



HEALTH IMAGING

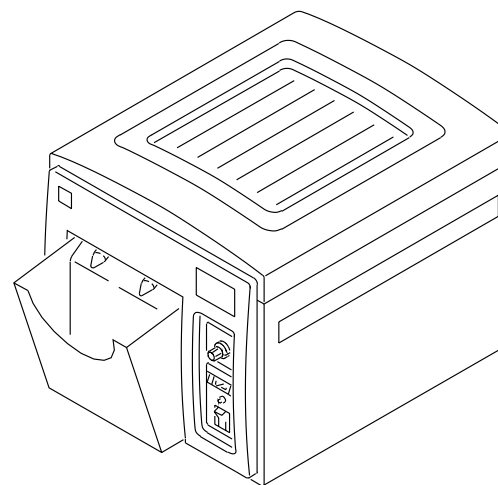
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29OCT99

# ILLUSTRATED PARTS LIST

for the

## *Kodak Min-R* MAMMOGRAPHY PROCESSOR

Service Code: 3752



H176\_0001AC

**PLEASE NOTE**

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This equipment includes parts and assemblies sensitive to damage from electrostatic discharge. Use caution to prevent damage during all service procedures.

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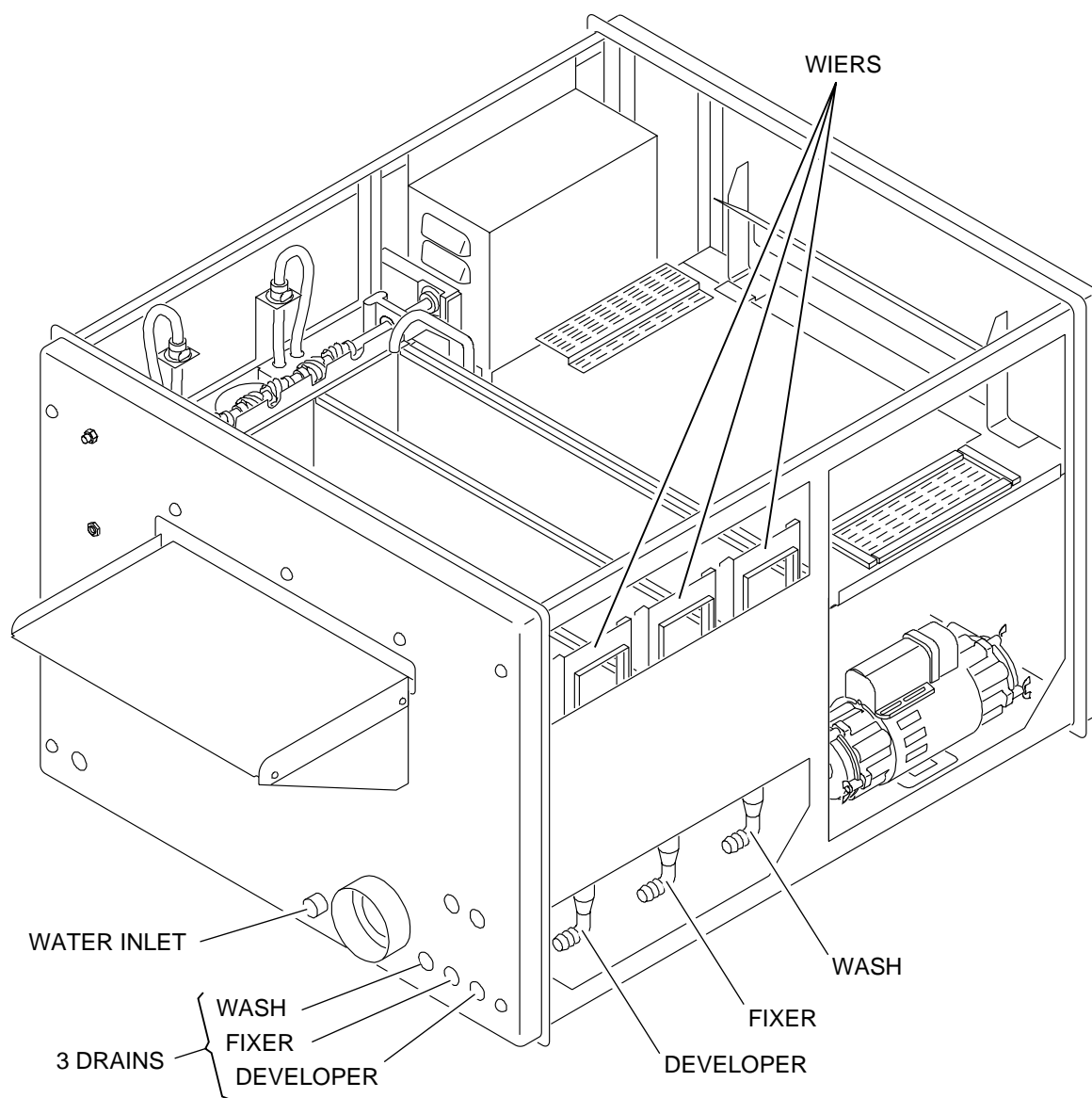
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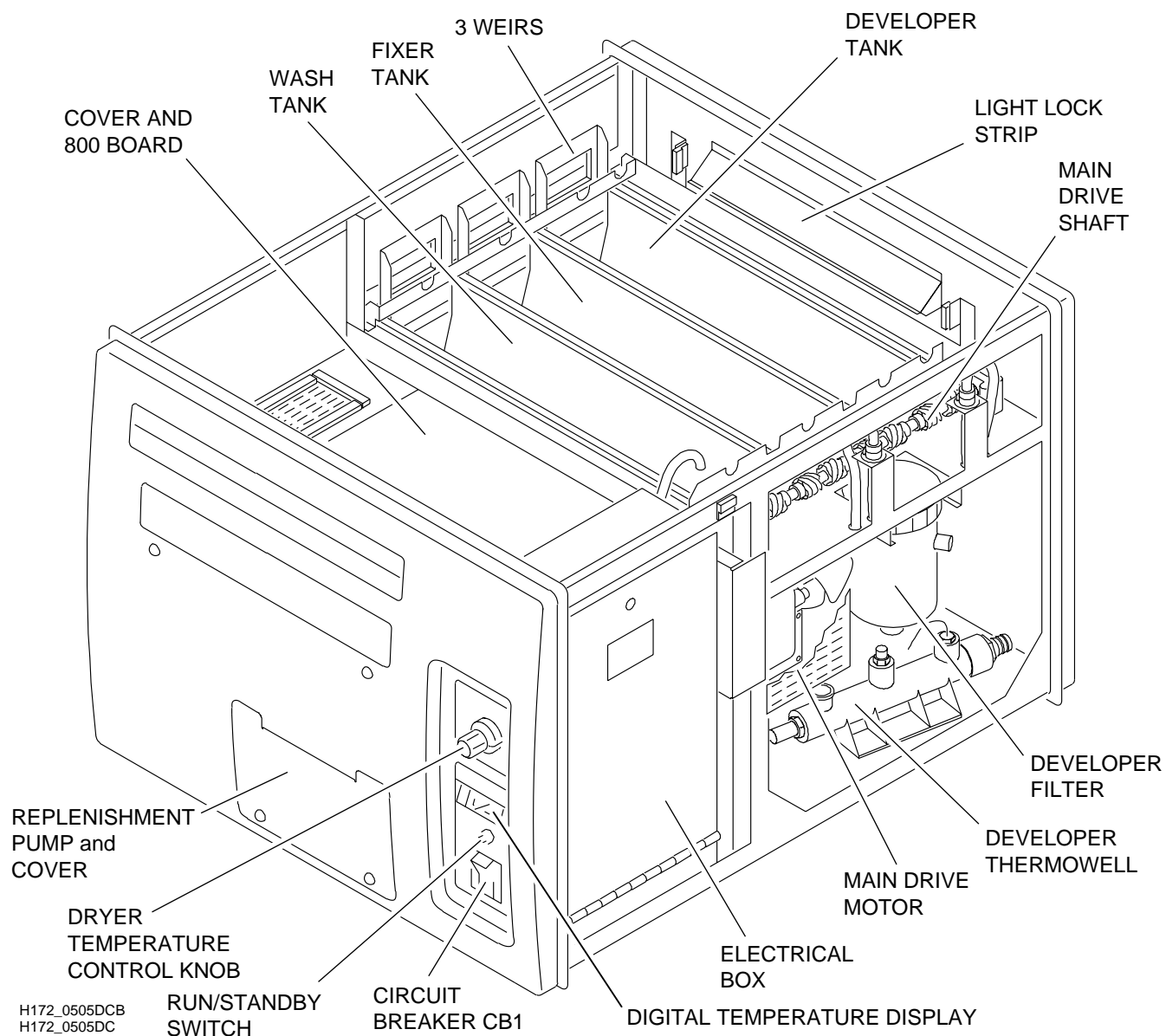
## Section 1: Locate Parts

Feed End

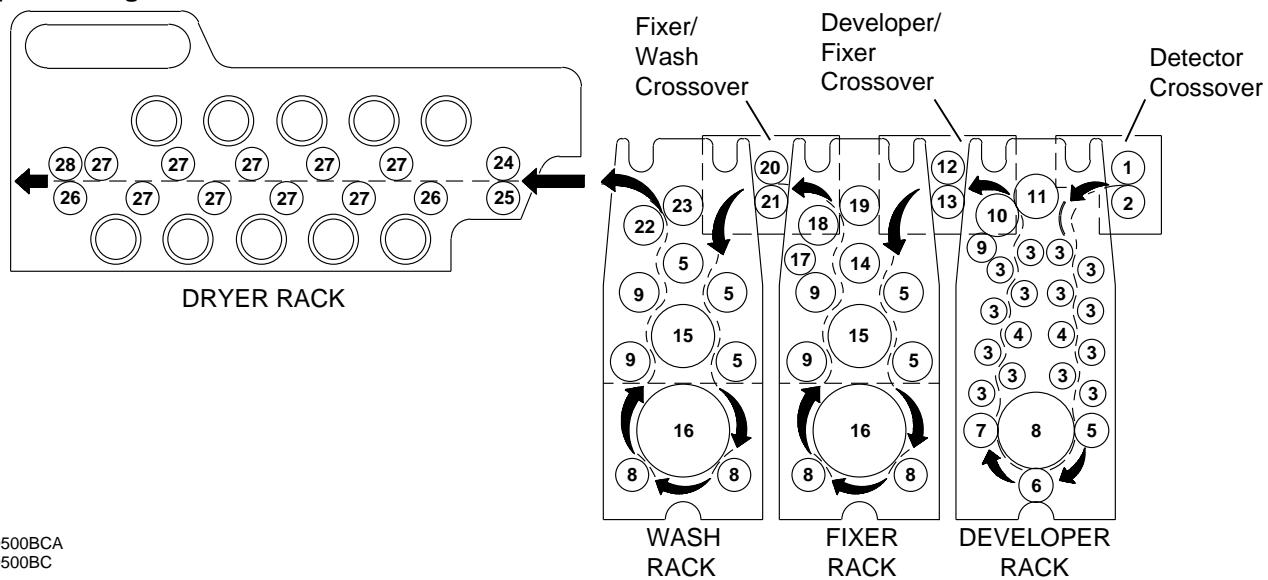


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## Receive End



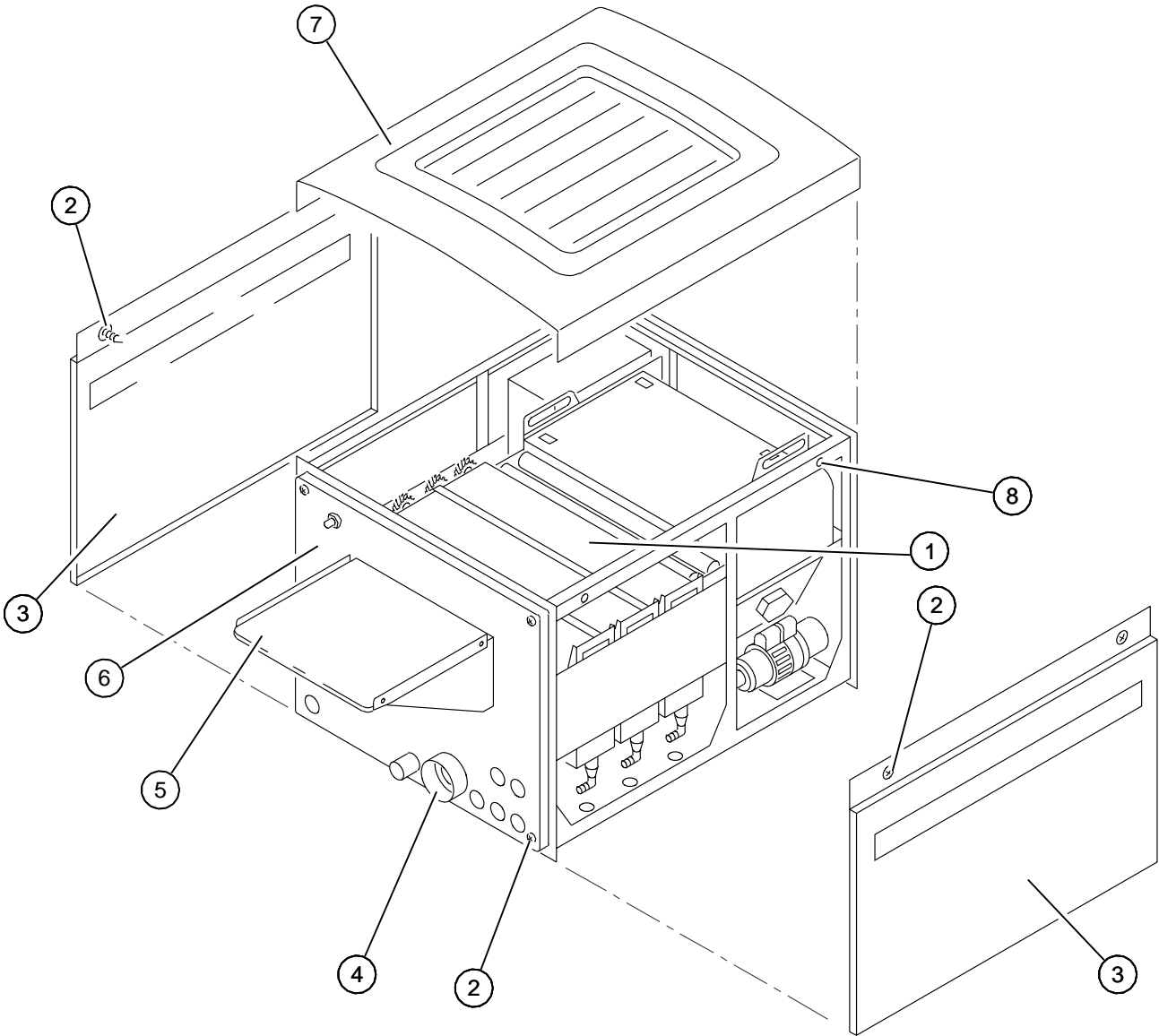
Transport Configuration - ROLLER



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Figure 1 Feed End



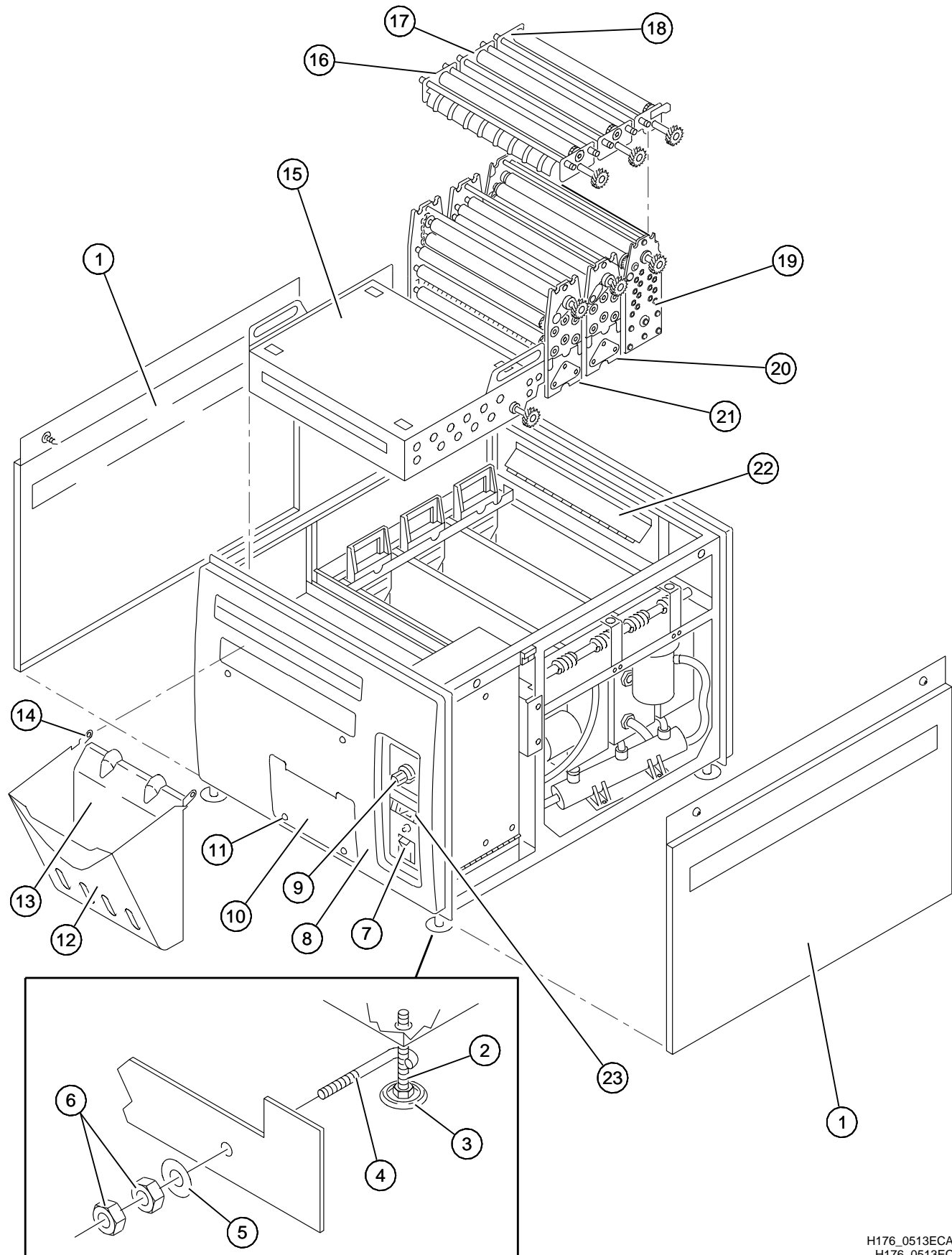
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Figure 1 Feed End

Item	Part No.	Description	Notes
1	287680	COVER - Evaporation	
2	261180	SCREW - Captive and Washer	
	499753	RETAINER	
3	3E1948	SIDE PANEL ASSEMBLY	Includes Item 2 - special order part - normally not stocked
4	468535	ADAPTER - Exhaust	
	544194	SCREW	
	852620	NUT	
	165627	WASHER, Flat	
	853096	LOCK WASHER	
5	3E1932	FEED SHELF ASSEMBLY	Includes the FEED SHELF and PROTECTOR
	287685	PROTECTOR	
	852805	SCREW	
	853086	LOCK WASHER	
	852799	WASHER	
6	3E1942	PANEL - Feed End	Special order part - normally not stocked
7	3E1947	COVER ASSEMBLY	Includes the MAGNETS
	498941	MAGNET	
8	261181	FRAME CLIP	

Figure 2 Receive End



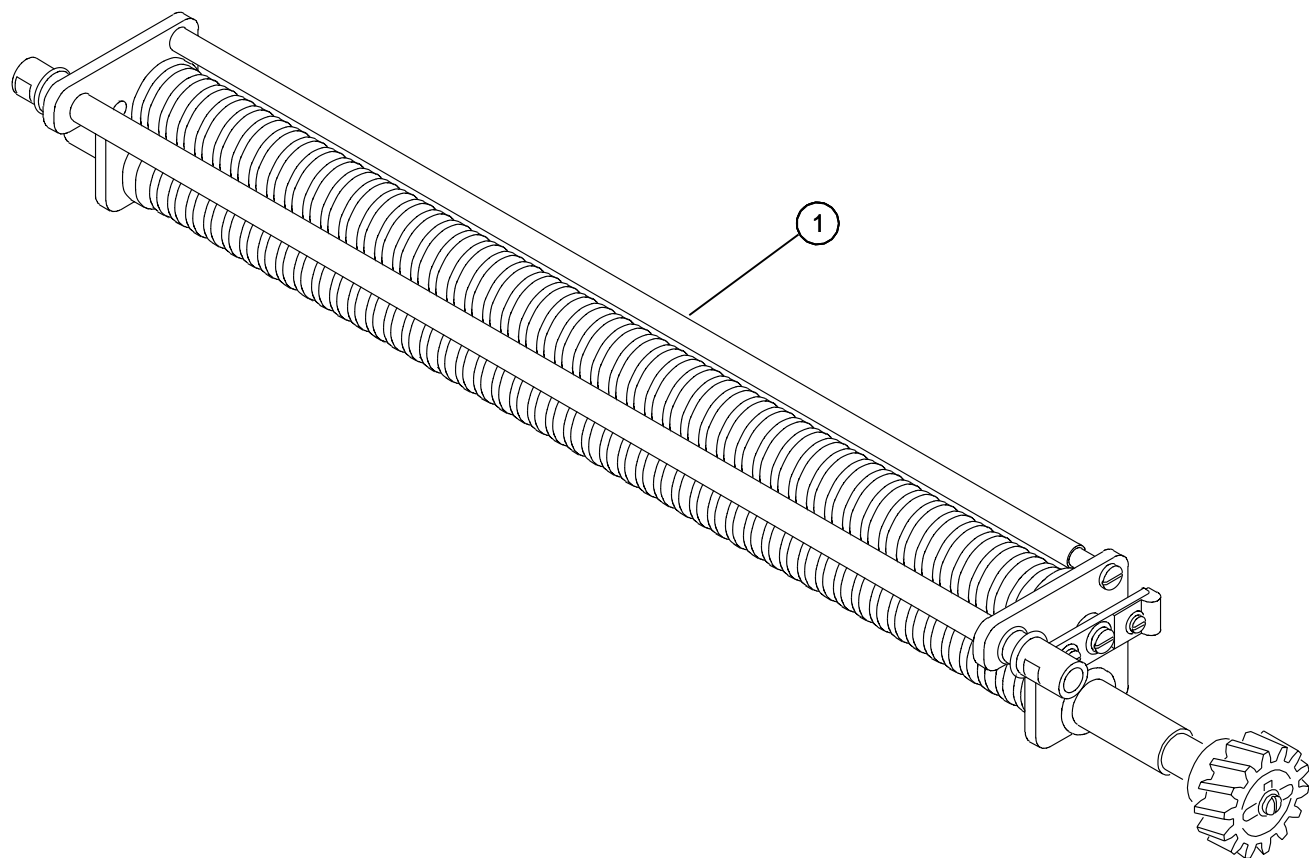
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Figure 2 Receive End

Item	Part No.	Description	Notes
1	3E1948	SIDE PANEL ASSEMBLY	Includes SIDE PANEL, CAPTIVE SCREWS, and RETAINERS - special order part - normally not stocked
2	459229	LEVELING SCREW	
3	459548	FLOOR PLATE	
4	489726	HOOK - Bolt	
5	564694	WASHER	
6	852623	NUT - Hook	
7	914441	CIRCUIT BREAKER	CB1
8	3E1941	EXIT PANEL ASSEMBLY	Includes Item 11 - special order part - normally not stocked
9	834692	KNOB - Dryer Temperature Control	
	779524	POTENTIOMETER - Dryer Temperature Control	Not visible in graphic
10	3H4155	COVER - Pump access	
11	261180	SCREW - Captive and Washer	
	499753	RETAINER	
12	3H4131	BIN - Receiving	
13	3H4133	DEFLECTOR	
14	486742	FASTENER - Bin	
15	3E1946	DRYER RACK ASSEMBLY	FOAM not included - order 2 of 2E4243 and 1 of 2E4242
16	261276	FIXER/WASH CROSSOVER ASSEMBLY	
17	3E1943	DEVELOPER/FIXER CROSSOVER ASSEMBLY	
18	3E1945	DETECTOR CROSSOVER ASSEMBLY	
19	3E1944	DEVELOPER RACK ASSEMBLY	
20	748165	FIXER RACK ASSEMBLY	
21	261277	WASH RACK ASSEMBLY	
22	3H4178	STRIP - Light Lock	
	852972	SCREW	
	853100	LOCK WASHER	
	852611	WASHER, Flat	
23	748516	DIGITAL TEMPERATURE DISPLAY	Includes BEZEL 968818, MASK 968819, EMI SHIELD 968823

