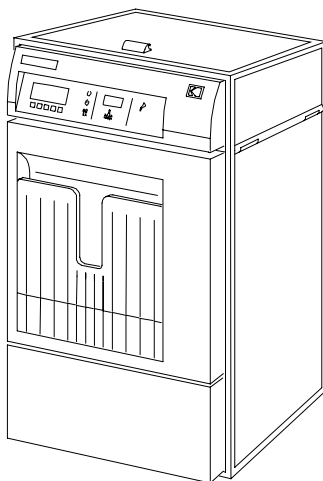




**PARTS LIST**  
**for the**  
***Kodak X-Omat 480 RA PROCESSOR***



H108\_0318BA

#### PLEASE NOTE

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#### CAUTION



This equipment includes parts and assemblies sensitive to damage from electrostatic discharge. Use caution to prevent damage during all service procedures.

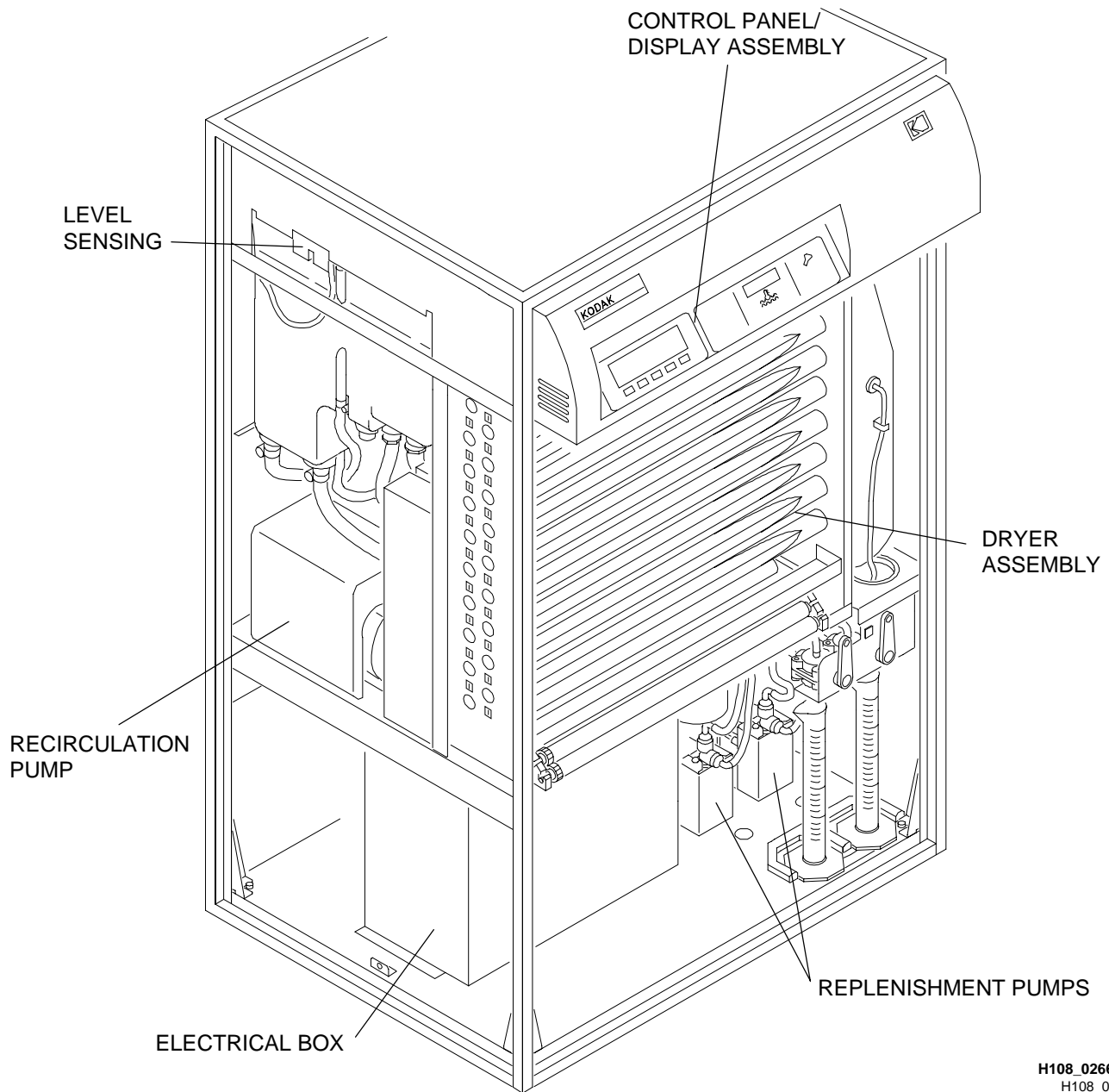
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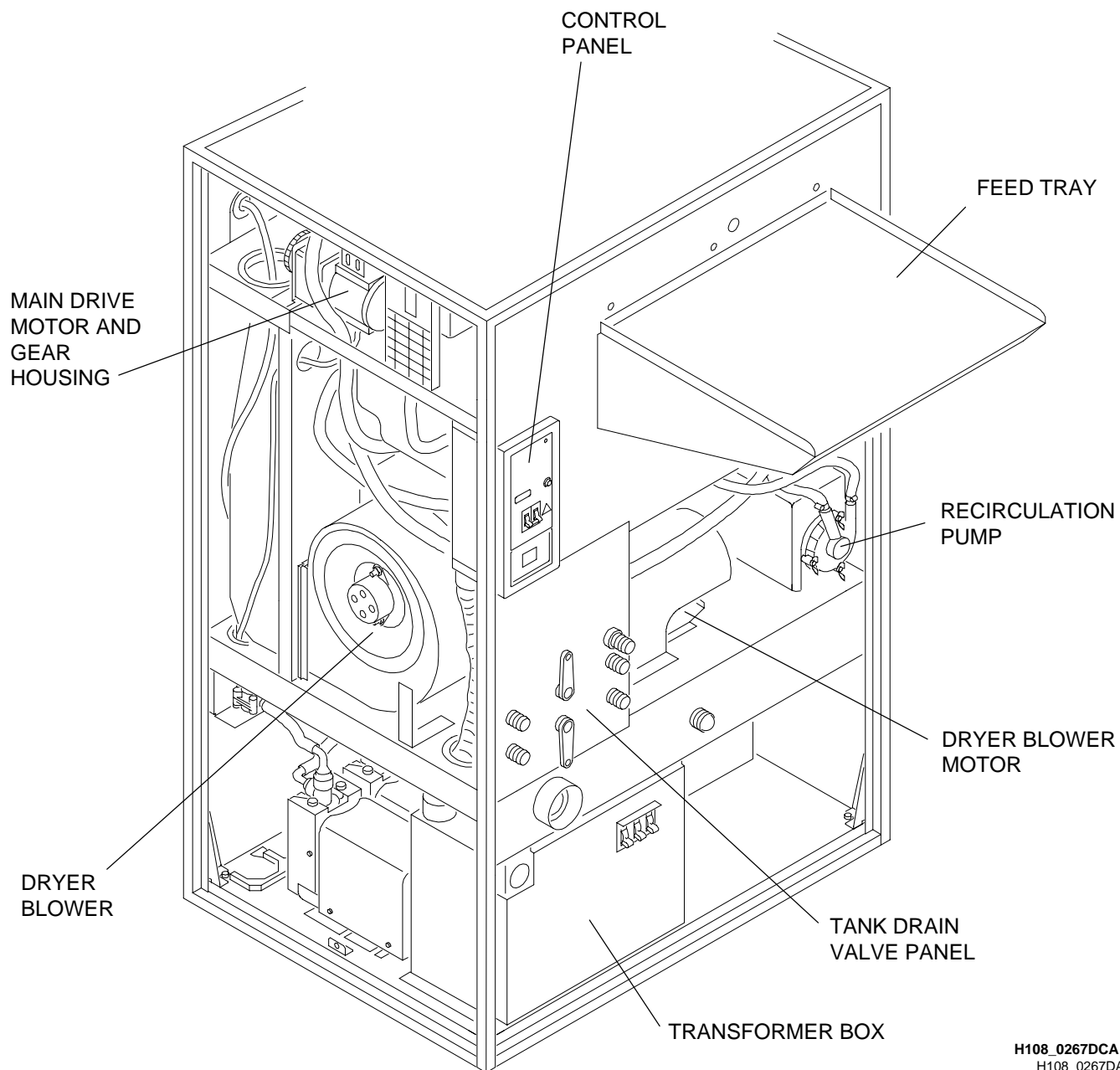
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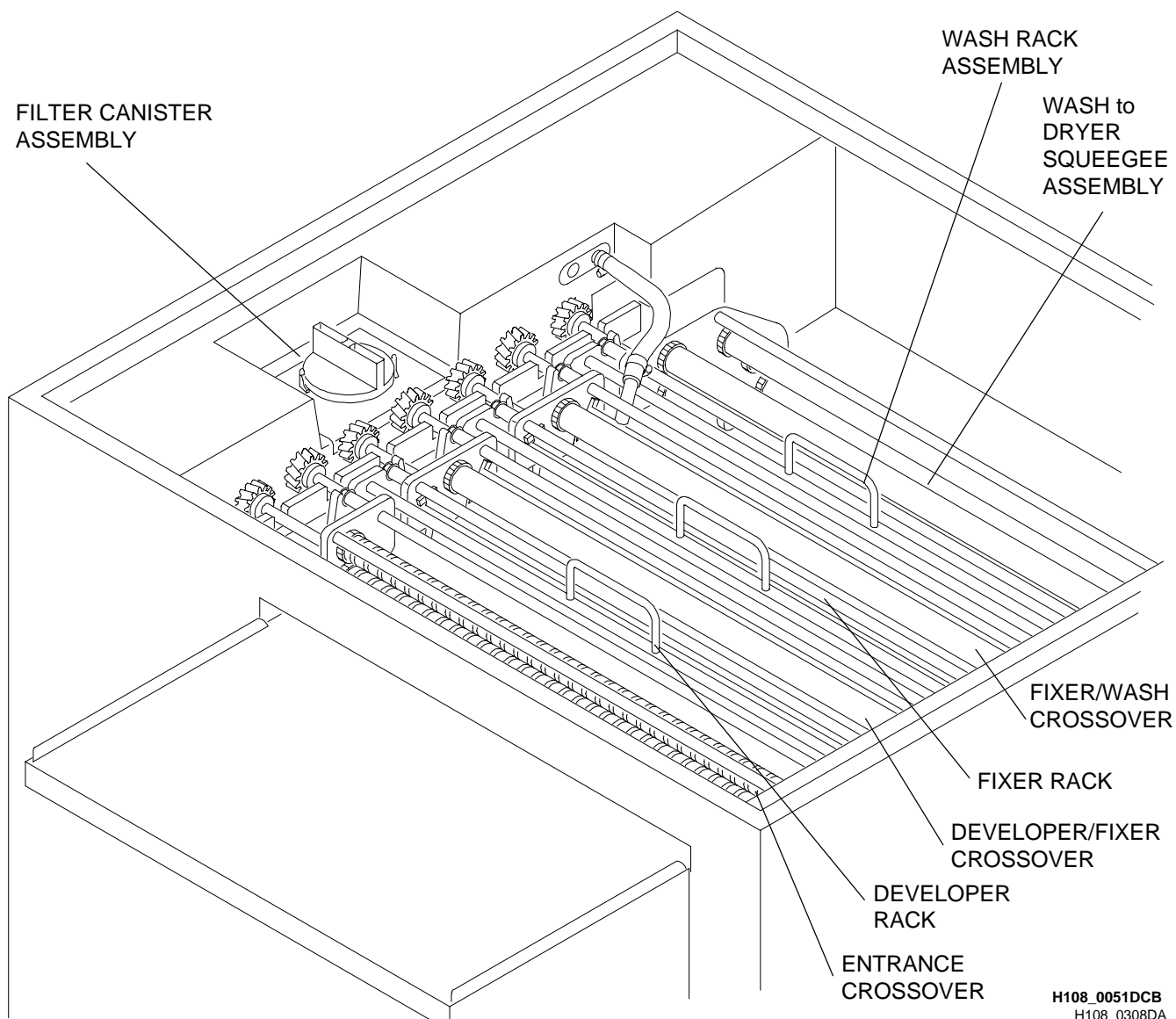
## SECTION 1 Locators



