



HG-50/HG-80

OPERATING MANUAL



WARNING

- Be sure to read this operation manual carefully and handle it properly.

Introduction

- (1) No part of this document may be reproduced without permission.
- (2) The contents of this document are subject to change without notice.
- (3) This document has been carefully compiled. If you have any questions or require information not covered in the manual, please contact :

HMC-Europe GmbH
Hafing 21
84549 Engelsberg
Tel.: +49 (0) 8634 625-994
Fax.:+49 (0) 8634 625 996
info@HMC-Europe.com

Read Carefully Before Using

- Determine the handling person responsible of this product.
- In this manual the following headings are applied to items to which great attention should be given:



WARNING

: Precaution indicating an imminent dangerous situation which if not avoided may lead to death or serious injury.



CAUTION

: Precaution indicating a dangerous situation which if not avoided may lead to moderate or slight injury.



IMPORTANT

: Indicates items you are strongly advised to obey.



NOTE

: Items that will aid in proper operation of the equipment.



WARNING

- Never use the autoclave to sterilize any of the following hazardous materials or substances with alkali content. Sterilization of such objects can cause explosion, corrosion of the working chamber or chamber piping, and deterioration of gaskets.

List of Hazardous Materials

① Explosive substances

- Nitroglycol, nitroglycerin, nitrocellulose, and other explosive nitric esters.
- Trinitrobenzene, trinitrotoluene, picric acid, and other explosive nitro compounds.
- Peracetic acid, methyl ethyl ketone peroxide, benzoyl peroxide, and other organic peroxides.

② Ignitable substances

- Metallic lithium, potassium, sodium, yellow phosphorous, phosphorus sulfide, and red phosphorus.
- Celluloids, calcium carbide (carbide), lime phosphide, and magnesium powder
- Aluminum powder, magnesium powder, and metallic powders other than aluminum powder
- Sodium dithionite (or sodium hydrosulfite)

③ Oxidizing agents

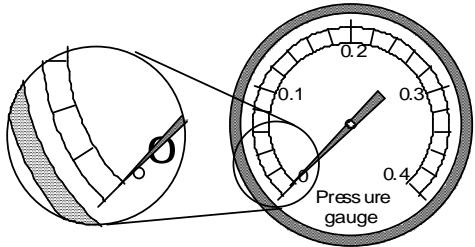
- Potassium chlorate, sodium chlorate, ammonium chlorate, and other chlorates
- Potassium perchlorate, sodium perchlorate, ammonium perchlorate, and other perchlorates.
- Potassium peroxide, sodium peroxide, barium peroxide, and other inorganic peroxides
- Potassium nitrate, sodium nitrate, ammonium nitrate, and other nitrates
- Sodium chlorite and other chlorites
- Calcium hypochlorite and other hypochlorites

④ Flammable substances

- Ethyl ether, gasoline, acetaldehyde, propylene oxide, carbon disulfide, and other substances whose flash points range from -30 to 0°C.
- Methanol, ethanol, xylene, benzyl acetate (or amyl acetate), and other substances whose flash points range from 0 to 30°C.
- Kerosene, gas oil, turpenine oil, isopentyl alcohol (or isoamyl alcohol), acetic acid, and other substances whose flash points range from 30 to 65°C.

⑤ Flammable gas (hydrogen, acetylene, ethylene, methane, ethane, propane, butane, and other substances that are gases at a temperature of 15°C under 1 atmospheric pressure.)

- When liquid with salt water and much salinity of salt agar etc. spills in the chamber, blowing, discharge water in the chamber and wipe up drop of water around the lid gasket beautifully. It causes the corrosion of the chamber and the piping when leaving just as it is
- Check that the pressure is below "0MPa" before opening the lid.
- Absolutely do not attempt to remodel or alter this product.



! CAUTION

- Foreign matter (metals, liquid) may enter through the vent hole. Operating the equipment with such foreign matter inside may cause trouble with the equipment, fire or electric shock.
- Do not forcibly bend, twist, tie or extend the power cord. Do not place heavy objects on the cord. A damaged cord or exposed wire can cause fire or electric shock.
- Never connect the power cord to a power supply other than one of the rated voltage. Connection to such a power supply can cause fire or electric shock.
- If grounded socket is unavailable, ground the equipment using a separate ground wire before connecting the power cord to the power source.
- Connect the grounding cable correctly to the Type D or higher-grade grounding terminal. Never connect the grounding wire to gas pipes or water pipes.
- Close the lid after confirming that no foreign matter is adhering to the section contacting the lid gasket. Foreign matter in this section can cause vapor leaks.
- When using a waste processing bag or other kind of bag and disinfecting, place the bag in the metal mesh holder and then insert it into the chamber. Using the bag "as is" can cause excessive temperatures, pressures, lack-of-water, etc.
- Be careful not to pinch your hands when closing the lid.
- Do not touch the lid or lid cover when opening or closing the lid.
- Do not put your face or hands close to the chamber when lifting the lid after operations are complete; steam will gush out of the chamber.
- The lid, chamber, gasket and panel are extremely hot immediately after the completion of operation. Do not touch the equipment or you may get burned.
- Put on heat insulating gloves before removing a substance from the chamber. Do not put hands into the chamber until the steam has been vented.
- Some time is required for liquids to cool. Be sure to check that the temperature has dropped sufficiently before unloading a liquid from the chamber or burns can result.
- Do not unload the exhaust bottle or drain the chamber when the chamber is under pressure. Boiling water or steam may gush out causing burns.
- Do not remove the exhaust bottle before water in the bottle has sufficiently cooled.
- If any abnormality occurs (e.g. abnormal sounds, smells, smoke), immediately shut the power off. After checking to see that the abnormal condition does not continue, call our authorized distributor in your region.
- If the display reading changes between the steps, turn the POWER switch off then on again. If the problem continues, turn the power switch off and call our authorized distributor in your region.

How to Read this Manual

- This operation manual consists of the following sections covering the information required for proper operation of the Autoclave **HG-50**.

Chapter 1. What is the Autoclave HG-50? :

This section describes the uses and features of the product and the names and functions of its parts.

Chapter 2. Installation :

This section explains where the equipment should be installed and how to install it. The product incorporates precision parts, so be sure to follow the instructions covered in this chapter.

Chapter 3. Operation Method :

This section illustrates how to change various set values, and describes operations before starting the equipment and after automatic operation. This section also covers the display and performance of the equipment during automatic operation.

Chapter 4. Maintenance and Service :

This section explains the methods for draining water from the exhaust bottle or chamber, cleaning the body of the equipment, and parts replacement.

Chapter 5. Specifications

This section includes dimensions, power consumption and working range of the product. Refer to this section as is required.

Chapter 6. Troubleshooting

This section covers troubleshooting procedures for the product. If you encounter a problem, read this section first.

Appendix

This section contains information on the warranty and a glossary of terms that appear in the manual. Please refer to this section when necessary.

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Chapter 1. What is the Autoclave HG-50?

1. Product Uses

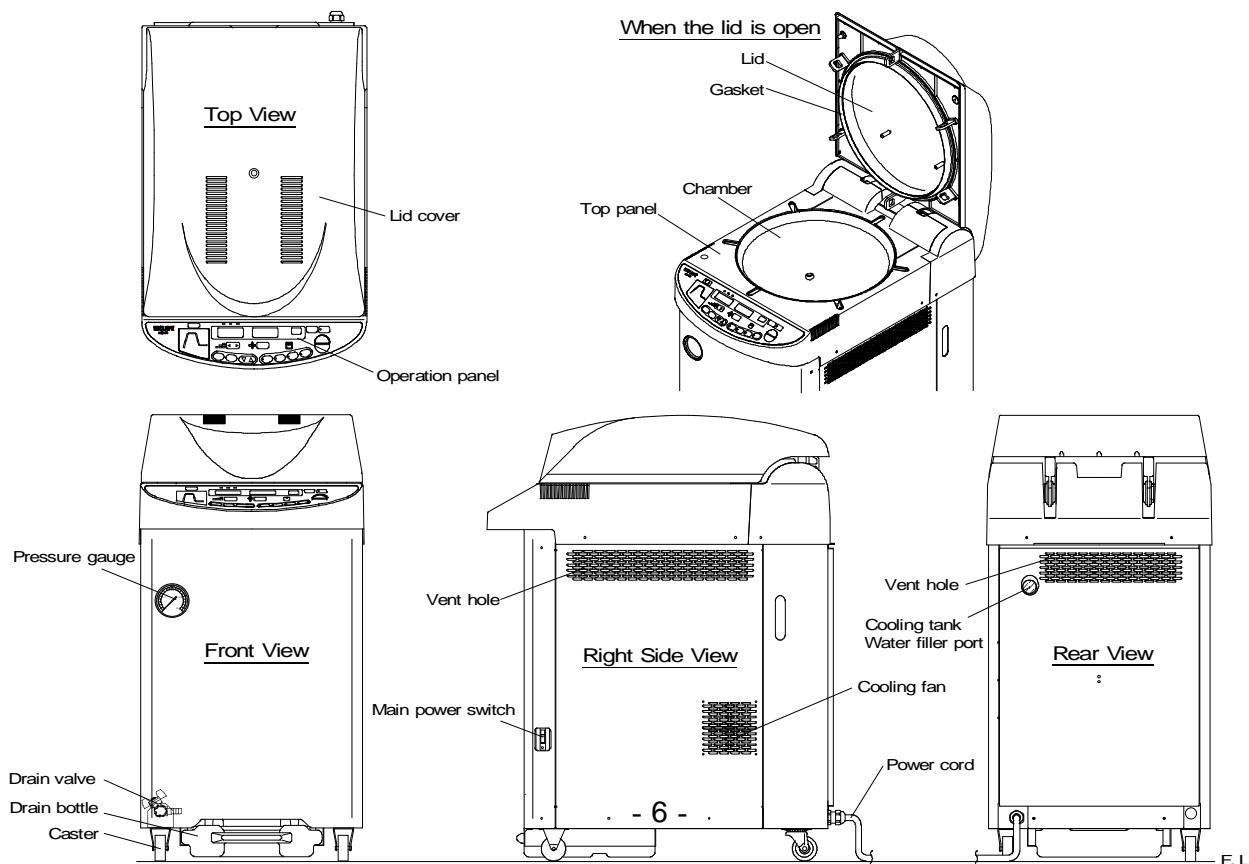
- The product is used to sterilize substances which can withstand high temperature and high pressure steam such as tools of glass, ceramic, metal or rubber, water, media, reagents and liquid medicines (Mode 1 – 3) .
- The product is also used to liquefy media (Mode 4).

