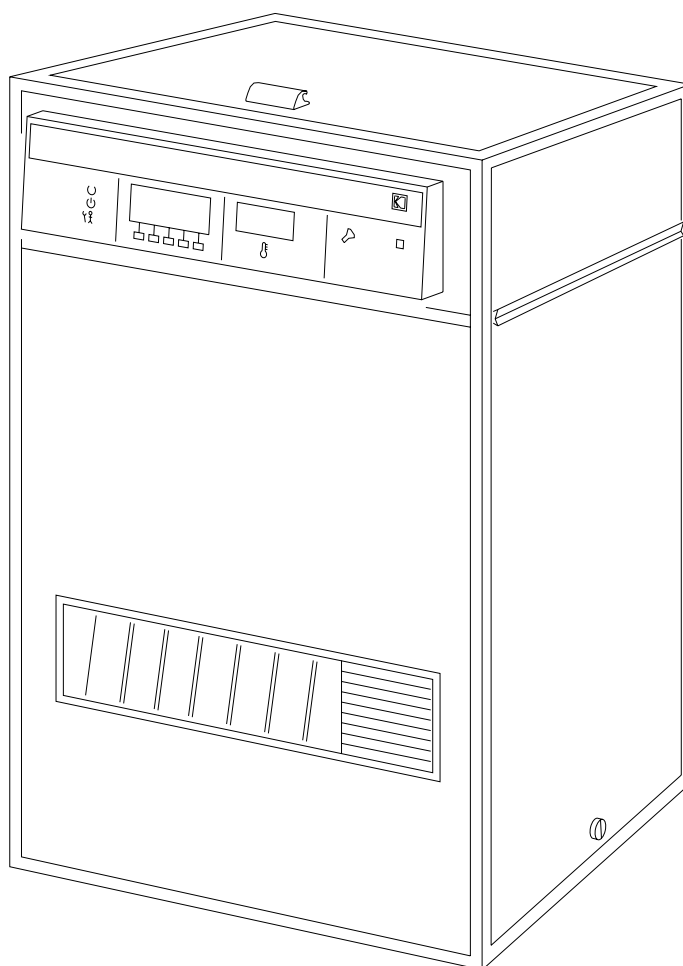




PARTS LIST
for the
Kodak X-Omat 460 RA PROCESSOR



H108_0003DA



This equipment includes parts and assemblies sensitive to damage from electrostatic discharge. Use caution to prevent damage during all service procedures.

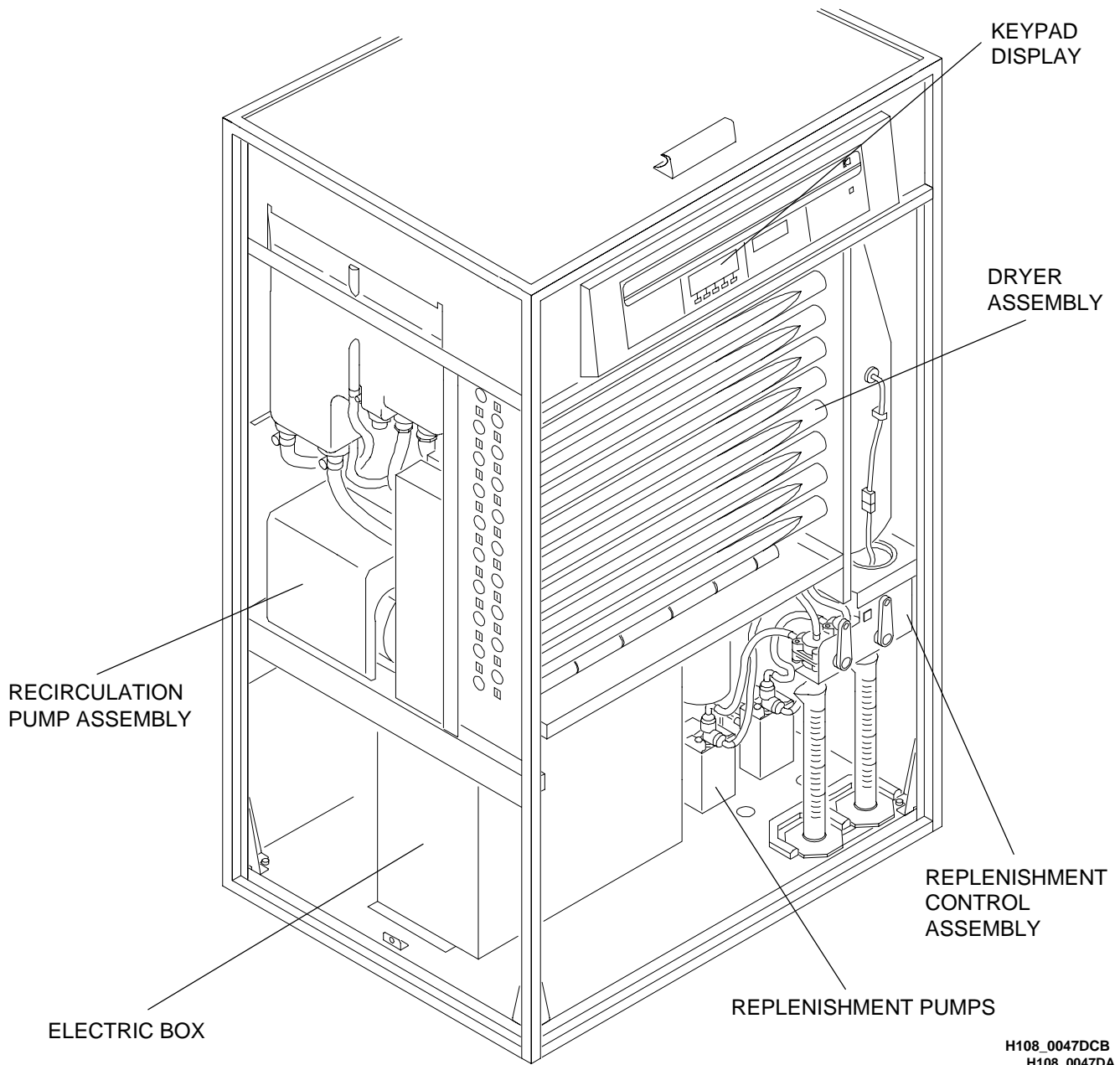
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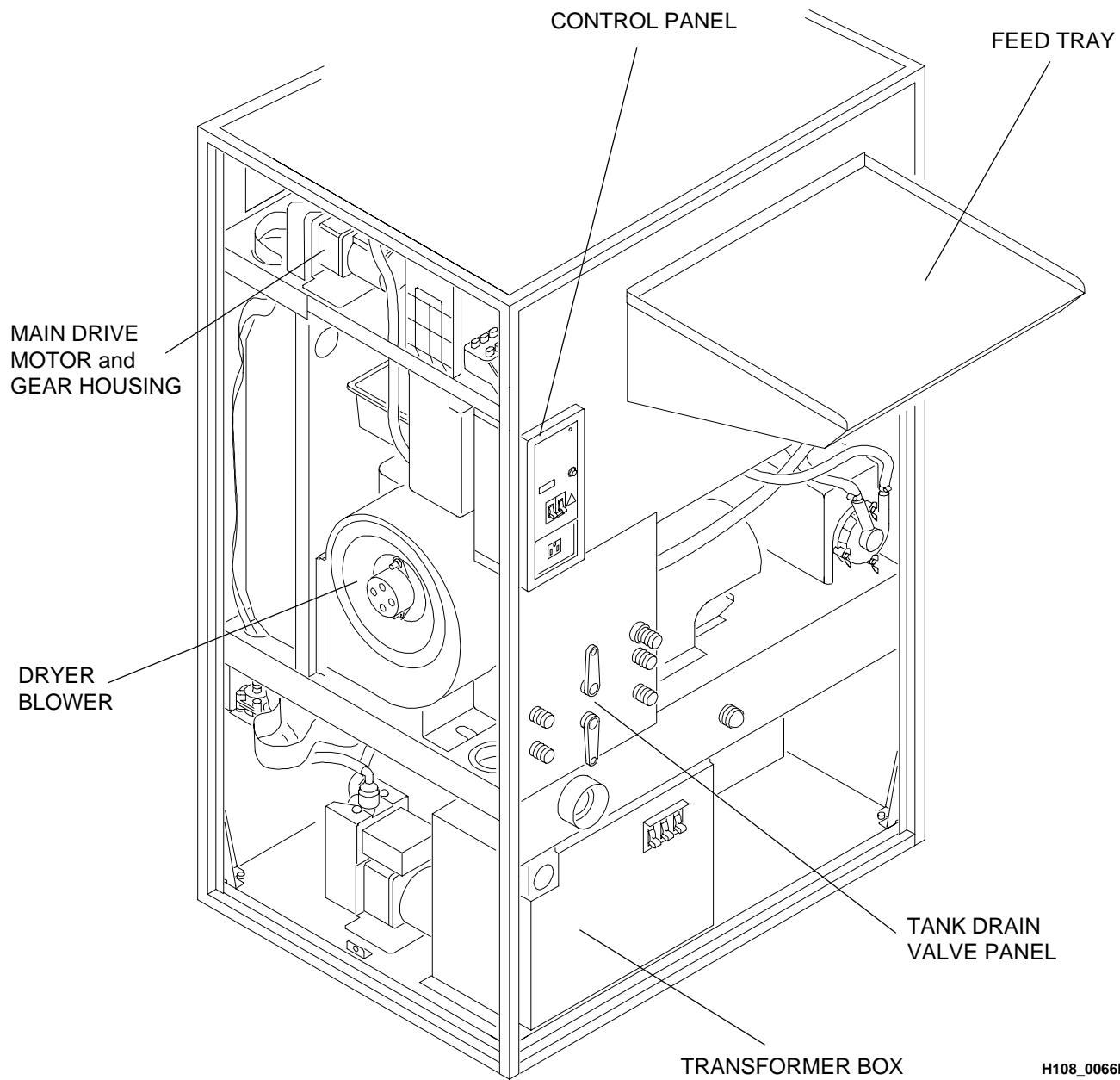
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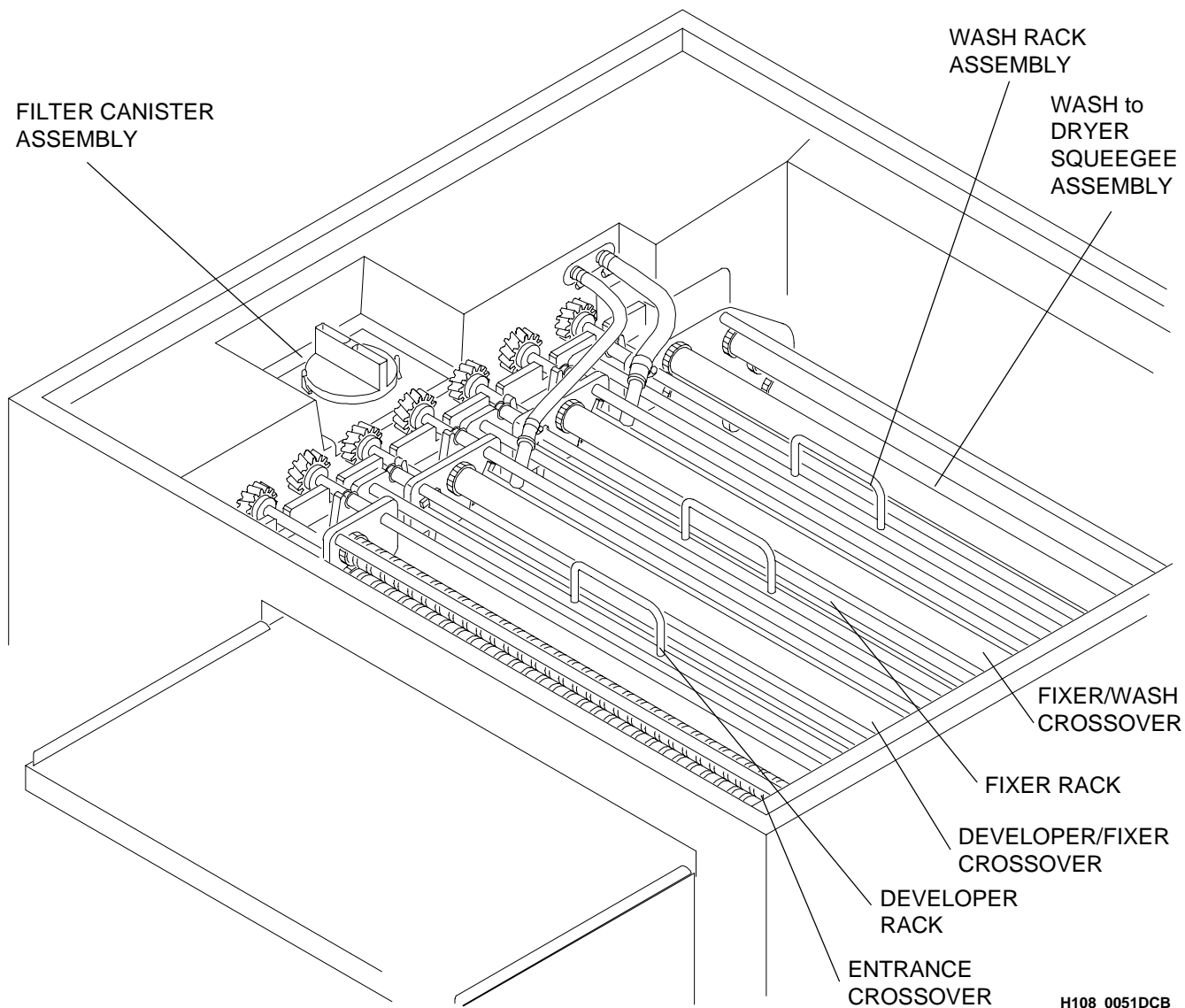
SECTION 1 Locators



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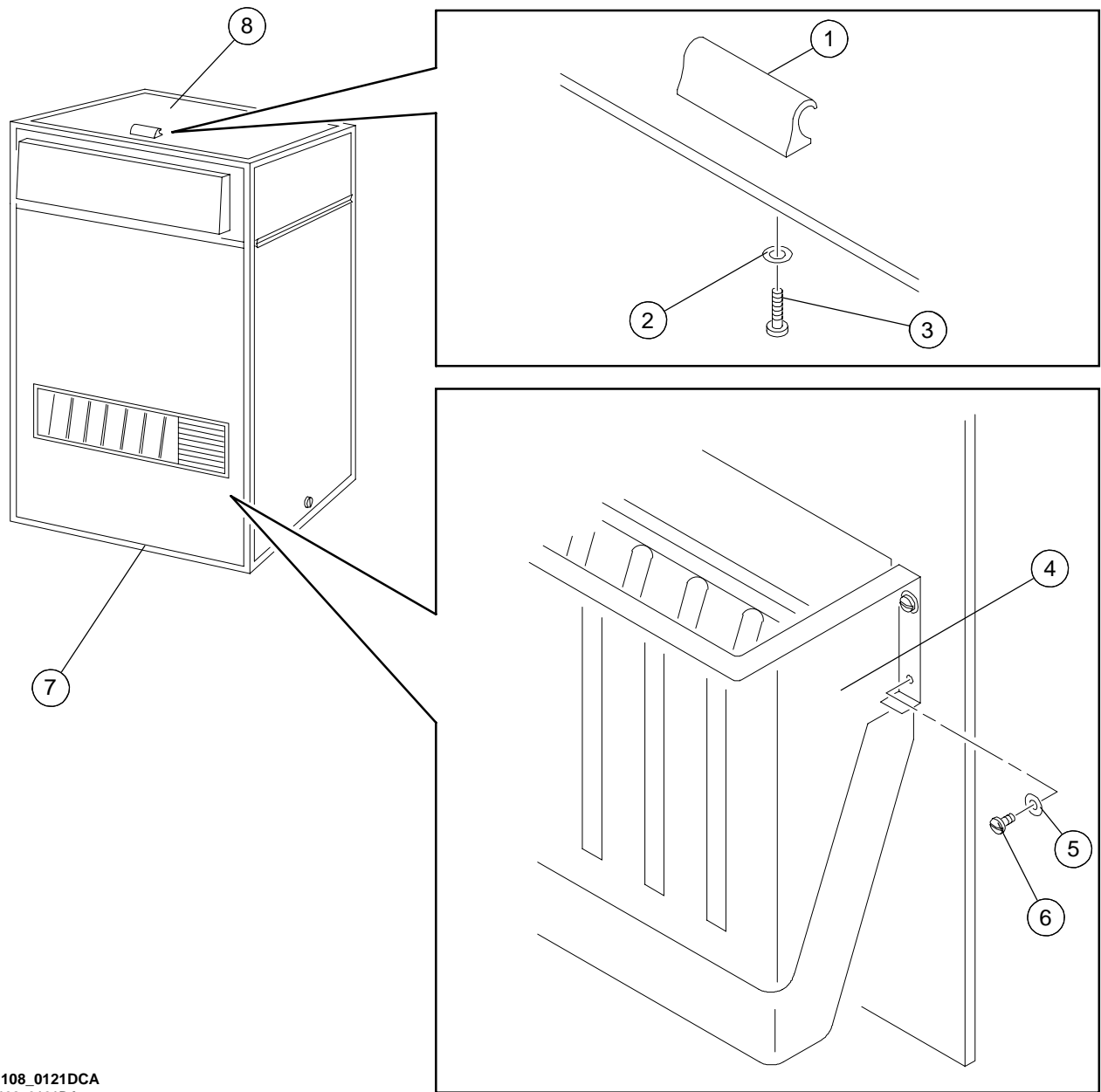


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SECTION 2

Covers and Panels

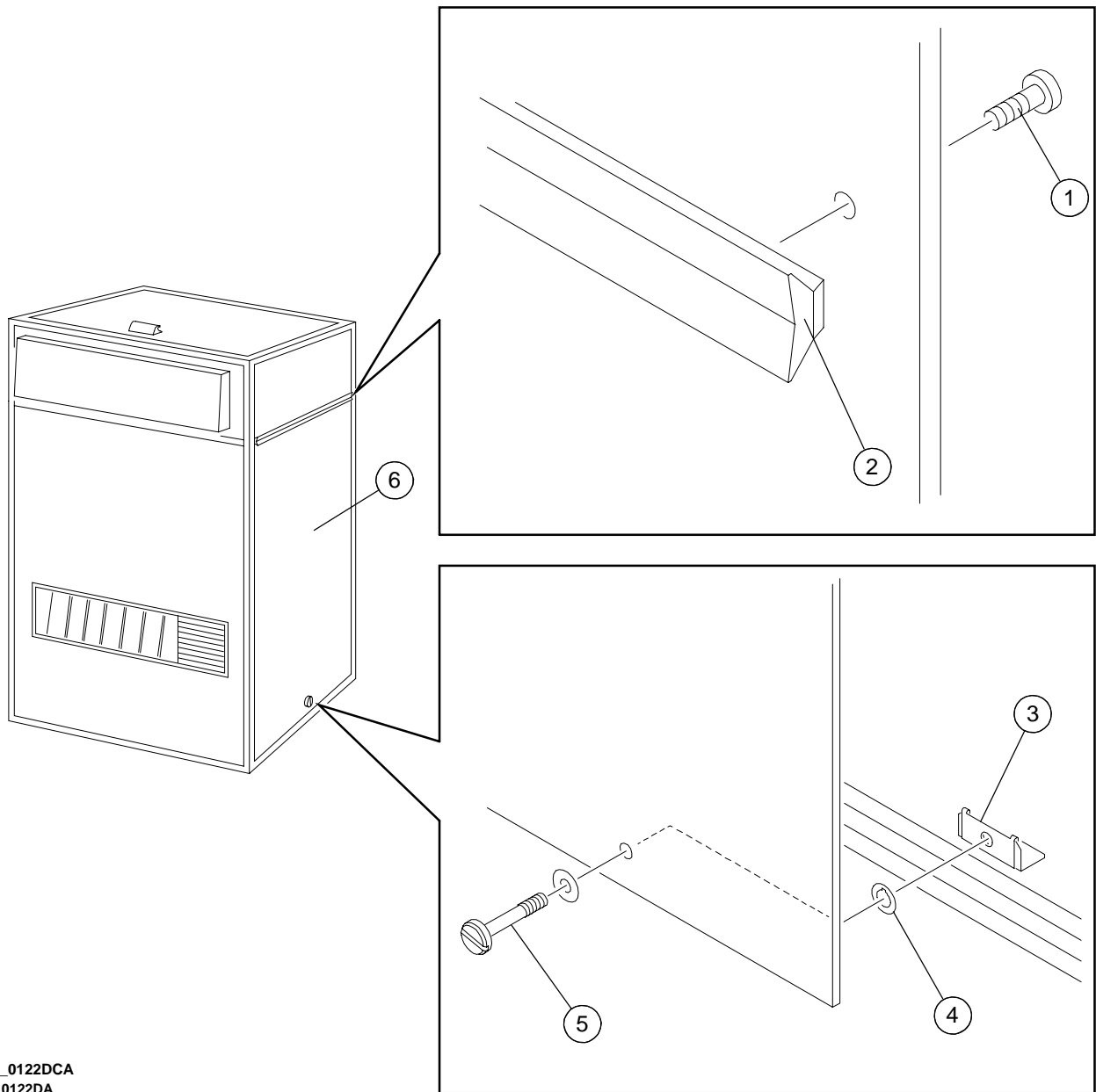


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Figure 2-1 Top Covers and Receiving Bin Panel
Order by Part Number

Item	Part No.	Description	Qty.
1	470153	Handle - Top cover	1
2	852873	Washer	2
3	852808	Screw	2
4	240678	Bin - Receiving.....	1
5	852616	Washer	4
6	852972	Screw	4
7	914323	Dryer Panel and Bezel.....	1
8	914322	Cover - Top.....	1

Figure 2-1 Top Covers and Receiving Bin Panel
Order by Part Number

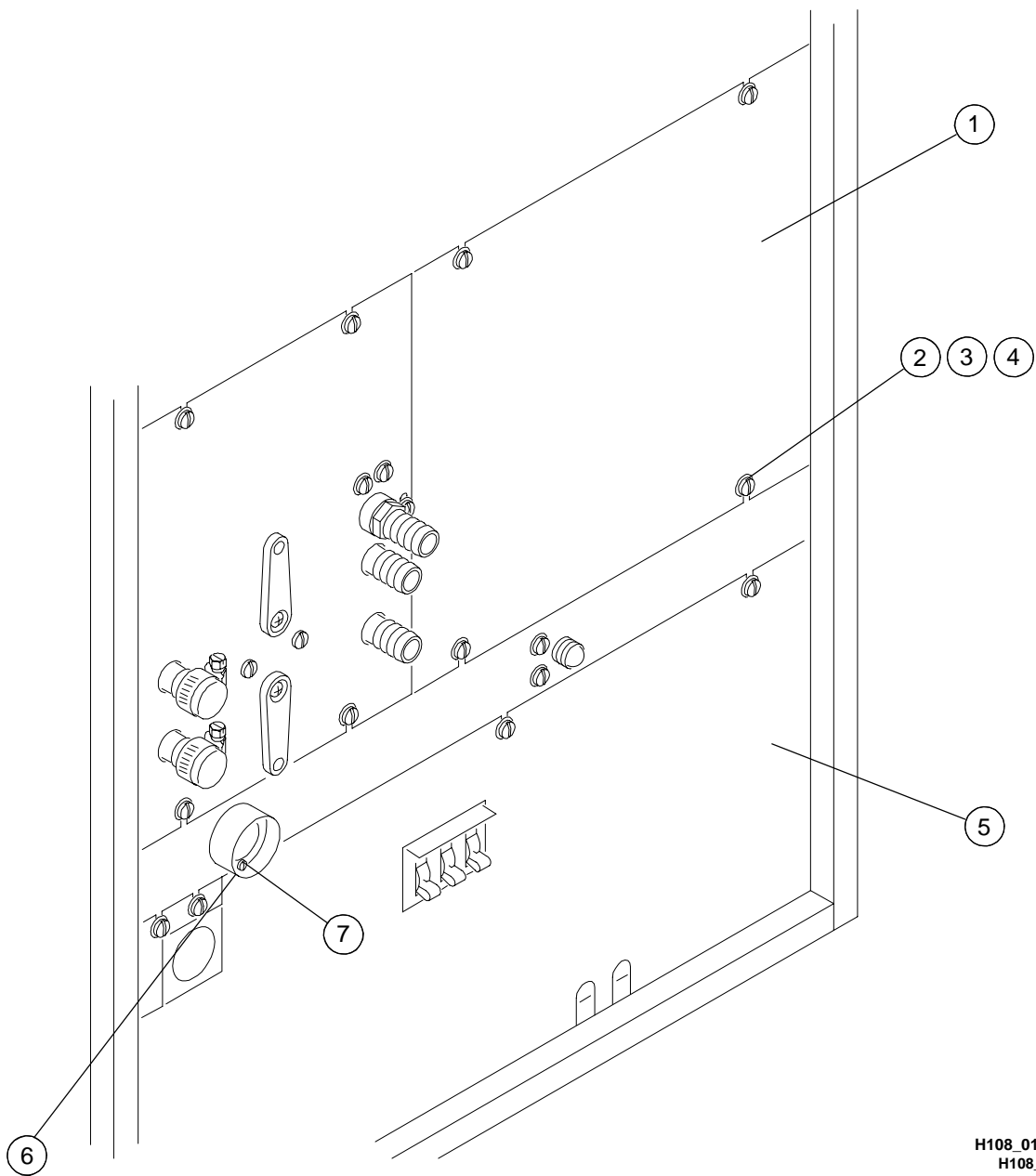


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Figure 2-2 Side Panels
Order by Part Number

Item	Part No.	Description	Qty.
1	852972	Screw	3
2	458478	Handle	1
3	202888	Receptacle	1
4	499753	Retainer	1
5	261619	Screw - Panel	1
6	914321	Panel - Side, complete	2

Figure 2-2 Side Panels
Order by Part Number

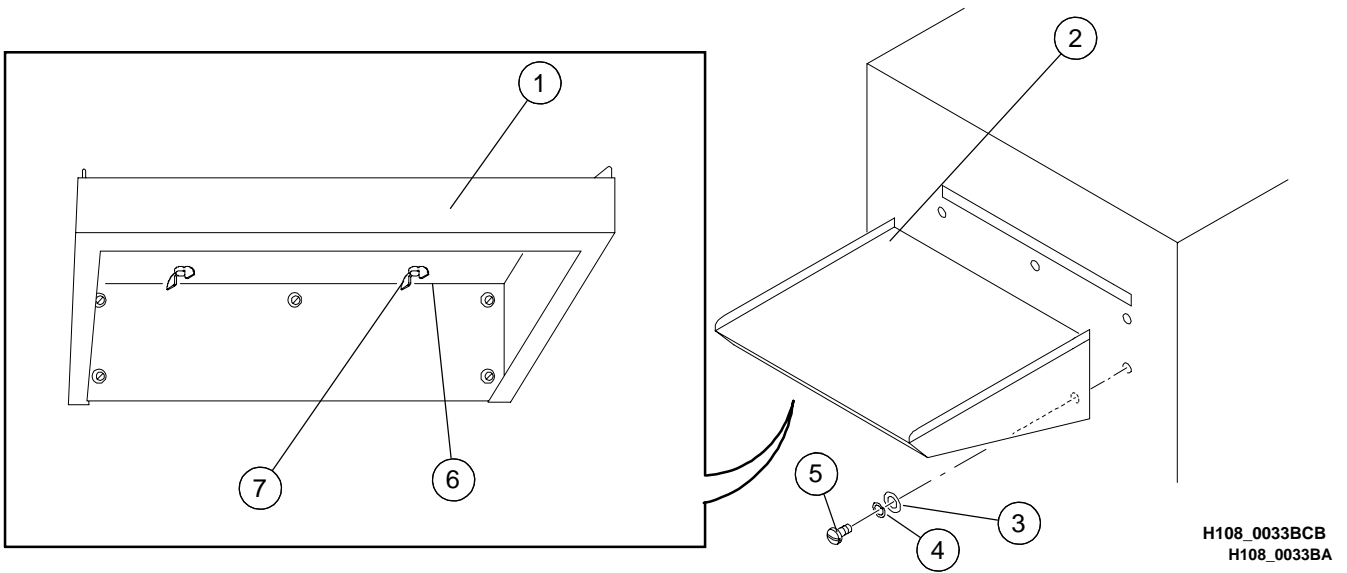


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Figure 2-3 Feed End Panels
Order by Part Number

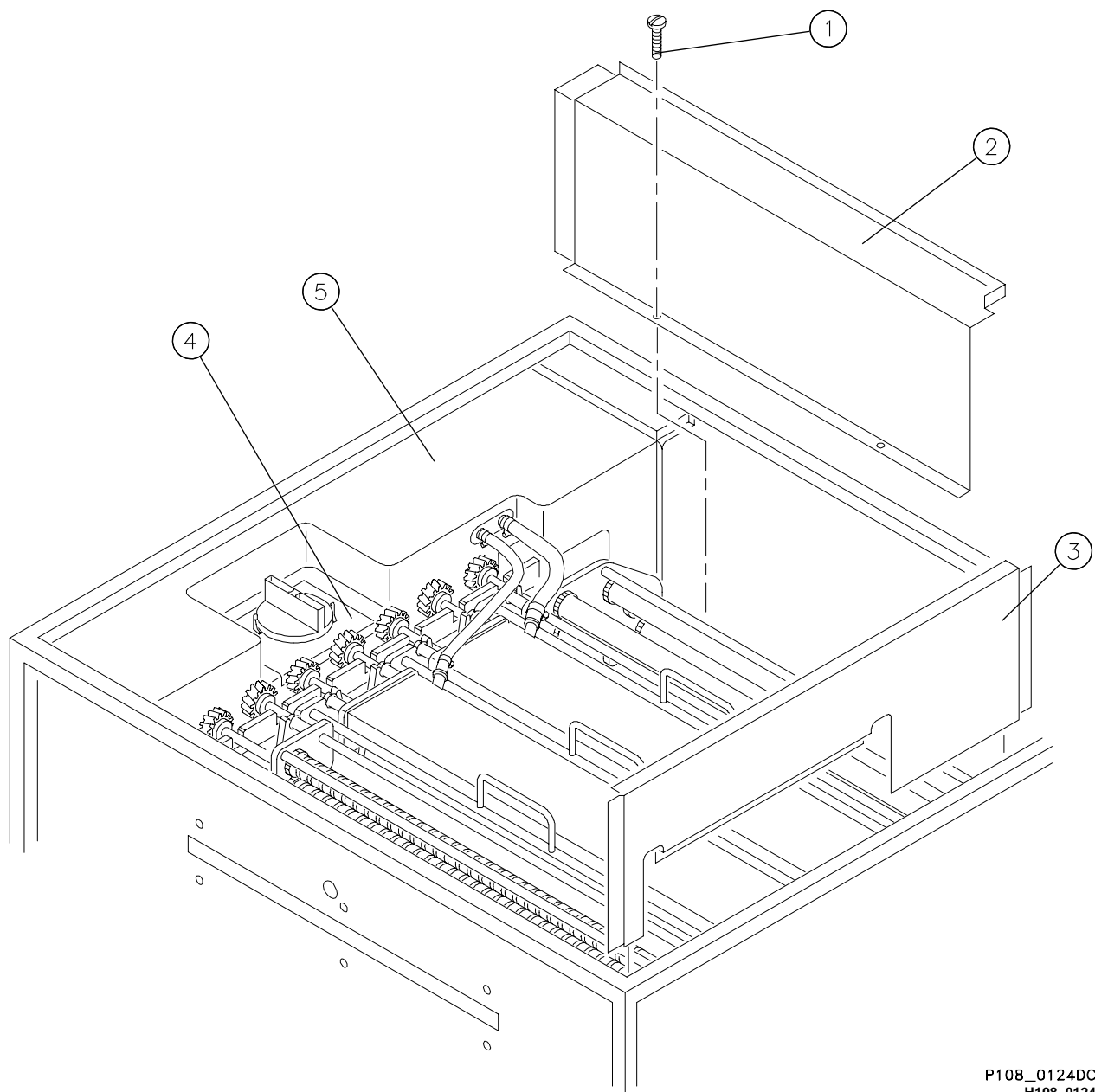
Item	Part No.	Description	Qty.
1	914308	Panel - Access.....	1
2	852946	Screw	13
3	853100	Washer - Lock.....	13
4	852611	Washer	13
5	911489	Panel - Access transformer	1
6	468535	Adapter - Exhaust	1
7	852522	Screw	2

Figure 2-3 Feed End Panels
Order by Part Number



Item	Part No.	Description	Qty.
1	911640	Shelf - Feed, complete	1 2
	454027	Film Guide Assembly.....	1 3
	852611	Washer	5
4	853100	Washer - Lock.....	5 5
	852888	Screw	5 6
	144097	Nut - Wing.....	3
7	853011	Washer	3

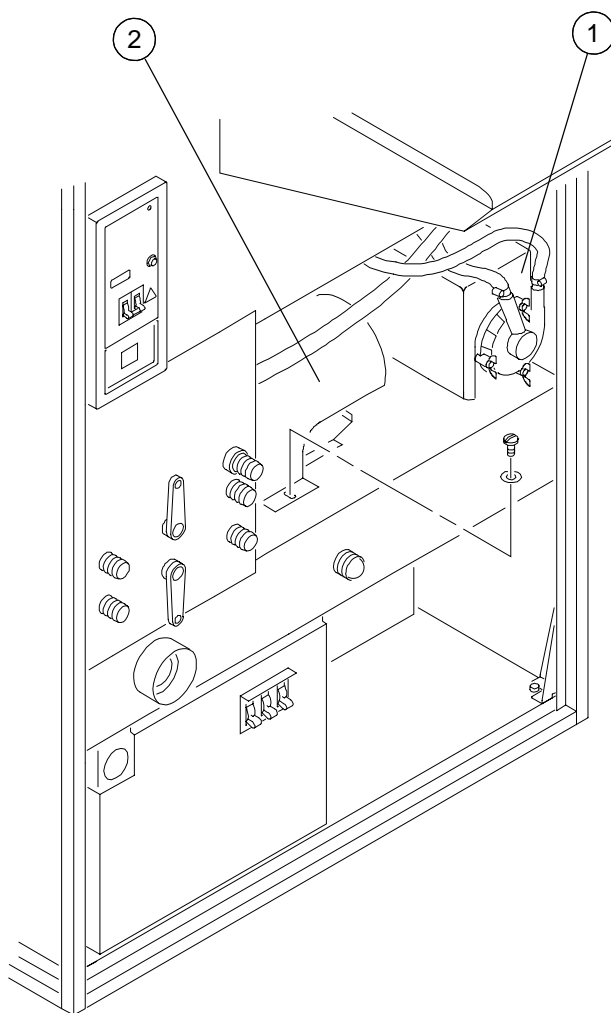
Figure 2-4 Feed Tray
Order by Part Number



