



SERVICE BULLETIN

KODAK X-OMAT Processor

Eastman Kodak Company, Health Imaging, Rochester, New York 14650

SERVICE BULLETIN NO. 198

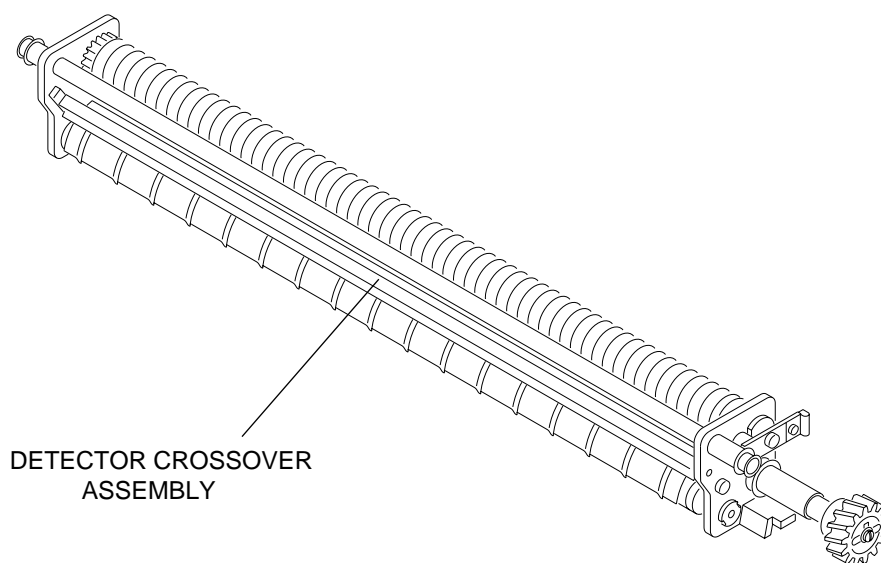
May 12, 1994

KODAK X-OMAT Processor, Model M6AN, Serial No. 12468 and above
KODAK X-OMAT Processor, Model M6AW
KODAK X-OMAT Processor, Model M6B
KODAK X-OMAT Processor, Model M6-I
KODAK X-OMAT 460 RA Processor
KODAK X-OMAT 480 Processor

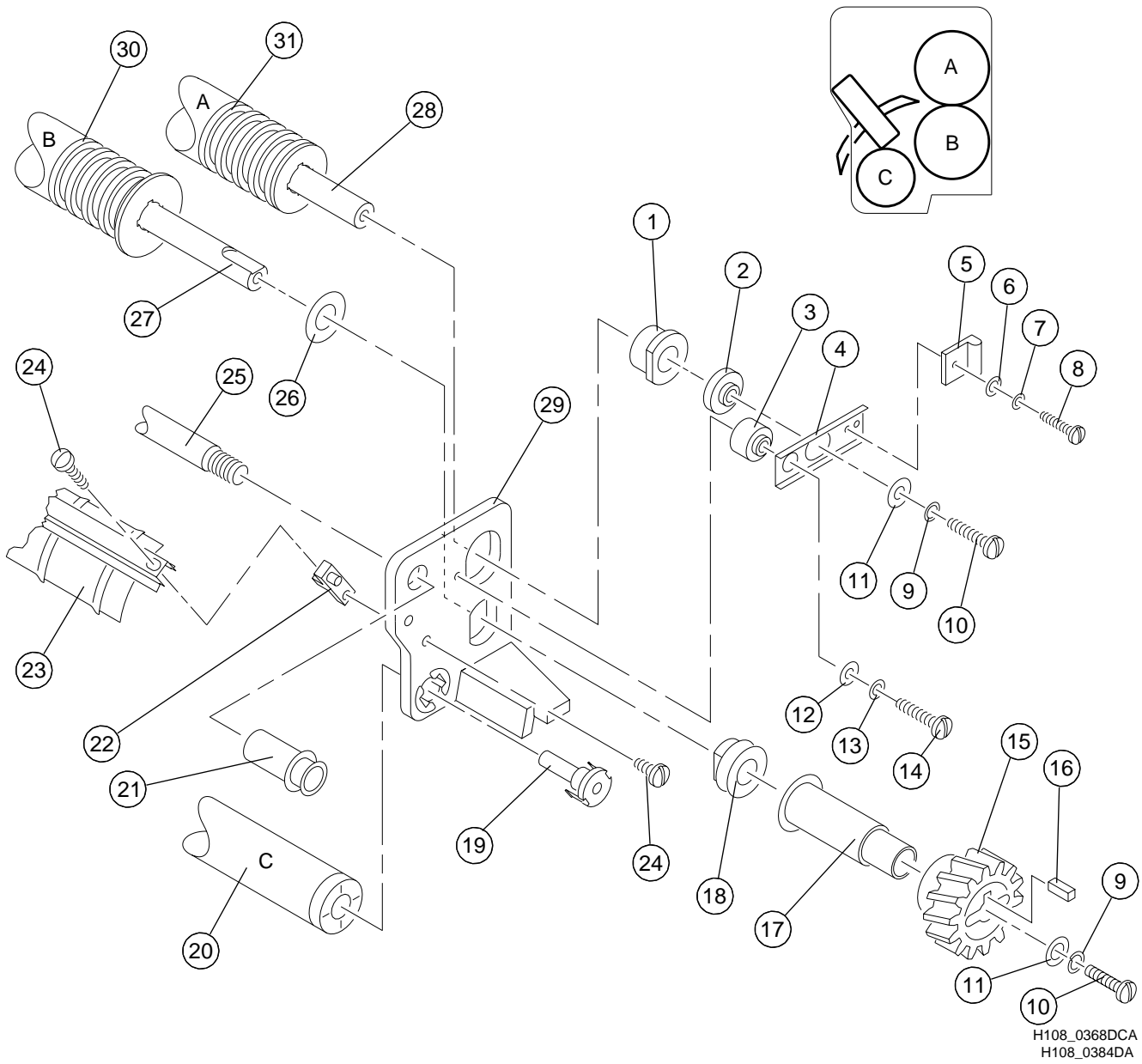
Decreasing Slap Lines that Occur on Kodak MIN-R E Film