2. Product Features

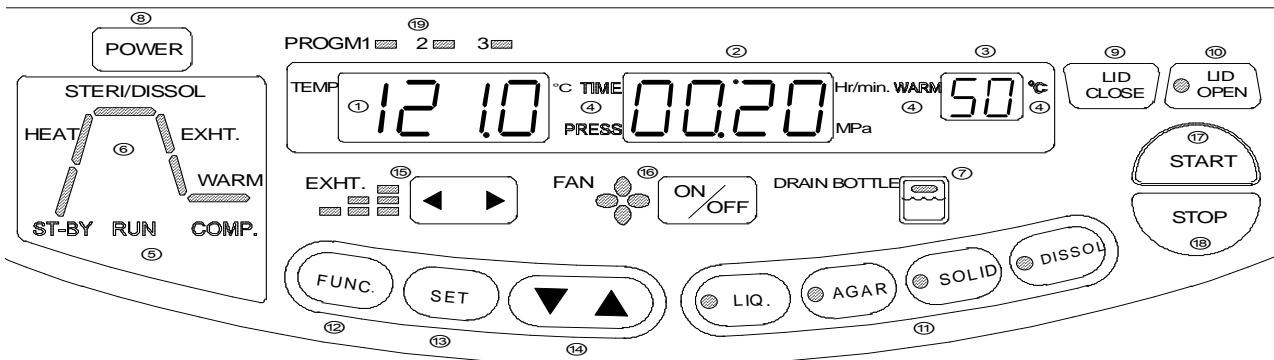
- In order to secure safety, the product is provided with a lid cover around the section that becomes hot during operation,.
- The lid of the product is opened and closed automatically. It is not necessary to bring your hands near the chamber port to open or close the lid. The safety has been improved this way.
- The agar cycle, which prevents solidification of sterilized media when they are not taken out immediately, and the dissolution cycle, which dissolves solidified media, are provided.
- When the exhaust valve (the opening of the exhaust valve) is set, fine exhaust is conducted automatically after sterilization.
- Steam that comes out of the exhaust valve during air release and exhaust is cooled in the cooling tank to minimize the quantity of steam that is emitted into the room.
- The temperature, at which the loaded substance cannot be taken out, can be set for safety within the range of 60-97°C for each cycle and program number.
- A reservation timer is provided to permit operation startup at any desired time within the range of 1 hour to 99 hours later.

3. Names and Functions of Each Part

- Outer View of Body



• Operation panel



① Digital Display (Temperature)

The digital display indicates the sterilization set time in the standby state, and it indicates the chamber temperature during operation.

② Digital Display (Time and Pressure)

The digital display indicates the set time, reservation time, etc. in the standby state, and it indicates the pressure inside the chamber, time remaining until completion of sterilization, and time remaining until completion of warming during operation.

③ Digital Display (Warming)

The digital display indicates the warming set temperature, function number, etc. in the standby state, and it indicates the error when it is detected.

④ Unit Display (Time, Pressure, Warming, and °C)

The unit corresponding to the current digital display illuminates.

⑤ State Display (ST-BY, RUN, and COMP.)

The state display indicates the present state.

⑥ Cycle Display

The action cycle of the preset cycle illuminates, and the current cycle blinks.

⑦ Drain Bottle Display

The red light blinks when the drain bottle is full, and the green light illuminates when it is not full.

⑧ POWER Switch

Used to turn on or off the power to the autoclave.

⑨ LID CLOSE Switch

Used to close the lid.

⑩ LID OPEN switch

Used to open the lid. When the lid can be opened, a green light comes on, and when the lid cannot be opened because the chamber is hot and highly pressurized, a red light comes on.

⑪ Cycle Switch

Used to select the cycle and program number.

⑫ FUNC. Switch

Used to change and confirm the setting of respective functions.

⑬ SET switch

Used to change and confirm the set value.

⑭ Set Value Increase/Decrease Switch (▲ ▼)

Used to increase or decrease the set value.

⑮ Exhaust Level Switch (◀ ▶)

Used to change the exhaust level.

⑯ FAN Cooling ON/OFF Switch

Used to change fan cooling ON/OFF setting.

⑰ START Switch

Used to start operation.

⑱ STOP Switch

Used to stop operation.

⑲ PROGM Display

The display indicates the present program.

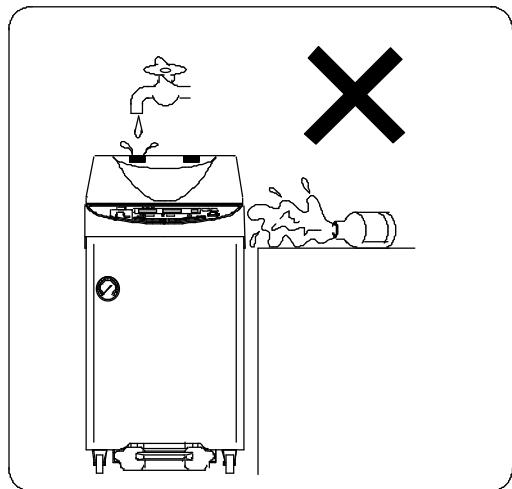
Chapter 2. Installation

IMPORTANT !

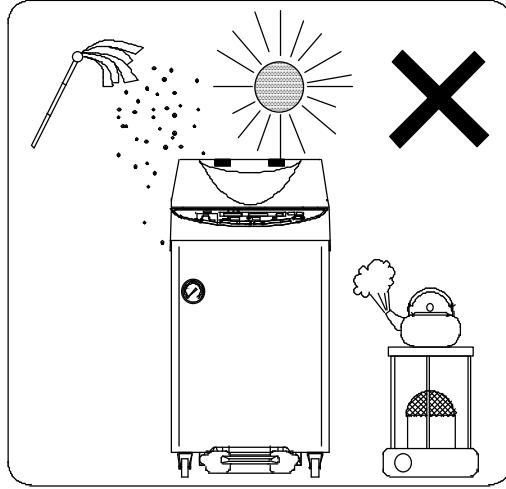
- If the equipment is installed in a place which is 800m or higher than sea level (i.e. under low pressure in mountainous areas), the settings must be changed. In this case, be sure to contact our authorized distributor in your region. Do not use the equipment before changing.
- When relocating the product, close the lid so that it will not move, and then remove the drain bottle and power cord.

1. Installation instructions

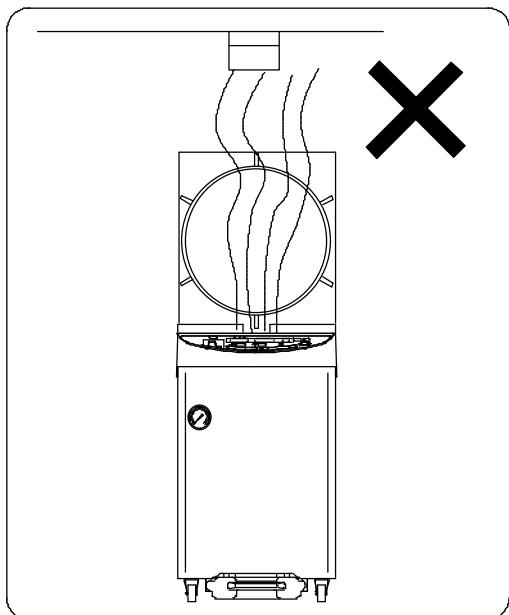
- ① Avoid installing the equipment in a place where its body may be exposed to water or chemicals, or where corrosive and explosive gases may be produced nearby.



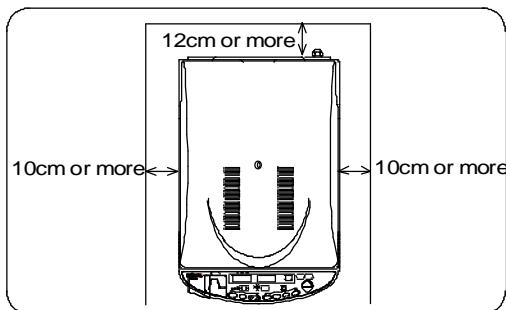
- ② Avoid installing the equipment in a place which is exposed to high humidity, direct sunlight or much dust.



- ③ Avoid placing the equipment directly under a fire detector. If you open the lid immediately after completion of operation, steam comes out of the working chamber, and may activate the detector.



- ④ Arrange the equipment with a clearance of 10 cm or wider on the right side and 12 cm or wider on the rear side to prevent the vent hole from being blocked.



- ⑤ Avoid an installation place which is subject to impact or vibration.

- ⑥ Place the unit in a level, firm place.

- ⑦ Avoid installing in a place which is subjected to a room temperature of 5 °C or below or 35 °C or above.

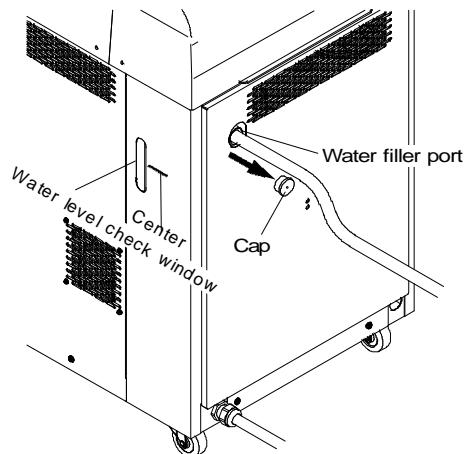
2. Installation Procedure

① Pour water into the cooling tank.

- Remove the cap from the water filler port at the back of the unit, and pour water through the water filler port by using a hose, etc. up to the center of the level confirmation window at the side of the unit.

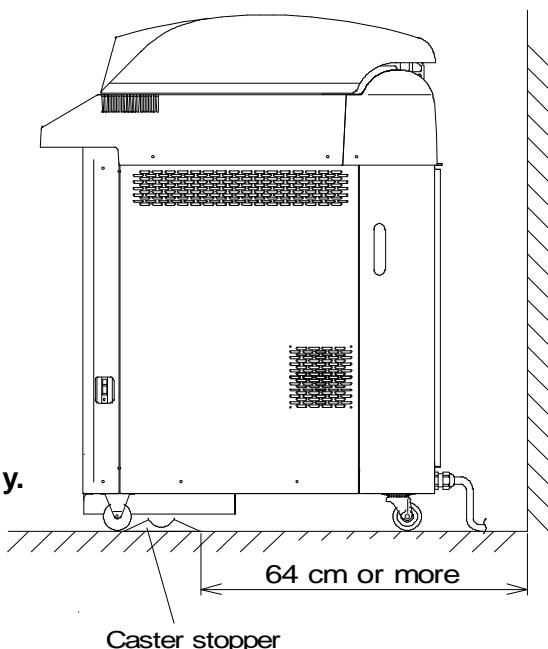
After water supply, return the cap back to the original position.

(Hoses, etc. are not provided. Please prepare them by yourself.)



② Put casters on the caster stoppers so that the unit will not move.

- Place two casters at a position more than 64 cm away from the wall, and push the unit so that the front casters will be on the stoppers.
- Be sure to set the caster stoppers, otherwise the full water function of the drain bottle may not be activated.



③ Connect the power cord to the rated power supply.

- Be sure to connect the grounding wire.

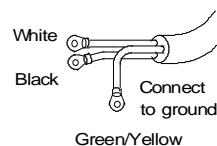


CAUTION

- Do not forcibly bend, twist, tie, or extend the power cord. Do not place heavy objects on the cord. A damaged cord or exposed wire may cause fire or electric shock.
- Never connect the power cord to a power supply with a voltage other than the rated voltage. Connection to such a power supply may cause fire or electric shock.
- If not plugging the sterilizer into a grounded socket, ground the equipment separately before connecting it to the power source.
- Never ground to a gas pipe or vinyl chloride water service pipe.