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Item	Part No.	Description	Qty.
1	852821	Screw	2
2	914306	Guard - Splash, dryer end	1
3	914307	Guard - Splash, non-drive side.....	1
4	914784	Bezel - Filter.....	1
5	911490	Guard - Splash, drive side.....	1

Figure 2-5 Splash Guards
Order by Part Number



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Figure 2-6 Recirculation Pump Cover and Dryer Blower Motor Cover
Order by Part Number

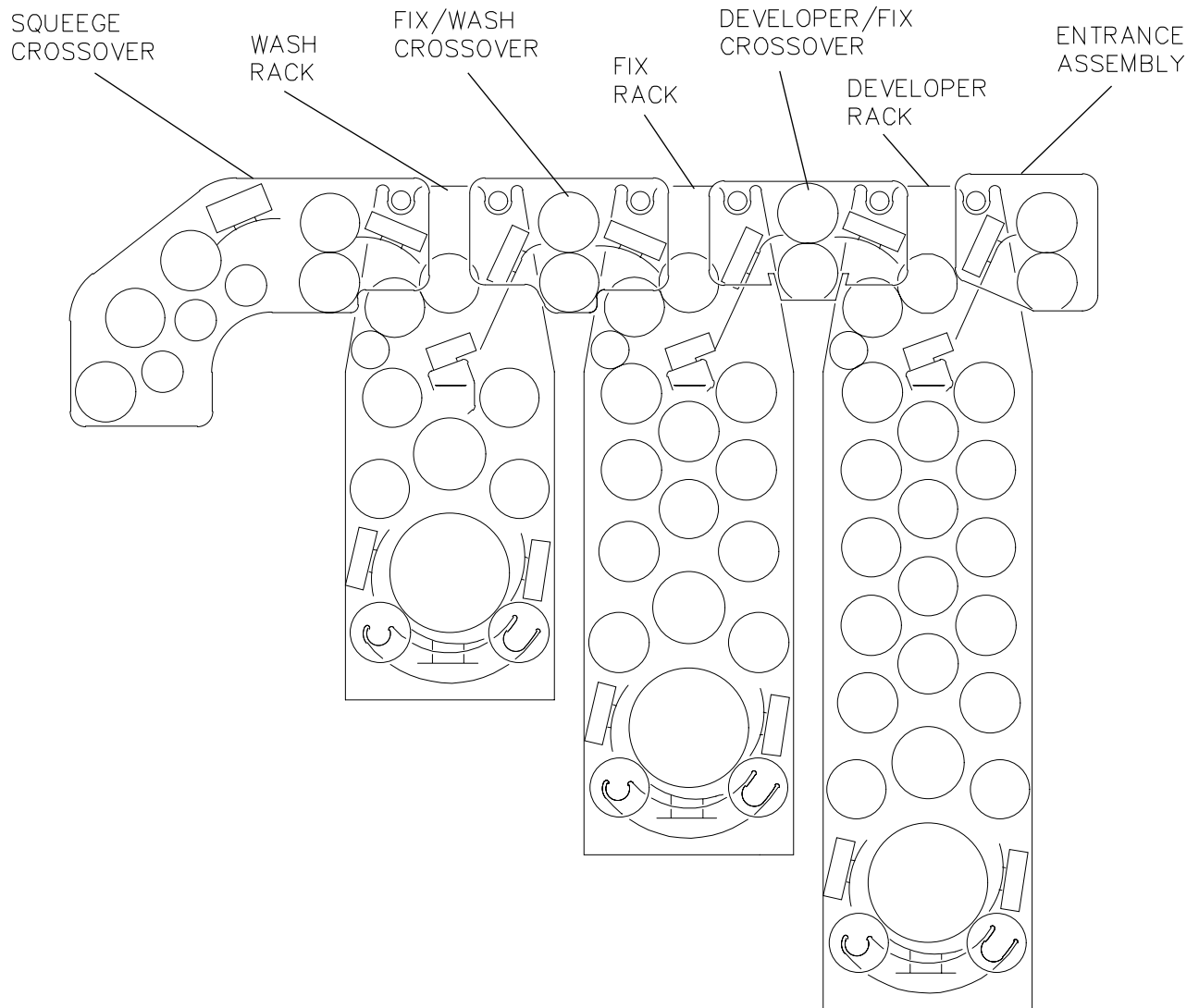
Item	Part No.	Description	Qty.
1	914312	Cover - Recirculation pump	1
2	914313	Cover - Dryer blower motor	1

Figure 2-6 Recirculation Pump Cover and Dryer Blower Motor Cover
Order by Part Number

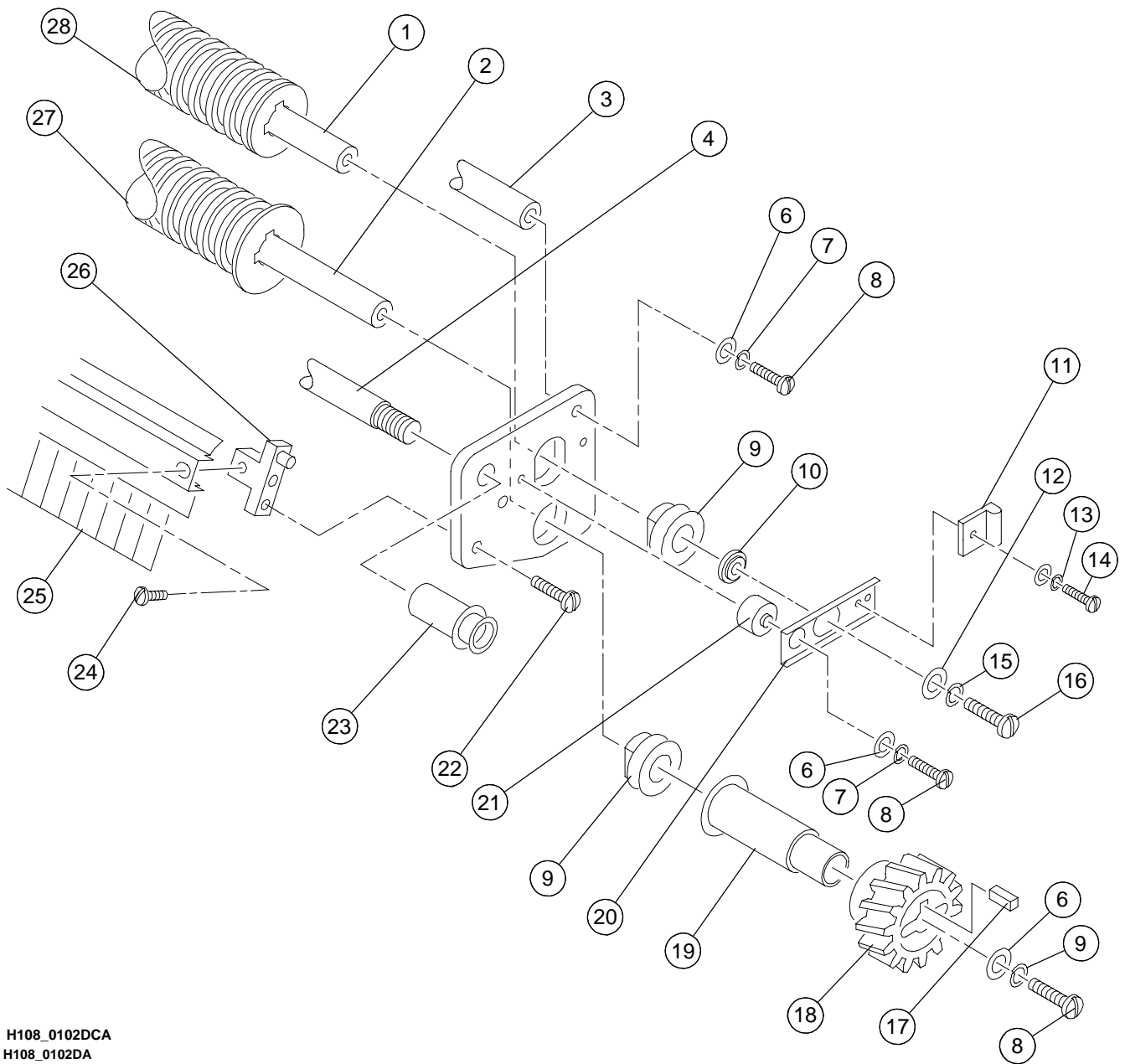
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SECTION 3

Roller Transport System



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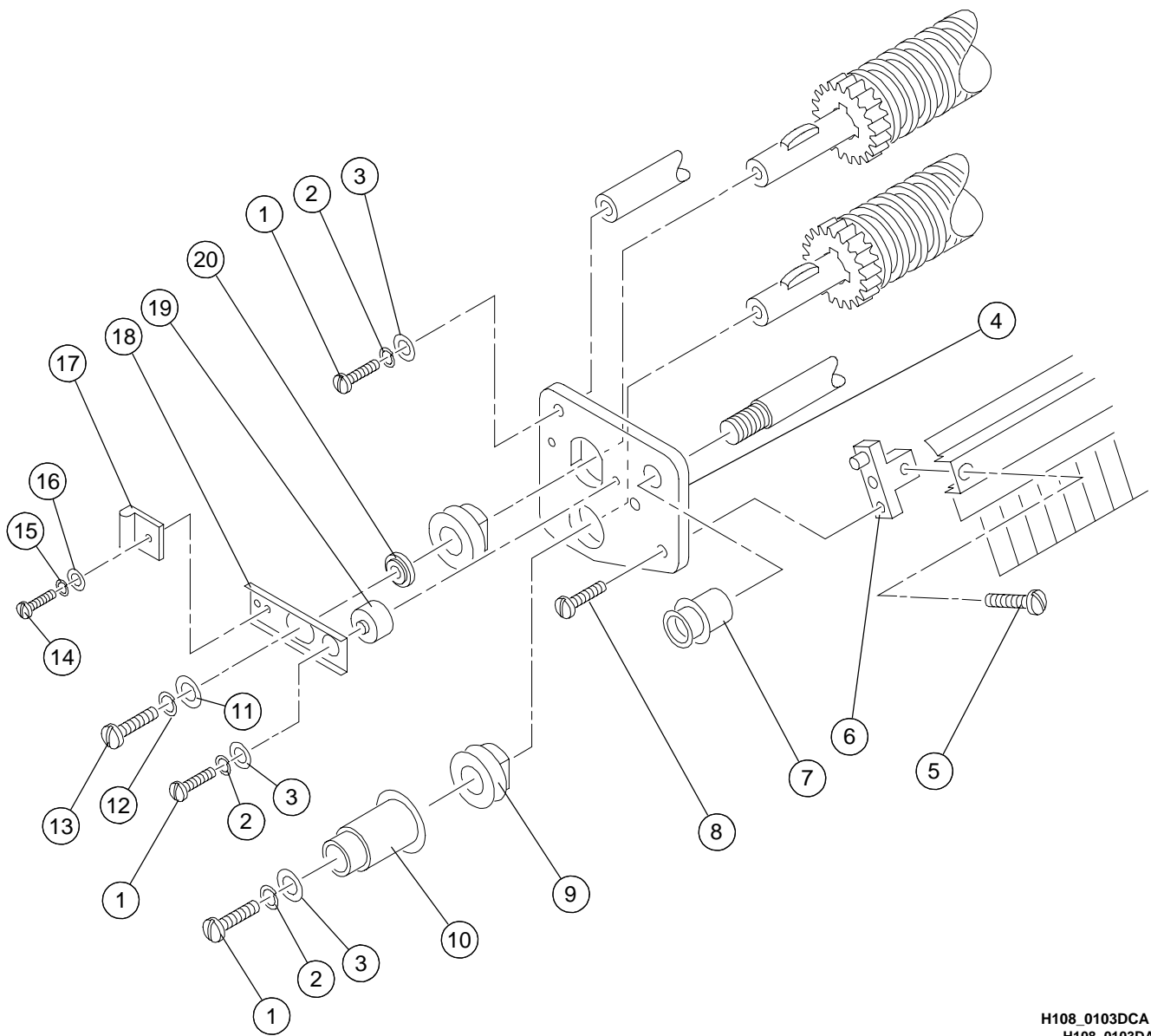
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Figure 3-1 Entrance Rack Assembly
Order by Part Number

->

Item	Part No.	Description	Qty.
1	914470	Shaft.....	1
2	458235	Shaft - Drive.....	1
3	458384	Gear	1
4	458170	Rod - Tie.....	1
5	779700	Plate - Side detector, entrance crossover.....	2
6	852611	Washer.....	2
7	853087	Washer - Lock.....	2
8	852682	Screw	2
9	914507	Bearing.....	2
10	489997	Standoff - Pivot	2
11	650876	Actuator - Magnetic.....	1
12	165627	Washer	2
13	575822	Washer.....	2
14	187283	Washer - Lock.....	1
15	853096	Washer - Lock.....	2
16	544194	Screw	2
17	452044	Key	1
18	550781	Gear - Drive	1
19	458236	Spacer	1
20	474180	Support	1
21	472592	Bearing - Rocker.....	2
22	183322	Screw	2
23	472755	Nut	1
24	852941	Screw	2
25	911643	Guide Shoe Assembly	1
26	474496	Bracket - Film guide shoe.....	2
27	490108	Roller Detector Drive Assembly.....	1
28	490109	Roller Detector Actuator Assembly.....	1

Figure 3-1 Entrance Rack Assembly
Order by Part Number

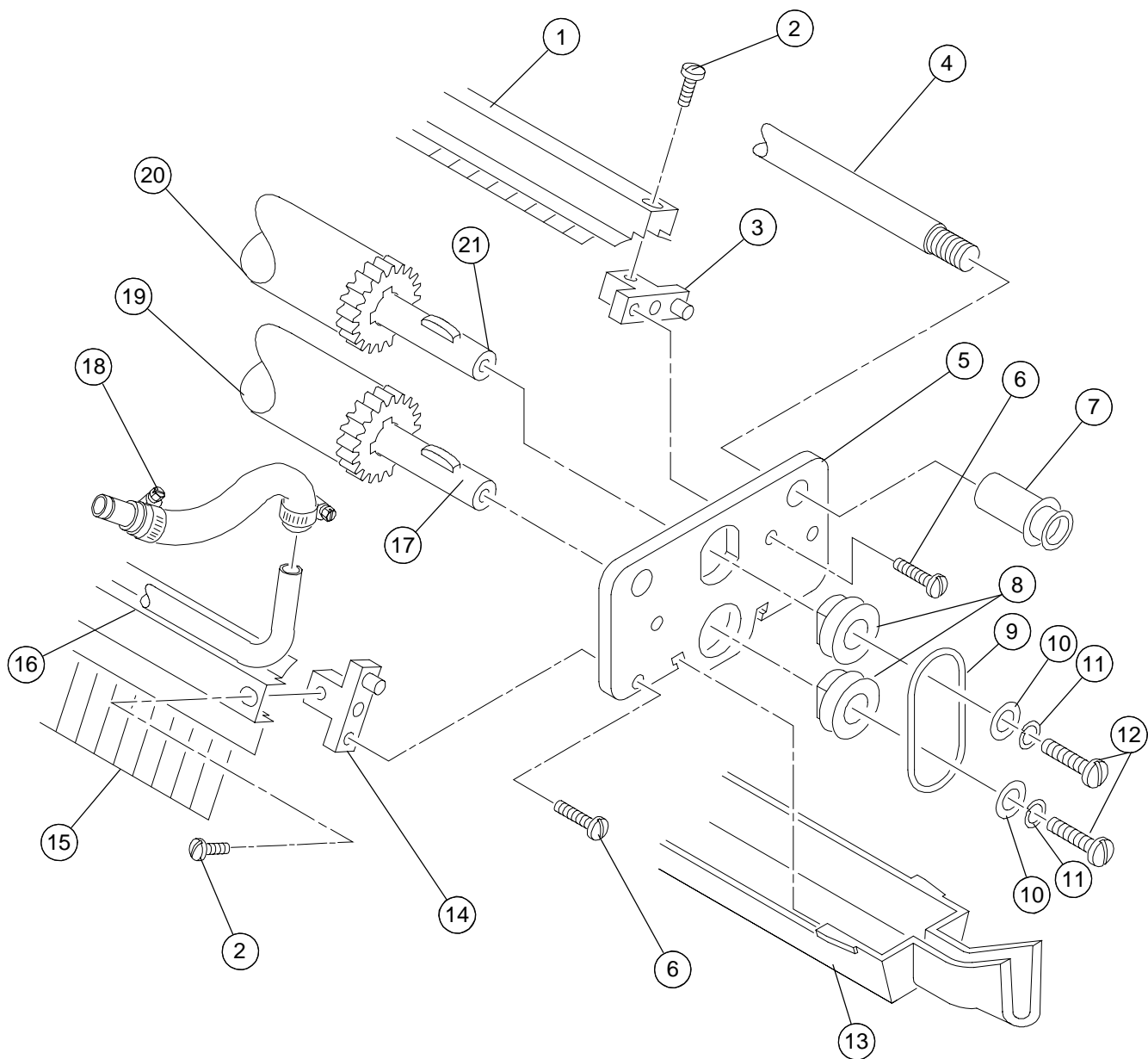


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Figure 3-2 Entrance Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	852682	Screw	2
2	853087	Washer - Lock.....	2
3	852611	Washer	2
4	779700	Plate - Side detector, entrance crossover.....	2
5	852941	Screw	2
6	474496	Bracket - Film guide shoe.....	2
7	472756	Nut	2
8	183322	Screw	1
9	914507	Bearing.....	2
10	458174	Spacer - Sleeve	1
11	165627	Washer	2
12	853096	Washer - Lock.....	2
13	544194	Screw	1
14	575821	Screw	1
15	187283	Washer - Lock.....	1
16	575822	Washer.....	2
17	650876	Actuator - Magnetic	2
18	474180	Support.....	2
19	472592	Bearing - Rocker.....	2
20	489997	Standoff - Pivot	2

Figure 3-2 Entrance Rack Assembly
Order by Part Number

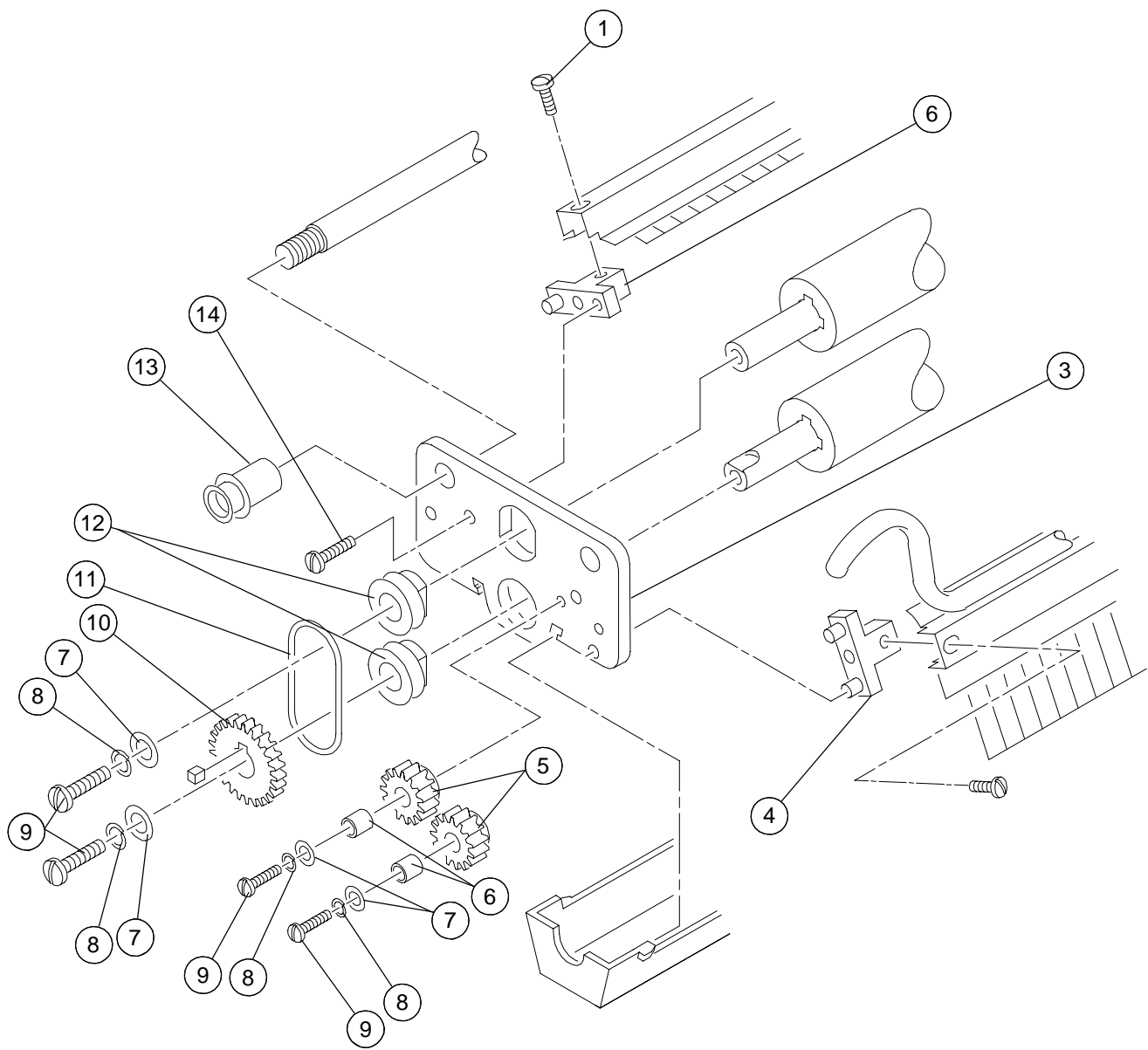


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Figure 3-3 Developer/Fixer Crossover Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	911496	Entrance Crossover Shoe Assembly.....	1
2	852941	Screw	2
3	474596	Bracket - Film guide shoe.....	3
4	458170	Rod - Tie	2
5	779237	Side Plate - Developer/Fixer Crossover, non-drive side.....	1
6	183322	Screw	3
7	472755	Nut	2
8	914507	Bearing.....	1
9	459344	Spring.....	2
10	852611	Washer.....	1
11	853087	Washer - Lock.....	1
12	852682	Screw	2
13	914521	Trough - Water, crossover.....	1
14	911646	Shoe Assembly	1
15	914782	Hose - Trough, water feed.....	1
16	914481	Shaft - Crossover Drive Roller, Developer/Fixer.....	1
17	246800	Clamp - Hose, narrow band size 2, range .219 - .625m, width .312	2
18	240066	Drive Roller Assembly	1
19	240067	Drive Roller Assembly	1
20	914480	Shaft - Upper roller	1

Figure 3-3 Developer/Fixer Crossover Assembly
Order by Part Number

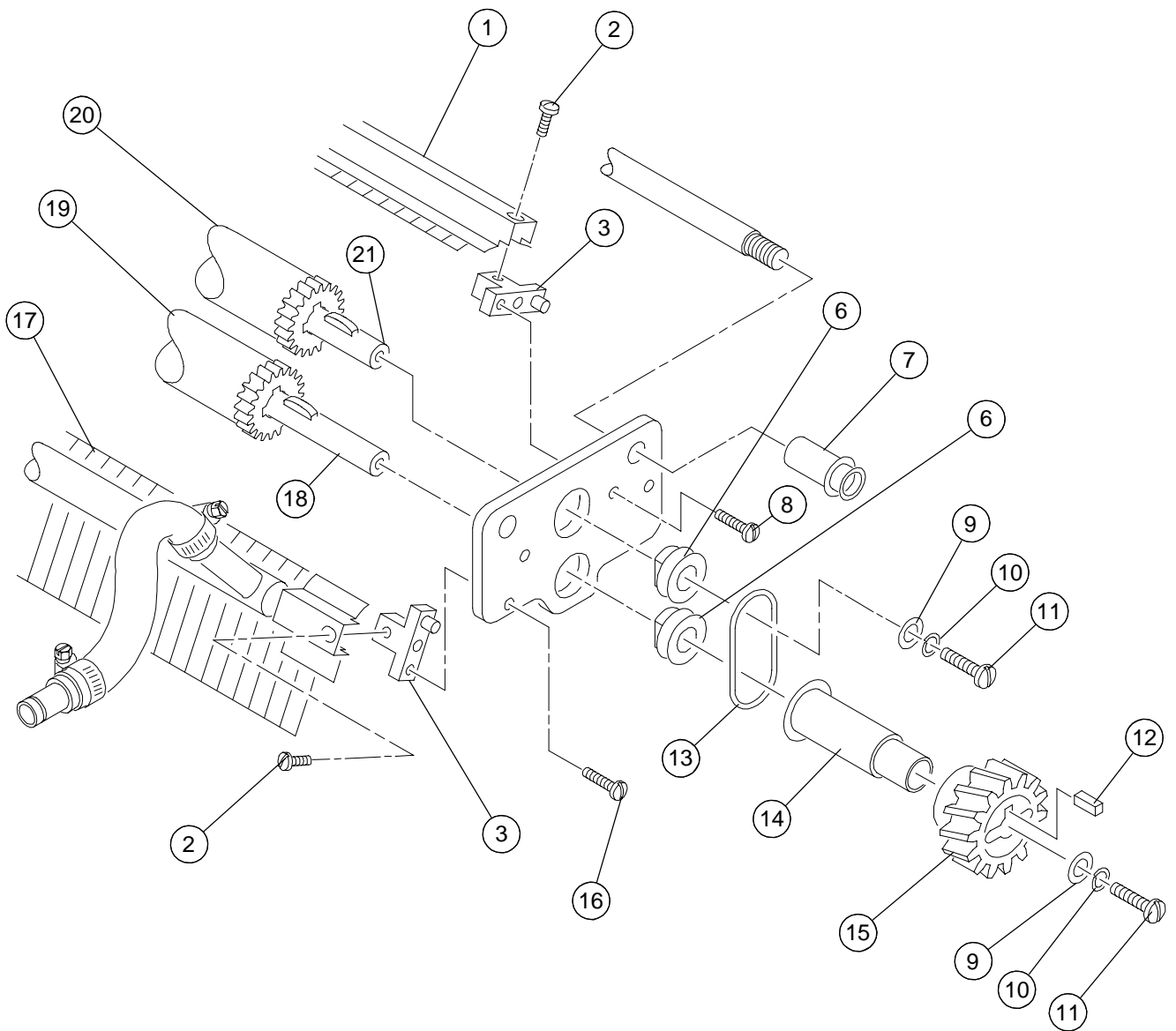


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Figure 3-4 Developer/Fixer - Crossover Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	852941	Screw	2
2	474596	Bracket - Film guide shoe.....	3
3	779269	Plate - Side, developer/fixer crossover, non-drive side	1
4	779740	Block - Shoe	1
5	779739	Gear	2
6	914780	Spacer - Developer/Fixer crossover	2
7	852611	Washer	1
8	853087	Washer - Lock.....	1
9	852682	Screw	1
10	779738	Gear	1
11	459344	Spring.....	2
12	914507	Bearing.....	2
13	472756	Nut	2
14	183322	Screw	3

Figure 3-4 Developer/Fixer - Crossover Assembly
Order by Part Number

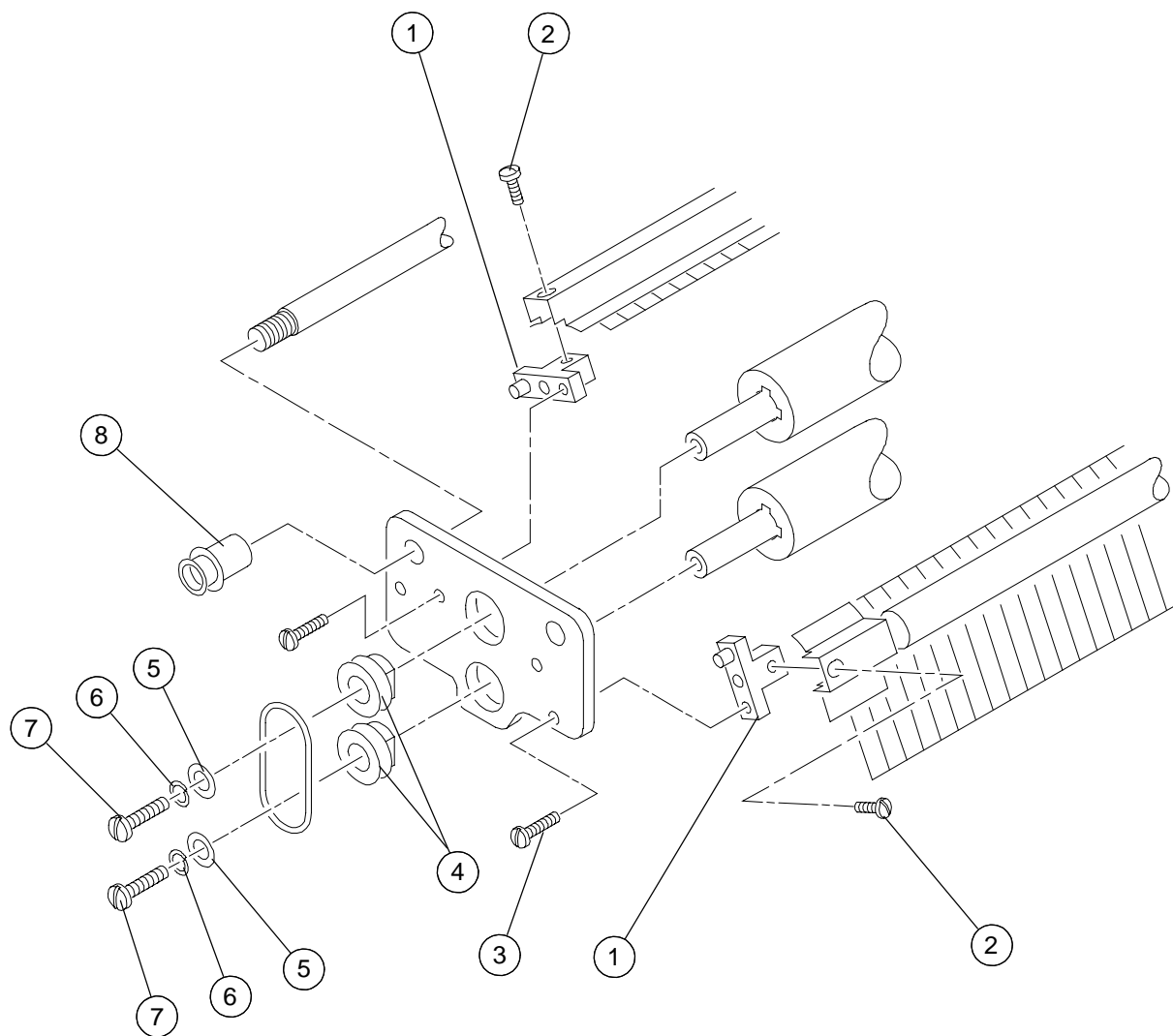


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Figure 3-5 Fix/Wash Crossover Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	911496	Entrance Crossover Shoe Assembly	1
2	852941	Screw	2
3	474596	Bracket - Film guide shoe.....	4
4	458170	Rod - Tie	2
5	911429	Plate - Side, fixer/wash crossover	2
6	914507	Bearing	1
7	472755	Nut	2
8	183322	Screw	4
9	852611	Washer	1
10	853087	Washer - Lock.....	1
11	852682	Screw	1
12	452044	Key	1
13	459344	Spring.....	2
14	458174	Spacer - Sleeve	1
15	550781	Gear - Drive	1
16	914503	Fixer/Washer Crossover Shoe Assembly	1
17	914482	Shaft - crossover drive, fixer/wash	1
18	470085	Roller	1
19	467017	Roller	1
20	914480	Shaft - Upper roller	1

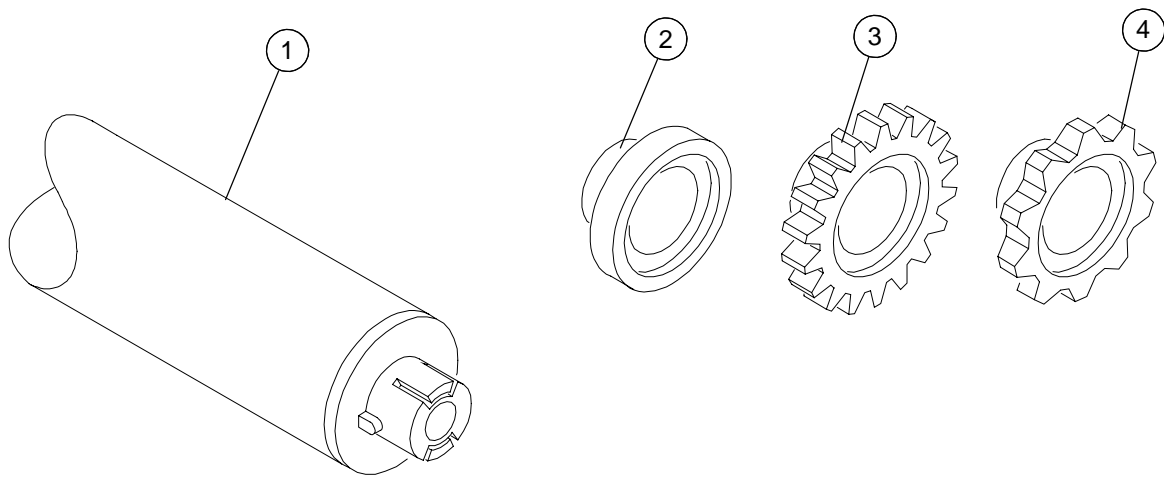
Figure 3-5 Fix/Wash Crossover Assembly
Order by Part Number



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Item	Part No.	Description	Qty.
1	474596	Bracket - Film guide shoe	4
2	852941	Screw	2
3	183322	Screw	4
4	914507	Bearing	2
5	852611	Washer	1
6	853087	Washer - Lock.....	1
7	852682	Screw	2
8	472756	Nut	1
9	911429	Plate - Side, fixer/wash crossover	2