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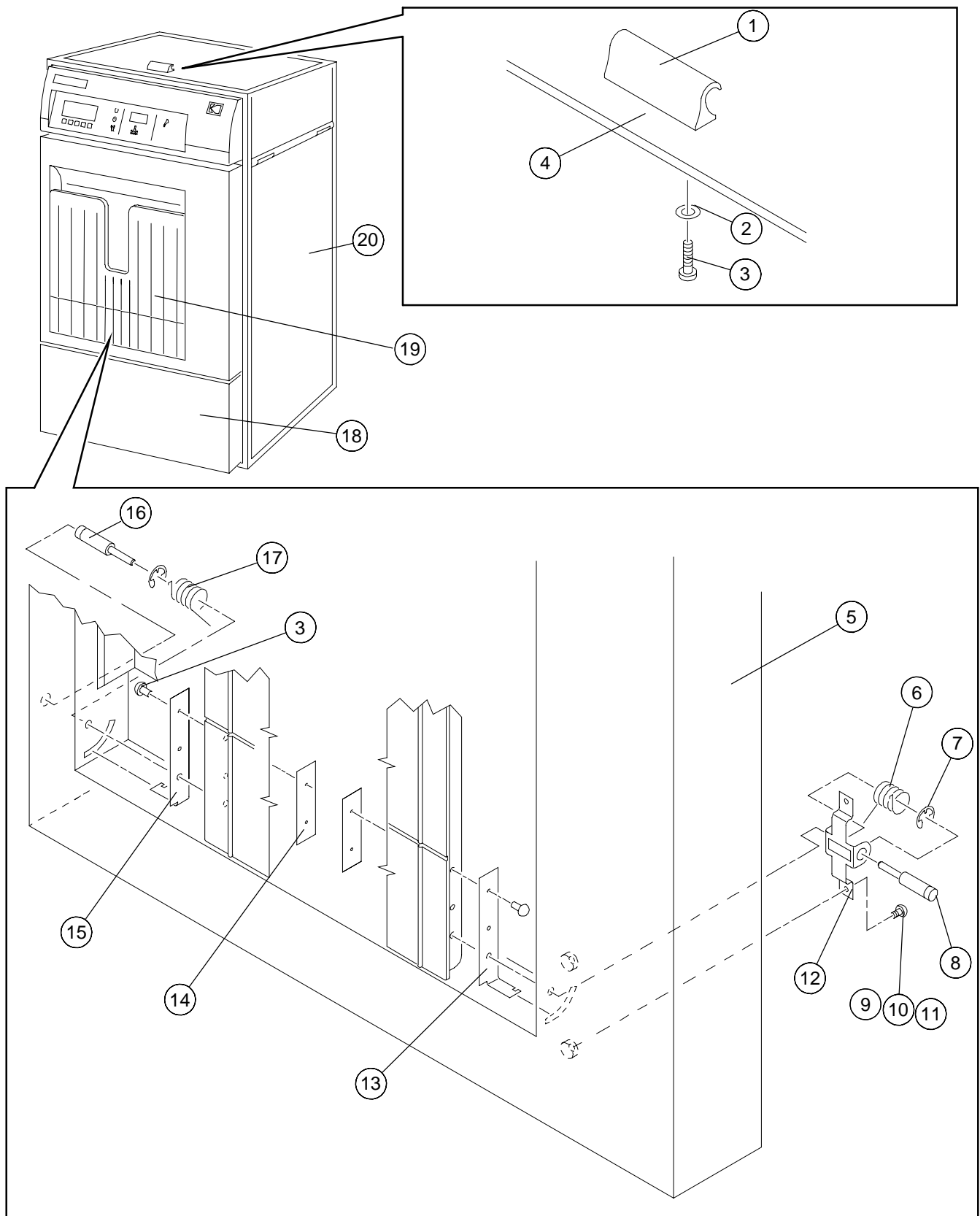


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**SECTION 2**  
**Covers and Panels**

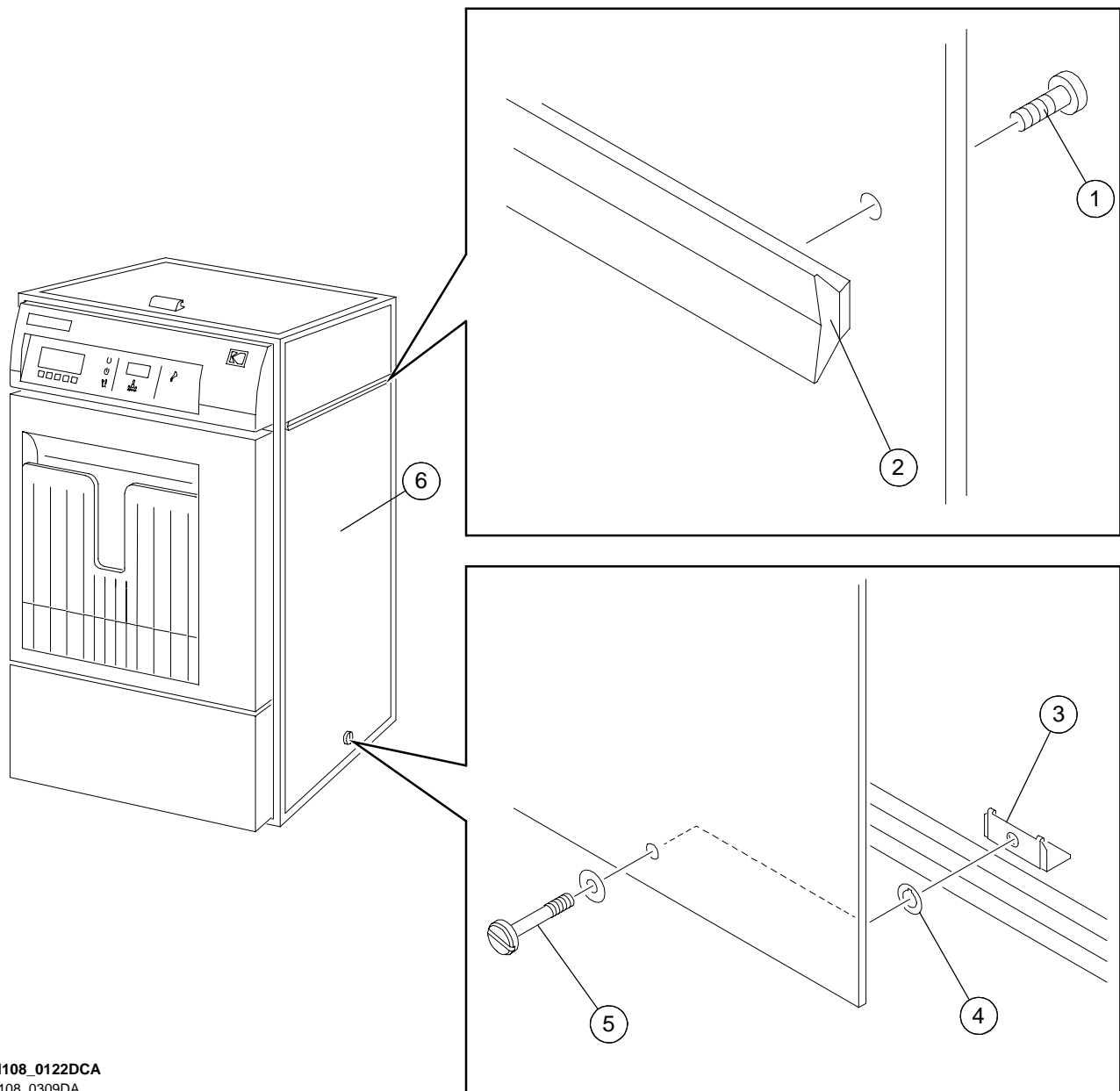


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**Figure 2-1 Top Cover and Panels**  
**Order by Part Number**

| Item | Part No. | Description                           | Qty. | Notes     |
|------|----------|---------------------------------------|------|-----------|
| 1    | 470153   | Handle - Top cover .....              | 1    |           |
| 2    | 852873   | Washer .....                          | 2    |           |
| 3    | 852808   | Screw .....                           | 2    |           |
| 4    | 918886   | Cover - Top.....                      | 1    |           |
| 5    | 943716   | Panel - Dryer.....                    | 1    |           |
| 6    | 981012   | Spring - Hinge, drive side.....       | 1    |           |
| 7    | 136224   | E-Ring .....                          | 2    |           |
| 8    | 911716   | Pin - Hinge, right-hand.....          | 1    |           |
| 9    | 187235   | Screw .....                           | 6    |           |
| 10   | 852961   | Washer - Lock.....                    | 6    |           |
| 11   | 852616   | Washer .....                          | 6    |           |
| 12   | 911713   | Bracket - Hinge .....                 | 1    |           |
| 13   | 911714   | Plate - Hinge, right-hand.....        | 1    |           |
| 14   | 911717   | Hinge - Nut, plate.....               | 2    |           |
| 15   | 911715   | Plate - Hinge, left-hand.....         | 1    |           |
| 16   | 968443   | Pin - Hinge, left-hand.....           | 1    |           |
| 17   | 981013   | Spring - Hinged, non-drive side.....  | 1    |           |
| 18   | 943717   | Panel - Access, receive end.....      | 1    |           |
| 19   | 779336   | Tray - Film exit.....                 | 1    |           |
| 20   | 981018   | Panel - Side, plastic, complete ..... | 2    |           |
|      | 981751   | Screw - Panel .....                   | 2    | Not Shown |
|      | 943707   | Retainer.....                         | 2    | Not Shown |

