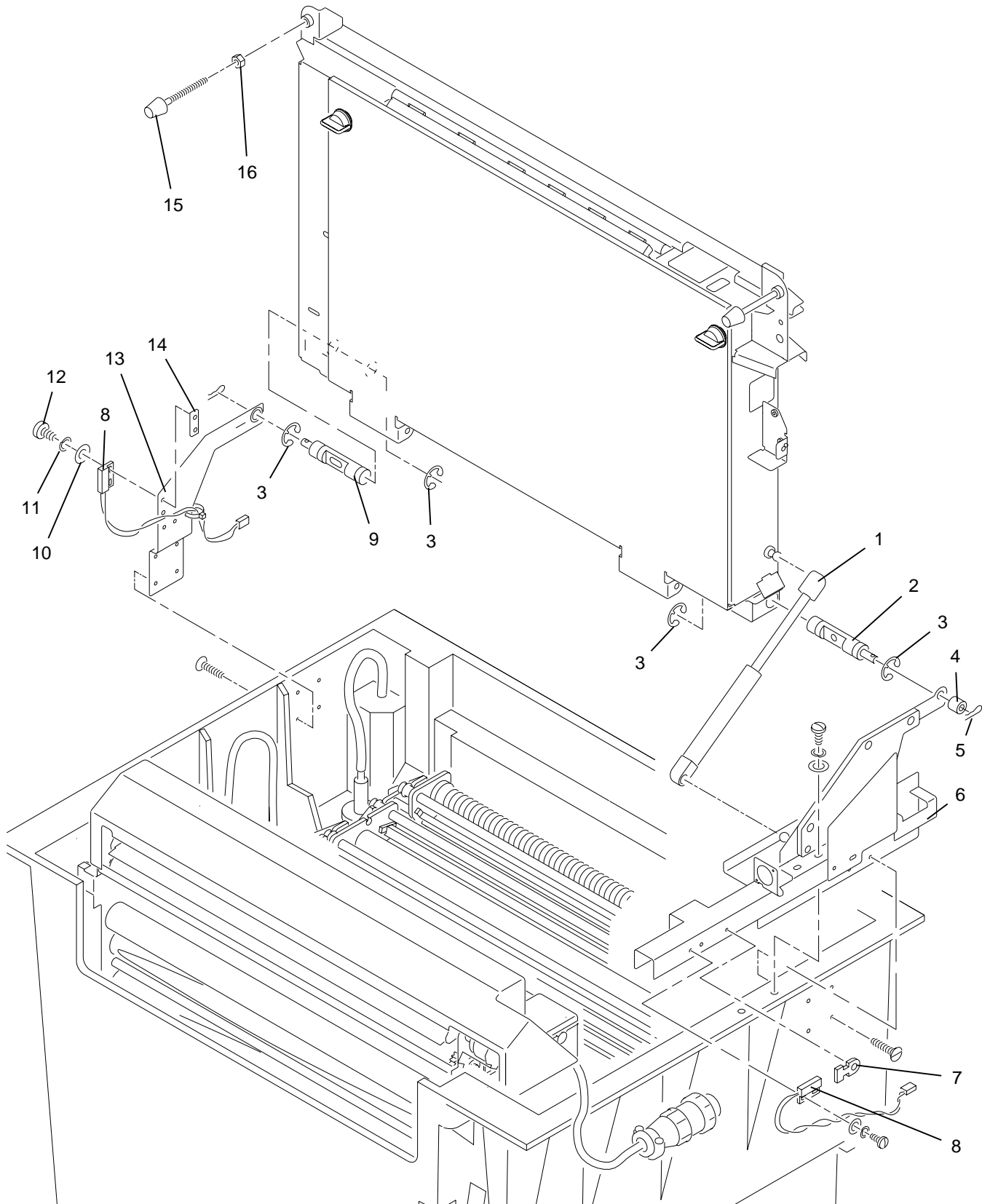


## Section 6: Illustrated Parts List

### Table of Contents

Description	Page
<a href="#">Illustrated Parts List</a> .....	6-1
<a href="#">Miscellaneous Hardware, 1 of 2</a> .....	6-2
<a href="#">Miscellaneous Hardware, 2 of 2</a> .....	6-4
<a href="#">Bin, Top Cover, and Film Tray</a> .....	6-6
<a href="#">Lower Transport Rollers, Diverters, and Idler Gears</a> .....	6-8
<a href="#">Drive Motor and Drive Shaft</a> .....	6-10
<a href="#">Encoder Wheel/Sprocket on the Processor</a> .....	6-12
<a href="#">Modules</a> .....	6-14
<a href="#">Main Module</a> .....	6-16
<a href="#">Lead Module</a> .....	6-18
<a href="#">Transport Module</a> .....	6-20
<a href="#">Circuit Boards and Interlock Switch</a> .....	6-22