Figure 3-6 Fixer/Wash - Crossover Assembly
Order by Part Number

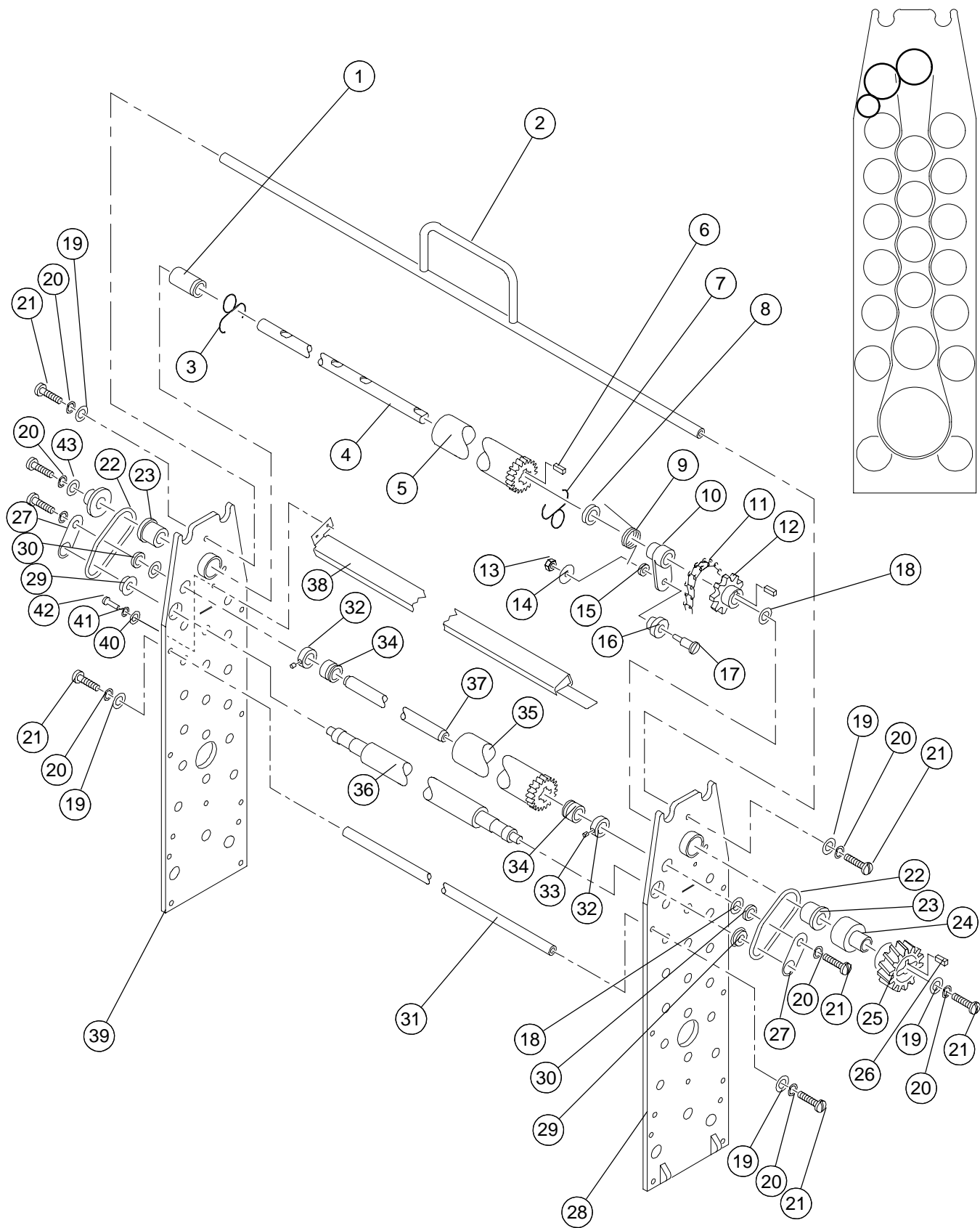


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Figure 3-7 Basic Roller Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	489693	Roller	1
2	467563	Idler	1
3	467564	Gear	1
4	607833	Sprocket	1

Figure 3-7 Basic Roller Assembly
Order by Part Number

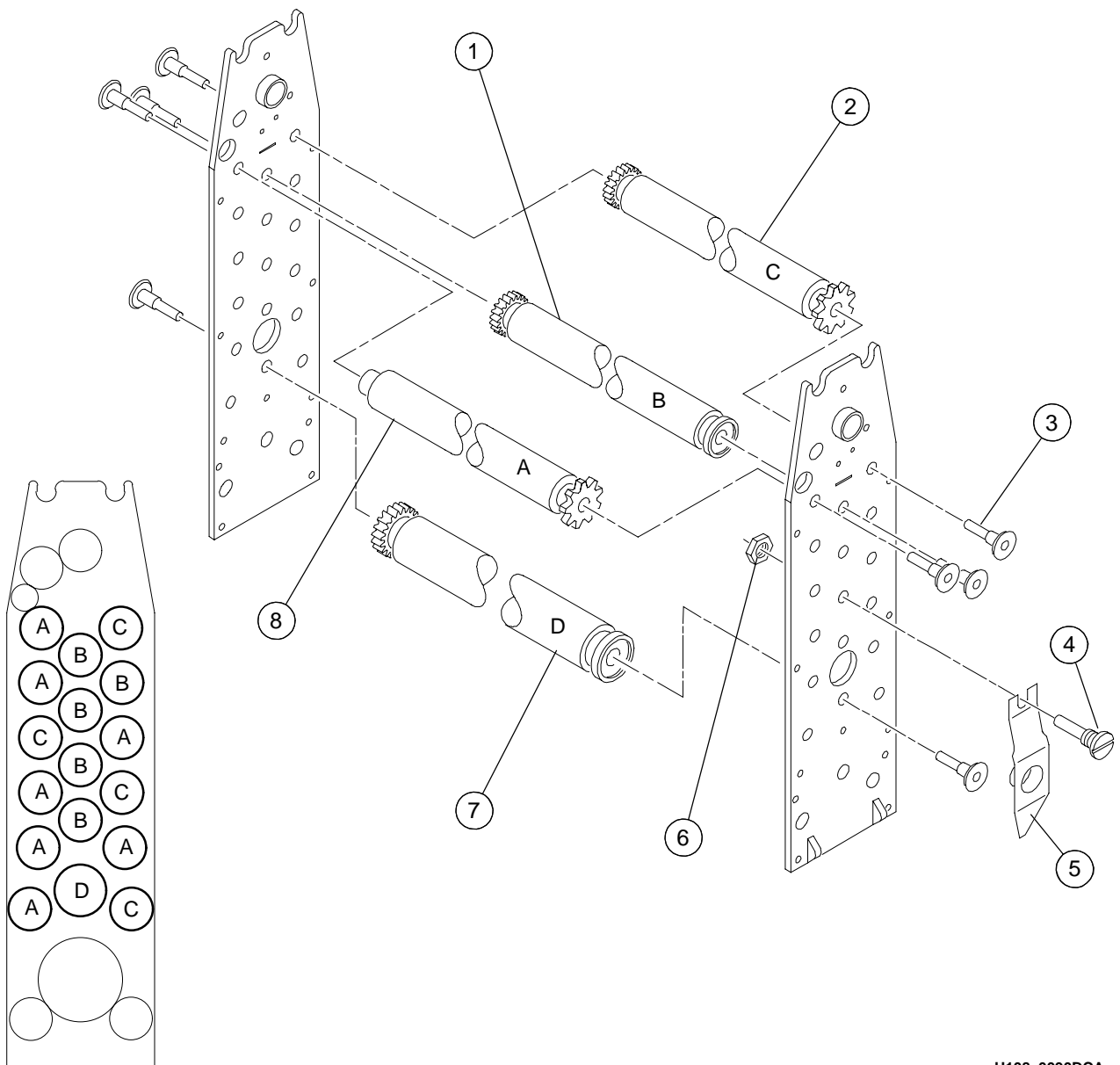


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Figure 3-8 Developer Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	911482	Spacer - Spring, drive shaft, non-drive side.....	1
2	459378	Rod Assembly	1
3	879826	Spring - Retainer.....	1
4	914483	Shaft - Drive	1
5	470086	Roller Assembly	1
6	454354	Key	2
7	479820	Spring - Roller.....	2
8	914487	Spacer - Spring, drive shaft, drive side.....	1
9	914671	Spring.....	1
10	914489	Arm - Pivot, chain tensioner	1
11	459263	Chain	1
12	454285	Sprocket - Drive	1
13	852621	Nut - 8-32.....	1
14	459343	Washer	1
15	914540	Spacer - Spring stop.....	1
16	914539	Roller - Idler	1
17	914541	Screw - Shoulder	1
18	463100	Washer - Thrust	1
19	852611	Washer	12
20	853087	Washer - Lock.....	8
21	852682	Screw	8
22	467843	Spring.....	2
23	650702	Bearing	2
24	473538	Spacer	1
25	550774	Gear - Worm drive.....	1
26	454354	Key	1
27	473221	Plate - Keeper.....	2
28	914694	Plate Assembly - Developer rack, drive side	1
29	473220	Bushing - Spring	1
30	463004	Spacer - Bearing.....	2
31	458219	Rod - Tie	1
32	459347	Collar	1
33	852889	Setscrew.....	2
34	914488	Spacer - Spring, squeegee roller.....	2
35	914783	Roller Assembly	1
36	474599	Rewet Roller Assembly.....	1
37	458207	Shaft - Roller.....	1
38	914302	Developer, Fixer Racks Shoe Assembly - entry/exit.....	1
39	914695	Developer Rack Plate Assembly - non-drive side.....	1
40	136247	Washer - Plain	2
41	187283	Washer - Lock.....	2
42	556032	Screw - 4-40	2
43	458205	Spacer - Non-drive side.....	1

Figure 3-8 Developer Rack Assembly
Order by Part Number

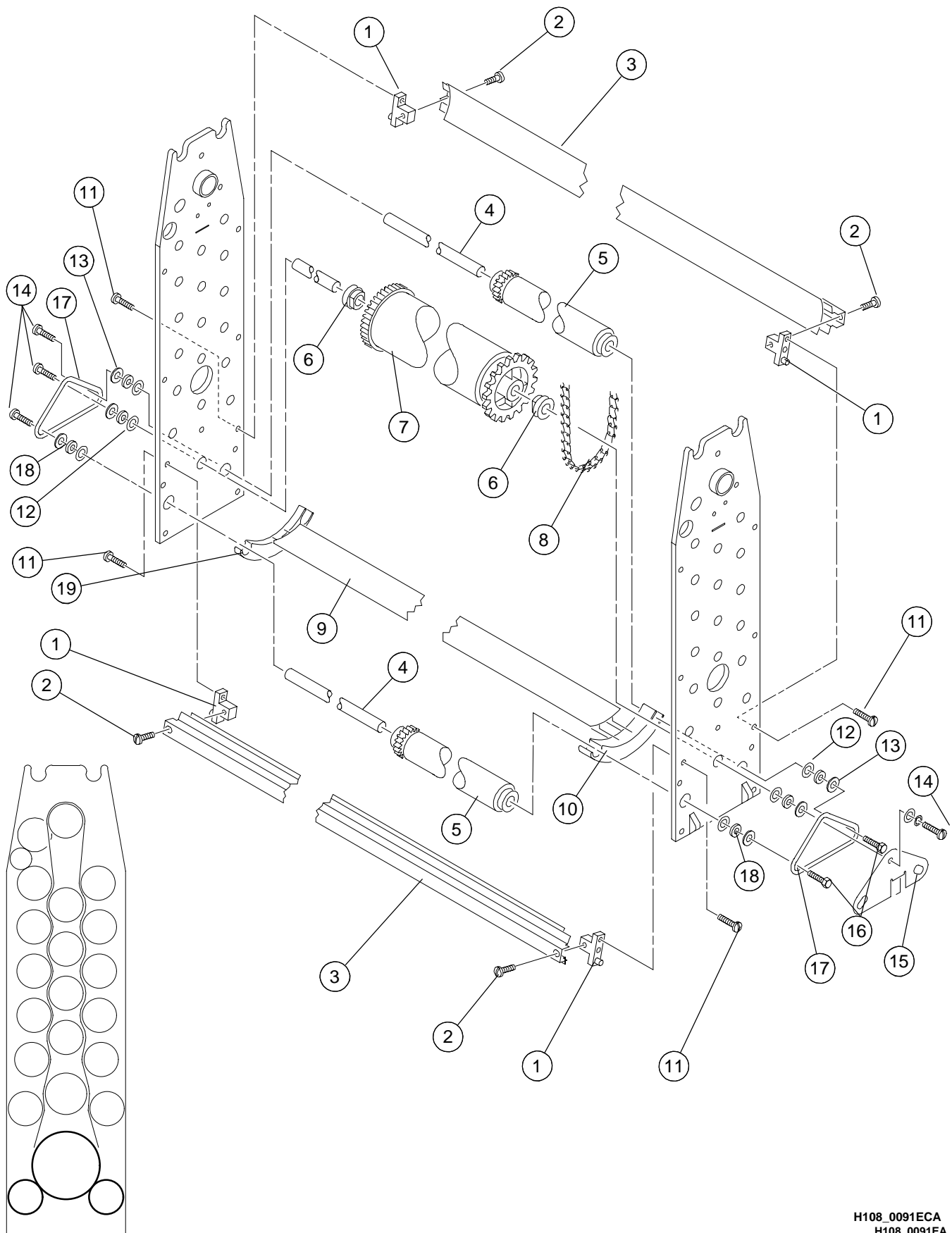


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Figure 3-9 Developer Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	489696	Roller Assembly	4
2	489697	Roller Assembly	5
3	474777	Stud - Snap in	33
4	470507	Stud	1
5	467781	Baffle	1
6	452101	Nut.....	1
7	492104	Roller Assembly (2 inch diameter)	1
8	489695	Roller Assembly	7

Figure 3-9 Developer Rack Assembly
Order by Part Number

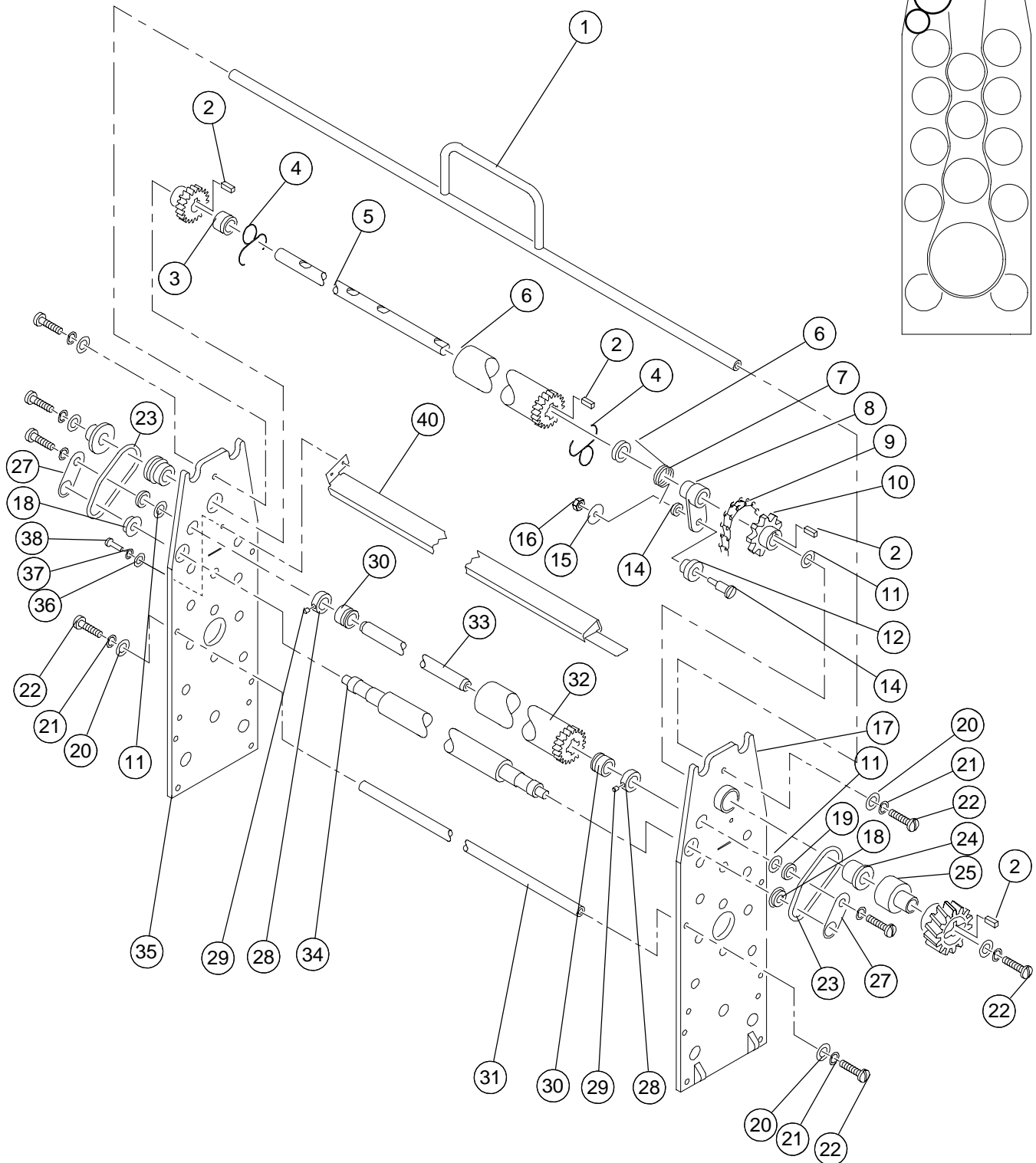
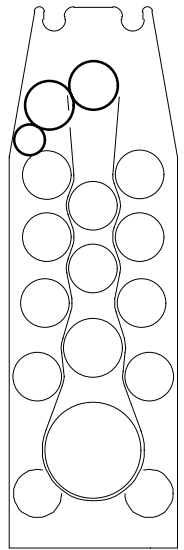


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Figure 3-10 Developer Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	474596	Bracket - Film guide shoe.....	4
2	852941	Screw	4
3	914479	Turn Around Shoe Assembly.....	2
4	458207	Shaft - Roller.....	3
5	261279	Roller Assembly	2
6	914507	Bearing.....	1
7	536884	Developer Turn Roller Assembly	1
8	459263	Chain	1
9	914672	Floating Shoe Assembly	1
10	779722	Meeting - Block shoe, drive side	1
11	183322	Screw	4
12	463100	Washer - Thrust	1
13	459343	Washer	2
14	852682	Screw	2
15	472265	Plate	1
16	190596	Screw	2
17	474645	Spring.....	2
18	463004	Spacer - Bearing.....	10
19	779721	Meeting - Block shoe, non-drive side	1

Figure 3-10 Developer Rack Assembly
Order by Part Number

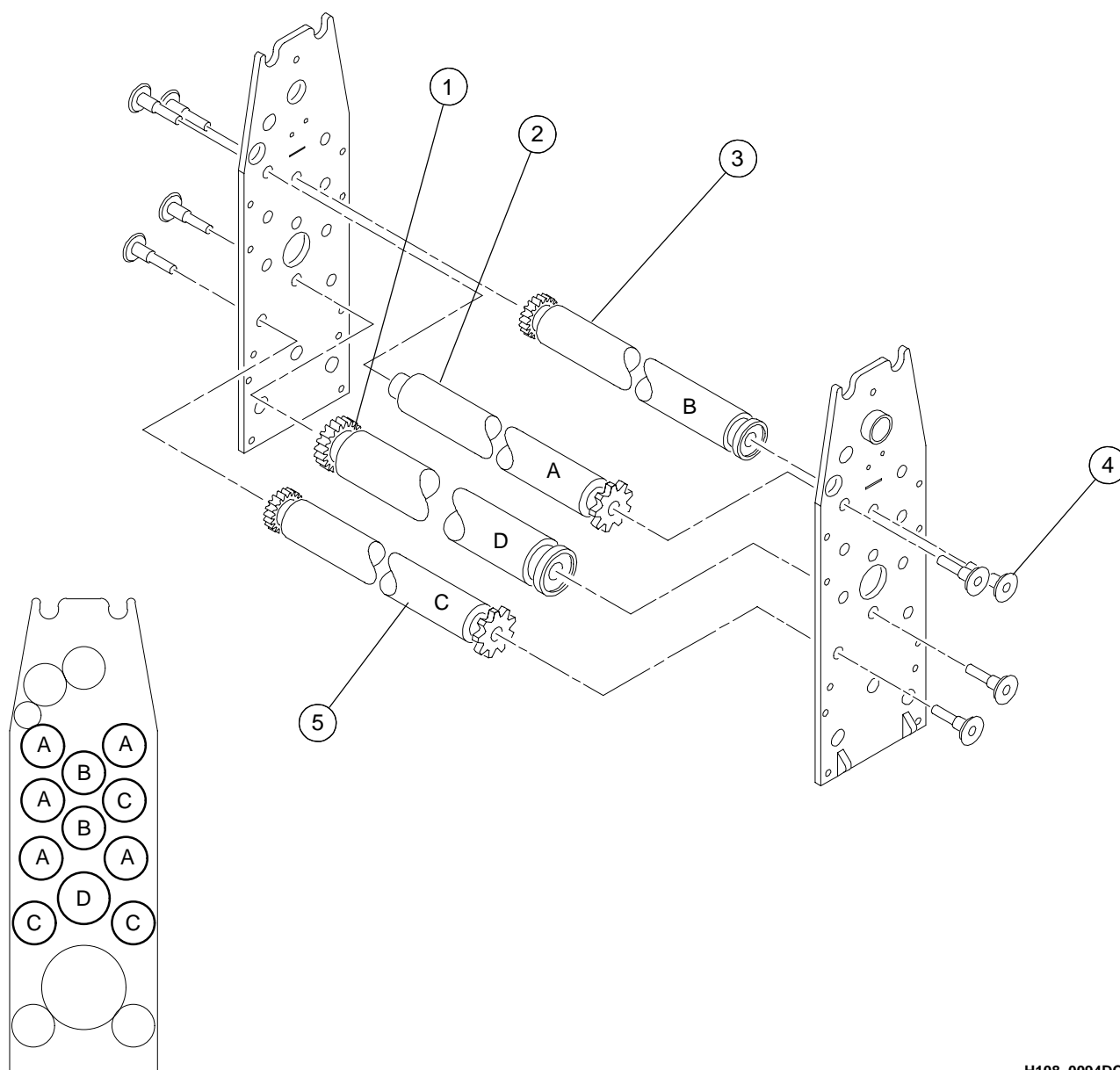


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Figure 3-11 Fixer Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	459378	Rod Assembly	1
2	454354	Key	4
3	914486	Spacer - Spring, drive shaft, non-drive side.....	1
4	479820	Spring - Roller.....	2
5	470086	Roller Assembly	1
6	914487	Spacer - Spring, drive shaft, drive side.....	1
7	914671	Spring.....	1
8	914489	Arm - Pivot, chain tensioner	1
9	459263	Chain	1
10	454285	Sprocket - Drive	1
11	463100	Washer - Thrust	1
12	914539	Roller - Idler	1
13	914541	Screw - Shoulder	1
14	914540	Spacer - Spring stop.....	1
15	459343	Washer.....	1
16	852621	Nut - 8-32.....	1
17	914696	Fixer Rack Drive Side Plate Assembly	1
18	473220	Bushing - Spring	1
19	463004	Spacer - Bearing.....	1
20	852611	Washer	1
21	853087	Washer - Lock.....	8
22	852682	Screw	8
23	467843	Spring.....	2
24	650702	Bearing.....	1
25	473538	Spacer	1
26	550774	Gear - Worm drive.....	1
27	473221	Plate - Keeper.....	2
28	459347	Collar	2
29	852889	Setscrew.....	2
30	914488	Spacer - Spring, squeegee roller.....	2
31	458219	Rod - Tie.....	4
32	914783	Roller Assembly	1
33	458207	Shaft - Roller.....	1
34	474599	Rewet Roller Assembly.....	1
35	914697	Fixer Rack Non-Drive Side Plate Assembly	1
36	136247	Washer - Plain	1
37	187283	Washer - Lock.....	2
38	556032	Screw - 4-40	2
39	779737	Gear - Crossover drive	1
40	914302	Entry /Exit Shoe Assembly	1

Figure 3-11 Fixer Rack Assembly
Order by Part Number

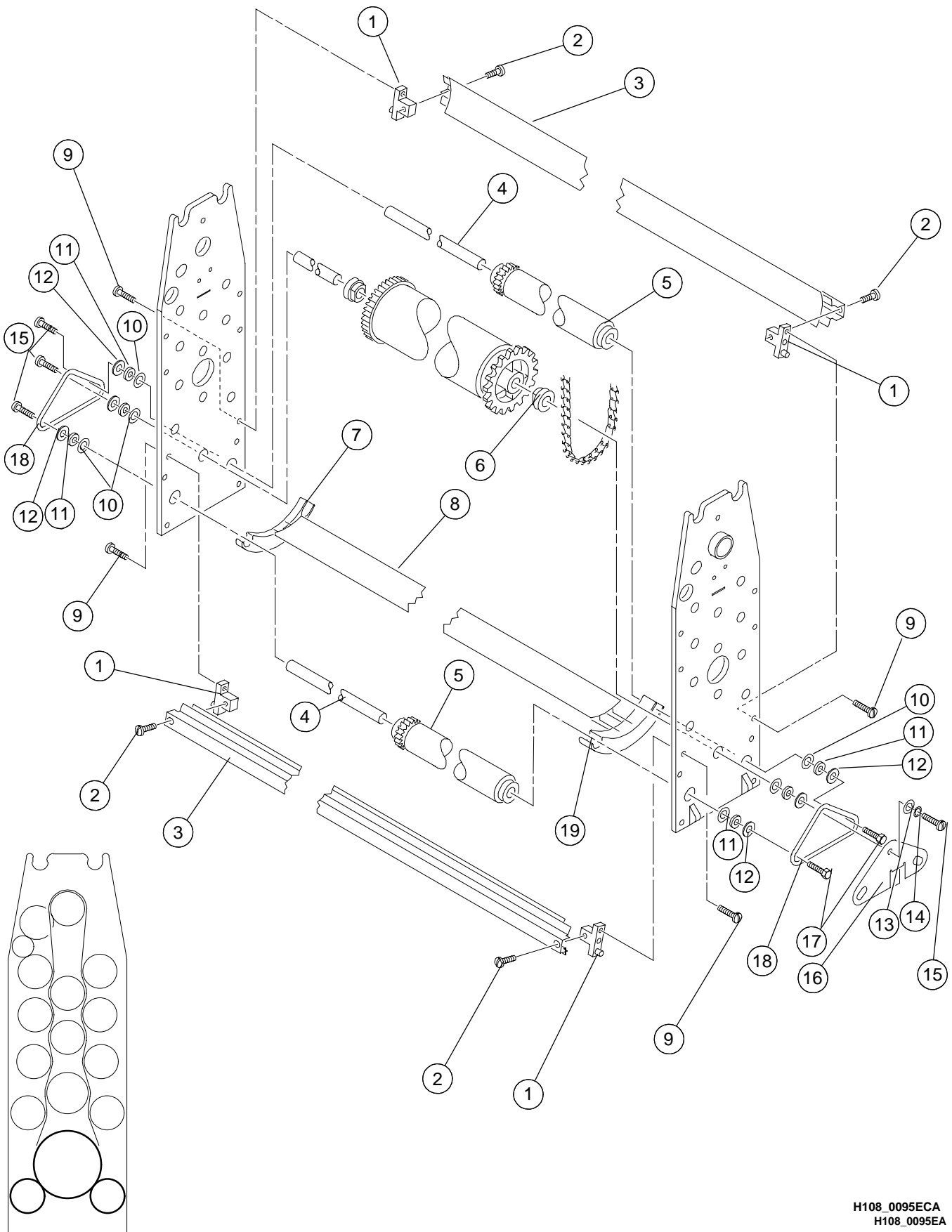


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Figure 3-12 Fixer Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	492104	Roller Assembly (2 inch diameter)	1
2	489695	Roller Assembly	5
3	489696	Roller Assembly	2
4	474777	Stud - Snap in.....	11
5	489697	Roller Assembly	3

Figure 3-12 Fixer Rack Assembly
Order by Part Number

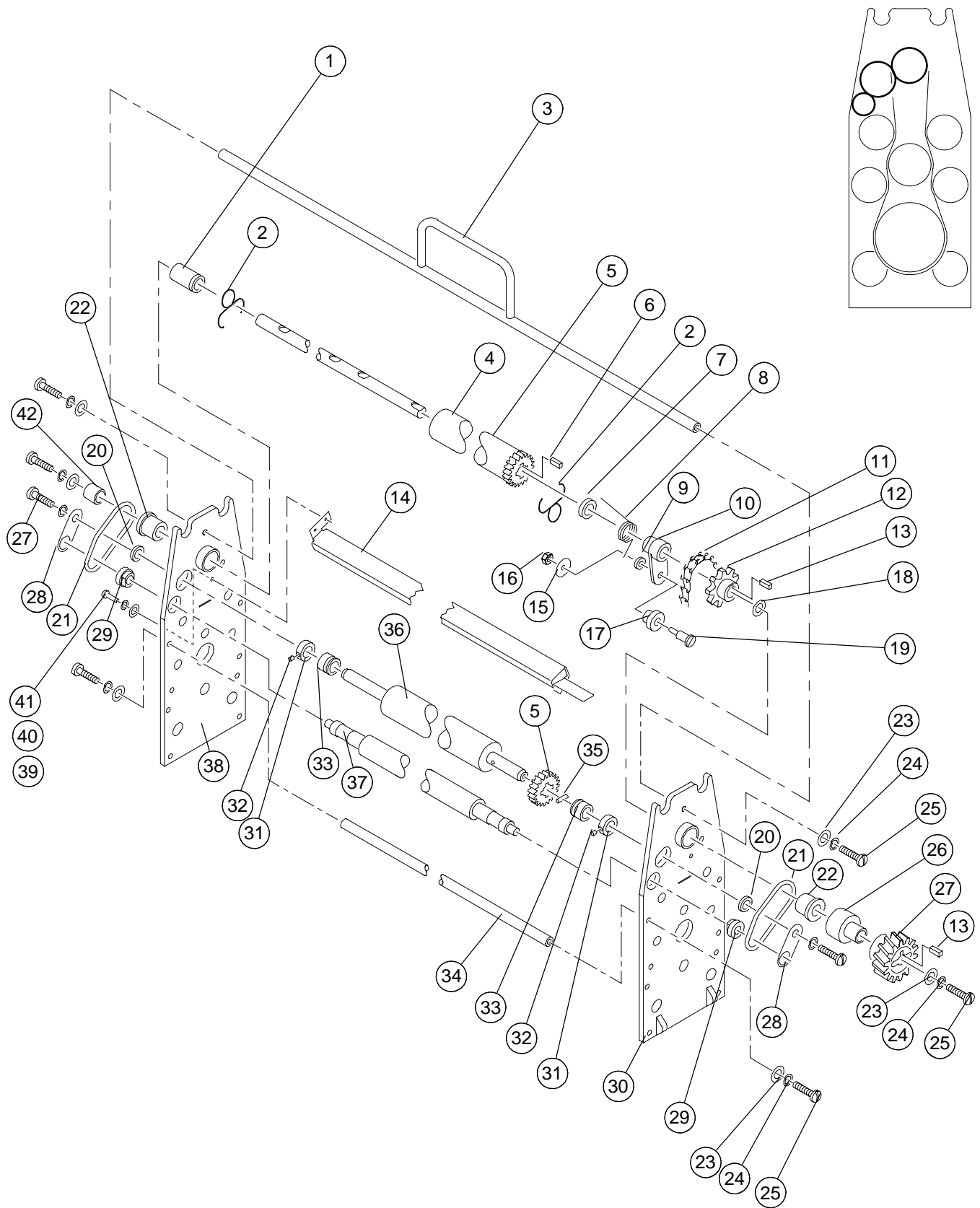


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Figure 3-13 Fixer Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	474596	Bracket - Film guide shoe.....	4
2	852941	Screw	4
3	914479	Turn Around Shoe Assembly	2
4	458207	Shaft - Roller.....	3
5	261279	Roller Assembly	2
6	914507	Bearing.....	2
7	779721	Meeting - Block shoe, non-drive side	1
8	914672	Floating Shoe Assembly	1
9	183322	Screw	4
10	463100	Washer - Thrust	2
11	463004	Spacer - Bearing.....	1
12	459343	Washer	5
13	852611	Washer	8
14	853087	Washer - Lock.....	1
15	852682	Screw	8
16	472265	Plate	1
17	190596	Screw	2
18	474645	Spring.....	2
19	779722	Meeting - Block shoe, drive side	1
20	473146	Turn Around Roller Assembly	1