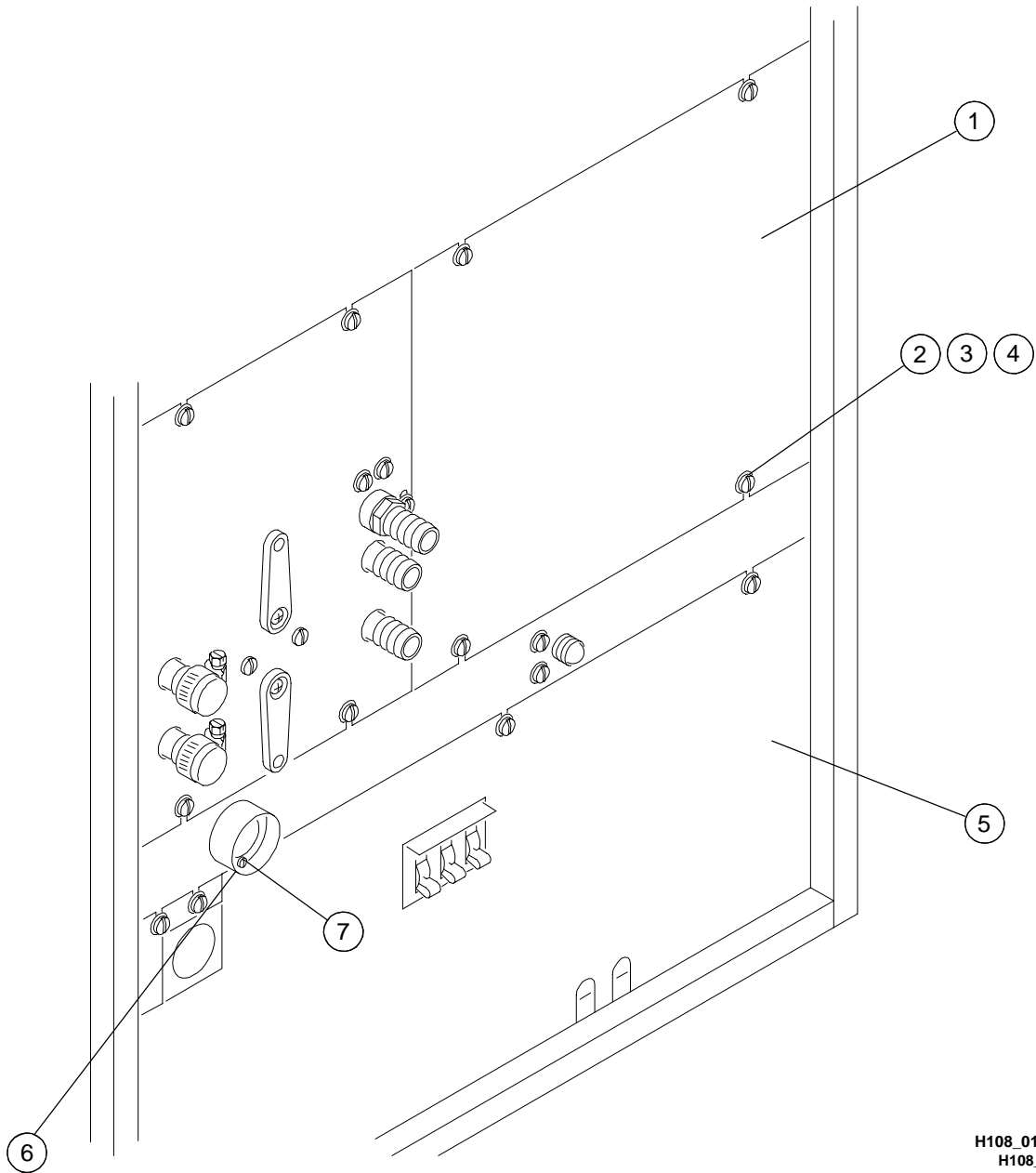
**Figure 2-1 Top Cover and Panels**  
**Order by Part Number**



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| Item | Part No. | Description                           | Qty. |
|------|----------|---------------------------------------|------|
| 1    | 852972   | Screw .....                           | 3    |
| 2    | 458478   | Handle .....                          | 2    |
| 3    | 202888   | Retainer .....                        | 2    |
| 4    | 499753   | Retainer .....                        | 2    |
| 5    | 261619   | Screw - Panel .....                   | 2    |
| 6    | 918884   | Panel - Side, aluminum, complete..... | 2    |

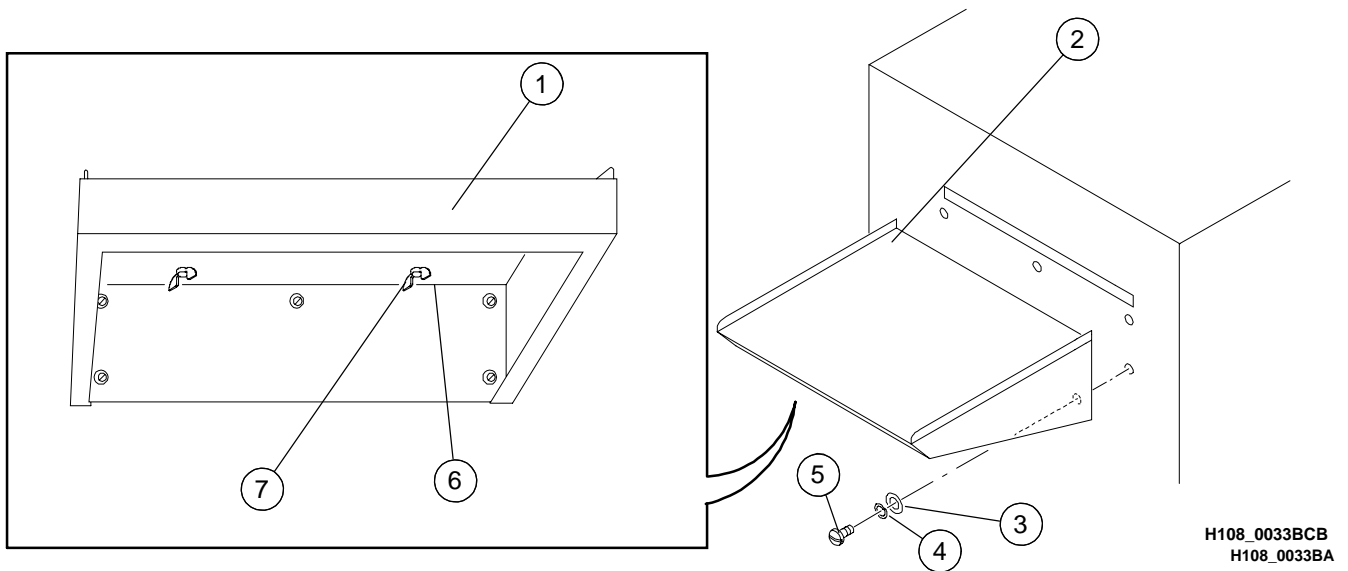
Figure 2-2 Side Panels (Old Style)  
Order by Part Number



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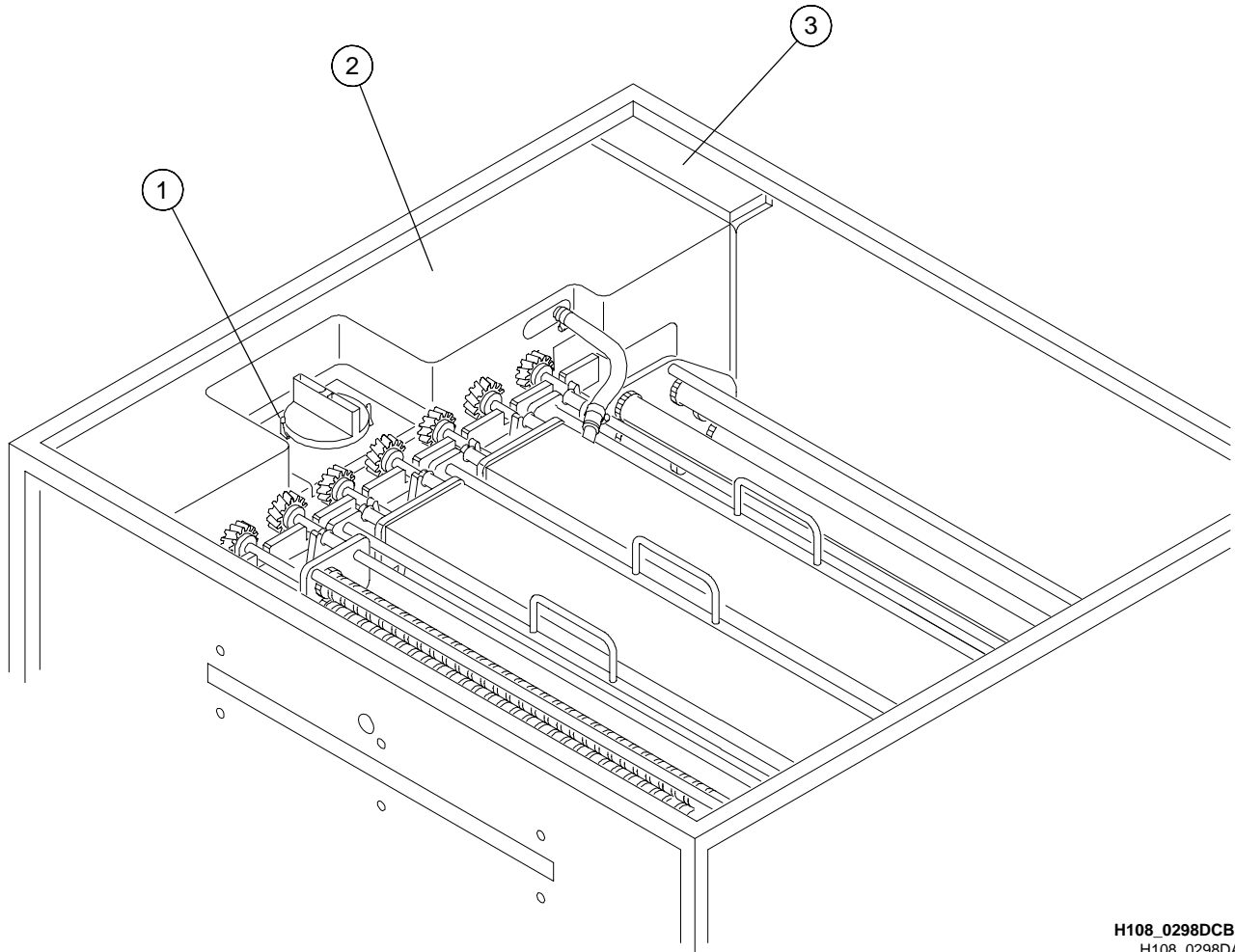
| Item | Part No. | Description                      | Qty. |
|------|----------|----------------------------------|------|
| 1    | 914308   | Panel - Access .....             | 1    |
| 2    | 852946   | Screw .....                      | 13   |
| 3    | 853100   | Washer - Lock.....               | 13   |
| 4    | 852611   | Washer .....                     | 13   |
| 5    | 981008   | Panel - Access transformer ..... | 1    |
| 6    | 468535   | Adapter - Exhaust .....          | 1    |
| 7    | 852522   | Screw .....                      | 2    |

**Figure 2-3 Feed End Panels**  
**Order by Part Number**



| Item | Part No. | Description                  | Qty. |
|------|----------|------------------------------|------|
| 1    | 911640   | Shelf - Feed, complete ..... | 1    |
| 2    | 454027   | Film Guide Assembly.....     | 1    |
| 3    | 852611   | Washer .....                 | 5    |
| 4    | 853100   | Washer - Lock.....           | 5    |
| 5    | 852888   | Screw .....                  | 5    |
| 6    | 144097   | Nut - Wing.....              | 3    |
| 7    | 853011   | Washer .....                 | 3    |