Section 2: Transport System - ROLLER

Figure 3 DETECTOR CROSSOVER ASSEMBLY



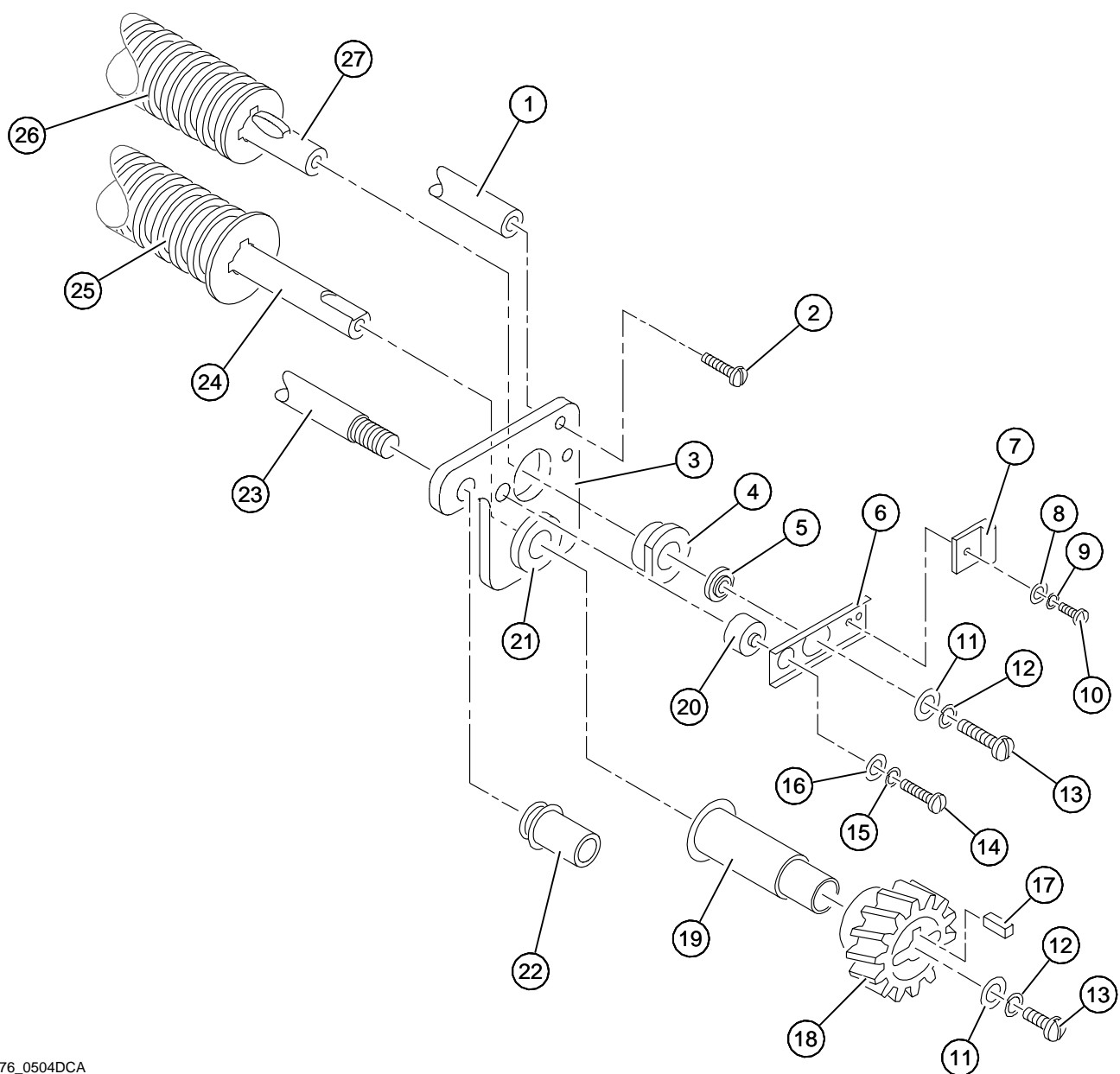
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Figure 3 DETECTOR CROSSOVER ASSEMBLY

Item	Part No.	Description	Qty.	Notes
1	3E1945	DETECTOR CROSSOVER ASSEMBLY	1	



Figure 4 DETECTOR CROSSOVER - Drive Side

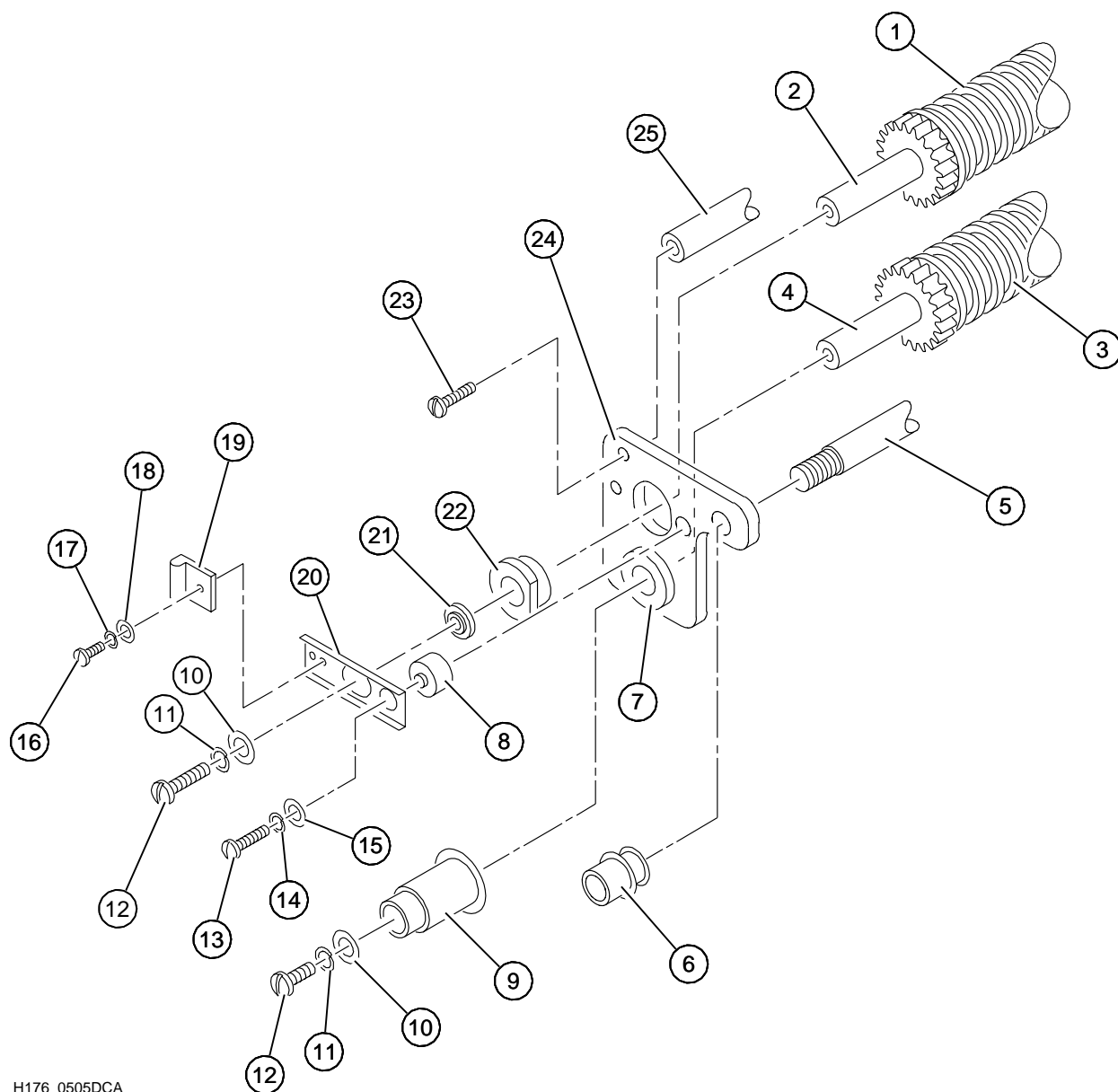


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**Figure 4 DETECTOR CROSSOVER ASSEMBLY - Drive Side**

Item	Part No.	Description	Qty.
1	287035	TIE ROD	1
2	852807	SCREW	2
3	3H4125	SIDEPLATE - Detector Crossover	2
4	650707	BEARING	2
5	472592	BEARING - Rocker	2
6	474180	SUPPORT	2
7	650876	ACTUATOR - Magnet	2
8	575822	WASHER	2
9	187283	LOCK WASHER	2
10	575821	SCREW	2
11	852611	WASHER, Flat	4
12	853087	LOCK WASHER	4
13	852972	SCREW	4
14	544194	SCREW	2
15	853096	LOCK WASHER	2
16	165627	WASHER, Flat	2
17	452044	KEY	1
18	550781	GEAR - Drive, Crossover	1
19	458174	SPACER	1
20	489997	STANDOFF	2
21	650703	BEARING	2
22	472756	NUT - Tie rod, nylon	1
23	3E0999	TIE ROD	1
24	287039	SHAFT - Drive	1
25	246883	ROLLER - Detector - drive	1
26	246882	ROLLER - Detector - driven	1
27	287037	SHAFT	1

Figure 5 DETECTOR CROSSOVER - Nondrive Side



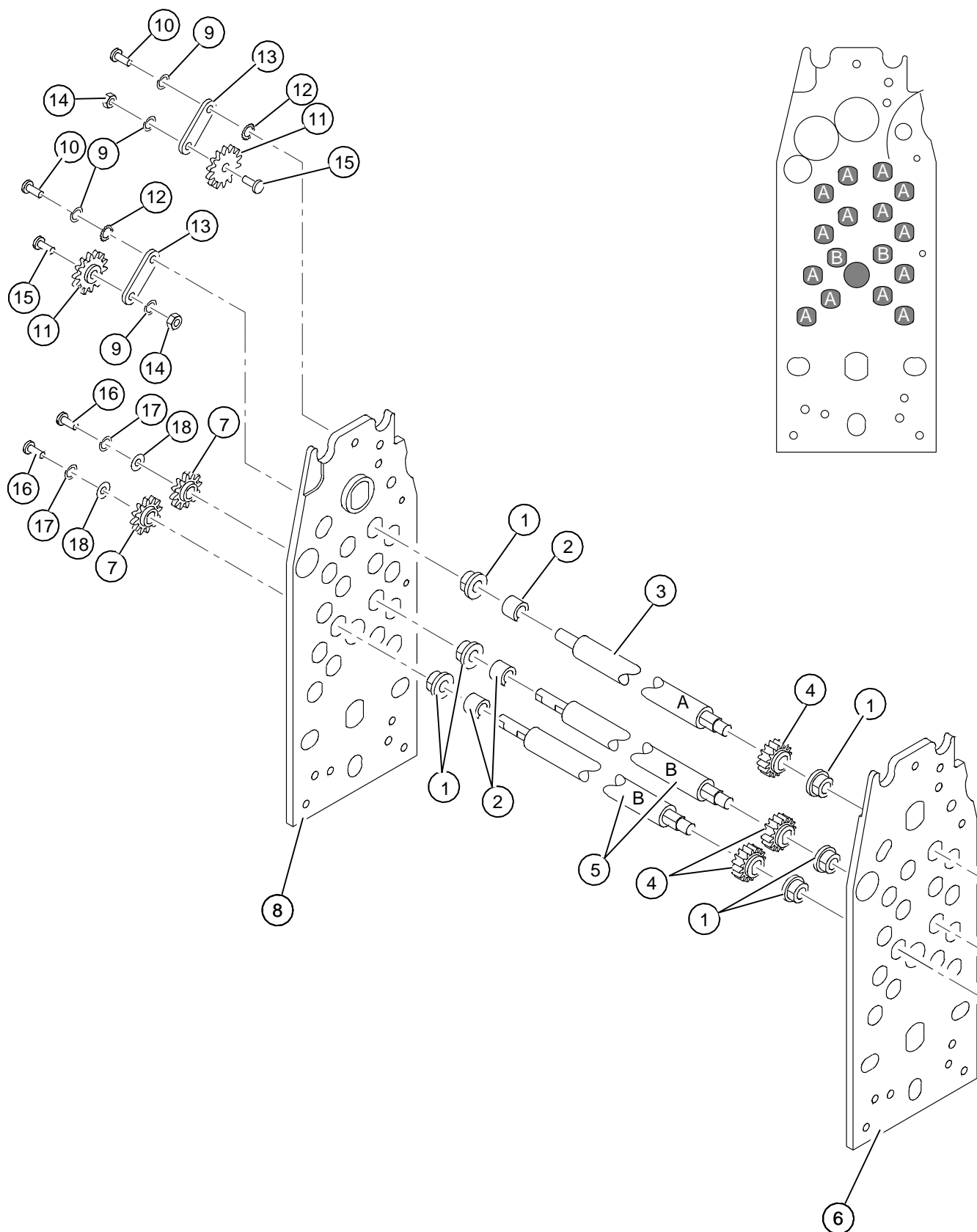
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**Figure 5 DETECTOR CROSSOVER - Nondrive Side**

Item	Part No.	Description	Qty.
1	246882	ROLLER - Detector - driven	1
2	287037	SHAFT	1
3	246883	ROLLER - Detector - drive	1
4	287039	SHAFT - Drive	1
5	3E0999	TIE ROD	1
6	472755	NUT - Tie rod, nylon	1
7	650703	BEARING	2
8	489997	STANDOFF	2
9	458236	SPACER	1
10	852611	WASHER, Flat	4
11	853087	LOCK WASHER	4
12	852962	SCREW	4
13	544194	SCREW	2
14	853096	LOCK WASHER	2
15	165627	WASHER, Flat	2
16	575821	SCREW	2
17	187283	LOCK WASHER	2
18	575822	WASHER	2
19	650876	ACTUATOR - Magnet	2
20	474180	SUPPORT	2
21	472592	BEARING - Rocker	2
22	650707	BEARING	2
23	852807	SCREW	2
24	3H4125	SIDEPLATE - Detector Crossover	2
25	287035	TIE ROD	1

Figure 6 DEVELOPER RACK - A and B ROLLERS

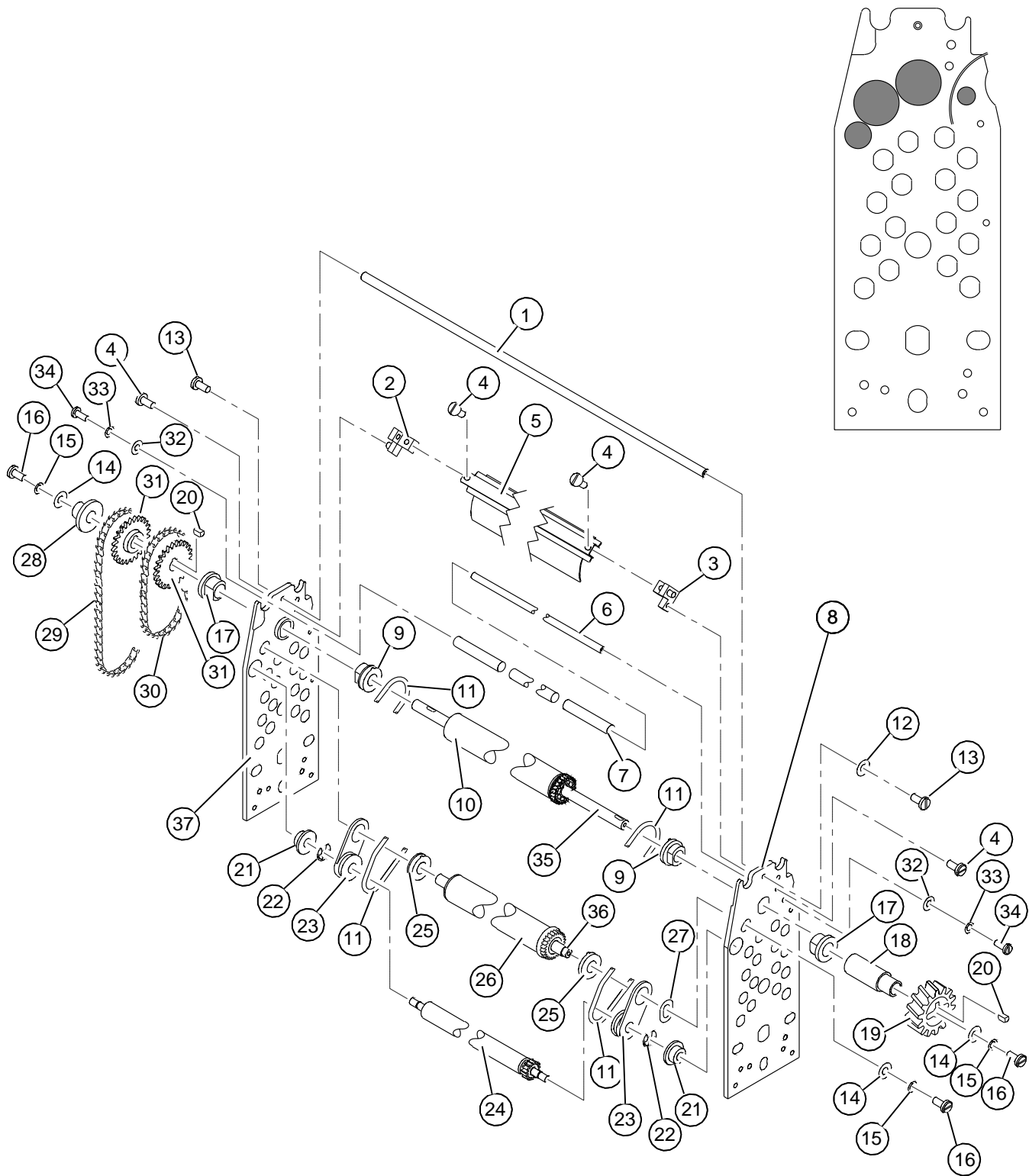


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**Figure 6 DEVELOPER RACK - A and B ROLLERS**

Item	Part No.	Description	Qty.	Notes
1	3E0953	BEARING	32	A - Diameter 12.5 mm (0.490 in.)
2	3E0979	SNAP-ON SPACER	16	
3	3E0951	ROLLER, Driven	14	
4	3E0955	GEAR	16	B - Diameter 12.5 mm (0.490 in.)
5	3E0952	ROLLER, Drive	2	
6	7C8317	SIDEPLATE, Drive	1	
7	3E0980	SPROCKET	2	12-TOOTH
8	7C8318	SIDEPLATE, Nondrive	1	
9	853087	LOCK WASHER	4	
10	853165	SCREW	2	14-TOOTH
11	3E0992	SPROCKET	2	
12	433708	WASHER - External Tooth	2	
13	3E0993	ARM, Tensioner	2	
14	853080	NUT	2	
15	3E0998	SCREW, Shoulder - Tensioner	2	
16	853098	SCREW	2	
17	187213	LOCK WASHER	2	
18	165627	WASHER, Flat	2	

Figure 7 DEVELOPER RACK - Top ROLLERS

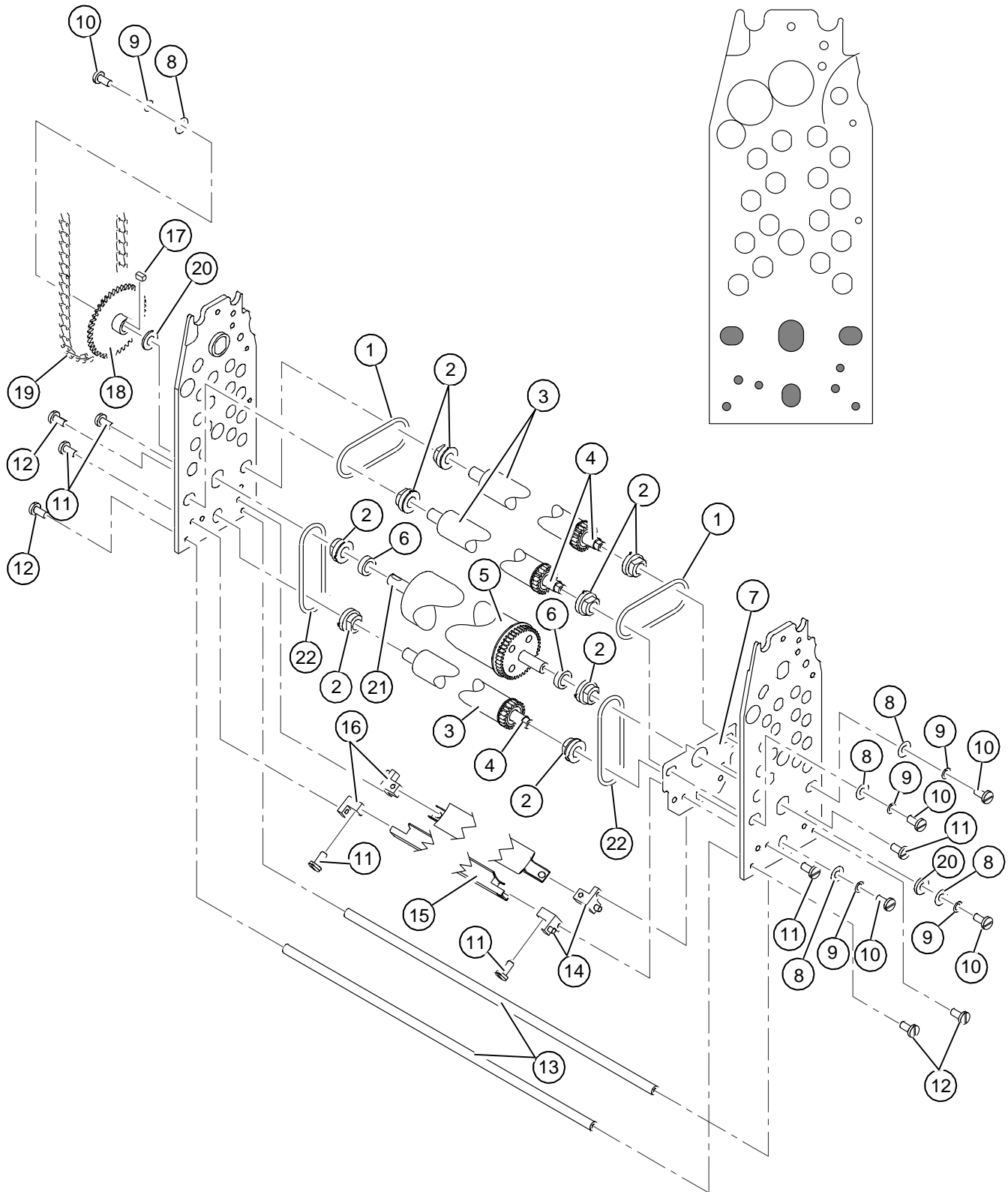


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**Figure 7 DEVELOPER RACK - Top ROLLERS**

Item	Part No.	Description	Qty.	Notes
1	3E0962	TIE ROD	1	
2	3E0964	BLOCK, Guide Shoe - nondrive side	1	
3	3E0963	BLOCK, Guide Shoe - drive side	1	
4	5B6316	SCREW	4	
5	7C8322	SHOE, Guide - Entrance	1	
6	3E0984	SHAFT, Entrance	1	
7	3E0976	ROLLER, Entrance	7	
8	7C8317	SIDEPLATE, Drive	1	
9	9B8719	BEARING	2	
10	3H4144	ROLLER, Exit Pinch	1	Black rubber - EPDM "D"
11	3E0995	SPRING	2	
12	459943	WASHER, Identification	1	
13	852807	SCREW	2	
14	852611	WASHER, Flat	3	
15	853087	LOCK WASHER	3	
16	852682	SCREW	3	
17	3E0958	BEARING, Main Drive	2	
18	3E0959	SPACER - drive side	1	
19	550774	GEAR, Drive	1	
20	454354	KEY	1	
21	3E0990	BEARING	2	
22	136224	E-RING	2	
23	594273	BEARING, Arm	2	
24	3E0985	ROLLER, Rewet	1	Black rubber - EPDM
25	3E0967	BEARING	2	
26	3H4199	ROLLER, Exit Pinch	1	Stainless Steel
27	3E0989	WASHER, Double-D	1	
28	3E0961	SPACER, nondrive side	1	
29	2E4325	CHAIN - long	1	93 LINKS
30	2E4326	CHAIN - short	1	57 LINKS
31	3E0981	SPROCKET, Main Drive	2	24-TOOTH
32	165627	WASHER, Flat	2	
33	187213	LOCK WASHER	2	
34	853098	SCREW	2	
35	3E0957	SHAFT, Main Drive	1	
36	3E0983	SHAFT	1	
37	7C8318	SIDEPLATE, Nondrive	1	

Figure 8 DEVELOPER RACK - Bottom ROLLERS

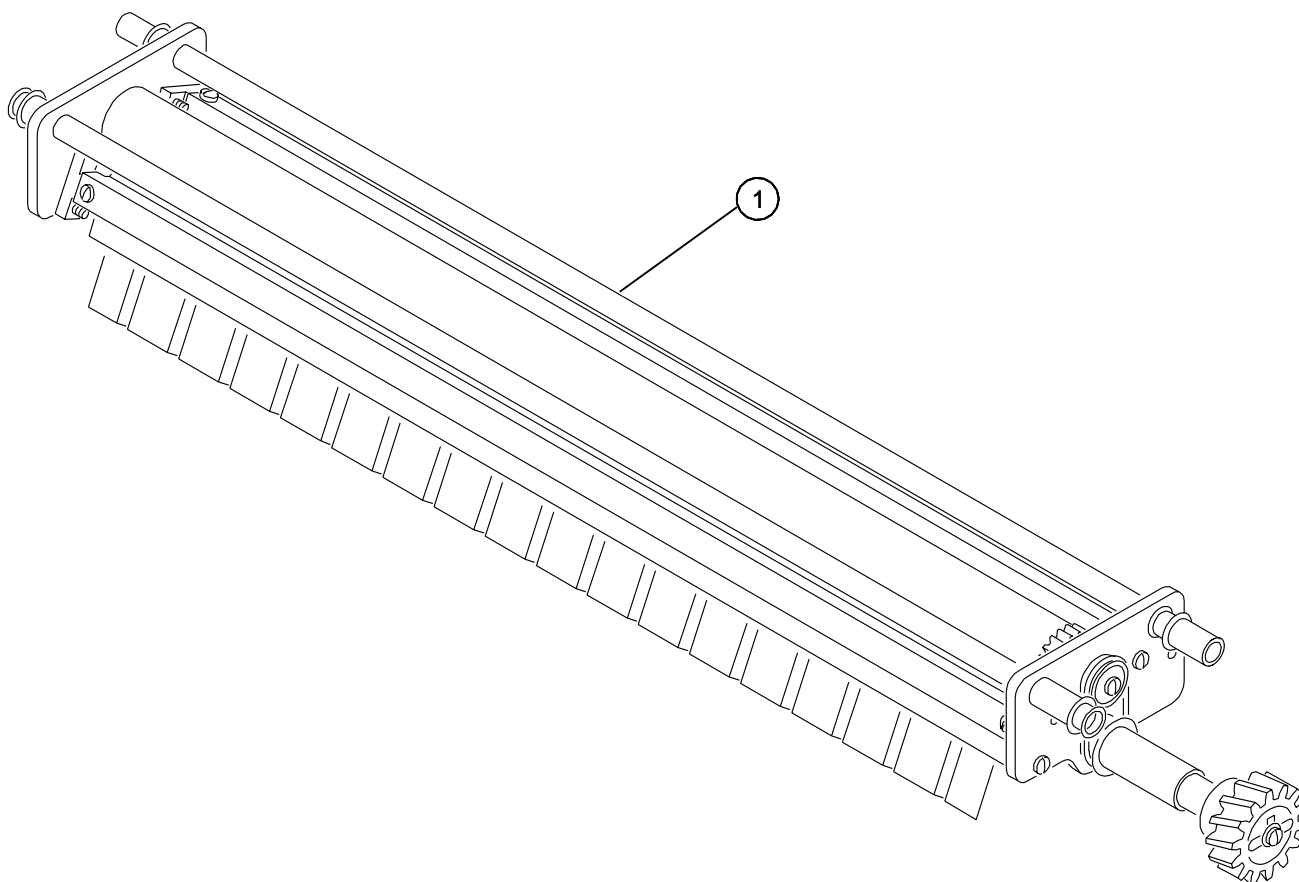


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**Figure 8 DEVELOPER RACK - Bottom ROLLERS**