A new-style DETECTOR CROSSOVER ASSEMBLY has been designed to decrease plus-density slap lines that occur on the trailing edge of *Min-R E* Film. The new-style assembly has an IDLER ROLLER that guides the film into the DEVELOPER RACK. This action prevents the trailing edge of film from springing back or slapping against the UPPER ROLLER of the DEVELOPER RACK. The Model M6-I beginning with Serial No. 3051, the Model M6B beginning with Serial No. 21975, and the 480 RA beginning with Serial No. 2243 have the new assembly installed.

The new-style DETECTOR CROSSOVER ASSEMBLY 1C7377 is now available from Service Parts Management. The old-style DETECTOR CROSSOVER ASSEMBLY, without an IDLER ROLLER, is not available as an assembly. Separate parts can be ordered from Service Parts Management.

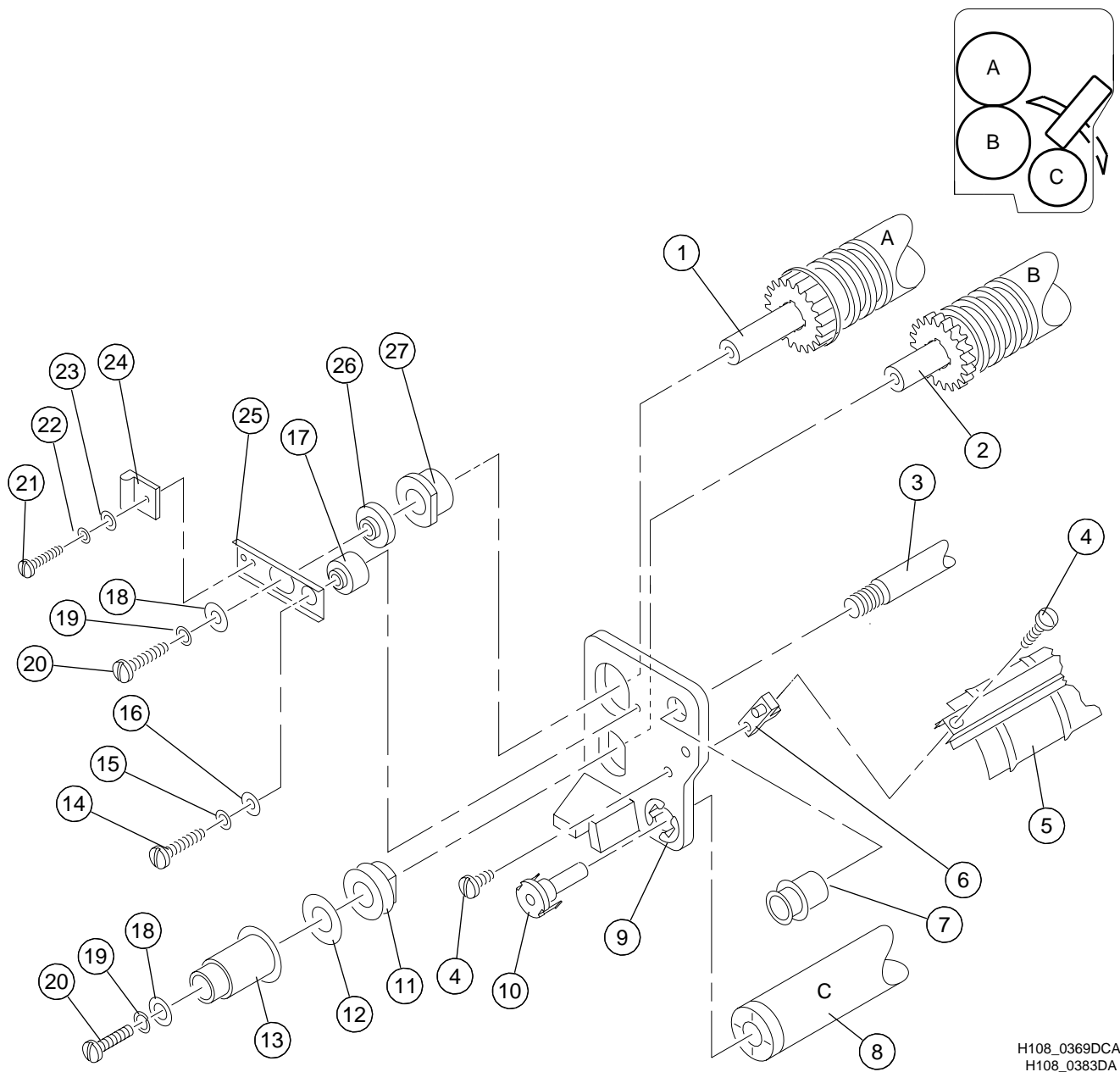


H108_0367BCA
H108_0367BA



Item	Part No.	Description	Qty	Notes
1	650707	Bearing	2	
2	472592	Rocker-Bearing	2	
3	489997	Standoff- Pivot	2	
4	474180	Support	2	
5	650876	Magnet - Actuator	2	
6	575822	Washer	2	
7	187283	Washer - Lock	2	
8	575821	Screw	2	
9	853087	Washer - Lock	4	
10	852682	Screw	4	
11	852611	Washer	4	
12	165627	Washer	2	
13	853096	Washer - Lock	2	
14	544194	Screw	2	
15	550781	Gear - Drive, Crossover	1	
16	452044	Key	1	
17	458174	Spacer - Sleeve	1	
18	1C4395	Bearing	2	
19	562228	Stud - Snap-in	2	
20	562330	Roller	1	C
21	472756	Nut - Special D, long	1	