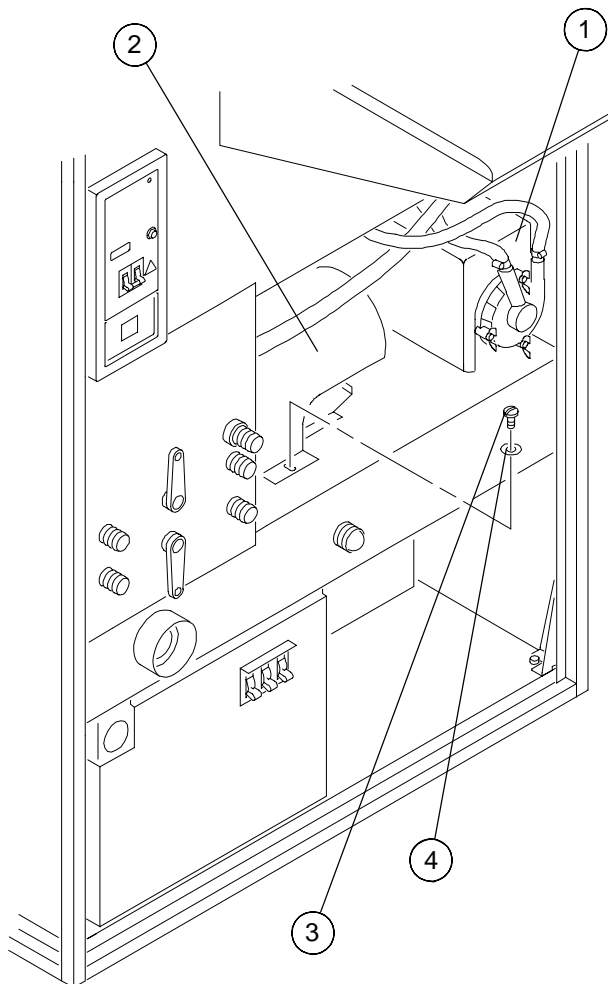
**Figure 2-4 Feed Tray**  
**Order by Part Number**



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H108\_0298DA

| Item | Part No. | Description                     | Qty. | Notes                               |
|------|----------|---------------------------------|------|-------------------------------------|
| 1    | 914784   | Bezel - Filter.....             | 1    | Not shown<br>Not shown<br>Not shown |
| 2    | 981007   | Guard - Splash, drive side..... | 1    |                                     |
|      | 852682   | Screw .....                     | 1    |                                     |
|      | 852611   | Washer .....                    | 1    |                                     |
|      | 853100   | Washer - Lock.....              | 1    |                                     |
| 3    | 943525   | Guard - Splash, end .....       | 1    |                                     |

**Figure 2-5 Splash Guard**  
**Order by Part Number**

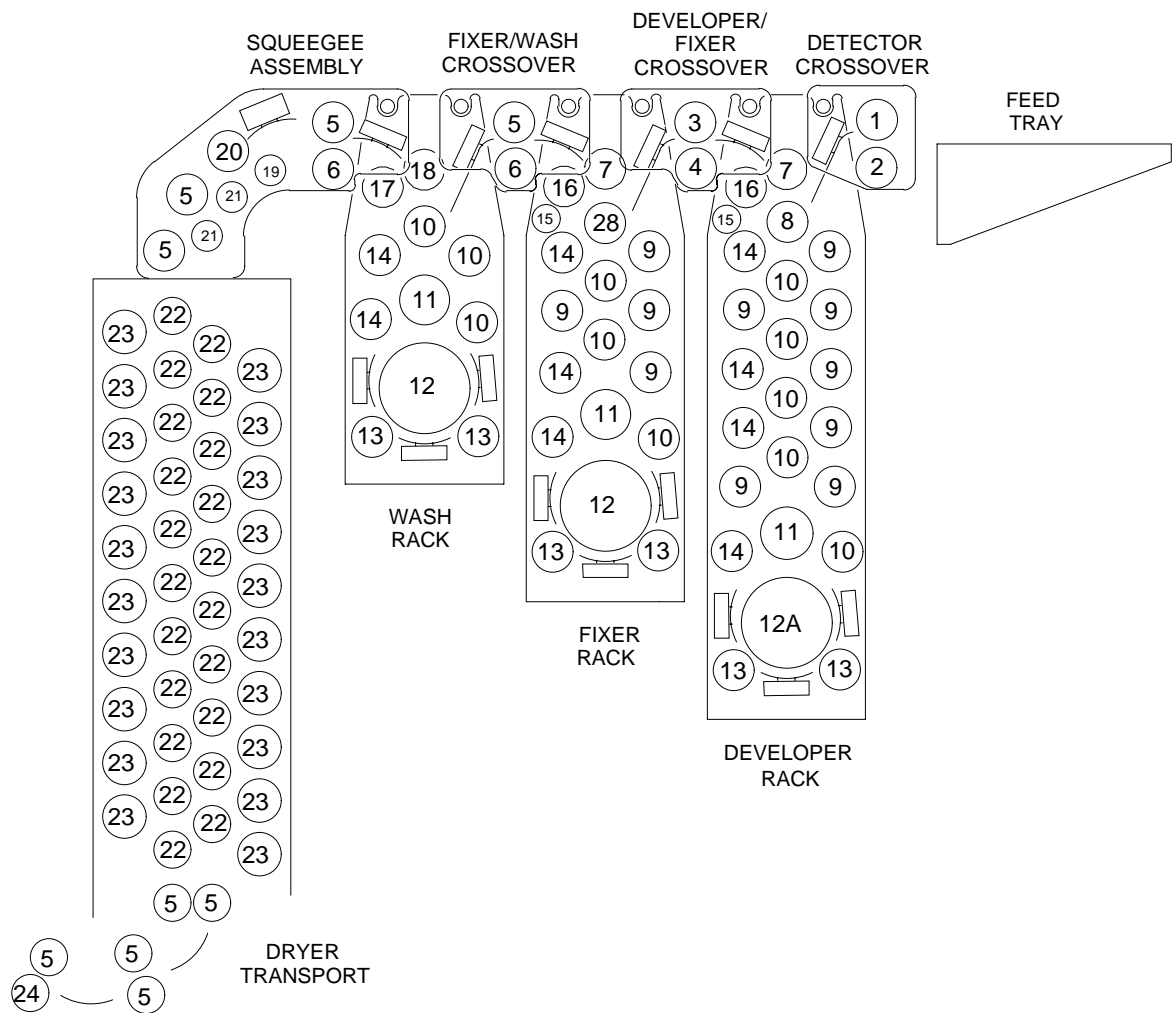


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| Item | Part No. | Description                      | Qty. |
|------|----------|----------------------------------|------|
| 1    | 914313   | Cover - Dryer blower motor ..... | 1    |
| 2    | 522368   | Guard - Pump .....               | 1    |
| 3    | 852835   | Screw .....                      | 1    |
| 4    | 852831   | Washer .....                     | 1    |

Figure 2-6 Recirculation Pump Guard and Dryer Blower Motor Cover  
Order by Part Number

**SECTION 3**  
**Roller Transport System**

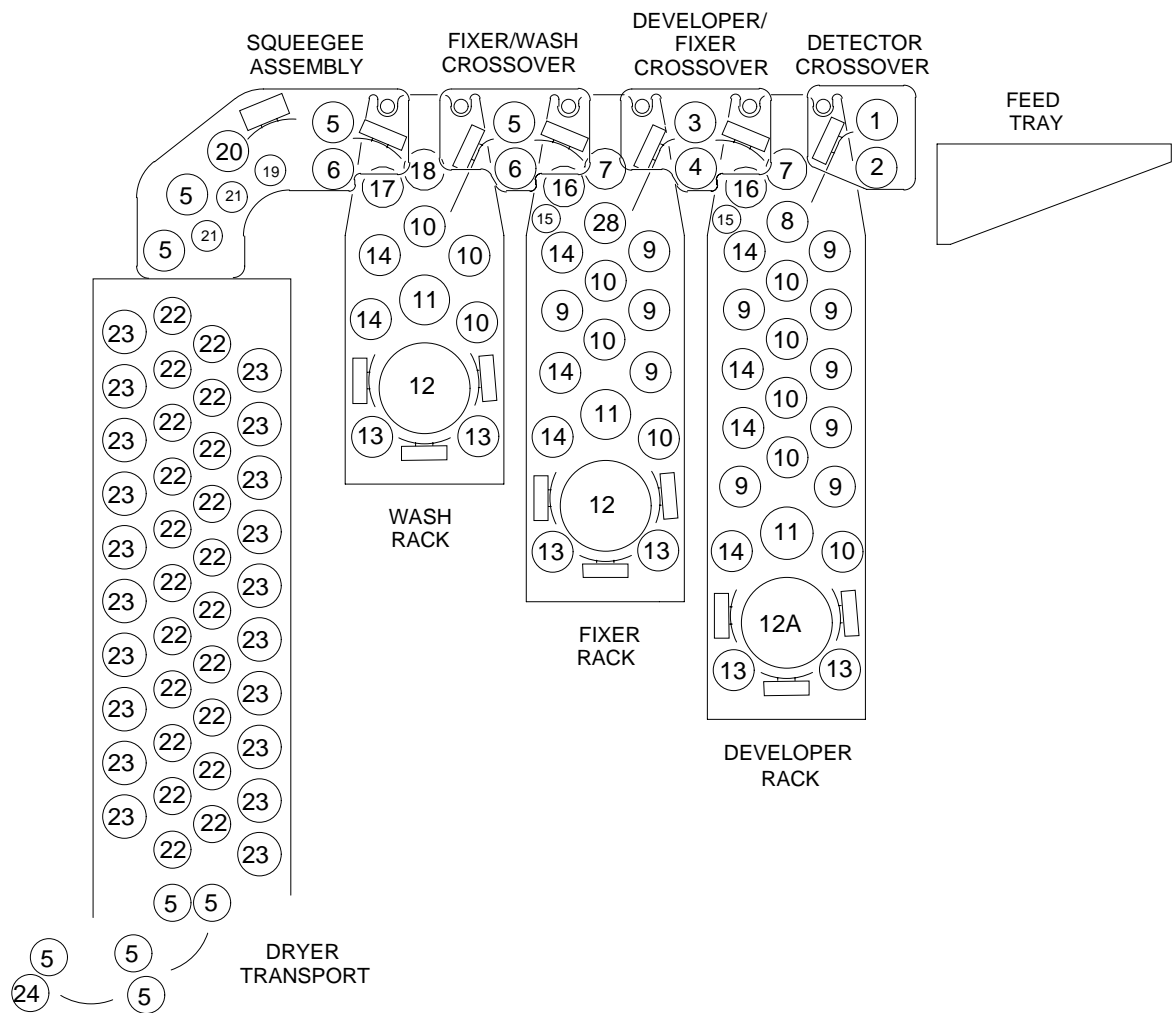


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**Figure 3-1 Rack Positions  
Order by Part Number**