Figure 6-1 Miscellaneous Hardware, 1 of 2

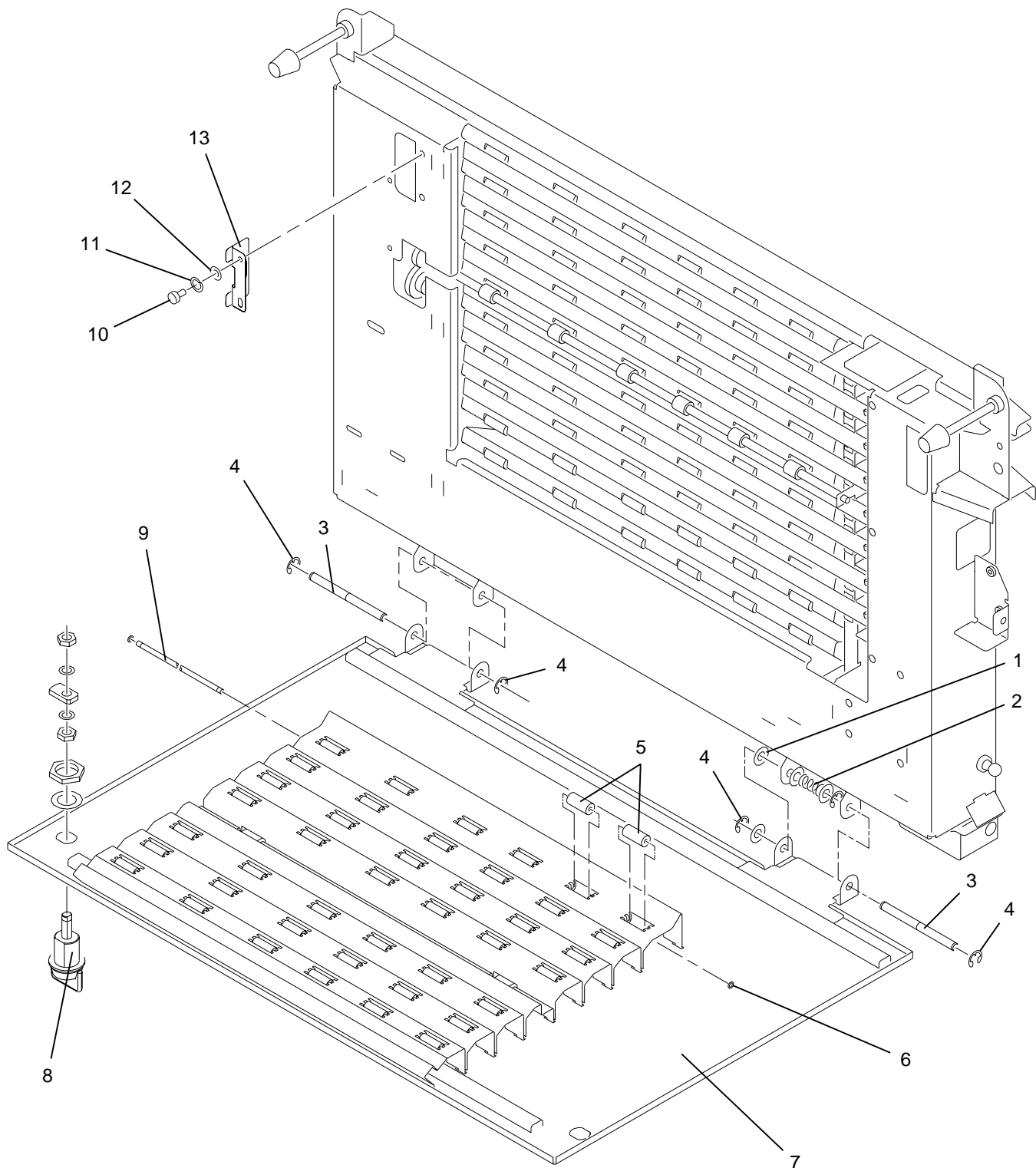


H127\_2039ECA  
H127\_2039EA

Figure 6-1

Item	Part No.	Description
1	1C4089	Spring - Gas
2	1C4158	Pin - Hinge, front
3	188821	E-Ring
4	1C4171	Spacer
5	1C4160	Clip
6	1C4156	Plate - Hinge, Front
7	365159	Clamp
8	914599	Switch
9	1C4159	Pin - Hinge, Back
10	528291	Washer
11	188828	Washer - Lock
12	532358	Screw
13	1C4157	Plate - Hinge, Back
14	288235	Plate - Tap
15	914915	Spindle
16	852624	Nut

Figure 6-2 Miscellaneous Hardware, 2 of 2



H127\_2041ECA  
H127\_2041EA

Figure 6-2

Item	Part No.	Description	Notes
1	619599	Washer	
2	1C7968	Spring	
3	1C4243	Shaft - Pivot, Door	
4	136224	E-Ring	
5	1C7970	Roller	
6	1C4199	O-Ring	
7	8B6816	Door - Access	Includes Items 5, 6, 8, & 9. Includes hardware.
8	1C7969	Latch - Access Door	
9	1C4245	Shaft	
10	852974	Screw	
11	853100	Washer - Lock	
12	852611	Washer	
13	1C7967	Bracket - Latch	