Item	Part No.	Description	Qty.	Notes
1	3E0997	SPRING - Turnaround, Horizontal	2	
2	9B8719	BEARING	8	
3	3E0973	ROLLER - Cluster	3	
4	3E0983	SHAFT	3	
5	3E0994	ROLLER - Master	1	
6	5E2133	SPACER - Master Roller, inner	2	
7	3E0978	PLATE - Cluster	1	
8	852611	WASHER, Flat	5	
9	853087	LOCK WASHER	5	
10	852682	SCREW	5	
11	5B6316	SCREW	8	
12	852807	SCREW	4	
13	3E0962	TIE ROD	2	
14	3E0963	BLOCK, Guide Shoe - drive side	2	
15	3E0970	SHOE, Guide - Turnaround	2	
16	3E0964	BLOCK, Guide Shoe - nondrive side	2	
17	454354	KEY	1	
18	3E0960	SPROCKET	1	42-TOOTH
19	2E4325	CHAIN - long	1	93 LINKS
20	5E2132	SPACER - Master Roller, outer	2	
21	3E0982	SHAFT - Master Roller	1	
22	3E0996	SPRING - Turnaround Vertical	2	

Figure 9 DEVELOPER/FIXER CROSSOVER ASSEMBLY



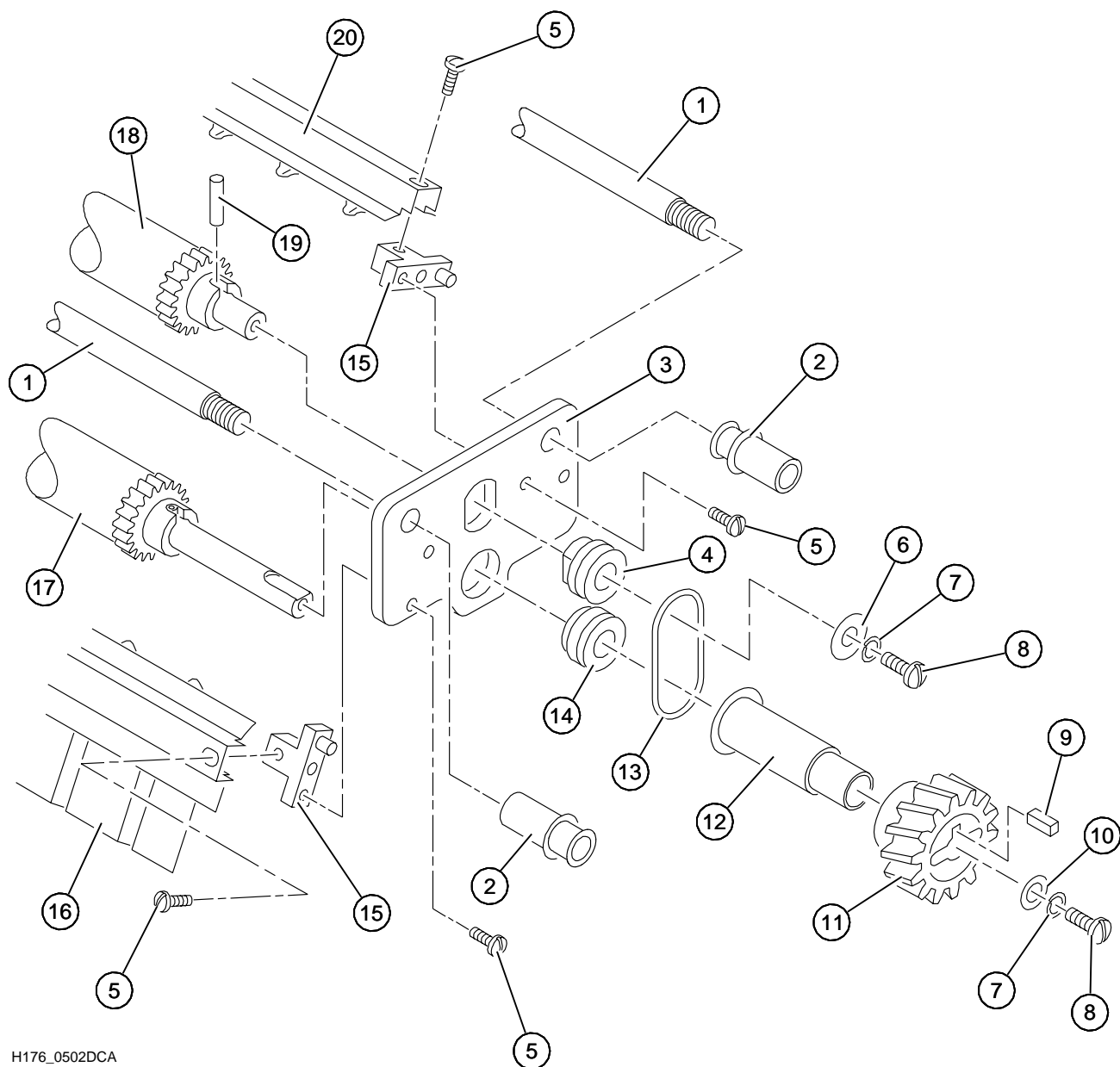
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**Figure 9 DEVELOPER/FIXER CROSSOVER ASSEMBLY**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Notes</b>
1	333795	DEVELOPER/FIXER CROSSOVER ASSEMBLY	1	

Figure 10 DEVELOPER/FIXER CROSSOVER ASSEMBLY - Drive Side

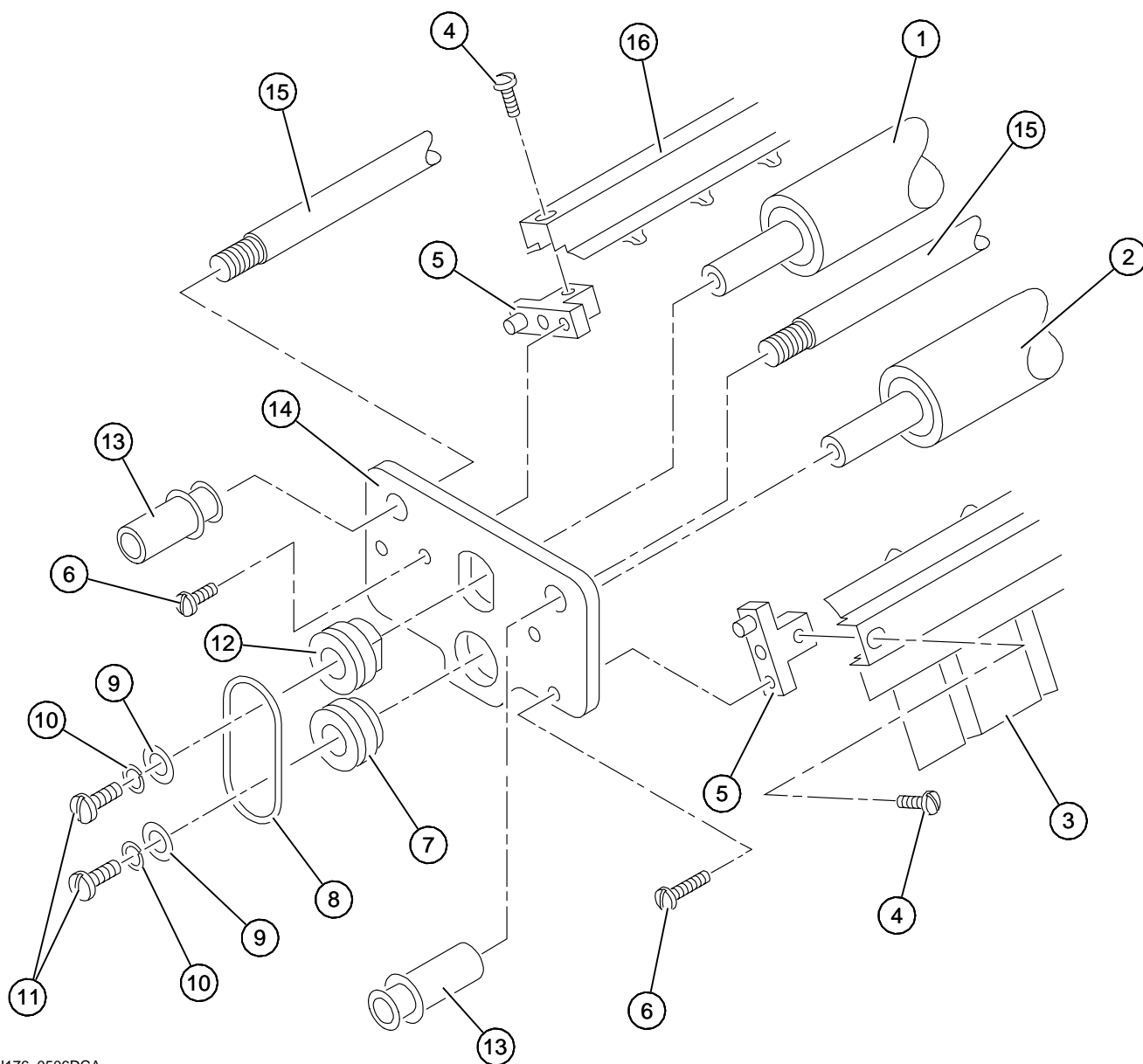


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**Figure 10 DEVELOPER/FIXER CROSSOVER ASSEMBLY - Drive Side**

Item	Part No.	Description	Qty.	Notes
1	3E0999	TIE ROD	2	
2	472756	NUT - Tie rod, nylon	2	
3	3H4146	SIDEPLATE	2	
4	490092	BEARING	2	
5	5B6316	SCREW	4	
6	459946	WASHER - Identification	1	
7	853087	LOCK WASHER	2	
8	852972	SCREW	2	
9	452044	KEY	1	
10	852611	WASHER, Flat	2	
11	550781	GEAR - Drive, Crossover	1	
12	240065	SPACER	1	
13	246580	SPRING	2	
14	240060	BEARING	2	
15	474596	BRACKET - Guide Shoe	4	
16	287049	SHOE, Guide	1	
17	3E1938	ROLLER - Drive	1	Includes PIN
18	3E1939	ROLLER - Driven	1	Includes PIN
19	544081	PIN	1	
20	287045	SHOE, Guide	1	

Figure 11 DEVELOPER/FIXER CROSSOVER ASSEMBLY - Nondrive Side

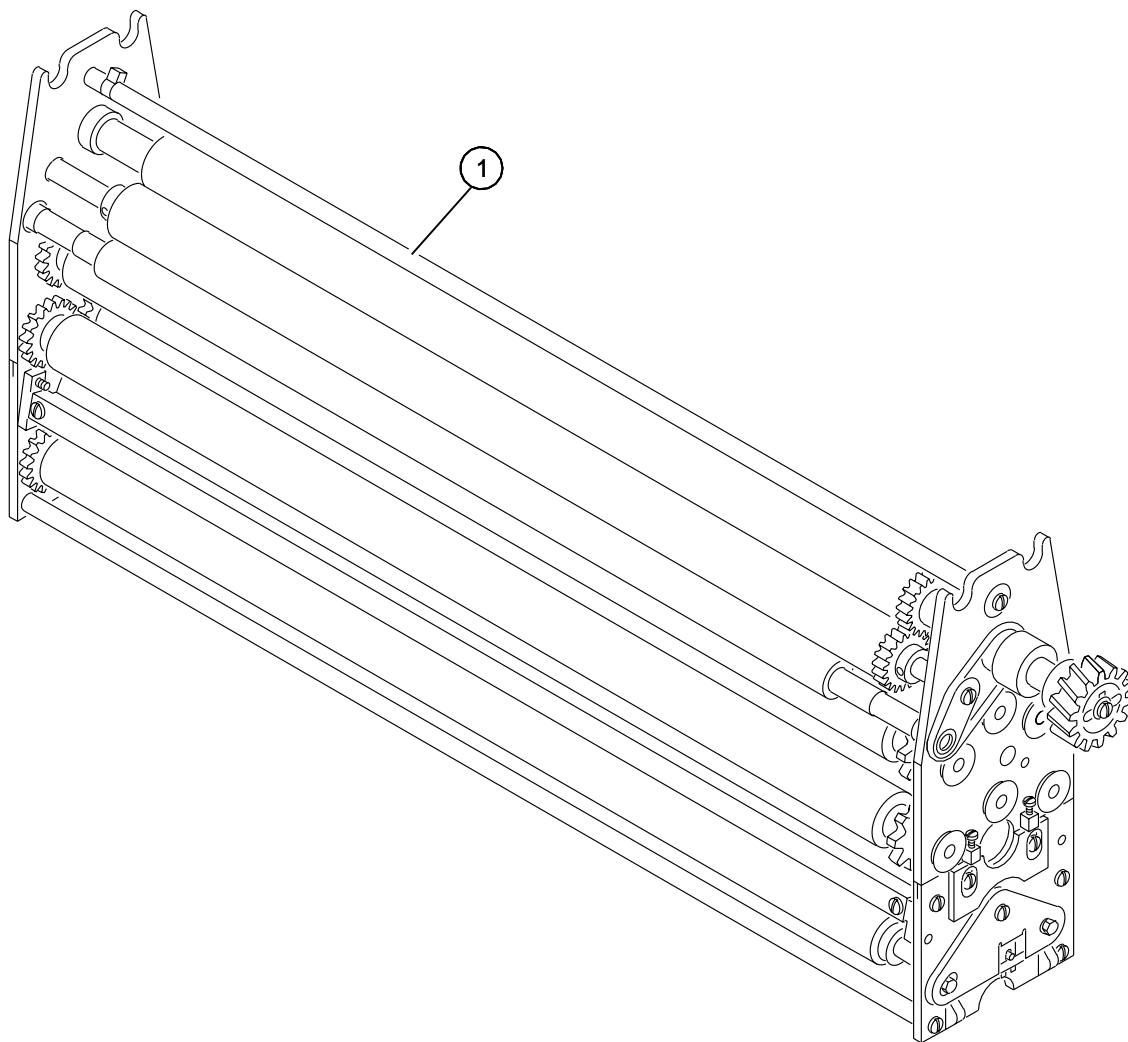


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**Figure 11 DEVELOPER/FIXER CROSSOVER ASSEMBLY - Nondrive Side**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Notes</b>
1	3E1939	ROLLER - Driven	1	Includes PIN
2	3E1938	ROLLER - Drive	1	Includes PIN
3	287049	SHOE, Guide	1	
4	852941	SCREW	4	
5	474596	BRACKET - Guide Shoe	4	
6	5B6316	SCREW	4	
7	240060	BEARING	2	
8	246580	SPRING	2	
9	852611	WASHER, Flat	3	
10	853087	LOCK WASHER	4	
11	852972	SCREW	4	
12	490092	BEARING	2	
13	472755	NUT - Tie rod, nylon	2	
14	3H4146	SIDEPLATE	2	
15	3E0999	TIE ROD	2	
16	287045	SHOE, Guide	1	

Figure 12 FIXER RACK ASSEMBLY

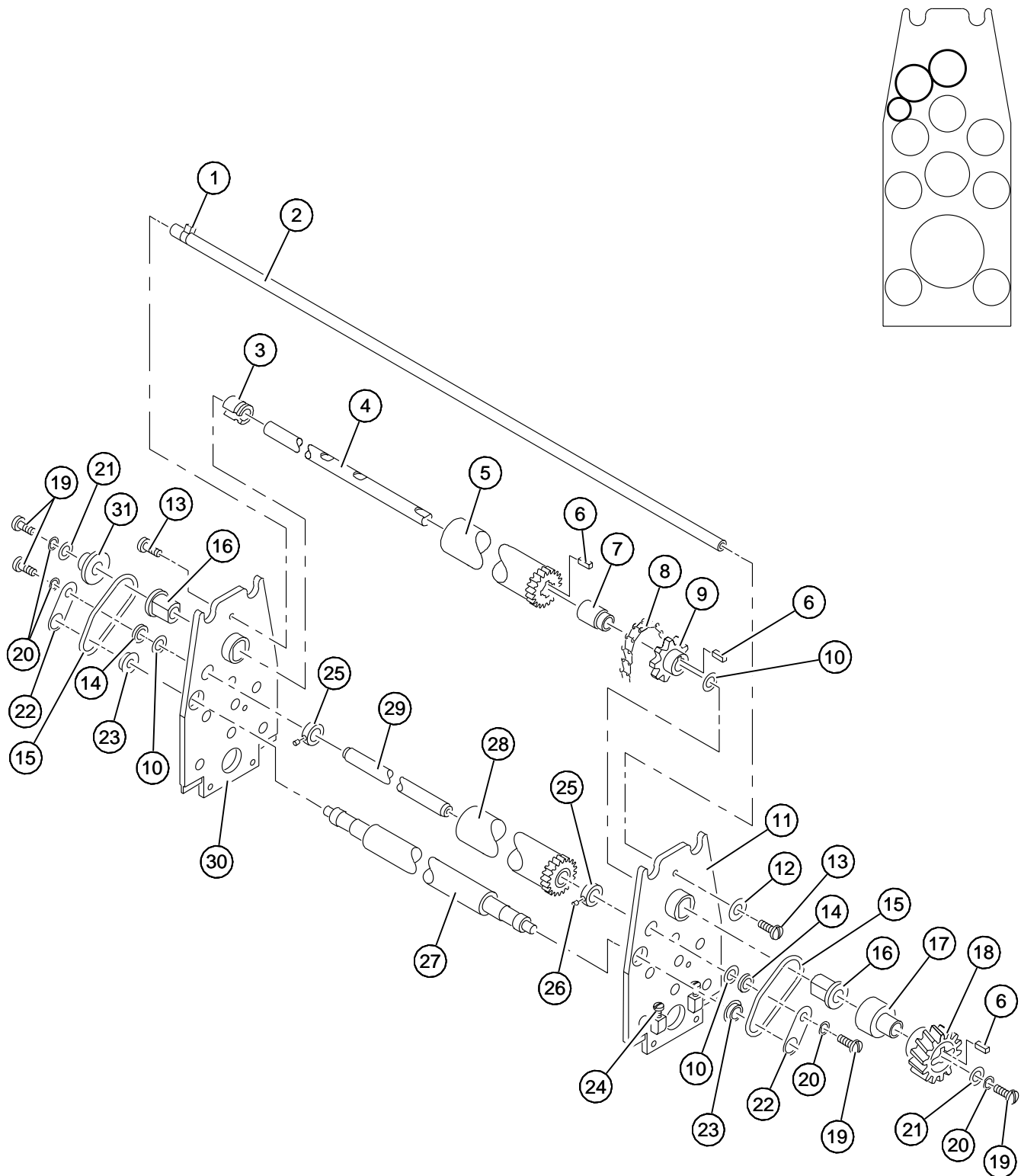


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**Figure 12 FIXER RACK ASSEMBLY**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Notes</b>
1	748165	FIXER RACK ASSEMBLY	1	

Figure 13 FIXER RACK - Top EXIT ROLLERS



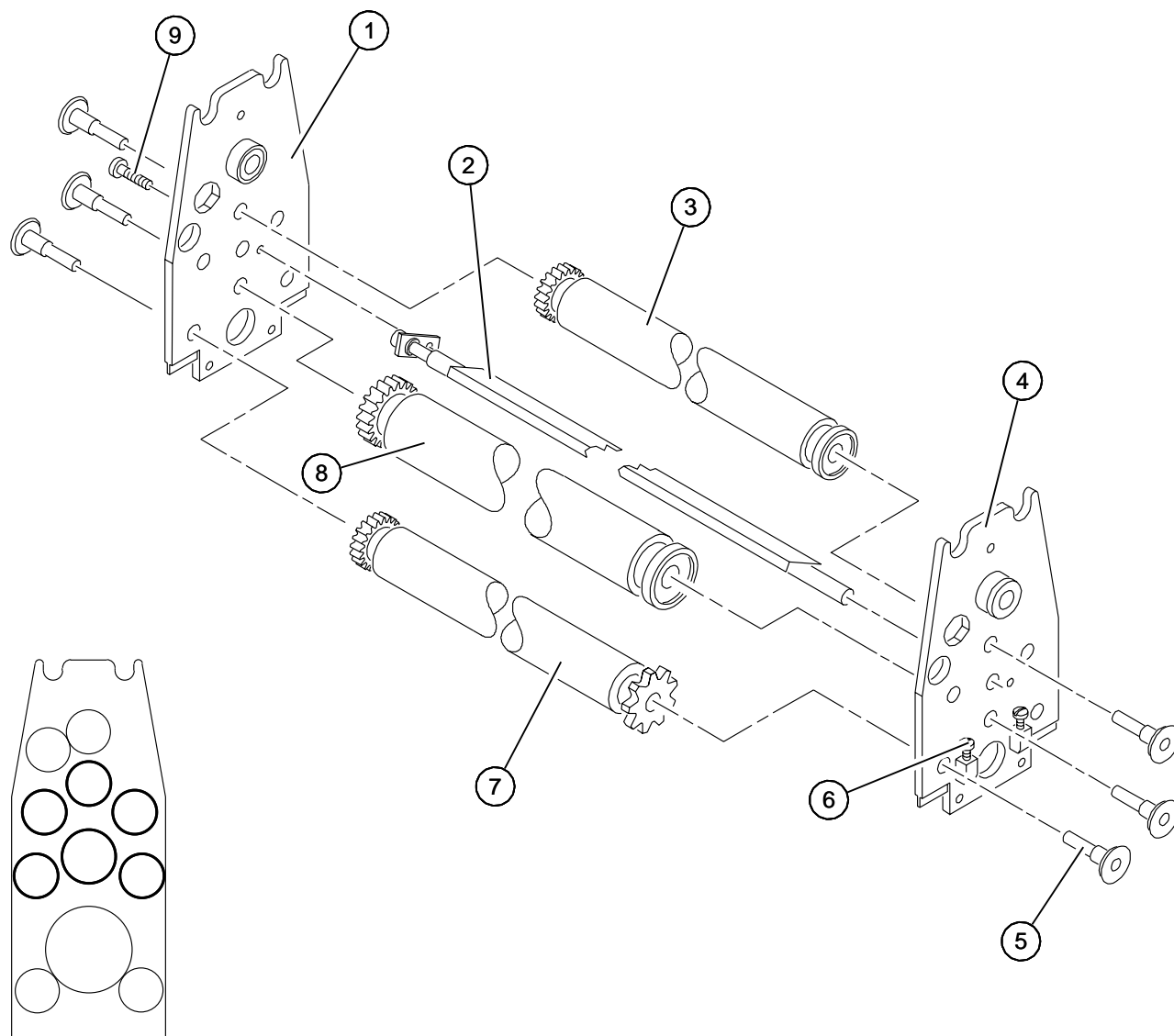
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Figure 13 FIXER RACK - Top EXIT ROLLERS

Item	Part No.	Description	Qty.	Notes
	748165	FIXER RACK ASSEMBLY	1	
	240059	TIE - Blue	1	
2	7C6660	TIE ROD	1	
3	477092	SPACER	1	
4	287027	SHAFT	1	
5	287028	ROLLER	1	
6	454354	KEY	2	
7	459355	SPACER	1	
8	458240	CHAIN	1	
9	454285	SPROCKET	1	
10	463100	WASHER - Thrust	3	
11	911809	SIDEPLATE - Drive	1	
12	459944	WASHER - Identification	1	
13	852807	SCREW	2	
14	463004	SPACER	2	
15	467843	SPRING	2	
16	650710	BEARING	2	
17	534791	SPACER	1	
18	550774	GEAR, Drive	1	
19	892972	SCREW	4	
20	853087	LOCK WASHER	4	
21	852611	WASHER, Flat	2	
22	473221	PLATE - Keeper	2	
23	473220	BUSHING	2	
24	183624	SCREW	4	
25	459347	COLLAR	2	
26	852889	SETSCREW	2	
27	287032	ROLLER	1	REWET ROLLER
28	1C7633	ROLLER	1	
29	287003	SHAFT	1	
30	911845	SIDEPLATE - Nondrive	1	
31	458205	SPACER	1	