22	594233	Bracket - Film Guide Shoe	2	
23	458953	Guide Shoe	1	
24	852941	Screw	4	
25	458170	Rod - Tie	1	
26	418775	Washer - Thrust	2	
27	458235	Shaft	1	
28	458175	Shaft	1	
29	779433	Side Plate - Detector Crossover, drive side	1	
30	490108	Roller - Detector	1	B
31	490409	Roller - Detector	1	A

Note: Part quantities are for the complete assembly.



H108_0369DCA
H108_0383DA

Item	Part No.	Description	Qty	Notes
1	458175	Shaft	1	
2	458235	Shaft	1	
3	458170	Rod - Tie	1	
4	852941	Screw	4	
5	458953	Guide Shoe	1	
6	594233	Bracket - Film Guide Shoe	2	
7	472755	Nut - Special N-D, short	1	
8	562330	Roller	1	C
9	779434	Side Plate - Detector Crossover, non-drive side	1	
10	562228	Stud - Snap-in	2	
11	1C4395	Bearing	2	
12	418775	Washer - Thrust	2	
13	458236	Spacer	1	
14	544194	Screw	2	
15	853096	Washer - Lock	2	
16	165627	Washer	2	
17	489997	Standoff - Pivot	2	
18	852611	Washer	4	
19	853087	Washer - Lock	4	
20	852682	Screw	4	
21	575821	Screw	2	
22	187283	Washer - Lock	2	
23	575822	Washer	2	
24	650876	Magnet - Actuator	2	
25	474180	Support	2	
26	472592	Bearing - Rocker	2	
27	650707	Bearing	2	

Note: Part quantities are for the complete assembly.

For More Information:

U.S. Distributors Contact:

Health Imaging
Customer Support Operations
1-800-336-4722

CES Personnel Contact:

Film Handling TAC
U.S.: 1-800-822-1414
Canada: 1-800-433-1414
International: 716-724-4675

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