Figure 6-3 Bin, Top Cover, and Film Tray

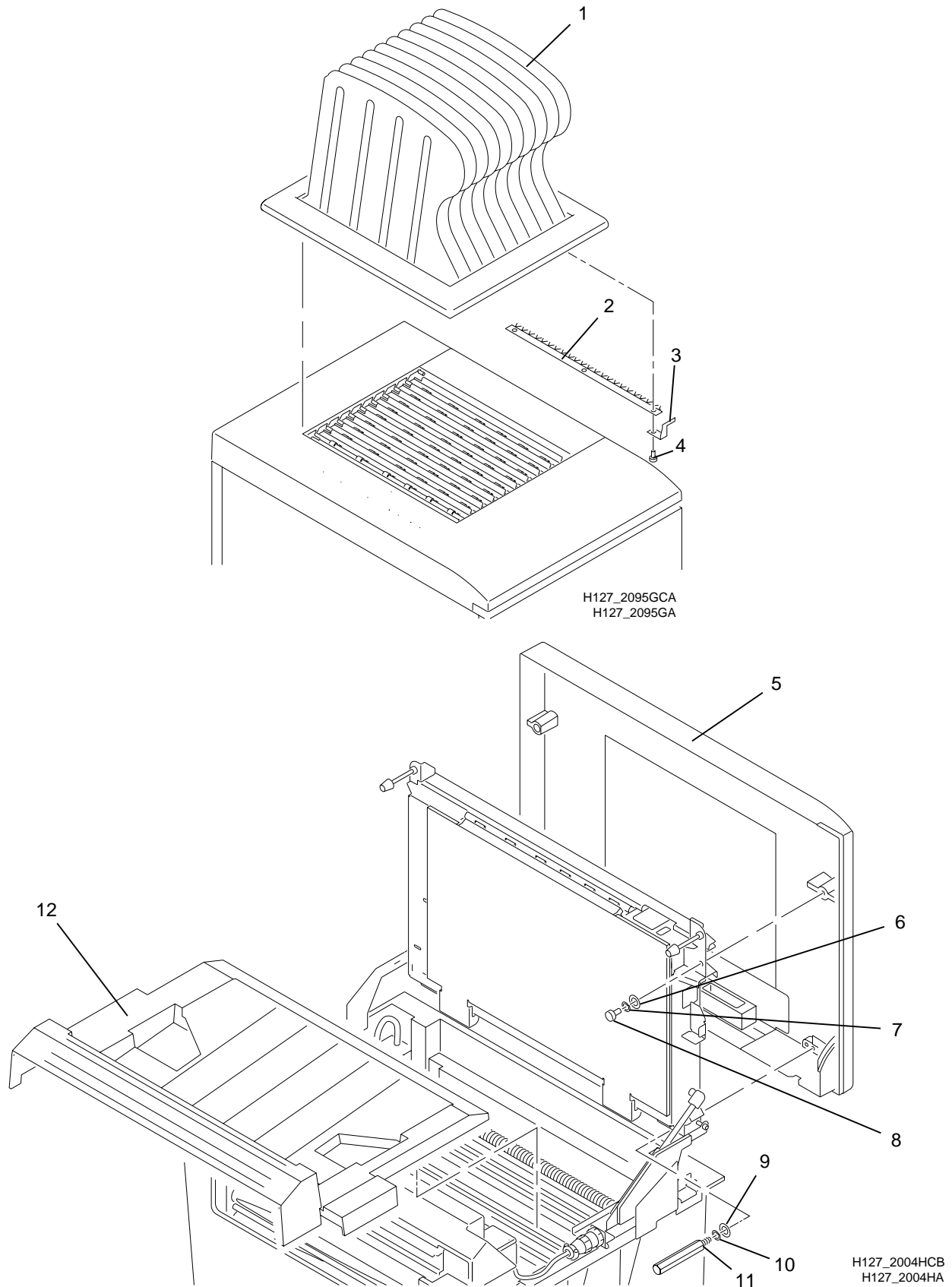


Figure 6–3

Item	Part No.	Description	Notes
1	8B6811	Bin	Includes Items 2, 3, & 4.
2	1C4224	Brush - Static	
3	1C4181	Spring - Ground	
4	4B4361	Rivet	
5	1C7930	Cover - Top	
6	852614	Washer	
7	852653	Washer - Lock	
8	960860	Screw	
9	852799	Washer	
10	853086	Washer - Lock	
11	5B6861	Screw	
12	1C7925	Tray - Film	