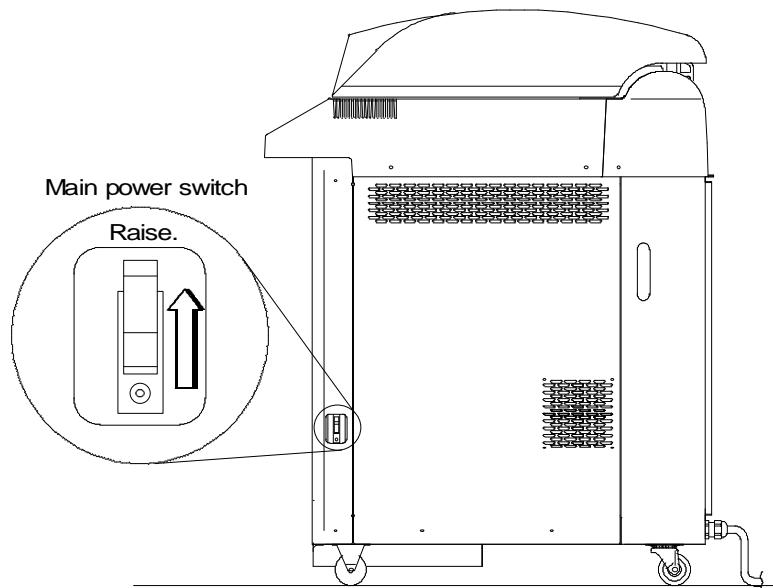
- Connect the unit to a power unit of as below and to ground the **Green/Yellow** grounding wires.
AC100V: 20Amp or more, AC110V: 19Amp or more, AC120V: 17Amp or more,
AC220V: 10Amp or more, AC230 and AC240V : 9Amp or more.

CONNECT TO RATED VOLTAGE



④ Turn ON the main power switch.

- Raise the lever of the main power switch at the right side of the unit.

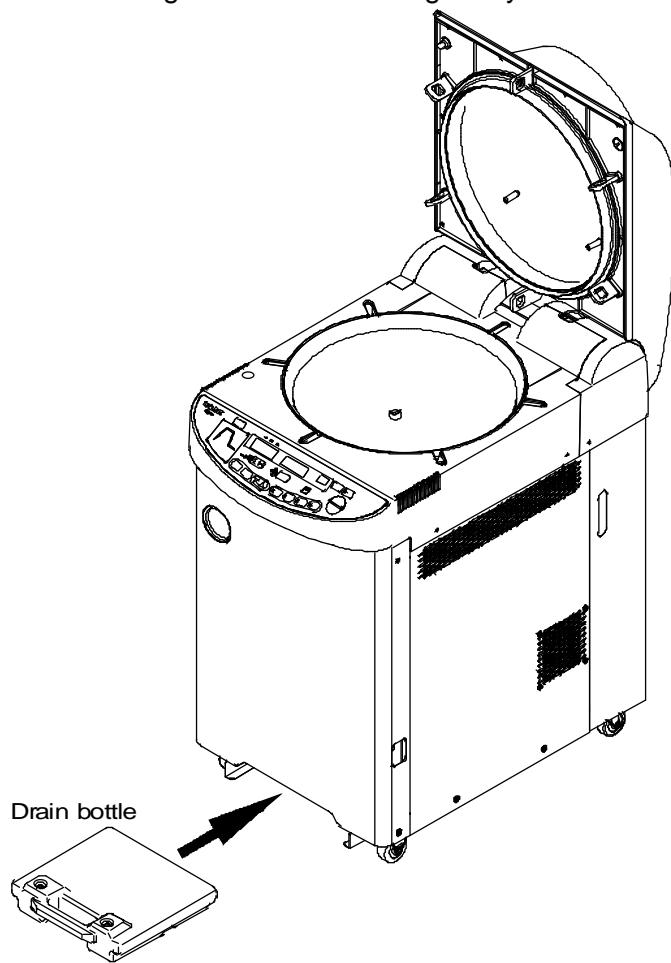


⑤ Referring to “Chapter 3, Operation Method”, open the lid and take out the accessories.

⑥ Place the bottom plate in the chamber.

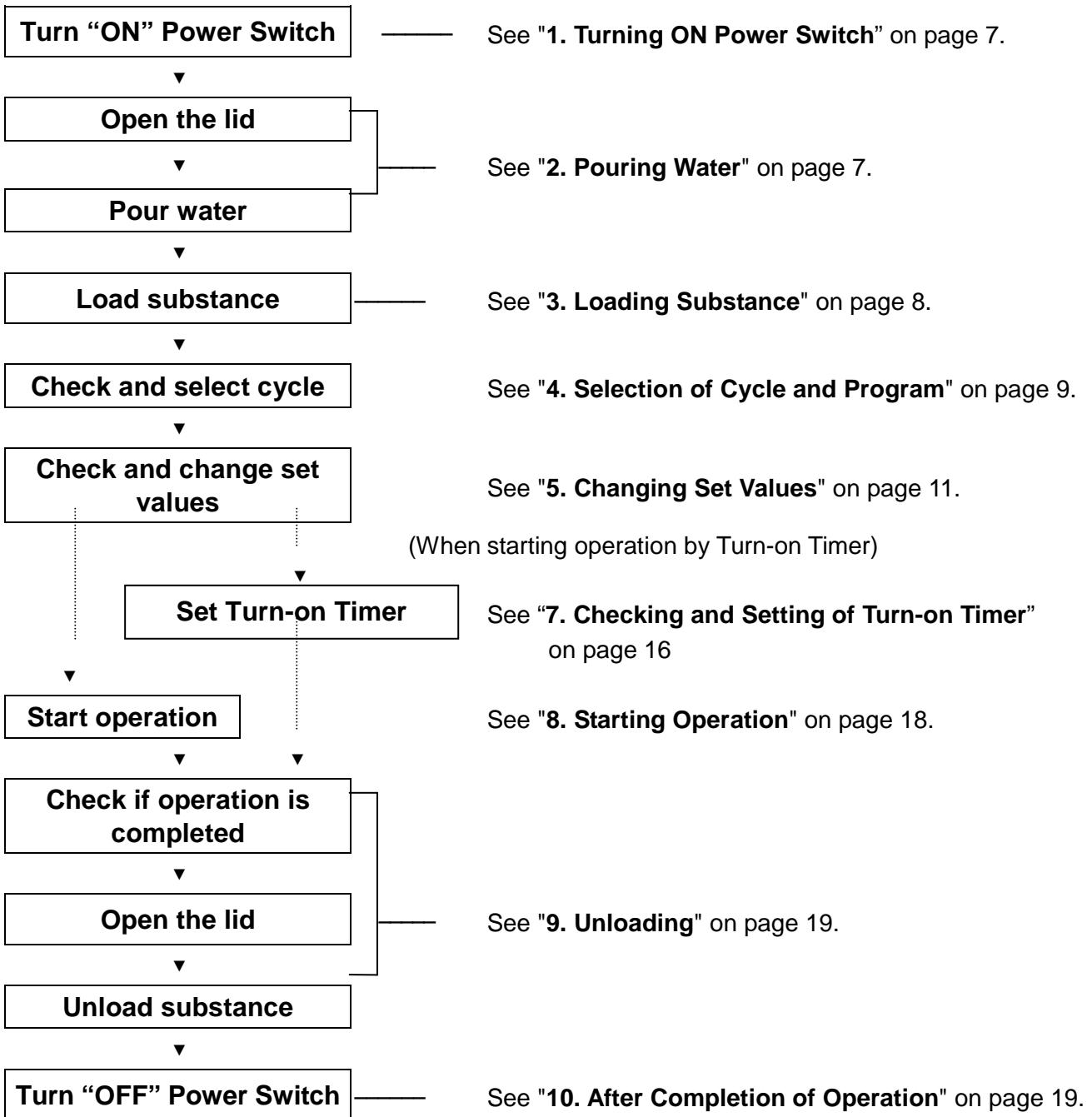
⑦ Attach the drain bottle.

- Check that there is no foreign substance or irregularity on the floor where the drain bottle is to be set.



Chapter 3. Operation Method

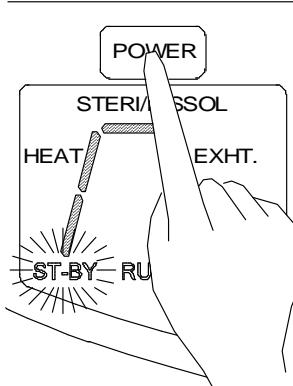
Basic Operation Method



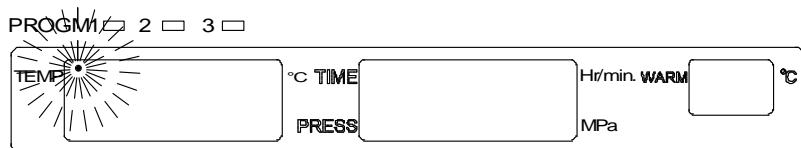
1. Power

① Press the "POWER" switch on the operation panel.

- The ST-BY light comes on, the preset value is displayed, and the unit enters the standby state.



- When none of the operation switches is touched for 10 minutes, the power saving function is activated, the display light goes out, and a dot blinks on the digital display. Press any switch other than the "LID OPEN" switch, and the unit returns to the standby state.



▲ NOTE

- When the power supply is interrupted or the main power switch is turned OFF, the temperature and time set for the previous operation will appear.

2. Pouring Water

! IMPORTANT

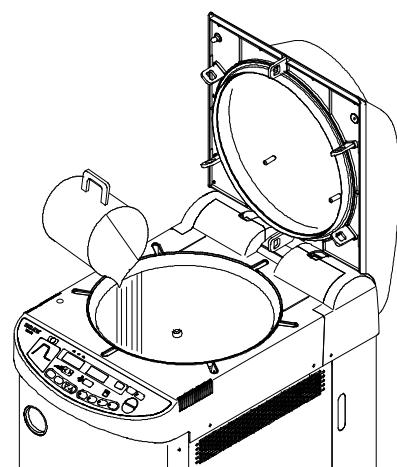
- When the sterilization time is extended or a large quantity of cloth is put in, pour a larger quantity of water than specified.

① Press the "LID OPEN" switch.

- The lid will open automatically.

② Pour water until water rises through the hole at the center of the drain-board.

- When there is no water at all, pour 3 liters of water.
Supply of water is necessary also for the dissolution load.



3. Loading Substance



CAUTION

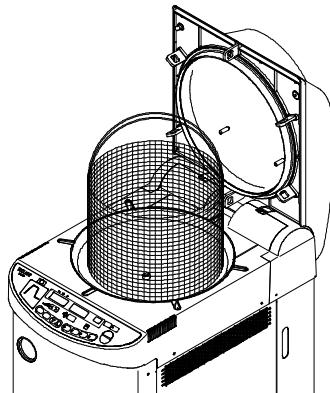
- Be careful not to pinch hands when closing the lid.
- Close the lid after confirming that no foreign matter is adhering to the section contacting the lid gasket. Foreign matter in this section may cause vapor leaks.
- When using a waste processing bag or other kind of bag and disinfecting, place the bag in the metal mesh holder and insert it into the working chamber. Using the bag "as is" can cause excessive temperatures, pressures, lack-of -water, etc.



IMPORTANT

- Be sure to use the drain-board.
- The section of the inlet of the chamber, which is to be in contact with the gasket, is important for gas sealing. Exercise care so as not to damage the section by hitting it with a loaded substrate.
- Do not put in any substance larger than the inner dimensions of the chamber.

