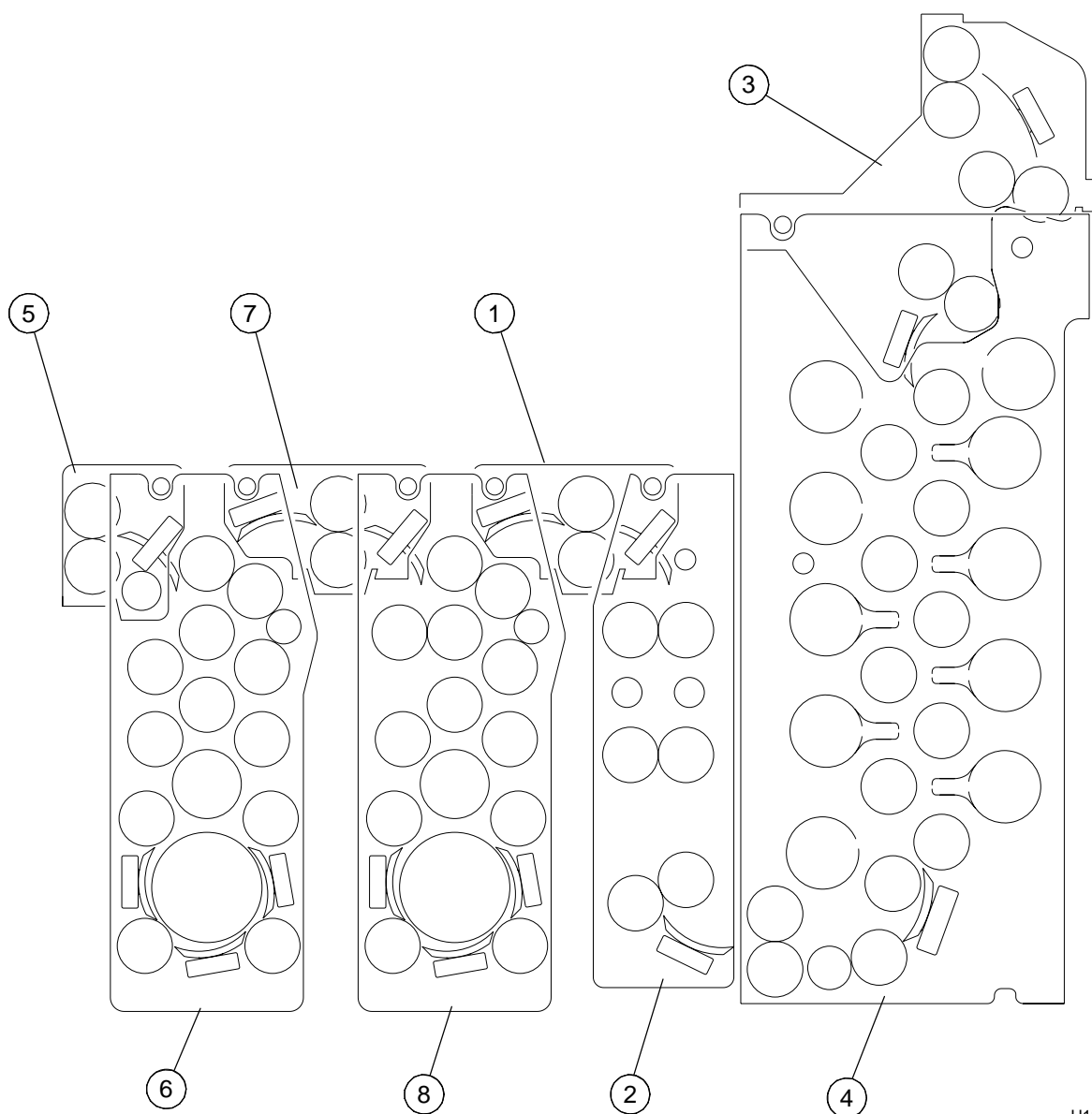


Section 3: Roller Transport System

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Figure 3-1 Complete Rack Assemblies

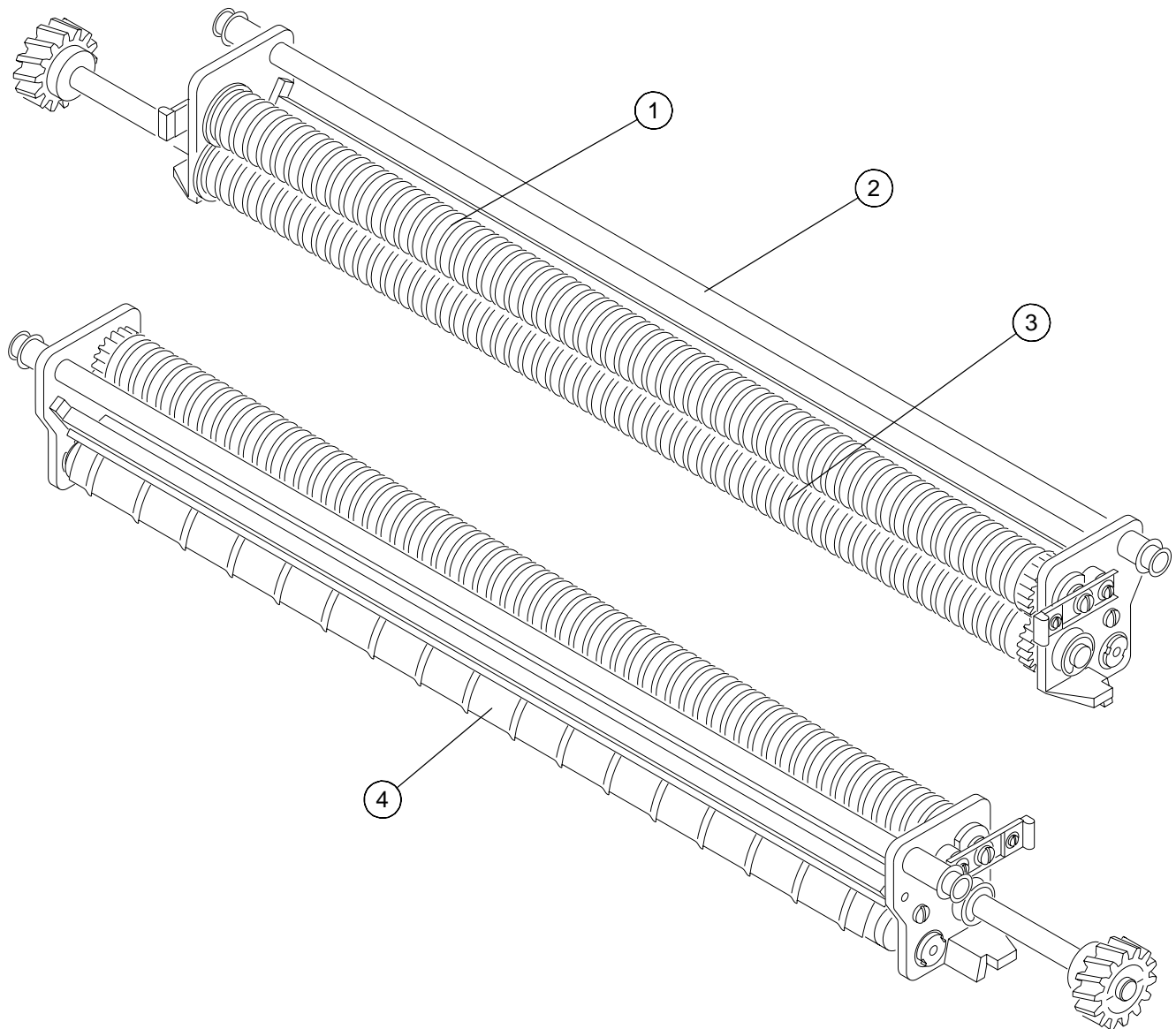


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H127_0129DA

Figure 3-1

Item	Part No.	Description
1	918945	Fixer/Wash Crossover Assembly
2	5B6890	Wash Rack Assembly
3	990341	Exit Rack Assembly
4	8B7369	Dryer Rack Assembly
5	918943	Detector Crossover Assembly
6	990339	Developer Rack Assembly
7	990338	Developer/Fixer Crossover Assembly
8	981297	Fixer Rack Assembly

Figure 3–2 Detector Crossover Assembly

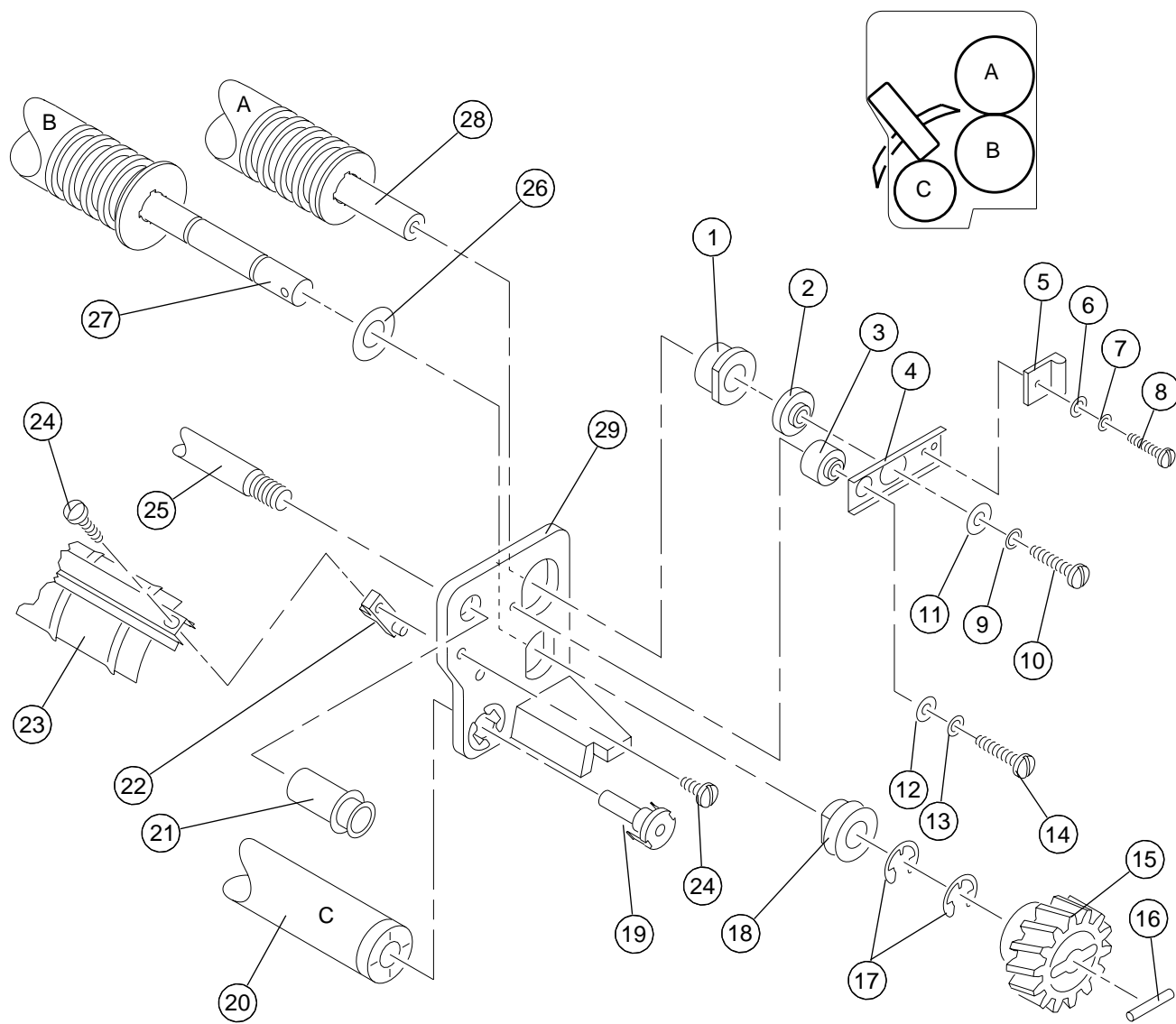


H127_0120DCA
H127_0120da

Figure 3–2

Item	Part No.	Description
	748640	Detector Crossover Assembly
1	490109	Roller - Detector "A"
2	458170	Rod - Tie
3	490108	Roller - Detector "B"
4	458953	Shoe - Guide

Figure 3-3 Detector Crossover - Drive Side



H127_0121DCA
H127_0121DA

Figure 3–3

Item	Part No.	Description
1	650707	Bearing
2	472592	Rocker - Bearing
3	489997	Standoff - Pivot
4	474180	Support
5	650876	Actuator
6	575822	Washer
7	187283	Washer - Lock
8	575821	Screw
9	853087	Washer - Lock
10	852682	Screw
11	852611	Washer
12	165627	Washer
13	853096	Washer - Lock
14	544194	Screw
15	550781	Gear - Drive, Crossover
16	502464	Pin
17	651107	E-Ring
18	779119	Bearing
19	562228	Stud - Snap-In
20	562330	Roller Assembly
21	472756	Nut - Special D, Long
22	594233	Bracket - Guide Shoe
23	458953	Shoe - Guide
24	5B6316	Screw
25	458170	Rod - Tie
26	418775	Washer - Thrust
27	594229	Shaft - Drive Side
28	458175	Shaft
29	5B6548	Sideplate - Detector Crossover, Drive

Figure 3-4 Detector Crossover - Nondrive Side

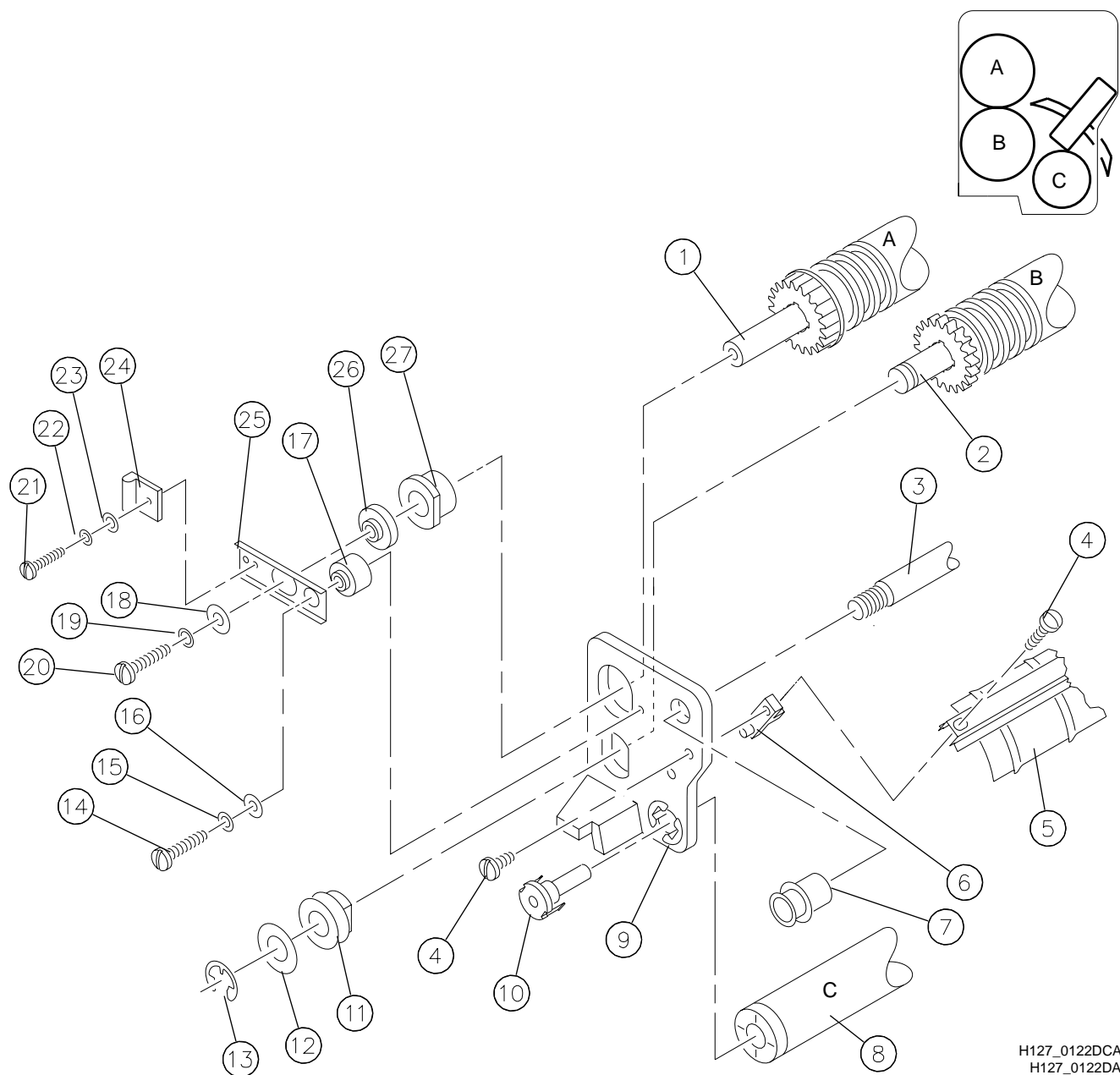
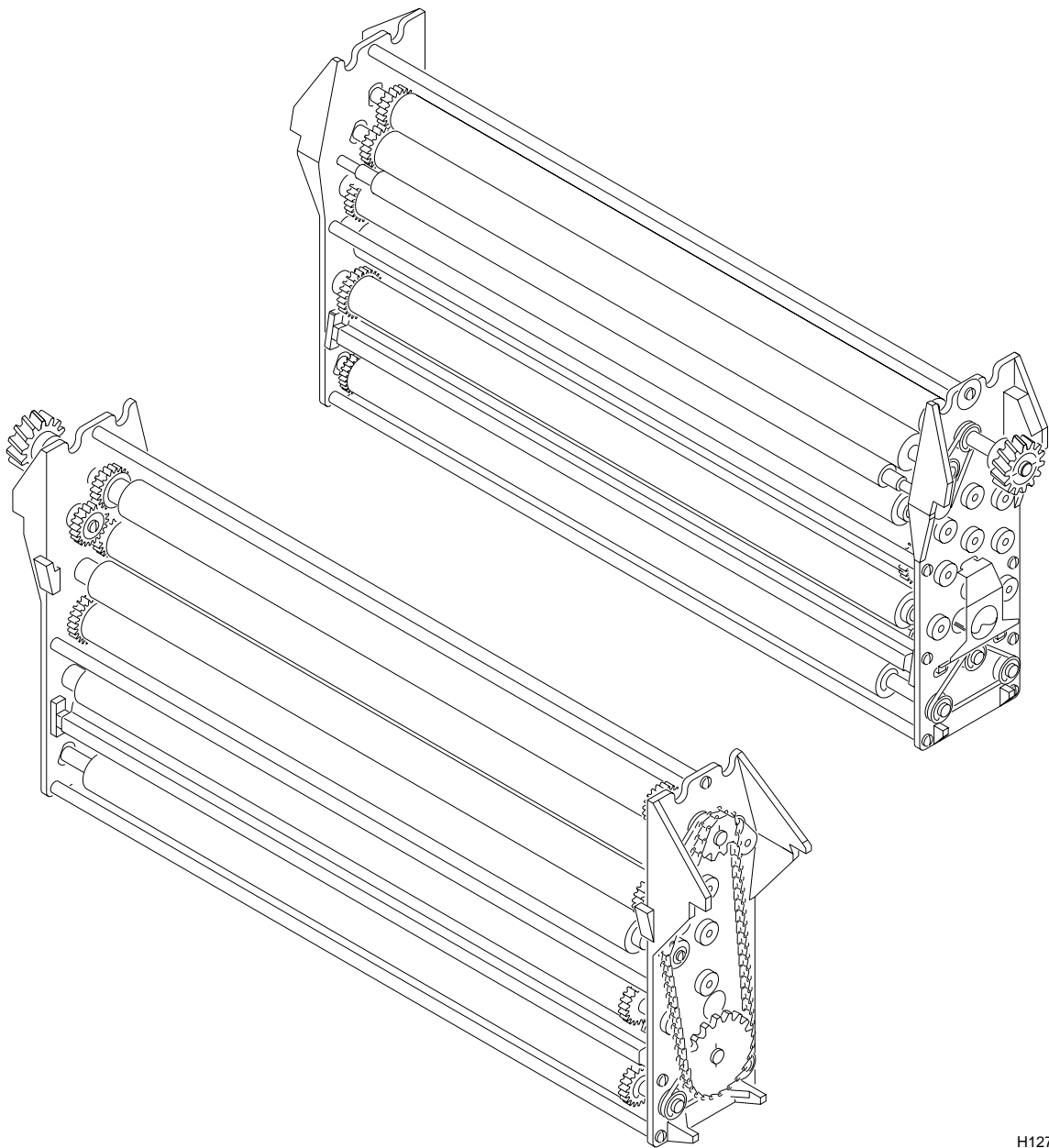