Figure 6-4 Lower Transport Rollers, Diverters, and Idler Gears

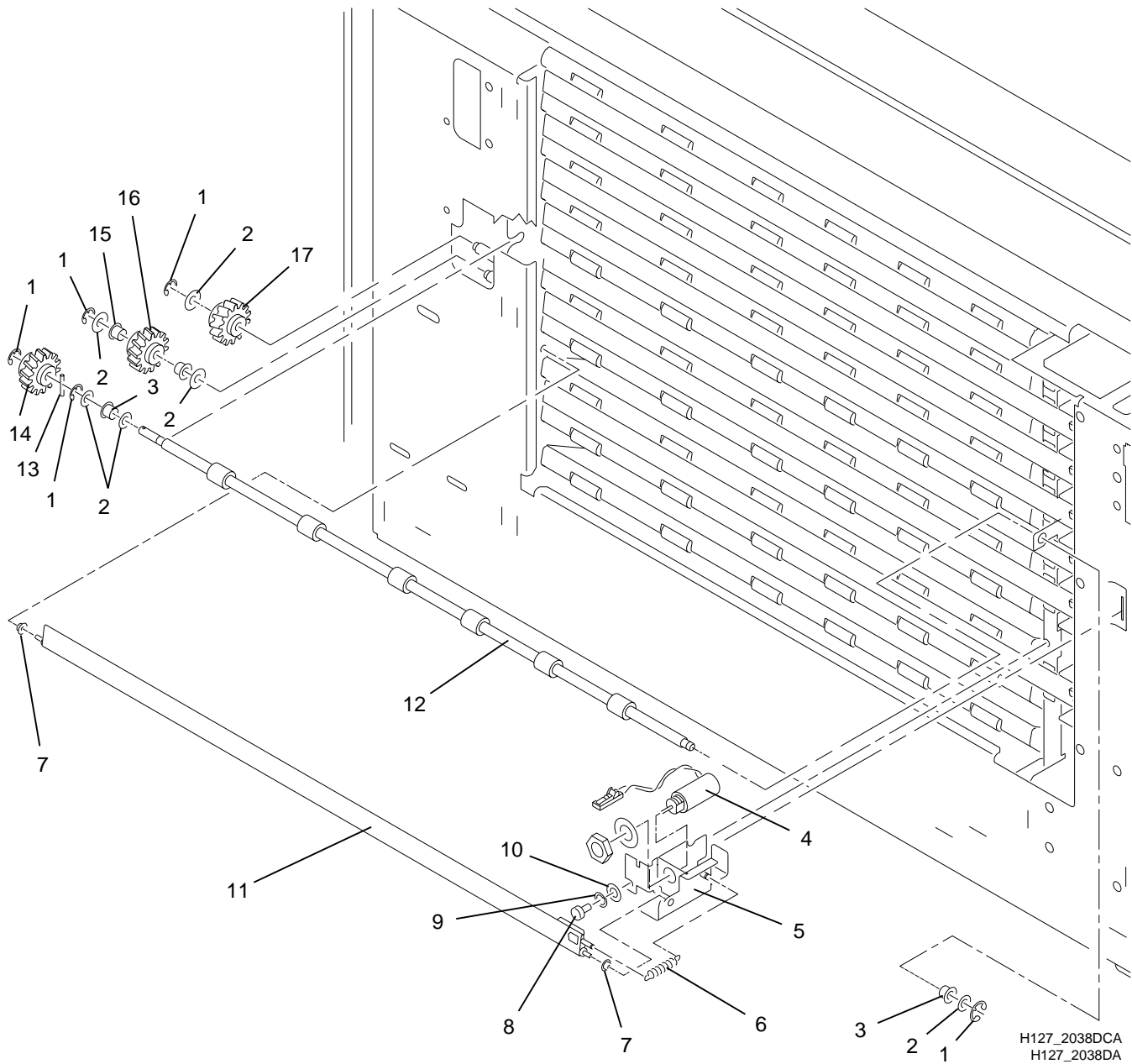
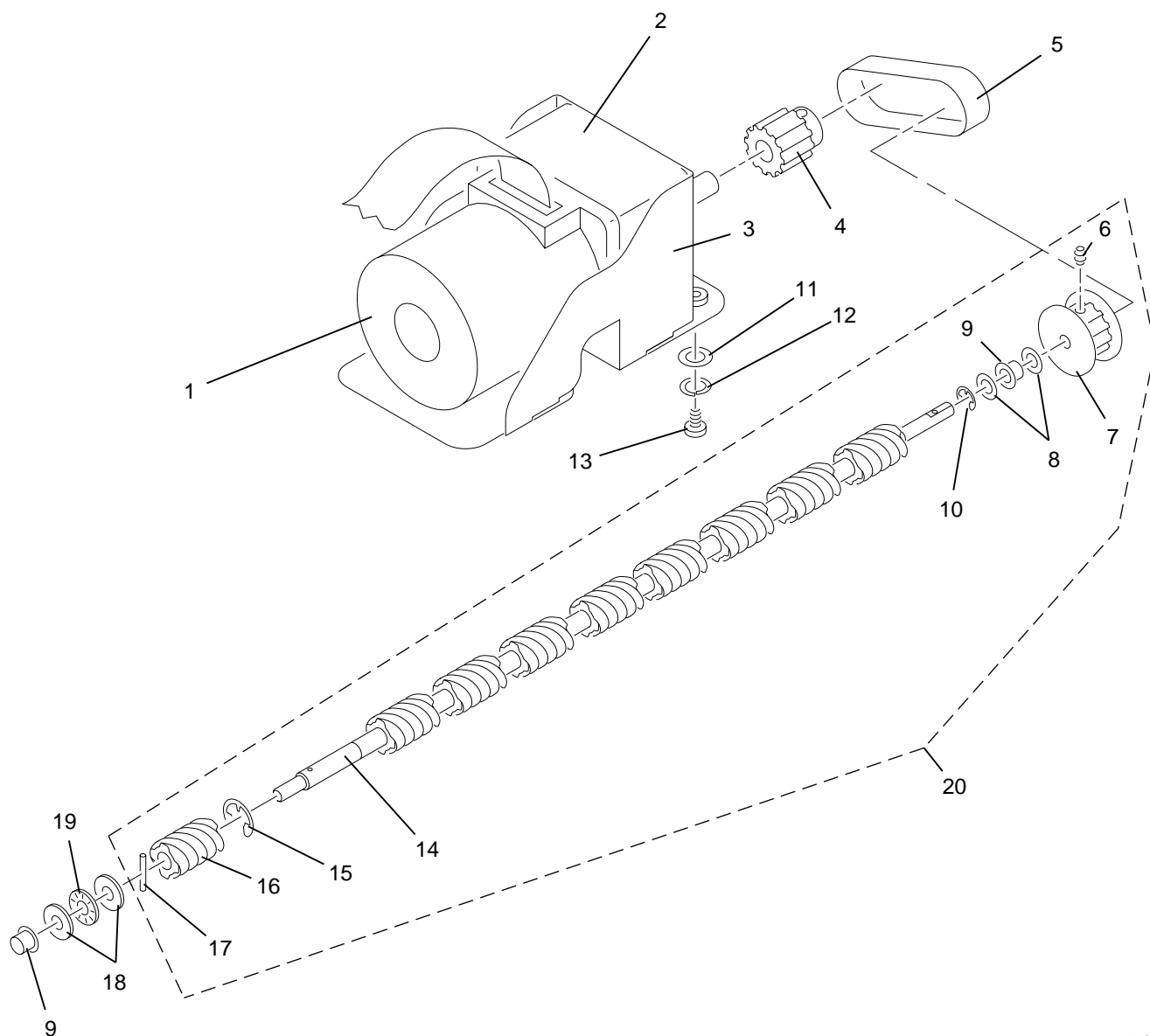




Figure 6-4

Item	Part No.	Description	Notes
1	129142	E-Ring	
2	1C4236	Washer	
3	1C7956	Bearing	
4	8B6987	Solenoid	Includes Plunger, Nut, and Washer.
5	1C4082	Bracket - Solenoid	
6	5B6127	Spring - Diverter	
7	151779	Bearing	
8	5B6144	Screw	
9	188828	Washer - Lock	
10	528291	Washer	
11	1C4144	Diverter	
12	1C4233	Roller - Transport, Lower	
13	535646	Pin - Gear	
14	1C4228	Gear	
15	1C4268	Bearing	
16	1C4229	Gear - Idler	
17	1C4227	Gear - Idler	

Figure 6-5 Drive Motor and Drive Shaft



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H127\_2045DA

Figure 6–5

Item	Part No.	Description	Notes
1	1C7494	Motor - Drive	
2	1C7496	Gearbox	
3	1C4237	Bracket - Motor	
4	1C4274	Pulley	Includes Setscrew.
5	1C4272	Belt - Drive	
6	1C4238	Setscrew	
7	1C4273	Pulley	
8	1C4236	Washer	
9	1C7956	Bearing	
10	129142	E-Ring	
11	852611	Washer	
12	853100	Washer - Lock	
13	5B6148	Screw	
14	1C4235	Shaft - Main Drive	
15	136224	E-Ring	
16	1C4225	Gear - Worm	
17	535646	Pin - Gear	
18	5B6142	Washer - Thrust	
19	1C4211	Bearing - Thrust	Includes Items 6 - 10 and 14 - 17.
20	1C4220	Main Drive Shaft Assembly	