Figure 14 FIXER RACK - Other ROLLERS

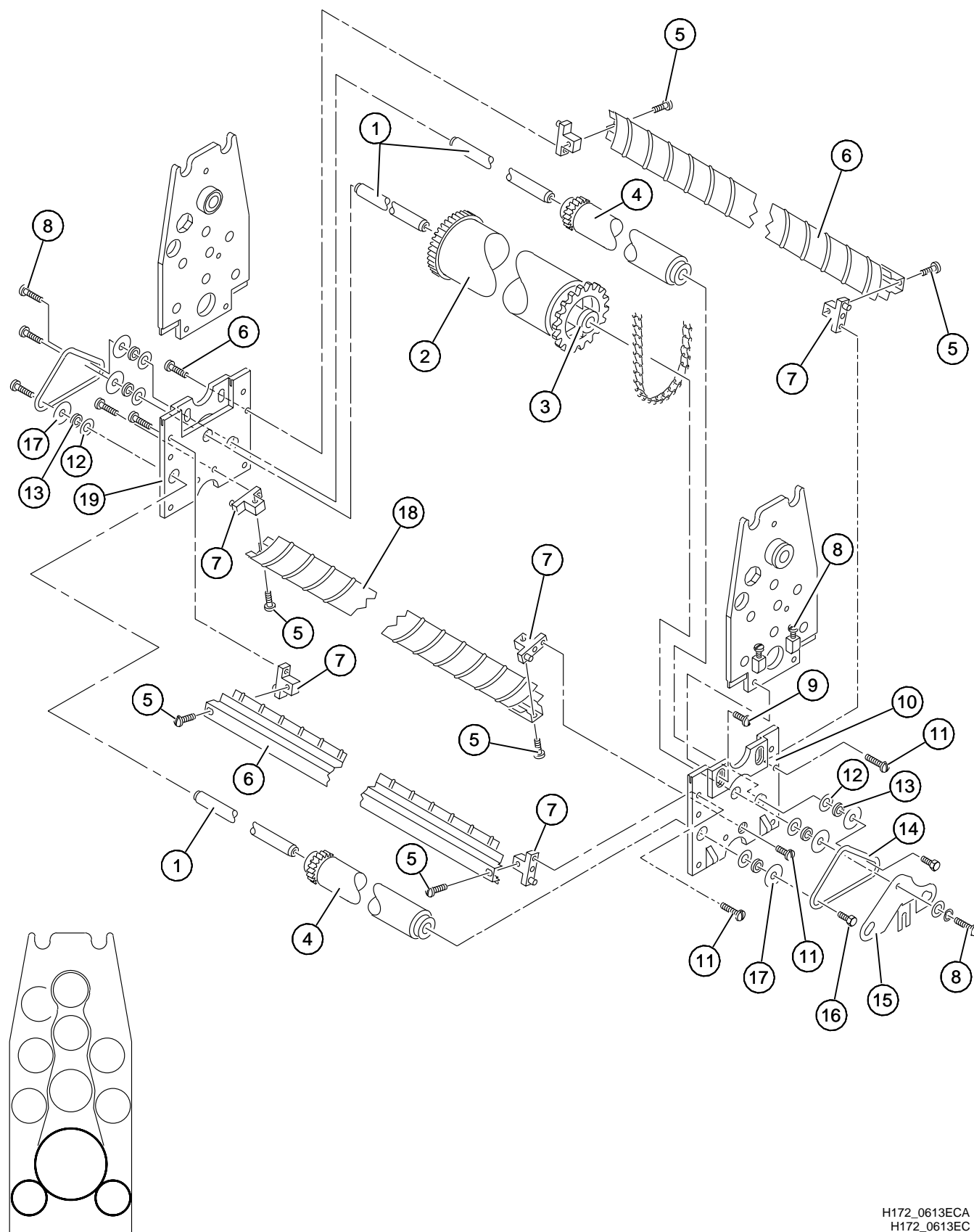


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**Figure 14 FIXER RACK - Other ROLLERS**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Notes</b>
	748165	FIXER RACK ASSEMBLY	1	
1	911845	SIDEPLATE - Nondrive	1	
2	287018	GUIDE ROD ASSEMBLY	1	
3	1C7555	ROLLER	2	
	1C7557	ROLLER	1	
4	911809	SIDEPLATE - Drive	1	
5	474777	STUD	12	
6	183624	SCREW	4	
7	1C7556	ROLLER	2	
8	1C7554	ROLLER	1	
9	852972	SCREW	1	

Figure 15 FIXER RACK - TURNAROUND ASSEMBLY

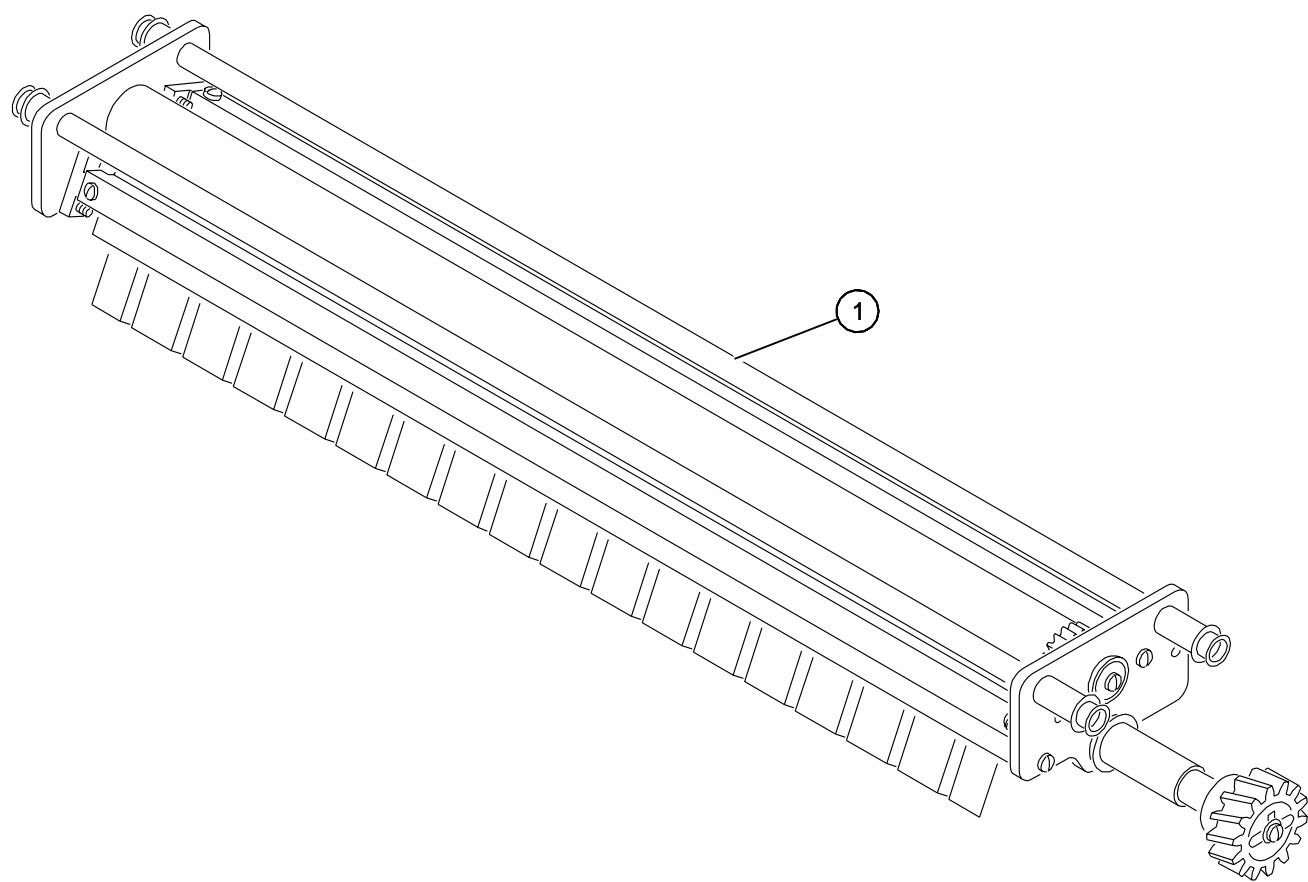


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**Figure 15 FIXER RACK - TURNAROUND ASSEMBLY**

Item	Part No.	Description	Qty.	Notes
1	287003	SHAFT	3	
2	5B6077	ROLLER	1	
3	650702	BEARING	2	
4	1C7558	ROLLER	2	
5	852941	SCREW	6	
6	287006	SHOE, Guide	2	
7	474596	BRACKET - Guide Shoe	6	
8	852972	SCREW	4	
9	490096	SCREW	4	
10	477000	SIDEPLATE - Turnaround, drive side	1	
11	183322	SCREW	6	
12	463100	WASHER - Thrust	6	
13	463004	SPACER	6	
14	474645	SPRING	2	
15	1C7988	PLATE - Locking	1	
16	190596	SCREW	2	
17	459343	WASHER	6	
18	1C7635	SHOE, Guide	1	
19	477001	SIDEPLATE - Turnaround, nondrive	1	
	7C6660	TIE ROD	2	Not visible in graphic
	852807	SCREW	4	Not visible in graphic

Figure 16    FIXER/WASH CROSSOVER ASSEMBLY

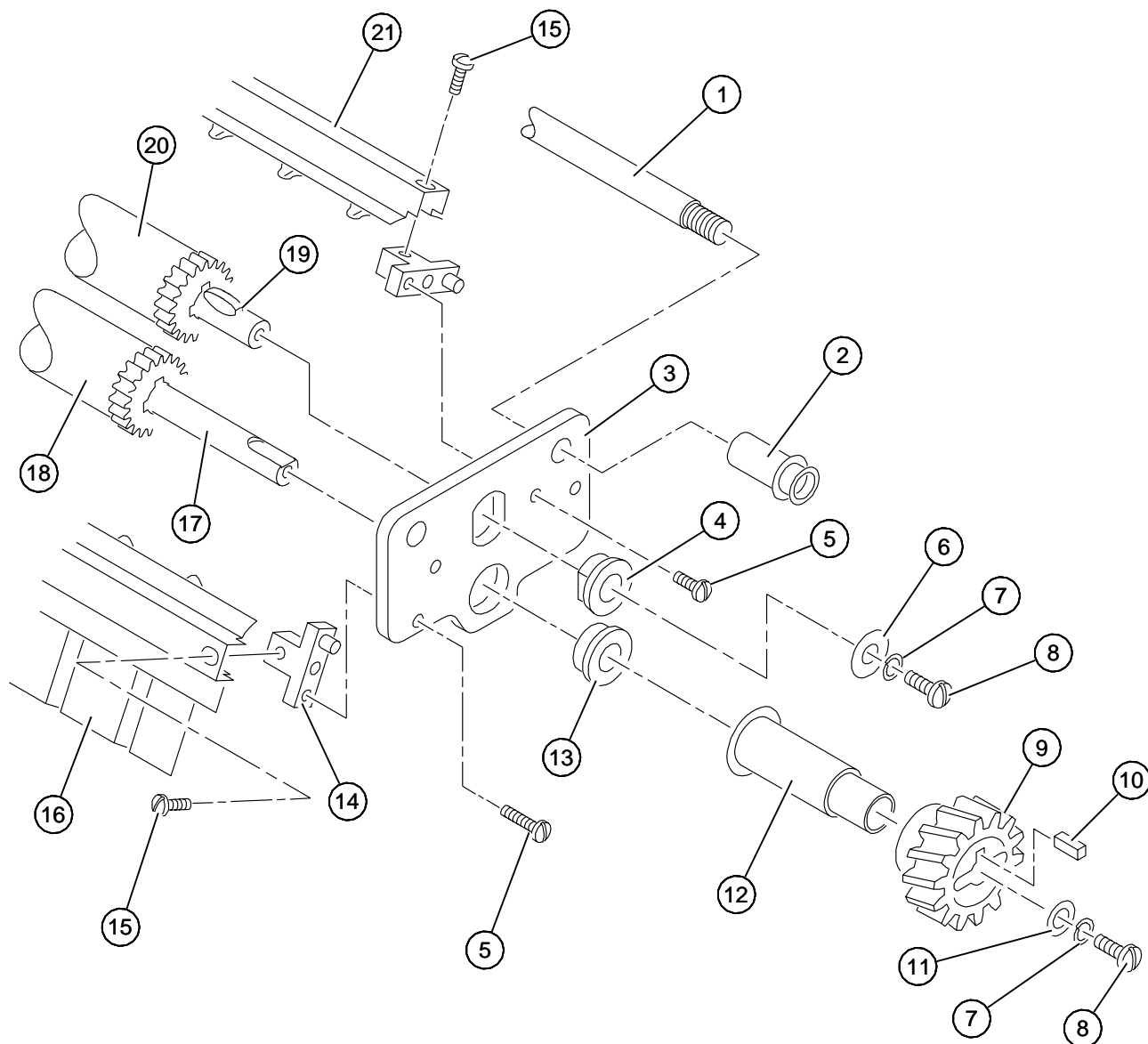


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**Figure 16 FIXER/WASH CROSSOVER ASSEMBLY**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Notes</b>
1	261276	FIXER/WASH CROSSOVER ASSEMBLY	1	

Figure 17 FIXER/WASH CROSSOVER ASSEMBLY - Drive Side



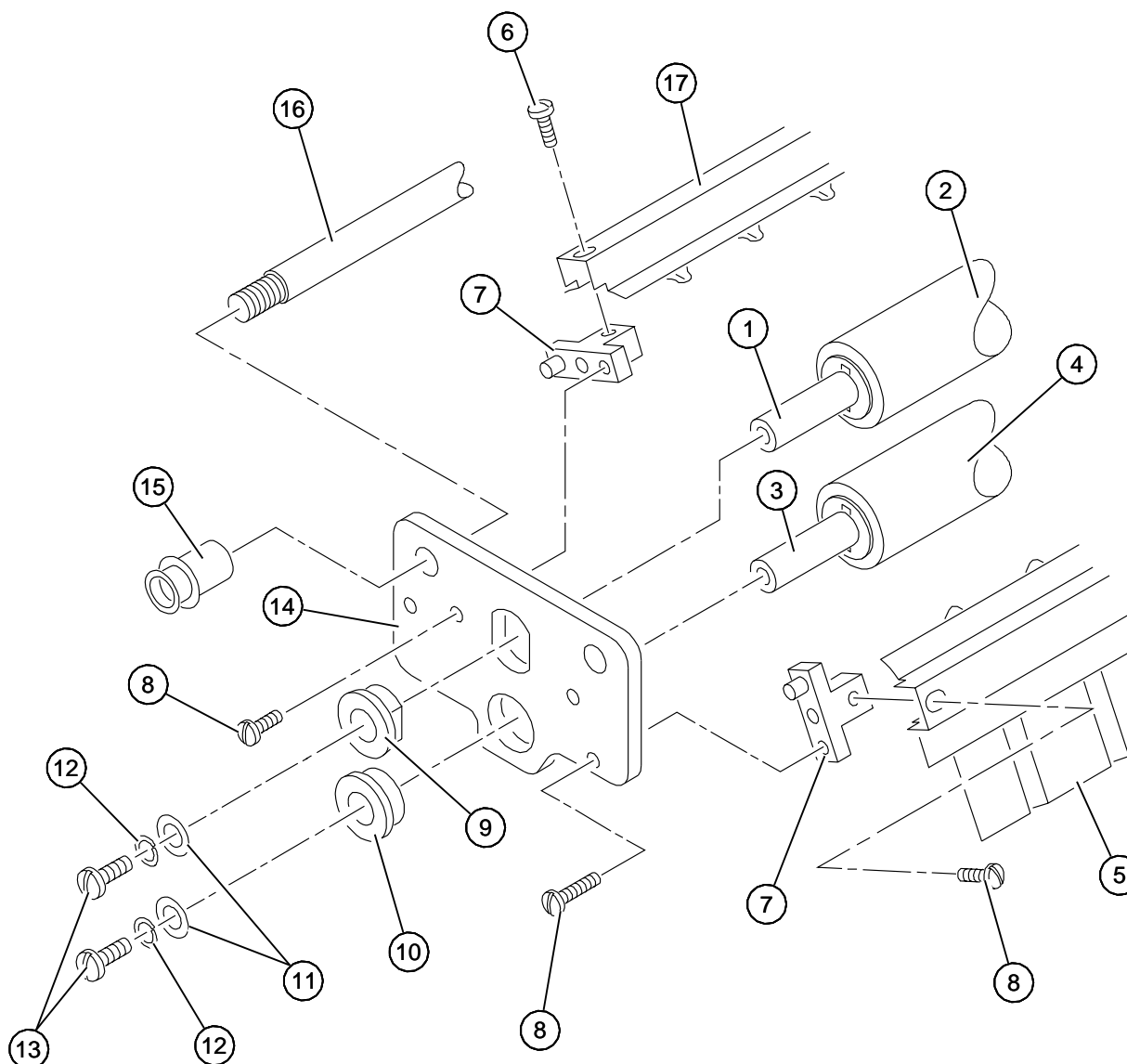
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H172\_0607DC



**Figure 17 FIXER/WASH CROSSOVER ASSEMBLY - Drive Side**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Notes</b>
1	287036	TIE ROD	2	
2	472756	NUT - Tie rod, nylon	2	
3	477005	SIDEPLATE	2	
4	650701	BEARING	2	
5	5B6316	SCREW	4	
6	459947	WASHER - Identification	1	
7	853087	LOCK WASHER	4	
8	852972	SCREW	4	
9	550781	GEAR - Drive, Crossover	1	
10	452044	KEY	1	
11	852611	WASHER, Flat	3	
12	458174	SPACER	1	
13	650703	BEARING	2	
14	474596	BRACKET - Guide Shoe	4	
15	852941	SCREW	4	
16	287049	SHOE, Guide	1	
17	287047	SHAFT	1	
18	287048	ROLLER - Drive	1	
19	287037	SHAFT	1	
20	748147	ROLLER - Driven	1	
21	287045	SHOE, Guide	1	

Figure 18 FIXER/WASH CROSSOVER ASSEMBLY - Nondrive Side

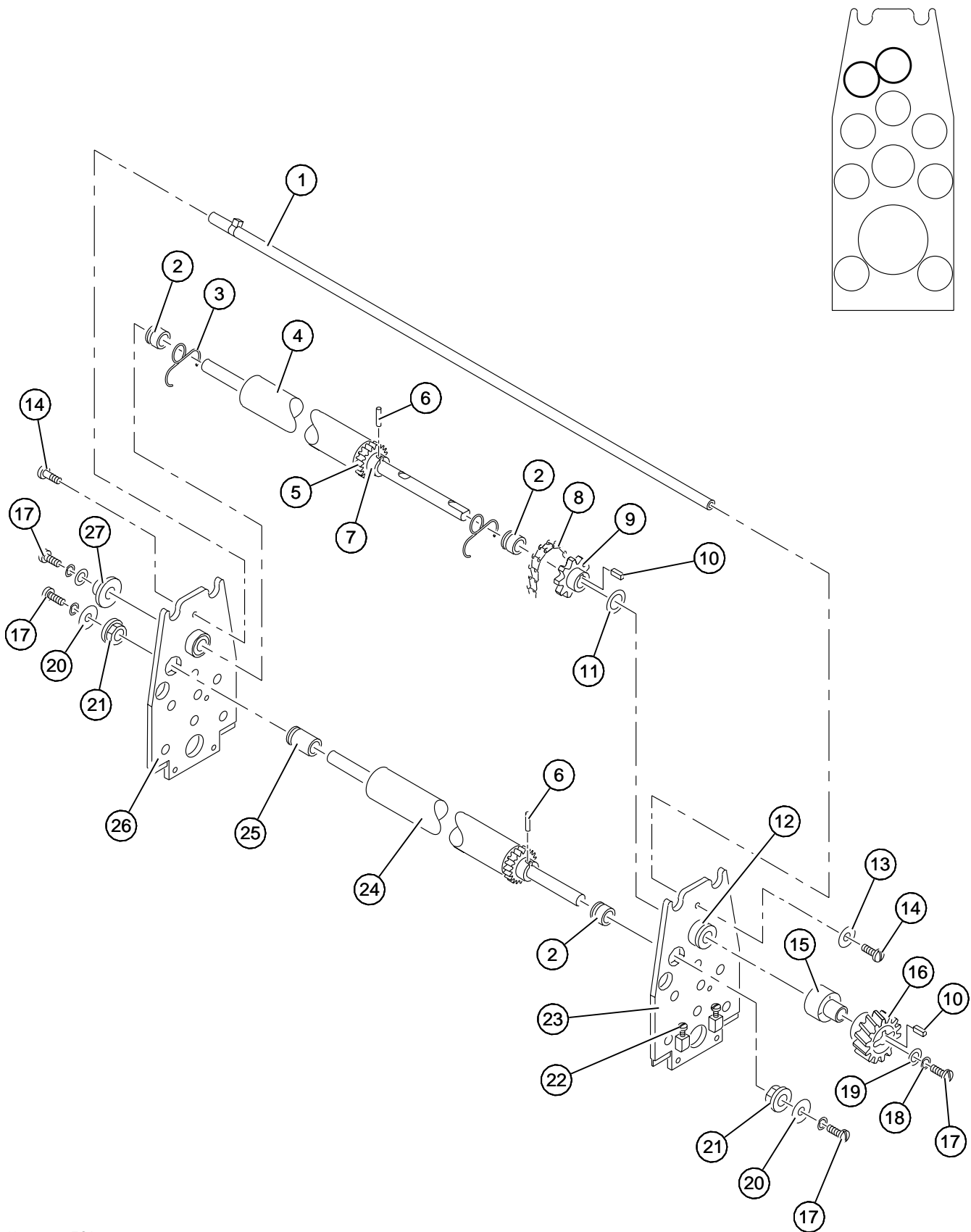


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**Figure 18 FIXER/WASH CROSSOVER ASSEMBLY - Nondrive Side**

Item	Part No.	Description	Qty.	Notes
1	287037	SHAFT	1	
2	748147	ROLLER - Driven	1	
3	287047	SHAFT	1	
4	287048	ROLLER - Drive	1	
5	287049	SHOE, Guide	1	
6	852941	SCREW	4	
7	474596	BRACKET - Guide Shoe	4	
8	5B6316	SCREW	4	
9	650701	BEARING	2	
10	650703	BEARING	2	
11	852611	WASHER, Flat	3	
12	853087	LOCK WASHER	4	
13	852972	SCREW	4	
14	477005	SIDEPLATE	2	
15	472755	NUT - Tie rod, nylon	2	
16	287036	TIE ROD	2	
17	287045	SHOE, Guide	1	

Figure 19 WASH RACK - Top EXIT ROLLERS

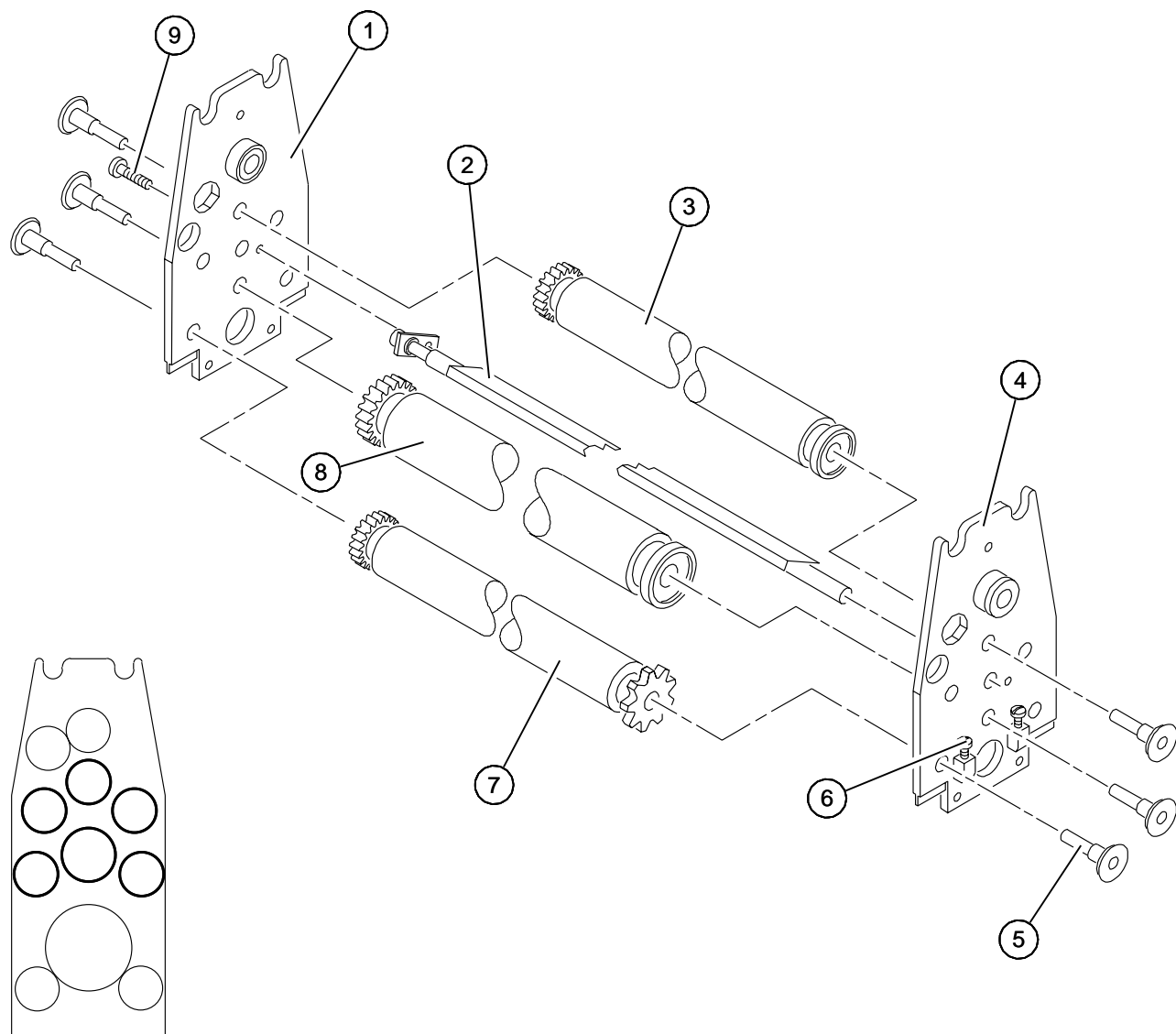


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Figure 19 WASH RACK - Top EXIT ROLLERS

Item	Part No.	Description	Qty.	Notes
	261277	WASH RACK ASSEMBLY	1	
1	7C6660	TIE ROD	1	
2	474100	SPACER	2	
3	479820	SPRING	2	
4	287013	ROLLER	1	Includes Items 5 - 7
5	458384	GEAR	1	
	463950	O-RING	1	Not visible in graphic
6	544081	PIN	1	
7	597096	COLLAR - Split	2	
8	458240	CHAIN	1	
9	454285	SPROCKET	1	
10	454354	KEY	2	
11	463100	WASHER - Thrust	1	
12	650702	BEARING	2	
13	459945	WASHER - Identification	1	
14	852807	SCREW	2	
15	473538	SPACER	1	
16	550774	GEAR, Drive	1	
17	852972	SCREW	4	
18	853087	LOCK WASHER	2	
19	852611	WASHER, Flat	4	
20	459343	WASHER	2	
21	650701	BEARING	2	
22	183624	SCREW	4	
23	286912	SIDEPLATE - Drive	1	
24	246918	ROLLER	1	
25	477093	SPACER	1	
26	286910	SIDEPLATE - Nondrive	1	
27	458205	SPACER	1	Not visible in graphic