Figure 3-13 Fixer Rack Assembly
Order by Part Number

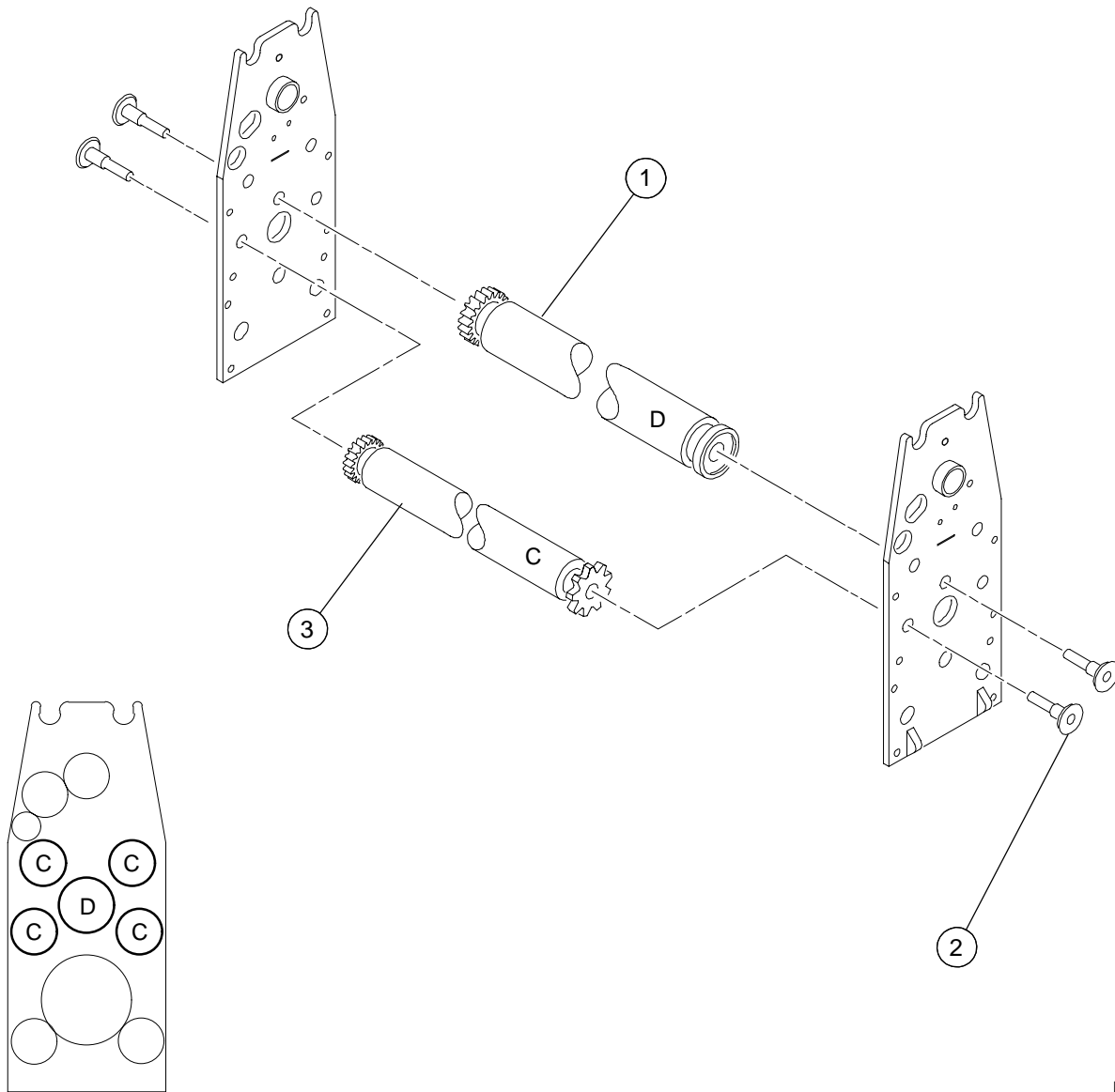


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Figure 3-14 Wash Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	911482	Spacer - Spring, drive shaft, non-drive side.....	1
2	479820	Spring - Roller.....	2
3	459378	Rod Assembly.....	1
4	474619	Roller Assembly.....	1
5	458384	Gear.....	1
6	175381	Pin.....	1
7	914487	Spacer - Spring, drive shaft, drive side.....	1
8	914671	Spring.....	1
9	914540	Spacer - Spring stop.....	1
10	914489	Arm - Pivot, chain tensioner.....	1
11	459263	Chain.....	1
12	454285	Sprocket - Drive.....	1
13	454354	Key.....	1
14	914300	Wash Rack Entrt/Exit Shoe Assembly.....	1
15	459343	Washer.....	1
16	852621	Nut - 8-32.....	1
17	914539	Roller - Idler.....	1
18	463100	Washer - Thrust.....	3
19	914541	Screw - Shoulder.....	1
20	463004	Spacer - Bearing.....	2
21	467843	Spring.....	2
22	650702	Bearing.....	1
23	852611	Washer.....	8
24	853087	Washer - Lock.....	8
25	852682	Screw.....	1
26	473538	Spacer.....	1
27	550774	Gear - Worm drive.....	1
28	472621	Plate - Keeper.....	2
29	914507	Bearing.....	2
30	914698	Drive Side Wash Rack Plate Assembly.....	1
31	459347	Collar.....	2
32	852889	Setscrew.....	2
33	914488	Spacer - Spring, squeegee roller.....	2
34	458219	Rod - Tie.....	1
35	175381	Pin.....	1
36	474621	Roller Assembly.....	1
37	474599	Rewet Roller Assembly.....	1
38	914699	Non-Drive Side Wash Rack Plate Assembly.....	1
39	136247	Washer - Plain.....	2
40	187283	Washer - Lock.....	2
41	556032	Screw - 4-40.....	2
42	458205	Spacer - Non-drive side.....	1

Figure 3-14 Wash Rack Assembly
Order by Part Number

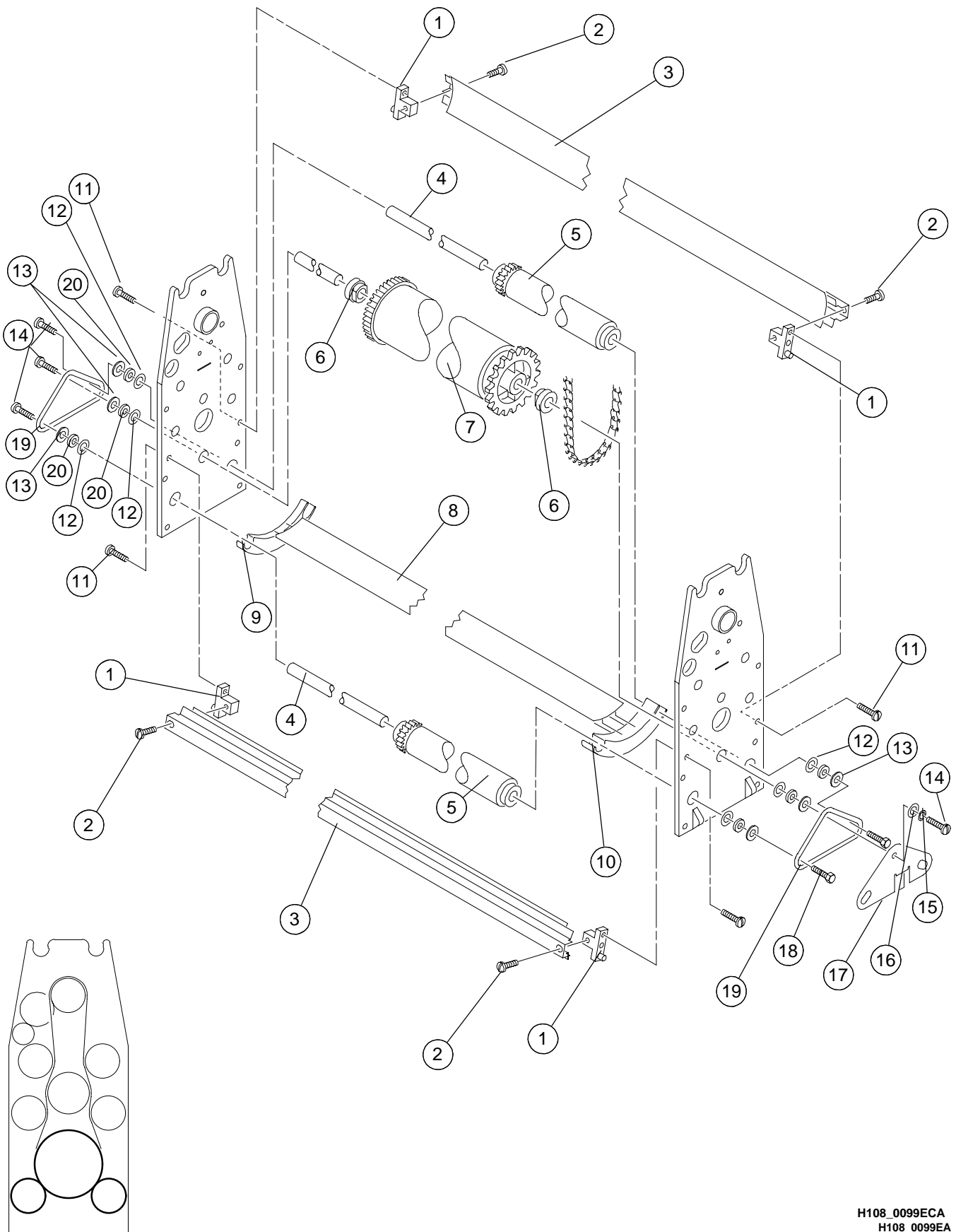


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Figure 3-15 Wash Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	492104	Roller Assembly (2 inch diameter)	1
2	474777	Stud - Snap in.....	5
3	489697	Roller Assembly	3

Figure 3-15 Wash Rack Assembly
Order by Part Number

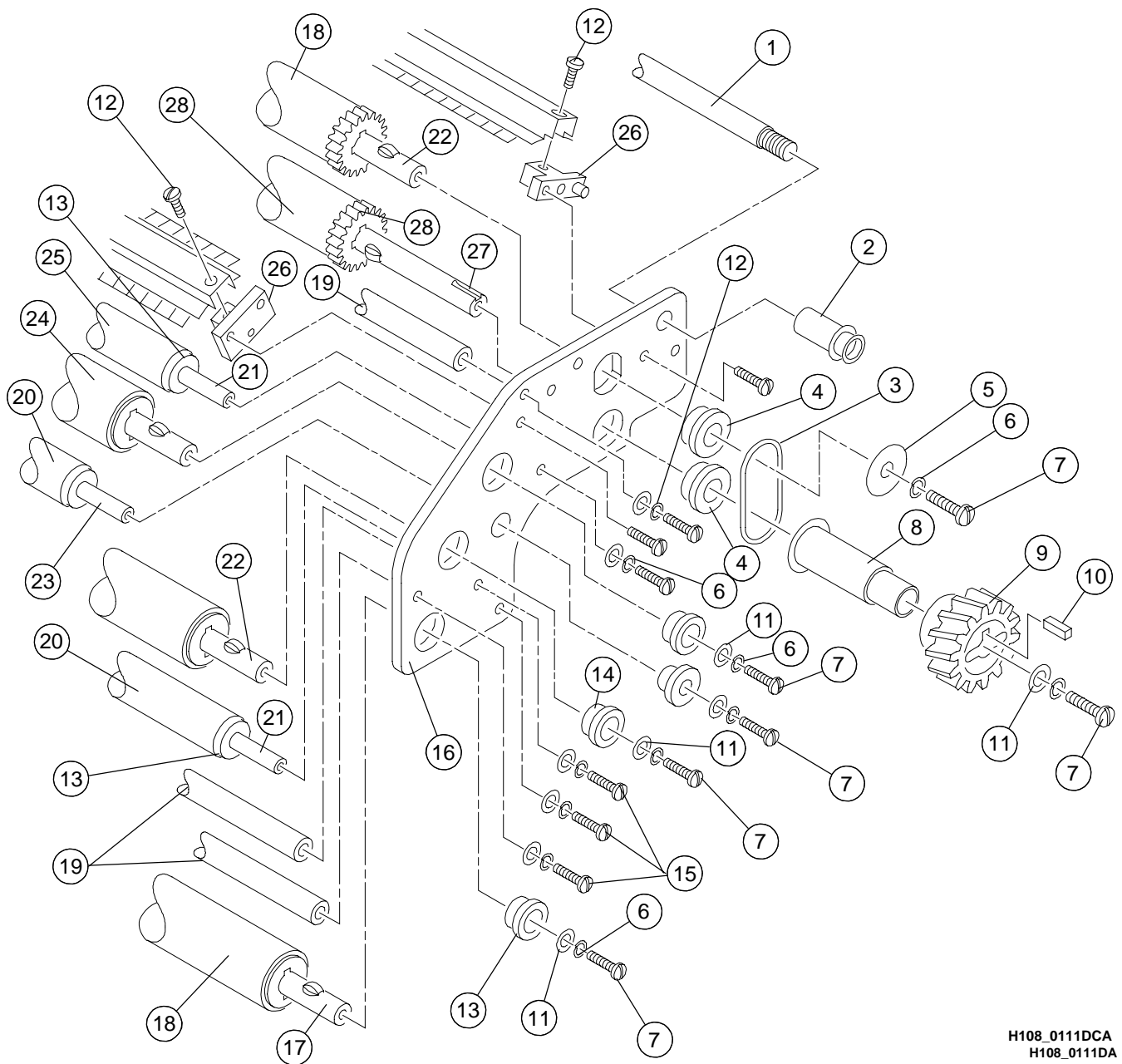


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Figure 3-16 Wash Rack Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	474596	Bracket - Film guide shoe.....	4
2	852941	Screw	4
3	914479	Turn Around Shoe Assembly	3
4	458207	Shaft - Roller.....	3
5	261279	Roller Assembly	2
6	914507	Bearing.....	2
7	473146	Turn Around Roller Assembly.....	1
8	914672	Floating Shoe Assembly	1
9	779721	Meeting - Block shoe, non-drive side	1
10	779722	Meeting - Block shoe, drive side	1
11	183322	Screw	4
12	463100	Washer - Thrust	3
13	459343	Washer	6
14	852682	Screw	4
15	853087	Washer - Lock.....	1
16	852611	Washer	1
17	472265	Plate	1
18	190596	Screw	2
19	474645	Spring.....	2
20	463004	Spacer - Bearing.....	5
		

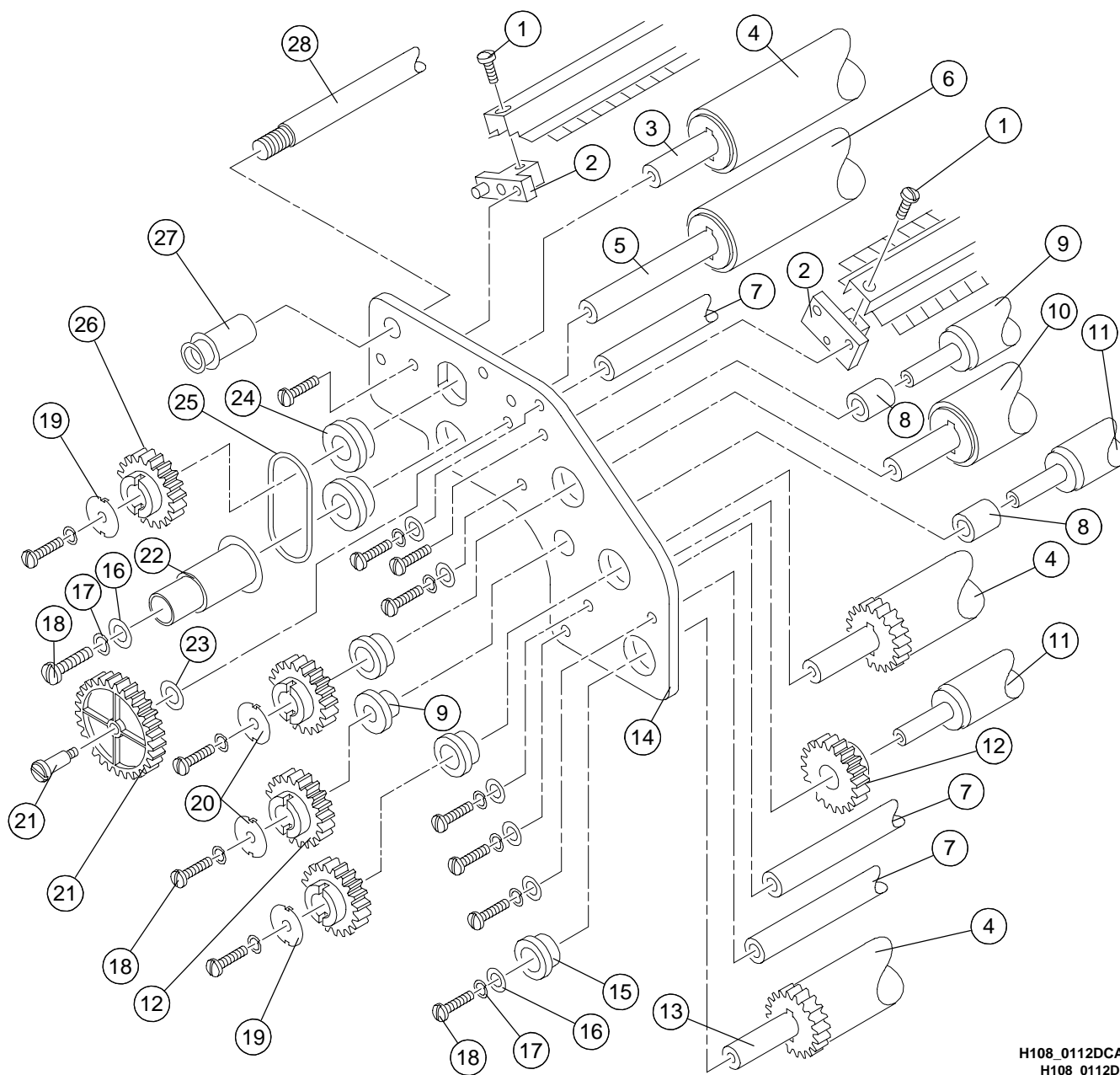
Figure 3-16 Wash Rack Assembly
Order by Part Number



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Item	Part No.	Description	Qty.
1	458170	Rod - Tie	1
2	472756	Nut	1
3	459344	Spring	2
4	650703	Bearing	2
5	462139	Washer	2
6	853087	Washer - Lock.....	
7	852682	Screw	
8	458174	Spacer - Sleeve	1
9	550781	Gear - Drive	1
10	452044	Key	1
11	852611	Washer	6
12	183322	Screw	8
13	650705	Bearing	3
14	458389	Bearing	6
15	852807	Screw	3
16	286921	Plate - Drive side	1
17	458175	Shaft.....	1
18	467017	Roller	1
19	458394	Rod - Tie	3
20	458949	Roller	2
21	458391	Shaft.....	2
22	458390	Shaft.....	1
23	458393	Shaft.....	1
24	467016	Roller	1
25	458423	Roller	1
26	458162	Bracket - Guide shoe.....	4
27	458235	Shaft - Drive.....	1
28	470085	Roller	1

Figure 3-17 Squeegee Crossover
Order by Part Number



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Figure 3-18 Squeegee Crossover - Non-Drive Side
Order by Part Number

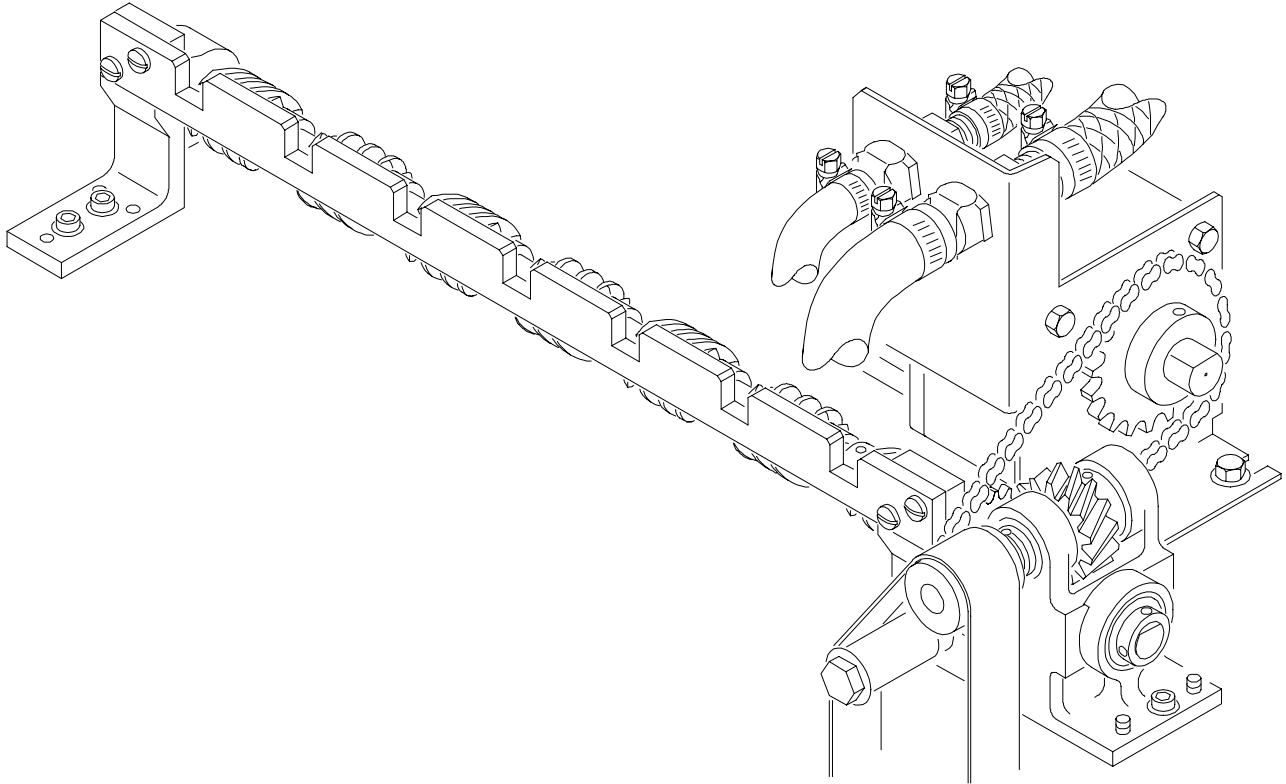
Item	Part No.	Description	Qty.
1	183322	Screw	8
2	458162	Bracket - Guide shoe.....	4
3	458390	Shaft.....	1
4	467017	Roller	4
5	458235	Shaft - Drive.....	1
6	470085	Roller	1
7	458394	Rod - Tie	1
8	458387	Spacer	2
9	458389	Bearing	2
10	467016	Roller	1
11	458949	Roller	1
12	458382	Gear	1
13	458175	Shaft.....	1
14	286922	Plate - Non-drive side	1
15	650705	Bearing	1
16	852611	Washer	4
17	853087	Washer - Lock.....	26
18	852682	Screw	3
19	458208	Washer - Special	4
20	458385	Gear - 29 Tooth	1
21	458386	Screw - Shoulder	1
22	180977	Washer	1
23	458236	Spacer	1
24	650703	Bearing	1
25	459344	Spring.....	1
26	458384	Gear	3
27	472755	Nut	1
28	458170	Rod - Tie	1

Figure 3-18 Squeegee Crossover - Non-Drive Side
Order by Part Number

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SECTION 4

Main Drive Assembly



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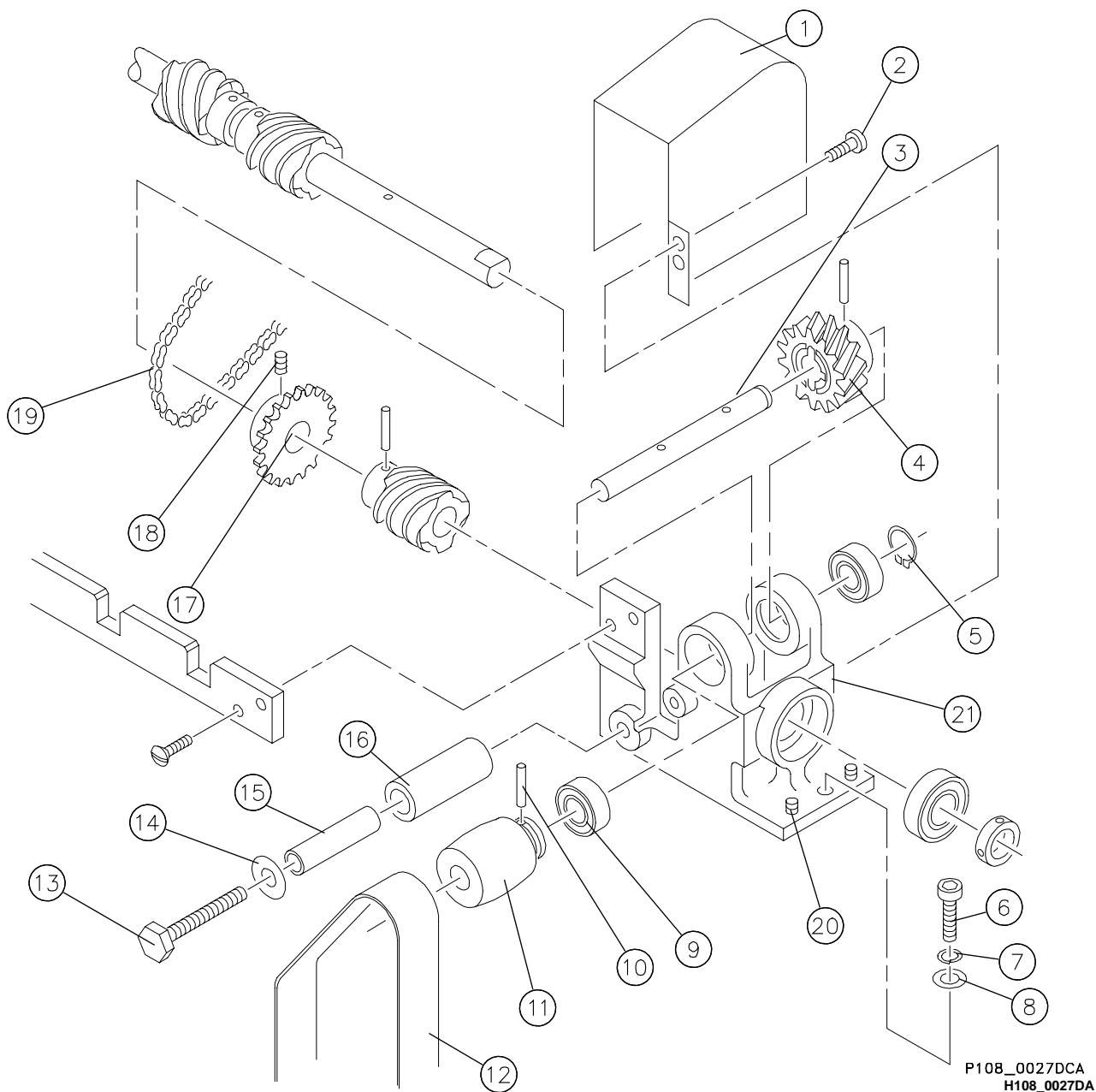
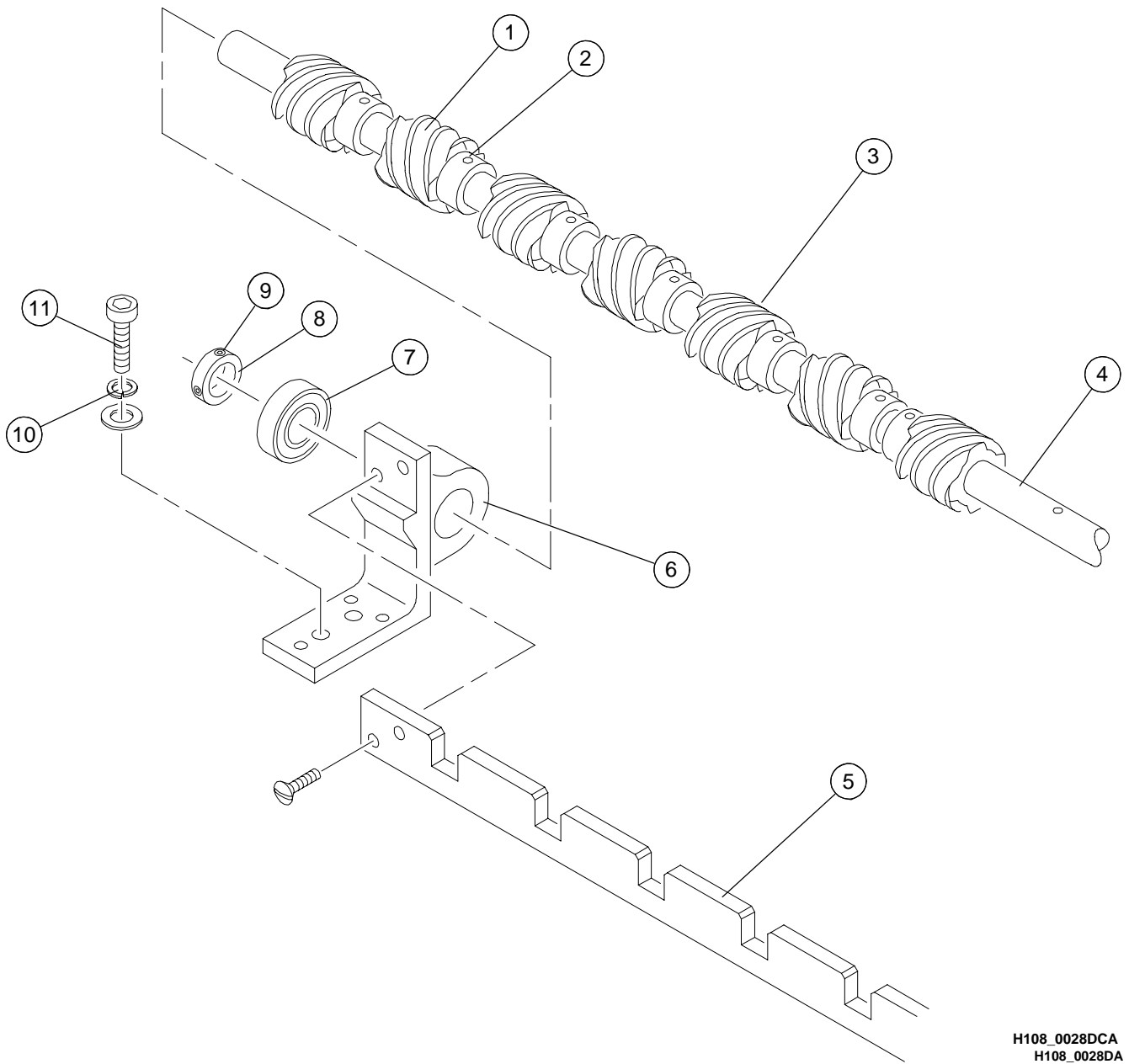


Figure 4-1 Main Drive Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	914311	Guard - Chain	1
2	852887	Screw	1
3	472315	Shaft.....	1
4	650663	Gear	1
5	853051	Ring - Retaining	1
6	852520	Screw	2
7	535004	Washer - Lock.....	2
8	183498	Washer	2
9	190481	Bearing - Ball	2
10	853069	Pin	1
11	779725	Roller - Drive, crowned	1
12	651125	Belt	1
13	853186	Screw	1
14	852630	Washer	1
15	779728	Bushing	1
16	779726	Roller - Idler	1
17	458187	Sprocket	1
18	852558	Setscrew.....	1
19	911150	Chain	1

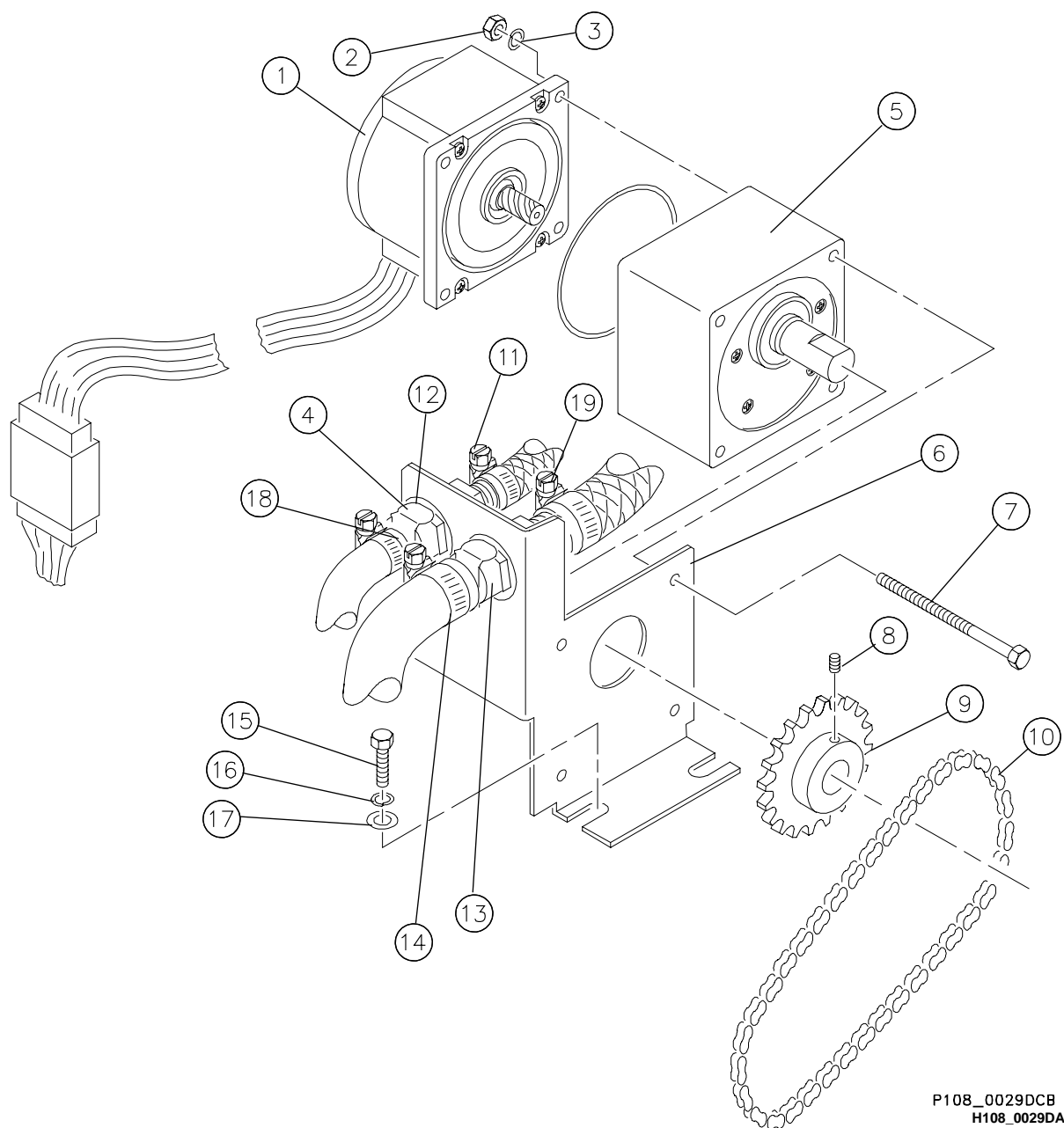
Figure 4-1 Main Drive Assembly
Order by Part Number