| Item | Part No. | Description                    | Qty. | Notes  |
|------|----------|--------------------------------|------|--|
|      |          | Crossover Rollers .....        |      |  |
| 1    | 490109   | Roller - Detector, driven..... | 1    | Resilient, grooved   |
| 2    | 490108   | Roller - Detector, drive.....  | 1    | Resilient, grooved   |
| 3    | 240067   | Roller Assembly .....          | 1    | Resilient, smooth, driven;<br>includes part no. 458384<br>& 544081 |
|      | 458384   | Gear - Idler.....              | 1    |  |
|      | 544081   | Pin .....                      | 1    |  |
| 4    | 240066   | Roller Assembly .....          | 1    | Resilient, smooth, drive;<br>includes part no. 458384<br>& 544081  |
|      | 458384   | Gear - Idler.....              | 1    |  |
|      | 544081   | Pin .....                      | 1    |  |
| 5    | 467017   | Roller Assembly .....          | 1    | Driven   |
| 6    | 470085   | Roller Assembly .....          | 1    | Resilient, drive   |
|      |          | Rack Roller Assemblies .....   |      |  |
| 7    | 470086   | Roller - G .....               | 2    | Drive  |
| 8    | 475453   | Roller - T .....               | 1    | Resilient; includes part no.<br>467564 & 539198                    |
| 9    | 489695   | Roller - H.....                | 11   | Includes 489693<br>& 607833  |
|      | 489693   | Roller .....                   | 32   |  |
|      | 607833   | Sprocket .....                 | 20   |  |
| 10   | 489699   | Roller - C.....                | 12   | Includes part no. 489693,<br>467564, & 539198                      |
|      | 467564   | Gear .....                     | 21   |  |
|      | 539198   | Idler .....                    | 12   |  |
| 11   | 492104   | Roller - D.....                | 3    | 1.22 inch diameter   |
| 12   | 473146   | Roller - B.....                | 2    | Phenolic   |
| 12A  | 536884   | Roller - B.....                | 1    | Resilient  |
| 13   | 261279   | Roller - A.....                | 6    | Turnaround. Includes 2<br>bearings, part no. 650711                |
| 14   | 489697   | Roller - E.....                | 9    | Includes part no. 489693,<br>467564, & 607833                      |
| 15   | 474599   | Roller - Rewet .....           | 2    | Resilient  |
| 16   | 467015   | Roller - F .....               | 2    | Stainless steel  |
| 17   | 246916   | Roller - Pressure, driven..... | 1    |  |
| 18   | 246915   | Roller - Pressure, drive.....  | 1    |  |

**Figure 3-1 Rack Positions**  
**Order by Part Number**

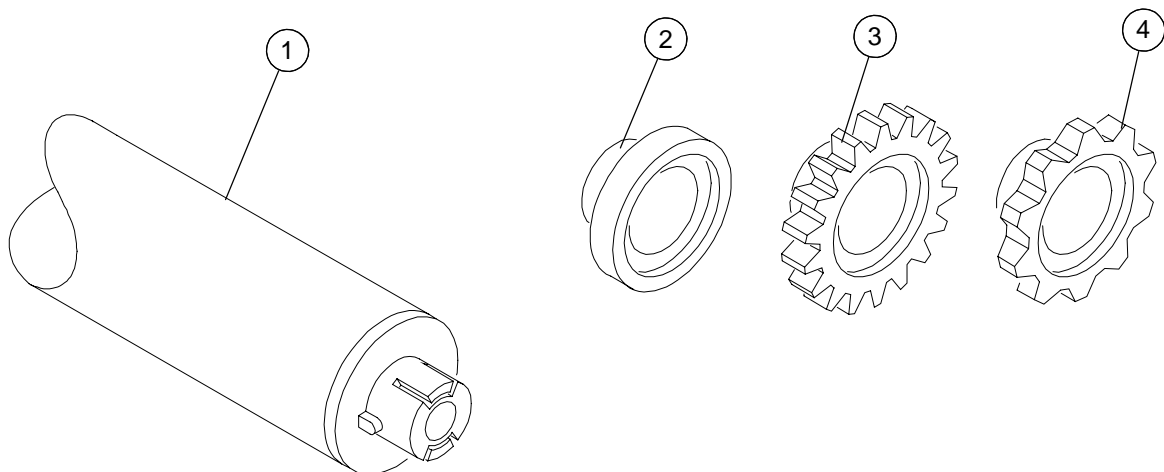


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**Figure 3-1 Rack Positions  
Order by Part Number**

| Item | Part No. | Description                                | Qty. | Notes  |
|------|----------|--|------|--|
|      |          | Squeegee Assembly Rollers .....            |      |  |
| 5    | 467017   | Roller Assembly .....                      | 8    |  |
| 6    | 470085   | Roller Assembly .....                      | 1    | Drive, resilient   |
| 19   | 458423   | Roller Assembly - J.....                   | 1    | Includes part no. 458389                                 |
| 20   | 467016   | Roller Assembly - K.....                   | 1    |  |
| 21   | 458949   | Roller Assembly - L & N.....               | 2    | Includes part no. 458389                                 |
|      |          | Dryer Transport Rollers and Air Tubes..... |      |  |
| 22   | 286949   | Dryer Transport Roller Assembly .....      | 23   | Includes part no. 459379,<br>456162, 458901, &<br>852847 |
|      | 459379   | Roller .....                               | 23   |  |
|      | 456162   | Shaft .....                                | 23   |  |
|      | 458901   | Pulley.....                                | 23   |  |
|      | 852847   | Setscrew.....                              | 23   |  |
| 23   | 471397   | Tube - Air .....                           | 20   |  |
| 24   | 968180   | Roller - Turnaround.....                   | 1    |  |

**Figure 3-1 Rack Positions**  
Order by Part Number

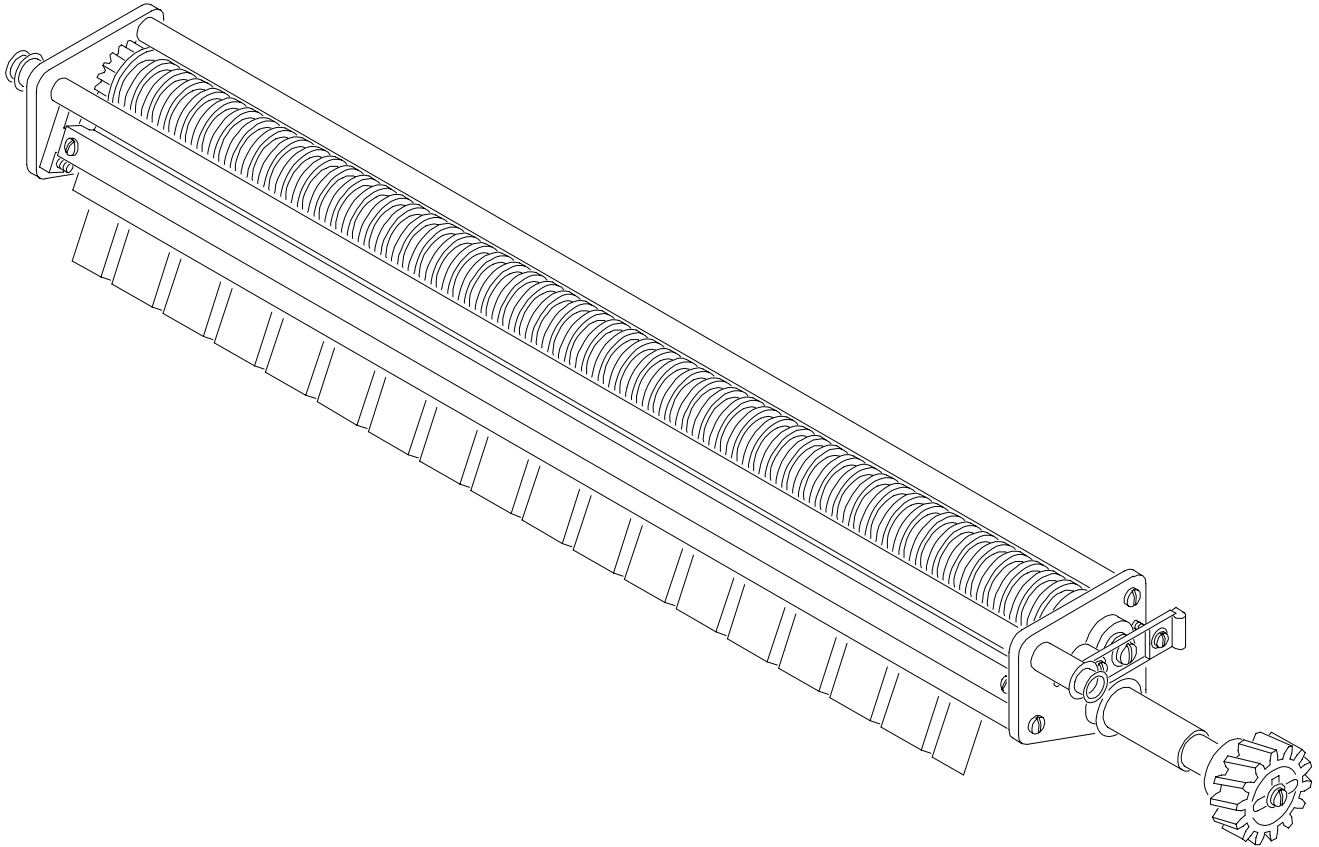


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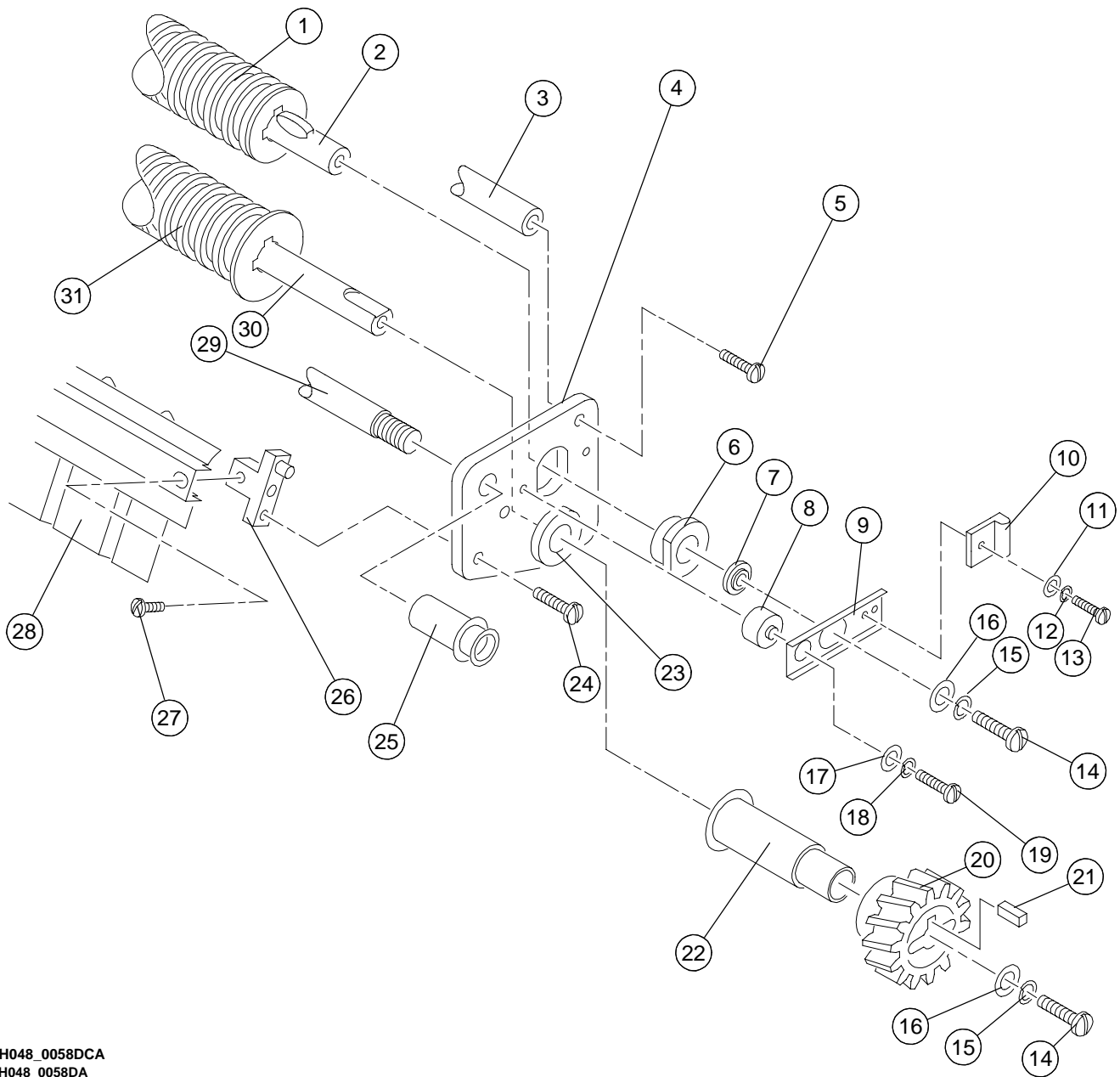
| Item | Part No. | Description    | Qty. |
|------|----------|----------------|------|
| 1    | 489693   | Roller .....   | 1    |
| 2    | 467563   | Idler .....    | 1    |
| 3    | 467564   | Gear .....     | 1    |
| 4    | 607833   | Sprocket ..... | 1    |