Figure 6-6 Encoder Wheel/Sprocket on the Processor

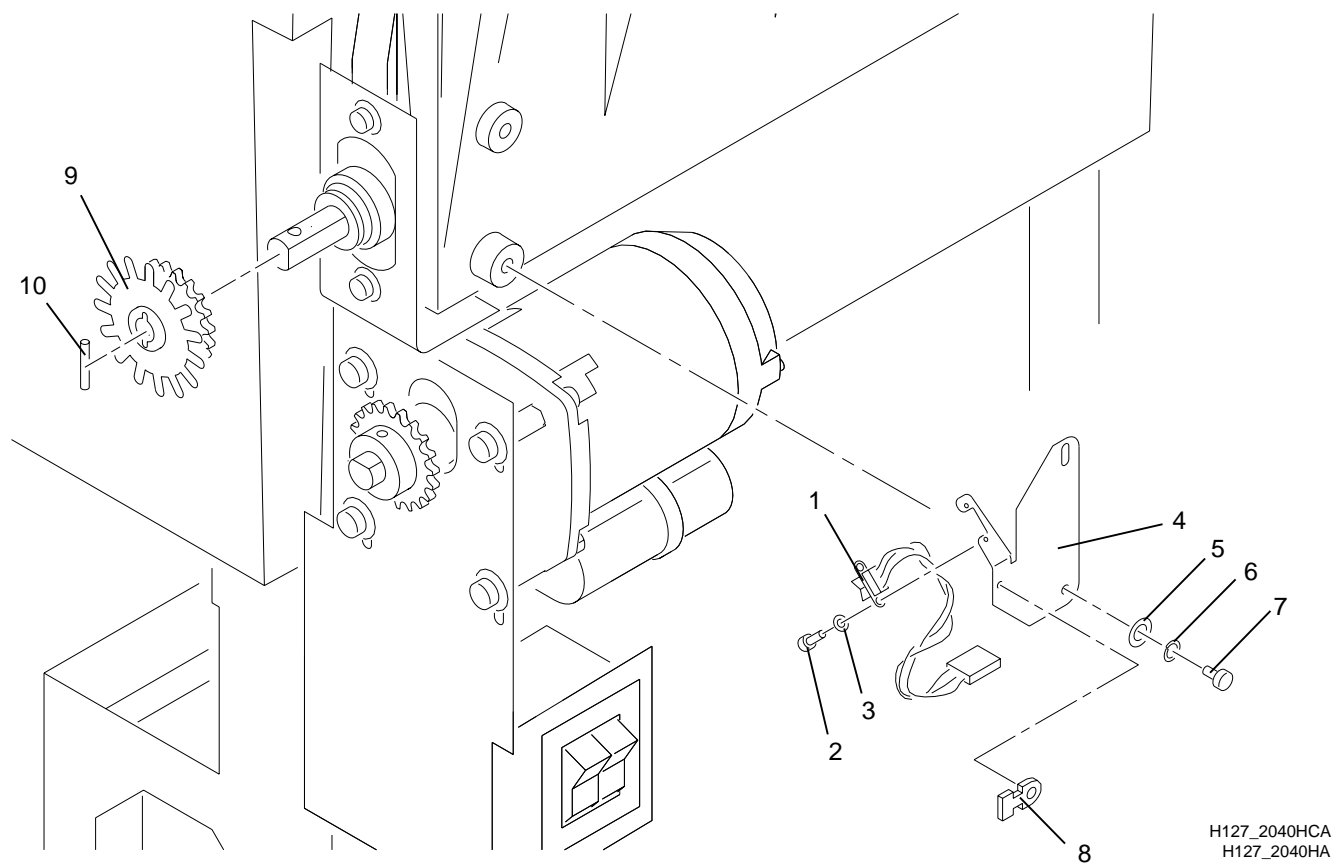
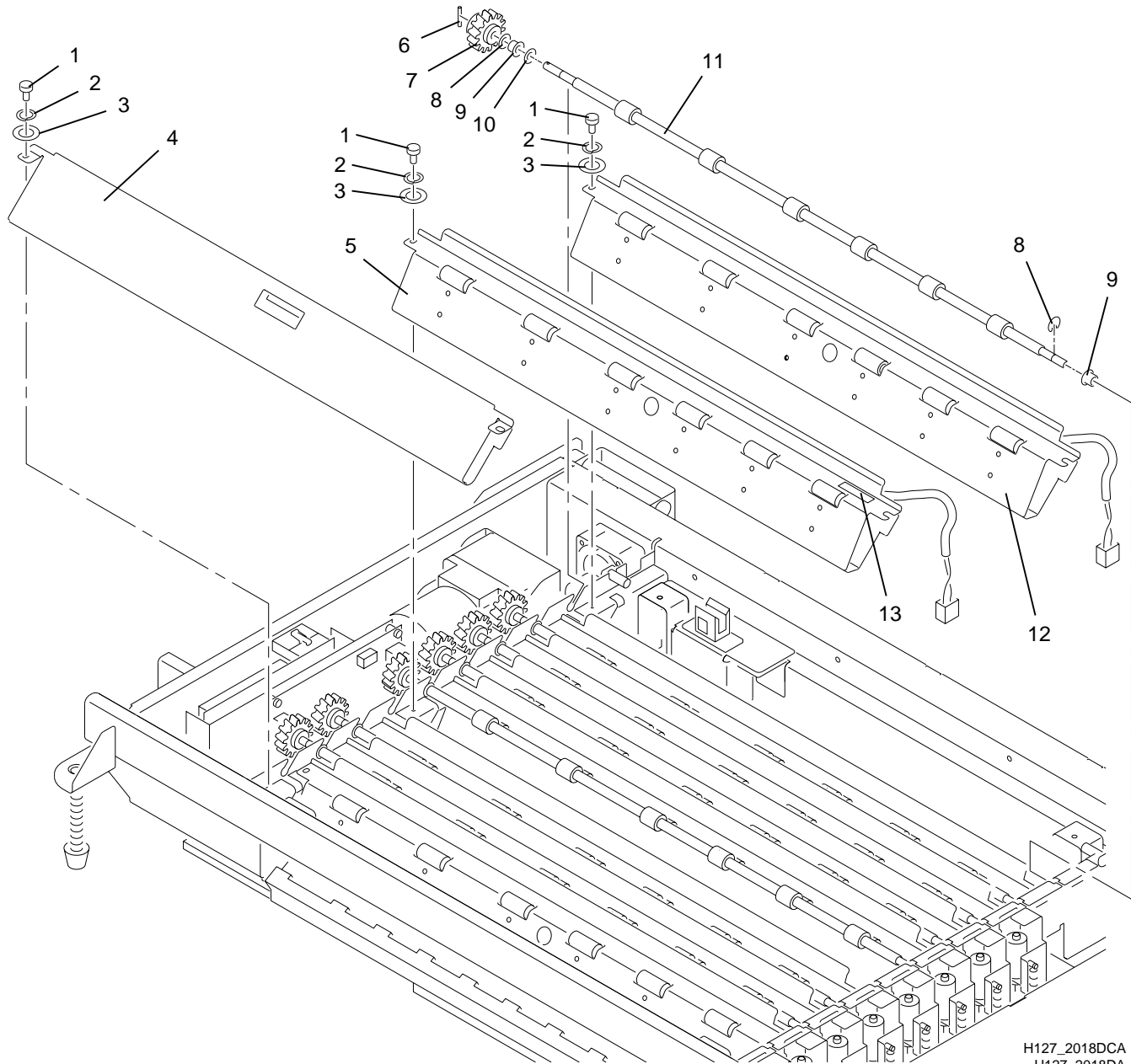