Figure 20 WASH RACK - Other ROLLERS

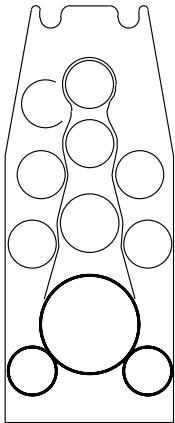


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**Figure 20 WASH RACK - Other ROLLERS**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Notes</b>
	261277	WASH RACK ASSEMBLY	1	
1	286910	SIDEPLATE - Nondrive	1	
2	287018	GUIDE ROD ASSEMBLY	1	
3	1C7555	ROLLER	3	
4	286912	SIDEPLATE - Drive	1	
5	474777	STUD	12	
6	183624	SCREW	4	
7	1C7556	ROLLER	2	
8	1C7554	ROLLER	1	
9	852972	SCREW	1	

**Figure 21 WASH RACK - TURNAROUND ASSEMBLY**



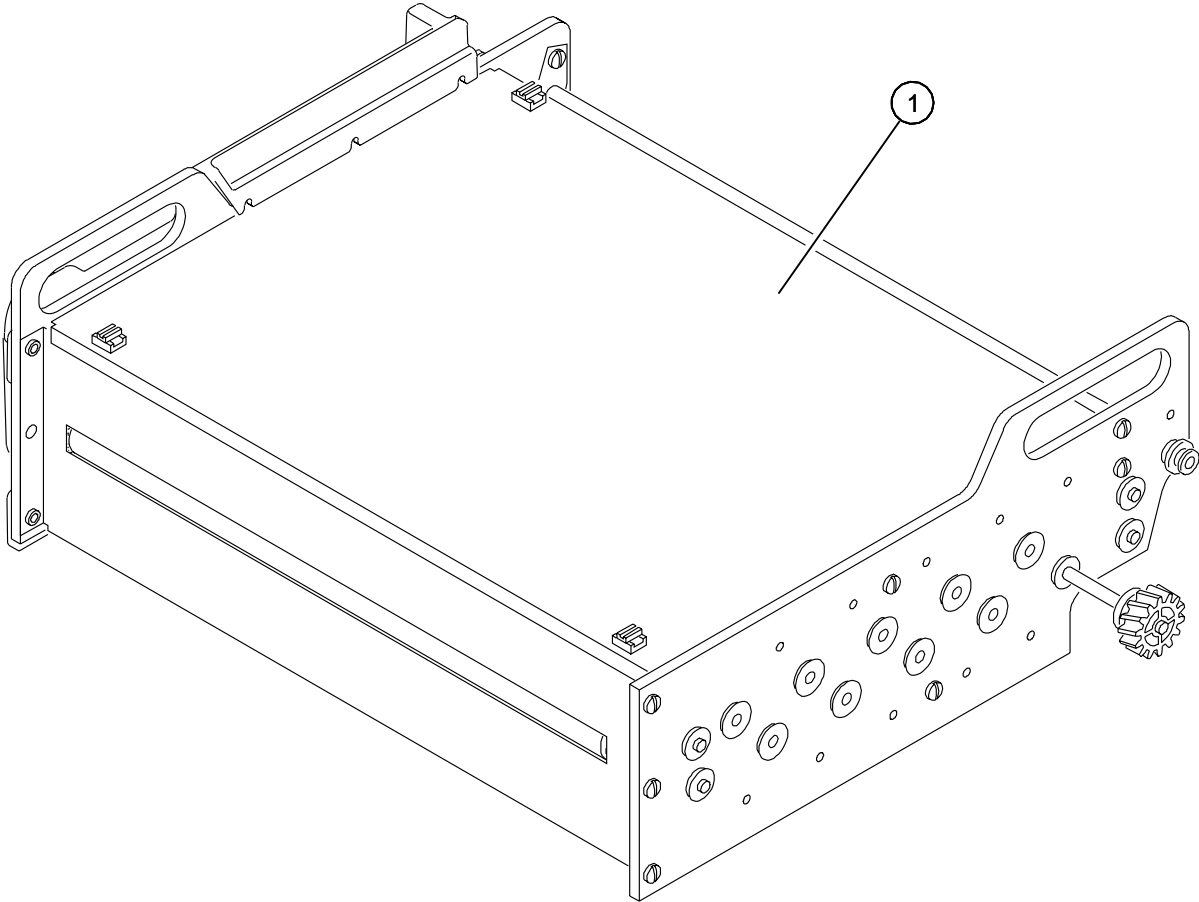
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**Figure 21 WASH RACK - TURNAROUND ASSEMBLY**

Item	Part No.	Description	Qty.	Notes
1	287003	SHAFT	3	
2	5B6077	ROLLER	1	
3	650702	BEARING	2	
4	1C7558	ROLLER	2	
5	852941	SCREW	6	
6	287006	SHOE, Guide	2	
7	474596	BRACKET - Guide Shoe	6	
8	852972	SCREW	4	
9	490096	SCREW	4	
10	477000	SIDEPLATE - Turnaround, drive side	1	
11	183322	SCREW	6	
12	463100	WASHER - Thrust	6	
13	463004	SPACER	6	
14	474645	SPRING	2	
15	1C7988	PLATE - Locking	1	
16	190596	SCREW	2	
17	459343	WASHER	6	
18	1C7635	SHOE, Guide	1	
19	477001	SIDEPLATE - Turnaround, nondrive	1	
	7C6660	TIE ROD	2	Not visible in graphic
	852807	SCREW	4	Not visible in graphic

Figure 22 DRYER RACK ASSEMBLY

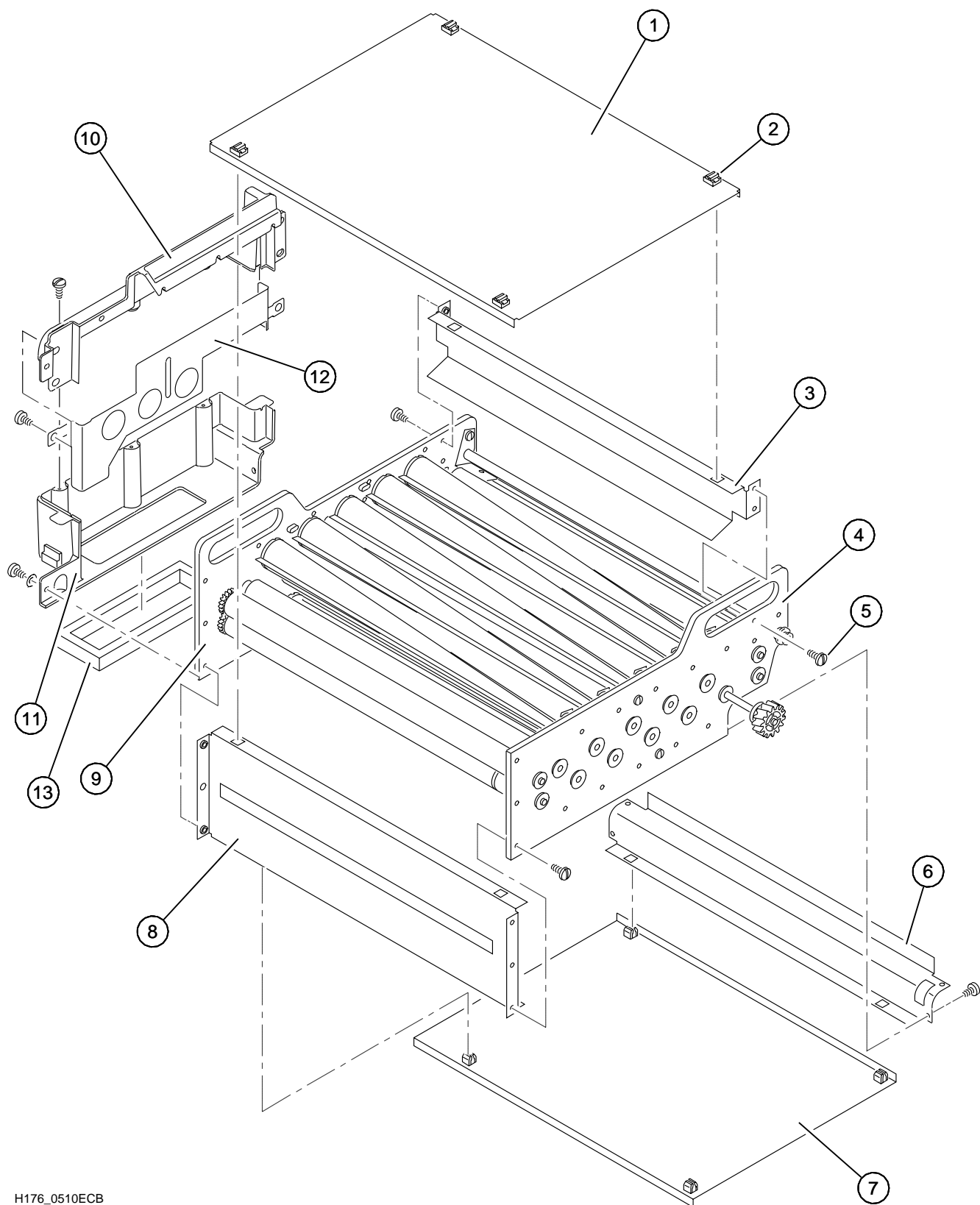


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**Figure 22 DRYER RACK ASSEMBLY**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty.</b>	<b>Notes</b>
1	3E1946	DRYER RACK ASSEMBLY	1	FOAM not included - order 2 of 2E4243 and 1 of 2E4242

Figure 23 DRYER RACK - FRAME

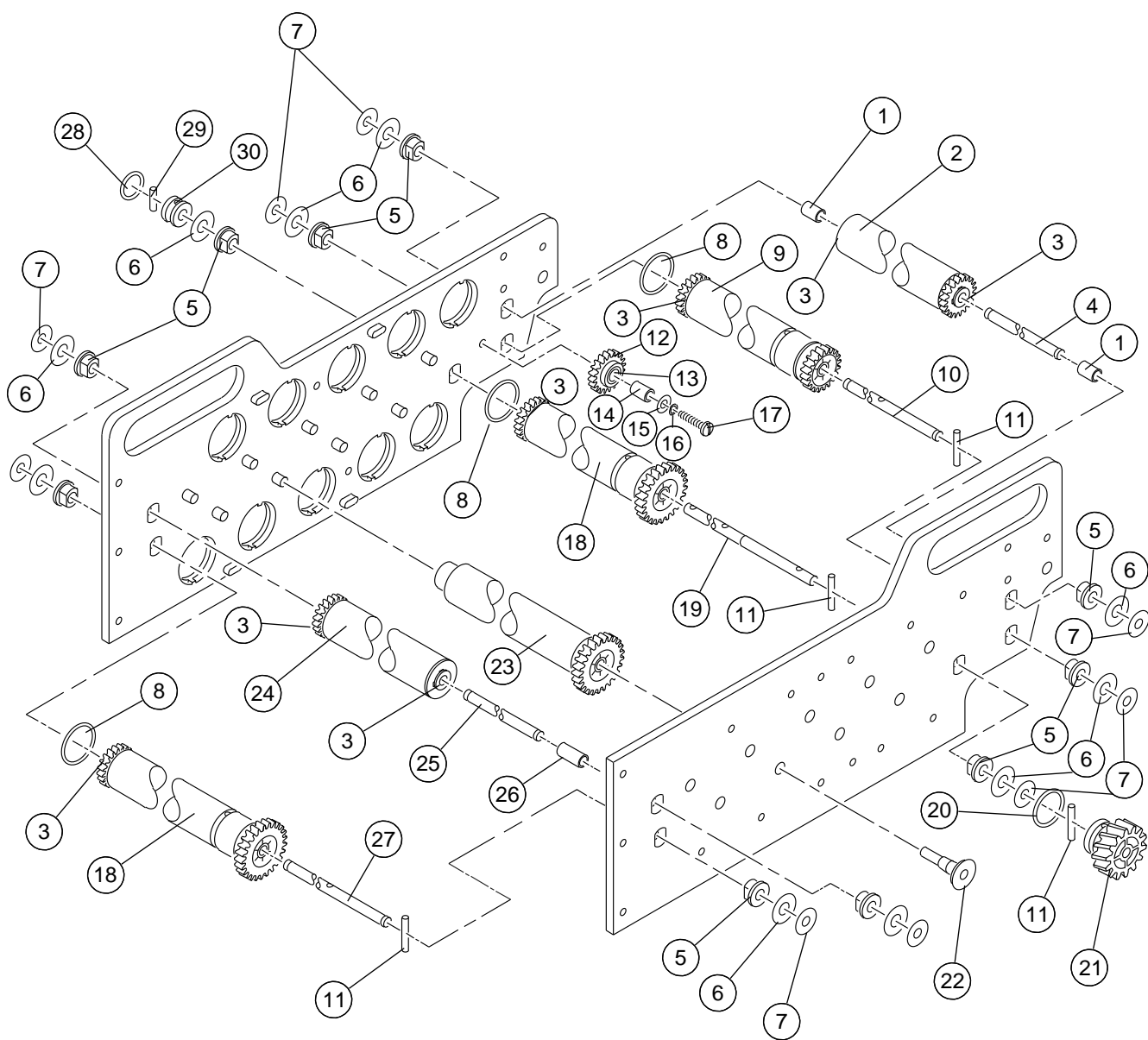
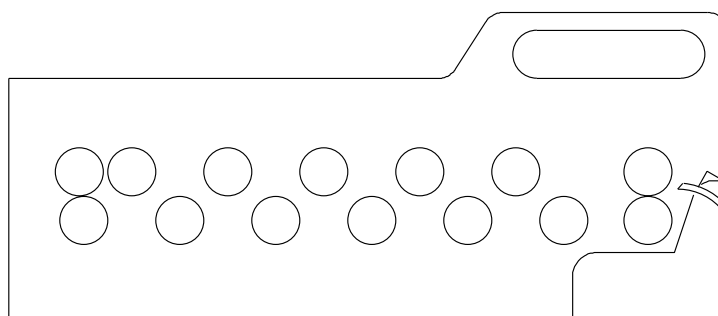


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Figure 23 DRYER RACK - FRAME

Item	Part No.	Description	Qty.	Notes
1	287696	COVER - Dryer, top	1	
2	480366	FASTENER	8	
3	287694	SPACER - Sideplate, Upper Entrance	1	
4	490123	SIDEPLATE - Drive	1	
5	852972	SCREW	5	
6	287692	SPACER - Sideplate, Lower Entrance	1	
7	287695	COVER - Dryer, bottom	1	
8	287691	SPACER - Sideplate, exit	1	
9	264432	SIDEPLATE - Nondrive	1	
10	2E4316	PLENUM - Upper	1	
11	3H9063	PLENUM - Lower	1	
12	2E4244	SELECTOR PLATE	1	
13	2E4242	PLENUM FOAM - Lower	1	
	2E4243	PLENUM FOAM - Side	2	Not visible in graphic

Figure 24 DRYER RACK - ROLLERS

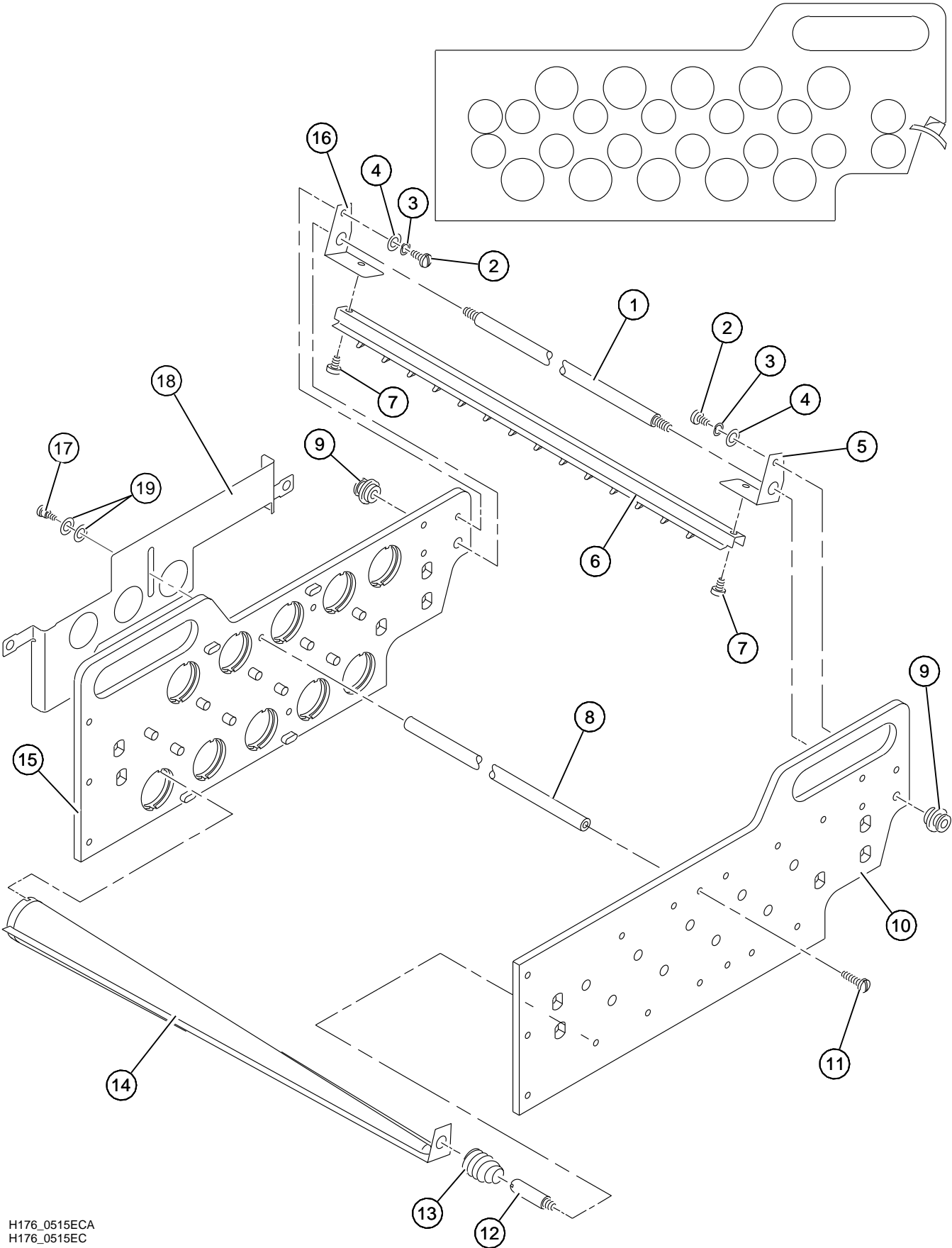


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Figure 24 DRYER RACK - ROLLERS

Item	Part No.	Description	Qty.	Notes
1	482274	SPACER	2	
2	287083	ROLLER	1	Upper ENTRANCE ROLLER
3	571241	BEARING	7	
4	287079	SHAFT	1	
5	543993	BEARING	10	
6	482271	WASHER	10	
7	482270	WASHER	9	
8	183851	O-RING	1	
9	287656	ROLLER	1	Lower ENTRANCE ROLLER
10	287085	SHAFT	1	
11	543884	PIN	1	
12	532165	GEAR	1	
13	532054	BEARING	1	
14	482272	SPACER	1	
15	852611	WASHER, Flat	1	
16	853087	LOCK WASHER	1	
17	544132	SCREW	1	
18	3E1925	ROLLER	2	MAIN DRIVE and LOWER EXIT ROLLERS
19	287088	SHAFT	1	
20	473085	O-RING	1	
21	482275	GEAR	1	
22	489727	STUD	9	
23	3E1926	ROLLER	9	
24	287078	ROLLER	1	Upper EXIT ROLLER
25	287079	SHAFT	1	
26	482277	SPACER	1	
27	287085	SHAFT	1	
28	182391	O-RING	1	
29	543891	PIN		
30	482273	COLLAR	1	

Figure 25 DRYER RACK - Miscellaneous Parts



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Figure 25 DRYER RACK - Miscellaneous Parts

Item	Part No.	Description	Qty.
1	287689	TIE ROD	2
2	852972	SCREW	4
3	853087	LOCK WASHER	4
4	862611	WASHER	4
5	482262	SUPPORT	1
6	287045	SHOE, Guide	1
7	166856	SCREW	2
8	287676	TIE ROD	2
9	482283	NUT	2
10	490123	SIDEPLATE - Drive	1
11	852871	SCREW	2
12	459060	STUD	10
13	562609	SPRING	10
14	484674	TUBE - AIR	10
15	264432	SIDEPLATE - Nondrive	1
16	495710	SUPPORT	1
17	2E4315	SCREW - Shoulder	1
18	2E4244	SELECTOR PLATE	1
19	852630	WASHER	2

This exploded view diagram illustrates the assembly of a mechanical unit, likely a pump or motor. The components are numbered 1 through 27. The assembly includes a main housing (17) with a base (12) and a top cover (13). A motor (10) is mounted on the base, driving a propeller (9) via a shaft (25) and gears (18, 20). A chain (21) is used for timing or synchronization. Various fasteners, including screws (1, 2, 3, 4, 5, 6, 7, 8, 11, 14, 15, 16, 22, 23, 24, 26, 27) and washers (19), are shown in their respective positions. A filter or screen (11) is attached to the base. The diagram uses dashed lines to show the alignment and assembly sequence of the parts.

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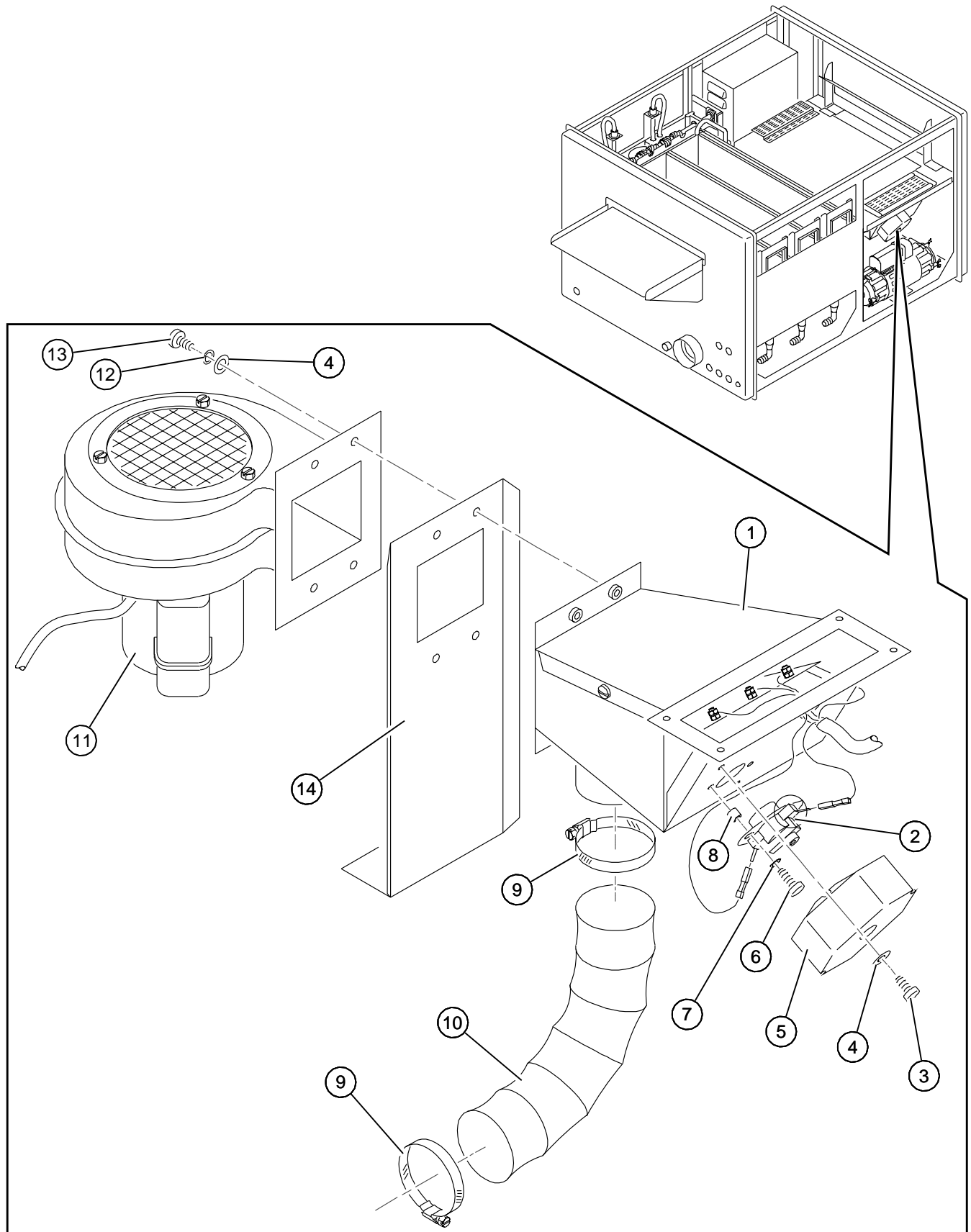
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Figure 26 MAIN DRIVE SHAFT and MOTOR