Figure 3–4

Item	Part No.	Description
1	458175	Shaft
2	594229	Shaft - Drive Side
3	458170	Rod - Tie
4	5B6316	Screw
5	458953	Shoe - Guide
6	594233	Bracket - Guide Shoe
7	472755	Nut - Special N-D, Short
8	562330	Roller Assembly
9	5B6549	Sideplate - Detector Crossover, Nondrive
10	562228	Stud - Snap-In
11	779119	Bearing
12	418775	Washer - Thrust
13	651107	E-Ring
14	544194	Screw
15	853096	Washer - Lock
16	165627	Washer
17	489997	Standoff - Pivot
18	852611	Washer
19	853087	Washer - Lock
20	852682	Screw
21	575821	Screw
22	187283	Washer - Lock
23	575822	Washer
24	650876	Actuator
25	474180	Support
26	472592	Rocker - Bearing
27	650707	Bearing

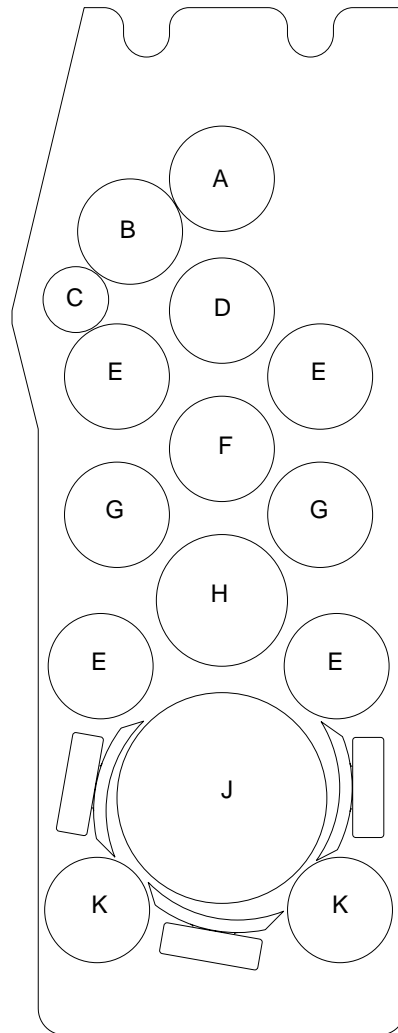
Figure 3-5 Developer Rack Assembly



H127_0107DA

Figure 3-5

Item	Part No.	Description
	990339	Developer Rack Assembly

Figure 3–6 Developer Rack Assembly - Rollers, Drive Side

H127_0108CA

Figure 3–6

Item	Part No.	Description
A	594237	Roller Assembly
B	968796	Roller Assembly
C	594271	Roller Assembly - Rewet
D	911661	Roller Assembly
E,F,G	489693	Roller Assembly
H	594288	Roller Assembly
J	594243	Roller Assembly
K	748875	Roller Assembly

Figure 3-7 Developer Rack - Top Exit Rollers

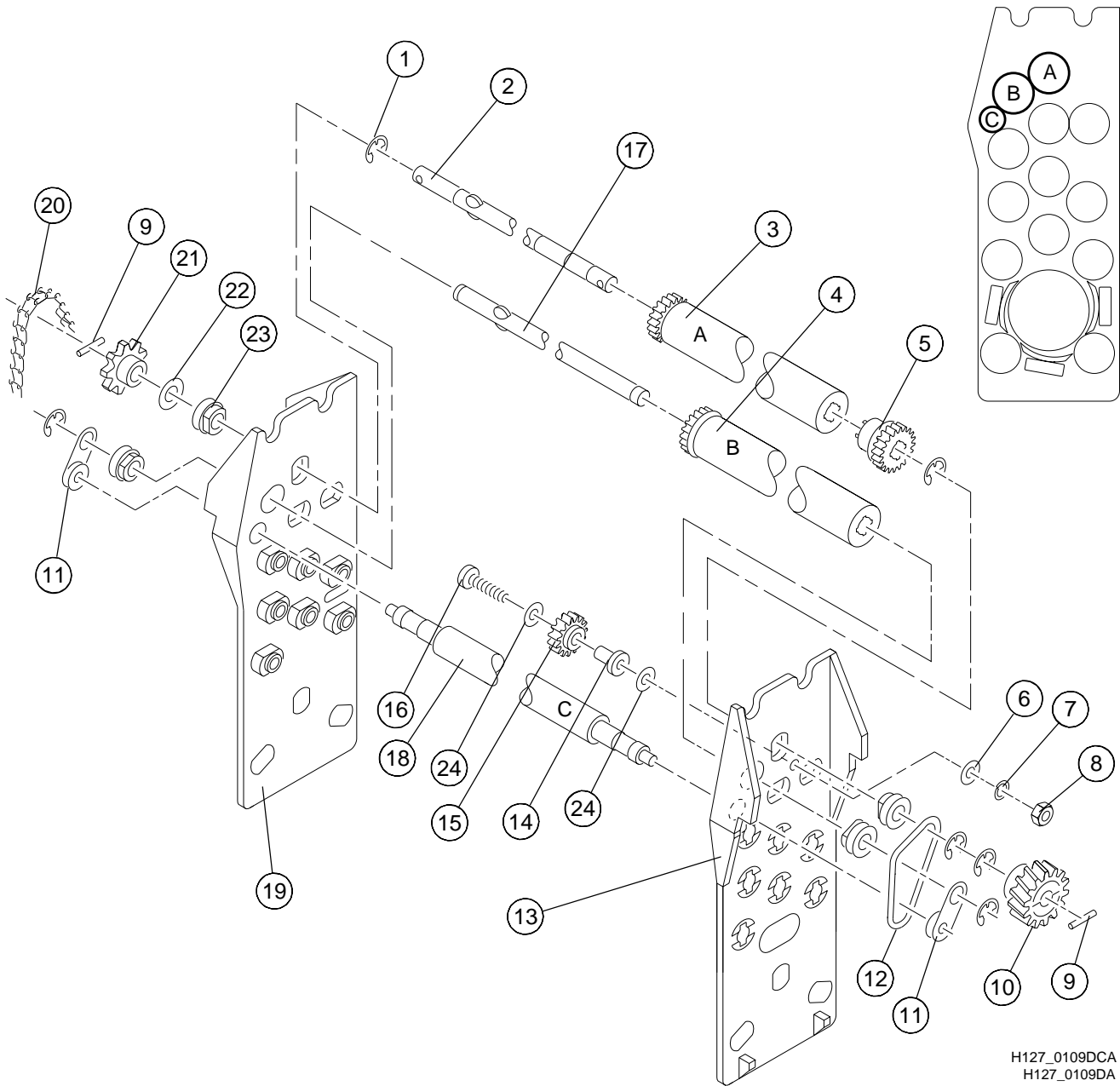


Figure 3–7

Item	Part No.	Description
1	651107	E-Ring
2	943473	Shaft
3	594237	Roller Assembly
4	968796	Roller Assembly
5	594254	Gear
6	852611	Washer
7	853087	Washer - Lock
8	853080	Nut
9	502464	Pin
10	550774	Gear
11	594273	Bearing
12	467843	Spring
13	779432	Sideplate - Developer Rack, Drive
14	594255	Bushing
15	594297	Gear - Idler
16	544132	Screw
17	990022	Shaft
18	594271	Roller Assembly - Rewet
19	779431	Sideplate - Developer Rack, Nondrive
20	779334	Chain - Roller
21	594261	Sprocket
22	418775	Washer - Thrust
23	779119	Bearing
24	562226	Washer

Figure 3-8 Developer Rack - Other Rollers

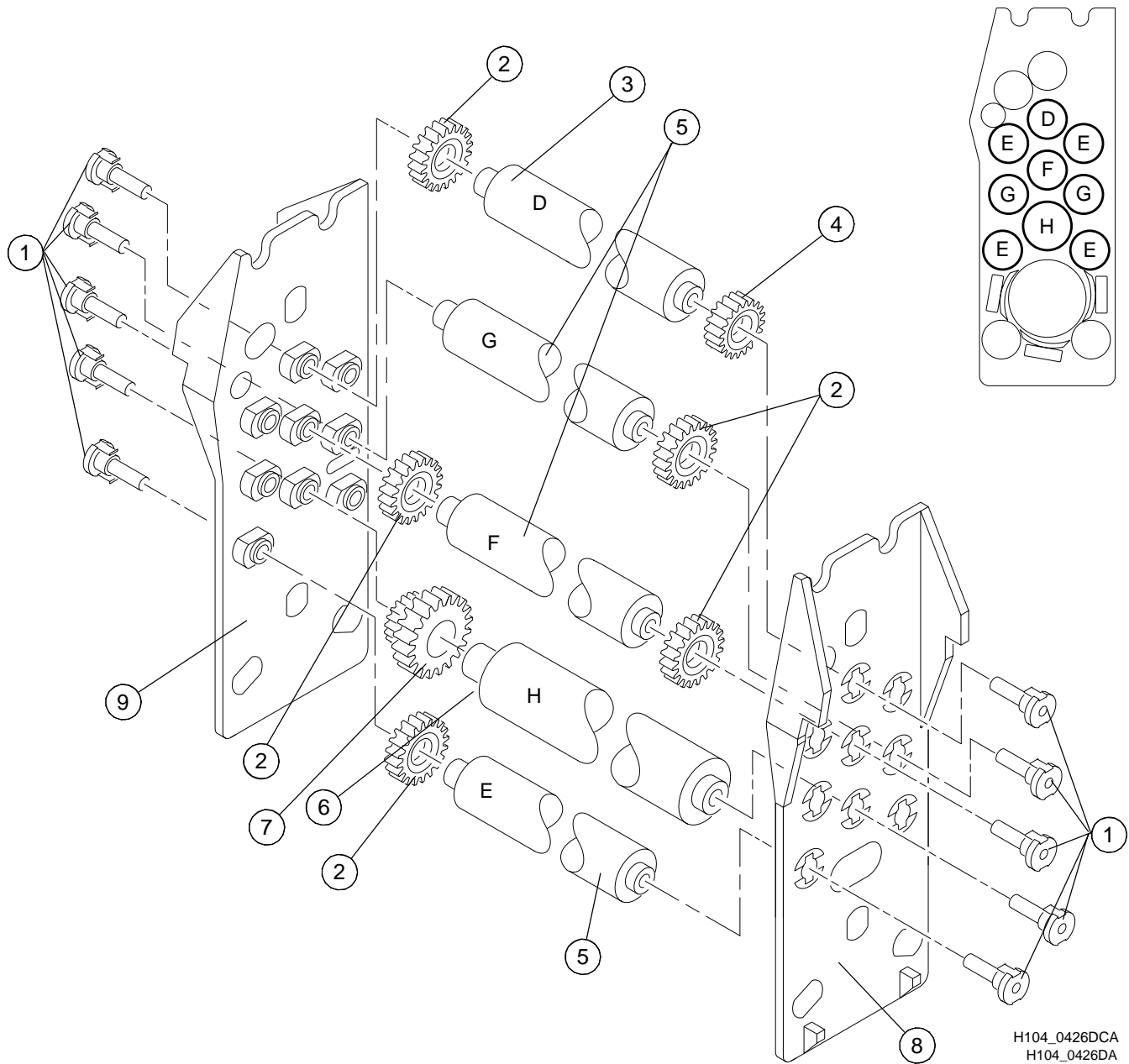


Figure 3-8

Item	Part No.	Description
1	562228	Stud - Snap-In
2	594248	Gear - Snap-In
3	911661	Roller Assembly
4	594251	Gear - Snap-In
5	489693	Roller Assembly
6	594288	Roller Assembly
7	594291	Gear - Gudgeon, Compound
8	779432	Sideplate - Developer Rack, Drive
9	779431	Sideplate - Developer Rack, Nondrive

Figure 3-9 Developer Rack - Master Rollers

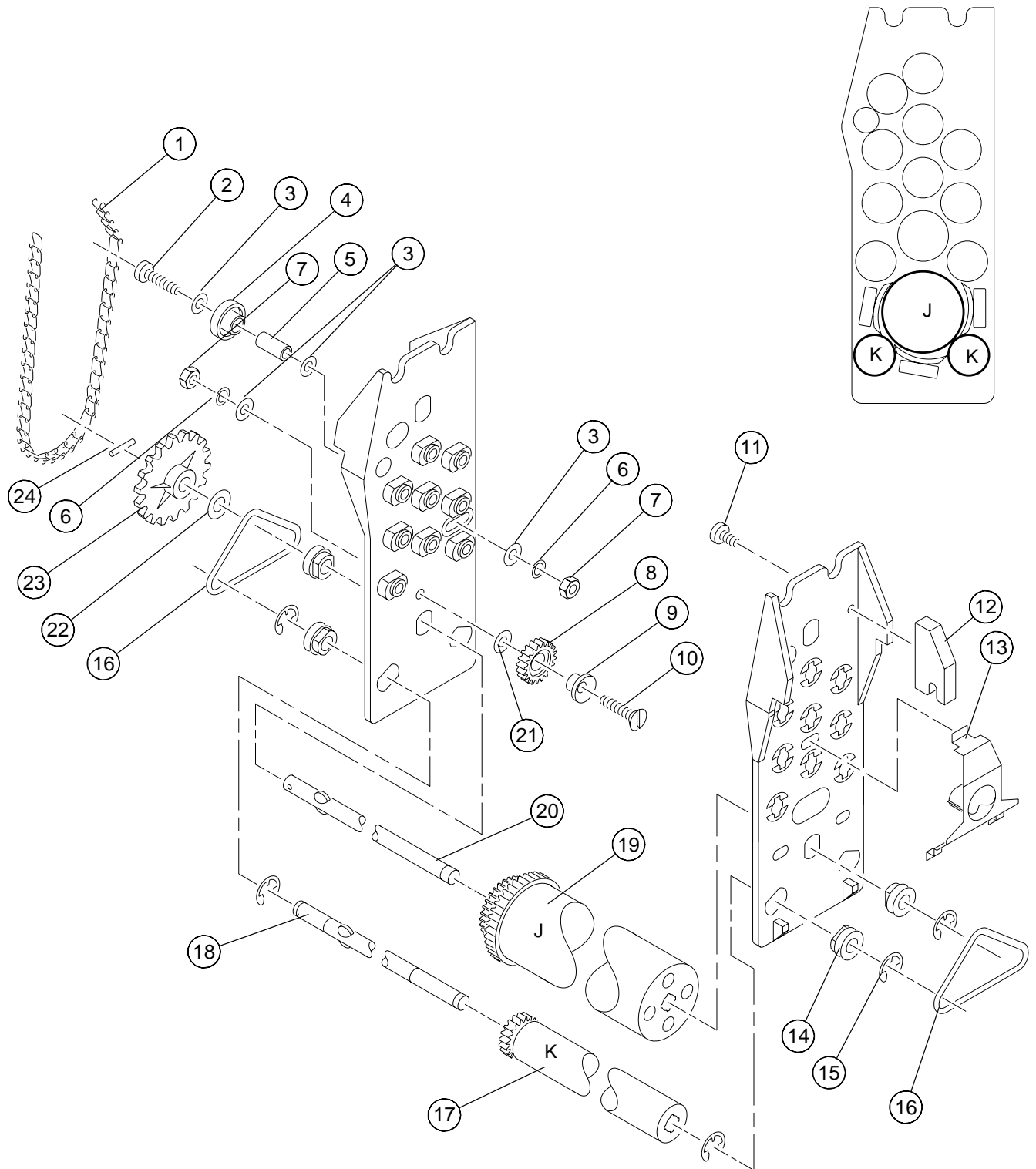
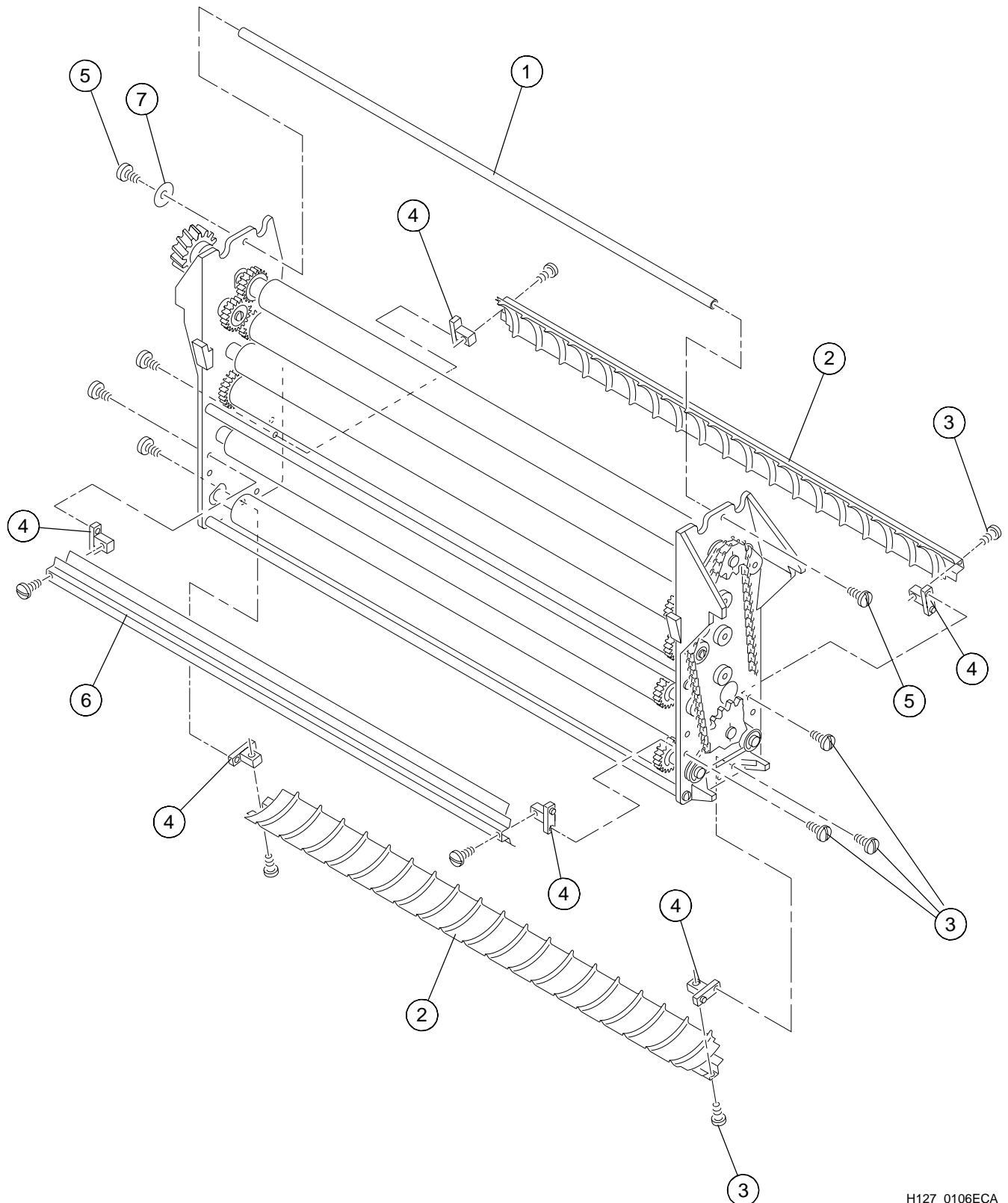

