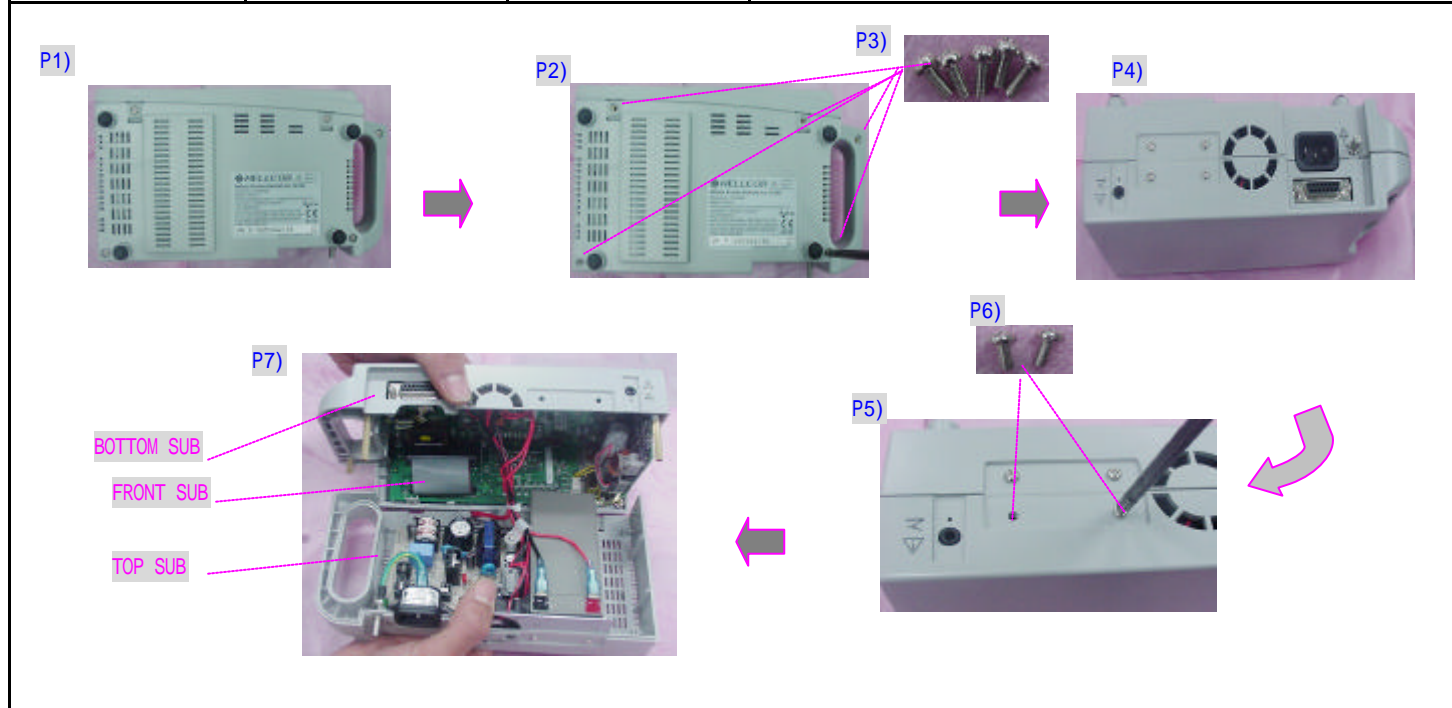



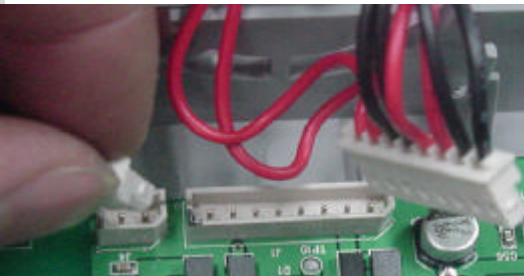

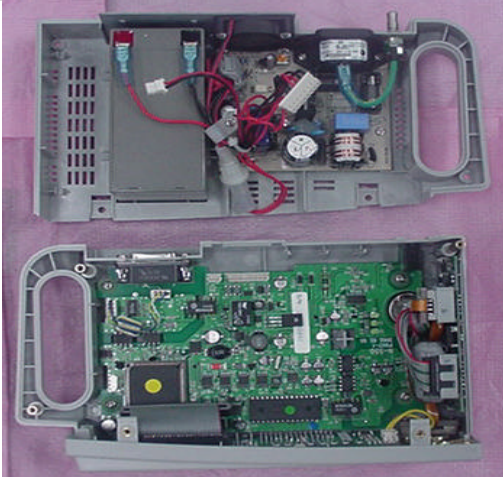
TITLE TOP & BOTTOM DISASSEMBLY		ASSEMBLY/DISSASSEMBLY INSTRUCTION				DRAFTED	REVIEWED	APPROVED
Doc No.	MDA-I-070-09S	Model	N-550					



OPERATION PROCESS	
<ol style="list-style-type: none"> 1. Remove the 5 screws of th bottom side as P1- P4) 2. Remove the 2 screw of the rear side as P 5) 3. Disassemble the Fop/Front & bottom sub assembly as P7). 	

REQUIRED MATERIALS				Tools		Revision History			
NO.	CODE NO.	Description	Q' TY	TOOL	Q' TY	NO.	Date	Revision Detail	Sign
1		SCREW(3x6,PAN HEAD)	7	+ SCREW DRIVER	1				

TITLE TOP & BOTTOM DISASSEMBLY		ASSEMBLY/DISSASSEMBLY INSTRUCTION		DRAFTED	REVIEWED	APPROVED
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<p>P8) </p> <p>P9) </p>				<p>P10) </p> <p style="color: red;">DISCONNECT 8 Pin & 2pin CABLE</p>			<p>OPERATION PROCESS</p> <p>1. Disconnect the 8pin power cable and 2pin fan wire between Main PCB and bottom sub as P9).</p>
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REQUIRED MATERIALS				Tools		Revision History			
NO.	CODE NO.	Description	Q' TY	TOOL	Q' TY	NO.	Date	Revision Detail	Sign
1		BOTTOM SUB	1						
2		TOP SUB	1						
3		FRONT SUB	1						

TITLE TOP & FORONT DISASSEMBLY		ASSEMBLY/DISSASSEMBLY INSTRUCTION			DRAFTED	REVIEWED	APPROVED
Doc No.	MDA-I-070-09S	Model	N-550				

DISCONNECT P/I Cable & Data Cable

DISCONNECT 44DATA CABLE

PINSET

FRONT SUB

OPERATION PROCESS

1. Disconnect the PI Cable and 14pin data cable from SpO2 module as PIC12)
2. Disconnect the 44pin data between front PCB and Main PCB as P13)
3. Disassemble Front Sub and Top sub by raising the junction point using pincet as PIC14)

REQUIRED MATERIALS				Tools		Revision History			
NO.	CODE NO.	Description	Q' TY	TOOL	Q' TY	NO.	Date	Revision Detail	Sign
				PINSET	1				