Figure 6-6

Item	Part No.	Description
1	918557	Sensor
2	532358	Screw
3	188828	Washer - Lock
4	1C4223	Bracket - Sensor
5	852799	Washer
6	853086	Washer - Lock
7	5B6141	Screw
8	365159	Clamp
9	1C4218	Encoder Wheel/Sprocket, 50 Hz
	1C4219	Encoder Wheel/Sprocket, 60 Hz
10	914898	Pin

Figure 6-7 Modules

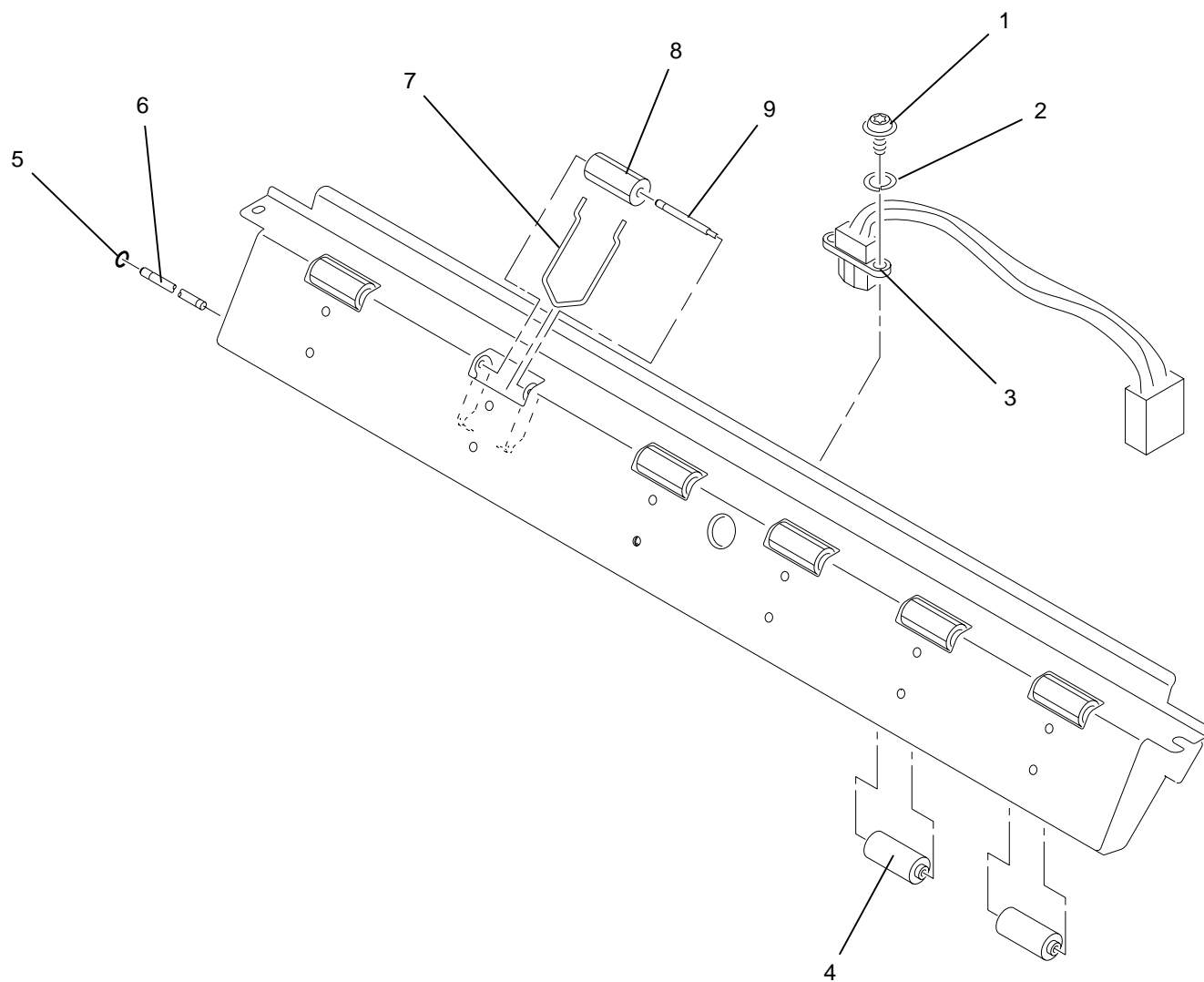


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H127\_2018DA

Figure 6-7

Item	Part No.	Description	Notes
1	5B6144	Screw	
2	188828	Washer - Lock	
3	528291	Washer	
4	1C7932	Module - Lead	Complete Assembly
5	1C7934	Module - Transport	Complete Assembly
6	535646	Pin - Gear	
7	1C4226	Gear	
8	129142	E-Ring	
9	1C7956	Bearing	
10	1C4236	Washer	Complete Assembly
11	1C4230	Roller - Bin	
12	1C7933	Module - Main	
13	5B6108	Label - Transport Module	