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Item	Part No.	Description	Qty.
1	748956	Gear - Right, hand worm	3
2	853000	Pin	8
3	748955	Gear - Left, hand worm	5
4	472446	Shaft.....	1
5	240873	Bar - Rack support	1
6	472192	Support.....	1
7	192019	Bearing.....	2
8	472989	Collar	2
9	852845	Setscrew.....	4
10	535004	Washer - Lock.....	4
11	852520	Screw	4

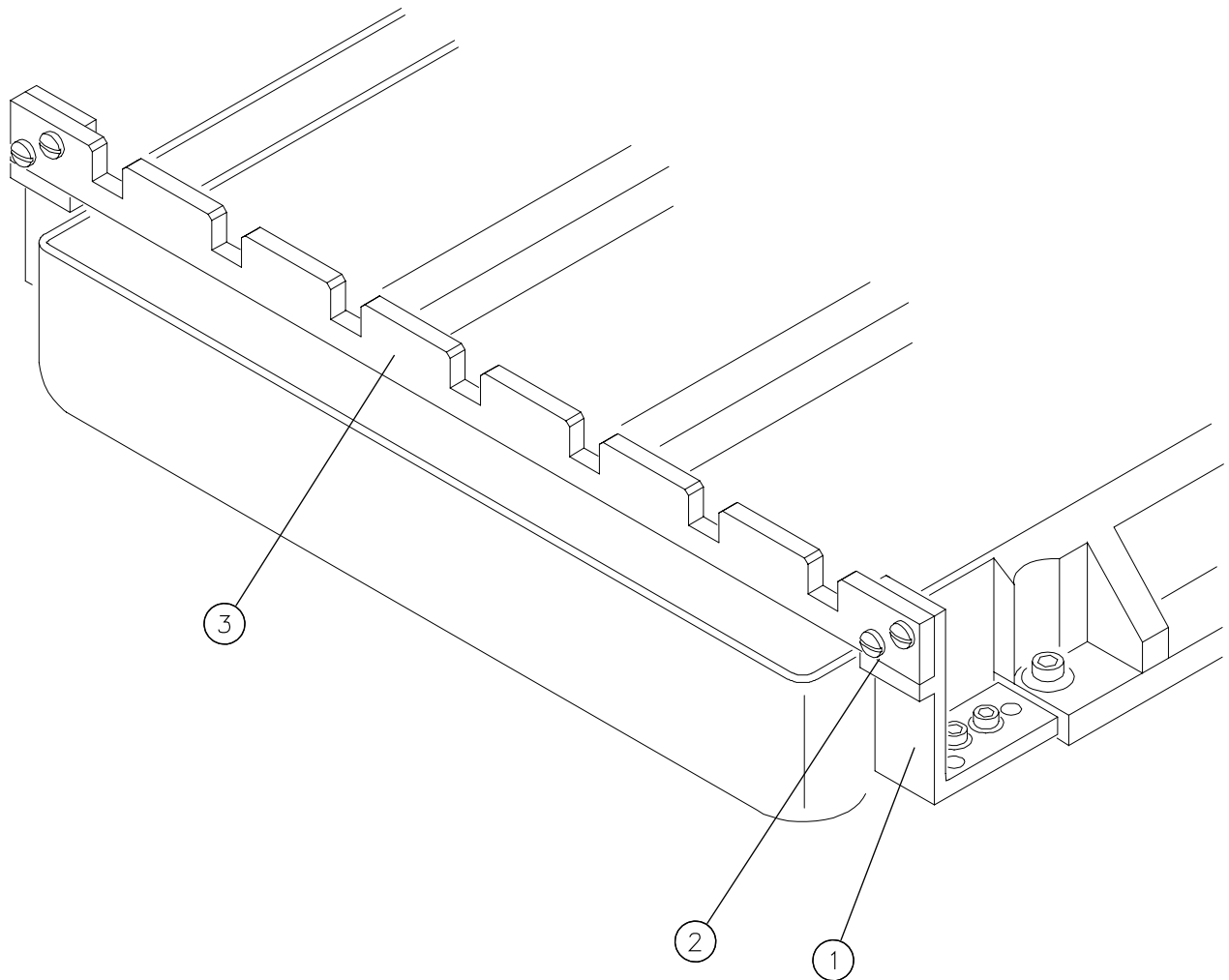
Figure 4-2 Main Drive
Order by Part Number



**Figure 4-3 Main Drive
Order by Part Number**

Item	Part No.	Description	Qty.
1	911547	Motor - DC Drive	1
2	587227	Nut.....	4
3	852961	Washer - Lock.....	4
4	779325	Gearbox	1
5	779708	Bracket - Motor, mount	1
6	914518	Screw	4
7	852558	Setscrew.....	1
8	779729	Sprocket - Drive	1
9	911150	Chain	1
10	246800	Clamp - Hose, narrow band size 2, range .219 - .625m, width .312	2
11	594534	Washer - Metal	1
12	619251	Coupling - Quick disconnect, female.....	1
13	619252	Coupler - Male	1
14	171950	Screw	2
15	852961	Washer - Lock.....	2
16	852873	Washer	2

**Figure 4-3 Main Drive
Order by Part Number**



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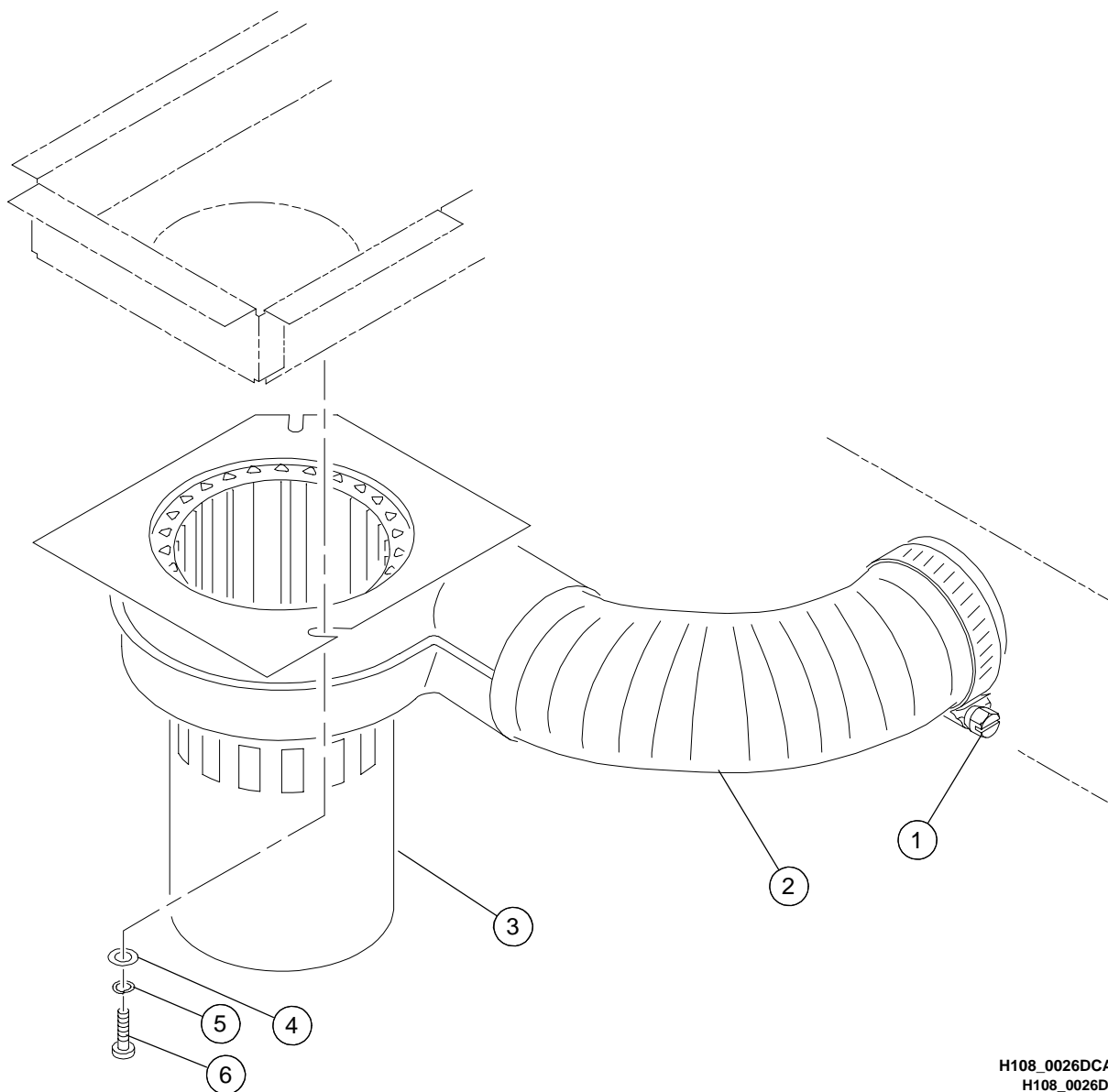
Figure 4-4 Rack Support Bar
Order by Part Number

Item	Part No.	Description	Qty.
1	466641	Support.....	2
2	852805	Screw	4
3	240873	Bar - Rack support	1

Figure 4-4 Rack Support Bar
Order by Part Number

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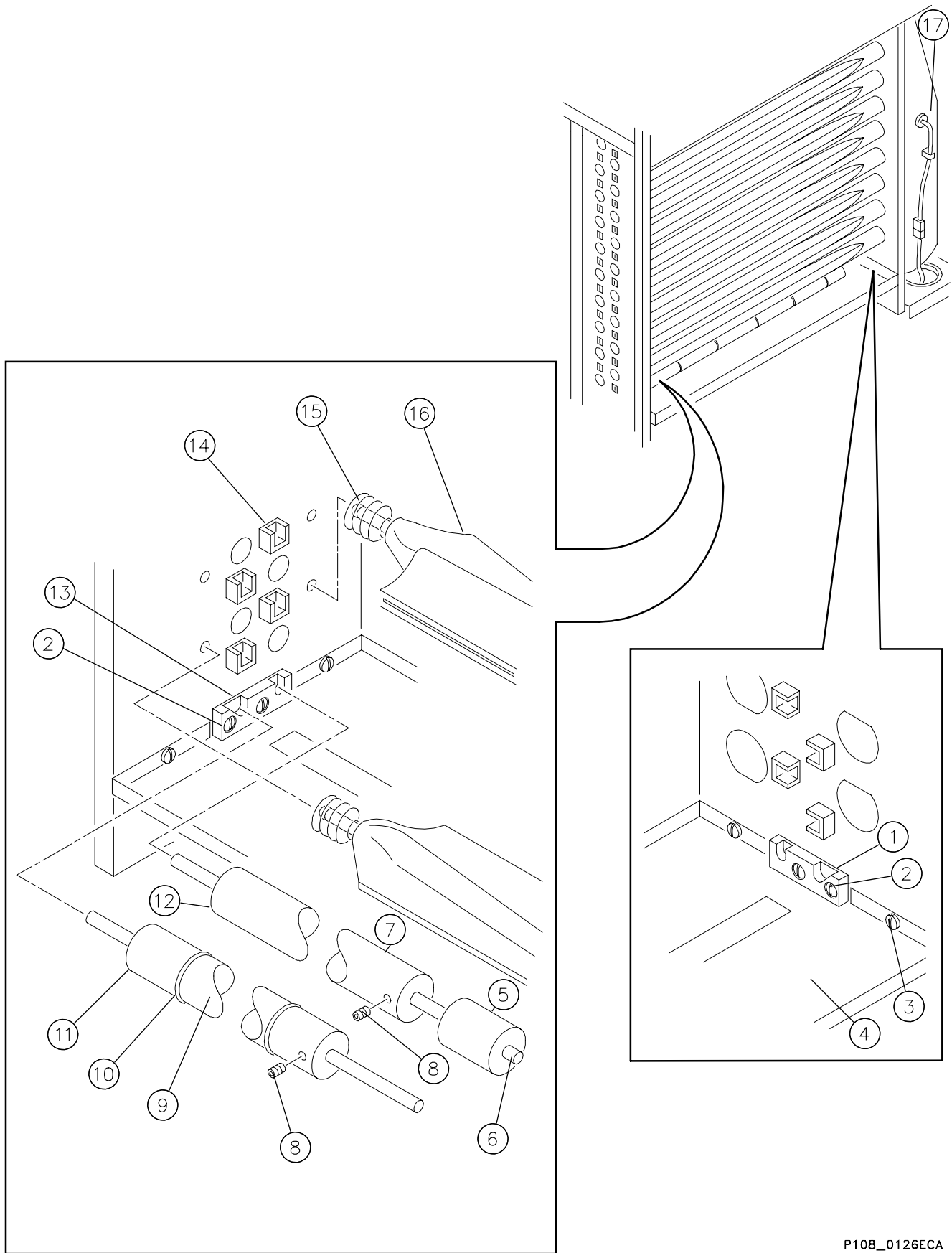
SECTION 5
Dryer Assembly



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H108_0026DA

Item	Part No.	Description	Qty.
1	246807	Clamp - Band	1
2	748449	Hose	1
3	911428	Fan Assembly	1
4	852611	Washer	2
5	853100	Washer - Lock.....	2
6	852682	Screw	2

Figure 5-1 Dryer Assembly
Order by Part Number

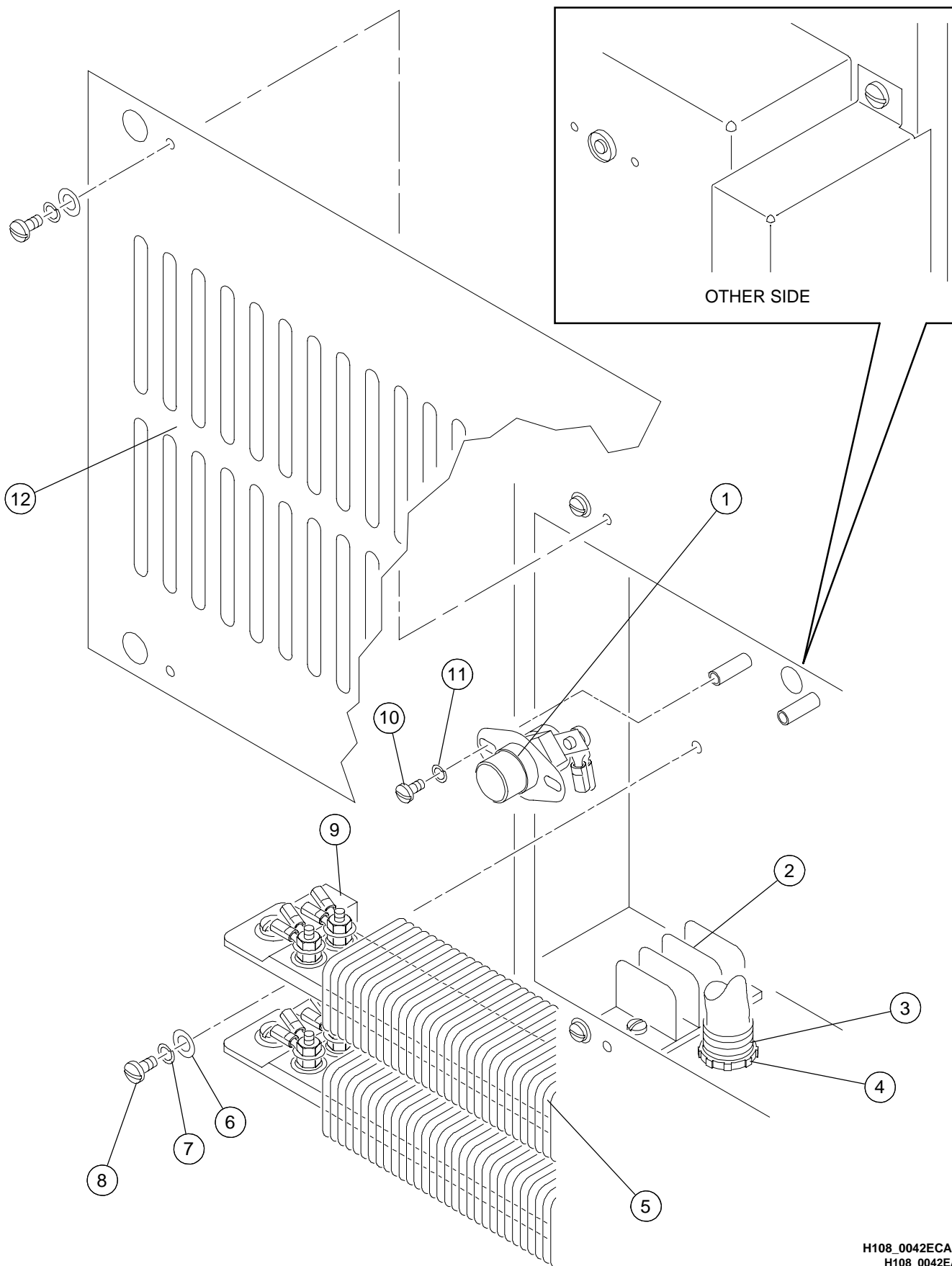


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Figure 5-2 Dryer Rollers and Air Tubes
Order by Part Number

Item	Part No.	Description	Qty.
1	914813	Block - Right hand	1
2	852682	Screw	2
3	852946	Screw	4
4	748437	Pan	1
5	458901	Pulley.....	23
6	456162	Shaft.....	24
7	459379	Roller	23
8	458952	Setscrew.....	24
9	459380	Roller	1
10	454543	O-Ring	6
11	286948	Exit Roller Assembly.....	1
12	286949	Dryer Transport Roller Assembly	23
13	852682	Screw	2
14	914985	Block - Left-hand.....	1
15	562670	Support.....	44
16	562609	Spring.....	20
17	779232	Tube - Air	20

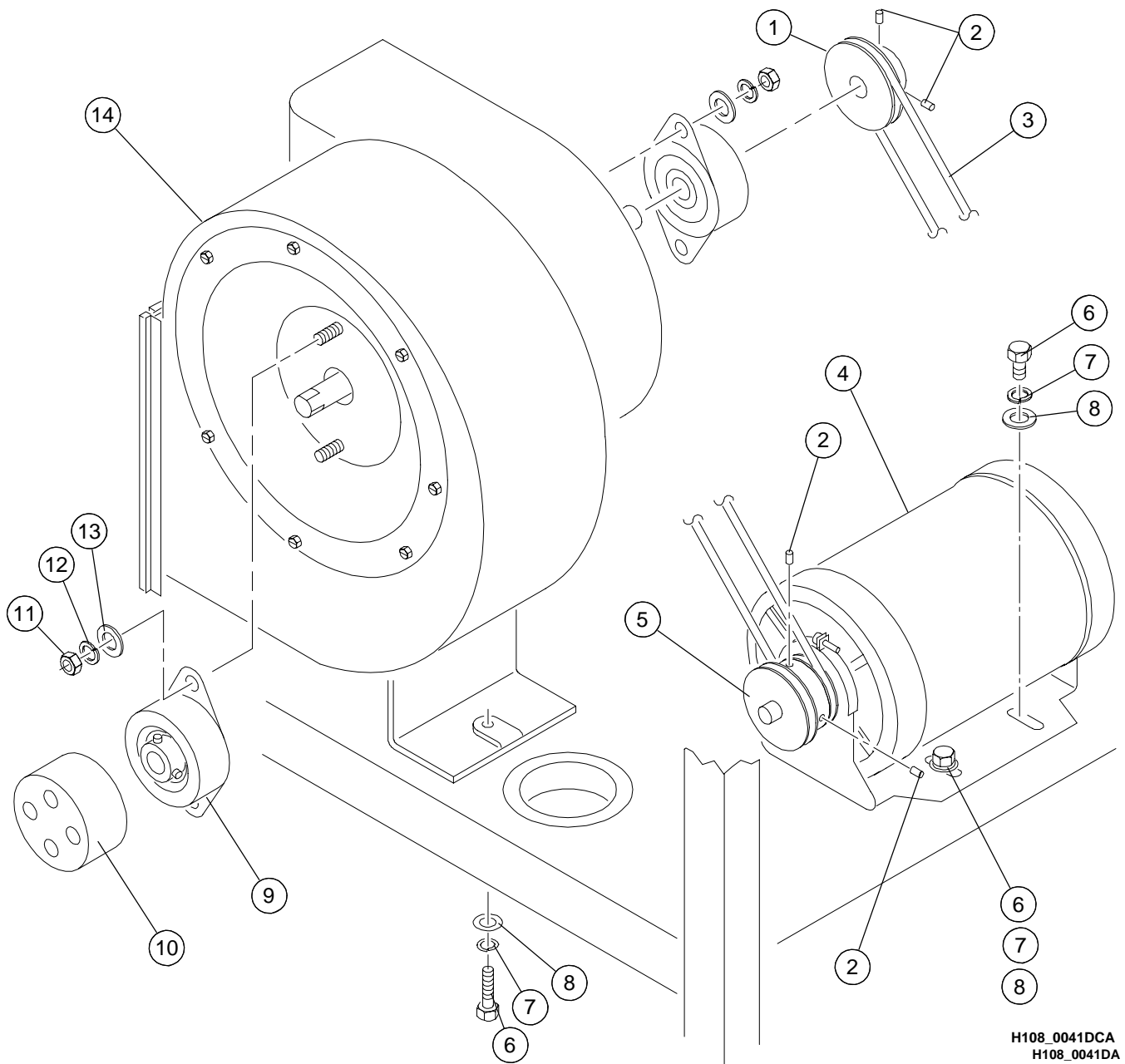
Figure 5-2 Dryer Rollers and Air Tubes
Order by Part Number



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H108_0042EA

Item	Part No.	Description	Qty.
1	659590	Thermostat - Overtemperature	1
2	911438	Strip - Terminal	1
3	493400	Relief - Strain	1
4	852073	Locknut.....	1
5	183153	Heater.....	2
6	852611	Washer	2
7	853100	Washer - Lock.....	2
8	852682	Screw	2
9	622026	Bracket - Heater	2
10	852971	Screw	2
11	187213	Washer - Lock.....	2
12	779227	Grill	1

Figure 5-3 Heater Parts
Order by Part Number

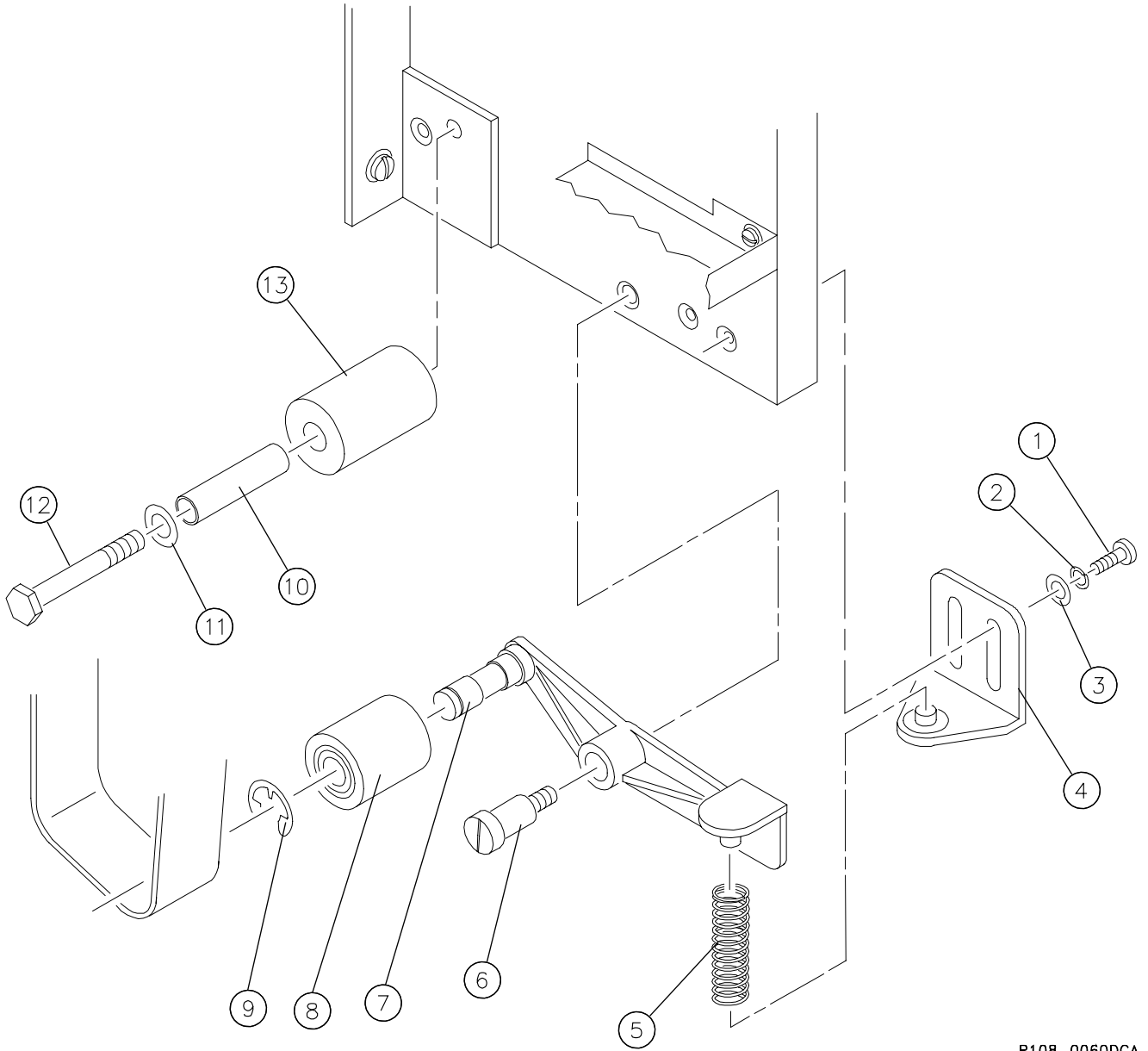


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Figure 5-4 Blower and Motor Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	474692	Pulley - Blower	1
2	852559	Setscrew	4
3	474442	Belt	1
4	914490	Motor - Blower	1
5	474693	Pulley.....	1
6	853006	Screw	6
7	852617	Washer - Lock.....	6
8	852613	Washer	6
9	470203	Bearing Assembly	2
10	914310	Guard	1
11	166331	Nut.....	4
12	852656	Washer - Lock.....	4
13	852615	Washer	4
14	264983	Blower	1

Figure 5-4 Blower and Motor Assembly
Order by Part Number



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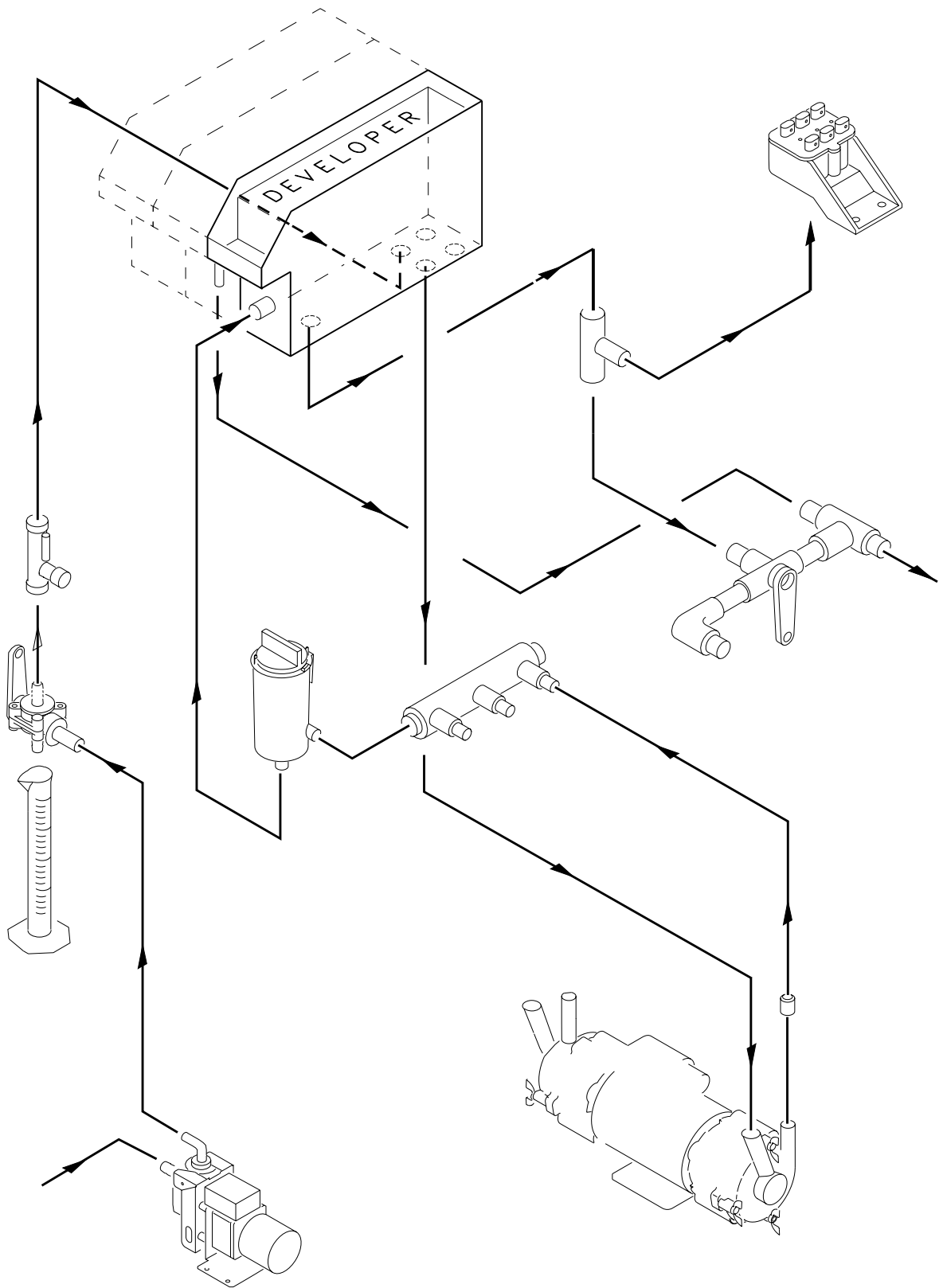
Figure 5-5 Lower Dryer Adjustment Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	852658	Screw	2
2	535004	Washer - Lock.....	2
3	852799	Washer	2
4	748690	Bracket	1
5	240567	Spring - Tension	1
6	795846	Screw	1
7	748689	Arm - Pivot	1
8	289783	Pulley - Idler	1
9	166326	Ring - Retaining	1
10	779749	Sleeve	1
11	852630	Washer	1
12	541262	Screw	1
13	779727	Pulley.....	1

Figure 5-5 Lower Dryer Adjustment Assembly
Order by Part Number

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SECTION 6
Plumbing

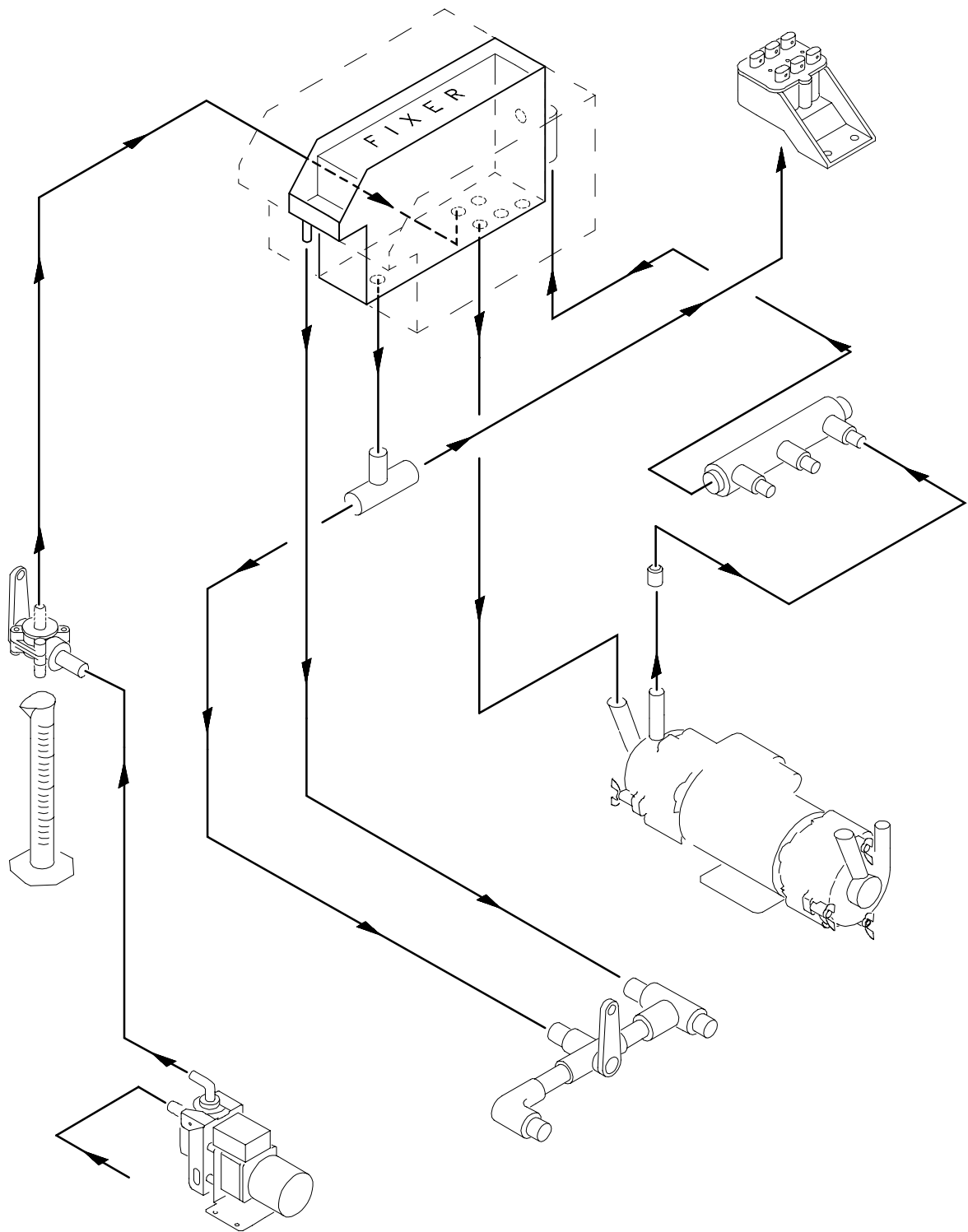


P108_0052EA

Figure 6-1 Developer Circulation Plumbing Diagram
Order by Part Number

Item	Part No.	Description	Qty.
1	911483	Tubing	1
2	246800	Clamp - Hose, narrow band size 2, range .219 - .625m, width .312	10
3	429715	Clamp - Hose, narrow band size 2, range .359 - .391, width .220	3
4	246890	Tubing - Formed	1
5	475499	Fitting Tee ½ x ½ x ¼.....	1
6	779244	Tubing	1
7	911475	Reservoir - Tank, level sensing	1
		Developer Drain Assembly	1
8	914475	Developer Thermowell Assembly	1
9	583127	Valve - Chemical drain	1
10	748249	Elbow - ½ x ¾ in.....	1
11	748427	Nipple - ½ x 2 ½ in.	2
12	748585	Tee - ½ x ¾ x ¾ in.	1
13	748245	Clamp - Range .400 - .600, width .500.....	1
14	534764	Elbow - ½ Pt x ½ Barb	1
15	475492	Cap.....	1
16	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	1
17	914498	Tubing	1
18	914491	Pump - Recirculation	1
19	539420	Tubing	1
20	779240	Pump - Replenisher.....	1
21	333439	Tubing - Flared	1
22	562790	Cartridge - Filter	1
23	261391	Canister - Developer filter.....	1
24	240628	Tubing - Formed	1
25	562553	Filter Cap Assembly	1
26	333966	Tubing - Formed	1
27	479821	Cylinder - Graduated	1
28	240888	Valve - Replenisher, check.....	1
29	748447	Tubing	1
30	779242	Flow Indicator Assembly	1
31	748448	Tubing - Formed	1