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H127_0105EA

Figure 3–9

Item	Part No.	Description
1	779334	Chain - Roller
2	853141	Screw
3	852611	Washer
4	594253	Idler - Chain
5	594252	Sleeve
6	853087	Washer - Lock
7	853080	Nut
8	594241	Gear
9	594240	Bushing
10	594320	Screw
11	852807	Screw
12	981894	Locator
13	911692	Deflector - Rack
14	779119	Bearing
15	651107	E-Ring
16	562500	Spring
17	748875	Roller Assembly
18	594236	Shaft
19	594243	Roller Assembly
20	594242	Shaft
21	562226	Washer
22	418775	Washer - Thrust
23	613246	Sprocket
24	502464	Pin

Figure 3-10 Developer Rack - Guide Shoes

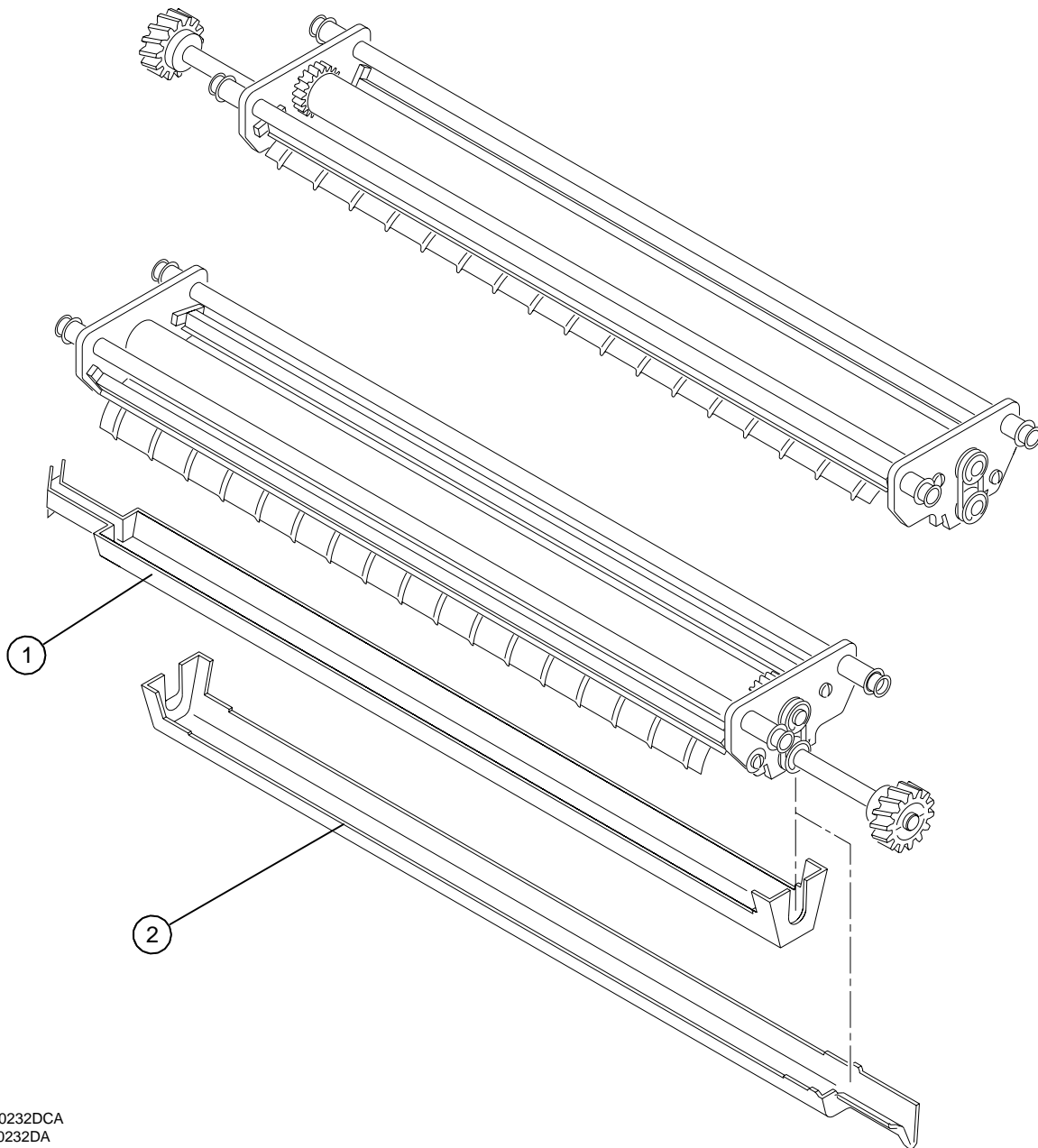


H127_0106ECA
H127_0106EA

Figure 3–10

Item	Part No.	Description
1	458219	Rod - Tie
2	562765	Shoe - Guide
3	5B6316	Screw
4	474596	Bracket - Guide Shoe
5	852807	Screw
6	914703	Shoe - Guide
7	459943	Washer - Identification, Developer

Figure 3-11 Developer/Fixer Crossover Assembly



H127_0232DCA
H127_0232DA

Figure 3-11

Item	Part No.	Description	Notes
	990338	Developer/Fixer Crossover Assembly	Includes both Trough 914920 and Trough 1C7229.
1	914920	Trough - Crossover, Developer/Fixer	For 180 LP Serial No. below 3000 and 180 LPS Serial No. below 13,000.
2	1C7229	Trough - Crossover, Developer/Fixer	For 180 LP Serial No. 3000 and above, and 180 LPS Serial No. 13,000 and above.

Figure 3-12 Developer/Fixer Crossover - Drive Side

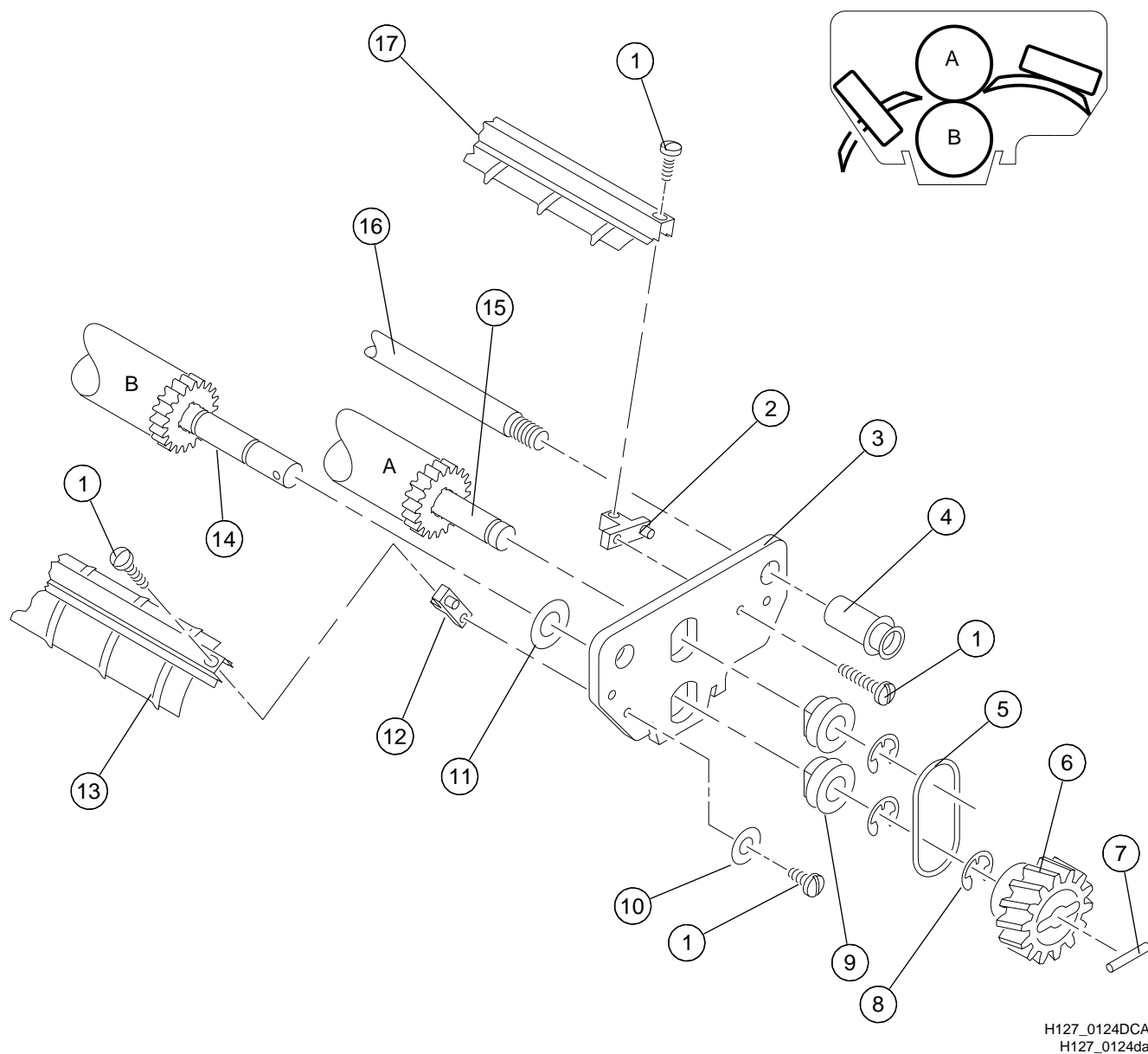
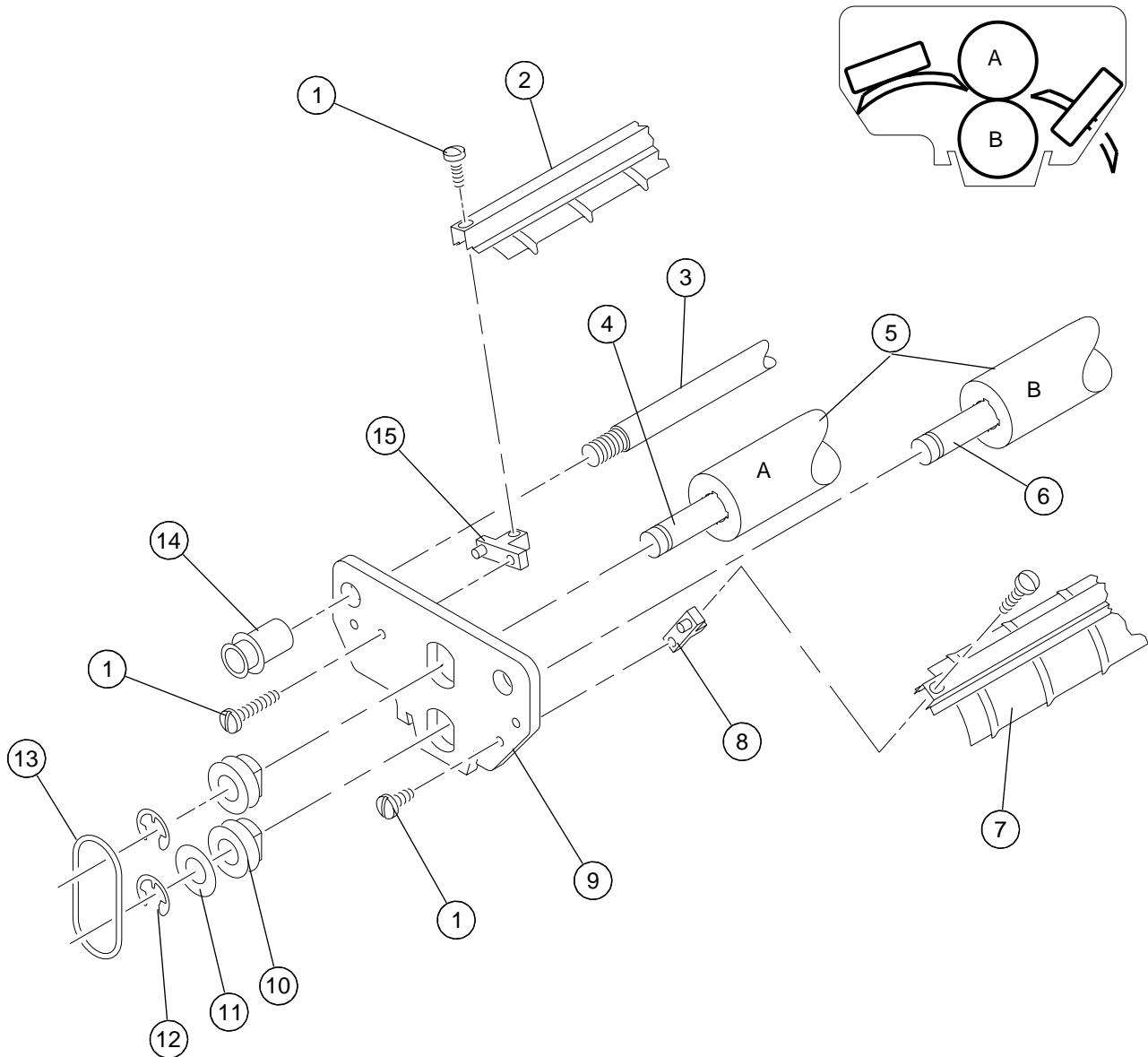


Figure 3–12

Item	Part No.	Description
1	5B6316	Screw
2	474596	Bracket - Guide Shoe
3	779435	Sideplate - Crossover
4	472756	Nut - Special D, Long
5	1C7106	Spring - Extension
6	550781	Gear - Drive, Crossover
7	502464	Pin
8	651107	E-Ring
9	779119	Bearing
10	459946	Washer - Identification, Developer/Fixer Crossover
11	418775	Washer - Thrust
12	594233	Bracket - Guide Shoe
13	990017	Shoe - Guide
14	594229	Shaft - Drive Side
15	594230	Shaft
16	458170	Rod - Tie
17	562389	Shoe - Guide

Figure 3–13 Developer/Fixer Crossover - Nondrive Side

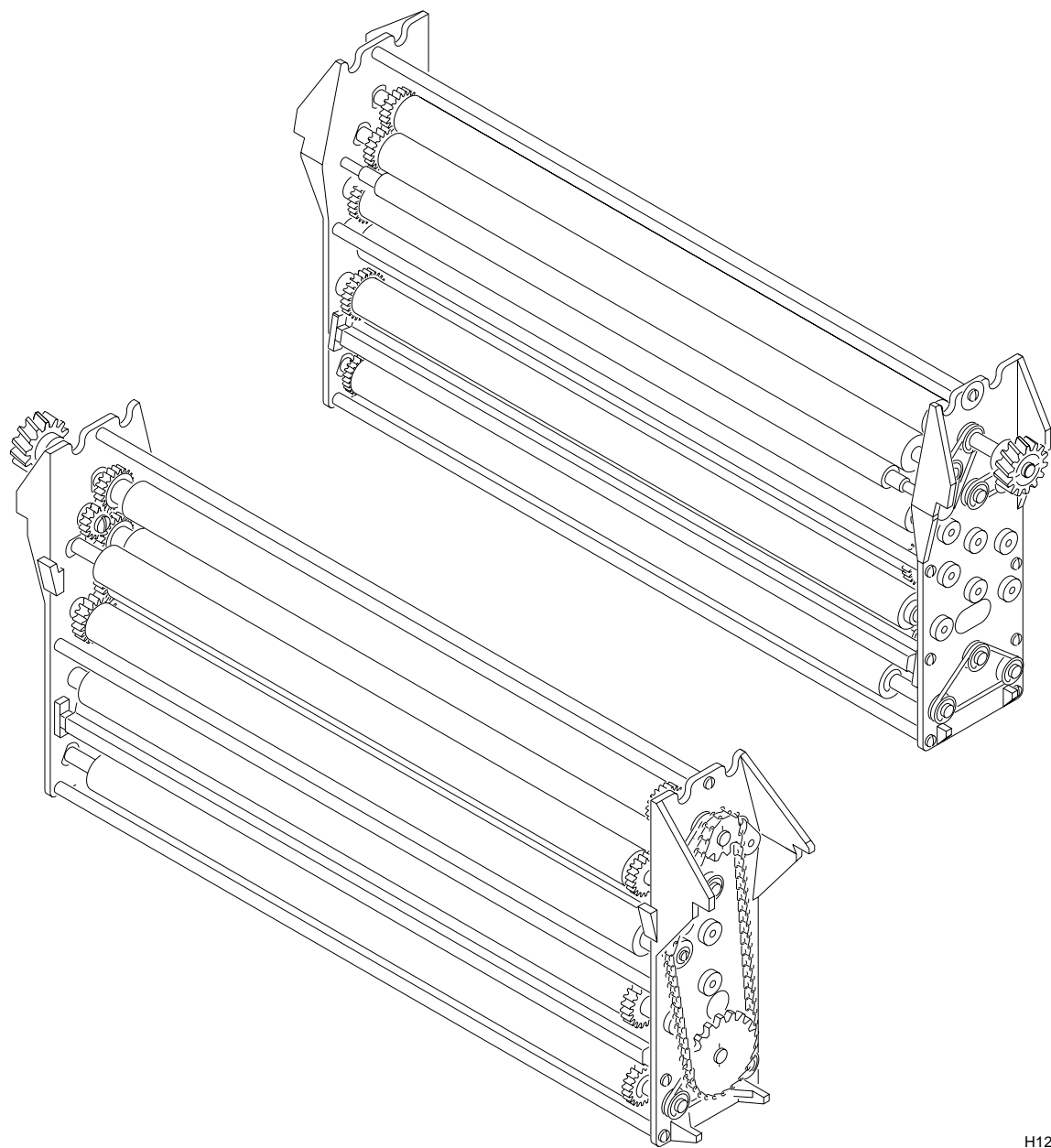


H127_0125DCA
H127_0125DA

Figure 3–13

Item	Part No.	Description
1	5B6316	Screw
2	562389	Shoe - Guide
3	458170	Rod - Tie
4	594230	Shaft
5	594237	Roller Assembly
6	594229	Shaft - Drive Side
7	990017	Shoe - Guide
8	594233	Bracket - Guide Shoe
9	779435	Sideplate - Crossover
10	779119	Bearing
11	418775	Washer - Thrust
12	651107	E-Ring
13	1C7106	Spring - Extension
14	472755	Nut - Special N-D, Short
15	474596	Bracket - Guide Shoe