Figure 6-8 Main Module



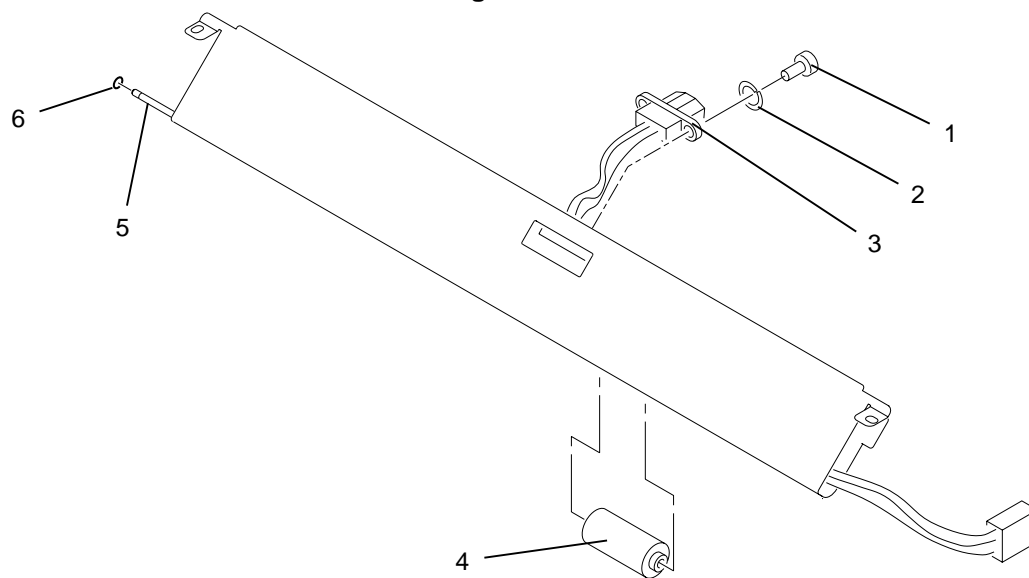
H127\_2071DCA  
H127\_2071DA



Figure 6–8

Item	Part No.	Description	Notes
	1C7933	Module - Main	Complete Assembly.
1	532358	Screw	Mod 1 must be installed to use this Sensor.
2	188828	Washer - Lock	
3	1C7510	Sensor - Bin	
4	1C7963	Roller - Rubber	
5	1C4199	O-Ring	
6	1C4245	Shaft	
7	1C4247	Spring	
8	1C4244	Roller	
9	1C4248	Shaft	