Figure 6-1 Developer Circulation Plumbing Diagram
Order by Part Number

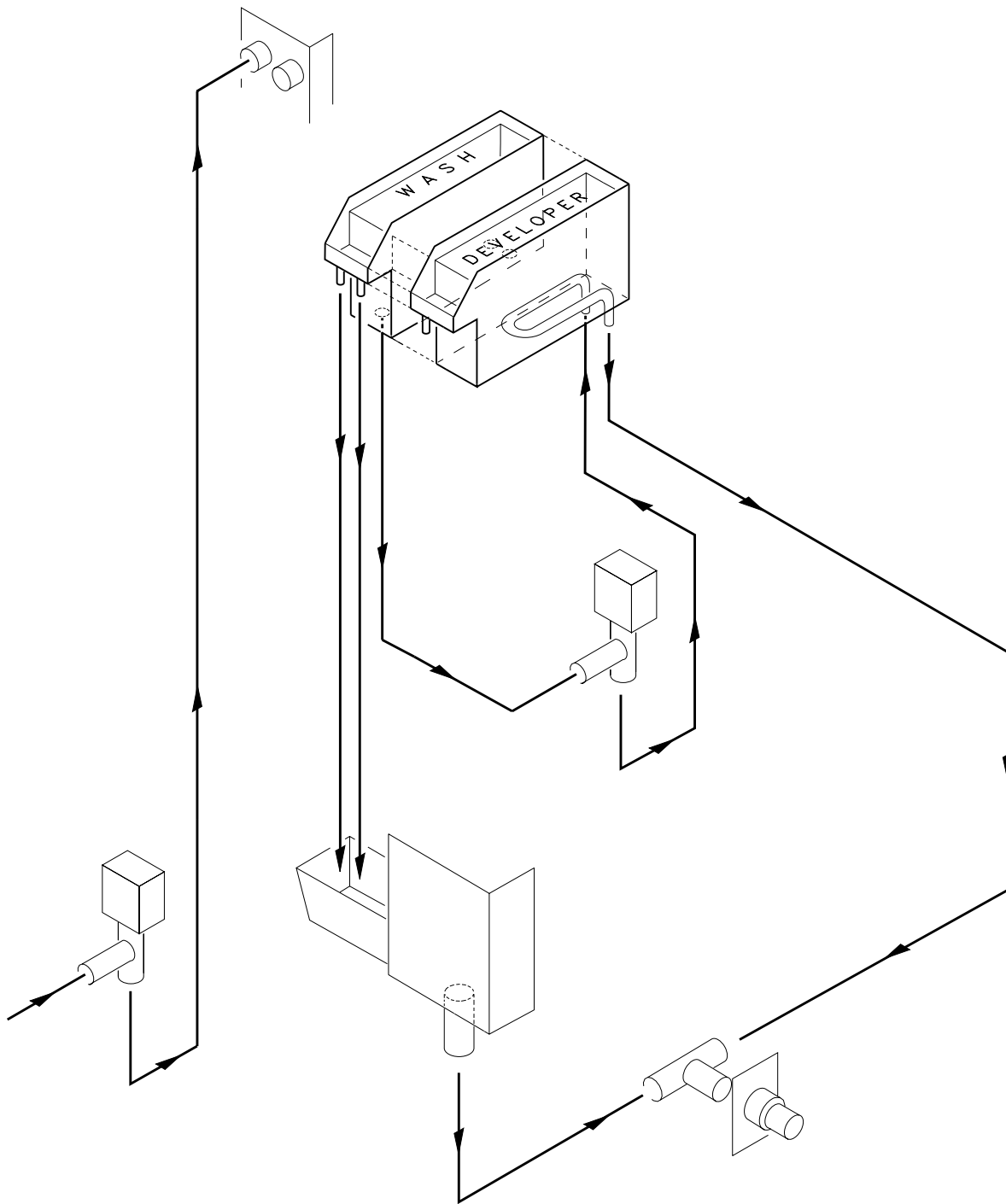


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Figure 6-2 Fixer Circulation Plumbing Diagram
Order by Part Number

Item	Part No.	Description	Qty.
1	911475	Reservoir - Tank, level sensing	1
2	429715	Clamp - Hose, narrow band size 2, range .359 - .391, width .220	12
3	333465	Tubing - Formed, 13.0 in.	1
4	779246	Tubing - Formed	1
5	914476	Fixer Thermowell Assembly.....	1
6	911485	Tubing - Formed, flared	1
7	261386	Orifice - .187 I D, Fix	1
8	914491	Pump - Recirculation	1
9	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	17
		Drain Valve Assembly	1
10	583127	Valve - Chemical drain	1
11	748249	Elbow - ½ x ¾ in.	1
12	748427	Nipple - ½ x 2 ½ in.	2
13	748585	Tee - ½ x ¾ x ¾ in.	1
14	748245	Clamp - Range .400 - .600, width .500.....	1
15	534764	Elbow - ½ Pt x ½ Barb	1
16	779240	Pump - Replenisher	1
17	459600	Tubing	1
18	246890	Tubing - Formed	1
19	469960	Tubing - 13.0 in.	1
20	475499	Fitting Tee ½ x ½ x ¼.....	1
21	246800	Clamp - Hose, narrow band size 2, range .219 - .625m, width .312	10
22	911481	Tubing	1
23	429715	Clamp - Hose, narrow band size 2, range .359 - .391, width .220	1
24	479821	Cylinder - Graduated	1
25	240888	Valve - Replenisher, check.....	1
26	333439	Tubing - Flared	1
27	779242	Flow Indicator Assembly	1
28	748447	Tubing	1

Figure 6-2 Fixer Circulation Plumbing Diagram
Order by Part Number

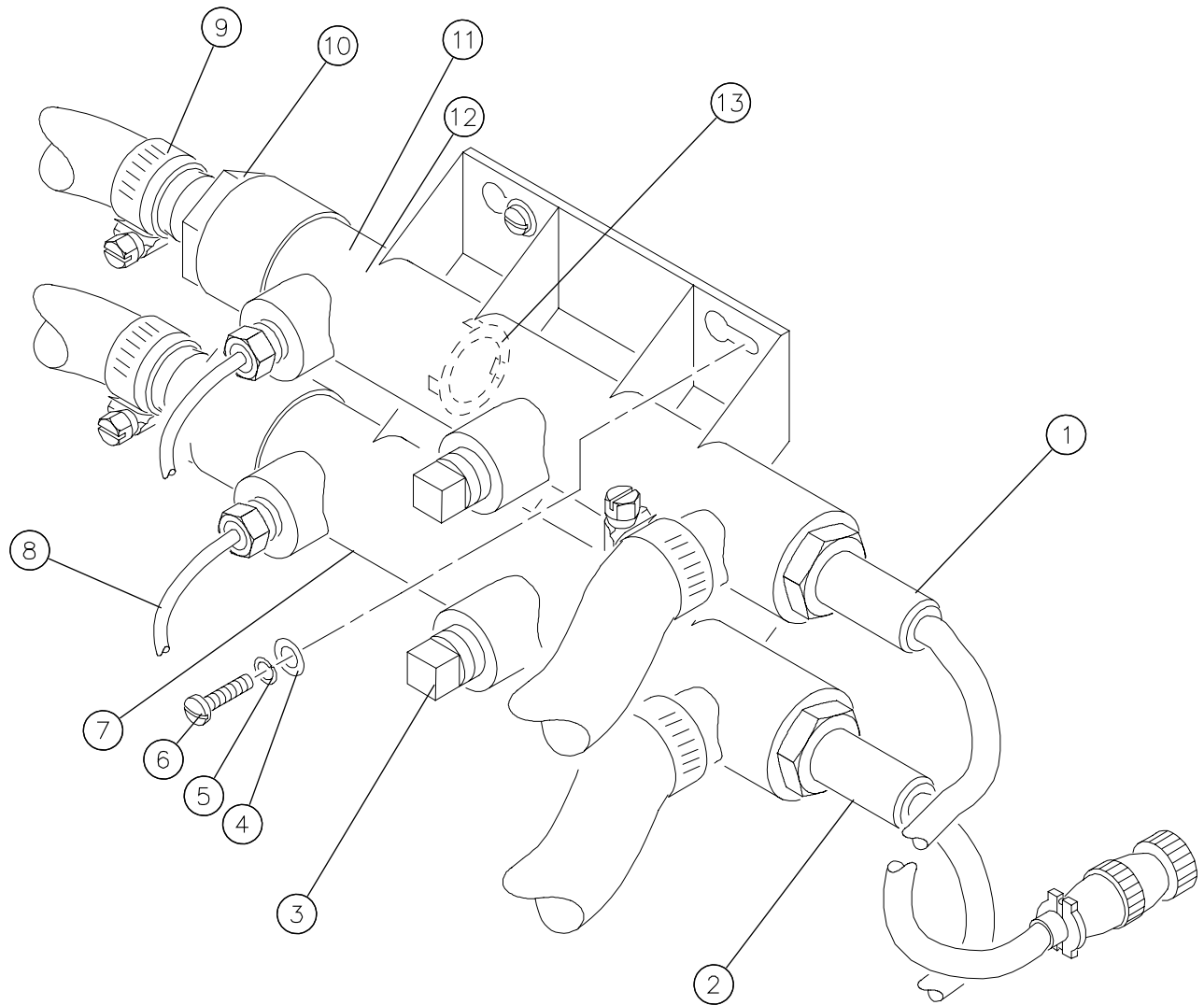


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Figure 6-3 Washer Circulation Plumbing Diagram
Order by Part Number

Item	Part No.	Description	Qty.
1	911634	Fitting - Wash, tank hose.....	1
2	911475	Reservoir - Tank, level sensing	1
3	779245	Tubing	1
4	532095	Exchanger - Heat.....	1
5	532378	Seal	6
6	532379	Washer.....	2
7	562602	Plug - Gland sealing	2
8	333432	Tubing- Formed	1
9	911487	Tubing - Formed	1
10	779243	Solenoid Valve - Developer, cooling	1
11	914309	Pan - Drip.....	1
12	282902	Tee - ½ PT x ½ Barb x ½ Barb.....	1
13	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	17
14	911151	Coupling - Drain	1
15	183882	Adapter.....	1
16	853063	Nipple - Pipe	1
17	911488	Tubing - Formed, flared	1
18	911480	Tubing - Formed, flared	1
19	333956	Tubing - Flared	2
20	779241	Solenoid Valve - Inlet.....	1
21	911486	Tubing - Flared, 53 in.	1
22	619251	Coupling - Quick disconnect, female.....	1
23	246801	Clamp - Hose, narrow band size 3	2

Figure 6-3 Washer Circulation Plumbing Diagram
Order by Part Number

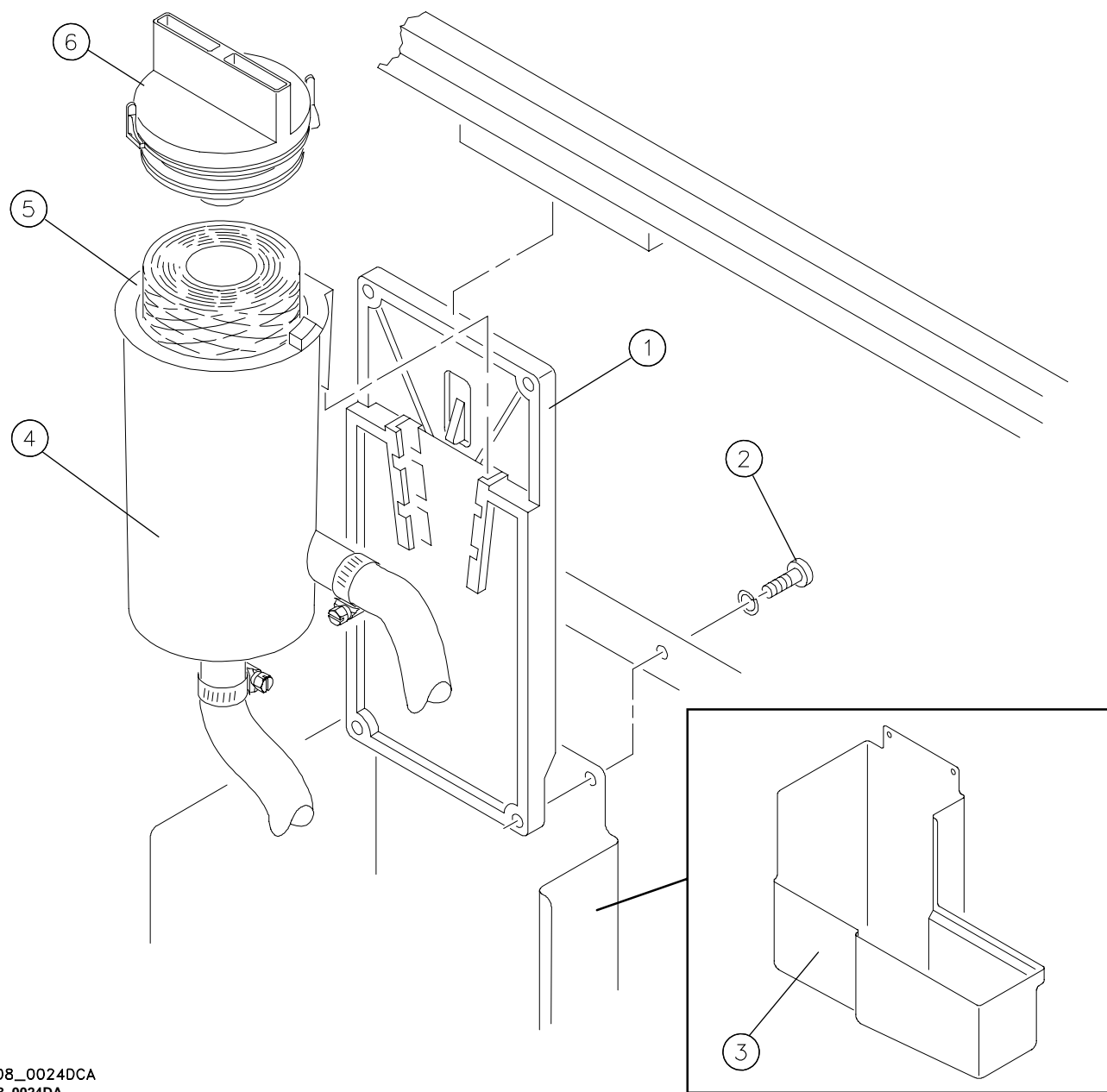


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Figure 6-4 Developer/Fix Thermowell Assemblies
Order by Part Number

Item	Part No.	Description	Qty.
1	911436	Heater - Developer, 1000 watts.....	1
2	911437	Heater - Fixer, 1200 watts	1
3	541891	Plug	2
4	183498	Washer	4
5	535004	Washer - Lock.....	4
6	852871	Screw	4
7	529615	Label - Fixer	1
8	911432	Thermistor	2
9	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	4
10	532033	Adapter.....	1
11	607748	Thermowell	1
12	522359	Label - Developer	1
13	607793	Locator	2

Figure 6-4 Developer/Fix Thermowell Assemblies
Order by Part Number

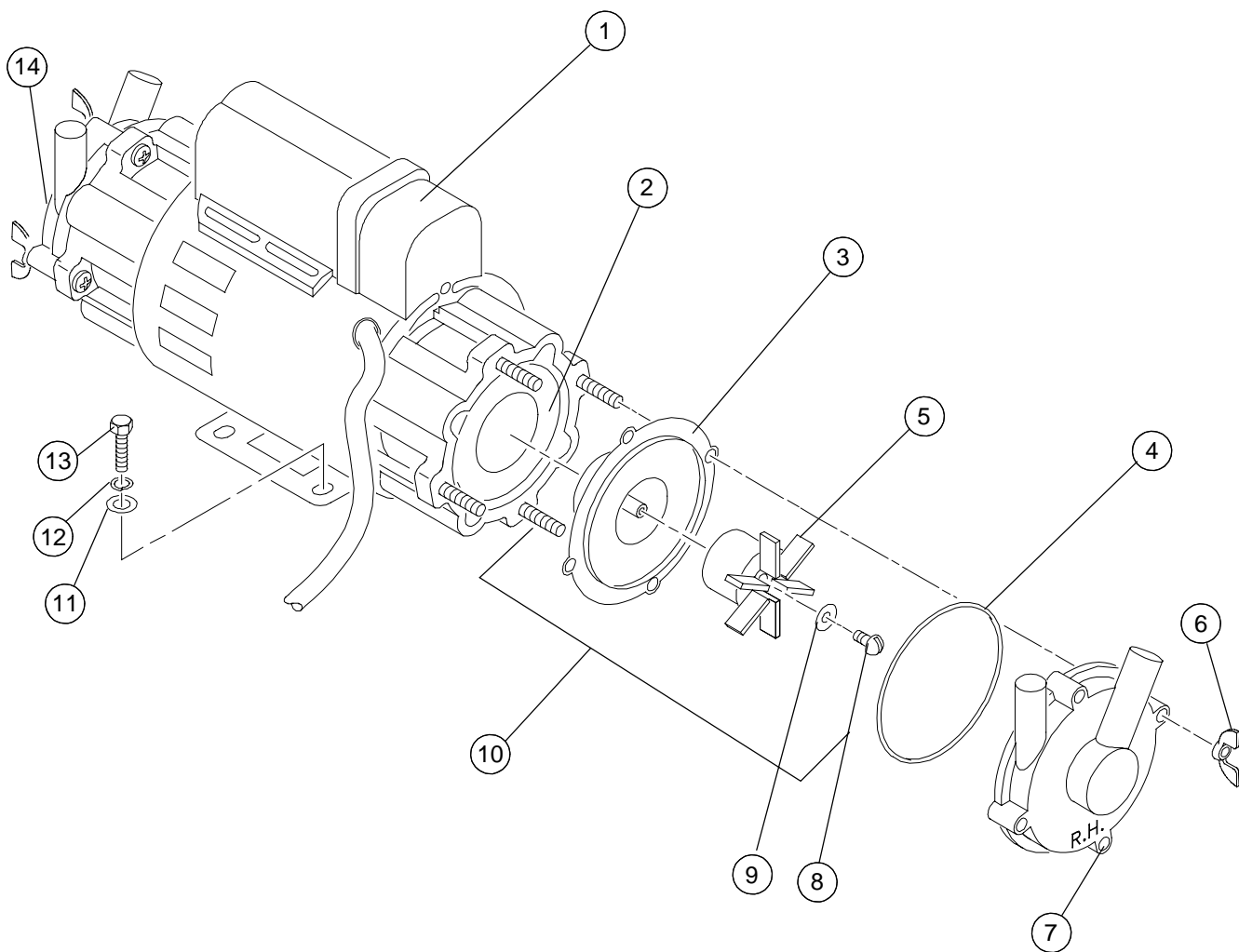


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Figure 6-5 Filter Canister Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	246746	Bracket	1
2	852682	Screw	2
3	853100	Washer - Lock.....	2
4	914309	Pan - Drip	1
5	261391	Canister - Developer filter	1
6	562790	Cartridge - Filter	1
7	562553	Cap Assembly - Filter	1
8	562485	O-Ring	1

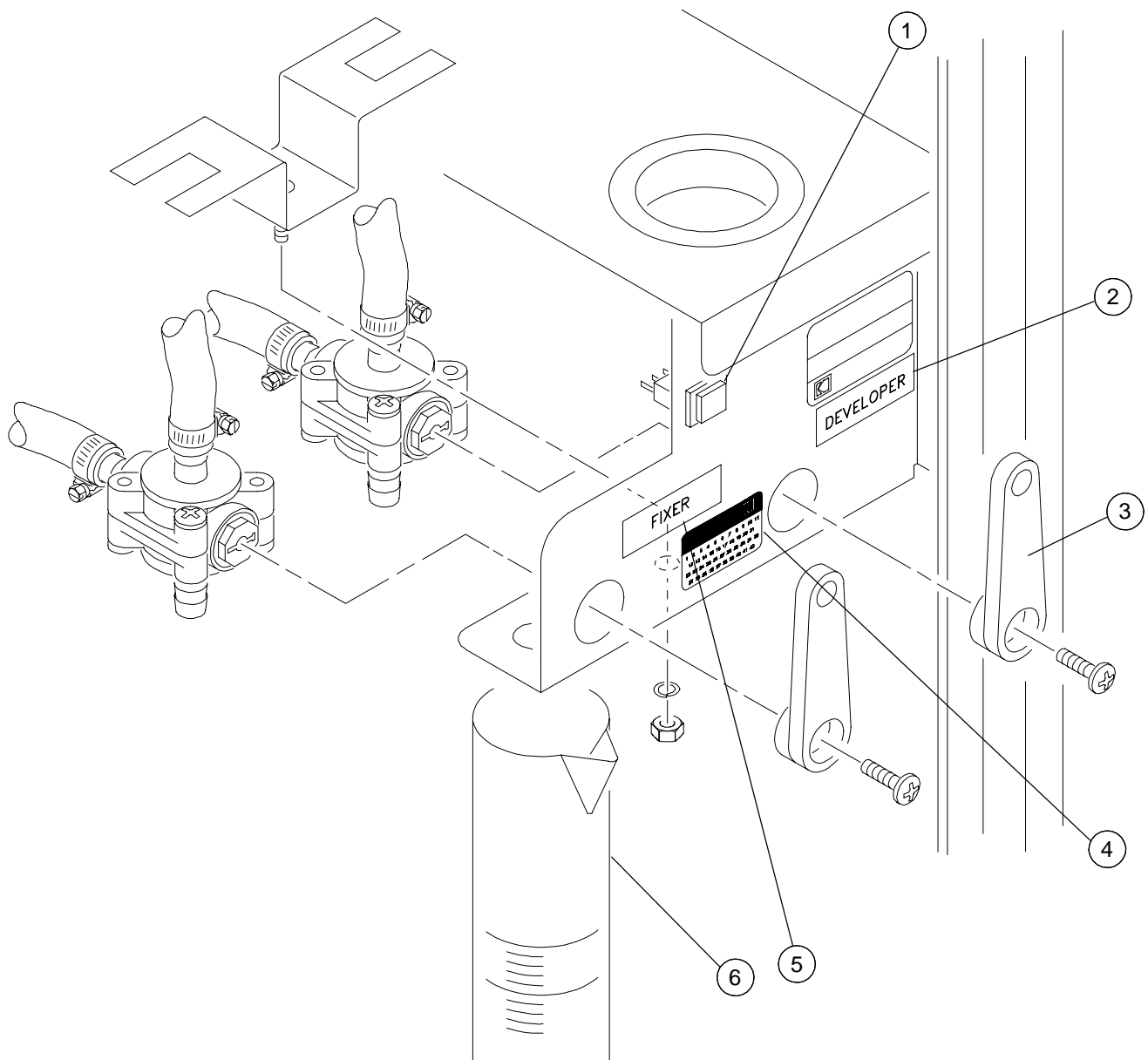
Figure 6-5 Filter Canister Assembly
Order by Part Number



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H108_0040DA

Item	Part No.	Description	Qty.	Notes
	911491	Recirculation Pump Assembly	1	
1	477871	Capacitor	1	
2	473926	Magnet - Drive	1	
3	418700	Housing - Inner	1	
4	463363	O-Ring	1	
5	474362	Impeller.....	1	
6	144097	Nut - Wing.....	8	
7	472606	Outer Housing - Right.....	1	
8	452946	Screw	1	
9	493505	Washer	1	
10	418701	Inner Housing and Impeller Assembly	1	includes items 4, 5, 6, 9 and 10
11	852873	Washer	2	
12	853086	Washer - Lock.....	2	
13	852895	Screw	2	
14	472605	Outer Housing - Left	1	

Figure 6-6 Recirculation Pump Assembly
Order by Part Number

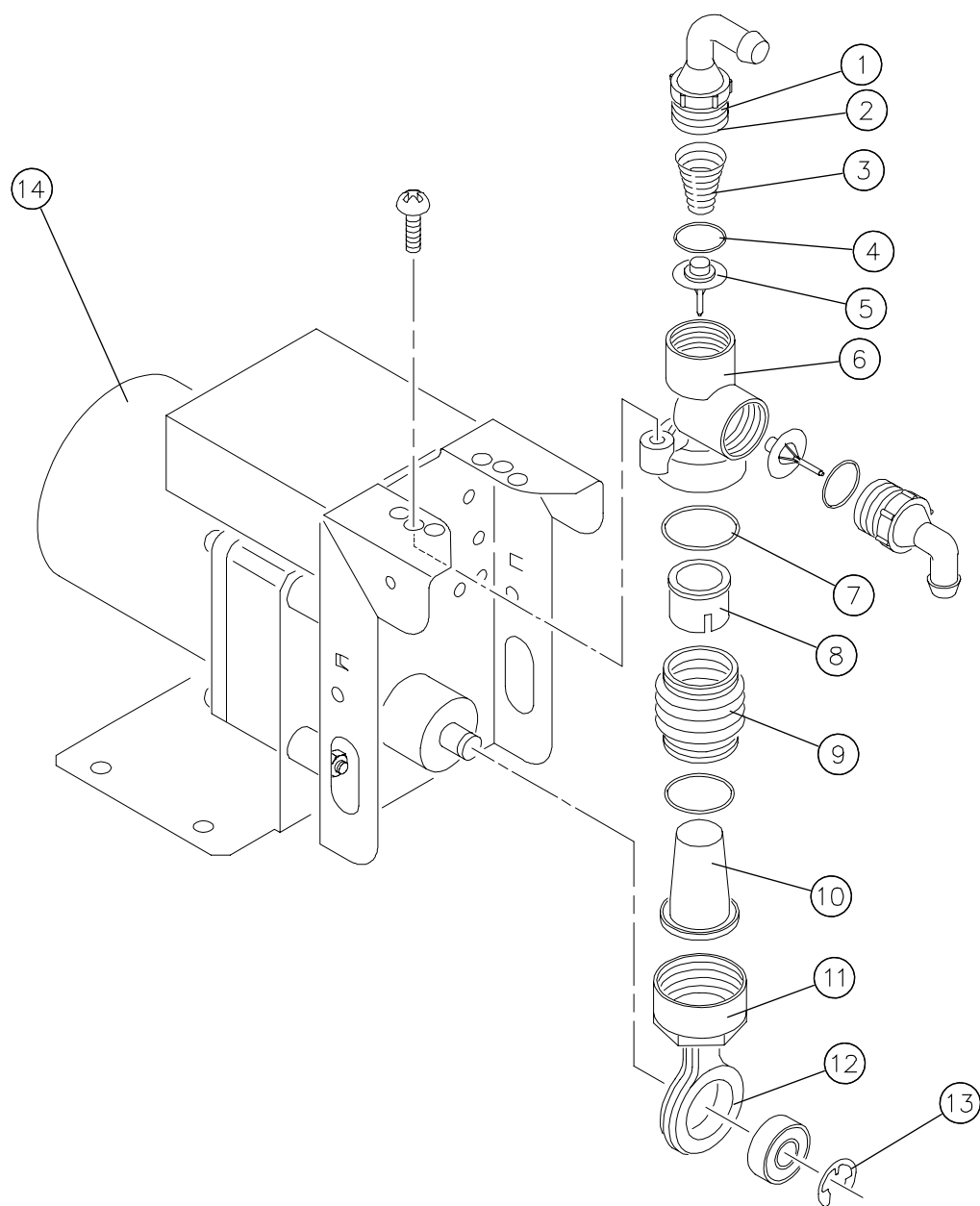


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Figure 6-7 Replenishment Control Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	478560	Switch - Replenishment, check	1
2	911152	Plate - Data	1
3	522359	Label - Developer	1
4	240888	Valve - Replenishment, check	2
5	869623	Label - Modification.....	1
6	529615	Label - Fixer	1
7	479821	Cylinder - Graduated	2

Figure 6-7 Replenishment Control Assembly
Order by Part Number

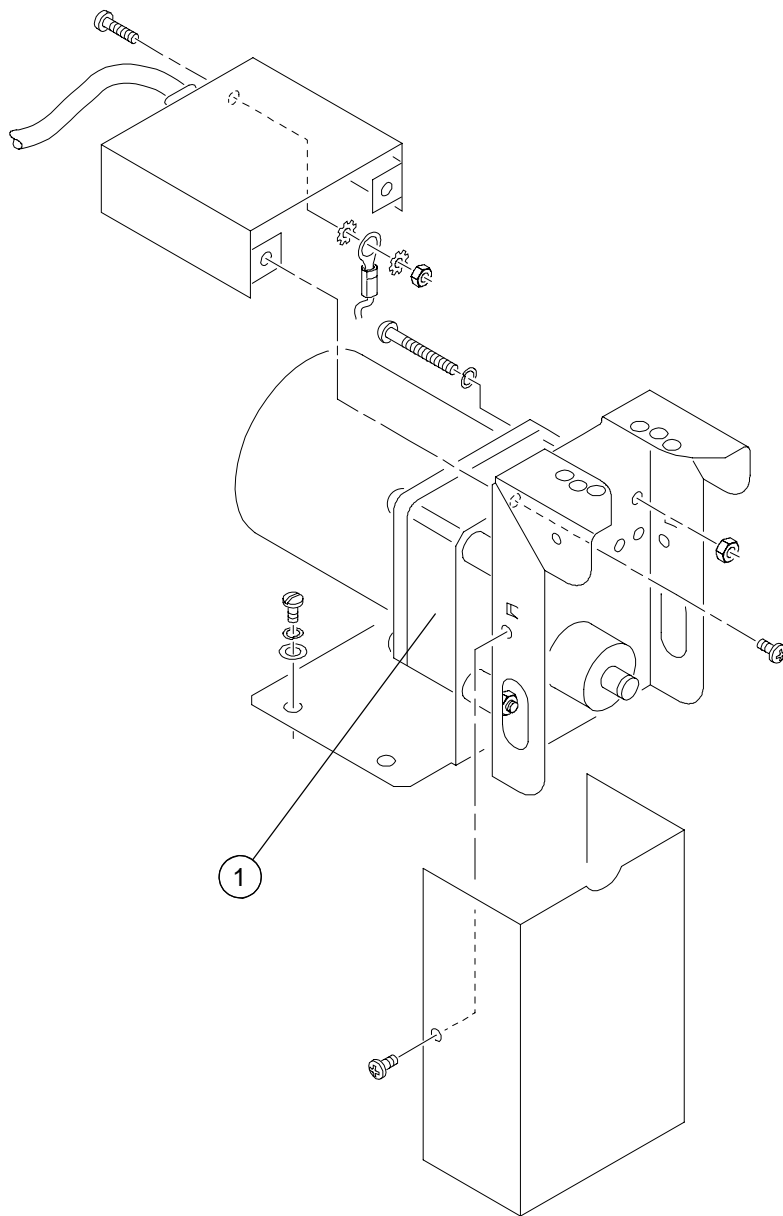


P108_0019DCA
H108_0019DA

Figure 6-8 Replenishment Pump, 1 of 2
Order by Part Number

Item	Part No.	Description	Qty.
1	520391	Nut.....	2
2	520390	Elbow.....	2
3	914807	Spring.....	1
4	520388	O-Ring.....	2
5	609817	Valve Assembly	2
6	535638	Valve Body	1
7	535639	O-Ring.....	2
8	914812	Guide.....	1
9	532008	Bellows.....	1
10	594838	Cup - Displacement	1
11	594839	Nut - Coupling.....	1
12	914809	Connecting Rod Assembly	1
13	914808	E-Ring	1