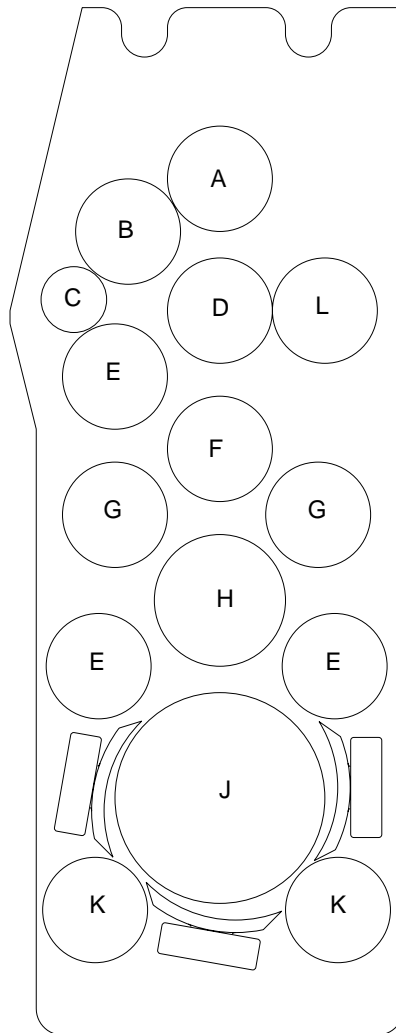
Figure 3-14 Fixer Rack Assembly



H127_0114da

Figure 3-14

Item	Part No.	Description
	981297	Fixer Rack Assembly

Figure 3–15 Fixer Rack Assembly - Rollers, Drive Side

H127_0113CA

Figure 3–15

Item	Part No.	Description
A,L	594237	Roller Assembly
B	246979	Roller Assembly
C	594271	Roller Assembly - Rewet
D	981284	Roller Assembly
E,F,G	489693	Roller Assembly
H	594288	Roller Assembly
J	594244	Roller Assembly
K	748875	Roller Assembly

Figure 3-16 Fixer Rack - Top Exit Rollers

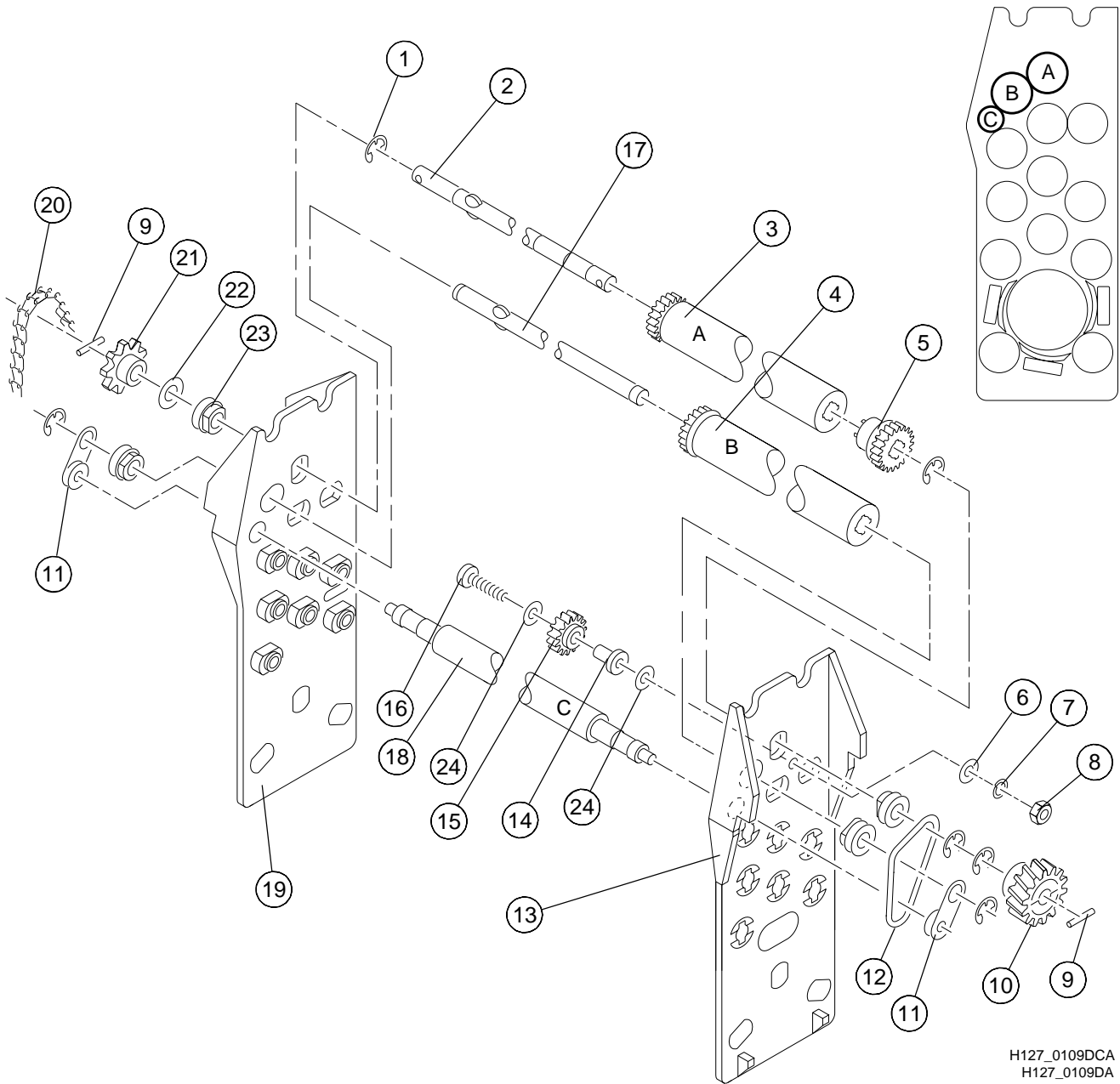
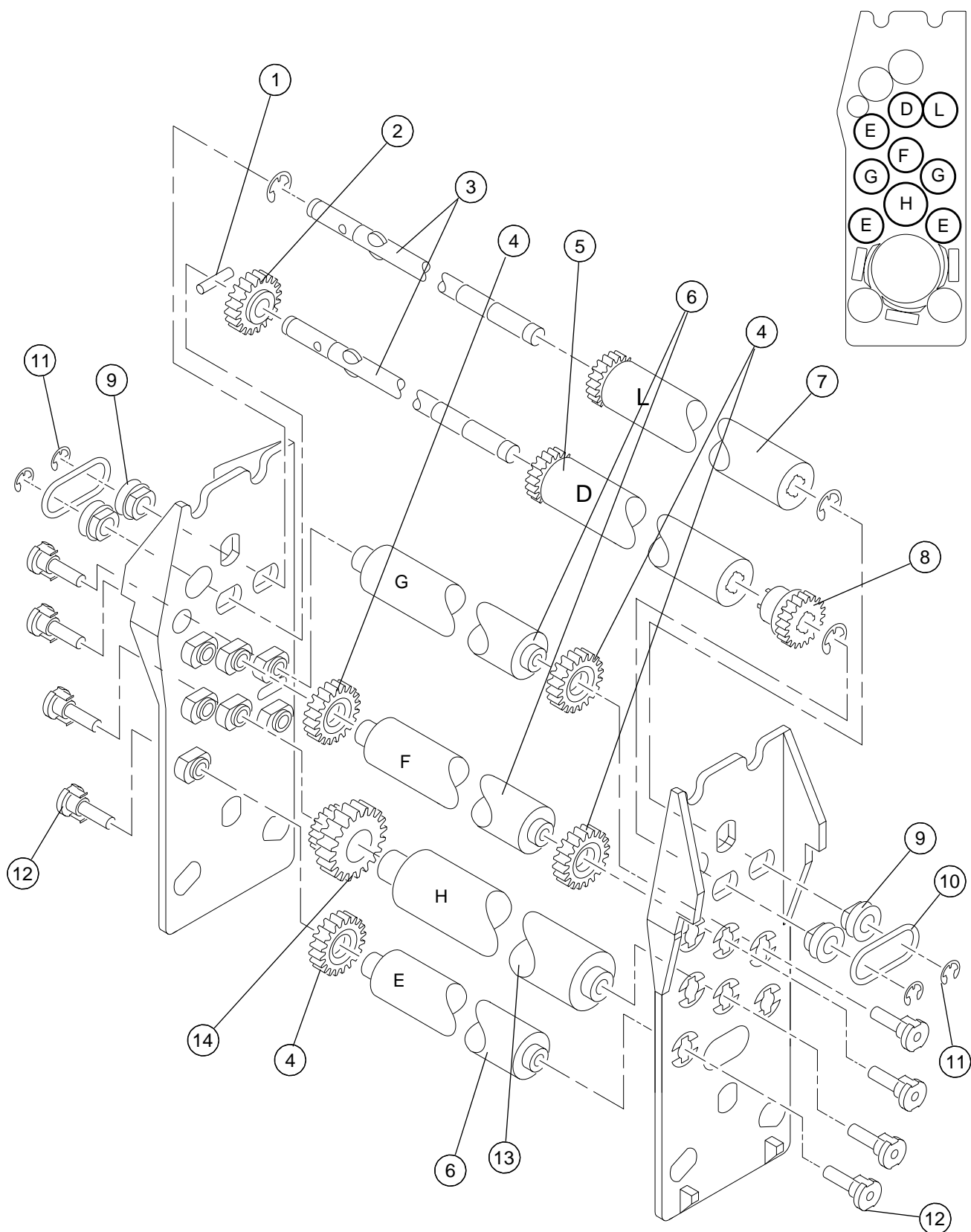


Figure 3–16

Item	Part No.	Description
1	651107	E-Ring
2	943473	Shaft
3	594237	Roller Assembly
4	246979	Roller Assembly
5	594254	Gear
6	852611	Washer
7	853087	Washer - Lock
8	853080	Nut
9	502464	Pin
10	550774	Gear
11	594273	Bearing
12	467843	Spring
13	943467	Sideplate - Fixer Rack, Drive Side
14	943471	Bushing
15	838999	Gear - Idler
16	852959	Screw
17	990022	Shaft
18	594271	Roller Assembly - Rewet
19	943466	Sideplate - Fixer Rack, Nondrive Side
20	779334	Chain - Roller
21	594261	Sprocket
22	418775	Washer - Thrust
23	779119	Bearing
24	562226	Washer

Figure 3-17 Fixer Rack - Other Rollers

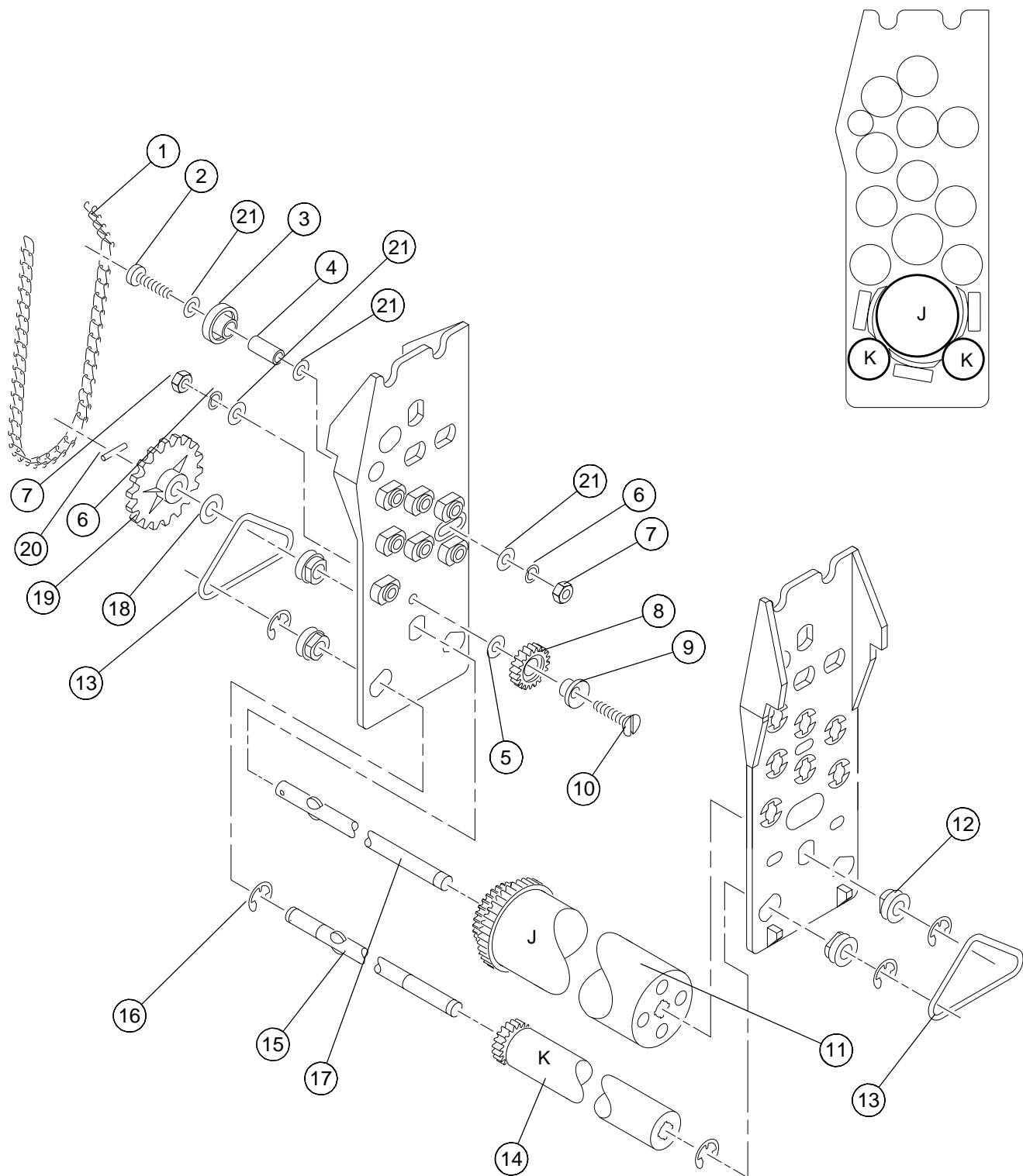


H104_0428ECA
H104_0428EA

Figure 3–17

Item	Part No.	Description
1	502464	Pin
2	911663	Gear
3	943468	Shaft
4	594248	Gear - Snap-In
5	981284	Roller Assembly
6	489693	Roller Assembly
7	594237	Roller Assembly
8	594254	Gear
9	779119	Bearing
10	1C7106	Spring - Extension
11	651107	E-Ring
12	562228	Stud - Snap-In
13	594288	Roller Assembly
14	594291	Gear - Gudgeon, Compound

Figure 3-18 Fixer Rack - Master Rollers

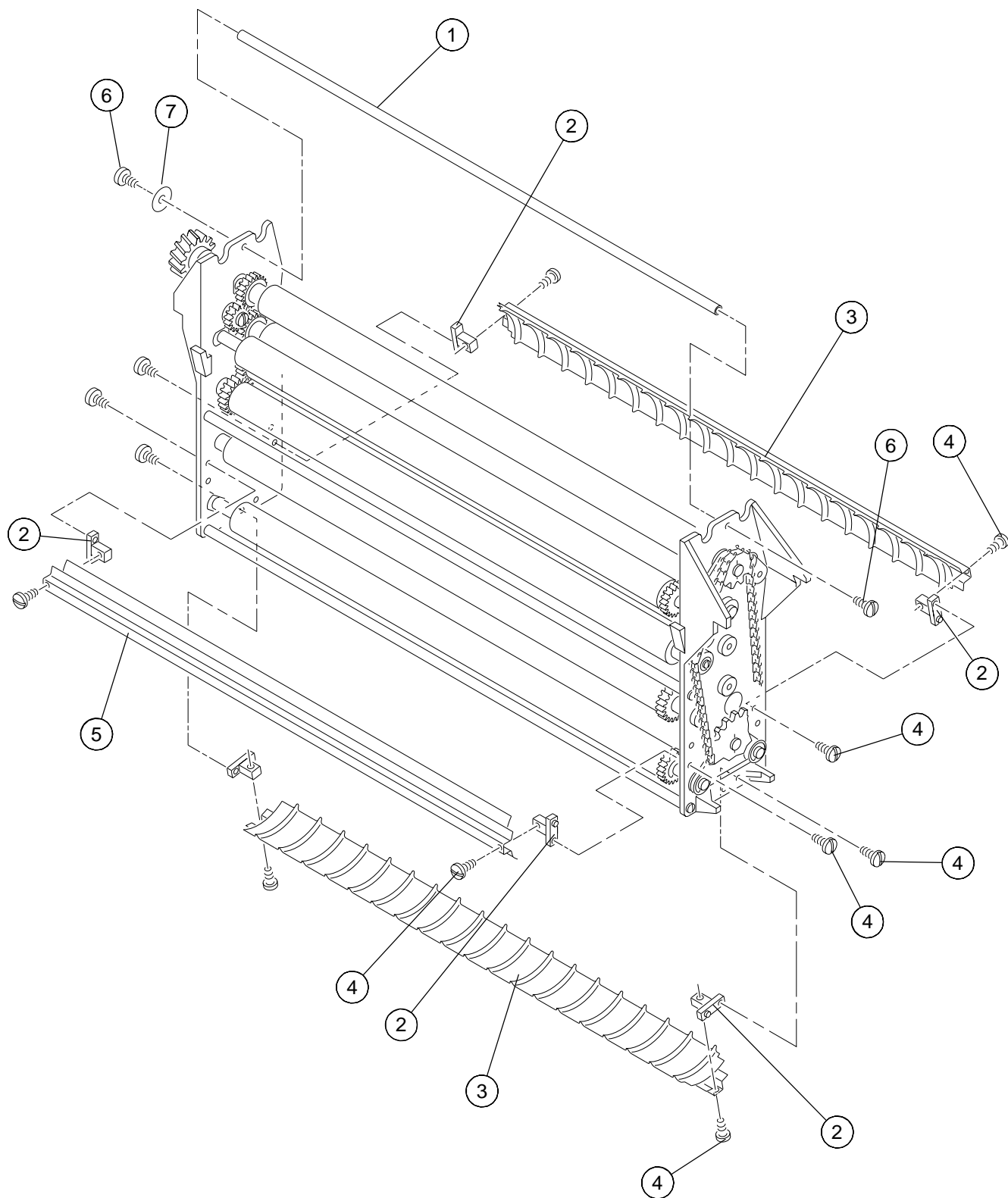


H127_0111ECA
H127_0111ea

Figure 3–18

Item	Part No.	Description
1	779334	Chain - Roller
2	853141	Screw
3	594253	Idler - Chain
4	594252	Sleeve
5	562226	Washer
6	853087	Washer - Lock
7	853080	Nut
8	594241	Gear
9	594240	Bushing
10	594320	Screw
11	594244	Roller Assembly
12	779119	Bearing
13	562500	Spring
14	748875	Roller Assembly
15	594236	Shaft
16	651107	E-Ring
17	594242	Shaft
18	418775	Washer - Thrust
19	613246	Sprocket
20	502464	Pin
21	852611	Washer