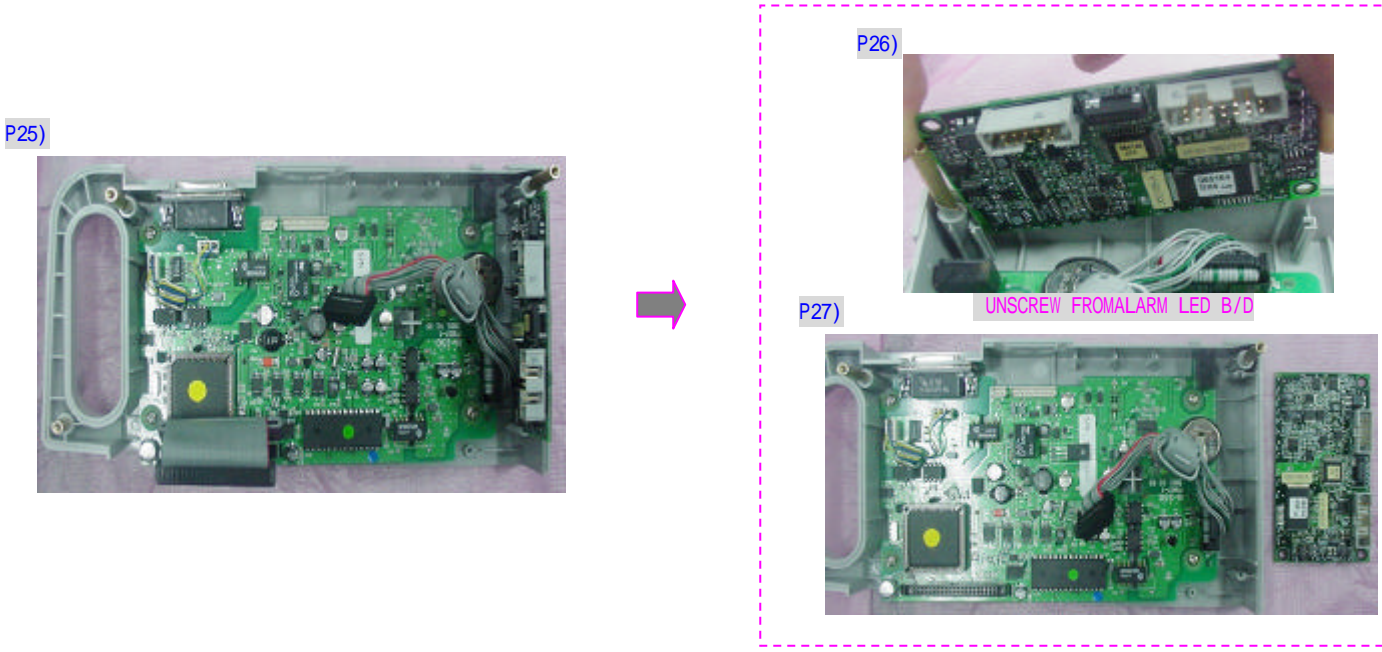
TITLE		ASSEMBLY/DISSASSEMBLY INSTRUCTION				DRAFTED	REVIEWED	APPROVED	
SPEAKER DISASSEMBLY									
Doc No.	MDA-I-070-09S	Model	N-550						
						OPERATION PROCESS			
						<ol style="list-style-type: none"> 1. Disconnect the Speaker wire from FrontPCB, and then remove the screws on both side of the Front PCB 2. Disassemble the Front PCB 3. Remove the screws for speaker and disassemble the speaker as P18). 			
REQUIRED MATERIALS				Tools		Revision History			
NO.	CODE NO.	Description	Q' TY	TOOL	Q' TY	NO.	Date	Revision Detail	Sign
		SCREW(3x6,M)	2	+ SCREW DRIVER	1				
		SCREW(3x6,T)	2						
		Speaker	1						

TITLE P/I Cable DISASSEMBLY		ASSEMBLY/DISSASSEMBLY INSTRUCTION		DRAFTED	REVIEWED	APPROVED
Doc No.	MDA-I-070-09S	Model	N-550			

			OPERATION PROCESS
			<p>1. Remove the screw for PI cable on the front side of the case as P22) and disassemble the PI cable.</p>

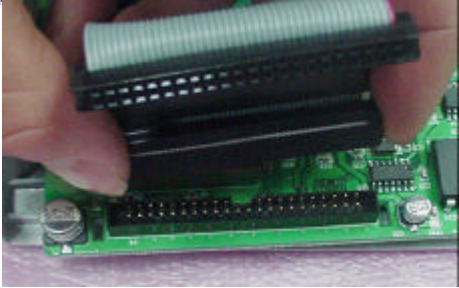
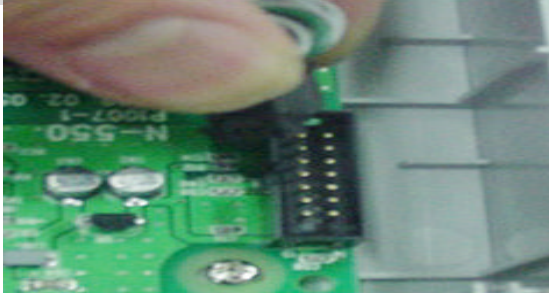