- ① Put a substance (dissolved material) in the chamber.

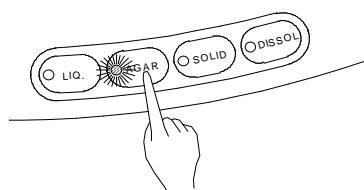


△ NOTE

- When sterilizing an empty deep container, lay the container on its side in the chamber so that it will be permeated with steam. An upright position may cause insufficient sterilization.
- If a waste disposal bag is used in sterilization, open the bag far enough that the bag is not in contact with the inside surface of the chamber. Insufficient sterilization may be caused if the bag is closed during sterilization. When the bag is opened excessively, steam is prevented from circulating in the chamber. This may also result in insufficient sterilization.
- Do not pile specimens on top of one another. When the chamber is overly packed, steam fails to penetrate to all points, resulting in incomplete sterilization.
- In sterilizing liquids such as chemicals and media, pay attention to the quantity of the liquid in relation to its container. For an Erlenmeyer flask, the amount of chemical should be approx. 3/4 of the capacity of the container; for a test tube, the appropriate quantity of chemical is approx. half of the capacity of the container. Too much chemical may result in overflow from the container during the temperature rising or cooling process.
- Use container caps that are loose fitting and allow the passage of air. Containers may break if venting is not possible.
- In the case of dissolution of agar media, its quantity should be 2 liters or less per container. Two liters or more of agar medium may not be completely dissolved.
- Use the DURHAM TEST TUBE (Sample tube) with 6mm caliber or more. At the DURHAM TEST TUBE (Sample tube) with less than 6 mm caliber, air bubble sometimes remains. Delaying of air release time may allow no air bubbles to be left. Change the air release time, referring to "6. Changing Function Setting."

4. Selection of Cycle and Program

- Select a cycle according to the usage.

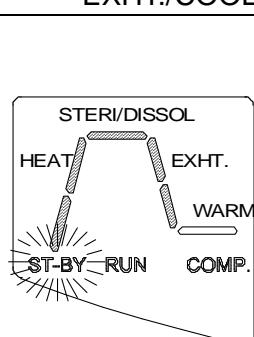
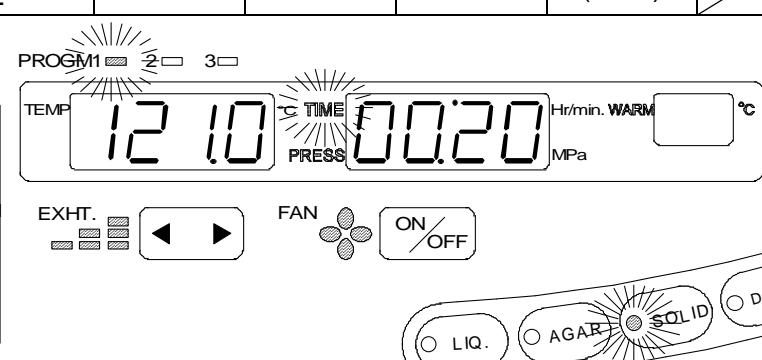
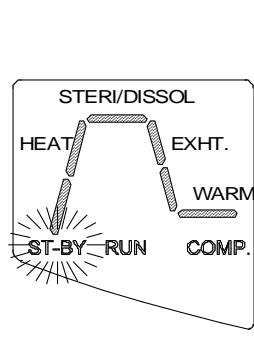
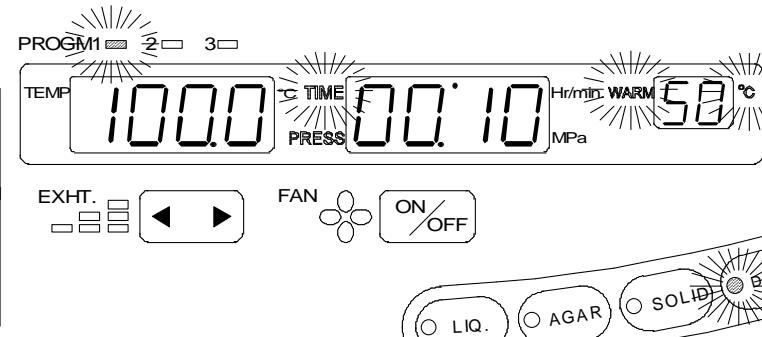


① Press the cycle switch (LIQ., AGAR, SOLID, or DISSOL).

- Every time the switch is pressed, the program changes 2, 3, 1, ... repeatedly.

Cycle	Application				
Liquid	Sterilization of water, media, solid reagent, liquid reagent, liquid chemical, and other liquid that can withstand high-temperature high-pressure steam.				
Agar	Sterilization of agar media (to be warmed so that it will not solidify after sterilization)				
Solid	Sterilization of glass, ceramics, metal, rubber, and other solid equipment that can withstand high-temperature high-pressure steam and sudden decompression during exhaust				
Dissolution	Dissolution of media				

	Display of cycle	Initial set value (for all 3 programs)				
		Sterilizati on temp.	Sterilizati on time	Exhaust level	Fan cooling	Warming temp.
Liquid cycle	HEAT → STERI → EXHT./COOL	121°C	20 min.	0	OFF	
Agar cycle	HEAT → STERI → EXHT./ COOL → WARM	121°C	20 min.	0	OFF	50°C

	Display of cycle	Initial set value (for all 3 programs)					
		Sterilizati on temp.	Sterilizati on time	Exhaust level	Fan cooling	Warming temp.	
	HEAT → STERI → EXHT./COOL	121°C	20 min.	3 (fixed)	ON (fixed)		
Solid cycle							
Dissolution cycle			Sterilizati on temp. 100°C	Sterilizati on time 10 min.	Exhaust level	Fan cooling OFF	Warming temp. 50°C

5. Changing Set Values (Registering of Values by Customer)

▲ NOTE

- When power supply is interrupted or the main power switch is turned OFF before operation with the preset temperature and time, the preset values will return to the original values.

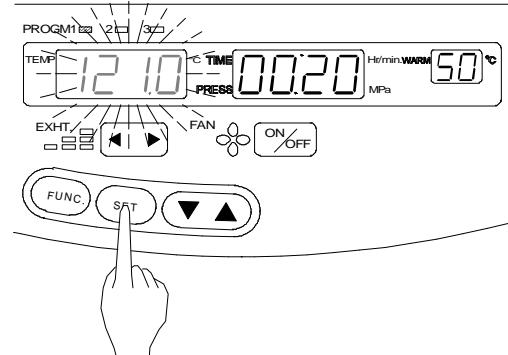
Select the cycle for which the setting is to be changed, select the program number under which the set values are to be saved, and then change the setting as shown below.

- Sterilization temperature, sterilization time, warming temperature, dissolution temperature, and dissolution time**

Set values cannot be changed during operation.

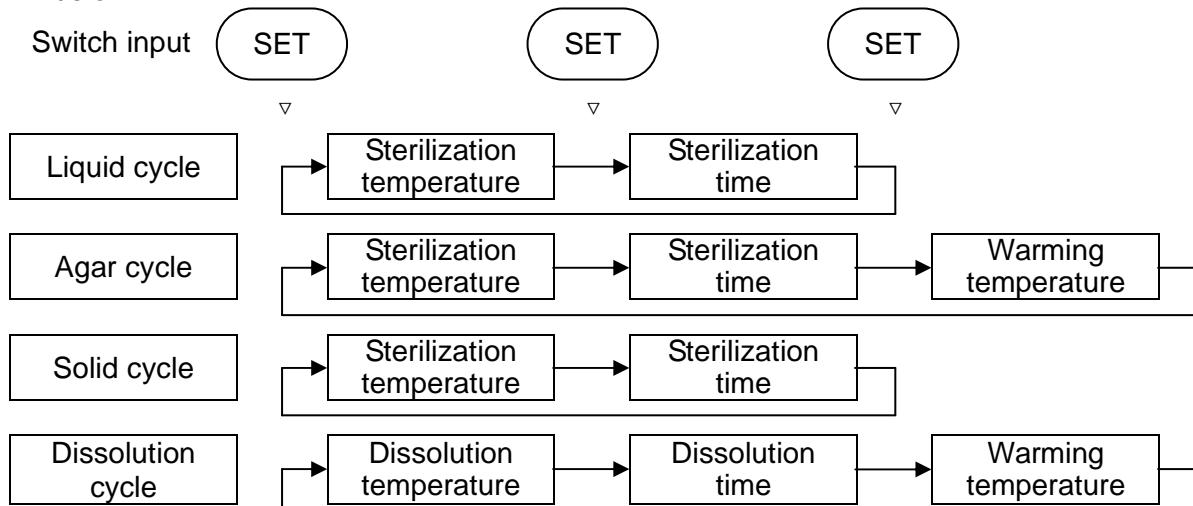
① Press the "SET" switch.

- The sterilization (dissolution) set temperature display blinks, permitting setting change.



② When changing the setting other than the sterilization (dissolution) temperature, press the "SET" switch further and select the setting item to change

- Every time the switch is pressed, the changeable setting items change repeatedly as shown below.



③ Press the set value increase/decrease switch (▲ ▼) to change the value.

- Every time the switch is pressed:

The sterilization temperature increases or decreases within the range of 5-135°C at every °C.
The sterilization time increases or decreases within the range of 1 min.-5 hr at every minute.
The dissolution temperature increases or decreases within the range of 60-100°C at every °C.
The dissolution time increases or decreases within the range of 1 min.-1 hr at every minute.
The warming temperature increases or decreases within the range of 45-60°C at every °C.

- Keep pressing the switch, and the value increases at the rate of 10 units, returning to the lower (upper) limit when the value exceeds the upper (lower) limit.

④ Leave the switch untouched for 5 seconds, and the blinking display will remain lit, completing the setting.

△ NOTE

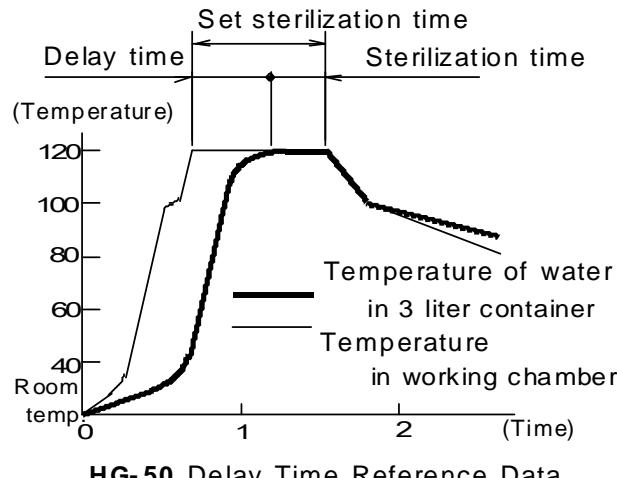
- For sterilization of liquid, set a sterilization time longer than desired, taking delay time into account and referring to the table below.
Example) In case there is 3 liters of water in a flask, it takes nearly 30 minutes (delay time) for temperature of water in the container to reach a set sterilization temperature after temperature in the chamber reaches the set value. You should set a sterilization time 30 minutes longer than desired to cope with this delay of time. Therefore, the set sterilization is 50 minutes:

Set sterilization time (50 minutes)

$$= \text{Delay time (30 minutes)} + \text{desired sterilization time (20 minutes)}$$

**HG-50 Reference Values of Delay Time
(per Flask)**

Liquid Volume	Delay Time
3 liters	30 minutes
2 liters	25 minutes
1 liter	20 minutes
500 cc	15 minutes



HG-50 Delay Time Reference Data

- If steam is abruptly exhausted after sterilization of liquid, the liquid may gush out. To prevent this, set the opening of the exhaust valve (Exhaust %) to a small value to gradually exhaust. Or, set that to 0 % (natural cooling).
- When used with a sterilization can, it takes several hours for the temperature in waste disposal bag to reach the set temperature after the temperature in the chamber (displayed temperature) reaches the set value (time lag). If there is approx. 300 ~ 500 milliliters of water in the waste disposal bag, steam is generated in the bag and drives the air out. This will significantly reduce the time lag at the time of temperature rise. Refer to the table below and take this time lag into account when setting the sterilization time.
The delay time will be shortened when a perforated sterilization can is used.