Figure 3-19 Fixer Rack - Guide Shoes

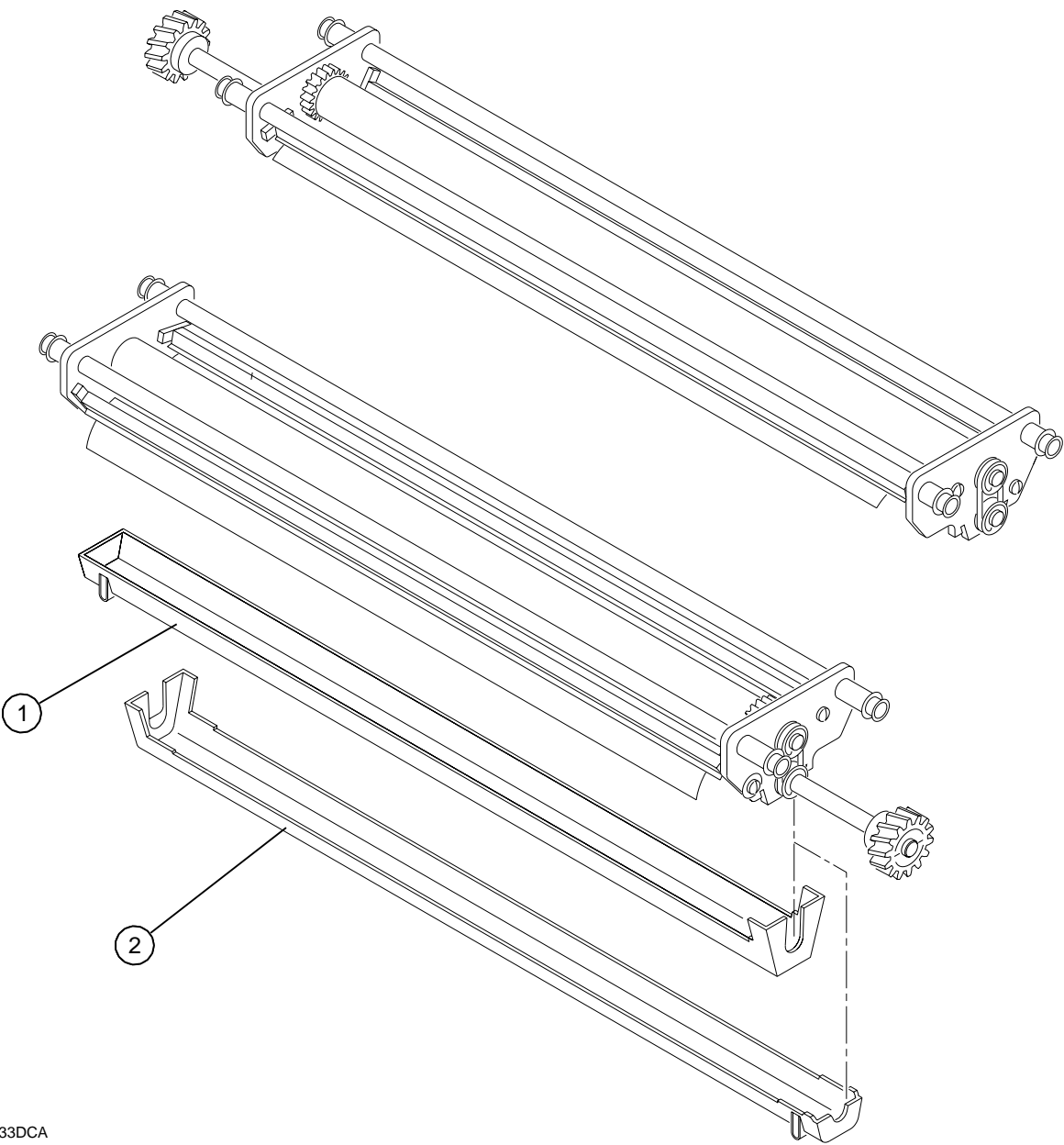


H127_0112ECA
H127_0112ea

Figure 3–19

Item	Part No.	Description
1	458219	Rod - Tie
2	474596	Bracket - Guide Shoe
3	562765	Shoe - Guide
4	5B6316	Screw
5	914703	Shoe - Guide
6	852807	Screw
7	459944	Washer - Identification, Fixer

Figure 3-20 Fixer/Wash Crossover Assembly

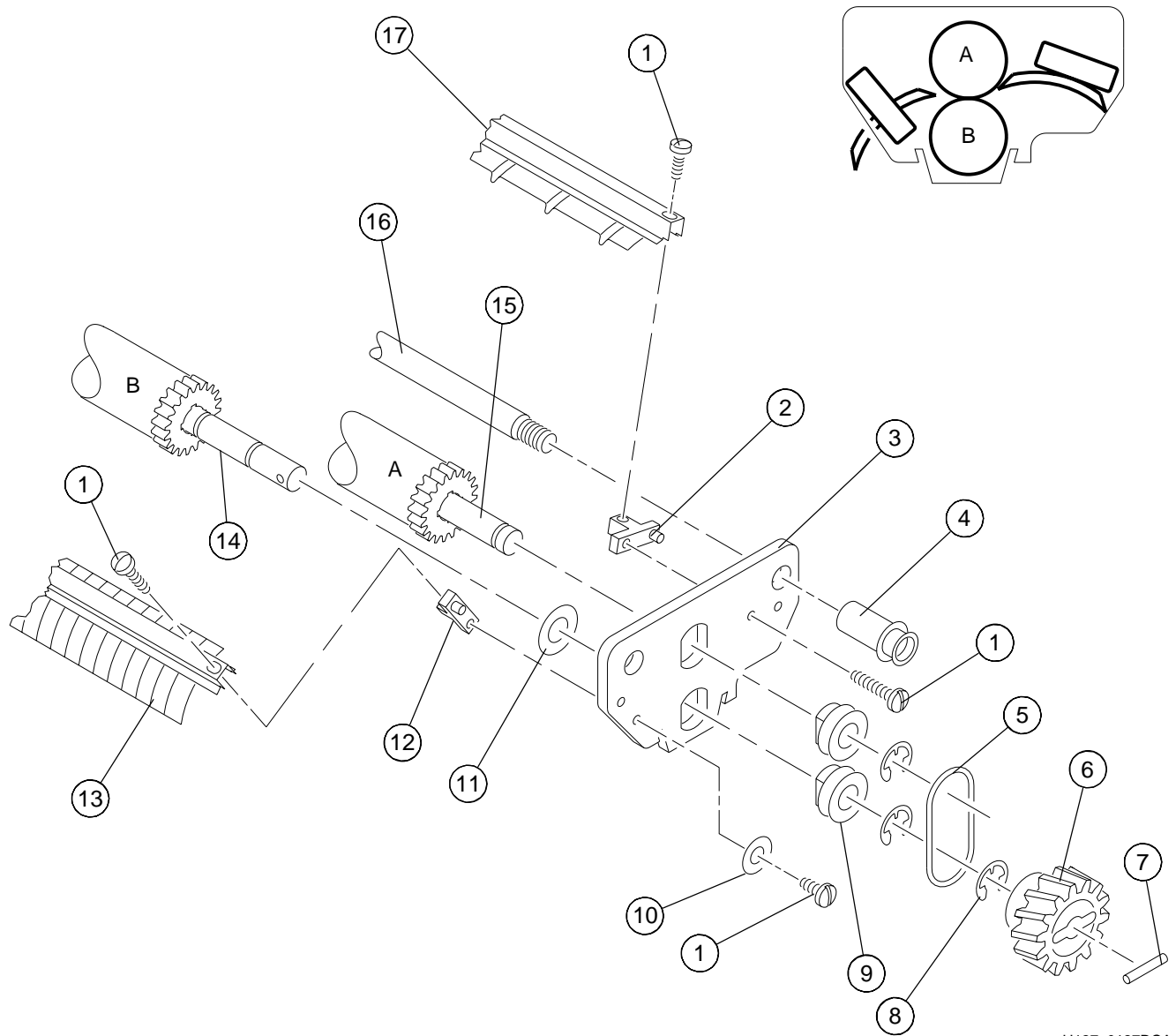


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H127_0233DA

Figure 3-20

Item	Part No.	Description	Notes
	918945	Fixer/Wash Crossover Assembly	Includes both Trough 914922 and Trough 1C7230.
1	914922	Trough - Crossover, Fixer/Wash	For 180 LP Serial No. below 3000 and 180 LPS Serial No. below 13,000.
2	1C7230	Trough - Crossover, Fixer/Wash	For 180 LP Serial No. 3000 and above, and 180 LPS Serial No. 13,000 and above.

Figure 3-21 Fixer/Wash Crossover - Drive Side

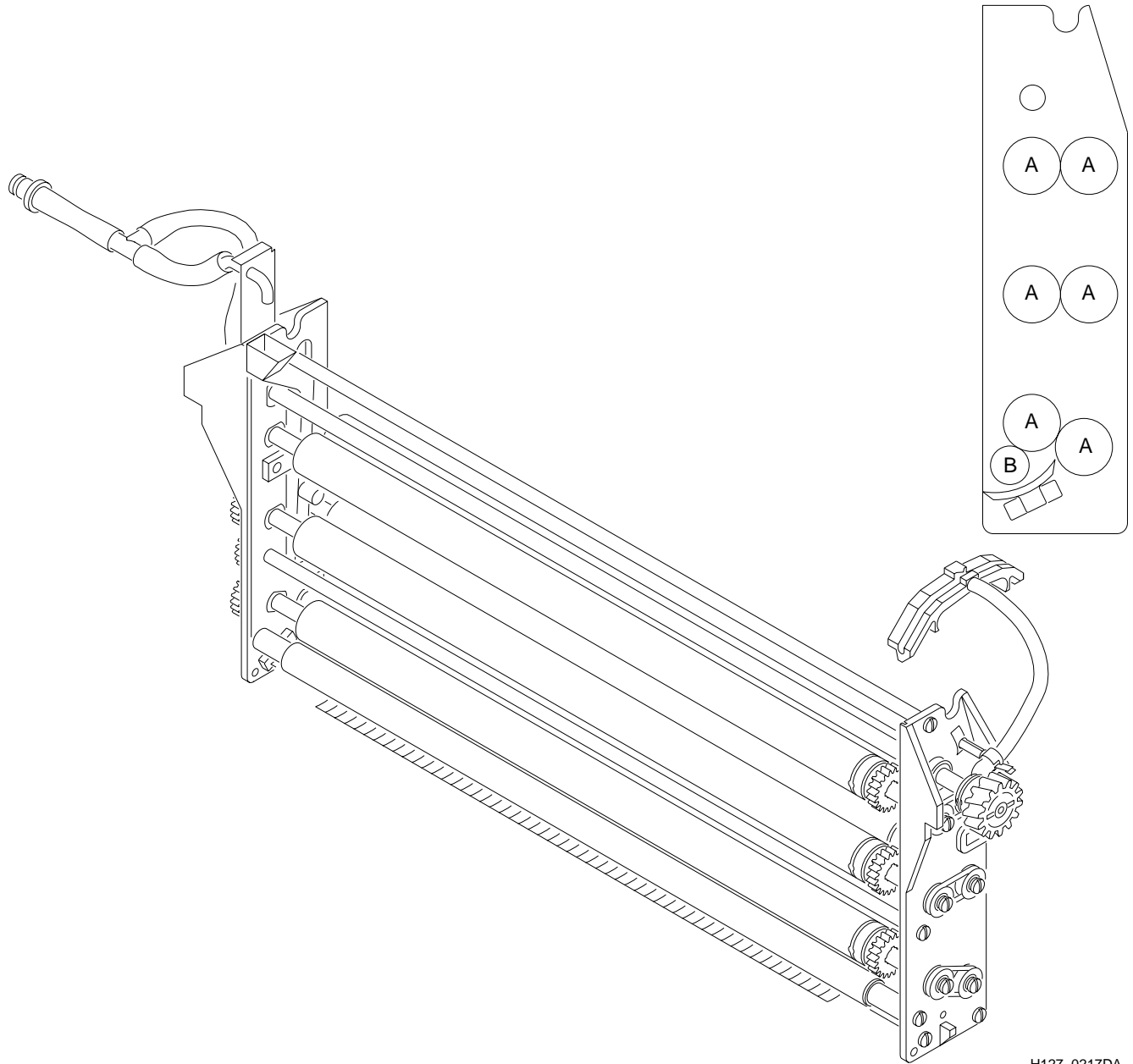


H127_0127DCA
H127_0127da

Figure 3–21

Item	Part No.	Description
1	5B6316	Screw
2	474596	Bracket - Guide Shoe
3	779435	Sideplate - Crossover
4	472756	Nut - Special D, Long
5	1C7106	Spring - Extension
6	550781	Gear - Drive, Crossover
7	502464	Pin
8	651107	E-Ring
9	779119	Bearing
10	459947	Washer - Identification, Fixer/Wash Crossover
11	418775	Washer - Thrust
12	594233	Bracket - Guide Shoe
13	5B6001	Shoe - Guide
14	594229	Shaft - Drive Side
15	594230	Shaft
16	458170	Rod - Tie
17	562389	Shoe - Guide

Figure 3-22 Wash Rack - All 180 LPS (Serial No. below 13,000) and 180 LP (Serial No. below 3,000) with Mod 7 Installed - Roller Assemblies

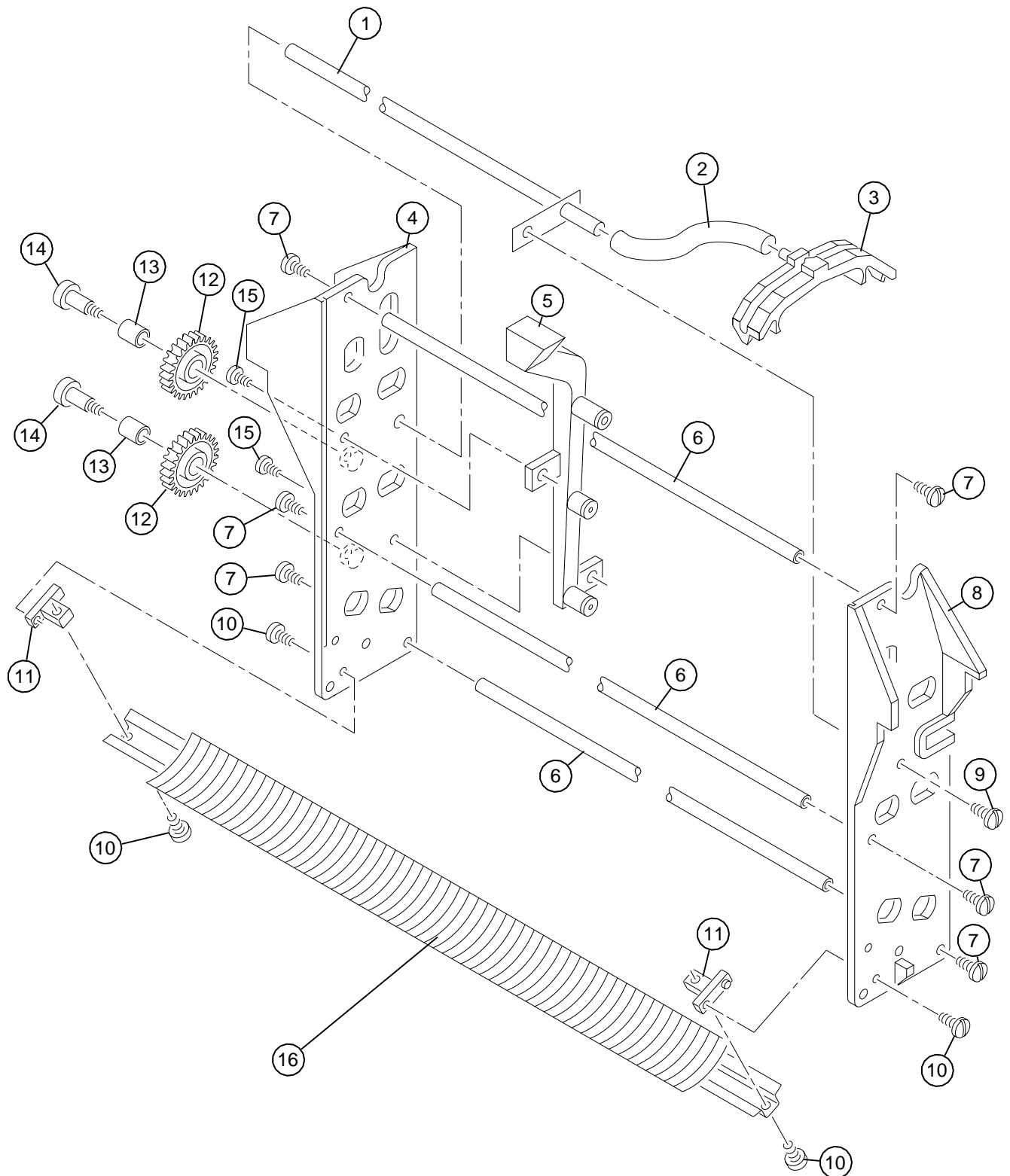


H127_0217DA

Figure 3–22

Item	Part No.	Description	Notes
	5B6890	Wash Rack Assembly	With Mod 7 installed — 180 LP Serial No. below 3,000 or 180 LPS Serial No. below 13,000. NOTE: Some parts may not be available for Processors without Mod 7 installed. If the Processor needs these parts or if you want to bring the Processor up to the most current configuration, order and install Mod 7, Part No. 8B6612.
A	5B6590	Roller Assembly	
B	8B6568	Roller Assembly	

Figure 3–23 Wash Rack - All 180 LPS (Serial No. below 13,000) and 180 LP (Serial No. below 3,000) with Mod 7 Installed - Guide Shoe and Drive Gear

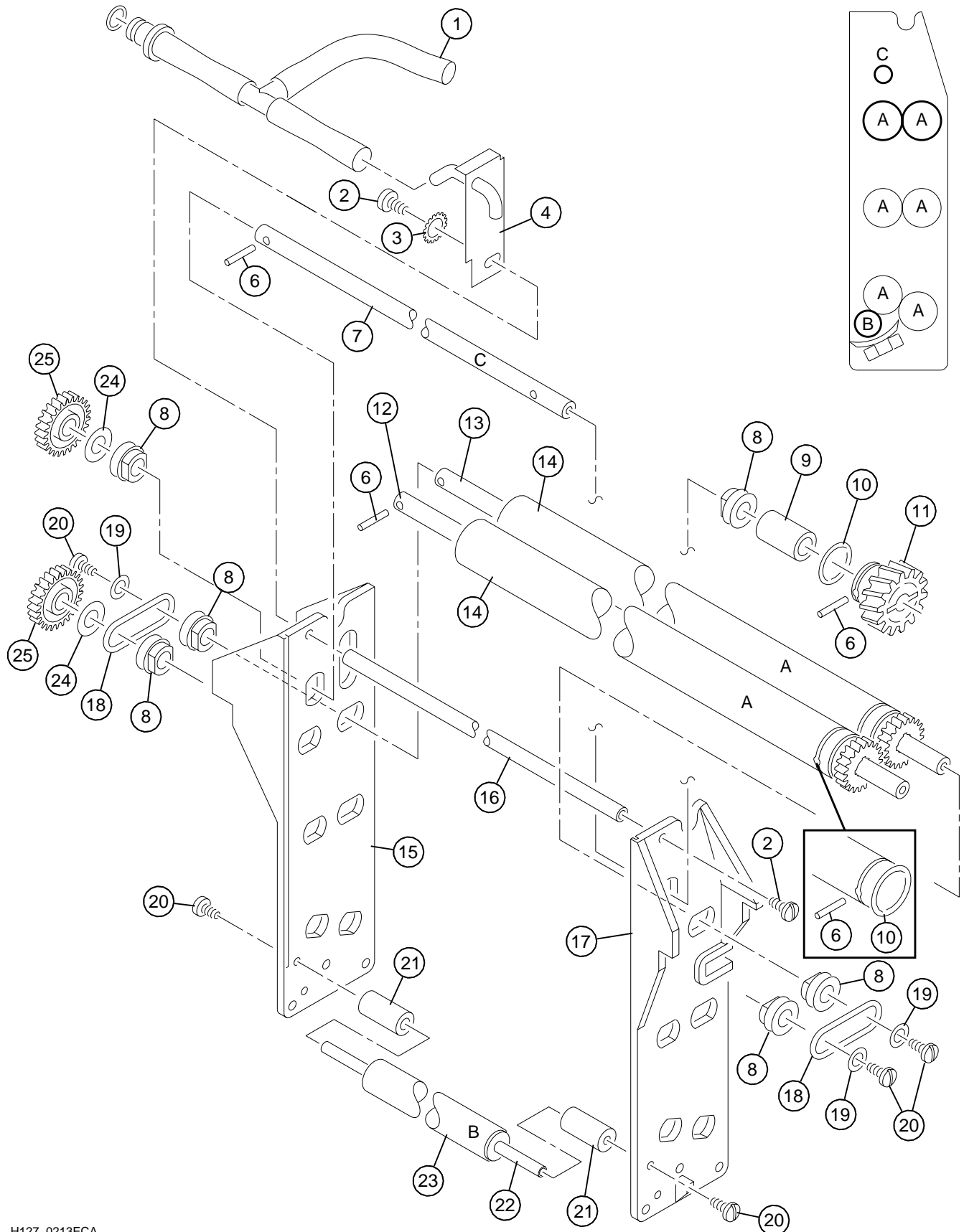


H127_0212ECA
H127_0212EA

Figure 3–23

Item	Part No.	Description
1	1C4384	Tube - Yoke Supply
2	1C4385	Hose - Yoke
3	1C7399	Yoke and Pin Assembly
4	8B7354	Sideplate - Wash Rack, Nondrive
5	5B6585	Manifold - Water
6	458219	Rod - Tie
7	852807	Screw
8	8B7353	Sideplate - Wash Rack, Drive
9	852682	Screw
10	544267	Screw
11	474596	Bracket - Guide Shoe
12	779028	Gear
13	911725	Bushing - Idler
14	5B6808	Screw - Shoulder
15	852522	Screw
16	8B7377	Shoe - Guide