Item	Part No.	Description	Notes
	595425	SUPPORT ASSEMBLY	Includes Items 4 - 8
1	188807	SCREW	
2	535004	LOCK WASHER	
3	852799	WASHER	
4	852621	NUT	
5	474186	PLATE	
6	532071	SUPPORT	
7	853165	SCREW	
8	595426	BEARING	
9	486689	FAN - Drive Motor	
10	651863	DRIVE MOTOR ASSEMBLY	
11	852683	SCREW	
12	489744	GUARD - Motor	
13	082248	WASHER - Rubber	
14	852611	WASHER, Flat	
15	853100	LOCK WASHER	
16	486472	SCREW	
17	7C6656	GUARD - Chain	
18	532363	SPROCKET - 16 Tooth	For 60 Hz Standard Cycle
	532247	SPROCKET - 19 Tooth	For 50 Hz Standard Cycle
	3H8535	SPROCKET - 22 Tooth	For 60 Hz Rapid Cycle
	3H8536	SPROCKET - 26 Tooth	For 50 Hz Rapid Cycle
19	852558	SETSCREW	
20	466640	SPROCKET - 17 Tooth	
21	480168	CHAIN - Drive	For Standard Cycle
	752731	CHAIN - Drive	For Rapid Cycle
22	853000	PIN	
23	488169	SPACER	
24	482222	SHAFT - Drive	
25	748955	GEAR - Worm, left hand	
26	748956	GEAR - Worm, right hand	
27	650733	SHIM	

**Section 4: BLOWER ASSEMBLY**

Figure 27 BLOWER ASSEMBLY



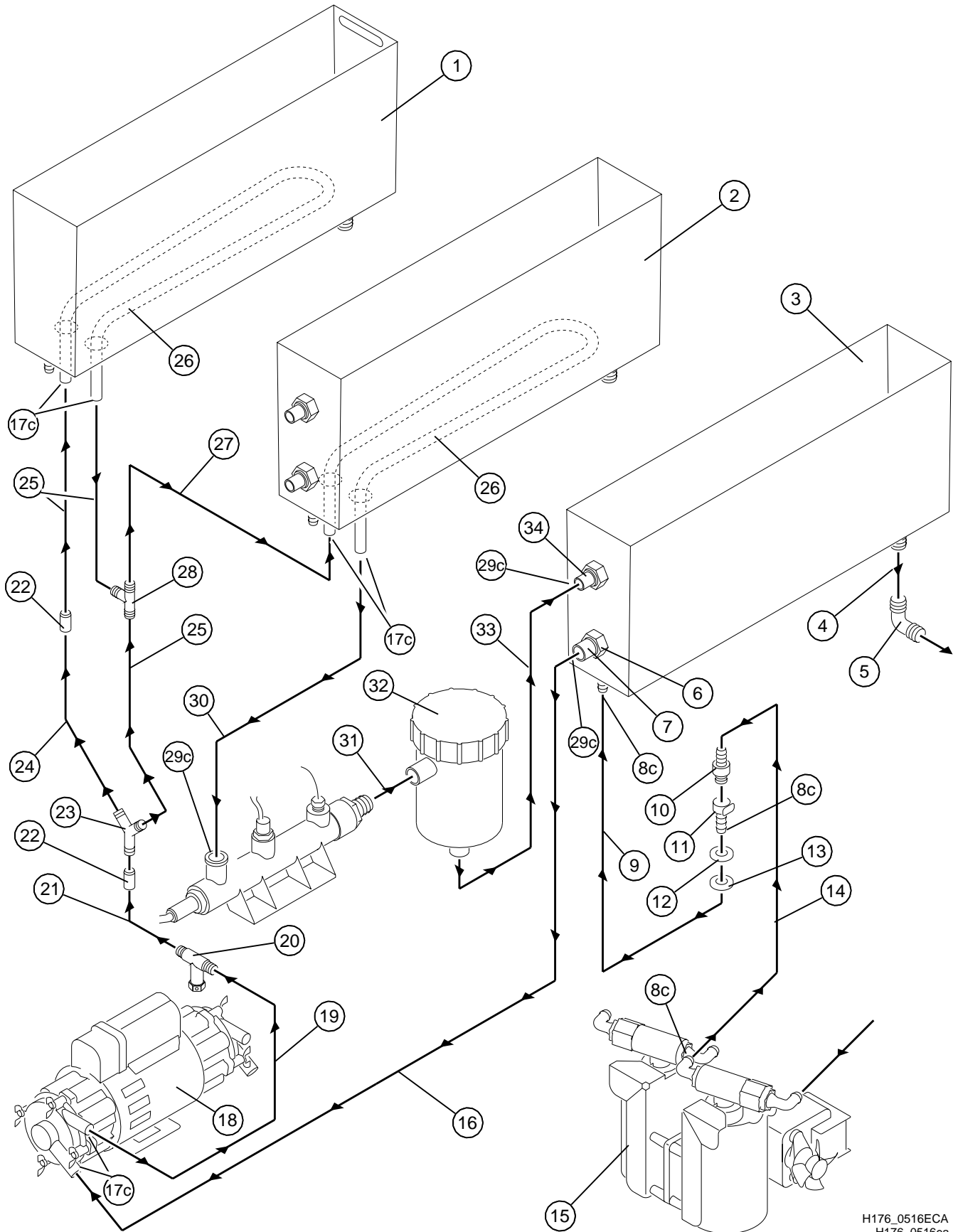
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**Figure 27 BLOWER ASSEMBLY**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Notes</b>
1	651892	HEATER ELEMENT ASSEMBLY	
2	594795	THERMOSTAT - Overtemperature, Dryer	
3	852888	SCREW	
4	852611	WASHER, Flat	
5	485293	GUARD - Overtemperature	
6	852807	SCREW	
7	851264	LOCK WASHER	
8	456215	SPACER	
9	246806	CLAMP	
10	264425	HOSE - Exhaust	
11	2E4249	BLOWER ASSEMBLY	
12	853100	LOCK WASHER	
13	852682	SCREW	

## Section 5: Plumbing

Figure 28 Developer Plumbing Circulation



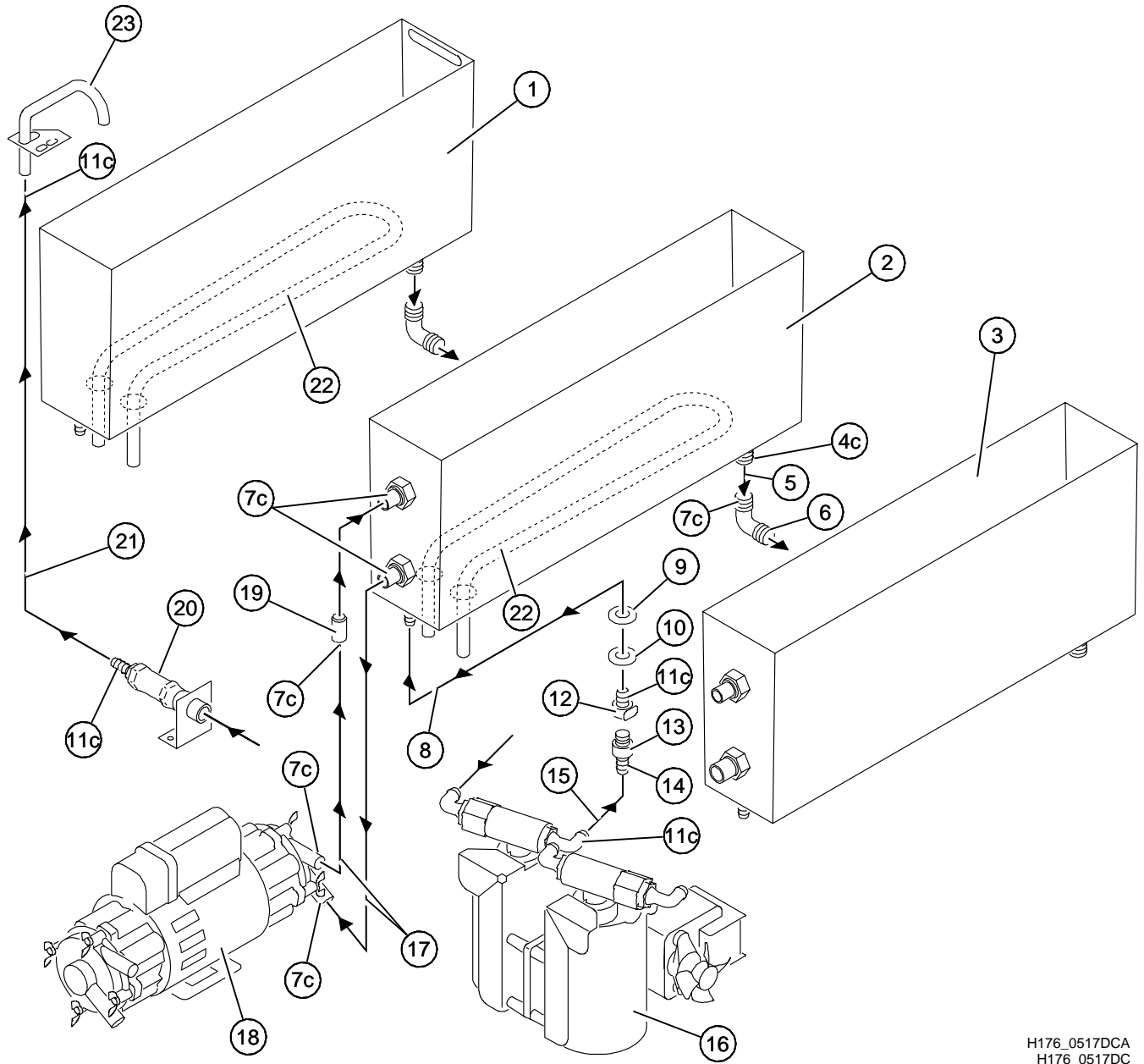
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H176\_0516ea

Figure 28 Developer Plumbing Circulation

Item	Part No.	Description	Notes
1	3E0966	TANK - Wash	
2	779003	TANK - Fixer	
3	779002	TANK - Developer	
4	489788	TUBE	
5	579383	ELBOW	
6	990417	NUT	
7	990416	FITTING - large	
8c	246800	CLAMP	
9	240002	TUBE	
10	943700	INSERT - Quick Release, male	
	240058	TIE - Red	
11	990401	FITTING - Quick Release, female	
12	594535	GASKET	
13	594534	WASHER	
14	240004	TUBE	
15	651861	REPLENISHMENT PUMP ASSEMBLY	
16	287736	TUBE	
17c	246801	CLAMP - small	
18	990402	RECIRCULATION PUMP ASSEMBLY	
19	1C7323	HOSE	
20	464937	CONNECTOR - Tee	
	779509	THERMISTOR	
	1C7911	BUSHING	
	1C7912	FITTING	
21	1C7324	TUBE	From the RECIRCULATION PUMP
22	539151	ORIFICE	Internal diameter 6.4 mm (0.250 in.)
23	477011	CONNECTOR - Y	
24	479815	TUBE - Elbow, 45 degree	
25	527068	TUBE	
26	287053	EXCHANGER, Heat	
27	488190	TUBE	
28	180281	CONNECTOR - Tee	
29c	246808	CLAMP - large	
30	287735	TUBE	
31	914568	TUBE	From the FILTER to the THERMOWELL
32	536827	FILTER ASSEMBLY	
33	5B6301	TUBE	From the FILTER to the DEVELOPER TANK
34	3E1936	FITTING - DEVELOPER INLET	
	581241	SEAL	
	5B6302	KIT, Tubing	Includes Part Nos. 240002, 240003, 240004, 240005, 287733 (2), 287735, 287736, 471393, 489788 (3), 911847, 5B6301, and 914568



Figure 29 Fixer and Wash Plumbing Circulation



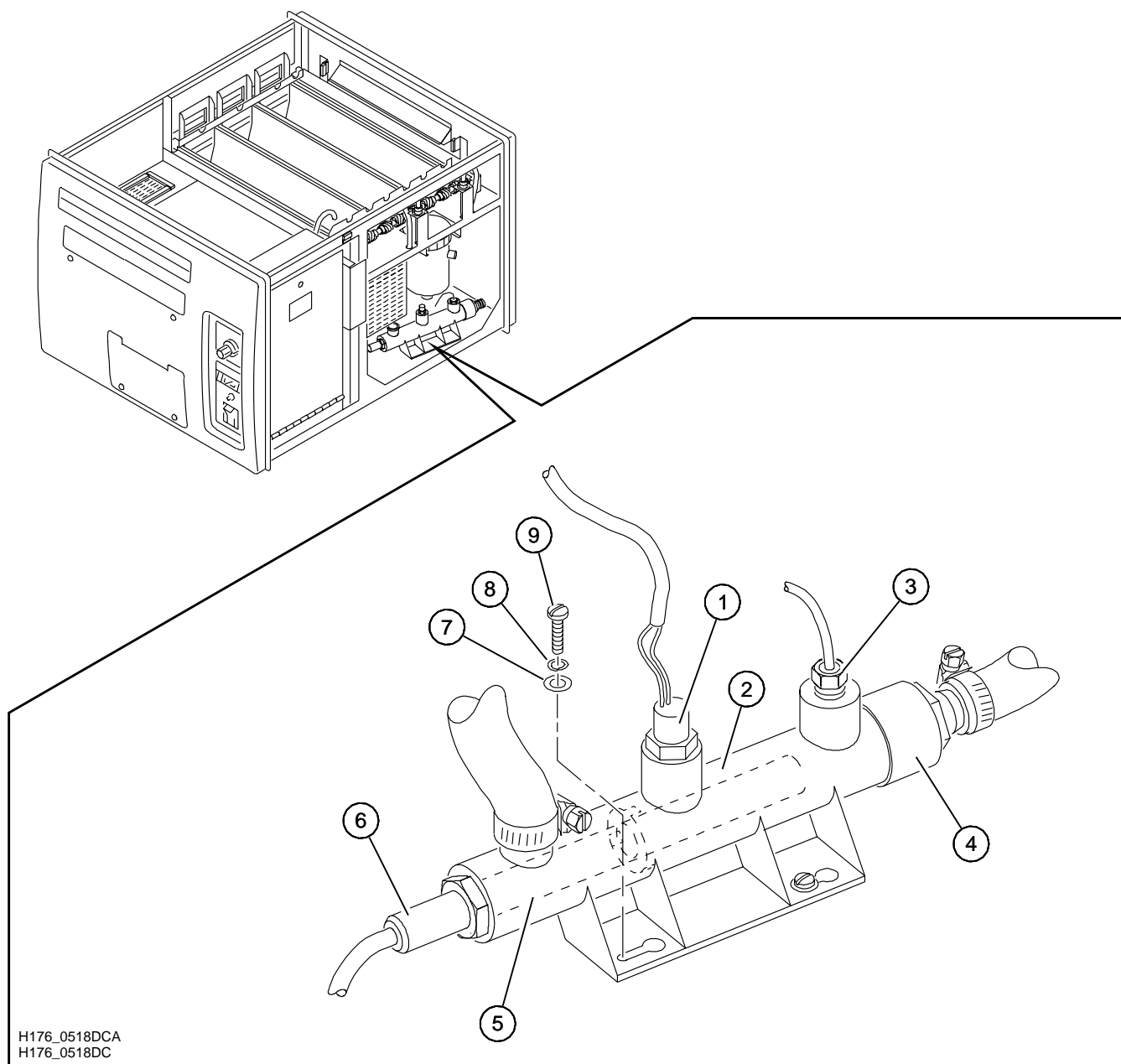
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Figure 29 Fixer and Wash Plumbing Circulation

Item	Part No.	Description	Notes
1	3E0966	TANK - Wash	
2	779003	TANK - Fixer	
3	779002	TANK - Developer	
4c	246808	CLAMP - large	
5	489788	TUBE	
6	579383	ELBOW	
7c	246801	CLAMP - small	
8	240003	TUBE	
9	594534	WASHER	
10	594535	GASKET	
11c	246800	CLAMP	
12	990401	FITTING - Quick Release, female	
13	943700	INSERT - Quick Release, male	
14	240059	TIE - Blue	
15	240005	TUBE	
16	651861	REPLENISHMENT PUMP ASSEMBLY	
17	287733	TUBE	
18	418703	RECIRCULATION PUMP ASSEMBLY	
19	3E1937	ORIFICE	Internal diameter 4.0 mm (0.159 in.)
20	261650	FLOW CONTROL VALVE KIT	Includes the next 5 items
	185101	NIPPLE	
	287730	BRACKET - Water inlet	
	472477	CONTROL - Flow	
	556104	ADAPTER	
	551400	ELBOW	
21	471393	TUBE	
22	287053	EXCHANGER, Heat	
23	779214	WATER INLET TUBE AND TAB ASSEMBLY	
	264461	TUBING KIT	Includes Part Nos. 240002, 240003, 240004, 240005, 287733 (2), 287735, 287736, 287740, 471393, 489788 (3), and 914568

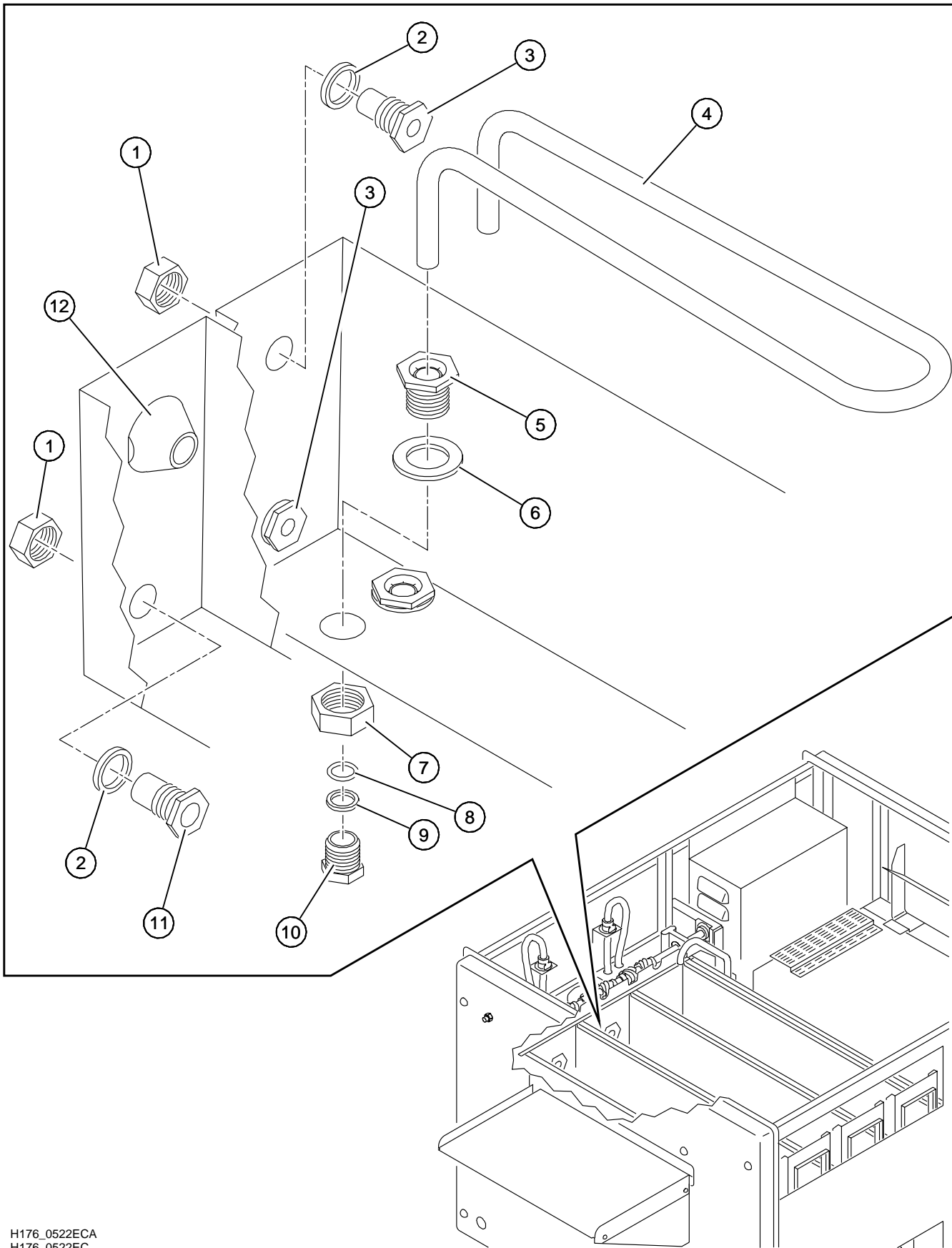
Figure 30 DEVELOPER THERMOWELL ASSEMBLY



**Figure 30 DEVELOPER THERMOWELL ASSEMBLY**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Notes</b>
1	651868	THERMOSTAT - Overtemperature	
2	607793	LOCATOR - Heater	
3	651869	THERMISTOR	
4	532033	ADAPTER	
5	8B7080	HEADER - Thermowell	
6	651862	HEATER	
7	852799	WASHER	
8	535004	LOCK WASHER	
9	187235	SCREW	

Figure 31 HEAT EXCHANGERS

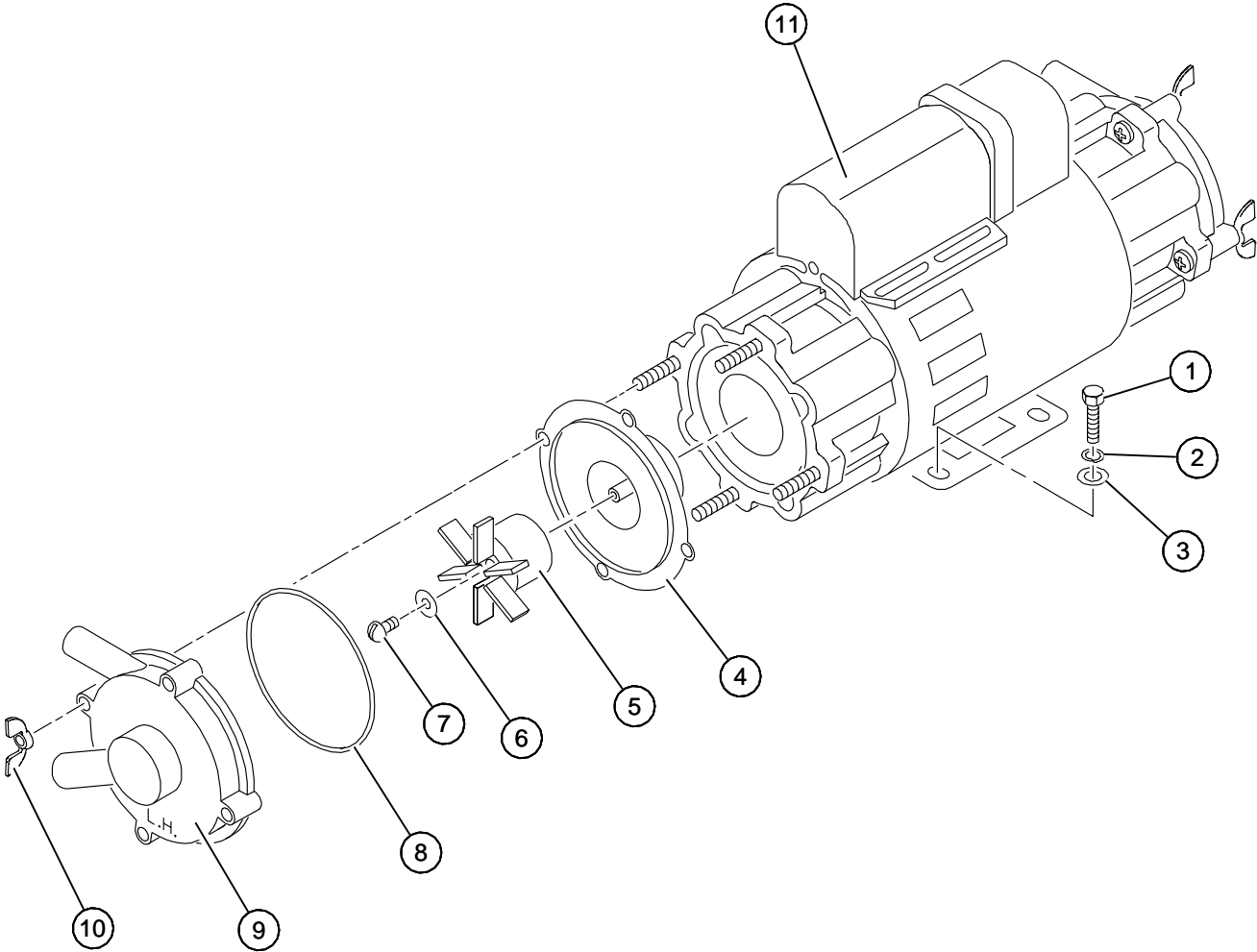


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Figure 31 HEAT EXCHANGERS

Item	Part No.	Description
1	990417	NUT
2	581241	SEAL
3	990415	FITTING - FIXER INLET
4	287053	EXCHANGER, Heat
5	990400	FITTING
6	492260	SEAL
7	562892	NUT
8	532378	SEAL
9	532379	WASHER
10	990418	NUT - Gland
11	990416	FITTING - large
12	3E1936	FITTING - DEVELOPER INLET