Figure 6-9 Lead Module

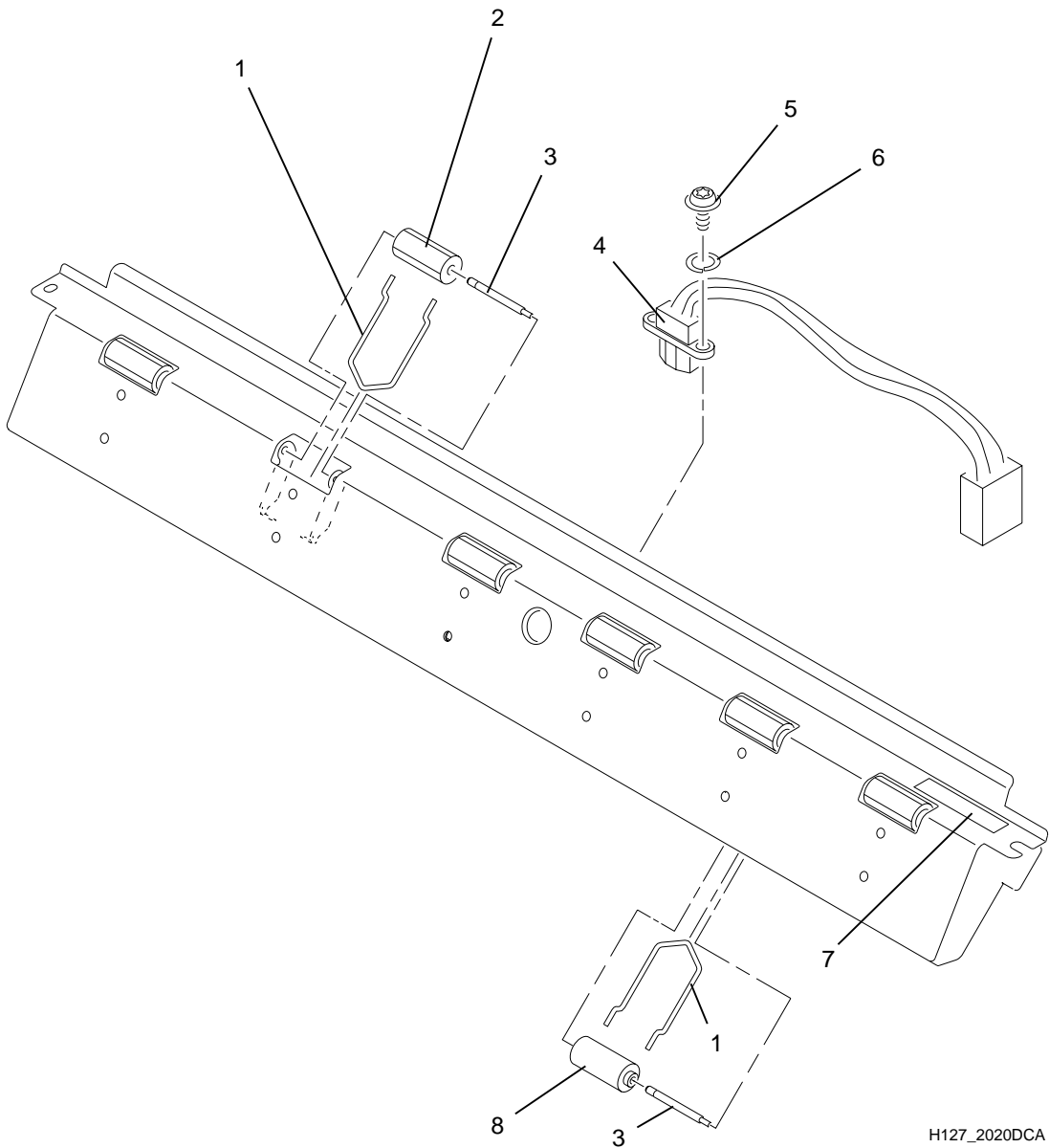


H127\_2079BCA  
H127\_2079BA

Figure 6–9

Item	Part No.	Description	Notes
	1C7932	Module - Lead	Complete Assembly.
1	532358	Screw	Mod 1 must be installed to use this Sensor.
2	188828	Washer - Lock	
3	1C7510	Sensor - Bin	
4	1C7963	Roller - Rubber	
5	1C4245	Shaft	
6	1C4199	O-Ring	

Figure 6-10 Transport Module

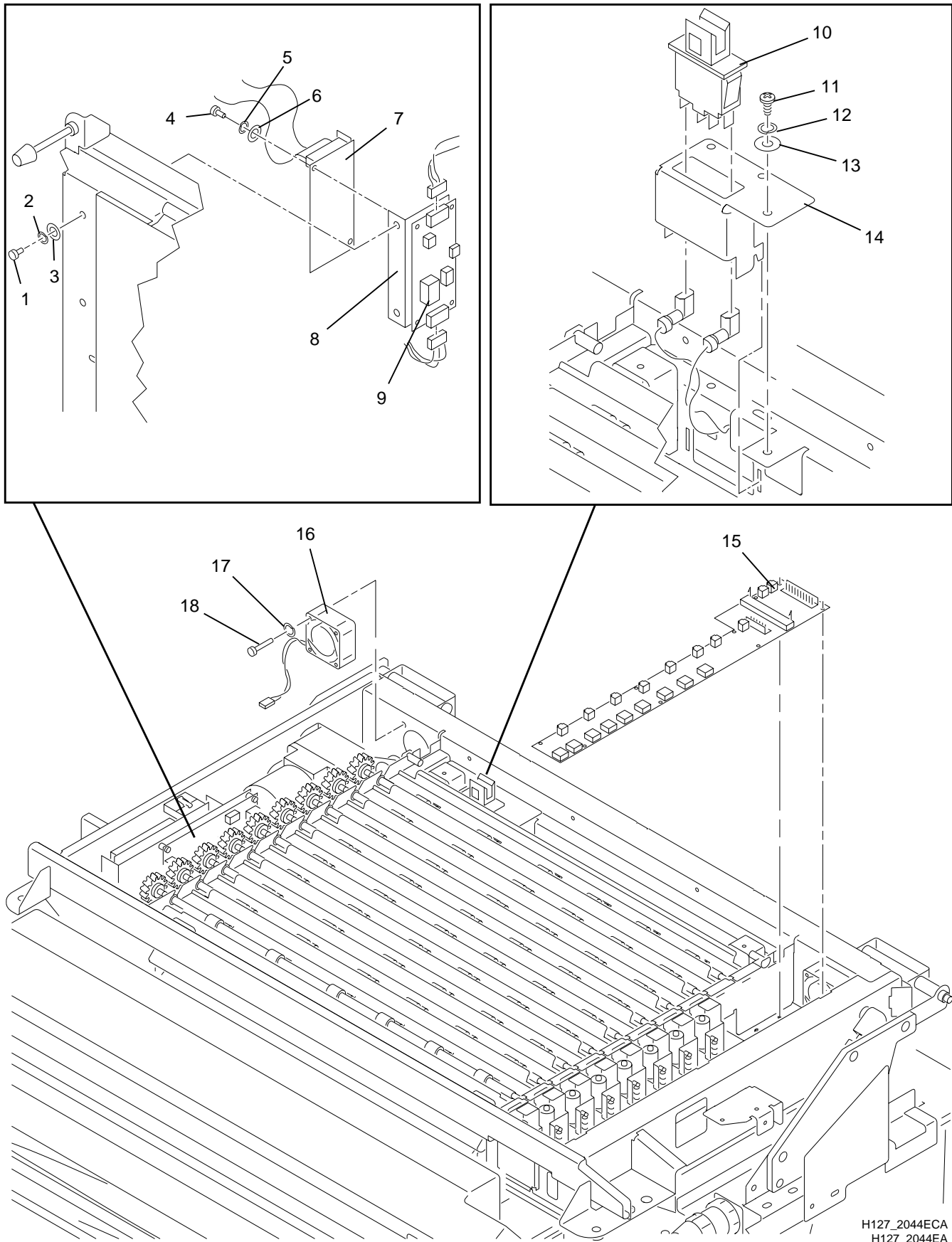


H127\_2020DCA  
H127\_2020DA

Figure 6–10

Item	Part No.	Description	Notes
	1C7934	Module - Transport	Complete Assembly.
1	1C4247	Spring	
2	1C4244	Roller	
3	1C4248	Shaft	
4	1C7510	Sensor - Bin	Mod 1 must be installed to use this Sensor.
5	532358	Screw	
6	188828	Washer - Lock	
7	5B6108	Label - Transport Module	
8	1C7963	Roller - Rubber	

Figure 6-11 Circuit Boards and Interlock Switch



H127\_2044ECA  
H127\_2044EA

Figure 6–11

Item	Part No.	Description
1	5B6148	Screw
2	853100	Washer - Lock
3	852611	Washer
4	5B6144	Screw
5	188828	Washer - Lock
6	528291	Washer
7	1C7495	Circuit Board - Motor Controller
8	1C4126	Bracket
9	1C7501	Circuit Board - 4000
10	322482	Switch - Interlock
11	5B6144	Screw
12	188828	Washer - Lock
13	528291	Washer
14	1C4142	Bracket
15	1C7523	Circuit Board - 100
16	914888	Fan
17	853100	Washer - Lock
18	853106	Screw