**Figure 3-2 Basic Roller Assembly**  
Order by Part Number

**Figure 3-3 Detector Crossover Assembly**



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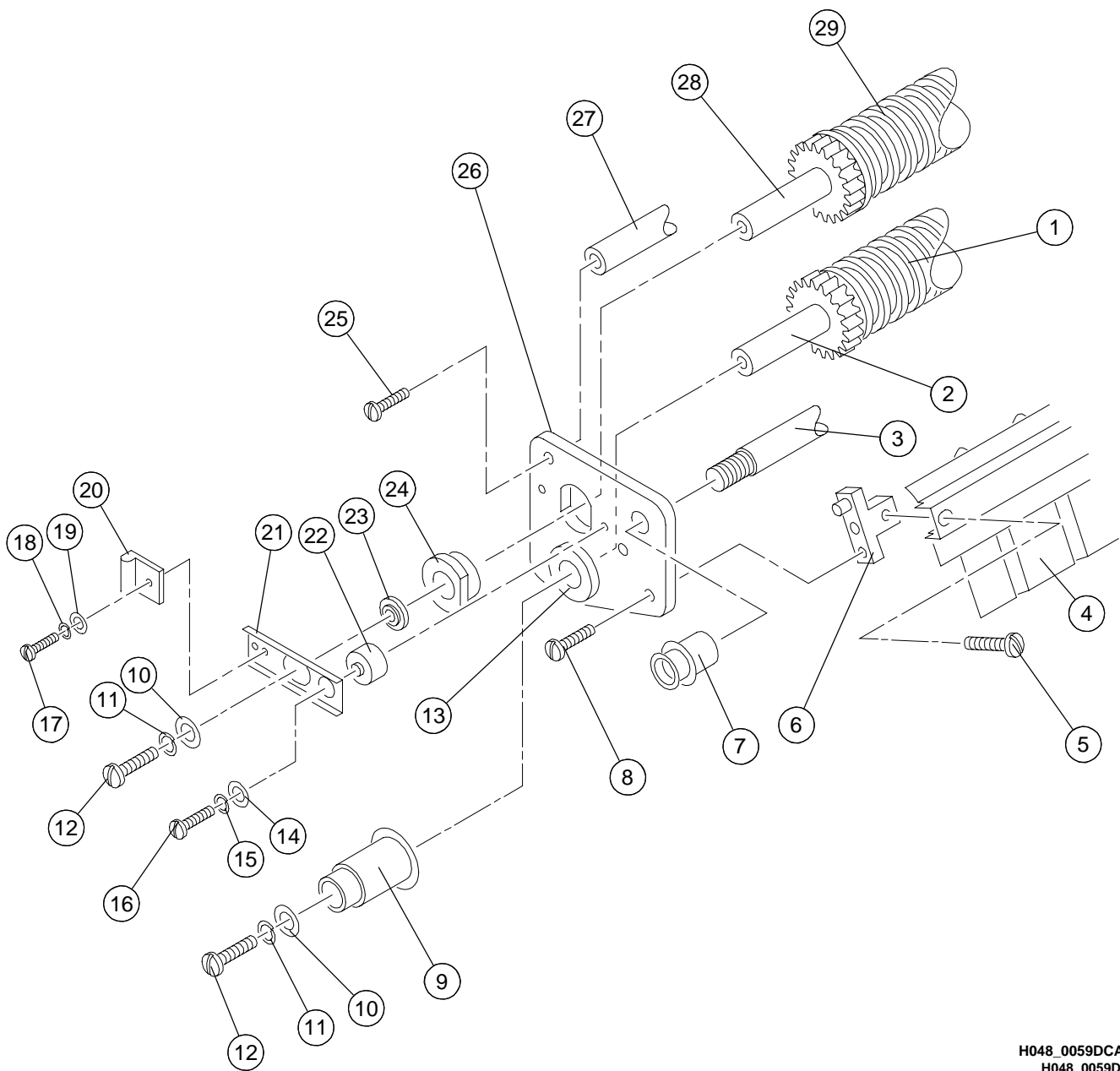


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**Figure 3-4 Detector Crossover - Drive Side**  
**Order by Part Number**

| Item | Part No. | Description                          | Qty. |
|------|----------|--------------------------------------|------|
|      | 240683   | Detector Crossover Assembly .....    | 1    |
| 1    | 490109   | Roller - Detector, driven.....       | 1    |
| 2    | 458175   | Shaft.....                           | 1    |
| 3    | 458394   | Rod - Tie .....                      | 1    |
| 4    | 246879   | Sideplate - Detector crossover ..... | 1    |
| 5    | 852807   | Screw .....                          | 1    |
| 6    | 650707   | Bearing.....                         | 1    |
| 7    | 472592   | Bearing - Rocker.....                | 1    |
| 8    | 489997   | Standoff - Pivot .....               | 1    |
| 9    | 474180   | Support.....                         | 1    |
| 10   | 650876   | Actuator - Magnetic.....             | 1    |
| 11   | 575822   | Washer.....                          | 1    |
| 12   | 187283   | Washer - Lock.....                   | 1    |
| 13   | 575821   | Screw .....                          | 1    |
| 14   | 852682   | Screw .....                          | 2    |
| 15   | 853087   | Washer - Lock.....                   | 2    |
| 16   | 852611   | Washer.....                          | 2    |
| 17   | 165627   | Washer.....                          | 1    |
| 18   | 853096   | Washer - Lock.....                   | 1    |
| 19   | 544194   | Screw .....                          | 1    |
| 20   | 550781   | Gear - Drive, crossover .....        | 1    |
| 21   | 452044   | Key.....                             | 1    |
| 22   | 458174   | Spacer - Sleeve .....                | 1    |
| 23   | 650703   | Bearing.....                         | 1    |
| 24   | 183322   | Screw .....                          | 1    |
| 25   | 472756   | Nut - Tie Rod, nylon .....           | 1    |
| 26   | 474596   | Bracket - Guide shoe.....            | 1    |
| 27   | 852941   | Screw .....                          | 1    |
| 28   | 458953   | Shoe - Guide.....                    | 1    |
| 29   | 458170   | Rod - Tie.....                       | 1    |
| 30   | 458235   | Shaft - Drive.....                   | 1    |
| 31   | 490108   | Roller - Detector, drive.....        | 1    |

**Figure 3-4 Detector Crossover - Drive Side**  
**Order by Part Number**



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H048\_0059DA

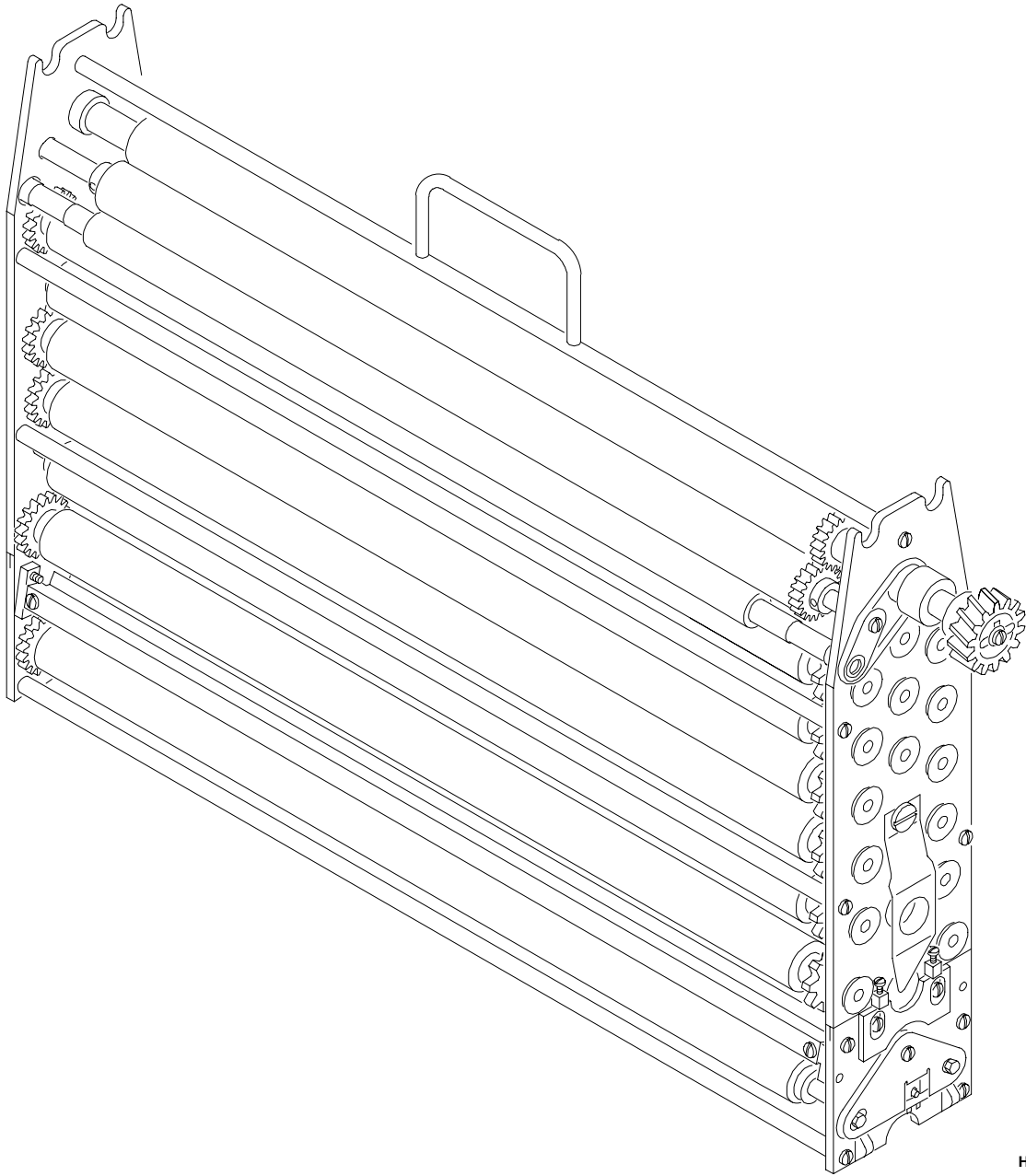
**Figure 3-5 Detector Crossover - Non-Drive Side**  
**Order by Part Number**