Figure 32 RECIRCULATION PUMP



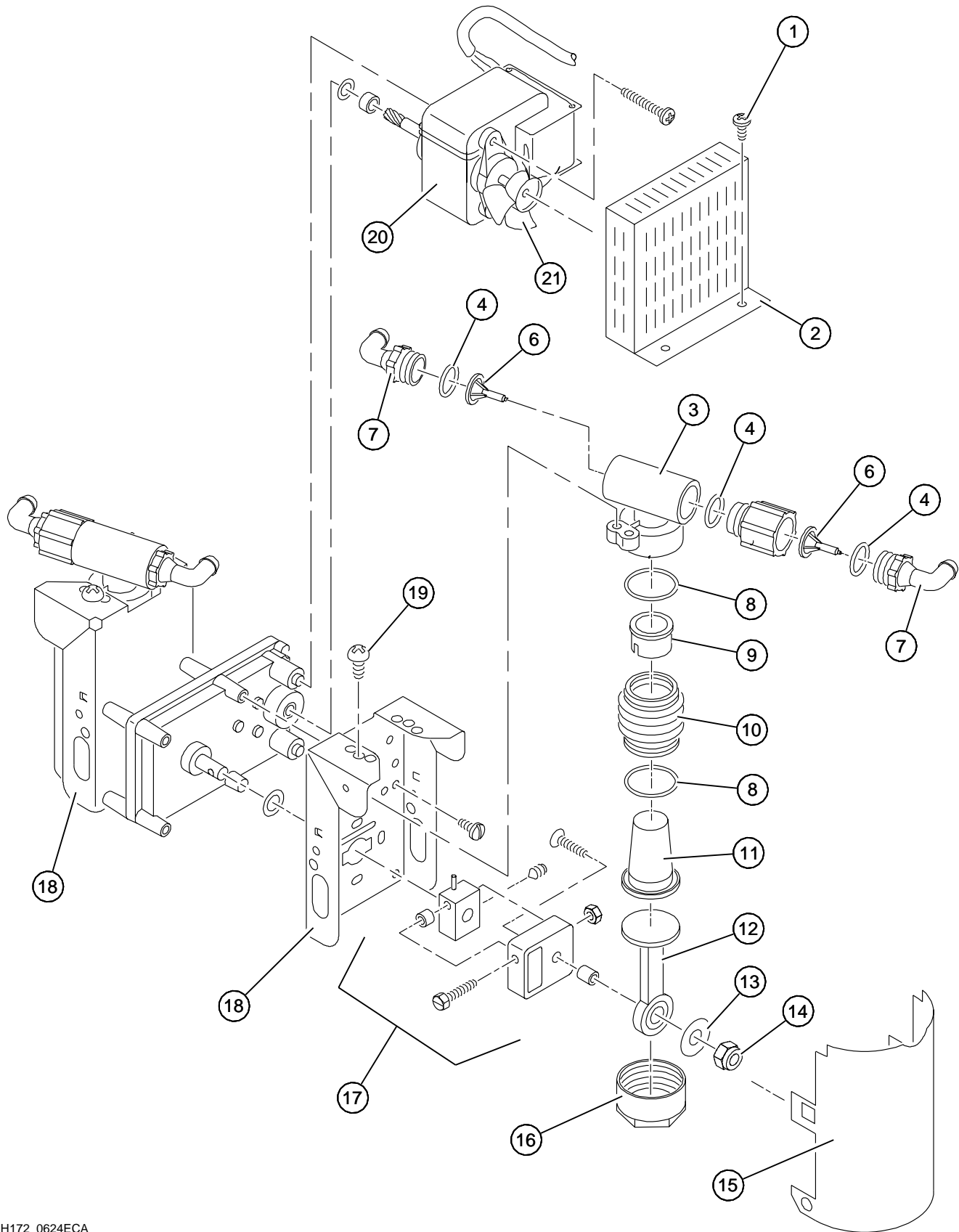
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Figure 32 RECIRCULATION PUMP

Item	Part No.	Description	Notes
	418701	HOUSING AND IMPELLER ASSEMBLY	Includes Items 4 - 7
	418703	RECIRCULATION PUMP ASSEMBLY	Includes all the items below
	469403	PAD - Motor	Not visible in graphic
1	264429	SCREW	
2	535004	LOCK WASHER	
3	852799	WASHER	
4	418700	HOUSING	
5	474362	IMPELLER	
6	493505	WASHER	
7	852946	SCREW	
8	463363	O-RING	
9	472606	HOUSING - Left side - Developer	
	472605	HOUSING - Right side - Fixer	
10	144097	NUT - Wing	
11	603538	CAPACITOR	
	651865	CABLE ASSEMBLY	Not visible in graphic

Figure 33 REPLENISHMENT PUMP

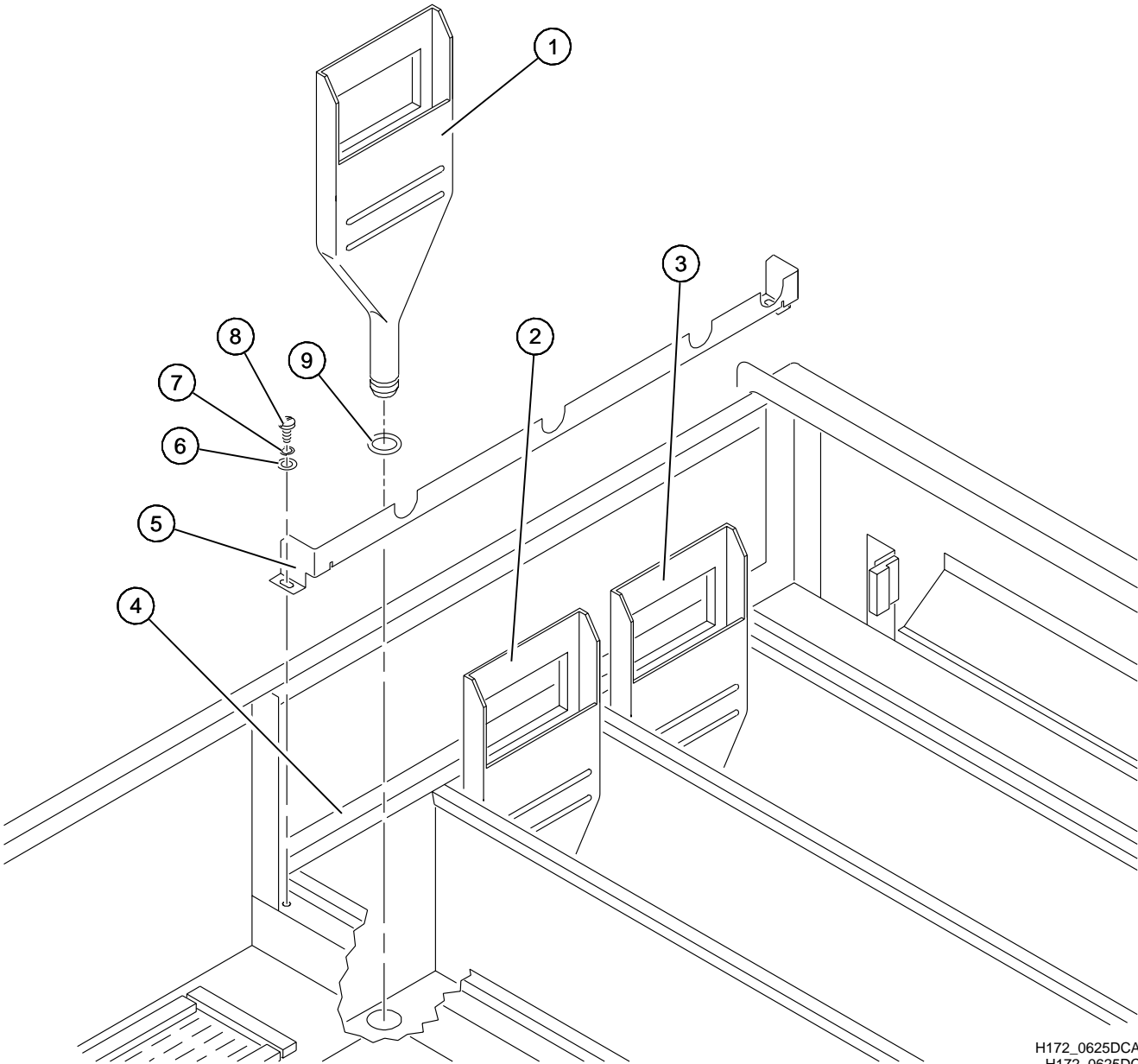


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Figure 33 REPLENISHMENT PUMP

Item	Part No.	Description	Notes
	651861	REPLENISHMENT PUMP ASSEMBLY	Includes all the items below
1	852683	SCREW	Includes LOCK WASHER 535004 and WASHER 852799
2	484668	GUARD - Fan	
3	532007	BODY - Valve	
4	520388	O-RING	
6	609817	VALVE - Poppet	
7	520390	ELBOW	
8	535639	O-RING	
9	418739	GUIDE - Cup	
10	532008	BELLOWS - Pump	
11	594838	CONE	
12	594837	ROD - Connecting and bearing	
13	520394	WASHER	
14	480130	NUT	
15	520397	COVER - Splash	
16	246001	NUT - Coupling	
17	963316	CRANK ASSEMBLY	
18	532390	BRACKET	
19	963317	SCREW	
20	963315	MOTOR ASSEMBLY	Includes the GEAR BOX
21	520381	FAN	

Figure 34 WEIRS



H172\_0625DCA  
H172\_0625DC

Figure 34 WEIRS

Item	Part No.	Description	Notes
1	488151	WEIR - Beige, Wash	
2	489736	WEIR - Blue, Fixer	
3	489735	WEIR - Red, Developer	
4	554780	SEAL - Tank	
5	779216	SUPPORT - Rack	
6	852799	WASHER	
7	535004	LOCK WASHER	
8	852683	SCREW	
9	539138	O-RING	

Section 6: Electrical

Figure 35 SWITCHES

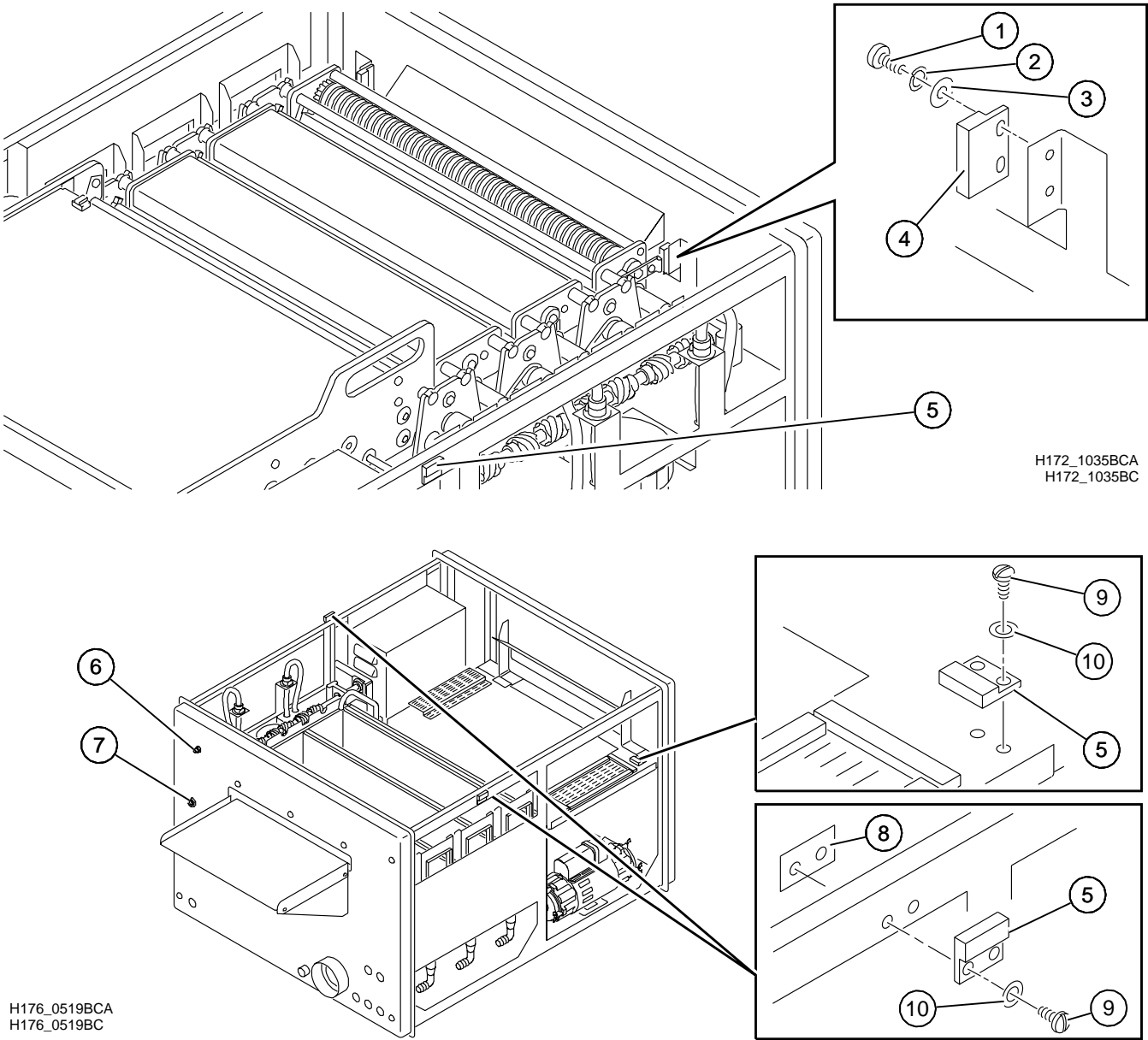
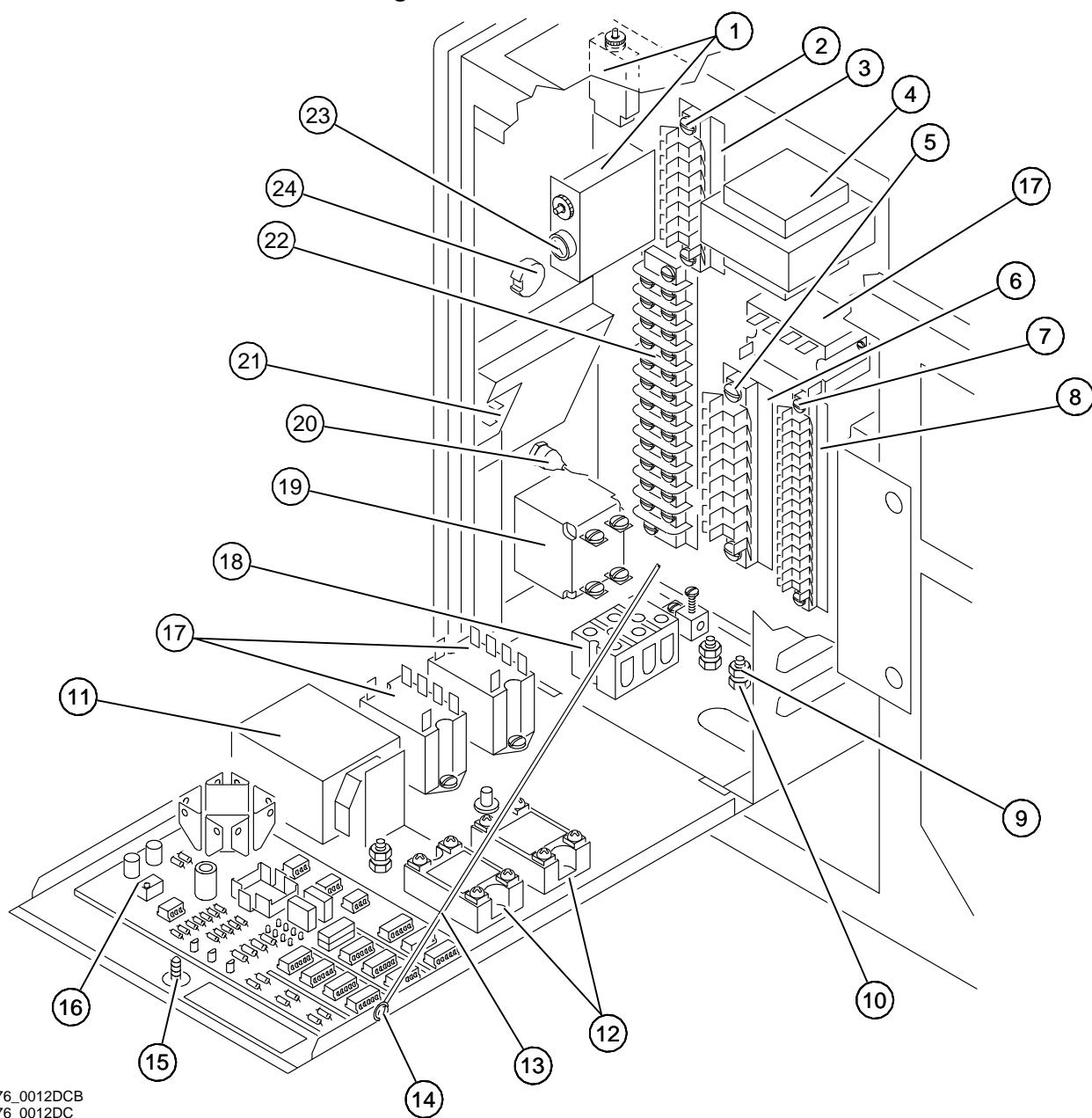


Figure 35 SWITCHES

Item	Part No.	Description	Notes
1	165626	SCREW	
2	853096	LOCK WASHER	
3	852831	WASHER	
4	240514	SWITCH - Detector	Not visible in graphic Includes 2 of Items 1 - 3
	182915	TIE - Wire	
5	2E4341	SWITCH - Interlock	
6	651860	SWITCH - Run/Standby	
7	2E4345	JACK, Interface	
8	288235	PLATE - Nut	
9	556032	SCREW	
10	575822	WASHER	

Figure 36 ELECTRICAL BOX



H176\_0012DCB  
H176\_0012DC

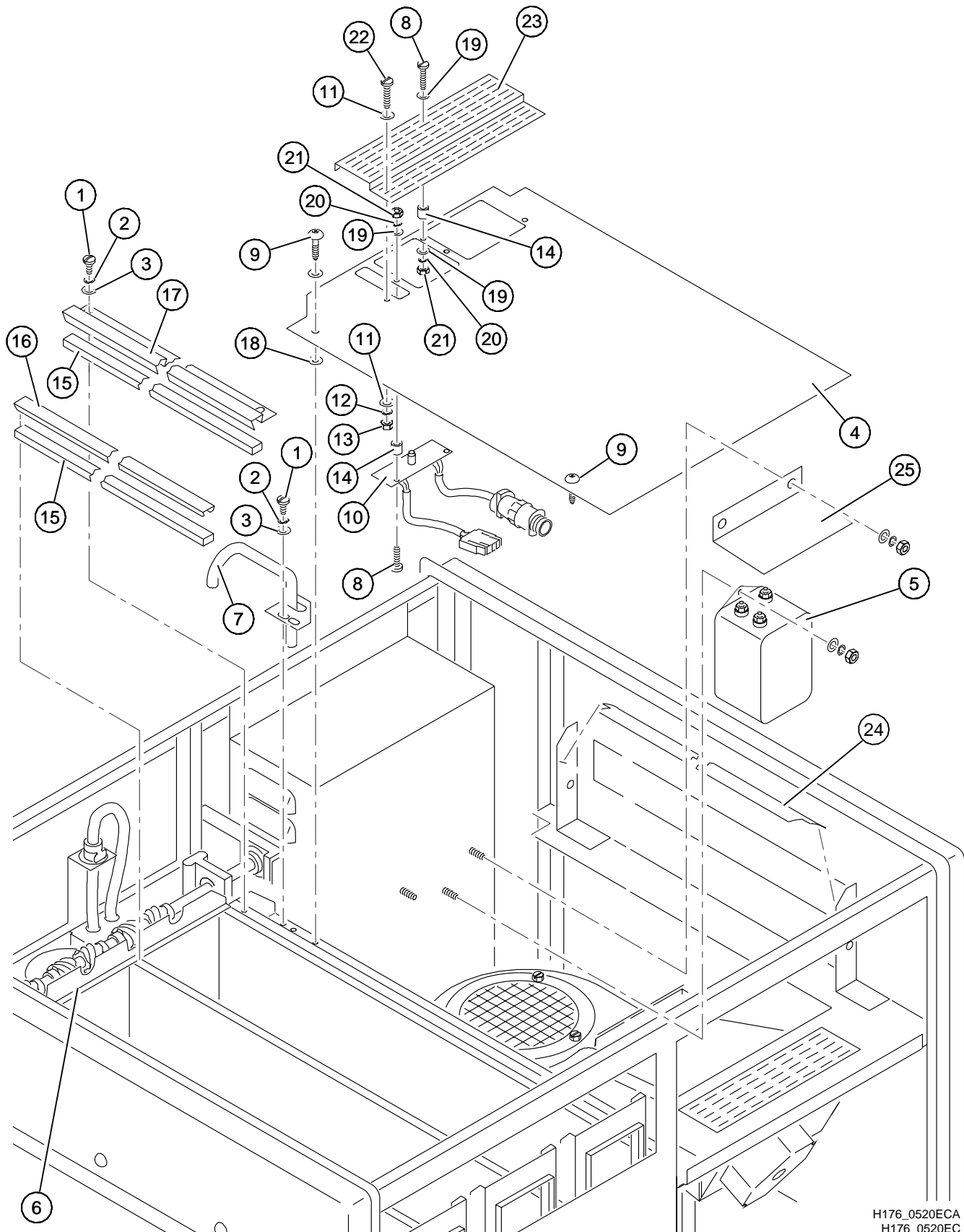


Figure 36 ELECTRICAL BOX

Item	Part No.	Description	Notes
	2E4330	ELECTRICAL BOX ASSEMBLY	Not stocked - must special order
1	475409	CIRCUIT BREAKER	CB2, CB3
	3E1949	BRACKET, Circuit Breaker	
2	544194	SCREW	For TB5
	853096	LOCK WASHER	Not visible in graphic
3	2E4342	BLOCK - Terminal	TB5
4	651850	TRANSFORMER	T1
5	853165	SCREW	For TB3
	853100	LOCK WASHER	Not visible in graphic
6	485766	BLOCK - Terminal	TB3
7	540928	SCREW	For TB4
	187283	LOCK WASHER	Not visible in graphic
8	594752	BLOCK - Terminal	TB4
9	852683	SCREW	
10	246875	MOUNT - Cable	
11	7C6980	RELAY - Replenishment Timer	K4
	651873	CAPACITOR	Not visible in graphic
12	7B8547	RELAY	U1 and U2
13	914471	CABLE	
14	852835	SCREW	
	535004	LOCK WASHER	
	168424	LOCK WASHER	Not visible in graphic
15	532040	SCREW - Cover and Washer	
16	557422	100 BOARD	
	544194	SCREW	Not visible in graphic
	187213	LOCK WASHER	Not visible in graphic
	165627	WASHER, Flat	Not visible in graphic
17	2E4648	RELAY	K1, K2 and K3
18	480206	BLOCK - Terminal	TB1
	852868	SCREW	Not visible in graphic
	598808	LUG - Ground	E1
19	914441	CIRCUIT BREAKER	CB1 - ADT PLATE 246554
	486265	SCREW	Not visible in graphic
20	651875	SWITCH - Run/Standby	
21	748516	DIGITAL TEMPERATURE DISPLAY	Includes BEZEL 968818, MASK 968819, EMI SHEILD 968823
22	187296	BLOCK - Terminal	TB2
	651853	BUZZER	Not visible in graphic
	852799	WASHER	Not visible in graphic
23	379381	FUSE - 1/4 Amp, 250 Volts	
	834692	KNOB - Dryer Temperature Control	Not visible in graphic
24	779524	POTENTIOMETER - Dryer Temperature Control	

## Section 7: Miscellaneous Parts and Accessories

Figure 37 Miscellaneous Parts

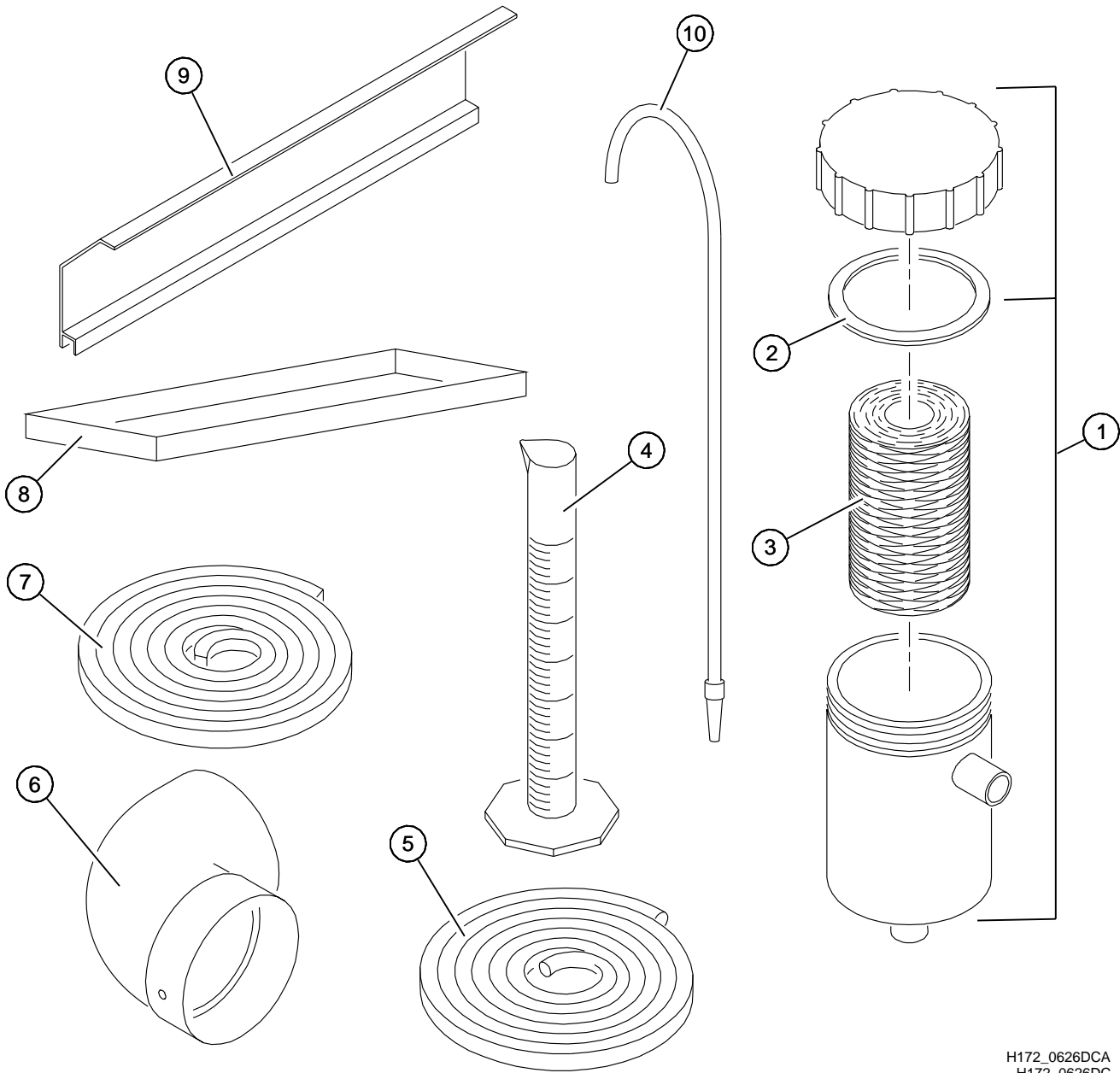


H176\_0520ECA  
H176\_0520EC

Figure 37 Miscellaneous Parts

Item	Part No.	Description	Notes
1	852683	SCREW	
2	535004	LOCK WASHER	
3	852799	WASHER	
4	485391	COVER - Receive End	
5	3H3934	FILTER - EMI, 4 terminal	
6	554780	SEAL - Tank	
7	779214	WATER INLET TUBE AND TAB ASSEMBLY	
8	180126	SCREW	
9	261180	SCREW - Captive and Washer	
10	968802	800 BOARD AND CABLE ASSEMBLY	
11	852611	WASHER, Flat	
12	853100	LOCK WASHER	
13	853080	NUT	
14	183643	SPACER	
15	287683	SEAL - Tank Separator	
16	1C7316	CLIP	
17	1C7317	CLIP - Rack End	
18	499753	RETAINER	
19	575822	WASHER	
20	187283	LOCK WASHER	
21	852618	NUT	
22	852807	SCREW	
23	484690	GUARD - Board	
24	287682	GUIDE - Exit	
25	3H9061	COVER, EMI Filter	

