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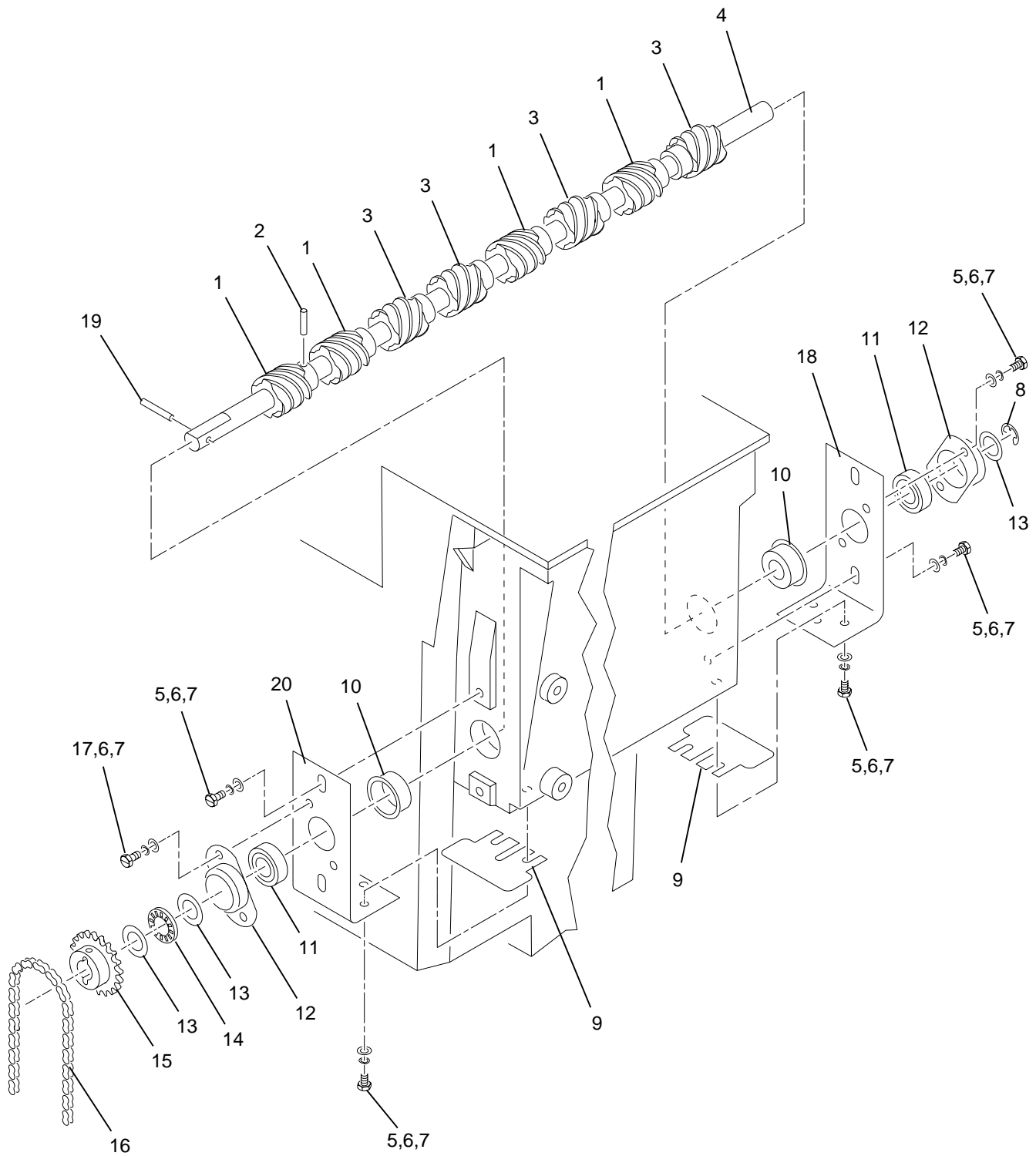
## Section 4: Main Drive Assembly