Figure 6-8 Replenishment Pump, 1 of 2
Order by Part Number

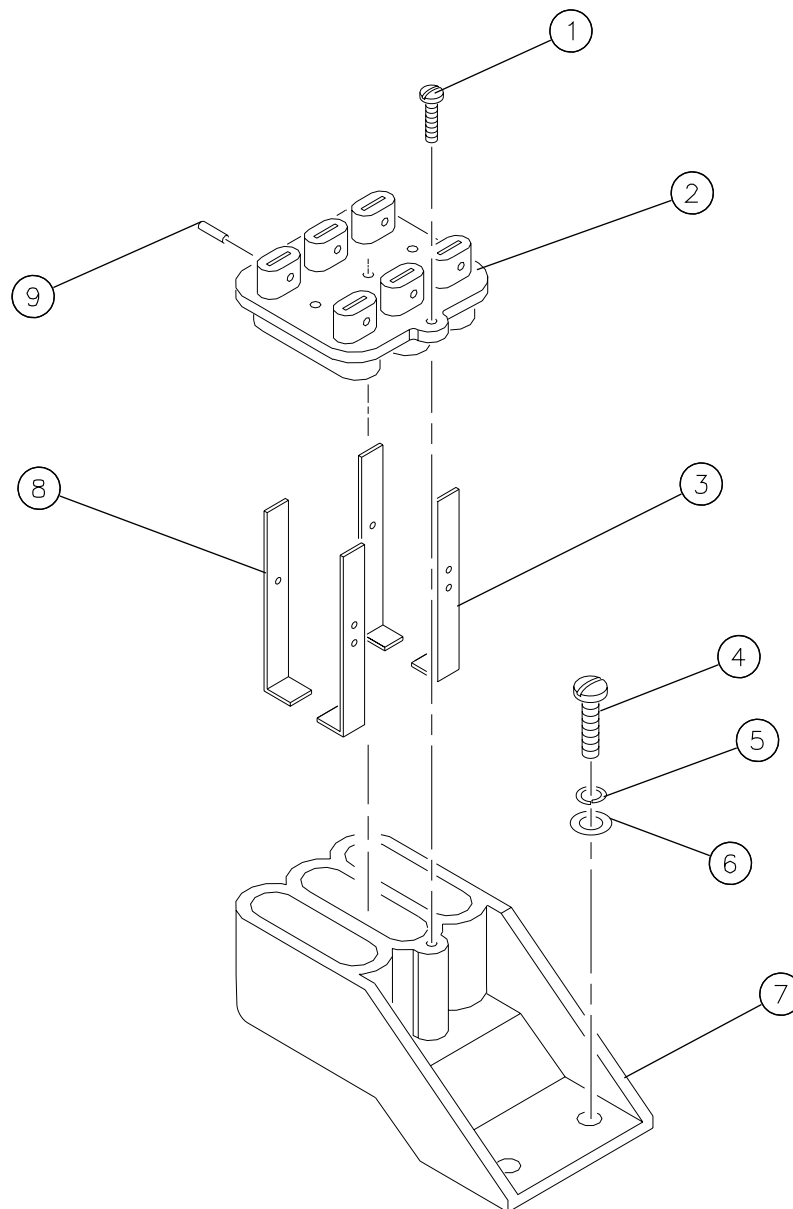


H108_0069DCA
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Figure 6-9 Replenishment Pump, 2 of 2
Order by Part Number

Item	Part No.	Description	Qty.
1	914805	Gearbox.....	1
	914810	Gear - Motor Assembly.....	1
2	914806	Motor	1

Figure 6-9 Replenishment Pump, 2 of 2
Order by Part Number

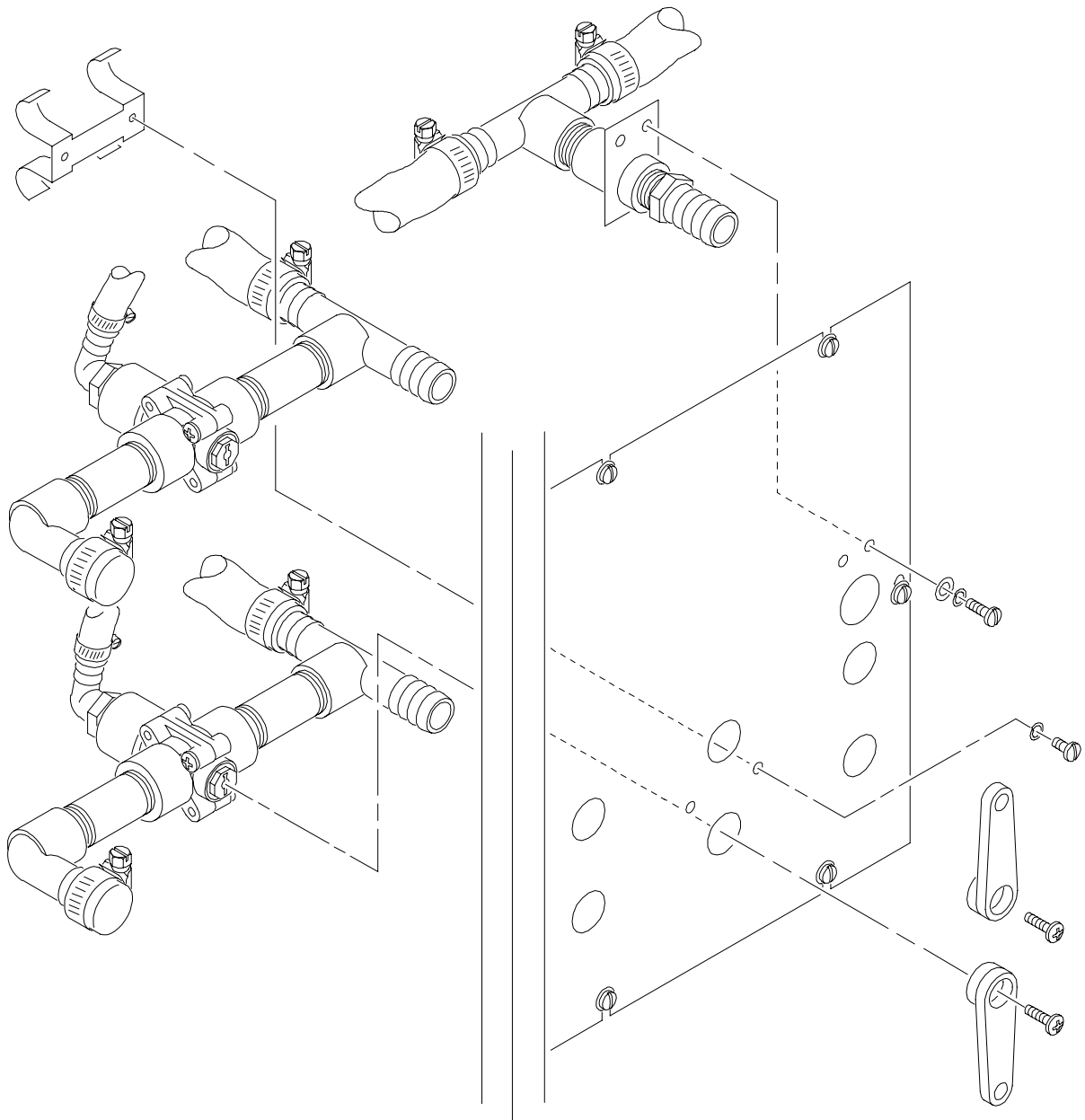


P108_0113DCA
H108_0113DA

Figure 6-10 Reservoir Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	179061	Screw	1
2	911476	Cover - Level, sensing.....	1
3	914524	Probe.....	3
4	852682	Screw	2
5	853100	Washer - Lock.....	2
6	852611	Washer.....	2
7	911475	Reservoir - Tank, level sensing.....	1
8	914525	Probe - GND	3
9	853032	Pin	6

Figure 6-10 Reservoir Assembly
Order by Part Number

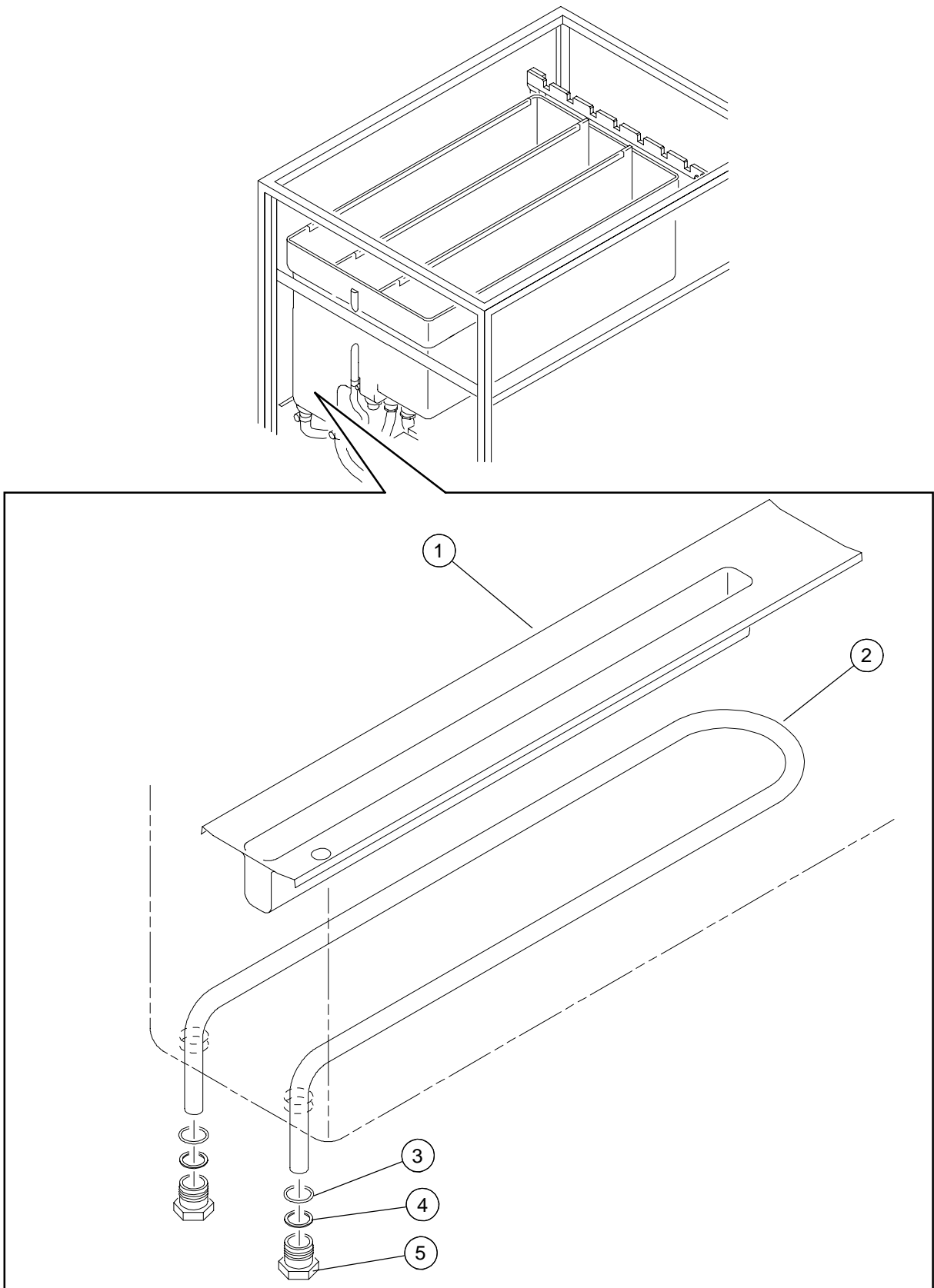


H108_0023DA

Figure 6-11 Drain Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	852682	Screw	4
2	853100	Washer - Lock.....	4
3	852611	Washer.....	4
4	779718	Panel	1
5	583127	Valve - Chemical drain	2
6	748245	Clamp - Range .400 - .600, width .500.....	2
7	475492	Cap.....	2
8	748249	Elbow - ½ x ¾ in.....	2
9	748427	Nipple - ½ x 2 ½ in.	4
10	748585	Tee - ½ x ¾ x ¾ in.	2
11	246802	Clamp.....	2
12	534764	Elbow - ½ Pt x ½ Barb	2
13	183822	Adapter.....	1
14	853063	Nipple - Pipe	1
15	282902	Tee - ½ PT x ½ Barb x ½ Barb.....	1
16	246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....	17
17	911151	Coupling - Drain.....	1

Figure 6-11 Drain Assembly
Order by Part Number



H108_0127ECA
H108_0127EA

Figure 6-12 Developer Heat Exchanger
Order by Part Number

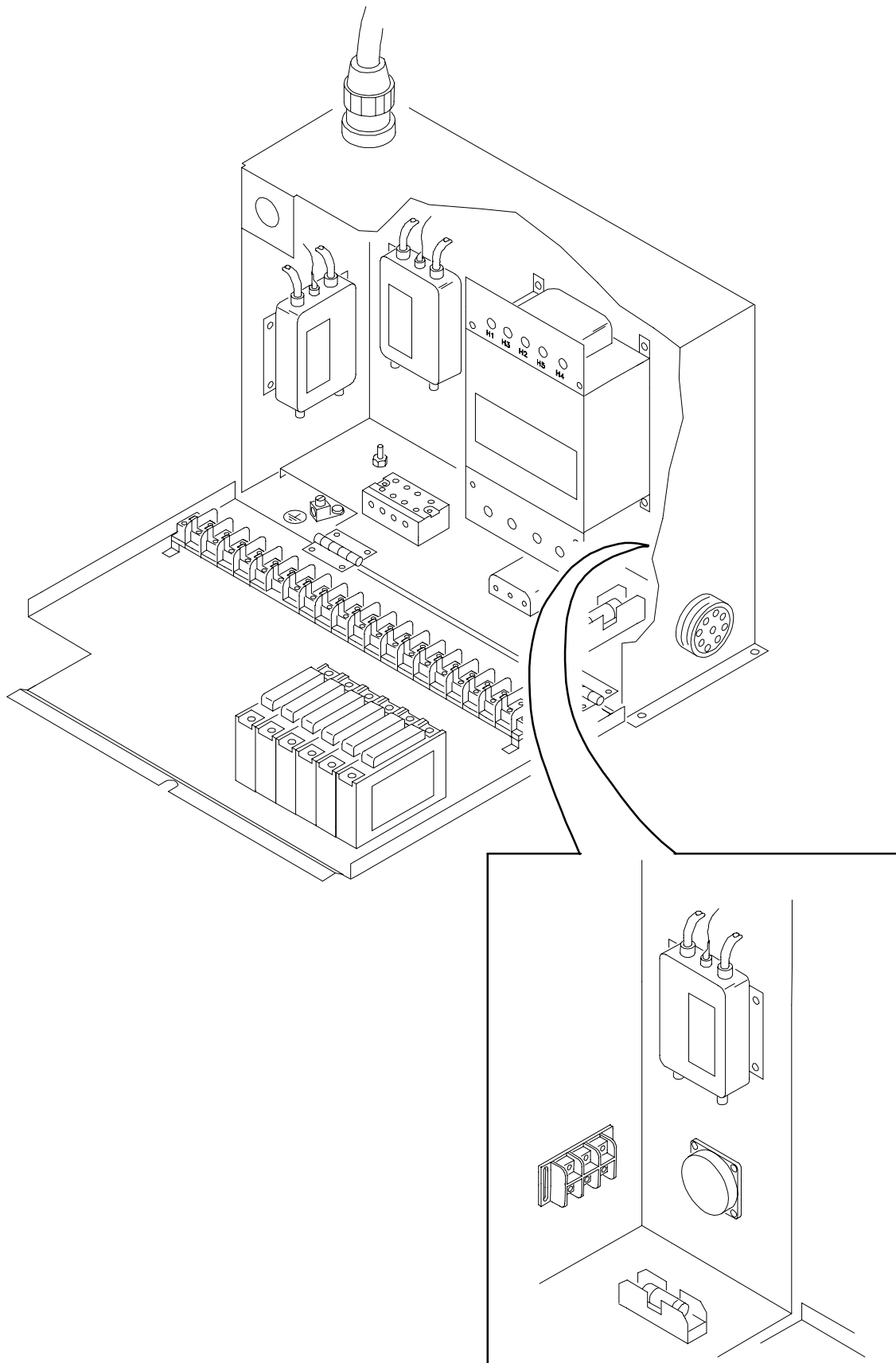
Item	Part No.	Description	Qty.
1	779730	Cover - Heat Exchanger	1
2	532095	Exchanger - Heat.....	1
3	532377	Washer	2
4	532378	Seal	2
5	562602	Plug - Gland sealing	1

Figure 6-12 Developer Heat Exchanger
Order by Part Number

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SECTION 7

Electrical

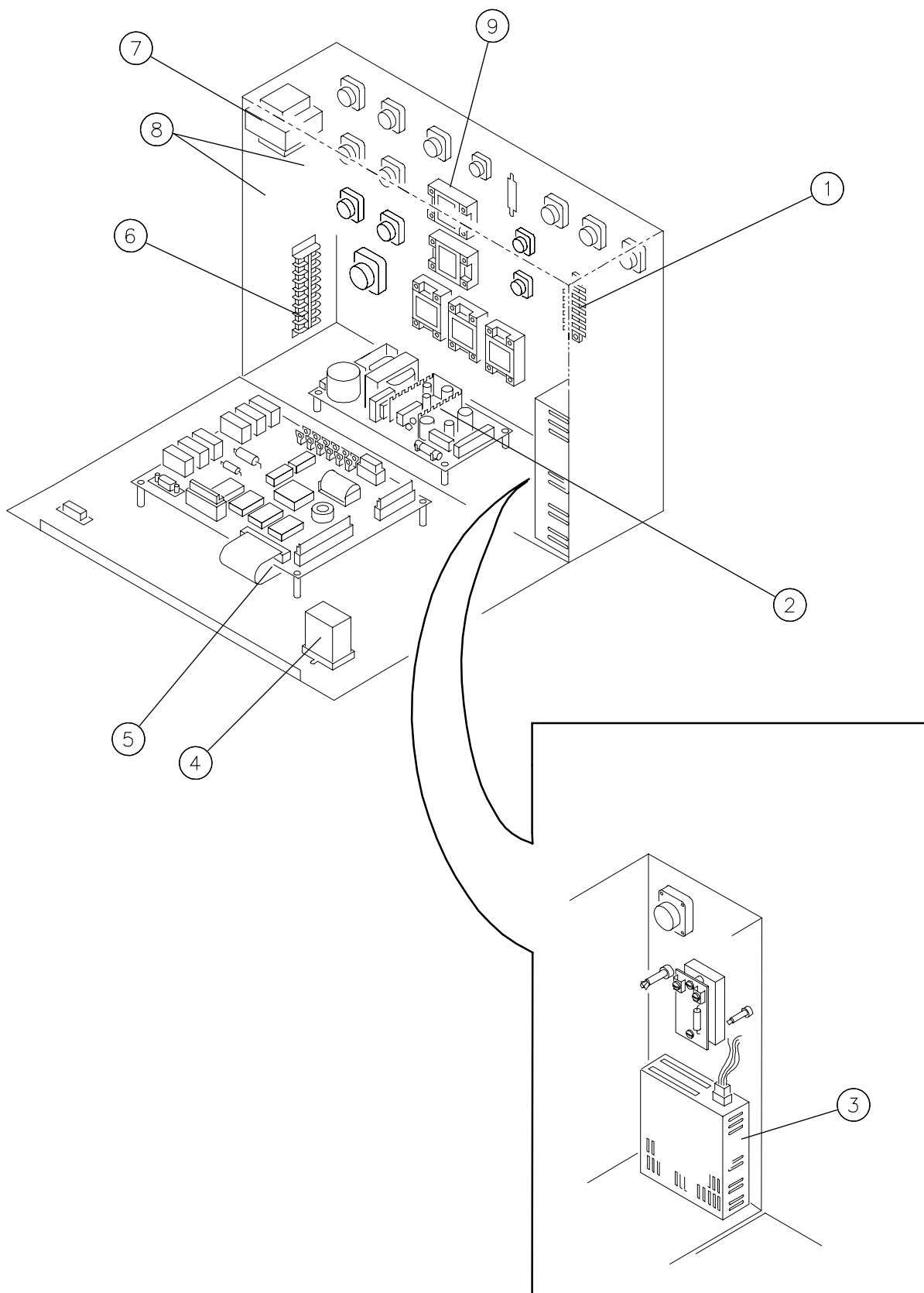


P108_0046EA

**Figure 7-1 Transformer Box
Order by Part Number**

Item	Part No.	Description	Qty.
1	911424	Filter - FL3	1
2	184824	Transformer.....	1
3	911449	Filter - FL4	1
4	911424	Filter - FL2	1
5	264407	Fuse - F3	1
6	911424	Filter - FL1	1
7	240627	TB1.....	1
8	914234	TB2.....	1
9	264405	Fuse - Holder	1
10	914235	Strip - Marker	1
11	911419	Breaker - Circuit, 10 amp	1
12	779273	Breaker - Circuit, 15 amp	1
13	911419	Breaker - Circuit, 10 amp	1

Figure 7-1 Transformer Box
Order by Part Number

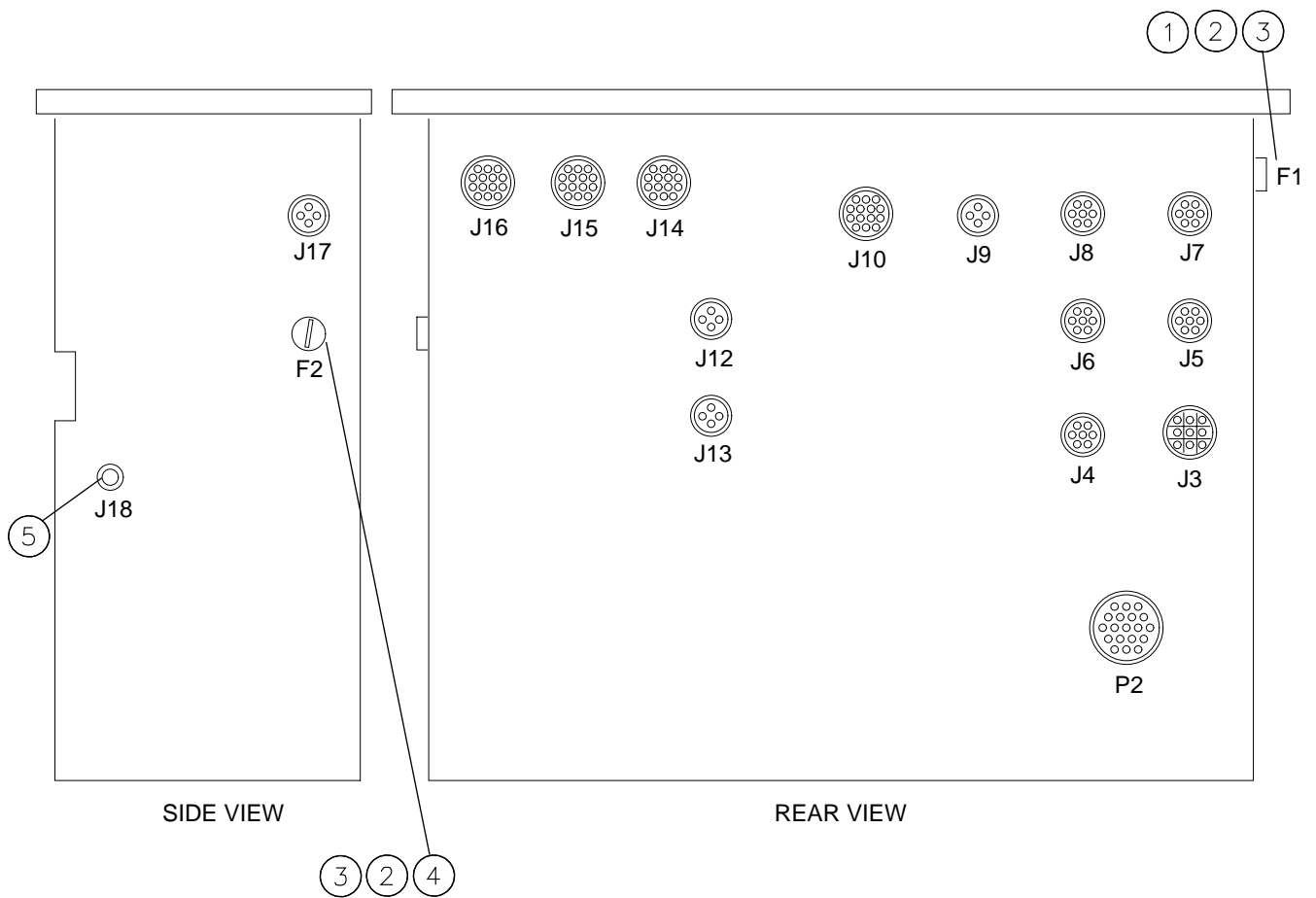


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P108_0065EA

**Figure 7-2 Electrical Box
Order by Part Number**

Item	Part No.	Description	Qty.
1	535265	Strip - Terminal	1
2	911411	Quad Power Supply.....	1
3	911412	Drive Power Supply	1
4	914493	Counter.....	1
5	779731	500 Circuit Board	1
6	779400	Strip - Terminal	1
7	779409	Transformer.....	1
8		2
9	611490	Solid State Relay	5

Figure 7-2 Electrical Box
Order by Part Number



P108_0061DCA
H108_0061DA

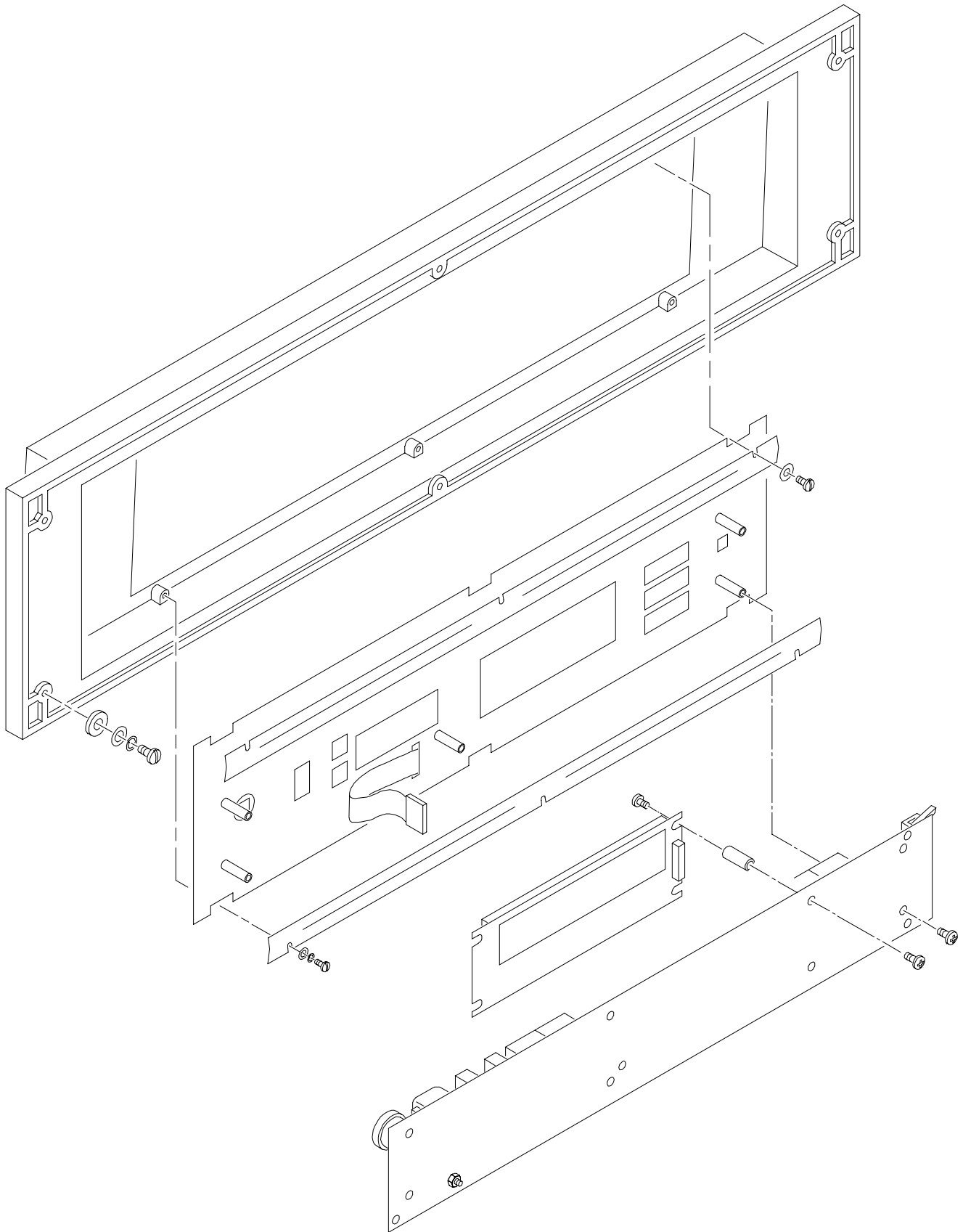
Item	Part No.	Description	Qty.
1	422206	Receptacles - J9, J12, J13, J17	1
2	558648	Receptacles - J14, J15, J16, J10	1
3	911439	P26	1
4	911404	Receptacles - J4, J5, J6,J7, J8	4
5	911406	Receptacle - J3.....	1
6	911400	Connector - P2	1
7	208611	F2 2 Amp	1
8	466155	F1 ¼ Amp	1
9	477506	Carrier - Fuse.....	2
10	476330	Holder - Fuse	2
11	379569	Receptacle - J18.....	1
12	911440	Connector - P19.....	1

**Figure 7-3 Electrical Box
Order by Part Number**

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CID: h108_0057dca
Graphic not found in Library

Item	Part No.	Description	Qty.
1	779732	200 Circuit Board	1
2	852682	Screw	4
3	524466	Connector - Interface	1
4	779234	Panel - Control	1
5	911420	Breaker - Circuit, 35 amp	1
6	594466	Receptacle - 110 Volt	1
7	911641	Bezel - Overlay	1
8	191097	Screw	6

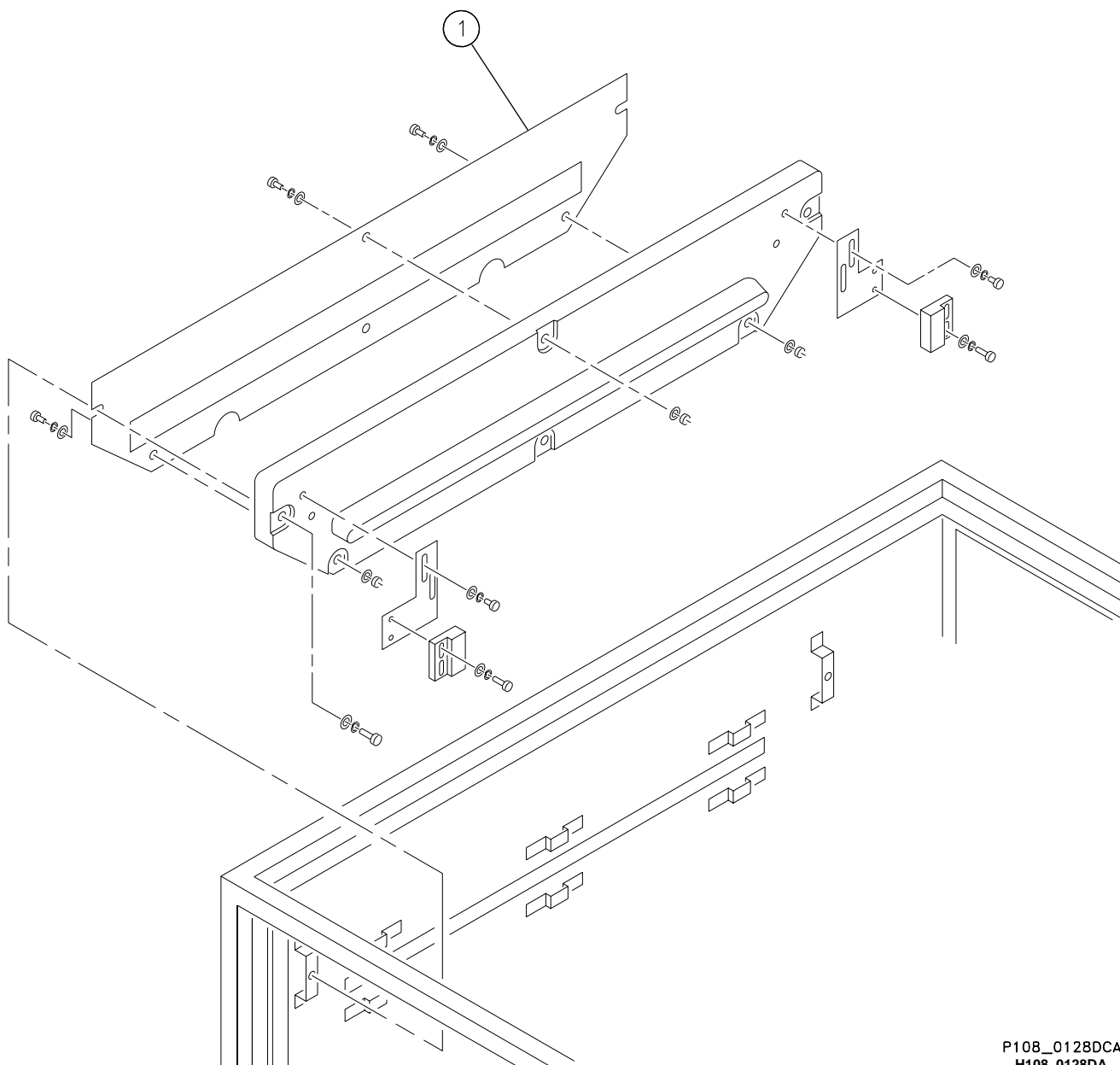
Figure 7-4 Control Panel
Order by Part Number



H108_0044EA

Item	Part No.	Description	Qty.
1	779733	300 Circuit Board - Control panel.....	1
2	853098	Screw	5
3	556032	Screw - 4-40	6
4	187283	Washer - Lock.....	6
5	575822	Washer	6
6	911493	Bracket	2
7	852682	Screw	4
8	853100	Washer - Lock.....	4
9	852611	Washer	4
10	818146	Washer - Rubber	4
11	779247	Cover - Display panel	1

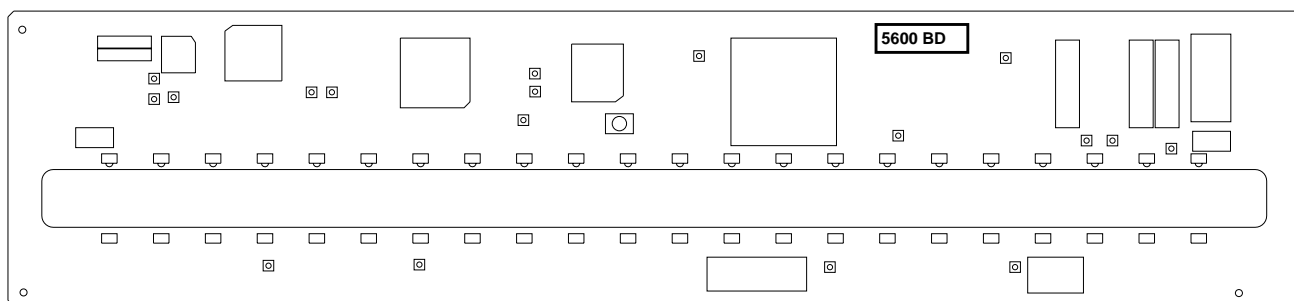
Figure 7-5 Control Panel/Display Assembly
Order by Part Number