Figure 38 Accessories

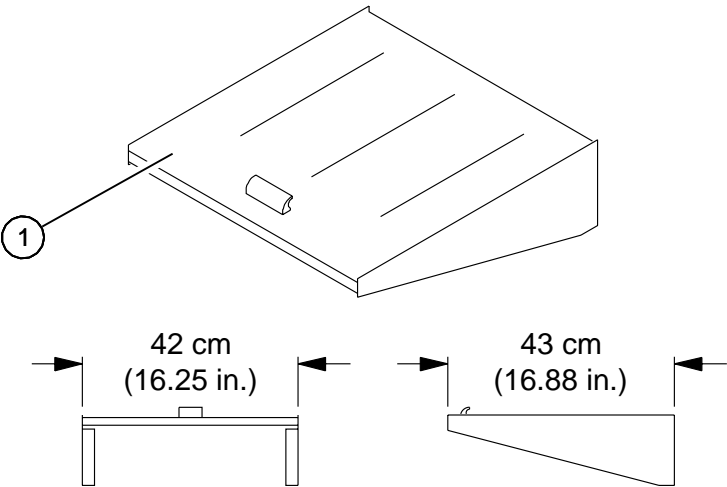


H172\_0626DCA  
H172\_0626DC

Figure 38 Accessories

Item	Part No.	Description	Notes
1	536827	FILTER ASSEMBLY	Includes Item 2
2	473118	O-RING	
3	562790	CARTRIDGE - Filter	
4	479821	CYLINDER - Graduate	
5	240494	TUBING - Bulk, 3/4 in. ID	
	760477	TUBING - Bulk, 1/2 in. ID	Order by the foot
	760476	TUBING - Bulk, 3/8 in. ID	Order by the foot
6	240733	ELBOW - Exhaust	Order by the foot
7	3H4195	GASKET - 3/4 in. x 1/2 in. x 10 ft	1 roll
8	287681	TRAY - Drip	
9	287684	GUARD - Splash	
10	592380	J-TUBE	
	- - - - -	Kodak M35/M43 X-Omat MOUNTING STAND	Catalog No. 808 1176 - not visible in graphic

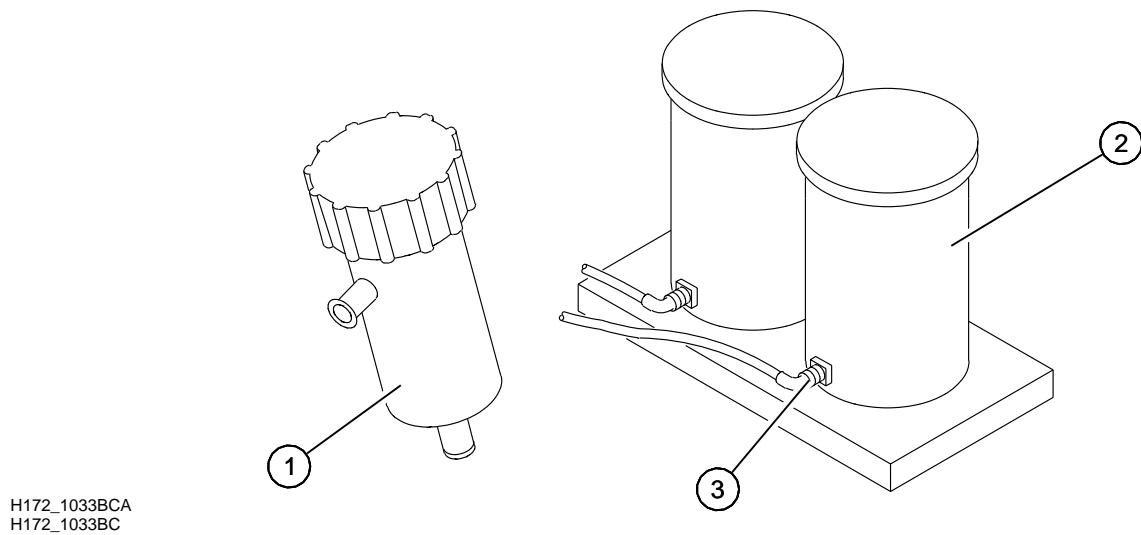
Figure 39 LIGHTTIGHT FEED TRAY



H176\_0521BCA  
H176\_0521BC

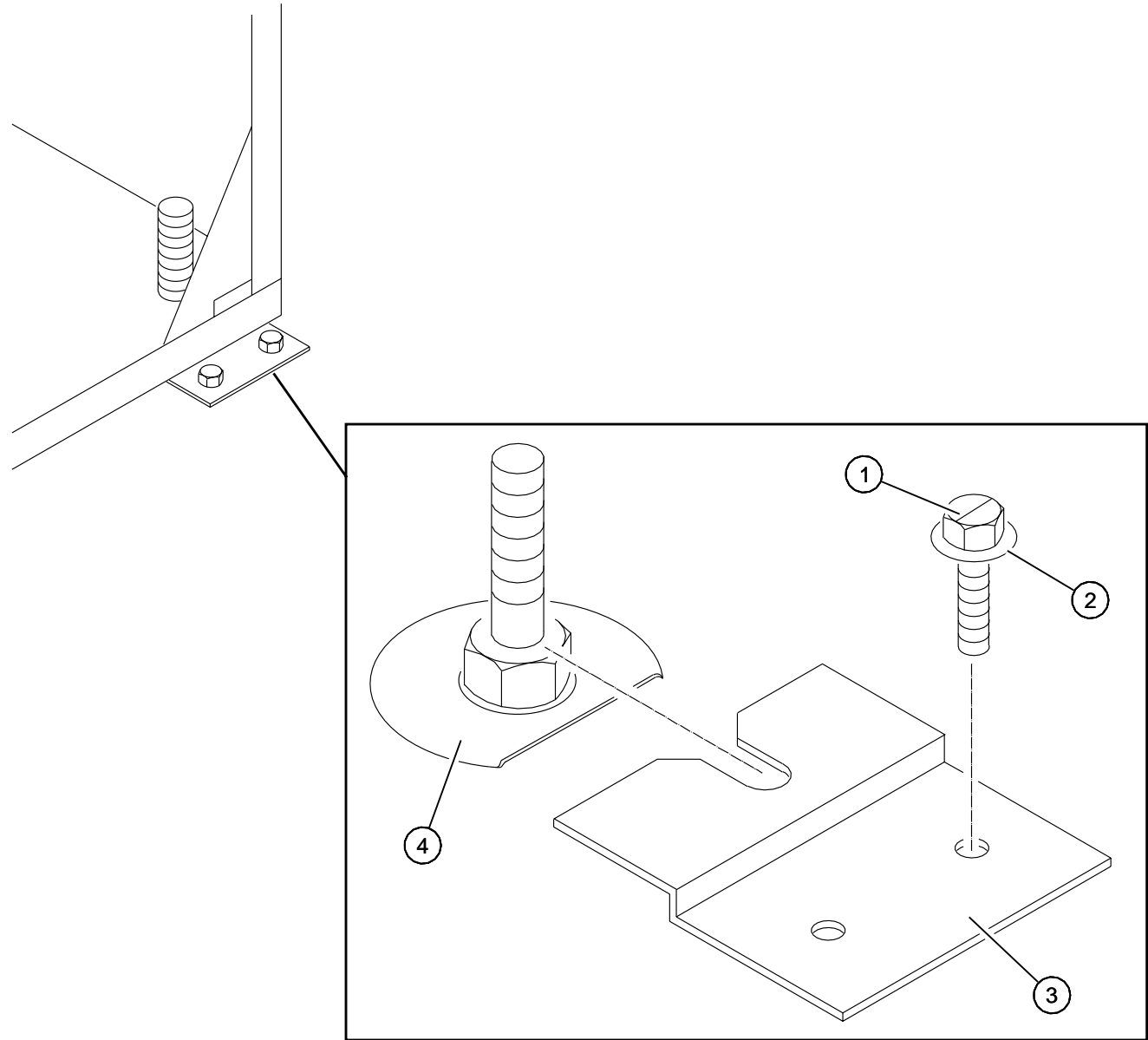
Figure 39

Item	Part No.	Description	Notes
1	3H4147	Kodak M35/M43 X-Omat LIGHTTIGHT FEED TRAY	

**Figure 40 REPLENISHMENT TANK KITS****Figure 40**

Item	Part No.	Description	Notes
1	472261	STRAINER ASSEMBLY	
2	-----	Kodak DEVELOPER REPLENISHER TANK KIT	Catalog No. 151 1740 for 14 gallon Catalog No. 102 2987 for 30 gallon
	-----	Kodak FIXER REPLENISHER TANK KIT	Catalog No. 151 1765 for 14 gallon Catalog No. 102 2961 for 30 gallon
	-----	Kodak DEVELOPER-FIXER REPLENISHER TANK SET, MODEL M7	Catalog No. 150 0527 for 8 gallon
3	492578	FITTING	
	459681	ADAPTER	

Figure 41 SEISMIC BRACKET



H172\_1034DCA  
H172\_1034DC

Figure 41

Item	Part No.	Description	Notes
	261413	SEISMIC KIT	Includes the following Items 1 - 6
1	188623	BOLT - Stainless Steel	
	261929	ANCHOR	Not visible in graphic
2	173824	WASHER - Stainless Steel	
3	240104	BRACKET	
4	261898	PLATE - Floor	
	696105	STATIC BRUSH KIT	Not visible in graphic
	419779	FLOODED REPLENISHMENT KIT	Not visible in graphic



## Section 8: Alphabetical Index

Alphabetical Index		
Part No.	Description	Figure No.
557422	100 BOARD	36
968802	800 BOARD AND CABLE ASSEMBLY	37
650876	ACTUATOR - Magnet	4, 5
468535	ADAPTER - Exhaust	1
459681	ADAPTER	40
532033	ADAPTER	30
556104	ADAPTER	29
261929	ANCHOR	41
3E0993	ARM, Tensioner	6
472592	BEARING - Rocker	4, 5
240060	BEARING	10, 11
3E0953	BEARING	6
3E0967	BEARING	7
3E0990	BEARING	7
490092	BEARING	10, 11
532054	BEARING	24
543993	BEARING	24
571241	BEARING	24
595426	BEARING	26
650701	BEARING	17, 18, 19
650702	BEARING	15, 19, 21
650703	BEARING	4, 5, 17, 18
650707	BEARING	4, 5
650710	BEARING	13
9B8719	BEARING	7, 8
594273	BEARING, Arm	7
3E0958	BEARING, Main Drive	7
532008	BELLOWS - Pump	33
3H4131	BIN - Receiving	2
187296	BLOCK - Terminal	36
2E4342	BLOCK - Terminal	36
480206	BLOCK - Terminal	36
485766	BLOCK - Terminal	36
594752	BLOCK - Terminal	36
3E0963	BLOCK, Guide Shoe - drive side	7, 8
3E0964	BLOCK, Guide Shoe - nondrive side	7, 8
2E4249	BLOWER ASSEMBLY	27
532007	BODY - Valve	33
188623	BOLT - Stainless Steel	41
474596	BRACKET - Guide Shoe	10, 11, 15, 17, 18, 21
287730	BRACKET - Water inlet	29
240104	BRACKET	41
532390	BRACKET	33
3E1949	BRACKET, Circuit Breaker	36
1C7911	BUSHING	28
473220	BUSHING	13

## Alphabetical Index

Part No.	Description	Figure No.
651853	BUZZER	36
651865	CABLE ASSEMBLY	32
914471	CABLE	36
603538	CAPACITOR	32
651873	CAPACITOR	36
562790	CARTRIDGE - Filter	38
480168	CHAIN - Drive	26
752731	CHAIN - Drive	26
2E4325	CHAIN - long	7, 8
2E4326	CHAIN - short	7
458240	CHAIN	13, 19
475409	CIRCUIT BREAKER	36
914441	CIRCUIT BREAKER	2, 36
246808	CLAMP - large	28, 29
246801	CLAMP - small	28, 29
246800	CLAMP	28, 29
246806	CLAMP	27
1C7317	CLIP - Rack End	37
1C7316	CLIP	37
597096	COLLAR - Split	19
459347	COLLAR	13
482273	COLLAR	24
594838	CONE	33
180281	CONNECTOR - Tee	28
464937	CONNECTOR - Tee	28
477011	CONNECTOR - Y	28
472477	CONTROL - Flow	29
287695	COVER - Dryer, bottom	23
287696	COVER - Dryer, top	23
287680	COVER - Evaporation	1
3H4155	COVER - Pump access	2
485391	COVER - Receive End	37
520397	COVER - Splash	33
3E1947	COVER ASSEMBLY	1
3H9061	COVER, EMI Filter	37
963316	CRANK ASSEMBLY	33
479821	CYLINDER - Graduate	38
3H4133	DEFLECTOR	2
3E1945	DETECTOR CROSSOVER ASSEMBLY	2, 3
3E1944	DEVELOPER RACK ASSEMBLY	2
333795	DEVELOPER/FIXER CROSSOVER ASSEMBLY	9
3E1943	DEVELOPER/FIXER CROSSOVER ASSEMBLY	2
748516	DIGITAL TEMPERATURE DISPLAY	2, 36
651863	DRIVE MOTOR ASSEMBLY	26
3E1946	DRYER RACK ASSEMBLY	2, 22
240733	ELBOW - Exhaust	38
520390	ELBOW	33
551400	ELBOW	29

Alphabetical Index		
Part No.	Description	Figure No.
579383	ELBOW	28, 29
2E4330	ELECTRICAL BOX ASSEMBLY	36
136224	E-RING	7
287053	EXCHANGER, Heat	28, 29, 31
3E1941	EXIT PANEL ASSEMBLY	2
486689	FAN - Drive Motor	26
520381	FAN	33
486742	FASTENER - Bin	2
480366	FASTENER	23
3E1932	FEED SHELF ASSEMBLY	1
3H3934	FILTER - EMI, 4 terminal	37
536827	FILTER ASSEMBLY	28, 38
3E1936	FITTING - DEVELOPER INLET	28, 31
990415	FITTING - FIXER INLET	31
990416	FITTING - large	28, 31
990401	FITTING - Quick Release, female	28, 29
1C7912	FITTING	28
492578	FITTING	40
990400	FITTING	31
748165	FIXER RACK ASSEMBLY	2, 12, 13, 14
261276	FIXER/WASH CROSSOVER ASSEMBLY	2, 16
419779	FLOODED REPLENISHMENT KIT	41
459548	FLOOR PLATE	2
261650	FLOW CONTROL VALVE KIT	29
261181	FRAME CLIP	1
379381	FUSE - 1/4 Amp, 250 Volts	36
3H4195	GASKET - 3/4 in. x 1/2 in. x 10 ft	38
594535	GASKET	28, 29
550781	GEAR - Drive, Crossover	4, 10, 17
748955	GEAR - Worm, left hand	26
748956	GEAR - Worm, right hand	26
3E0955	GEAR	6
458384	GEAR	19
482275	GEAR	24
532165	GEAR	24
550774	GEAR, Drive	7, 13, 19
484690	GUARD - Board	37
7C6656	GUARD - Chain	26
484668	GUARD - Fan	33
489744	GUARD - Motor	26
485293	GUARD - Overtemperature	27
287684	GUARD - Splash	38
418739	GUIDE - Cup	33
287682	GUIDE - Exit	37
287018	GUIDE ROD ASSEMBLY	14, 20
8B7080	HEADER - Thermowell	30
651892	HEATER ELEMENT ASSEMBLY	27
651862	HEATER	30

## Alphabetical Index

Part No.	Description	Figure No.
489726	HOOK - Bolt	2
264425	HOSE - Exhaust	27
1C7323	HOSE	28
472606	HOUSING - Left side - Developer	32
472605	HOUSING - Right side - Fixer	32
418701	HOUSING AND IMPELLER ASSEMBLY	32
418700	HOUSING	32
474362	IMPELLER	32
943700	INSERT - Quick Release, male	28, 29
2E4345	JACK, Interface	35
592380	J-TUBE	38
452044	KEY	4, 10, 17
454354	KEY	7, 8, 13, 19
5B6302	KIT, Tubing	28
834692	KNOB - Dryer Temperature Control	2, 36
-----	Kodak DEVELOPER REPLENISHER TANK KIT	40
-----	Kodak DEVELOPER-FIXER REPLENISHER TANK SET, MODEL M7	40
-----	Kodak FIXER REPLENISHER TANK KIT	40
3H4147	Kodak M35/M43 X-Omat LIGHTTIGHT FEED TRAY	39
-----	Kodak M35/M43 X-Omat MOUNTING STAND	38
459229	LEVELING SCREW	2
607793	LOCATOR - Heater	30
168424	LOCK WASHER	36
187213	LOCK WASHER	6, 7, 36
187283	LOCK WASHER	4, 5, 36, 37
535004	LOCK WASHER	26, 30, 32, 34, 36, 37
851264	LOCK WASHER	27
853086	LOCK WASHER	1
853087	LOCK WASHER	4, 5, 6, 7, 8, 10, 11, 13, 17, 18, 19, 24, 25
853096	LOCK WASHER	1, 4, 5, 35, 36
853100	LOCK WASHER	2, 26, 27, 36, 37
598808	LUG - Ground	36
498941	MAGNET	1
963315	MOTOR ASSEMBLY	33
246875	MOUNT - Cable	36
185101	NIPPLE	29
246001	NUT - Coupling	33
990418	NUT - Gland	31
852623	NUT - Hook	2
472755	NUT - Tie rod, nylon	5, 11, 18
472756	NUT - Tie rod, nylon	4, 10, 17
144097	NUT - Wing	32
480130	NUT	33
482283	NUT	25
562892	NUT	31
852618	NUT	37
852620	NUT	1

Alphabetical Index		
Part No.	Description	Figure No.
852621	NUT	26
853080	NUT	6, 37
990417	NUT	28, 31
3E1937	ORIFICE	29
539151	ORIFICE	28
182391	O-RING	24
183851	O-RING	24
463363	O-RING	32
463950	O-RING	19
473085	O-RING	24
473118	O-RING	38
520388	O-RING	33
535639	O-RING	33
539138	O-RING	34
469403	PAD - Motor	32
3E1942	PANEL - Feed End	1
543884	PIN	24
543891	PIN	24
544081	PIN	10, 19
853000	PIN	26
3E0978	PLATE - Cluster	8
261898	PLATE - Floor	41
473221	PLATE - Keeper	13
1C7988	PLATE - Locking	15, 21
288235	PLATE - Nut	35
474186	PLATE	26
3H9063	PLENUM - Lower	23
2E4316	PLENUM - Upper	23
2E4242	PLENUM FOAM - Lower	23
2E4243	PLENUM FOAM - Side	23
779524	POTENTIOMETER - Dryer Temperature Control	2, 36
287685	PROTECTOR	1
418703	RECIRCULATION PUMP ASSEMBLY	29, 32
990402	RECIRCULATION PUMP ASSEMBLY	28
7C6980	RELAY - Replenishment Timer	36
2E4648	RELAY	36
7B8547	RELAY	36
651861	REPLENISHMENT PUMP ASSEMBLY	28, 29, 33
499753	RETAINER	1, 2, 37
594837	ROD - Connecting and bearing	33
3E0973	ROLLER - Cluster	8
246883	ROLLER - Detector - drive	4, 5
246882	ROLLER - Detector - driven	4, 5
287048	ROLLER - Drive	17, 18
3E1938	ROLLER - Drive	10, 11
3E1939	ROLLER - Driven	10, 11
748147	ROLLER - Driven	17, 18
3E0994	ROLLER - Master	8

## Alphabetical Index

Part No.	Description	Figure No.
1C7554	ROLLER	14, 20
1C7555	ROLLER	14, 20
1C7556	ROLLER	14, 20
1C7558	ROLLER	15, 21
1C7633	ROLLER	13
246918	ROLLER	19
287013	ROLLER	19
287028	ROLLER	13
287032	ROLLER	13
287078	ROLLER	24
287083	ROLLER	24
287656	ROLLER	24
3E1925	ROLLER	24
3E1926	ROLLER	24
5B6077	ROLLER	15, 21
IC7557	ROLLER	14
3E0952	ROLLER, Drive	6
3E0951	ROLLER, Driven	6
3E0976	ROLLER, Entrance	7
3H4144	ROLLER, Exit Pinch	7
3H4199	ROLLER, Exit Pinch	7
3E0985	ROLLER, Rewet	7
261180	SCREW - Captive and Washer	1, 2, 37
532040	SCREW - Cover and Washer	36
2E4315	SCREW - Shoulder	25
165626	SCREW	35
166856	SCREW	25
180126	SCREW	37
183322	SCREW	15, 21
183624	SCREW	13, 14, 19, 20
187235	SCREW	30
188807	SCREW	26
190596	SCREW	15, 21
264429	SCREW	32
486265	SCREW	36
486472	SCREW	26
490096	SCREW	15, 21
540928	SCREW	36
544132	SCREW	24
544194	SCREW	1, 4, 5, 36
556032	SCREW	35
575821	SCREW	4, 5
5B6316	SCREW	7, 8, 10, 11, 17, 18
852682	SCREW	7, 8, 27
852683	SCREW	26, 33, 34, 36, 37
852805	SCREW	1
852807	SCREW	4, 5, 7, 8, 13, 15, 19, 21, 27, 37

Alphabetical Index		
Part No.	Description	Figure No.
852835	SCREW	36
852868	SCREW	36
852871	SCREW	25
852888	SCREW	27
852941	SCREW	11, 15, 17, 18, 21
852946	SCREW	32
852962	SCREW	5
852972	SCREW	2, 4, 10, 11, 14, 15, 17, 18, 19, 20, 21, 23, 25
853098	SCREW	6, 7
853165	SCREW	6, 26, 36
892972	SCREW	13
963317	SCREW	33
3E0998	SCREW, Shoulder - Tensioner	6
287683	SEAL - Tank Separator	37
554780	SEAL - Tank	34, 37
492260	SEAL	31
532378	SEAL	31
581241	SEAL	28, 31
261413	SEISMIC KIT	41
2E4244	SELECTOR PLATE	23, 25
852558	SETSCREW	26
852889	SETSCREW	13
287039	SHAFT - Drive	4, 5
482222	SHAFT - Drive	26
3E0982	SHAFT - Master Roller	8
287003	SHAFT	13, 15, 21
287027	SHAFT	13
287037	SHAFT	4, 5, 17, 18
287047	SHAFT	17, 18
287079	SHAFT	24
287085	SHAFT	24
287088	SHAFT	24
3E0983	SHAFT	7, 8
3E0984	SHAFT, Entrance	7
3E0957	SHAFT, Main Drive	7
650733	SHIM	26
7C8322	SHOE, Guide - Entrance	7
3E0970	SHOE, Guide - Turnaround	8
1C7635	SHOE, Guide	15, 21
287006	SHOE, Guide	15, 21
287045	SHOE, Guide	10, 11, 17, 18, 25
287049	SHOE, Guide	10, 11, 17, 18
3E1948	SIDE PANEL ASSEMBLY	1, 2
3H4125	SIDEPLATE - Detector Crossover	4, 5
286912	SIDEPLATE - Drive	19, 20
490123	SIDEPLATE - Drive	23, 25
911809	SIDEPLATE - Drive	13, 14

## Alphabetical Index

Part No.	Description	Figure No.
264432	SIDEPLATE - Nondrive	23, 25
286910	SIDEPLATE - Nondrive	19, 20
911845	SIDEPLATE - Nondrive	13, 14
477000	SIDEPLATE - Turnaround, drive side	15, 21
477001	SIDEPLATE - Turnaround, nondrive	15, 21
3H4146	SIDEPLATE	10, 11
477005	SIDEPLATE	17, 18
7C8317	SIDEPLATE, Drive	6, 7
7C8318	SIDEPLATE, Nondrive	6, 7
3E0979	SNAP-ON SPACER	6
3E0959	SPACER - drive side	7
5E2133	SPACER - Master Roller, inner	8
5E2132	SPACER - Master Roller, outer	8
287691	SPACER - Sideplate, exit	23
287692	SPACER - Sideplate, Lower Entrance	23
287694	SPACER - Sideplate, Upper Entrance	23
183643	SPACER	37
240065	SPACER	10
456215	SPACER	27
458174	SPACER	4, 17
458205	SPACER	13, 19
458236	SPACER	5
459355	SPACER	13
463004	SPACER	13, 15, 21
473538	SPACER	19
474100	SPACER	19
477092	SPACER	13
477093	SPACER	19
482272	SPACER	24
482274	SPACER	24
482277	SPACER	24
488169	SPACER	26
534791	SPACER	13
3E0961	SPACER, nondrive side	7
3E0996	SPRING - Turnaround Vertical	8
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## Section 10: Publication History

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