Figure 3-24 Wash Rack - All 180 LPS (Serial No. below 13,000) and 180 LP (Serial No. below 3,000) with Mod 7 Installed - Miscellaneous Parts



H127_0213ECA
H127_0213EA

Figure 3–24

Item	Part No.	Description	Notes
1	1C4398	Tubing Assembly	
2	852682	Screw	
3	539180	Washer - Star	
4	5B6892	Bracket - Tubing	C
6	502464	Pin	
7	1C7366	Shaft	
8	779119	Bearing	
9	5B6589	Spacer	
10	183851	O-Ring	
11	5B6591	Gear	
12	5B6588	Shaft	
13	5B6587	Shaft	
14	5B6590	Roller Assembly	A
15	8B7354	Sideplate - Wash Rack, Nondrive	
16	458219	Rod - Tie	
17	8B7353	Sideplate - Wash Rack, Drive	
18	1C7107	Spring - Extension	
19	852611	Washer	
20	490097	Screw	
21	953828	Spacer	
22	5B6817	Shaft	
23	5B6568	Roller Assembly	B
24	418775	Washer - Thrust	
25	779028	Gear	

Figure 3–25 Wash Rack - All 180 LPS Serial No. 13,000 and above and 180 LP Serial No. 3,000 and above

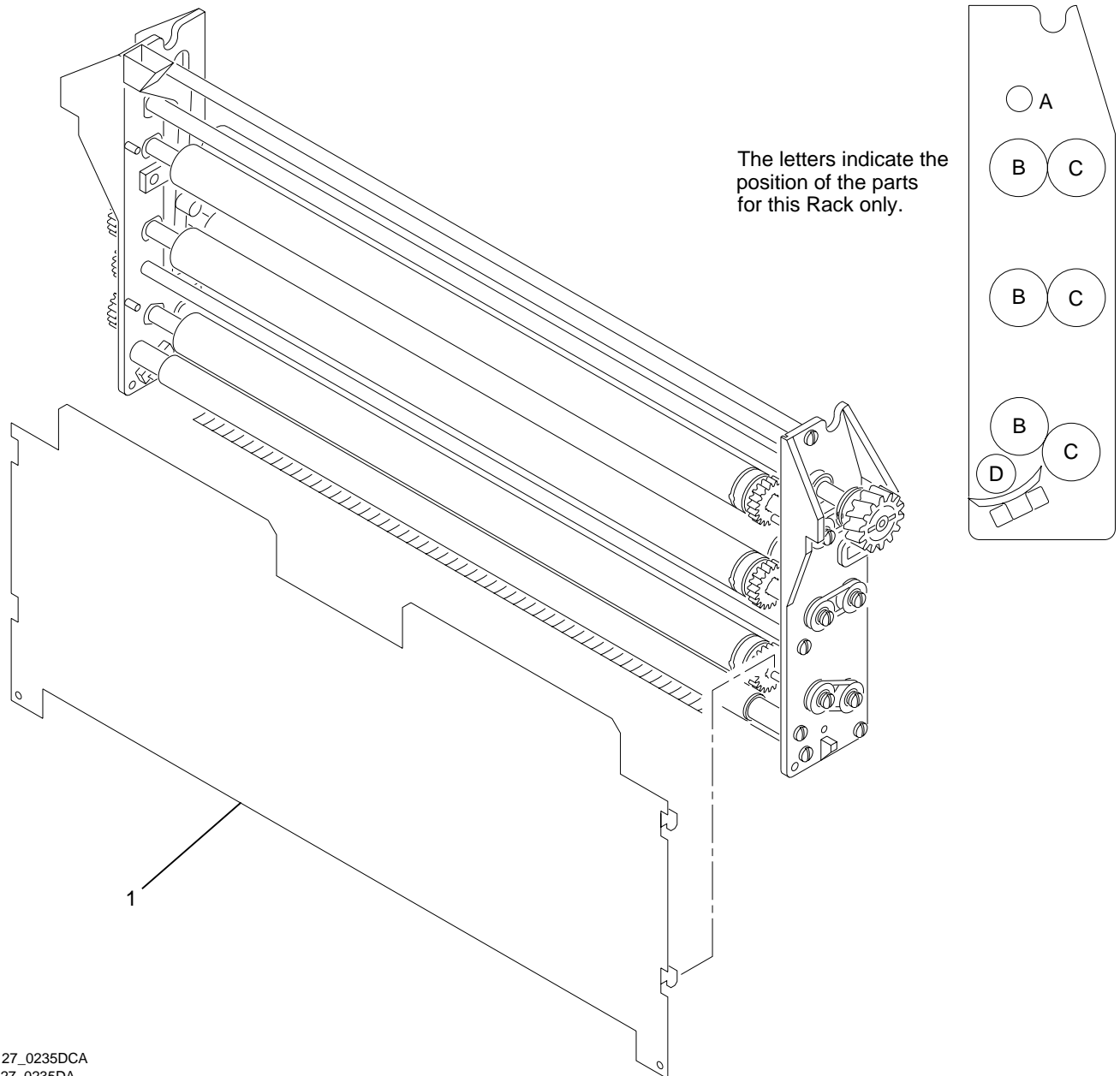
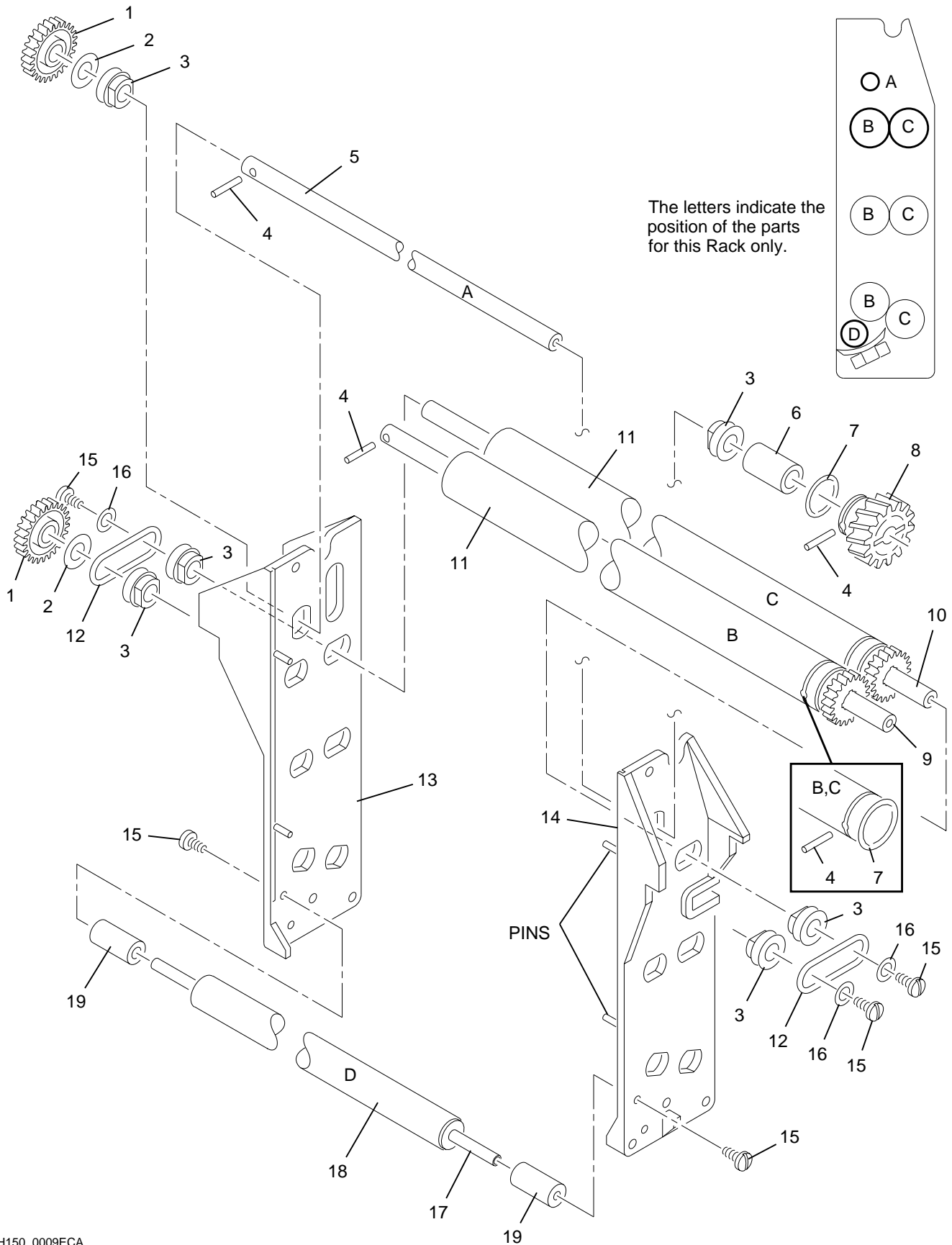


Figure 3–25

Item	Part No.	Description	Notes
	5B6575	Wash Rack Assembly	Complete Rack assembly for 180 LP Serial No. 3,000 and above, or 180 LPS Serial No. 13,000 and above.
A	1C7366	Shaft	
B,C	5B6590	Roller Assembly	
D	5B6568	Roller Assembly	
1	8B7122	Guard - Splash	

**Figure 3-26 Wash Rack - All 180 LPS Serial No. 13,000 and above and 180 LP
Serial No. 3,000 and above - Rollers**

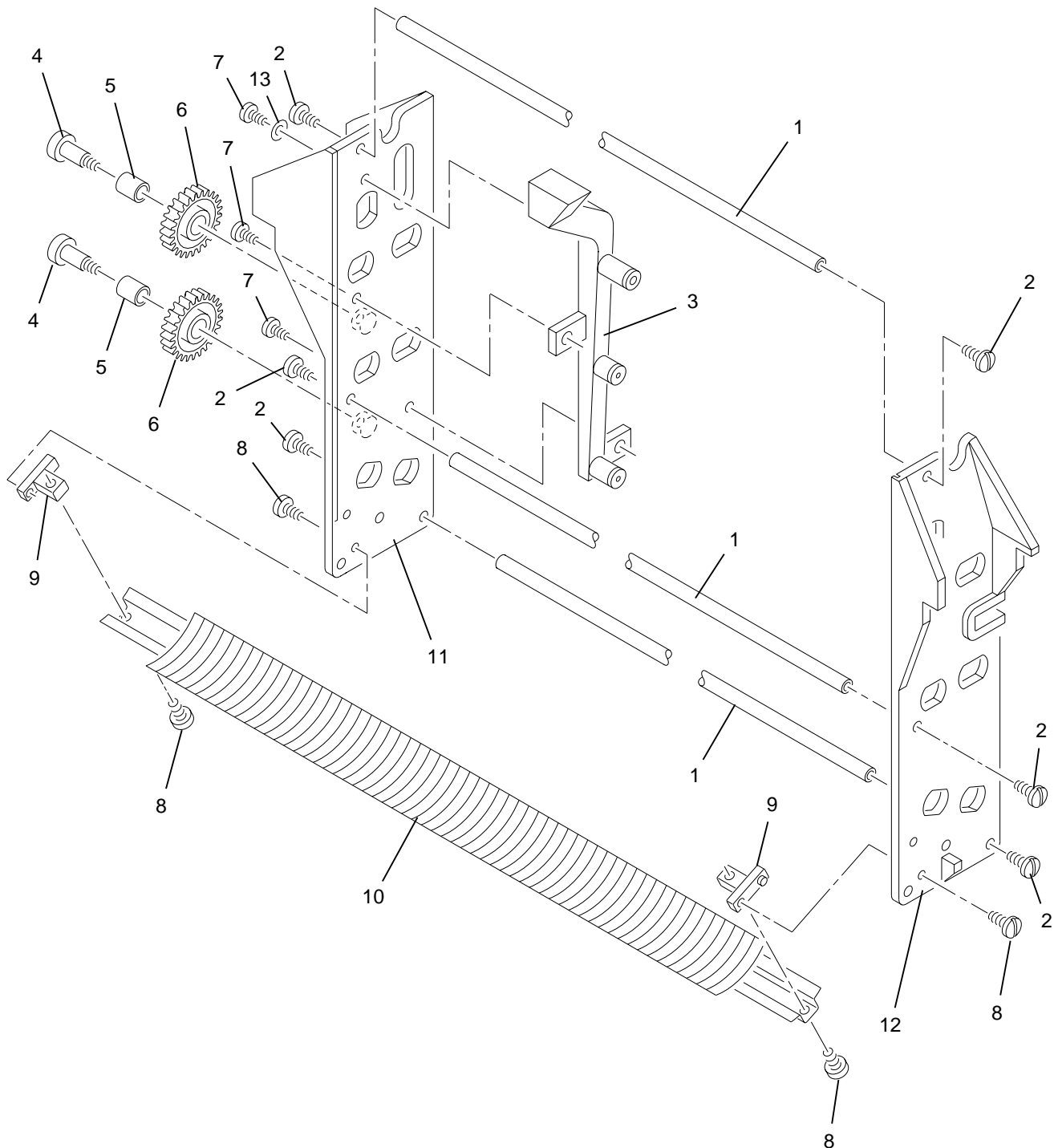


H150_0009ECA
H150_0009EA

Figure 3–26

Item	Part No.	Description	Notes
1	779028	Gear	
2	418775	Washer - Thrust	
3	779119	Bearing	
4	502464	Pin	A
5	1C7366	Shaft	
6	5B6589	Spacer	
7	183851	O-Ring	
8	5B6591	Gear	
9	5B6588	Shaft	
10	5B6587	Shaft	B, C
11	5B6590	Roller Assembly	
12	1C7107	Spring - Extension	
13	8B7354	Sideplate - Wash Rack, Nondrive	
14	8B7353	Sideplate - Wash Rack, Drive	
15	490097	Screw	
16	852611	Washer	D
17	5B6817	Shaft	
18	8B6568	Roller Assembly	
19	953828	Spacer	

Figure 3-27 Wash Rack - All 180 LPS Serial No. 13,000 and above and 180 LP
Serial No. 3,000 and above - Other Parts

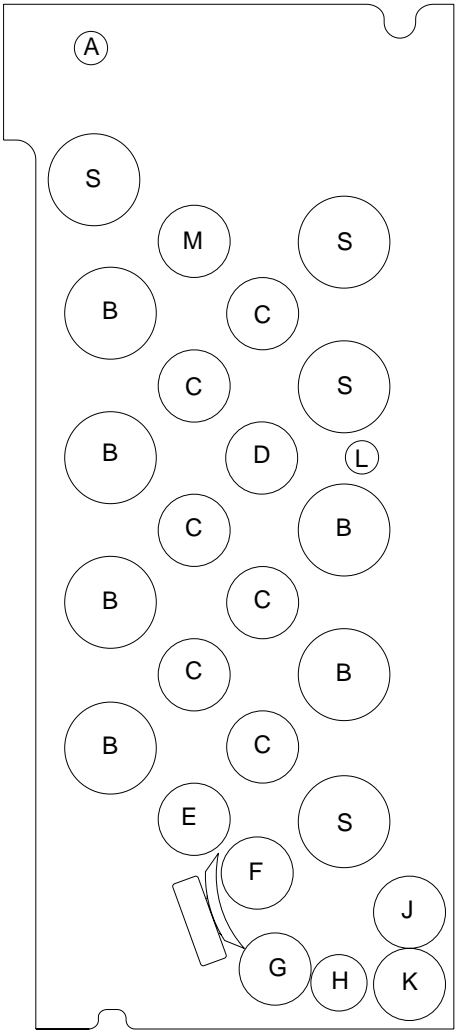


H150_0010ECA
H150_0010EA

Figure 3–27

Item	Part No.	Description	Notes
1	458219	Rod - Tie	
2	852807	Screw	
3	5B6585	Manifold - Water	
4	5B6808	Screw - Shoulder	
5	911725	Bushing - Idler	
6	779028	Gear	
7	165626	Screw	
8	544267	Screw	
9	474596	Bracket - Guide Shoe	
10	8B7377	Shoe - Guide	
11	8B7354	Sideplate - Wash Rack, Nondrive	
12	8B7353	Sideplate - Wash Rack, Drive	
13	852611	Washer	

Figure 3–28 Dryer Rack Assembly

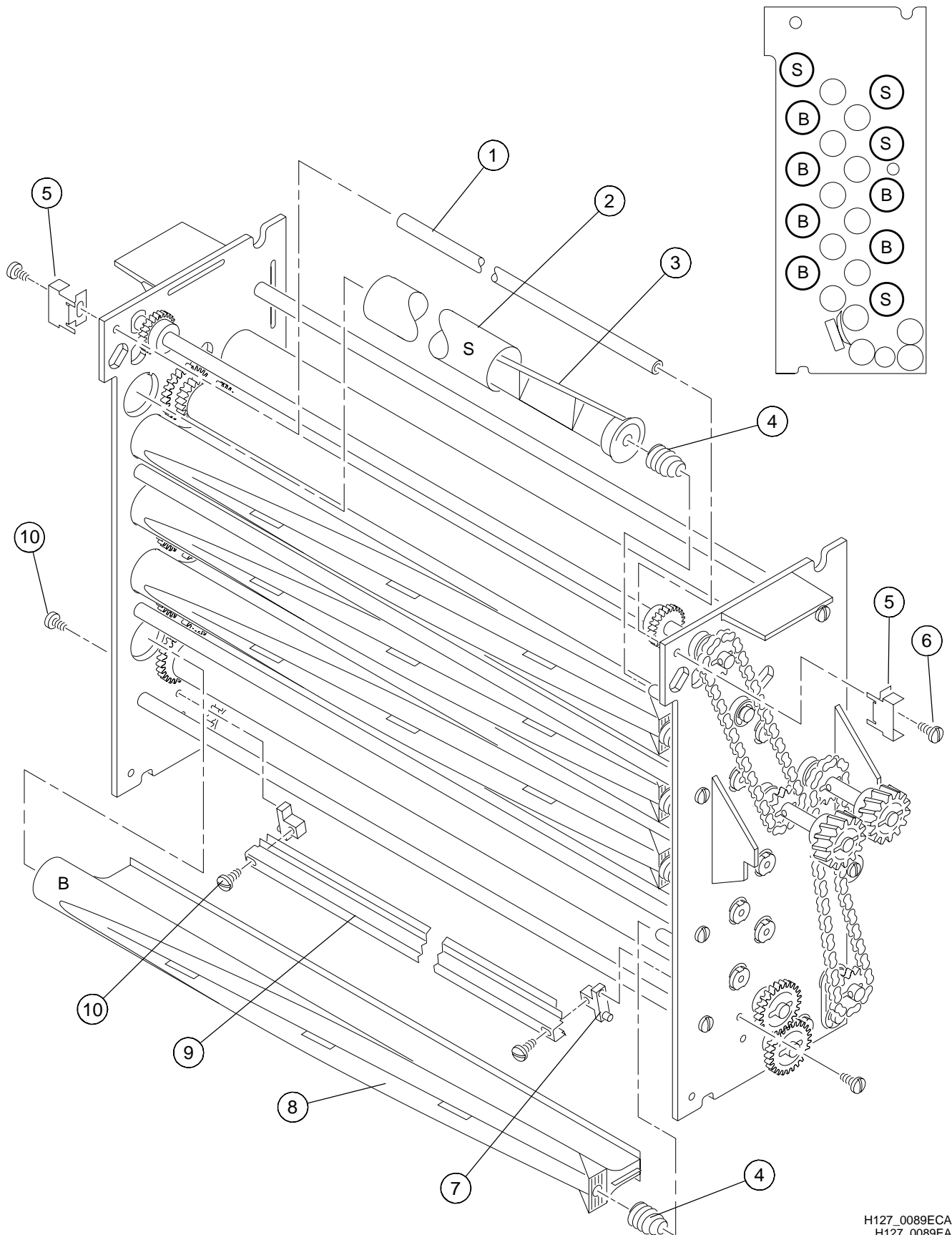


H127_0086CA

Figure 3–28

Item	Part No.	Description
	8B7369	Dryer Rack Assembly
A	981299	Shaft
B	914921	Tube - Air, Snouted
C,E	587329	Roller Assembly
D,F,G,M	911660	Roller Assembly
H	911662	Roller Assembly
J	8B7110	Roller Assembly - Squeegee, Drive
K	8B7111	Roller Assembly - Squeegee, Driven
L	1C4951	Shaft - Drive
S	240101	Tube - Air, Metal