HG-50 Reference Values for Time Lag in Bag

Water in Bag	Time Lag
Not poured	206 minutes
Poured	48 minutes

Model: **HG-50**

Case: A large number of φ15 x 100 test tubes placed in a waste disposal bag.

- For dissolution of coagulated agar medium, set an appropriate dissolution temperature and time, referring to the table below.

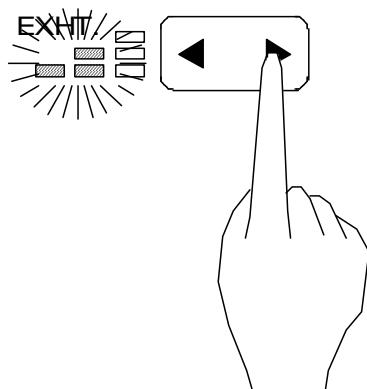
HG-50 Reference Values (per Flask)

Quantity of Liquid	Dissolution Temperature	Dissolution Time
2 liters		60 minutes
1 liter	100°C	45 minutes
500 cc		25 minutes

- **Exhaust level**

The exhaust level can be changed from level 0 to level 3 in the liquid and agar cycles. It can be changed also during operation.

- ① Press the " " switch to increase the exhaust level, and press the " " switch to decrease the level.



△ **NOTE**

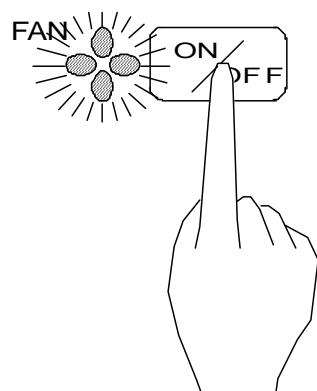
- Sudden exhaust after sterilization of liquid may cause the liquid to spill. Set a lower exhaust level for fine exhaust, or set the level 0 (natural cooling).
- Continuous operation at the exhaust level of 3 may cause steam to come out of the exhaust port of the drain bottle. In that case, lower the exhaust level, except for the solid cycle, and turn ON the fan cooling function.

- **Fan cooling ON/OFF**

Except the solid cycle, fan cooling ON/OFF can be changed. It can be changed also during operation.

- ① Press the "Fan cooling ON/OFF" switch.

- When the fan display remains lit, the fan begins to rotate after sterilization.



6. Changing Function Setting

△ NOTE

- When power supply is interrupted or the main power switch is turned OFF before operation with the preset temperature and time, the preset values will return to the original values.

Select the cycle for which the setting is to be changed, select the program number under which the set values are to be saved, and then change the setting as shown below.

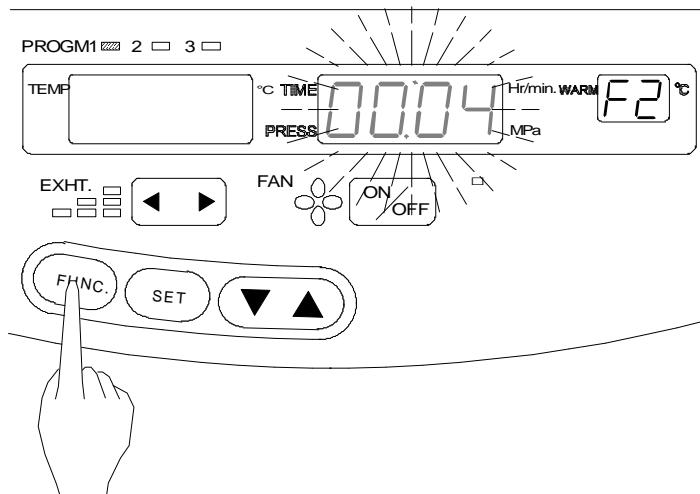
- **Air release time**

The initial setting for air release is set at 4 min. after 97°C detection. If air bubbles remain in a Durham tube and the like of less than 6 mm in inner diameter, extension of the air release time may eliminate remaining air bubbles. Extension of the air release time may eliminate remaining air bubbles also when a large quantity of cloth is put in the chamber.

The time can be set for each cycle and program number. The set value cannot be changed during operation.

① Press the "FUNC." switch two times in the standby state.

- "F2" will appear on the digital display, and the air release set time display will blink, entering the changeable state.



② Press the set value increase/decrease switch (▲ ▼) to change the value.

- Every time the switch is pressed, the time increases (decreases) within the range of 3-9 min. at every minute.
- When the set value exceeds the upper (lower) limit, it will return to the lower (upper) limit.

③ Leave the switch untouched for 5 seconds, and the display will return to the standby state, completing the setting.

- **Lid lock temperature**

The temperature that prevents the loaded substance from being taken out for safety can be set for each cycle and program number. The initial setting of the lid lock is 80°C for the liquid, agar, and dissolution cycles, while it is 97°C for the solid cycle.

The set value cannot be changed during operation.

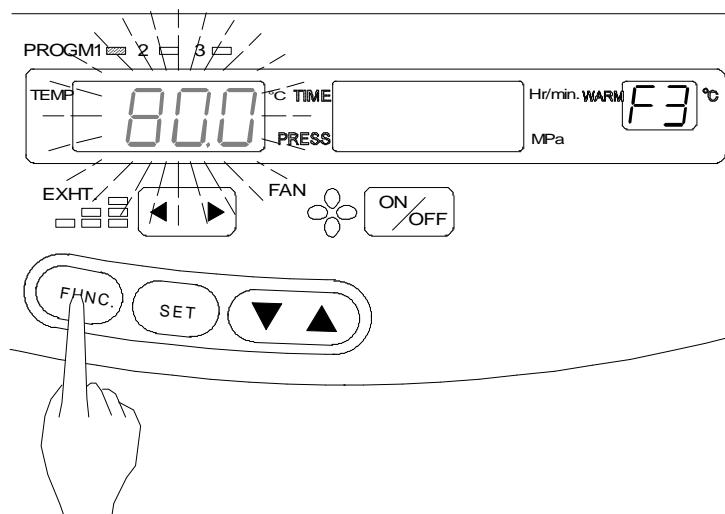


CAUTION

- The center temperature of liquid will take much time to lower. Take the delay in temperature drop into sufficient consideration when setting the lid lock temperature in order to avoid an accidental scald.

① Press the "FUNC." switch three times in the standby state.

- "F3" will appear on the digital display, and the lid lock set temperature display will blink, entering the changeable state.



② Press the set value increase/decrease switch (\blacktriangle \blacktriangledown) to change the value.

- Every time the switch is pressed, the temperature increases (decreases) within the range of 60-97°C at every °C.
- When the set value exceeds the upper (lower) limit, it will return to the lower (upper) limit.

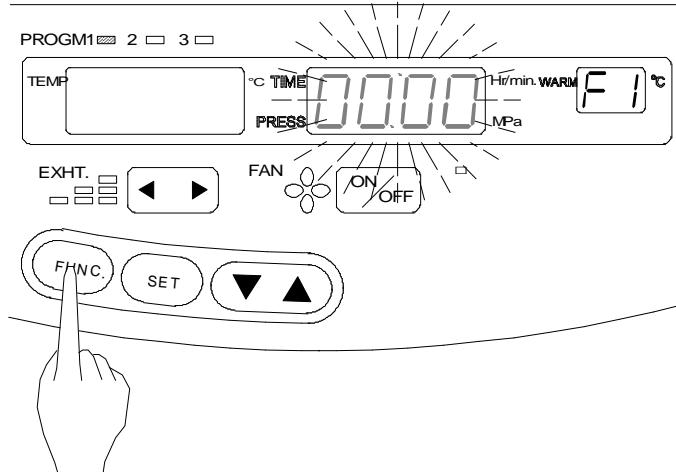
③ Leave the switch untouched for 5 seconds, and the display will return to the standby state, completing the setting.

7. Reservation Operation

- After the preset time passes, operation is started automatically.

① Press the "FUNC." switch once in the standby state.

- "F1" will appear on the digital display, and the reservation time display will blink, entering the changeable state.
- When the switch remains untouched for 5 seconds during reservation time setting, the reservation is cancelled, returning to the standby state.



② Press the set value increase/decrease switch (Δ ∇) to change the value.

- Every time the switch is pressed, the time increases (decreases) within the range of 1-99 hr at every hour.
- When the switch remains pressed continuously, the time will increase (decrease) at every 10 hours, and when the set value exceeds the upper (lower) limit, it will return to the lower (upper) limit.

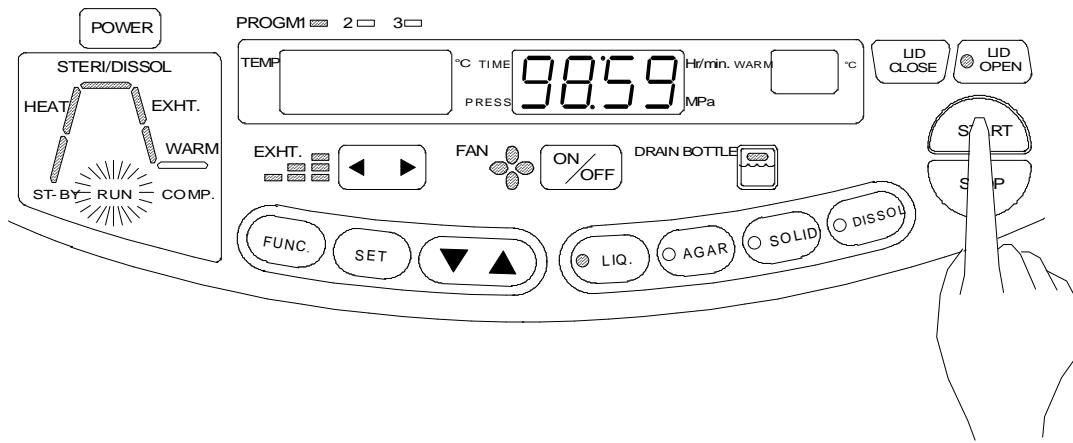
③ Press the "START" switch.



CAUTION

- Exercise care so as not to be caught in the lid when it closes.
- Do not touch the lid or lid cover when opening/closing the lid.
- Check that there is no foreign substance in the section, which is in contact with the gasket, before operation. Such a foreign substance will cause steam leakage.