| Item | Part No. | Description                          | Qty. |
|------|----------|--------------------------------------|------|
|      | 240683   | Detector Crossover Assembly .....    | 1    |
| 1    | 490108   | Roller - Detector, drive.....        | 1    |
| 2    | 458235   | Shaft - Drive.....                   | 1    |
| 3    | 458170   | Rod - Tie.....                       | 1    |
| 4    | 458953   | Shoe - Guide.....                    | 1    |
| 5    | 852941   | Screw .....                          | 1    |
| 6    | 474596   | Bracket - Guide shoe.....            | 1    |
| 7    | 472755   | Nut - Long.....                      | 1    |
| 8    | 183322   | Screw .....                          | 1    |
| 9    | 458236   | Spacer.....                          | 1    |
| 10   | 852611   | Washer.....                          | 2    |
| 11   | 853087   | Washer - Lock.....                   | 2    |
| 12   | 852682   | Screw .....                          | 2    |
| 13   | 650703   | Bearing.....                         | 1    |
| 14   | 165627   | Washer.....                          | 1    |
| 15   | 853096   | Washer - Lock.....                   | 1    |
| 16   | 544194   | Screw .....                          | 1    |
| 17   | 575821   | Screw .....                          | 1    |
| 18   | 187283   | Washer - Lock.....                   | 1    |
| 19   | 575822   | Washer.....                          | 1    |
| 20   | 650876   | Actuator - Magnetic.....             | 1    |
| 21   | 474180   | Support.....                         | 1    |
| 22   | 489997   | Standoff - Pivot .....               | 1    |
| 23   | 472592   | Bearing - Rocker.....                | 1    |
| 24   | 650707   | Bearing.....                         | 1    |
| 25   | 852807   | Screw .....                          | 1    |
| 26   | 246879   | Sideplate - Detector crossover ..... | 1    |
| 27   | 458394   | Rod - Tie .....                      | 1    |
| 28   | 458175   | Shaft.....                           | 1    |
| 29   | 490109   | Roller - Detector, driven.....       | 1    |

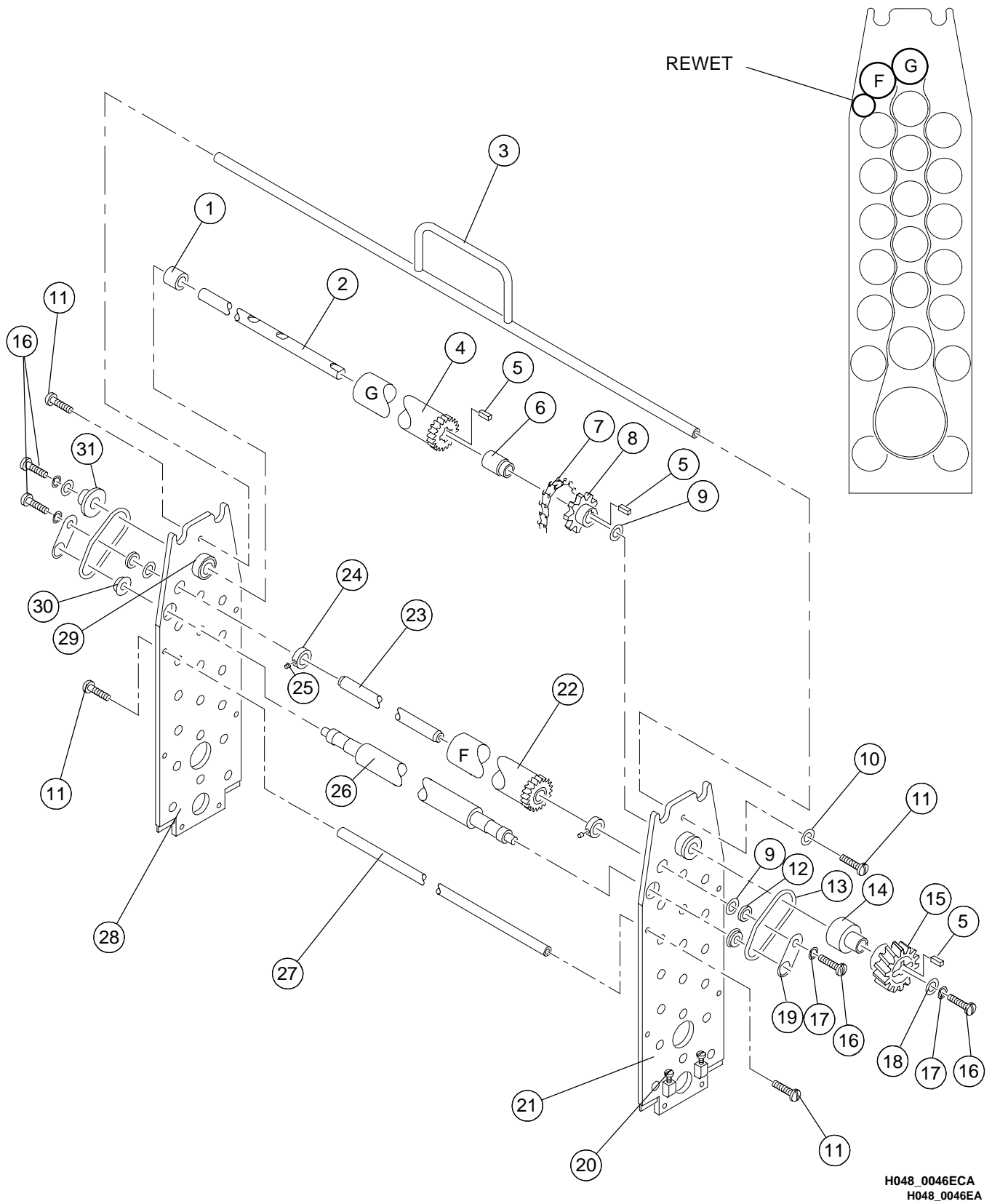
**Figure 3-5 Detector Crossover - Non-Drive Side**  
**Order by Part Number**

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**Figure 3-6 Developer Rack Assembly**



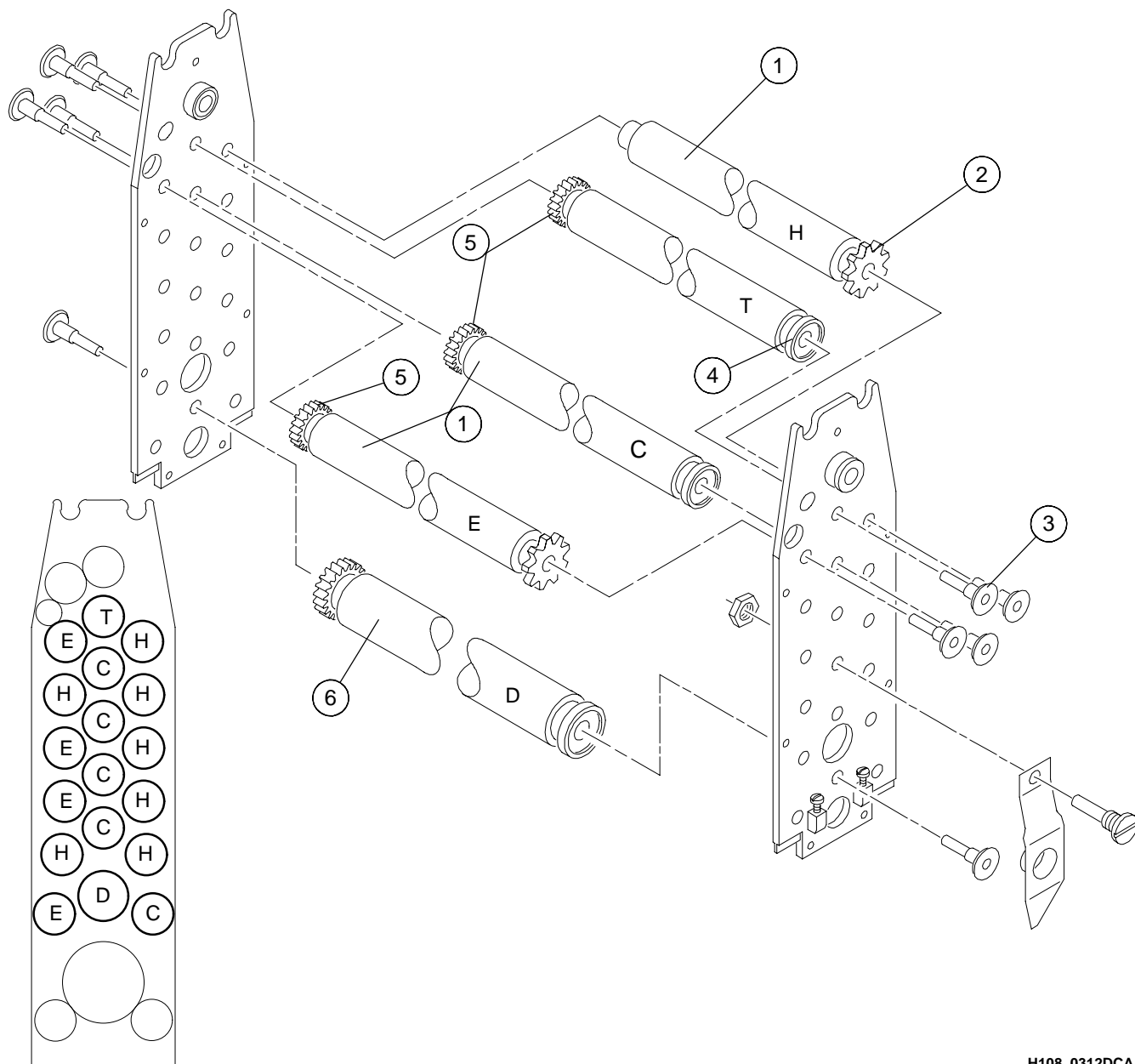
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**Figure 3-7 Developer Rack - Top Exit Rollers**  
**Order by Part Number**

| Item | Part No. | Description                           | Qty. | Notes                             |
|------|----------|---------------------------------------|------|-----------------------------------|
|      | 240680   | Developer Rack Assembly.....          | 1    |                                   |
| 1    | 473539   | Spacer.....                           | 1    |                                   |
| 2    | 559787   | Shaft.....                            | 1    |                                   |
| 3    | 459378   | Tie Rod Assembly.....                 | 1    | Includes item 13                  |
| 4    | 470086   | Roller - G.....                       | 1    |                                   |
| 5    | 454354   | Key.....                              | 3    |                                   |
| 6    | 459355   | Spacer.....                           | 1    |                                   |
| 7    | 459263   | Chain.....                            | 1    |                                   |
| 8    | 454285   | Sprocket.....                         | 1    |                                   |
| 9    | 463100   | Washer - Thrust.....                  | 3    |                                   |
| 10   | 459943   | Washer - ID.....                      | 1    |                                   |
| 11   | 463004   | Spacer.....                           | 2    |                                   |
| 12   | 467843   | Spring.....                           | 2    |                                   |
| 13   | 852807   | Screw.....                            | 12   |                                   |
| 14   | 473538   | Spacer.....                           | 1    |                                   |
| 15   | 550774   | Gear.....                             | 1    |                                   |
| 16   | 852682   | Screw.....                            | 4    |                                   |
| 17   | 853087   | Washer - Lock.....                    | 4    |                                   |
| 18   | 852611   | Washer.....                           | 2    |                                   |
| 19   | 473221   | Plate - Keeper.....                   | 2    |                                   |
| 20   | 183624   | Screw.....                            | 4    |                                   |
| 21   | 286907   | Sideplate - Developer, drive.....     | 1    | Includes item 20                  |
| 22   | 467015   | Roller - F.....                       | 1    | Includes a gear and<br>2 bearings |
|      | 650711   | Bearing.....                          | 2    |                                   |
|      | 466556   | Gear.....                             | 1    |                                   |
| 23   | 458207   | Shaft.....                            | 1    |                                   |
| 24   | 459347   | Collar.....                           | 2    |                                   |
| 25   | 852889   | Setscrew.....                         | 2    |                                   |
| 26   | 474599   | Roller - Rewet.....                   | 1    |                                   |
| 27   | 458219   | Rod - Tie.....                        | 4    |                                   |
| 28   | 286904   | Sideplate - Developer, non-drive..... | 1    | Includes item 20                  |
| 29   | 650702   | Bearing.....                          | 2    |                                   |
| 30   | 473220   | Bushing.....                          | 2    |                                   |
| 31   | 458205   | Spacer.....                           | 1    |                                   |