Figure 3-29 Dryer Rack - Air Tubes

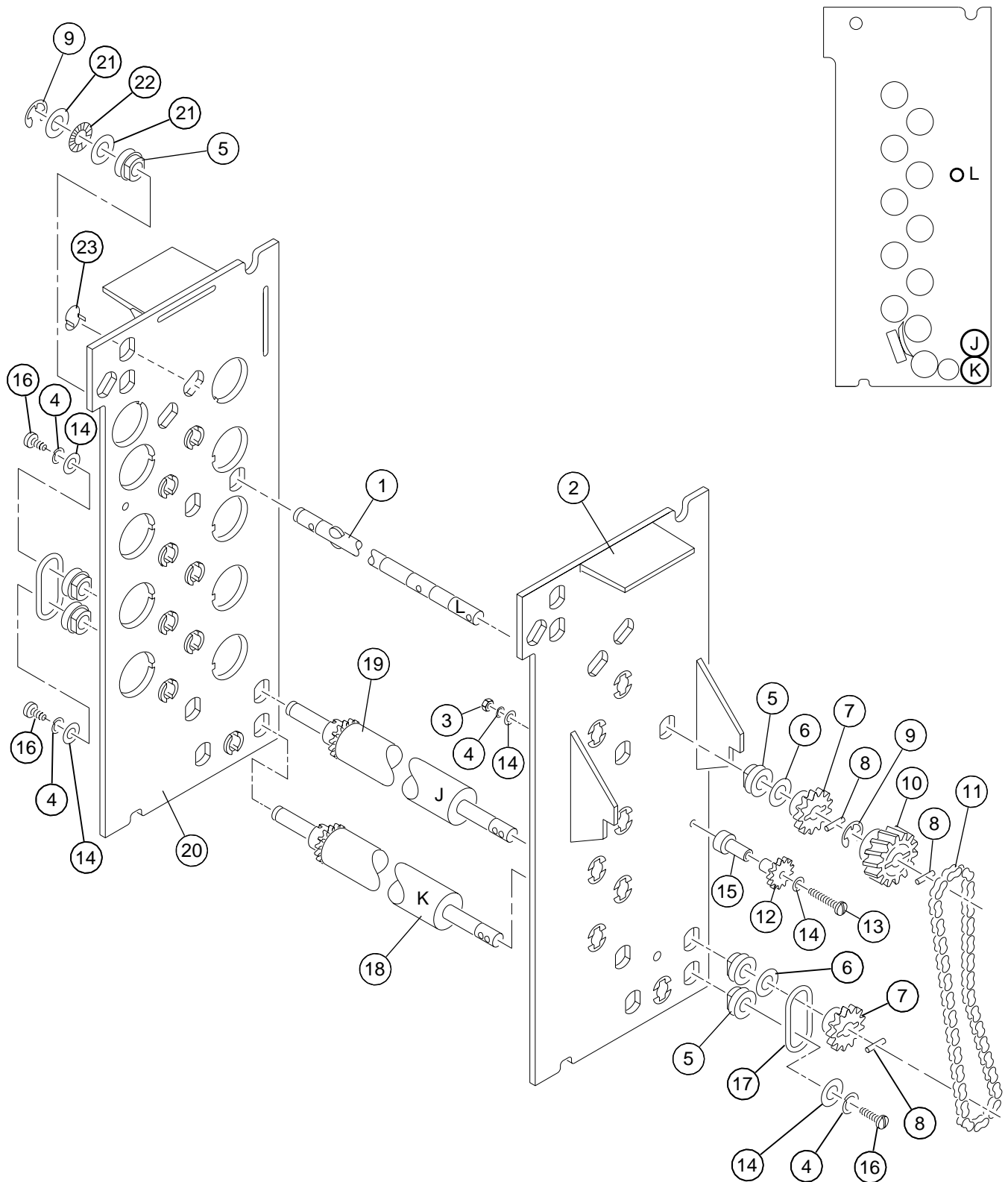


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H127_0089EA

Figure 3–29

Item	Part No.	Description
1	532164	Bar - Tie
2	240101	Tube - Air, Metal
3	534770	Deflector - Air Tube
4	562609	Spring - Air Tube
5	914875	Bracket - Captive
6	852811	Screw
7	474596	Bracket - Guide Shoe
8	914921	Tube - Air, Snouted
9	914704	Shoe - Guide
10	5B6316	Screw

Figure 3–30 Dryer Rack - Squeegee Rollers

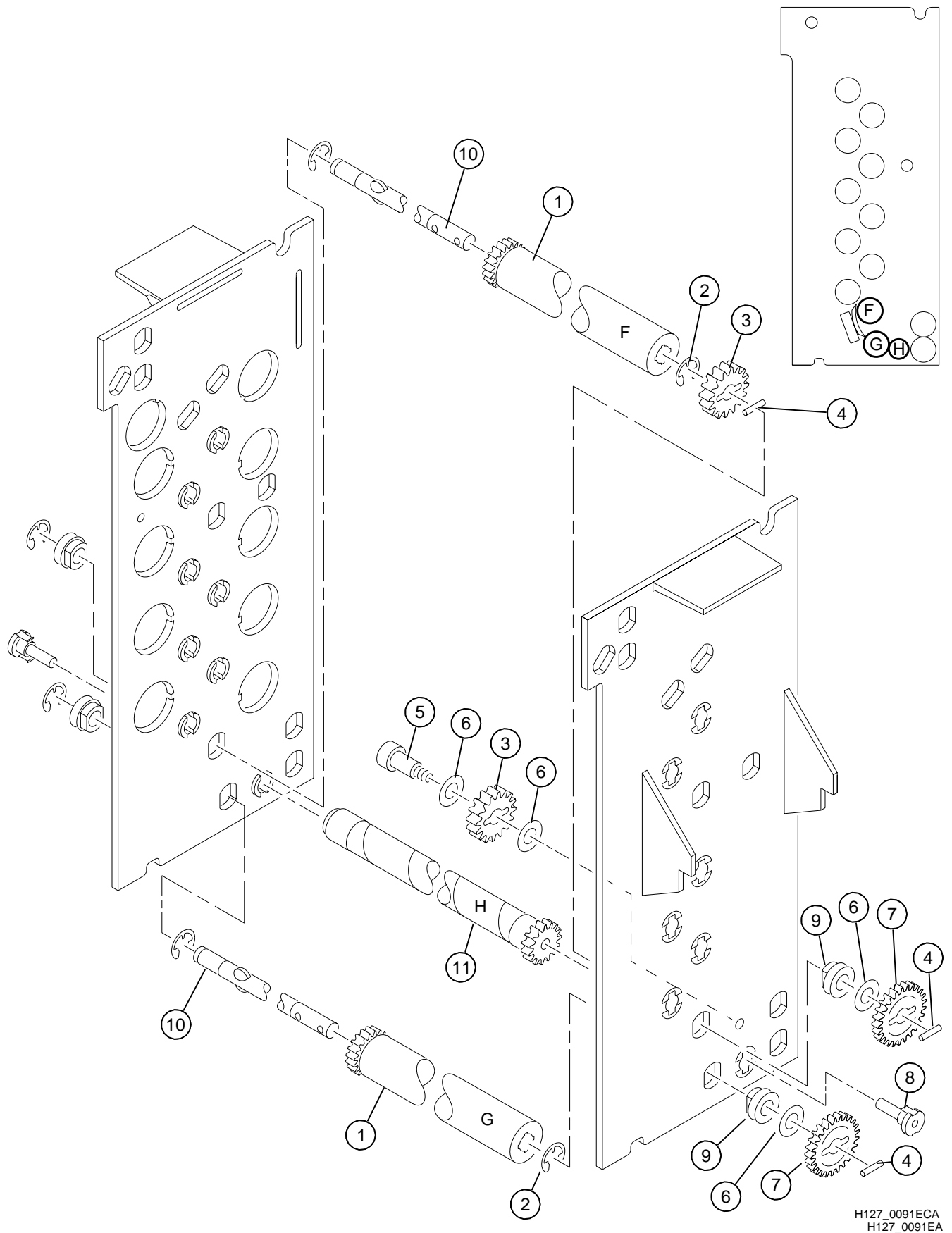


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H127_0223EA

Figure 3–30

Item	Part No.	Description	Notes
1	1C4951	Shaft - Drive	Includes Thrust Washer 619512 (2) and Thrust Bearing 3B7301.
2	981294	Sideplate - Dryer Rack, Drive	
3	853080	Nut	
4	853087	Washer - Lock	
5	779119	Bearing	
6	418775	Washer - Thrust	
7	8B7109	Sprocket	
8	502464	Pin	
9	651107	E-Ring	
10	550774	Gear	
11	943078	Chain - Ladder	
12	609804	Idler	
13	353141	Screw	
14	852611	Washer	
15	943471	Bushing	
16	852682	Screw	Includes 2 each of Items 4, 14, and 16. Earlier Squeegee Rollers, mounted with E-Rings, are no longer available. Roller Assembly 8B7111 is compatible with the earlier Racks.
17	1C7106	Spring - Extension	
18	8B7111	Roller Assembly - Squeegee, Driven	
19	8B7110	Roller Assembly - Squeegee, Drive	Includes 1 each of Items 4, 14, and 16. Earlier Squeegee Rollers, mounted with E-Rings, are no longer available. Roller Assembly 8B7110 is compatible with the earlier Racks.
20	981293	Sideplate - Dryer Rack, Nondrive	
21	619512	Washer - Thrust	
22	3B7301	Bearing - Thrust	
23	5B6634	Plug	

Figure 3-31 Dryer Rack - Bottom Rollers



H127_0091ECA
H127_0091EA

Figure 3–31

Item	Part No.	Description
1	911660	Roller Assembly
2	651107	E-Ring
3	911663	Gear
4	502464	Pin
5	990010	Screw - Shoulder
6	418775	Washer - Thrust
7	911664	Gear
8	562228	Stud - Snap-In
9	779119	Bearing
10	748021	Shaft
11	911662	Roller Assembly

Figure 3-32 Dryer Rack - Drive Rollers

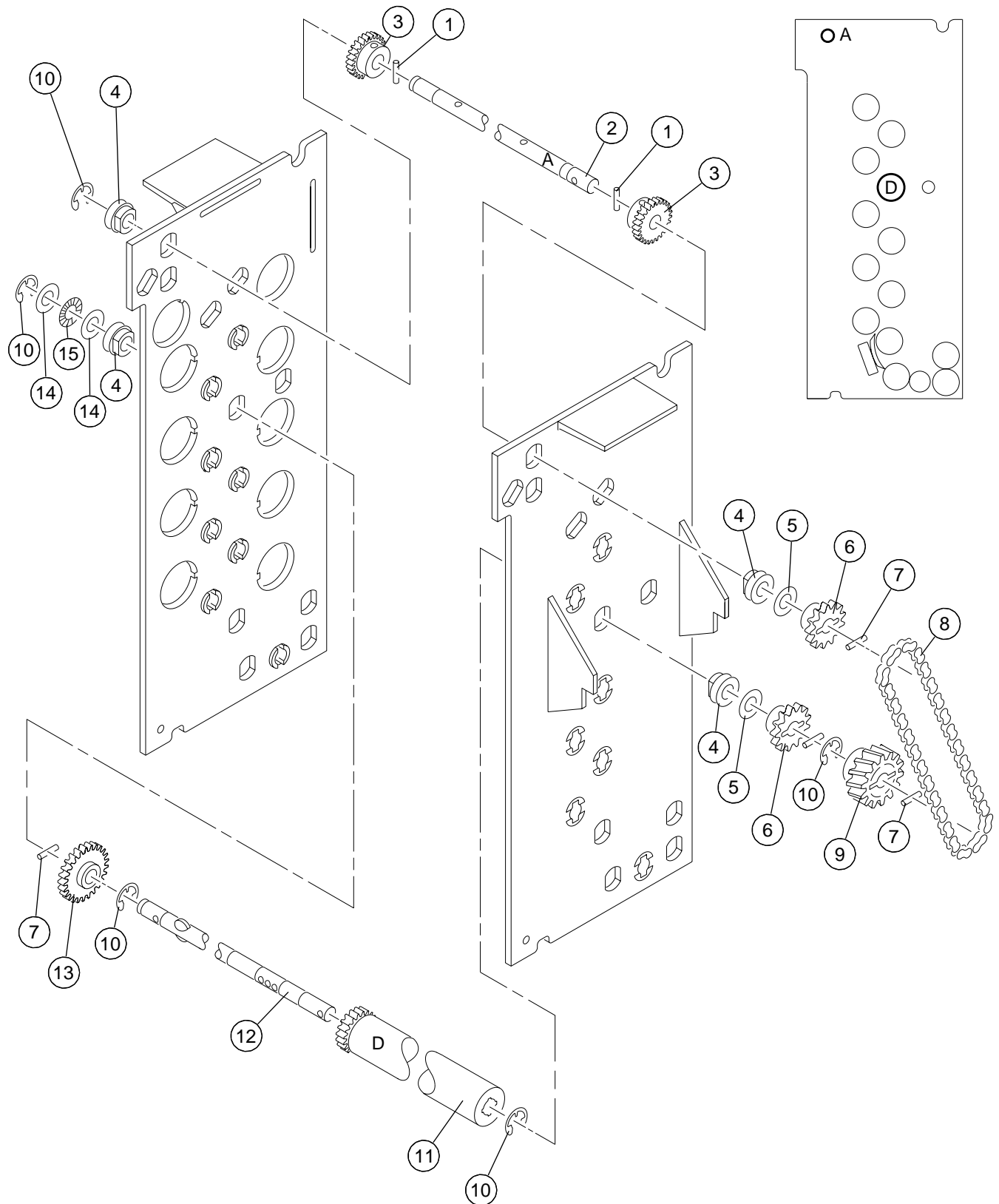
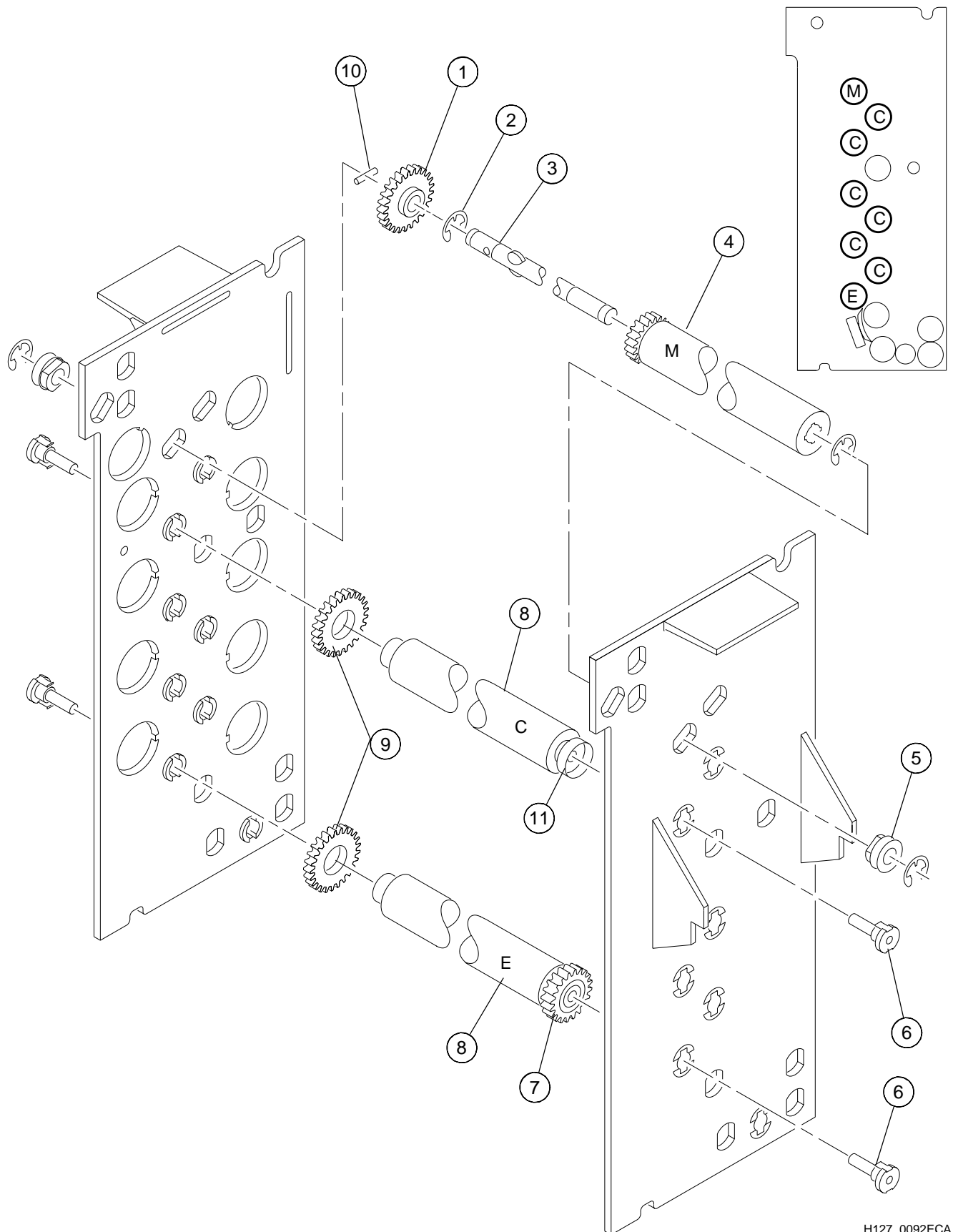

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H127_0175EA

Figure 3–32

Item	Part No.	Description	Notes
1	544081	Pin	
2	981299	Shaft	
3	544070	Gear	
4	779119	Bearing	
5	418775	Washer - Thrust	
6	8B7109	Sprocket	
7	502464	Pin	
8	914737	Chain	
9	550774	Gear	
10	651107	E-Ring	Includes Thrust Washer 619512 (2) and Thrust Bearing 3B7301.
11	911660	Roller Assembly	
12	1C4951	Shaft - Drive	
13	911664	Gear	
14	619512	Washer - Thrust	
15	3B7301	Bearing - Thrust	