- Press the "START" switch within 5 seconds after pressing the last set value increase/decrease switch.
- The lid will close automatically, the reservation timer remaining time will be shown on the digital display, and RUN display will illuminate.
- When operation will not begin even if the "START" switch is pressed, check to see if the drain bottle is full of water. If it is full, refer to "1. Draining Exhaust Bottle" on page 24. Operation will not begin either when the lid has not been opened or closed completely. Press the "LID OPEN" switch, and press the "START" switch again after the lid has opened completely.



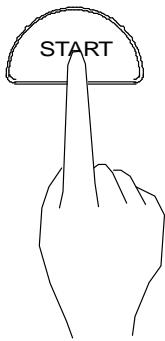
Confirmation of reservation time during reservation timer operation cycle

- Press the "FUNC." switch to confirm the preset reservation time during the reservation timer cycle. The set time will be displayed for 5 seconds. The set reservation time cannot be changed.
- The set reservation time will be 0 hr after the reservation timer cycle.

△ NOTE

- The set reservation time is valid only for one operation.

8. Starting Operation



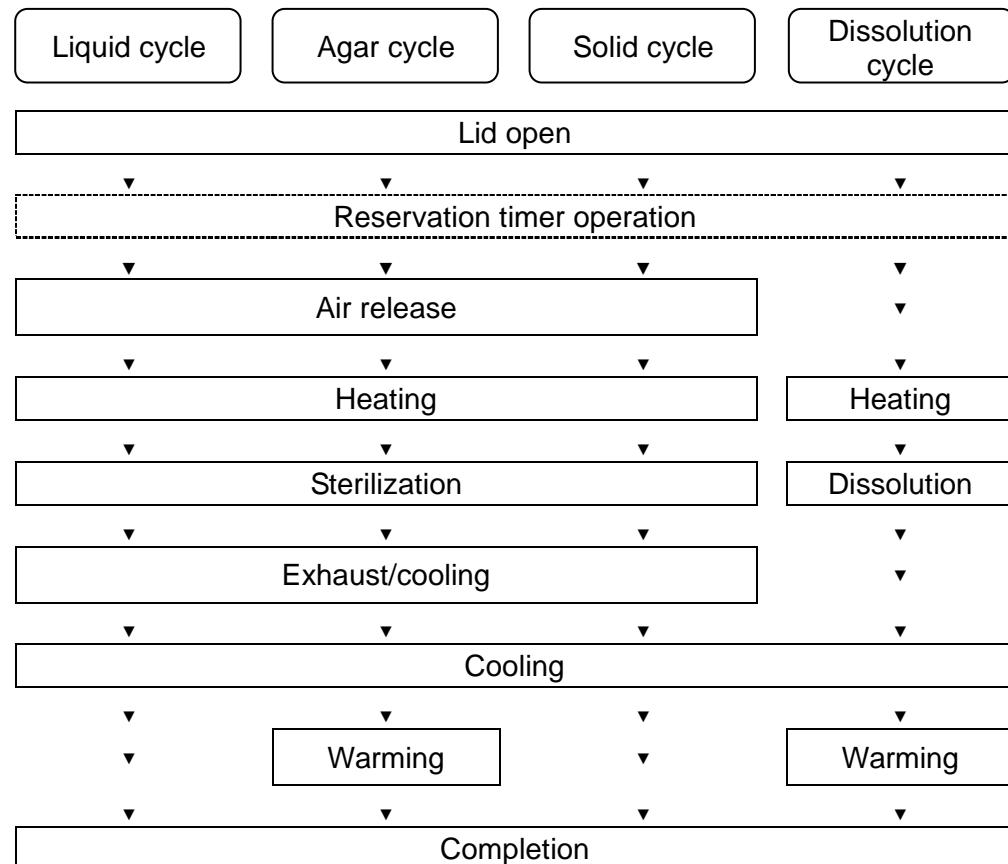
① Press the "START" switch.

- The lid will close automatically, the RUN display will illuminate, and the cycles shown below will begin automatically according to the selected cycle. Refer to "13. Operation of Cycle" on page 20 for the details of the operation of each cycle.
- When operation will not begin even if the "START" switch is pressed, check to see if the drain bottle is full of water. If it is full, refer to "1. Draining Exhaust Bottle" on page 24. Operation will not begin either when the lid has not been opened or closed completely. Press the "LID OPEN" switch, and press the "START" switch again after the lid has opened completely.



CAUTION

- Exercise care so as not to be caught in the lid when it closes.
- Do not touch the lid or lid cover when opening/closing the lid.
- Check that there is no foreign substance in the section, which is in contact with the gasket, before operation. Such a foreign substance will cause steam leakage.



△ NOTE

- When the lid is closed while the temperature inside the chamber is still high, the air in the chamber leaking through the gasket will make a hissing sound, which is not failure. Continue operation.

Confirmation of setting during operation

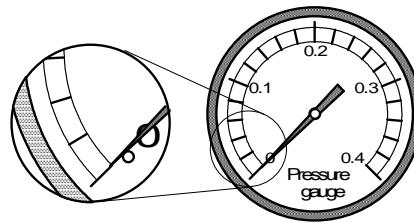
- To confirm the set temperature and time during operation, press the "SET" switch. While the switch is being pressed, the set value is displayed. The set value cannot be changed.

9. Unloading



WARNING

- When salt water, salt media, and other liquid with a high concentration of salt boil over inside the chamber, drain water from the chamber and wipe the area around the gasket cleanly, otherwise the chamber and piping will be corroded, causing explosion.
- Confirm that the gauge for pressure in the chamber reads "0MPa".



CAUTION

- Keep the face and hands away from the chamber when lifting the lid after operations are complete; steam will gush out of the opening of the chamber.
- After operation is over, the lid, chamber, packing and panel are hot. To protect yourself from burns, do not touch with bare hands.
- It takes a lot of time for the liquid to cool. Be sure to check that the temperature has dropped sufficiently before unloading the liquid from the chamber, or you may get burned.
- Put on heat insulation gloves before taking a substance out of the chamber.
Do not put your hands into the chamber until the steam has been vented.

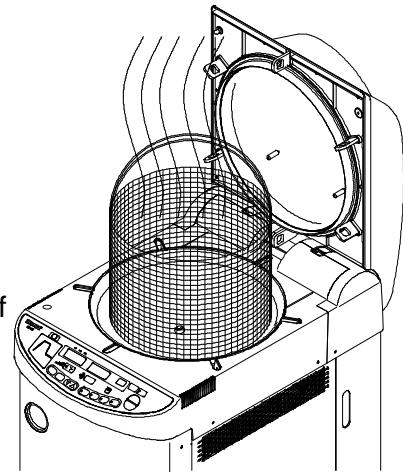
① Press the "LID OPEN" switch.

- When the display is red, the lid cannot be opened.

② Take out the loaded substance.

③ Press the "LID CLOSE" switch.

- When the temperature inside the chamber is high, the cooling fan will run until the temperature drops to permit safe locking of the lid. The air leaking from the chamber will make a hissing sound, which is not failure. Continue operation.
- Lid will not be closed just in case the lid is not opened completely. Press "LID OPEN" switch and press the "LID CLOSE" switch again after the Lid has been opened completely.



10. After Completion of Operations

① Turn off the POWER switch after the completion of each routine operation.



IMPORTANT

- To prevent clogging of the piping, change water within the chamber once daily, referring to "2. Draining Chamber" on page 25.

△ NOTE

- The temperature and time set for the previous operation are saved even if the power supply is interrupted or the main power switch is turned OFF.

11. To Interrupt Operation



① Press the "STOP" switch.

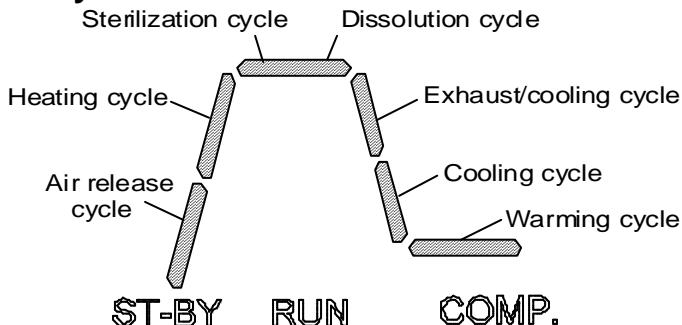
- The automatic cycle is interrupted, and the unit enters the standby state (the state before operation).
- Refer to "9. Unloading" when taking out the loaded substance. (The lid will not open until the temperature inside the chamber drops below the lid lock temperature and the pressure drops to 0 MPa.)

12. If Power Supply is Cut Off during Operation

- When the power supply is stopped because of power failure and the like, the operation will be interrupted. After power supply is resumed, the power will be in the "OFF" state. Press the "POWER" switch to enter the standby state, and the RUN display will blink. Restart the operation. The RUN display will blink also when the "POWER" switch is pressed during operation to turn off the power supply.

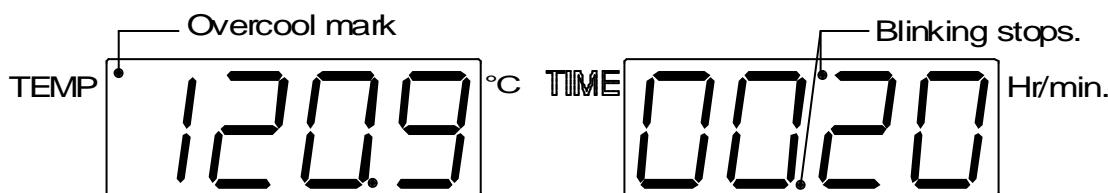
13. Operation of Cycles

Display of cycle



- Lid closing cycle Common to all cycles
 - The chamber temperature and pressure are shown on the digital display, and the lid closes automatically.
 - When temperature inside the chamber is high, the cooling fan runs until the temperature drops, permitting safe lid locking.
- Reservation timer operation cycle Common to all cycles (during reservation operation)
 - The remaining time in the reservation timer is shown on the digital display.
- Air release cycle Liquid cycle, agar cycle, and solid cycle
 - The illuminated air release section on the cycle display changes to blinking, and the temperature and pressure inside the chamber begin to be shown on the digital display.
 - Air releasing will continue after the temperature inside the chamber reaches 97°C until the reset air release time passes.
- Heating cycle Liquid cycle, agar cycle, and solid cycle
 - The illuminated heating section of the cycle display changes to blinking.
 - Temperature continues to rise until the exhaust valve closes and the temperature (pressure) reaches the preset sterilization temperature (pressure).

- Heating cycle Dissolution cycle
 - The illuminated air release section on the cycle display changes to blinking, and the temperature and pressure inside the chamber begin to be shown on the digital display.
 - The temperature continues to rise until it reaches the preset dissolution temperature.
- Sterilization cycle Liquid cycle, agar cycle, and solid cycle
 - The illuminated sterilization section of the cycle display changes to blinking, and the sterilization set time appears on the digital display simultaneously with the sterilization timer operation.
 - The temperature (pressure) is kept constant during the preset sterilization time.
 - When the temperature inside the chamber increases or decreases by "0.1°C" or more from the set value because of an error, the overcool mark on the digital display illuminates, and the sterilization timer stops operation. Operation is resumed when the temperature reaches the set temperature again.