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Figure 4-1 Main Drive Shaft

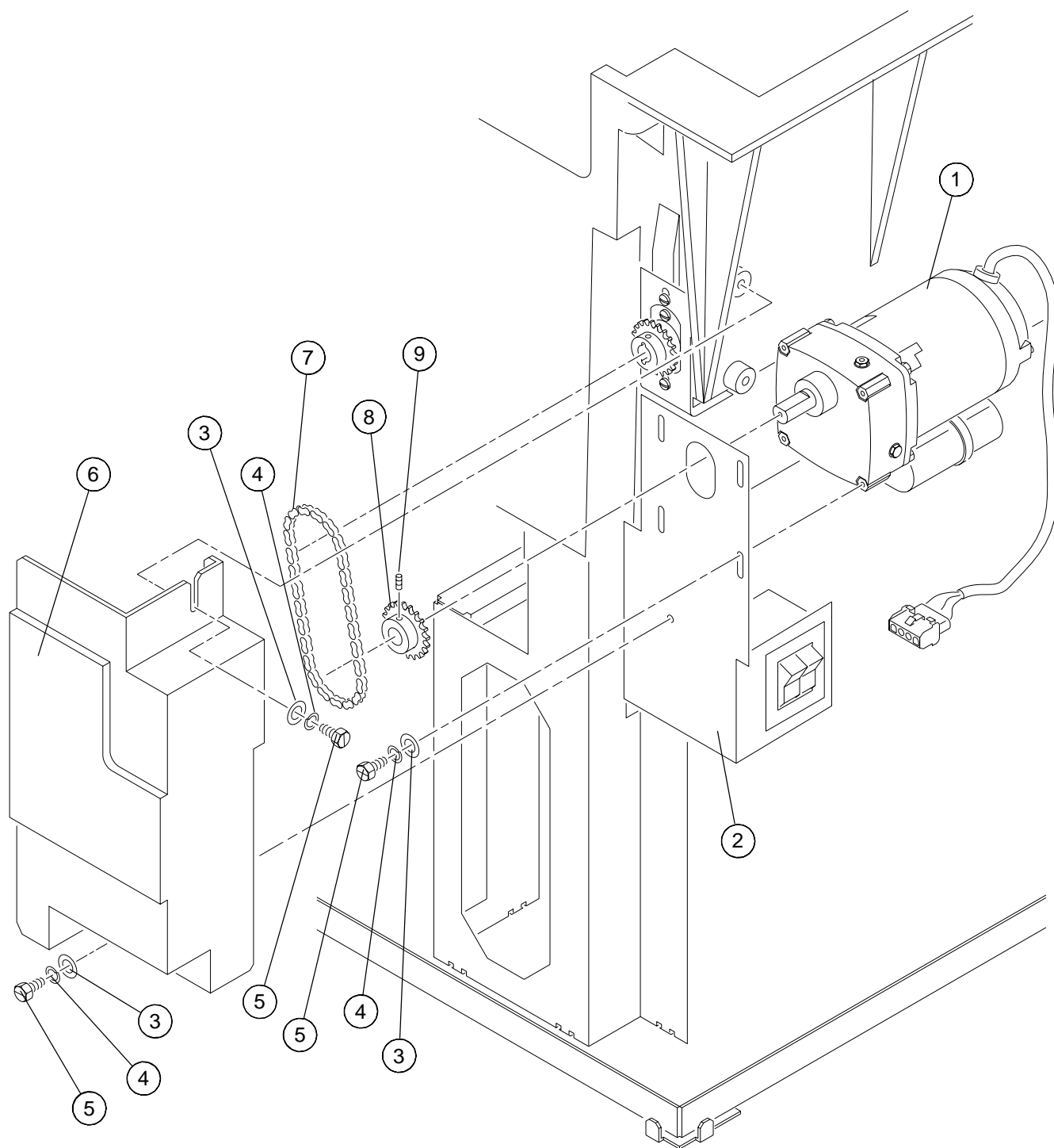


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H127\_0230EA

Figure 4–1

| Item | Part No. | Description                | Notes  |
|------|----------|----------------------------|--|
| 1    | 748956   | Gear - Worm, Right         |  |
| 2    | 853000   | Pin                        |  |
| 3    | 748955   | Gear - Worm, Left          |  |
| 4    | 981298   | Shaft - Drive              |  |
| 5    | 619284   | Screw                      |  |
| 6    | 852961   | Washer - Lock              |  |
| 7    | 852799   | Washer                     |  |
| 8    | 192904   | E-Ring                     |  |
| 9    | 911732   | Shim                       | For 180 LP Serial No. below 3000 and 180 LPS Serial No. below 13,000.          |
|      | 8B6662   | Shim                       | For 180 LP Serial No. 3000 and above, and 180 LPS Serial No. 13,000 and above. |
| 10   | 562650   | Shield                     |  |
| 11   | 595426   | Bearing                    |  |
| 12   | 594103   | Retainer - Bearing         |  |
| 13   | 748957   | Washer                     |  |
| 14   | 897205   | Bearing - Thrust           |  |
| 15   | 914721   | Sprocket                   |  |
| 16   | 943393   | Chain - Drive              |  |
| 17   | 187235   | Screw                      |  |
| 18   | 911731   | Mount - Bearing, Feed End  | For 180 LP Serial No. below 3000 and 180 LPS Serial No. below 13,000.          |
|      | 5B6632   | Mount - Bearing            | For 180 LP Serial No. 3000 and above, and 180 LPS Serial No. 13,000 and above. |
| 19   | 914898   | Pin - Dowel                |  |
| 20   | 990021   | Mount - Bearing, Dryer End | For 180 LP Serial No. below 3000 and 180 LPS Serial No. below 13,000.          |
|      | 5B6632   | Mount - Bearing            | For 180 LP Serial No. 3000 and above, and 180 LPS Serial No. 13,000 and above. |

Figure 4-2 Main Drive Motor



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Figure 4–2

| Item | Part No. | Description           |
|------|----------|-----------------------|
| 1    | 943105   | Motor - Drive         |
| 2    | 8B7366   | Bracket - Motor Mount |
| 3    | 852616   | Washer                |
| 4    | 852961   | Washer - Lock         |
| 5    | 619284   | Screw                 |
| 6    | 1C4215   | Cover - Motor         |
| 7    | 943393   | Chain - Drive         |
| 8    | 454454   | Sprocket              |
| 9    | 852558   | Screw                 |