P108_0128DCA
H108_0128DA

Item	Part No.	Description	Qty.
1	911415	5500 Circuit Board	1

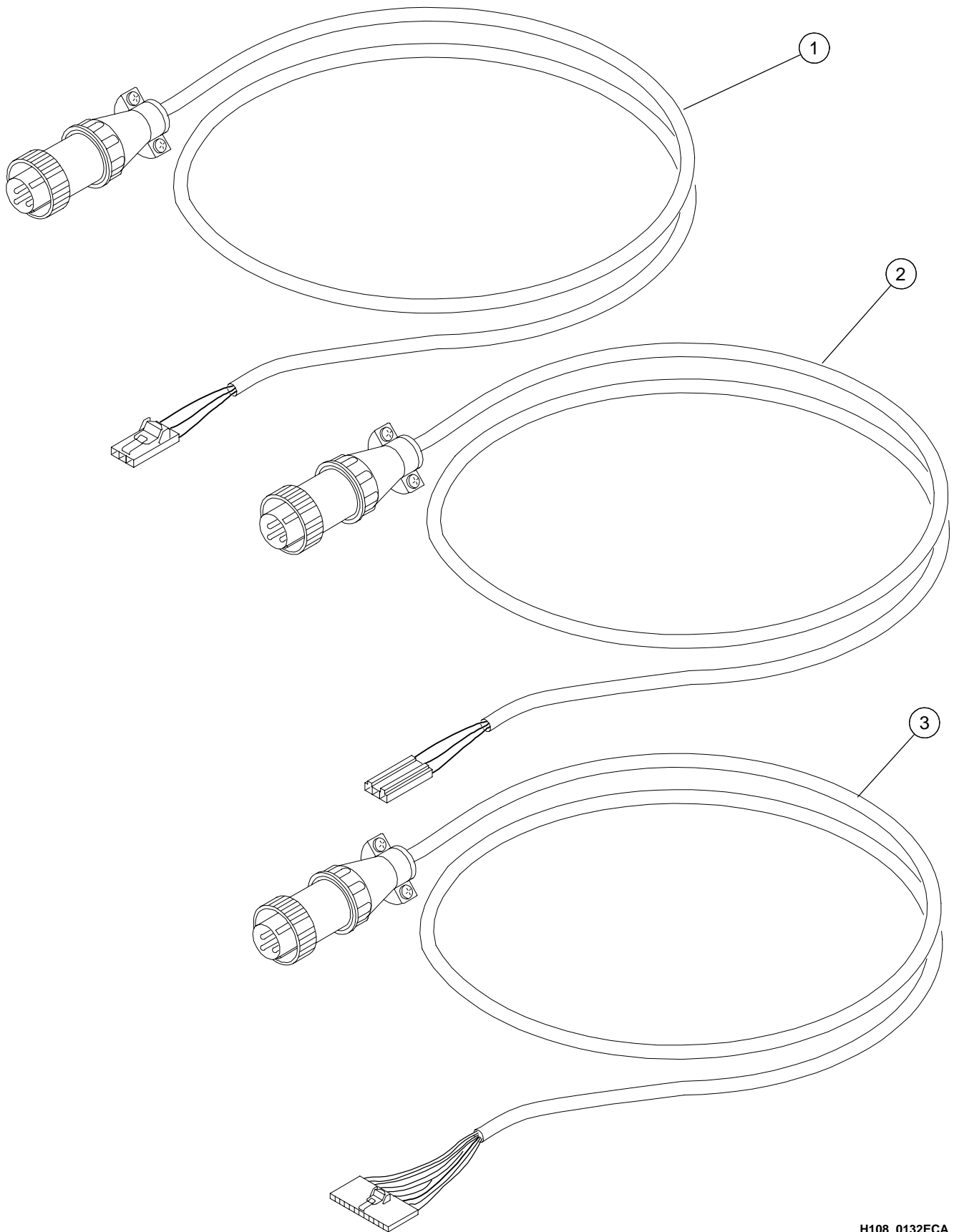
Figure 7-6 5500 Circuit Board
Order by Part Number



H108_0064BA

Item	Part No.	Description	Qty.
1	911425	5600 Circuit Board	1

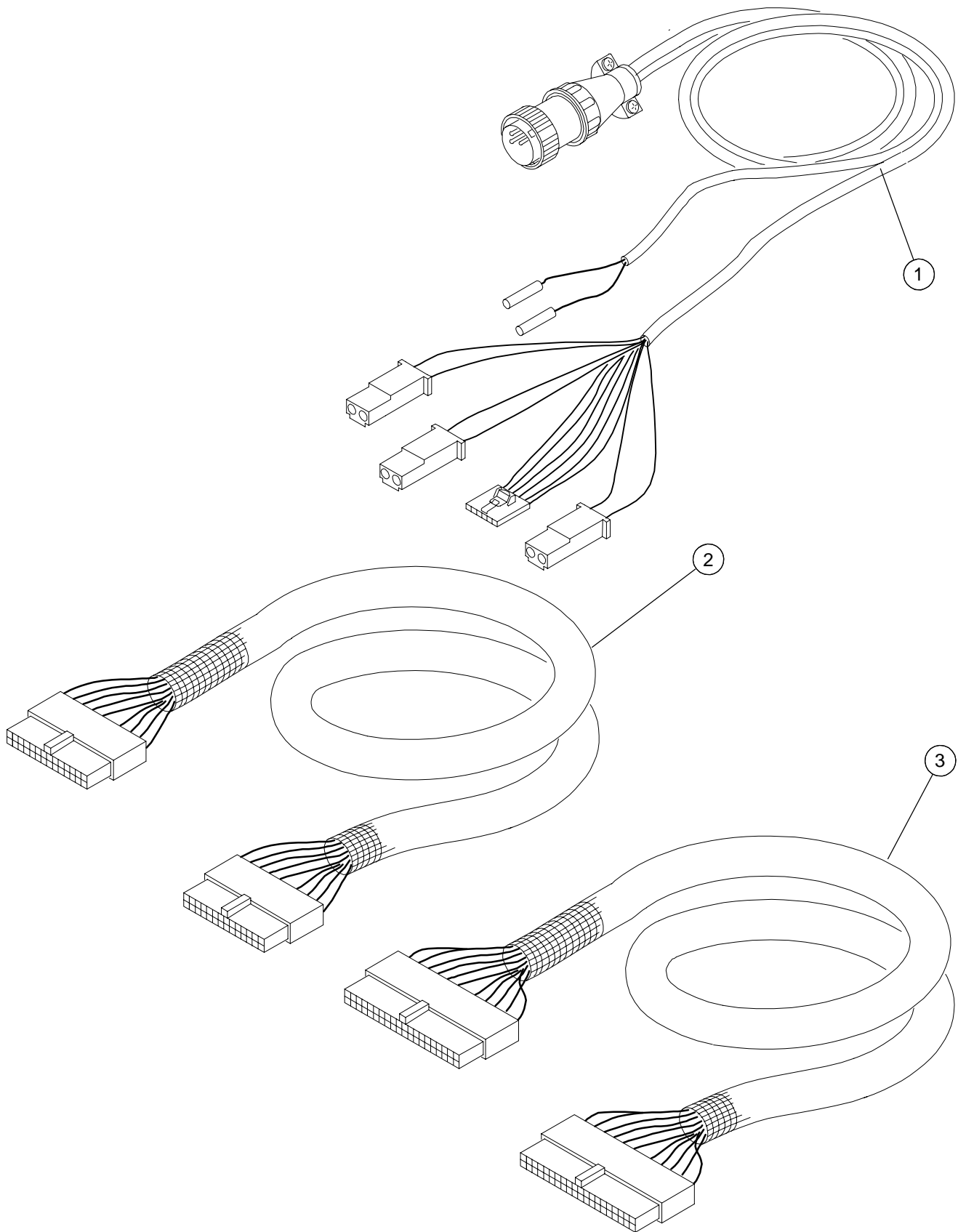
Figure 7-7 5600 Circuit Board
Order by Part Number



H108_0132ECA
H108_0132EA

Item	Part No.	Description	Qty.
1	914653	Cable - Control Panel power	1
2	914655	Cable - Developer Thermistor	1
	914656	Cable - Fixer Thermistor	1
	914660	Cable - Dryer Thermistor	1
3	914657	Cable - Film Detector (5600 Circuit Board).....	1

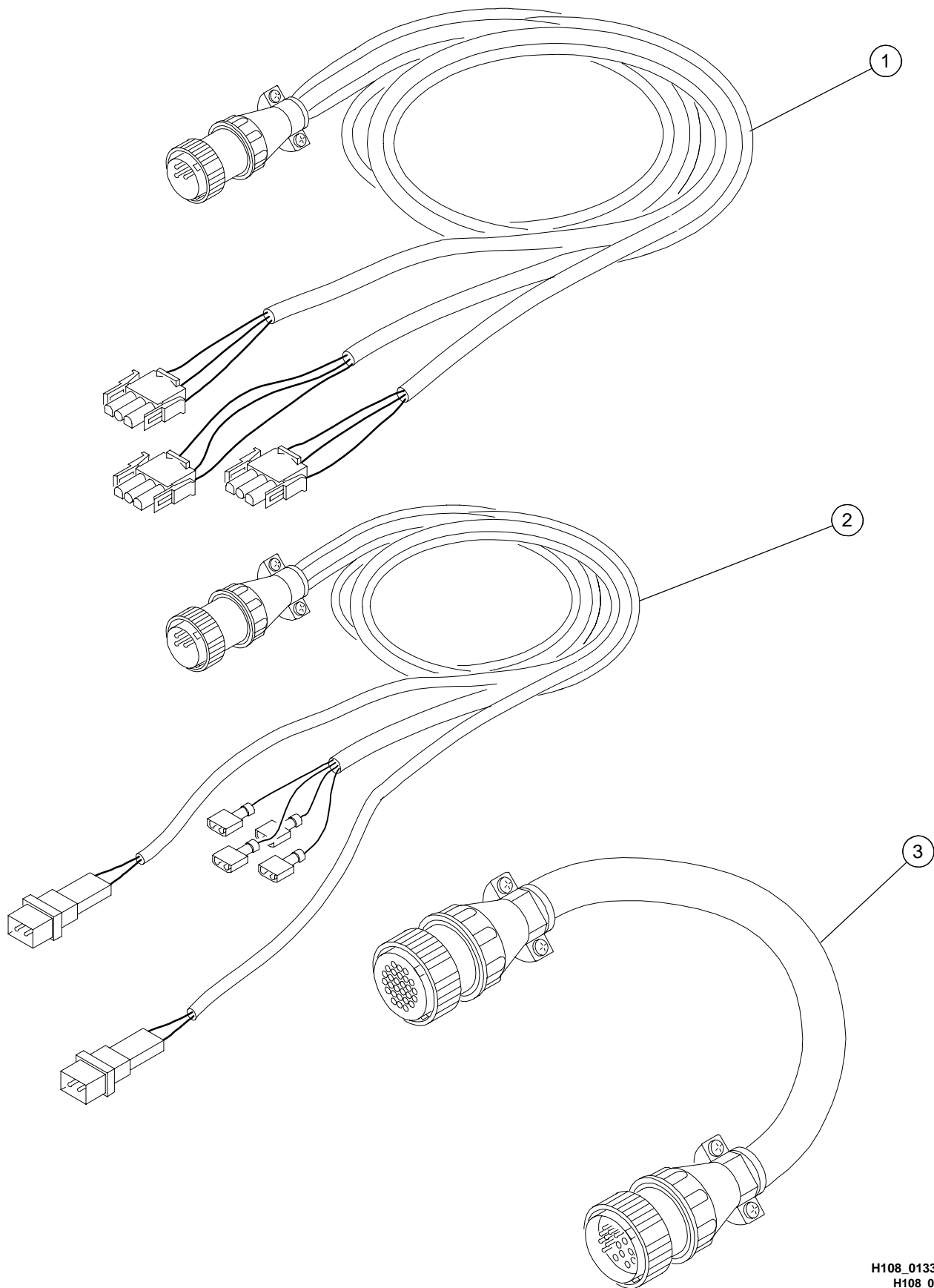
Figure 7-8 Cable Assemblies
Order by Part Number



H108_0135ECA
H108_0135EA

Item	Part No.	Description	Qty.
1	914666	Cable - Drive side, detector/level sensor	1
2	911632	Cable - Control panel.....	1
3	911630	Cable - Display board	1

Figure 7-9 Cable Assemblies
Order by Part Number

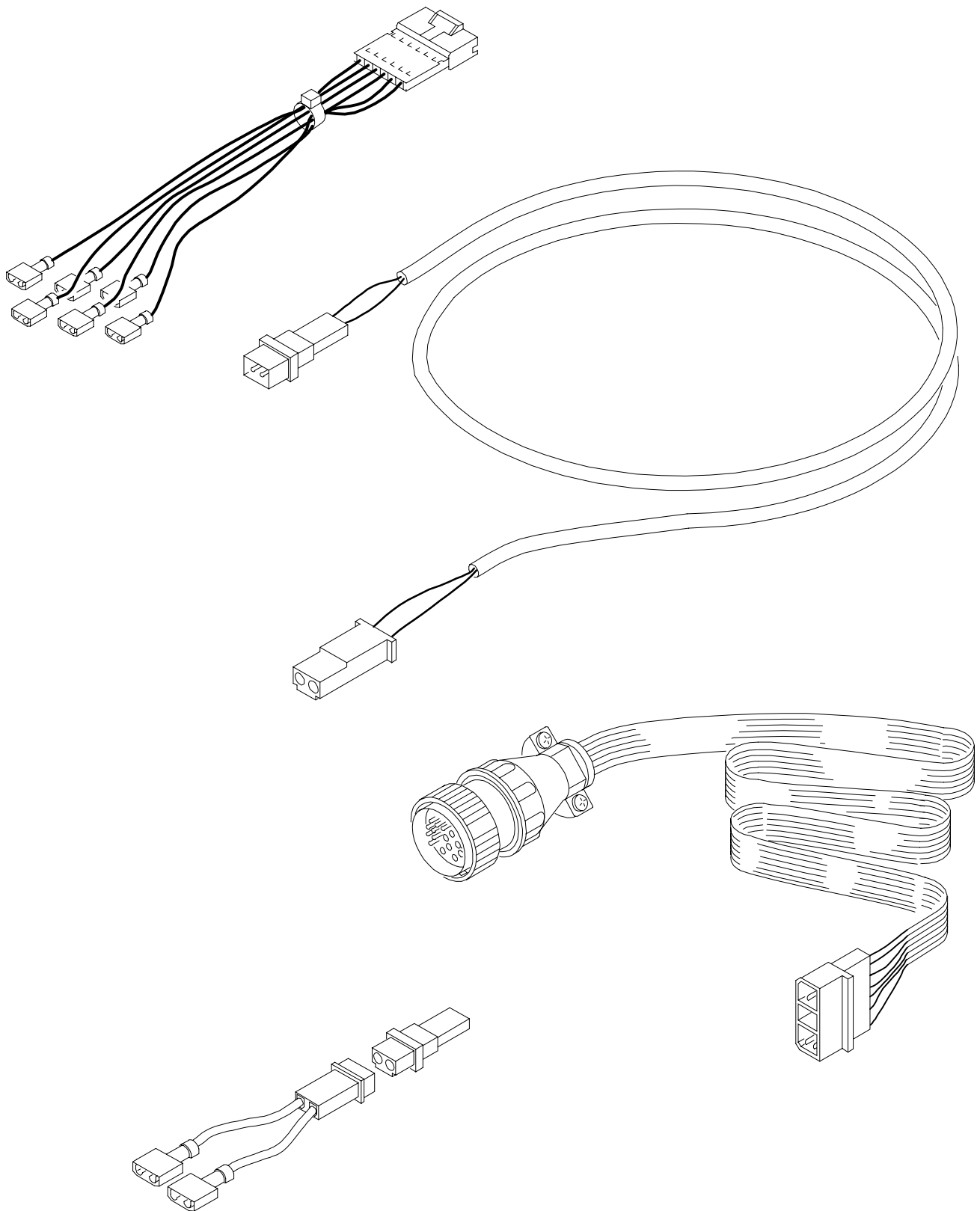


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H108_0133EA

Figure 7-10 Cable Assemblies
Order by Part Number

Item	Part No.	Description	Qty.
1	914651	Cable - Electrical box to replenishment pumps	1
2	914654	Cable - Transformer box to electrical box	1
3	914650	Cable - Transformer box to electrical box.....	1

Figure 7-10 Cable Assemblies
Order by Part Number



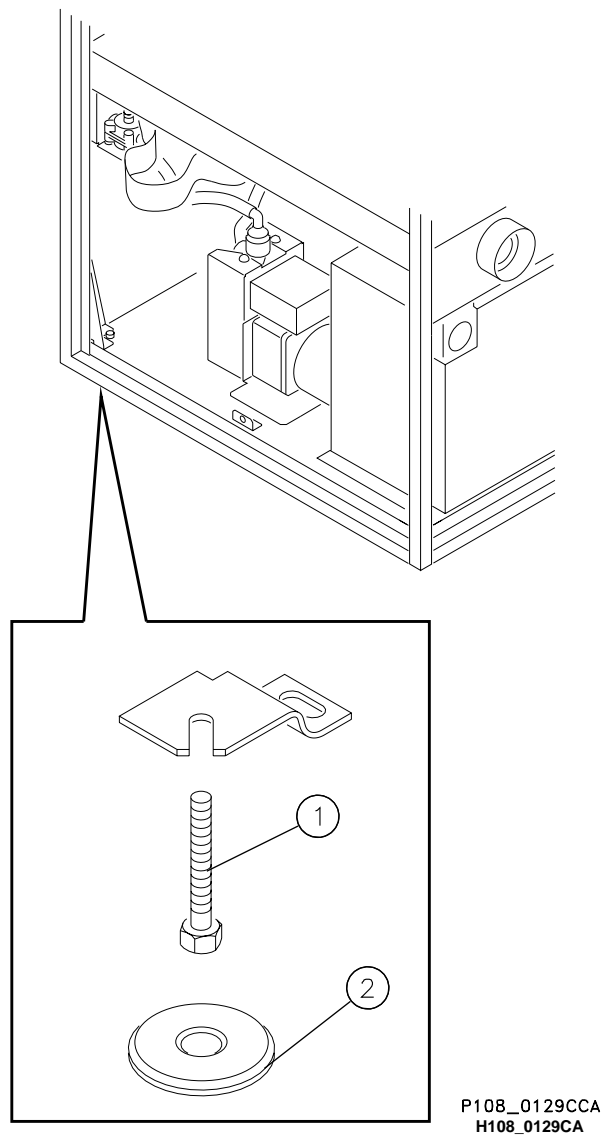
H108_0134EA

Item	Part No.	Description	Qty.
1	914662	Cable - Level sensor.....	1
2	914661	Cable - Non-drive side detector switch	1
3	914659	Cable - Main drive	1
4	618502	Diode Assembly - for water solenoids.....	2
5	914665	Cable - Water solenoids	2

Figure 7-11 Cable Assemblies
Order by Part Number

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SECTION 8
Miscellaneous



Item	Part No.	Description	Qty.
1	459229	Screw - Leveling	1
2	459548	Plate - Floor	1

Figure 8-1 Leveling Feet
Order by Part Number

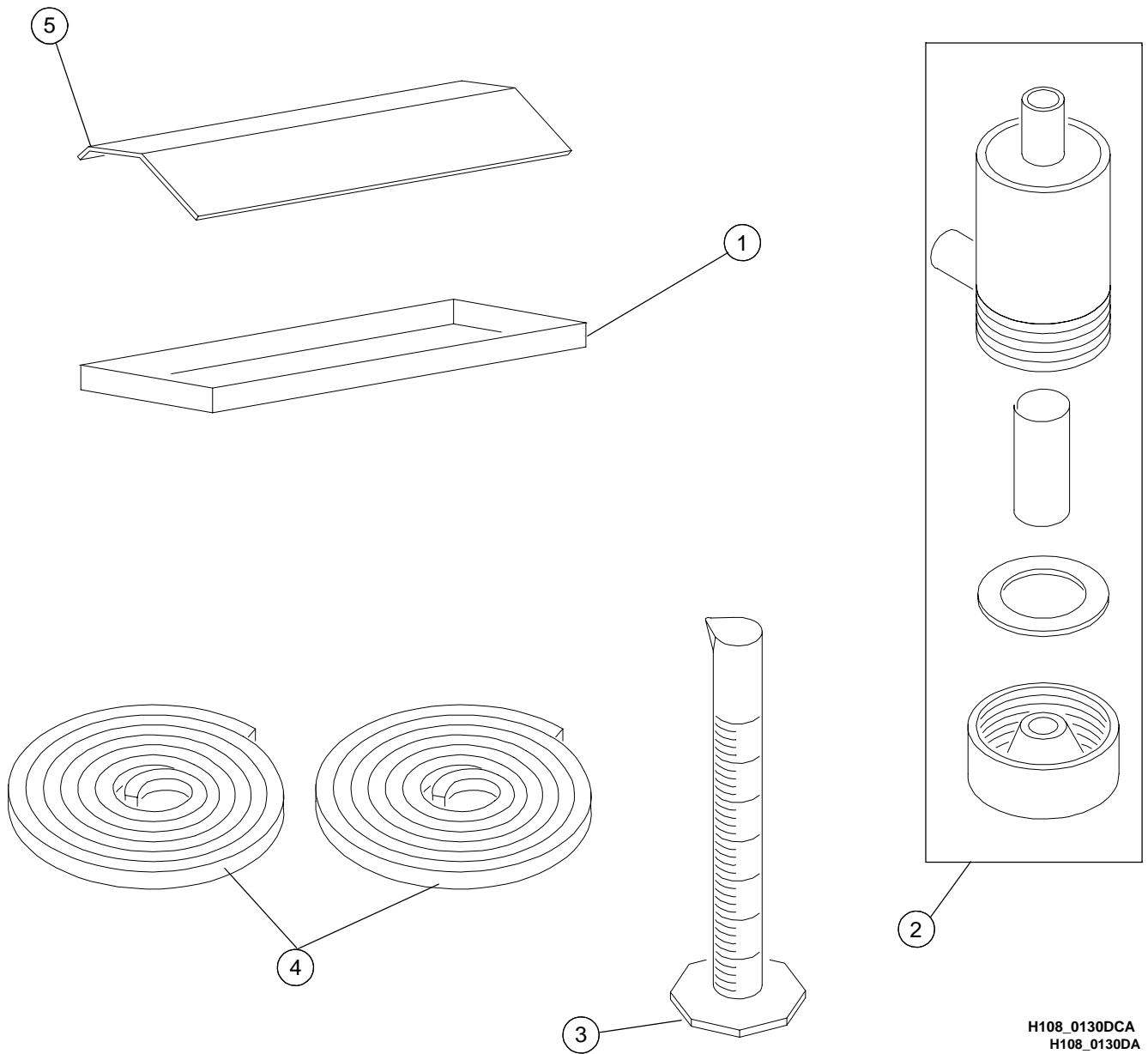


Figure 8-2 Accessories
Order by Part Number

Item	Part No.	Description	Qty.
1	459432	Tray - Drip.....	1
2	472261	Strainer Assembly, complete	2
3	479821	Cylinder - Graduated	2
4	650938	Gasket - Light, tight - 10 ft. roll	2
5	240864	Guard - Splash.....	1

Figure 8-2 Accessories
Order by Part Number

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SECTION 9

Numerical Index

Part Number	Description	Figure Number
136247	Washer - Plain.....	3-8, 3-11, 3-14
144097	Nut - Wing	2-4, 6-6
165627	Washer	3-1, 3-2
166326	Ring - Retaining.....	5-5
166331	Nut	5-4
171950	Screw.....	4-3
175381	Pin.....	3-14
179061	Screw.....	6-10
180977	Washer	3-18
183153	Heater	5-3
183322	Screw.....	3-1, 3-2, 3-3, 3-4, 3-5, 3-6, 3-10, 3-13, 3-16, 3-17, 3-18
183498	Washer	4-1, 6-4
183822	Adapter	6-11
183882	Adapter	6-3
184824	Transformer	7-1
187213	Washer - Lock	5-3
187283	Washer - Lock	3-1, 3-2, 3-8, 7-5, 3-11, 3-14
190481	Bearing - Ball.....	4-1
190596	Screw.....	3-10, 3-13, 3-16
191097	Screw.....	7-4
192019	Bearing	4-2
202888	Receptacle.....	2-2
208611	F2 2 Amp.....	7-3
240066	Drive Roller Assembly.....	3-3
240067	Drive Roller Assembly.....	3-3
240567	Spring - Tension.....	5-5
240627	TB1	7-1
240628	Tubing - Formed.....	6-1
240678	Bin - Receiving	2-1
240864	Guard - Splash	8-2
240873	Bar - Rack support.....	4-2, 4-4
240888	Valve - Replenisher, check	6-1, 6-2
240888	Valve - Replenishment, check	6-7
246746	Bracket.....	6-5
246800	Clamp - Hose, narrow band size 2, range .219 - .625m, width .312.....	3-3, 4-3, 6-1, 6-2
246801	Clamp - Hose, narrow band size 3.....	6-3
246802	Clamp	6-11
246807	Clamp - Band	5-1
246808	Clamp - Hose, wide band size 10, range .500 - 1.125 width .562	6-1, 6-2, 6-3, 6-4, 6-11
246890	Tubing - Formed.....	6-1, 6-2

Part Number	Description	Figure Number
261279	Roller Assembly.....	3-10, 3-13, 3-16
261386	Orifice - .187 I D, Fix.....	6-2
261391	Canister - Developer filter	6-1, 6-5
261619	Screw - Panel.....	2-2
264405	Fuse - Holder.....	7-1
264407	Fuse - F3.....	7-1
264983	Blower.....	5-4
282902	Tee - ½ PT x ½ Barb x ½ Barb	6-3, 6-11
286921	Plate - Drive side.....	3-17
286922	Plate - Non-drive side	3-18
286948	Exit Roller Assembly	5-2
286949	Dryer Transport Roller Assembly.....	5-2
289783	Pulley - Idler	5-5
333432	Tubing- Formed	6-3
333439	Tubing - Flared.....	6-1, 6-2
333465	Tubing - Formed, 13.0 in.	6-2
333956	Tubing - Flared.....	6-3
333966	Tubing - Formed.....	6-1
379569	Receptacle - J18	7-3
418700	Housing - Inner.....	6-6
418701	Inner Housing and Impeller Assembly	6-6
422206	Receptacles - J9, J12, J13, J17	7-3
429715	Clamp - Hose, narrow band size 2, range .359 - .391, width .220.....	6-1, 6-2
452044	Key.....	3-1, 3-5, 3-17
452101	Nut	3-9
452946	Screw.....	6-6
454285	Sprocket - Drive.....	3-8, 3-11, 3-14
454354	Key.....	3-8, 3-11, 3-14
454543	O-Ring	5-2
456162	Shaft	5-2
458162	Bracket - Guide shoe	3-17, 3-18
458170	Rod - Tie.....	3-1, 3-3, 3-5, 3-17, 3-18
458174	Spacer - Sleeve.....	3-2, 3-5, 3-17
458175	Shaft	3-17, 3-18
458187	Sprocket.....	4-1
458205	Spacer - Non-drive side	3-8, 3-14
458207	Shaft - Roller	3-8, 3-10, 3-11, 3-13, 3-16
458208	Washer - Special	3-18
458219	Rod - Tie.....	3-8, 3-11, 3-14
458235	Shaft - Drive	3-1, 3-17, 3-18
458236	Spacer	3-1, 3-18
458382	Gear.....	3-18
458384	Gear.....	3-1, 3-14, 3-18
458385	Gear - 29 Tooth.....	3-18

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458386	Screw - Shoulder.....	3-18
458387	Spacer	3-18
458389	Bearing	3-17, 3-18
458390	Shaft	3-17, 3-18
458391	Shaft	3-17
458393	Shaft	3-17
458394	Rod - Tie.....	3-17, 3-18
458423	Roller	3-17
458478	Handle	2-2
458901	Pulley.....	5-2
458949	Roller	3-17, 3-18
458952	Setscrew	5-2
459229	Screw - Leveling.....	8-1
459263	Chain	3-8, 3-10, 3-11, 3-14
459343	Washer	3-8, 3-10, 3-11, 3-13, 3-14, 3-16
459344	Spring	3-3, 3-4, 3-5, 3-17, 3-18
459347	Collar	3-8, 3-11, 3-14
459378	Rod Assembly	3-8, 3-11, 3-14
459379	Roller	5-2
459380	Roller	5-2
459432	Tray - Drip	8-2
459548	Plate - Floor.....	8-1
459600	Tubing.....	6-2
462139	Washer	3-17
463004	Spacer - Bearing	3-8, 3-10, 3-11, 3-13, 3-14, 3-16
463100	Washer - Thrust.....	3-8, 3-10, 3-11, 3-13, 3-14, 3-16
463363	O-Ring	6-6
466155	F1 ¼ Amp.....	7-3
466641	Support	4-4
467016	Roller	3-17, 3-18
467017	Roller	3-5, 3-17, 3-18
467563	Idler.....	3-7
467564	Gear.....	3-7
467781	Baffle.....	3-9
467843	Spring	3-8, 3-11, 3-14
468535	Adapter - Exhaust.....	2-3
469960	Tubing - 13.0 in.	6-2
470085	Roller	3-5, 3-17, 3-18
470086	Roller Assembly.....	3-8, 3-11
470153	Handle - Top cover	2-1

Part Number	Description	Figure Number
470203	Bearing Assembly.....	5-4
470507	Stud	3-9
472192	Support	4-2
472261	Strainer Assembly, complete.....	8-2
472265	Plate.....	3-10, 3-13, 3-16
472315	Shaft	4-1
472446	Shaft	4-2
472592	Bearing - Rocker	3-1, 3-2
472605	Outer Housing - Left.....	6-6
472606	Outer Housing - Right	6-6
472621	Plate - Keeper	3-14
472755	Nut	3-1, 3-3, 3-5, 3-18
472756	Nut	3-2, 3-4, 3-6, 3-17
472989	Collar	4-2
473146	Turn Around Roller Assembly	3-13, 3-16
473220	Bushing - Spring.....	3-8, 3-11
473221	Plate - Keeper	3-8, 3-11
473538	Spacer	3-8, 3-11, 3-14
473926	Magnet - Drive.....	6-6
474180	Support	3-1, 3-2
474362	Impeller	6-6
474442	Belt.....	5-4
474496	Bracket - Film guide shoe	3-1, 3-2
474596	Bracket - Film guide shoe	3-3, 3-4, 3-5, 3-6, 3-10, 3-13, 3-16
474599	Rewet Roller Assembly	3-8, 3-11, 3-14
474619	Roller Assembly.....	3-14
474621	Roller Assembly.....	3-14
474645	Spring	3-10, 3-13, 3-16
474692	Pulley - Blower	5-4
474693	Pulley	5-4
474777	Stud - Snap in	3-9, 3-12, 3-15
475492	Cap	6-1, 6-11
475499	Fitting Tee ½ x ½ x ¼	6-1, 6-2
476330	Holder - Fuse.....	7-3
477506	Carrier - Fuse	7-3
477871	Capacitor	6-6
478560	Switch - Replenishment, check.....	6-7
479820	Spring - Roller	3-8, 3-11, 3-14
479821	Cylinder - Graduated.....	6-1, 6-2, 6-7, 8-2
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489695	Roller Assembly.....	3-9, 3-12
489696	Roller Assembly.....	3-9, 3-12

Part Number	Description	Figure Number
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489997	Standoff - Pivot.....	3-1, 3-2
490108	Roller Detector Drive Assembly	3-1
490109	Roller Detector Actuator Assembly	3-1
492104	Roller Assembly (2 inch diameter).....	3-9, 3-12, 3-15
493400	Relief - Strain.....	5-3
493505	Washer	6-6
499753	Retainer	2-2
520388	O-Ring	6-8
520390	Elbow.....	6-8
520391	Nut	6-8
522359	Label - Developer.....	6-4, 6-7
524466	Connector - Interface.....	7-4
529615	Label - Fixer	6-4, 6-7
532008	Bellows	6-8
532033	Adapter	6-4
532095	Exchanger - Heat	6-3, 6-12
532377	Washer	6-12
532378	Seal.....	6-3, 6-12
532379	Washer	6-3
534764	Elbow - ½ Pt x ½ Barb.....	6-1, 6-2, 6-11
535004	Washer - Lock	4-1, 4-2, 5-5, 6-4
535265	Strip - Terminal.....	7-2
535638	Valve Body	6-8
535639	O-Ring	6-8
536884	Developer Turn Roller Assembly	3-10
539420	Tubing.....	6-1
541262	Screw.....	5-5
541891	Plug.....	6-4
544194	Screw.....	3-1, 3-2
550774	Gear - Worm drive	3-8, 3-11, 3-14
550781	Gear - Drive.....	3-1, 3-5, 3-17
556032	Screw - 4-40.....	3-8, 7-5, 3-11, 3-14
558648	Receptacles - J14, J15, J16, J10	7-3
562485	O-Ring	6-5
562553	Cap Assembly - Filter.....	6-5
562553	Filter Cap Assembly	6-1
562602	Plug - Gland sealing.....	6-3, 6-12
562609	Spring	5-2
562670	Support	5-2
562790	Cartridge - Filter	6-1, 6-5
575821	Screw.....	3-2
575822	Washer	3-1, 3-2, 7-5
583127	Valve - Chemical drain.....	6-1, 6-2, 6-11
587227	Nut	4-3
594466	Receptacle - 110 Volt.....	7-4
594534	Washer - Metal.....	4-3
594838	Cup - Displacement.....	6-8

Part Number	Description	Figure Number
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607748	Thermowell	6-4
607793	Locator.....	6-4
607833	Sprocket.....	3-7
609817	Valve Assembly	6-8
611490	Solid State Relay.....	7-2
618502	Diode Assembly - for water solenoids	7-11
619251	Coupling - Quick disconnect, female	4-3, 6-3
619252	Coupler - Male.....	4-3
622026	Bracket - Heater	5-3
650663	Gear.....	4-1
650702	Bearing	3-8, 3-11, 3-14
650703	Bearing	3-17, 3-18
650705	Bearing	3-17, 3-18
650876	Actuator - Magnetic	3-1, 3-2
650938	Gasket - Light, tight - 10 ft. roll.....	8-2
651125	Belt.....	4-1
659590	Thermostat - Overtemperature.....	5-3
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