- The digital timer shows the remaining time during the sterilization cycle. Press the "SET" switch to confirm the preset time. While the switch is being pressed, the set value is displayed. The set value cannot be changed.

△ NOTE

- In sterilization of petri dishes or empty containers, the air remaining in the container expands and may increase the pressure extraordinarily within the chamber. If the pressure in the chamber exceeds the saturated steam pressure, the automatic exhaust valve opens and discharges the air in the chamber into the exhaust bottle.
- The chamber temperature is kept slightly higher so that it will not drop below the sterilization set temperature.

- Dissolution cycle Dissolution cycle
 - The illuminated dissolution section of the cycle display changes to blinking, and the dissolution set time appears on the digital display simultaneously with the dissolution timer operation.
 - The digital timer shows the remaining time during the dissolution cycle. Press the "SET" switch to confirm the preset time. While the switch is being pressed, the set value is displayed. The set value cannot be changed.

- Exhaust/cooling cycle Liquid cycle, agar cycle, and solid cycle
 - The illuminated exhaust section of the cycle display changes to blinking, and the pressure inside the chamber appears on the digital display.
 - The exhaust valve opens up to the preset exhaust level, and the fan begins to run when the fan cooling is set in the ON position.
 - The liquid cycle and agar cycle permit the change of exhaust level and fan cooling ON/OFF even during the exhaust/cooling cycle.

△ **NOTE**

- Sudden exhaust after sterilization of liquid may cause the liquid to spill. Set a lower exhaust level for fine exhaust, or set the level 0 (natural cooling).

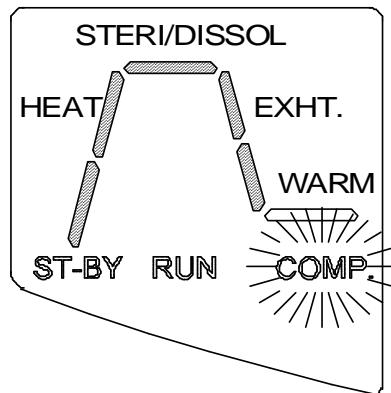
- Cooling cycle Common to all cycles
 - The illuminated cooling section of the cycle display changes to blinking, and the exhaust valve opens fully.
 - The fan runs when the fan cooling is set in the ON position. The fan cooling ON/OFF can be changed in any cycle except the solid cycle.
 - The liquid source and solid cycle shift to the next completion when the temperature inside the chamber drops below the lid lock temperature. The fan continues to run until the temperature drops to the level 10°C lower than the lid lock temperature.
 - The agar cycle and dissolution cycle permit lid opening/closing when the temperature inside the chamber drops below the lid lock temperature. When the temperature inside the chamber drops further below the warming set temperature, the fan stops, shifting to the next warming cycle.
- Warming cycle Cycles 1 and 4
 - The illuminated warming section of the cycle display changes to blinking.
 - The electronic alarm (peep, peep, ...) notifies the warming start.
 - When 24 hours (fixed) passes, the operation shifts to the next completion.

△ **NOTE**

- After the passage of warming time (24 hr), the chamber will not be heated. The temperature inside the chamber will drop to the room temperature, and the agar media, etc. will solidify.
- Refer to "9. Unloading" on page 19 when taking out the loaded substance during the warming cycle.

■ Completion Common to all cycles

- When all cycles of the respective cycles are completed, an electronic alarm (peep, peep, ...) will be given three times, and the COMP. display illuminates, notifying that all cycles have completed.



- When the respective switches remain untouched for 10 minutes, the power saving function is activated, the light in the display section goes out, and the dot blinks on the temperature digital display. Press any switch except the "**LID OPEN**" switch, and the unit returns to the completion state.

Chapter 4. Maintenance and Service

- For safe operation of the autoclave, inspect major parts according to the accompanying spontaneous inspection confirmation sheet.

! CAUTION

- Do not maintain or repair the unit during operation.
- Maintain or repair the unit when it is sufficiently cool.

1. Draining Exhaust Bottle

- The water level in the drain bottle increases as the operation time increases. When it is full of water, the drain bottle display blinks in red, making an electronic alarm sound (peep).

! CAUTION

- Remove the drain bottle when the water inside the bottle is cool sufficiently in the standby state.

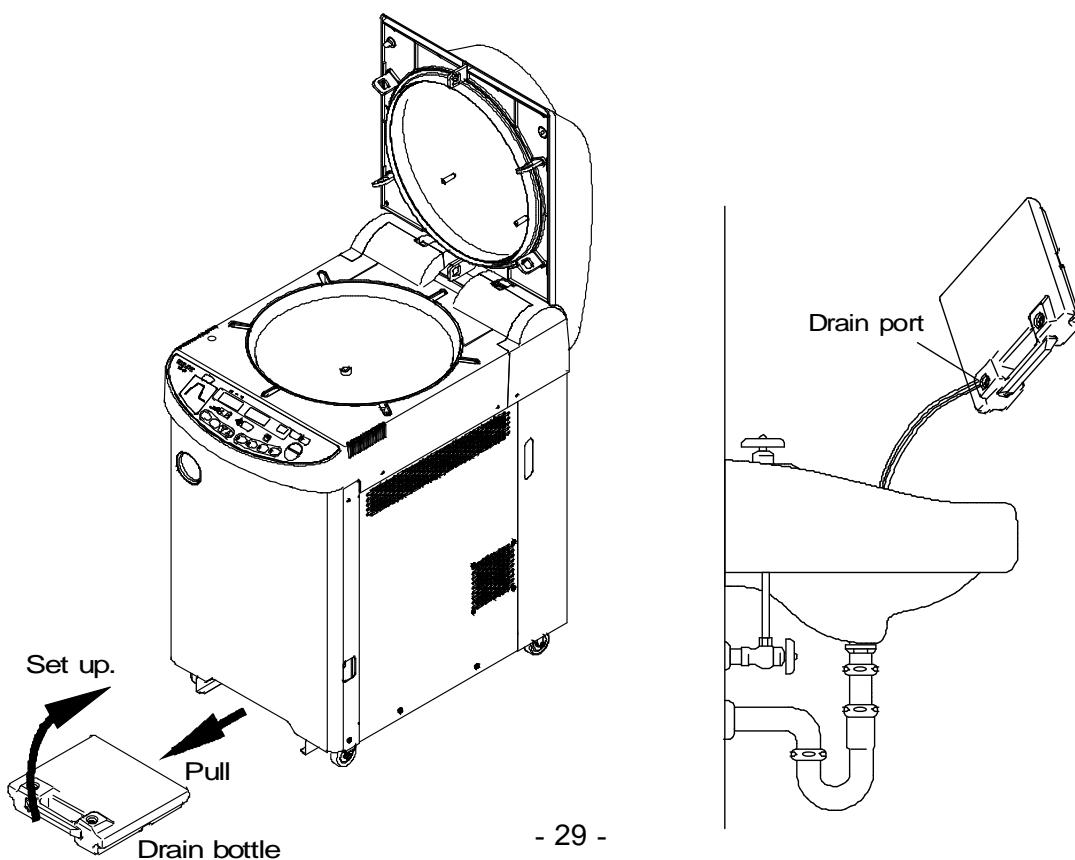
① Slowly pull out the drain bottle from the unit.

- Water may spill from the drain port when the bottle is pulled rapidly.

② Set up the drain bottle slowly.

- Set it up slowly so that the water will not spill.

③ Drain water from the bottle through the drain port.



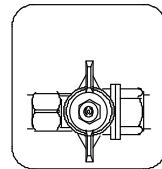
2. Draining Chamber

! CAUTION

- When pressure is remaining in the chamber, do not remove the drain bottle or drain the chamber, otherwise hot water and steam may gush out, causing a scald.
- When the unit is not to be used for a long time, be sure to drain the chamber to prevent pipe clogging. Confirm that the inside of the chamber has cooled sufficiently before darning the chamber.

① Open the drain valve at the bottom of the left side of the unit, and the water in the chamber will be poured into the drain bottle.

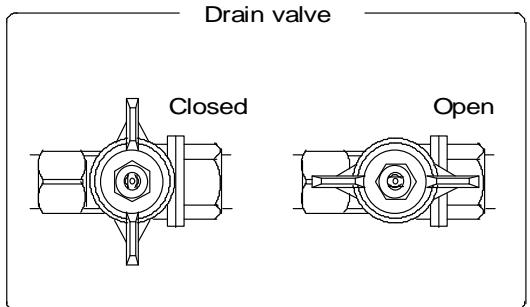
Bottom at left side



② When the drain bottle is full of water, the drain bottle display blinks in red, and an electronic alarm sounds (peep). Close the drain valve, and drain the bottle.

③ Repeat the operation several times until the water inside the chamber disappears.

- Close the drain valve completely.



3. Cleaning Chamber

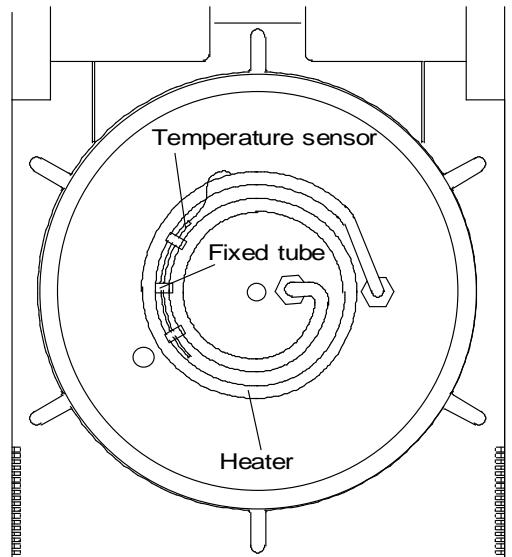
CAUTION

- The heater at the bottom of the chamber is provided with a temperature sensor. Exercise care so that you will not have your finger cut by the edge during cleaning.

① Take out the drain-board, and check the chamber bottom and heater surface for dirt. Clean them with a soft brush and the like after draining.

② When the temperature sensor is off the fixed tube, attach the temperature sensor correctly to the fixed tube.

- The chamber cleaning agent, "LISTER," is available. Contact the dealer or our Sales Department for details.



4. Cleaning Body



IMPORTANT

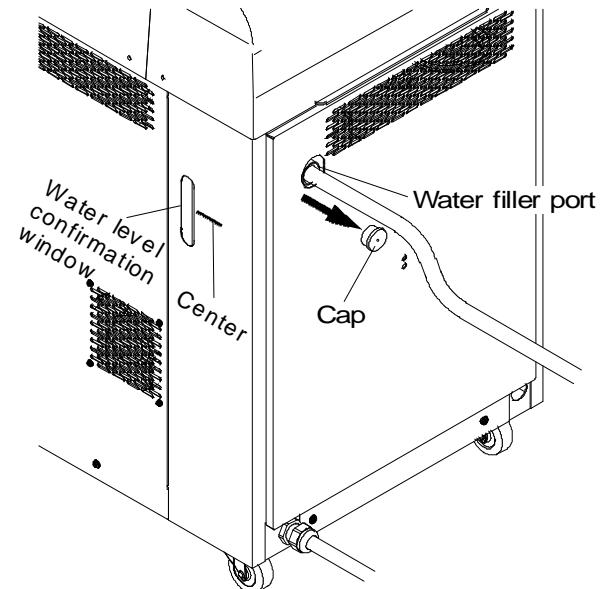
- Do not use benzine or thinner to clean the body. Also make sure that the volatile substances such as insecticides do not come into contact with the body as these substances may deteriorate the body or strip its paint.