Figure 3-33 Dryer Rack - Other Rollers

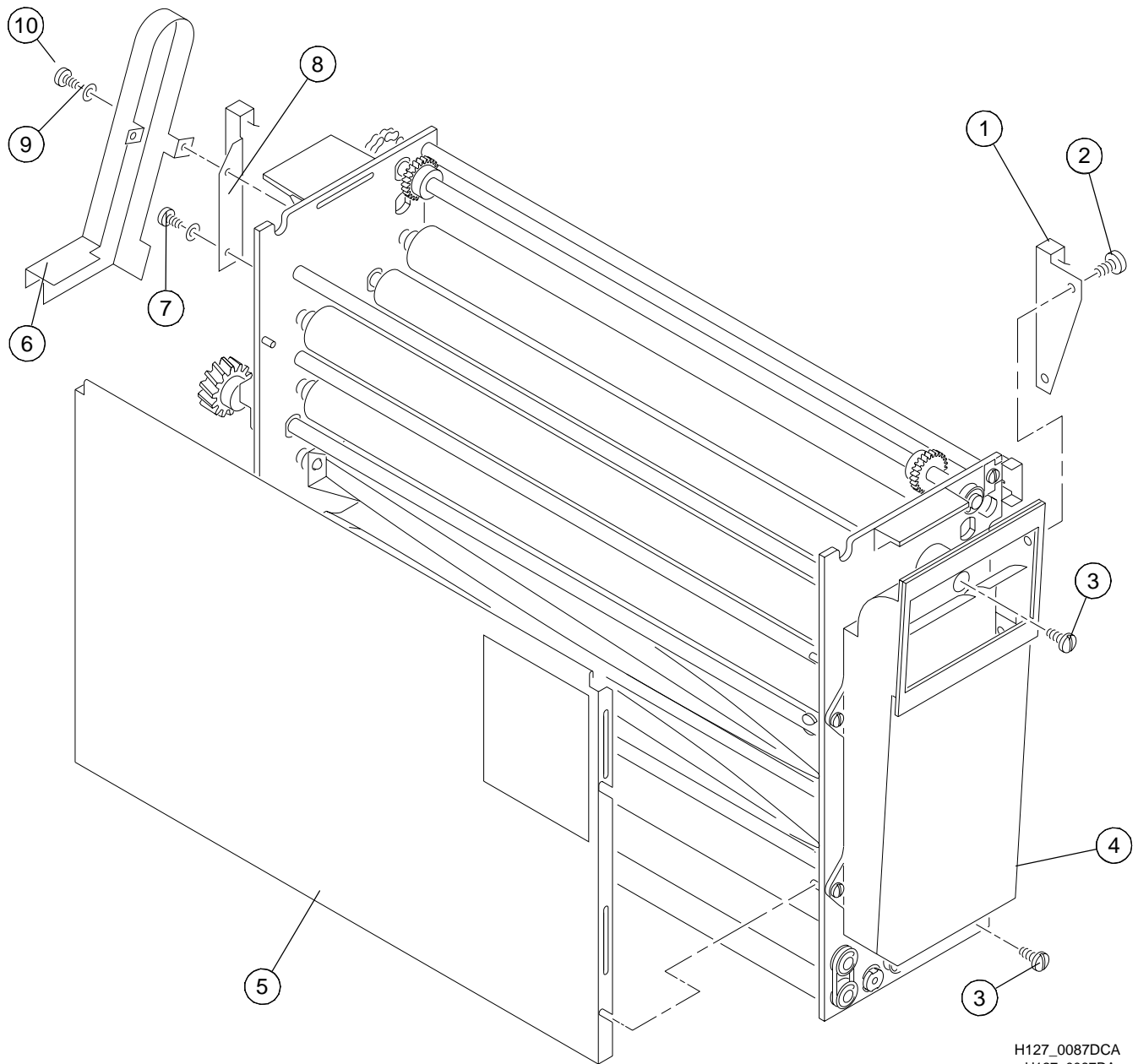


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H127_0092EA

Figure 3–33

Item	Part No.	Description
1	911664	Gear
2	651107	E-Ring
3	748022	Shaft - Idle
4	911660	Roller Assembly
5	779119	Bearing
6	562228	Stud - Snap-In
7	594248	Gear - Snap-In
8	587329	Roller Assembly
9	532124	Gear - Snap-In
10	502464	Pin
11	943469	Gudgeon - Snap-In

Figure 3-34 Dryer Rack - Drive Chain Cover and Plenum

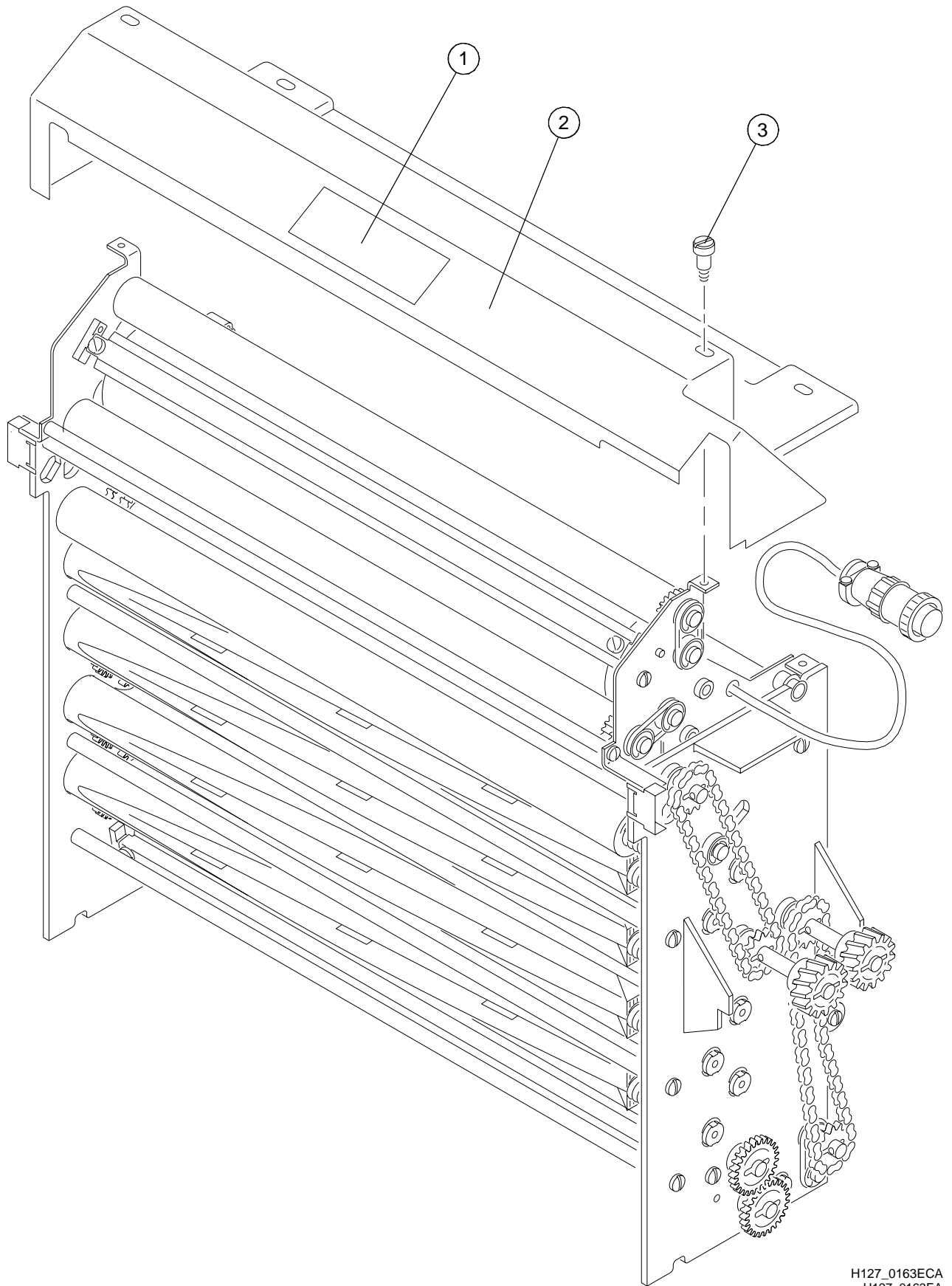


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H127_0087DA

Figure 3–34

Item	Part No.	Description	Notes
1	955595	Bracket - Stop, Nondrive	For 180 LP Serial No. below 3000 and 180 LPS Serial No. below 13,000.
2	575821	Screw	
3	852945	Screw	
4	943662	Dryer Plenum Assembly	For 180 LP Serial No. below 3000 and 180 LPS Serial No. below 13,000.
	8B7212	Dryer Plenum Assembly	For 180 LP Serial No. 3000 and above, and 180 LPS Serial No. 13,000 and above.
5	963548	Dryer - Front Cover	
6	981296	Cover - Dryer Chain	
7	852811	Screw	
8	955596	Bracket - Stop, Drive	
9	852616	Washer	
10	852945	Screw	

Figure 3–35 Exit Rack Assembly

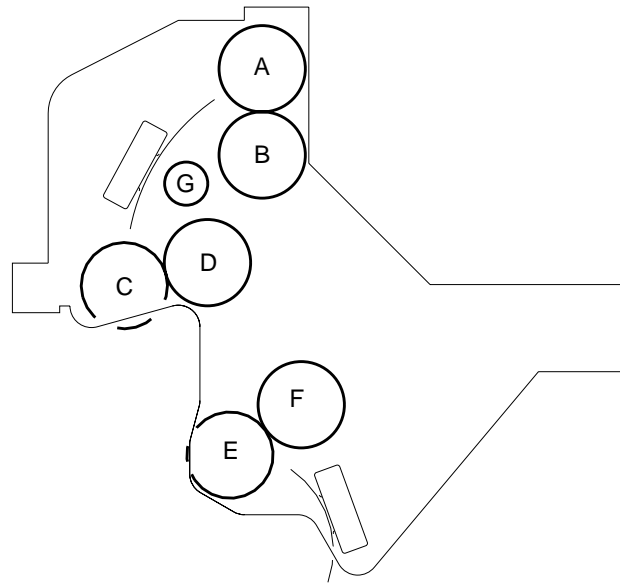


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H127_0163EA

Figure 3–35

Item	Part No.	Description
1	943058	Label - Locking, Exit Rack
2	943421	Cover - Exit Assembly
3	493422	Screw

Figure 3–36 Exit Rack - Roller Assemblies, Drive Side

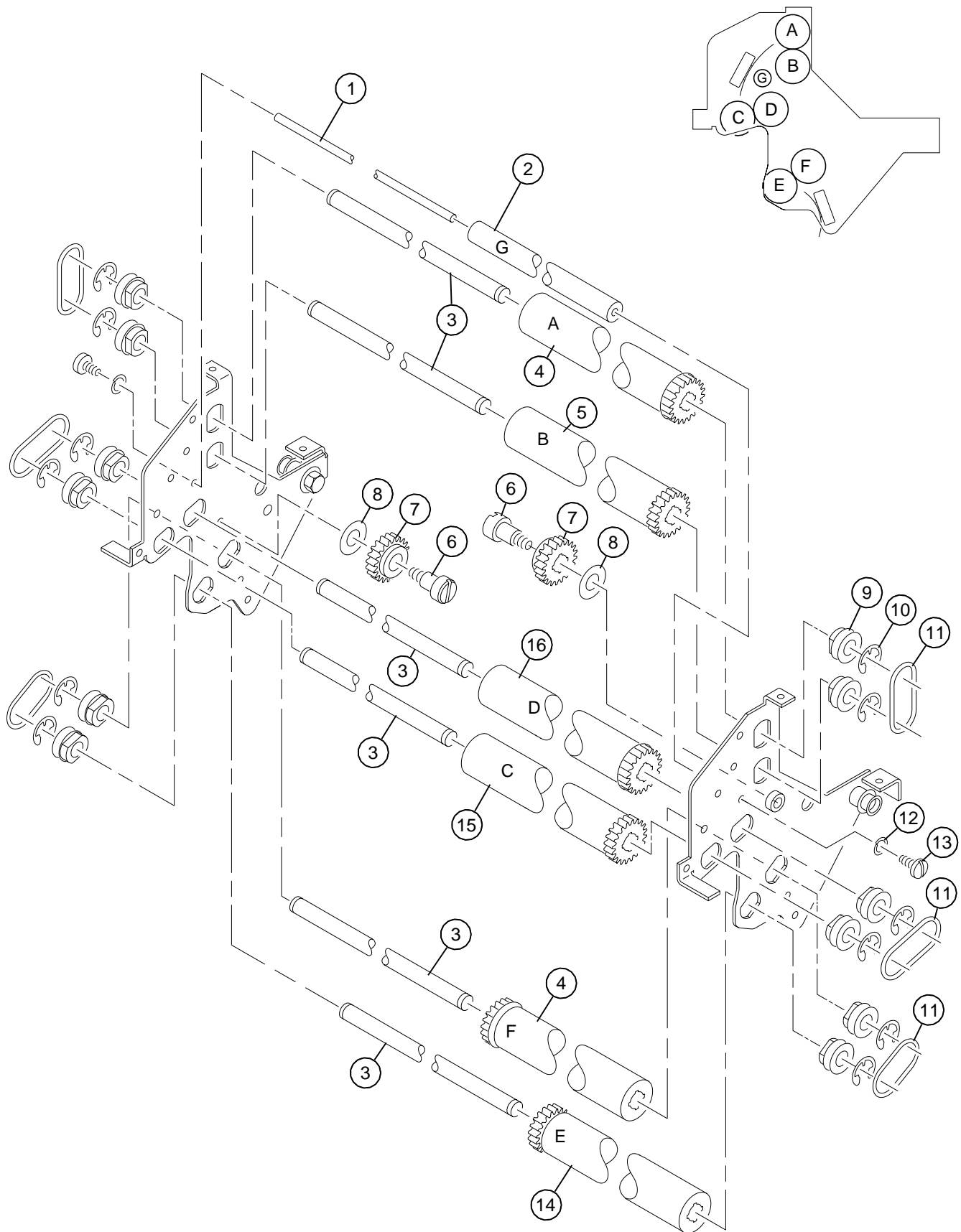


H127_0162CA

Figure 3–36

Item	Part No.	Description	Notes
	990341	Exit Rack Assembly	
A	246979	Roller Assembly	
B	594237	Roller Assembly	
C	990014	Roller Assembly	
D	990015	Roller Assembly	
E	911660	Roller Assembly	
F	246679	Roller Assembly	
G	458949	Roller Assembly	The G Roller Assembly is not on early 180 LP Processors.

Figure 3-37 Exit Rack - Roller Parts

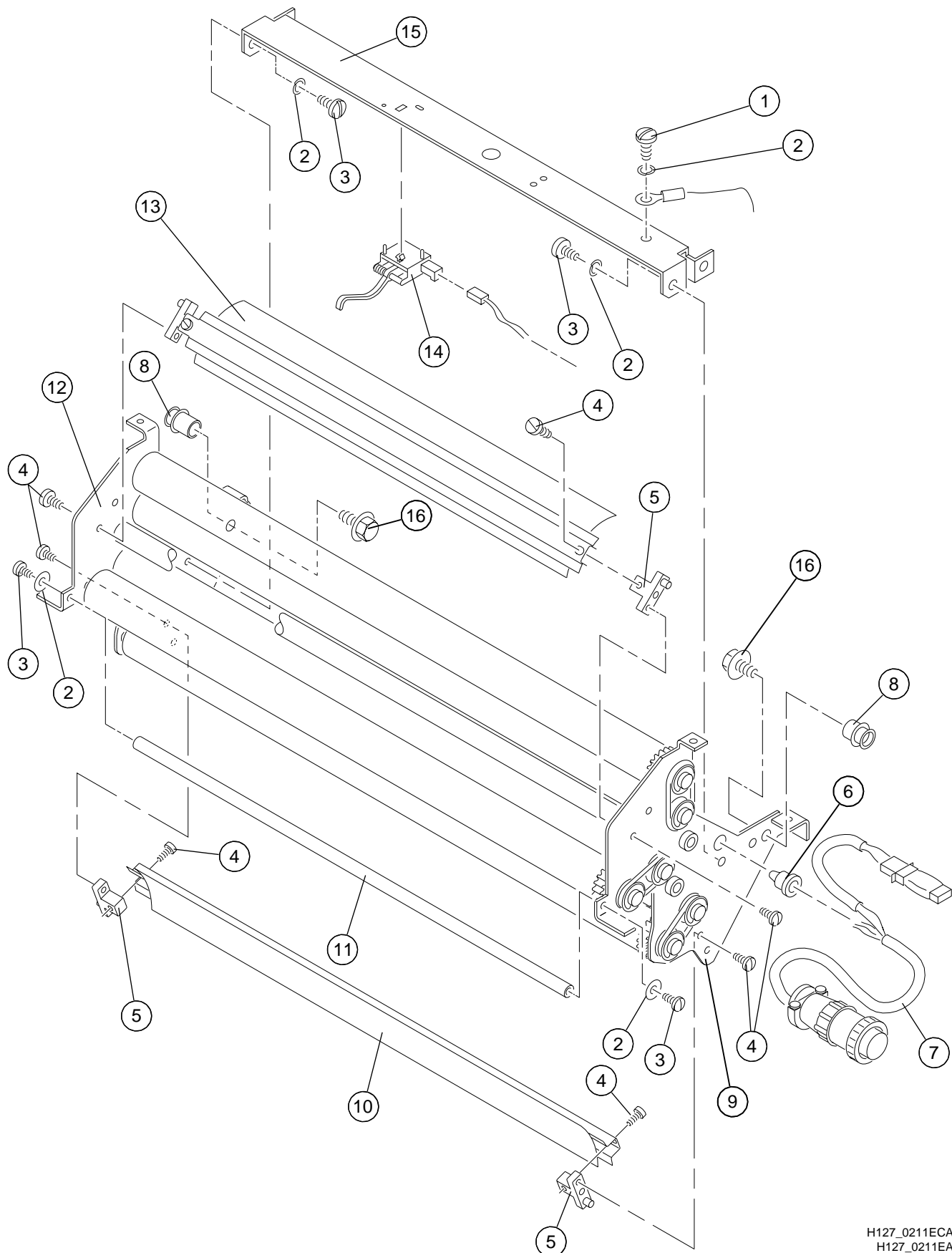


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H127_0210EA

Figure 3–37

Item	Part No.	Description	Notes
1	458394	Rod - Tie	G Roller, not on early 180 LP Processors.
2	458949	Roller Assembly	
3	911653	Shaft	
4	246979	Roller Assembly	A, F
5	594237	Roller Assembly	B
6	5B6648	Screw - Shoulder	Do not use with Gear 990327, that is in earlier Racks and has no countersink for the Shoulder Screw. Use only with Gear 5B6570. Do not use with Shoulder Screw 990010, that is in earlier Racks. Use only with Shoulder Screw 5B6648.
7	5B6570	Gear	
8	418775	Washer - Thrust	
9	911684	Bearing	
10	651107	E-Ring	
11	1C7107	Spring - Extension	
12	853087	Washer - Lock	
13	852682	Screw	E C D
14	911660	Roller Assembly	
15	990014	Roller Assembly	
16	990015	Roller Assembly	

Figure 3-38 Exit Rack - Switches and Guide Shoes



H127_0211ECA
H127_0211EA

Figure 3–38

Item	Part No.	Description
1	852946	Screw
2	853087	Washer - Lock
3	852682	Screw
4	5B6316	Screw
5	474596	Bracket - Guide Shoe
6	943389	Strain Relief
7	943357	Cable Assembly
8	911683	Nut - Special
9	8B6560	Sideplate - Dryer Rack, Drive
10	911749	Shoe - Guide
11	458394	Rod - Tie
12	8B6561	Sideplate - Dryer Rack, Nondrive
13	911748	Shoe - Guide
14	943397	Switch - Exit Sensor
15	943422	Bracket - Sensor
16	3B7398	Screw