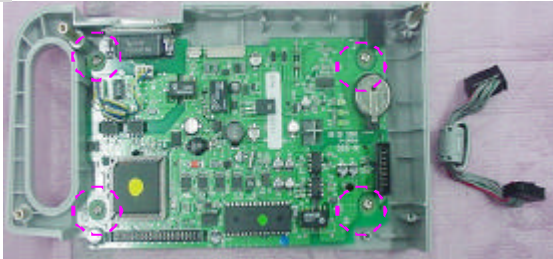
REQUIRED MATERIALS				Tools		Revision History			
NO.	CODE NO.	Description	Q' TY	TOOL	Q' TY	NO.	Date	Revision Detail	Sign
		Front Cover	1	+ SCREW DRIVER	1				
		SCREW(2.5x6,M)	2						
		P/I Cable	1						

TITLE SpO2 MODULE DISASSEMBLY		ASSEMBLY/DISSASSEMBLY INSTRUCTION		DRAFTED	REVIEWED	APPROVED
Doc No.	MDA-I-070-09S	Model	N-550			

				OPERATION PROCESS		
				<p>1. Disassemble the SpO2 Module from the Top sub as P26).</p>		

REQUIRED MATERIALS				Tools		Revision History			
NO.	CODE NO.	Description	Q' TY	TOOL	Q' TY	NO.	Date	Revision Detail	Sign
		MP 506 Module	1						

TITLE MAIN PCB DISASSEMBLY		ASSEMBLY/DISSASSEMBLY INSTRUCTION			DRAFTED	REVIEWED	APPROVED
Doc No.	MDA-I-070-09S	Model	N-550				

OPERATION PROCESS			
 <p>P28)</p>	 <p>P30)</p>	<ol style="list-style-type: none"> 1. Disconnect the 44pin data cable and 14pin SpO2 data cable as P28) P30). 2. Remove the screw for Main PCB and disassemble the Main PCB from top case. 	
 <p>P29)</p>	 <p>P31)</p>		

REQUIRED MATERIALS				Tools		Revision History			
NO.	CODE NO.	Description	Q' TY	TOOL	Q' TY	NO.	Date	Revision Detail	Sign
		44pin Dada Cable	1						
		14 pin Data Cable	1						

TITLE Battery DISASSEMBLY		ASSEMBLY/DISSASSEMBLY INSTRUCTION			DRAFTED	REVIEWED	APPROVED
Doc No.	MDA-I-070-09S	Model	N-550				

OPERATION PROCESS			
<ol style="list-style-type: none"> 1. Disconnect the Battery wire as P36). 2. Remove the screw for clamp as P37) if necessary 3. Disassemble the Battery from Bottom Sub. 4. Disconnect the wire connected to SMPS. 			

REQUIRED MATERIALS				Tools		Revision History			
NO.	CODE NO.	Description	Q' TY	TOOL	Q' TY	NO.	Date	Revision Detail	Sign
		SCREW(3x8,M)	1	+ SCREW DRIVER	1				
		Battery	1						
		Support	1						
		clamp	1						

TITLE SMPS DISASSEMBLY		ASSEMBLY/DISSASSEMBLY INSTRUCTION			DRAFTED	REVIEWED	APPROVED
Doc No.	MDA-I-070-09S	Model	N-550				

				OPERATION PROCESS			
				<ol style="list-style-type: none"> 1. Remove the pcb supporter for wire using the box driver as P43). 2. Remove the screw for SMPS as P45). 3. Disconnect the green GND wire, and then disassemble the SMPS from bottom case. 			

REQUIRED MATERIALS				Tools		Revision History			
NO.	CODE NO.	Description	Q' TY	TOOL	Q' TY	NO.	Date	Revision Detail	Sign
		SCREW(3x6,M)	1	+ SCREW DRIVER	1				
		SCREW(3x8,M)	2	Box spanner	1				
		SMPS	1						
		Support	1						
		Bottom	1						