① Gently wipe stains from the body with a soft cloth. To remove stubborn stains, wring a

CAUTION *th neutral detergent diluted with water, and wipe off the stains with it. Wipe with a dry cloth.*

5. Water Supply to Cooling Tank

- When the water level in the cooling tank is below the water level confirmation window, supply water to the cooling tank using a hose, etc. When the water level is low, steam will come out of the drain tank during exhaust.
- ③ Remove the cap from the water filler port of the cooling tank at the back of the unit, and supply water up to the center of the water level confirmation window at the side of the unit through the water filler port.



Chapter 5. Specifications

Model	HG-50	
Outer dimensions	455W × 890H × 691D mm	
Chamber size	365 Dia. × 482 D mm (Effective volume: 50.2 liter)	
Rated power	AC100 V ±10%; single-phase; 50/60 Hz; 20 A or more AC110 V ±10%; single-phase; 50/60 Hz; 19 A or more AC120 V ±10%; single-phase; 50/60 Hz; 17 A or more AC220 V ±10%; single-phase; 50/60 Hz; 10 A or more AC230 V ±10%; single-phase; 50/60 Hz; 9 A or more AC240 V ±10%; single-phase; 50/60 Hz; 9 A or more	
Temperature/humidity conditions	5-35°C, 10-85% RH (Dew concentration not allowed.)	
Power consumption	2.0kW (3.0kW Heater is provided optionally)	
Weight	62 kg	
Type of pressure vessel	Small pressure vessel	
Material of chamber	Stainless steel (SUS304)	
Sterilization temperature setting range	105-135°C variable	
Sterilization timer	1-300 min. (5 hr)/remaining time display method	
Dissolution temperature setting range	60-100°C variable	
Dissolution timer	1-60 min. (1 hr)/remaining time display method	
Warming temperature setting range	40-60°C variable	
Exhaust level	4 steps variable	
Fan cooling	ON / OFF	
Air release time	3-9 min. variable	
Lid lock temperature	60-97°C variable	
Reservation timer	1-99 hr later/start time setting method	
Max. operating pressure	0.26MPa	
Thermometer	Digital display: 5.0-137.9°C	
Pressure gauge	Digital display: 0-0.3 MPa/analog display: 0-0.4 MPa	
Safety alarm unit	Pressure safety valve, earth leakage and overcurrent breaker, empty vessel heating prevention unit, error display (empty vessel heating, temperature sensor disconnection, overheating, overcooling, overpressure, lid error, exhaust valve error, heater error)	
Supplied Accessories	Wire Basket	(2 pcs)
	Drain Bottle	(1 pc)
	Heater Cover	(1 pc)
	Operation Manual	(1 copy)
	User Inspection Procedure	(1 copy)
	Caster Stopper	(2 pcs)

Chapter 6. Troubleshooting

1. Error Detection (Alarms)

- Should any malfunction occur in the autoclave, the error detection circuit will be triggered to assure safety. Once the circuit is activated, an error number appears on the digital display and the electronic alarm sounds, indicating the problem. To stop the alarm sound, press the **STOP** switch. If an alarm occurs, check the error number and turn off the power switch.

Error Number	Problem	Remedy
E 1 (Lack-of-water alarm)	• Lack-of-water	• Check to see that the pressure is at 0 MPa and then open the lid. After the heater has been cooled, pour in a sufficient quantity of water, and repeat operations from the beginning.
	• Piping is clogged by a bag such as the waste disposal bag.	• Whenever a bag, such as a waste disposal bag, is used for sterilization, put it in the wire mesh basket and place the basket in the working chamber.
E 2 (Temperature sensor wire breakage)	• Temperature in the working chamber falls below the freezing point.	• Adjust room temperature at the installation site to 5 ~ 35°C.
	• Disconnection of temperature sensor for control.	• Contact our authorized distributor in your region.
E 3 (Over temperature alarm)	• Temperature in the working chamber exceeded the upper limit of the working temperature range by +3°C or more. • A temperature +5°C or more above the set temperature continued for 10 seconds during sterilization. • A temperature +10°C or more above the set temperature continued for 15 minutes during warming.	
E 4 (Over- cool alarm)	• A temperature of 102°C or less continued for 10 seconds during sterilization.	
E 5 (Over- pressure alarm)	• The pressure of the saturated steam pressure at a set temperature +0.025 MPa or above continued in the working chamber for 15 seconds.	• Contact our authorized distributor in your region.
	• Piping is clogged by a bag such as the waste disposal bag.	• Whenever a bag, such as a waste disposal bag, is used for sterilization, put it in the wire mesh basket and place the basket in the working chamber.
E 6 (Lid error alarm)	• The lid does not close within 30 minutes after start of operation.	• Check to see if any foreign substance is caught.
	• When the lid opens during operation	• Contact the dealer from which you purchased the product, Service Station, or our Service Center.
E 7 (Automatic exhaust valve trouble alarm)	• The automatic exhaust valve continued closing operation for 10 seconds.	

E 9 (Sterilization heater trouble alarm)	<ul style="list-style-type: none"> Temperature in the working chamber has not reached a set sterilization temperature after 5 hours has elapsed from operation start-up. 	<ul style="list-style-type: none"> Reduce the quantity of substance to be sterilized and repeat operations from the beginning. If this error reoccurs after all measures have been taken, contact our authorized distributor in your region.
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2. Early Troubleshooting

Symptom	Cause	Remedy
Display remains off after power is turned on.	<ul style="list-style-type: none"> Check the plug and outlet first. ① The plug is not properly inserted or is insufficiently tightened. ② Disconnection in the power cord. ③ Defect in the DISPLAY. ④ The main power switch is "OFF." 	<ul style="list-style-type: none"> ① Properly insert the plug and retighten any loose parts. ②③ Contact our authorized distributor in your region. ④ Turn "ON" the main power switch.
No air exhausted from the working chamber.	① Defective automatic exhaust valve.	① Contact our authorized distributor in your region.
Pressure gauge reading remains low.	<ul style="list-style-type: none"> ① Defective safety valve. ② Defective pressure gauge. ③ Disconnection in the heater. ④ Defective automatic exhaust valve ⑤ Steam leakage. 	<ul style="list-style-type: none"> ①-④ Replace the defective part (Contact our authorized distributor in your region). ⑤ For steam leakage from piping, retighten or seal joints.
Steam leakage from lid gasket	<ul style="list-style-type: none"> ① Deterioration of lid gasket ② Improperly installed lid gasket. ③ Foreign matter under the gasket. 	<ul style="list-style-type: none"> ① Replace the lid gasket. ② Press on the gasket to remove any unevenness. ③ Remove the foreign matter.
Water leakage from the bottom of the body.	<ul style="list-style-type: none"> ① Deterioration of the heater seal packing due to lack of water or other problem. ② The drain valve open. 	<ul style="list-style-type: none"> ① Contact our authorized distributor in your region. ② Close the valve.
The lid will not open.	<ul style="list-style-type: none"> ① The lid open display is red. ② Power is not supplied. 	<ul style="list-style-type: none"> ① Wait until the lid open display changes to green. ② Press the "POWER" switch to turn on the power.
The lid will not close.	① The lid is not open completely.	① Press the "LID OPEN" switch to completely open the lid, and then press the "LID CLOSE" switch.

Displayed temperature exceeds set temperature and exhaust is repeated frequently during the sterilization cycle.	① Defect in the heater circuit.	① Contact our authorized distributor in your region.
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- This table of early troubleshooting describes the causes and remedies of simple problems. If you are unable to fix or repair the problem, Contact our authorized distributor in your region and provide the following information. (Please show the warranty to our service staff visiting your place.)

- ① Model and serial number of the autoclave.
- ② Defective point(s) and symptom(s) (error number if applicable).
- ③ Number of days of operation (date of purchase).
- ④ Operating conditions (including substances being sterilized).

Appendix

1. Fast wearing parts

Part name	Specifications
Gasket	For HG-50

2. Glossary

- **Autoclave (High pressure steam sterilizer)**

Equipment to sterilize with saturated steam the tools and gauze for medical treatment and surgical operations and media used in laboratories under a pressure higher than atmospheric pressure.

- **Type D grounding work**

Grounding work that ensures the grounding resistance of less than 100Ω , using a soft copper wire of 1.6 mm or more in diameter or any other wire equivalent to or better than the said copper wire.

- **Exhaust level**

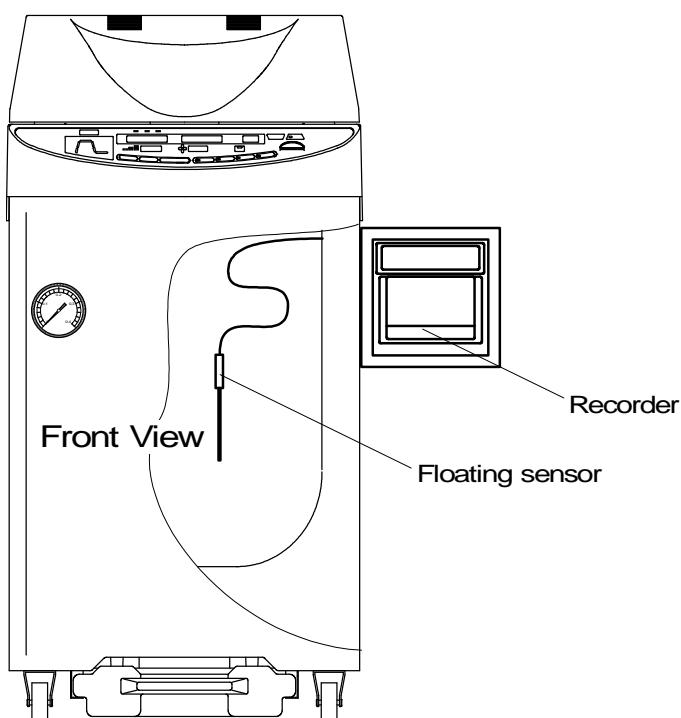
The degree at which the exhaust valve opens.

- **Recorder**

Equipment for recording the temperature inside the chamber (loaded substance)
(Show the figure below.)

- **Floating sensor**

Detects specimen temperature; used to start sterilization. (See drawing below.)



3. Limited Warranty

- The autoclave is warranted for any trouble that might occur during normal usage for one (1) year from the date of delivery to the user, but not exceeding eighteen (18) months from the date of B/L or AWB from Japan. This warranty does not apply to the troubles caused by any of the items described below:
 - (1) Any force majeure such as a fire, earthquake, or other natural disasters.
 - (2) Disassembly, retrofit, or repair by someone other than us (or our authorized distributors).
 - (3) Incorrect usage.
- In case of trouble, please contact our authorized distributor in your region. In this case, be sure to tell them the name, model and serial number of the product and details of trouble.
- Supply period for spare parts (with charge) for this product shall be seven (7) years after the discontinuance of sales.

HMC-Europe GmbH

Hafing 21
84549 Engelsberg
Tel.: +49 (0) 8634 625-994
Fax.:+49 (0) 8634 625 996
info@HMC-Europe.com