**Figure 3-7 Developer Rack - Top Exit Rollers**  
Order by Part Number

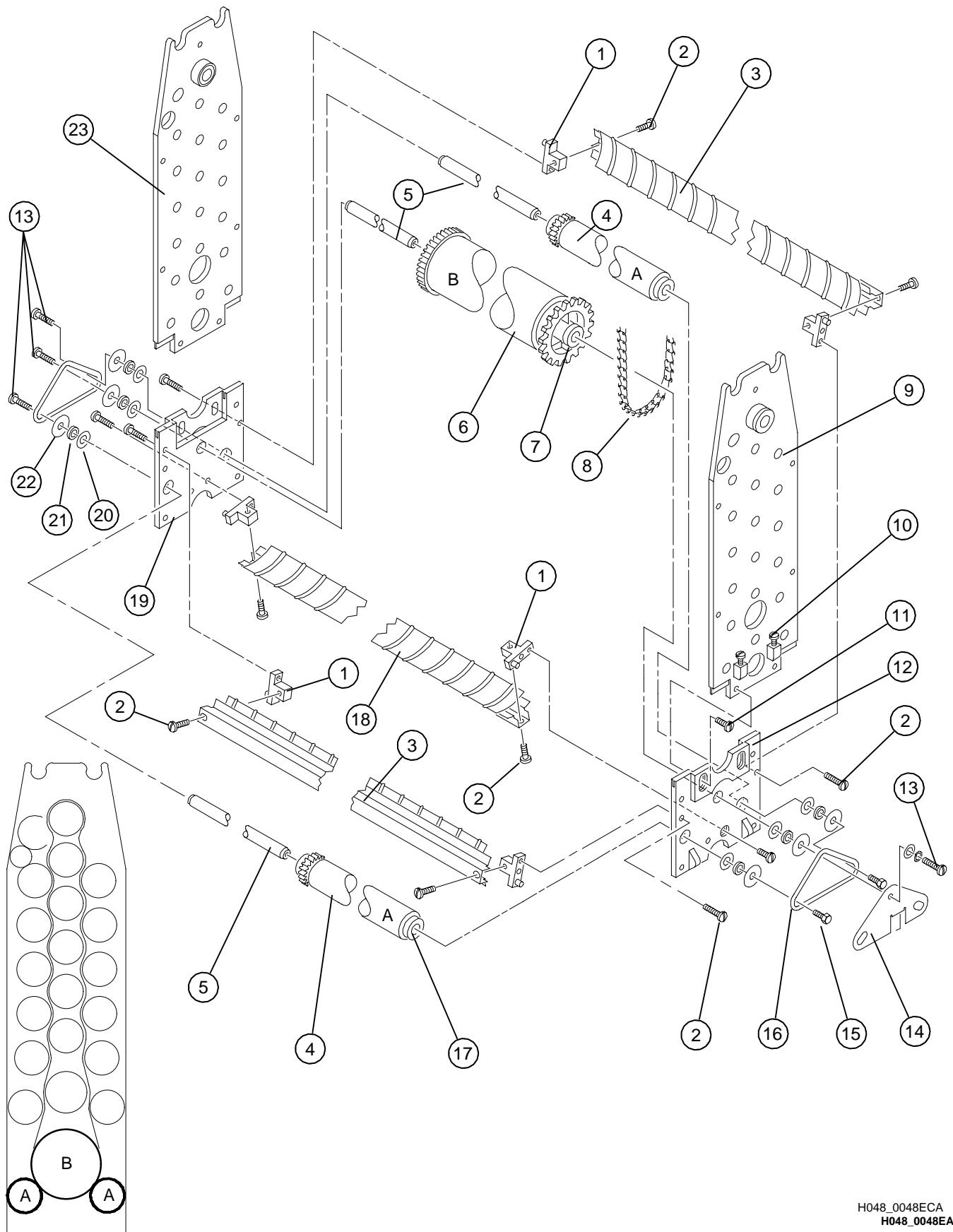


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**Figure 3-8 Developer Rack - Other Rollers**  
**Order by Part Number**

| Item | Part No. | Description     | Qty. | Notes                                 |
|------|----------|-----------------|------|---------------------------------------|
| 1    | 489693   | Roller .....    | 16   | Roller only; C, E, or H               |
| 2    | 607833   | Sprocket .....  | 11   |                                       |
| 3    | 474777   | Stud .....      | 35   |                                       |
| 4    | 539198   | Idler .....     | 7    |                                       |
| 5    | 467564   | Gear .....      | 11   |                                       |
|      |          | Assemblies..... |      |                                       |
|      | 489695   | Roller - H..... | 7    | Includes items 1 & 2                  |
|      | 475453   | Roller - T..... | 1    | Includes items 5, 6, & 7              |
|      | 489699   | Roller - C..... | 5    | Includes items 1, 5, & 7              |
| 6    | 492104   | Roller - D..... | 1    | Assembly; includes the gear and idler |
|      | 489697   | Roller - E..... | 4    | Includes items 1, 2, & 7              |

**Figure 3-8 Developer Rack - Other Rollers**  
**Order by Part Number**



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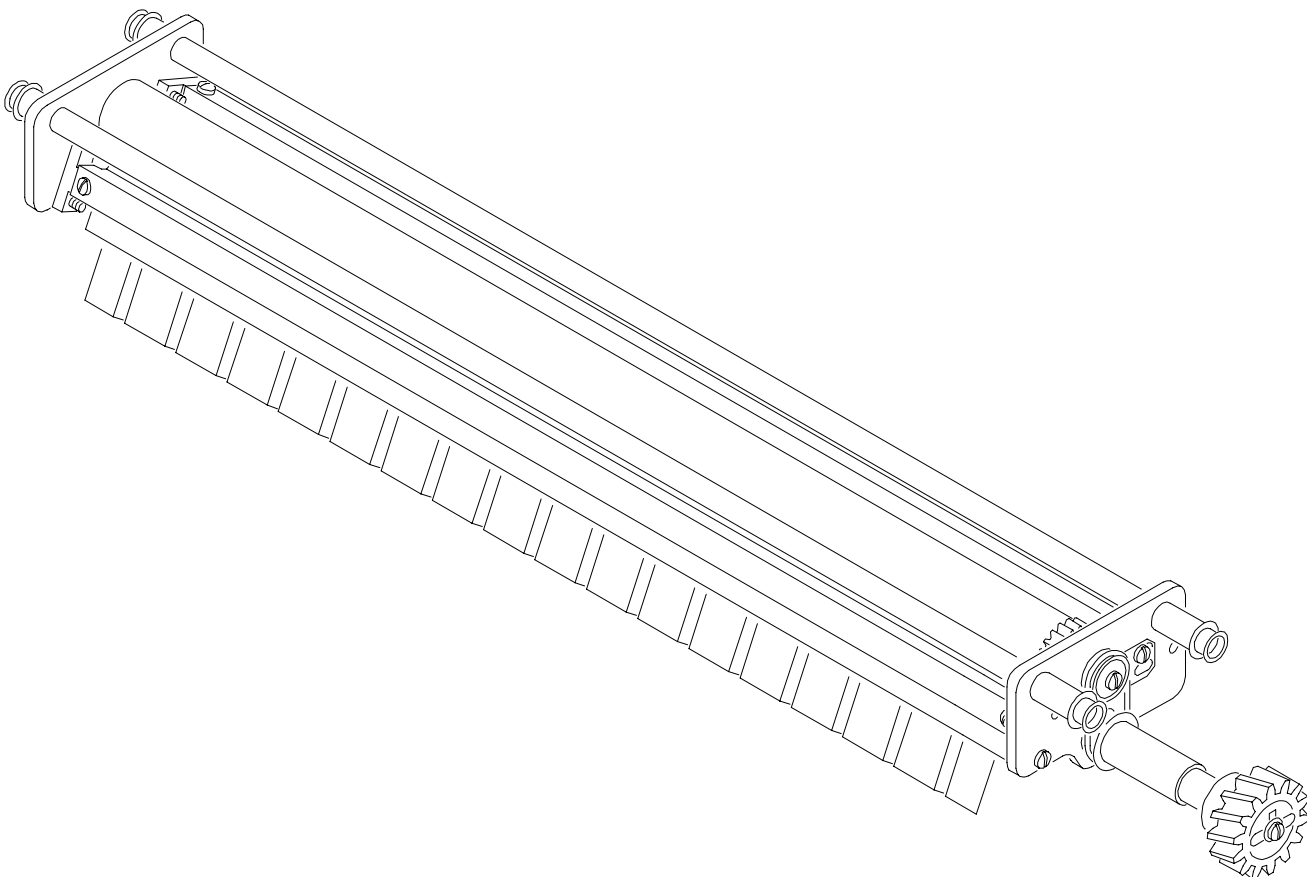
**Figure 3-9 Developer Rack - Turnaround Rollers**  
**Order by Part Number**

| Item | Part No. | Description                            | Qty. | Notes            |
|------|----------|--|------|------------------|
|      | 335977   | Developer Turnaround Assembly .....    | 1    |                  |
| 1    | 474596   | Bracket - Guide shoe.....              | 6    |                  |
| 2    | 852941   | Screw .....                            | 6    |                  |
| 3    | 458228   | Shoe - Guide.....                      | 2    |                  |
| 4    | 261279   | Roller - A.....                        | 2    | Includes item 18 |
| 5    | 458207   | Shaft.....                             | 3    |                  |
| 6    | 536884   | Roller - B.....                        | 1    |                  |
| 7    | 650702   | Bearing .....                          | 2    |                  |
| 8    | 459263   | Chain .....                            | 1    |                  |
| 9    | 286907   | Sideplate - Developer, drive .....     | 1    | Includes item 10 |
| 10   | 183624   | Screw .....                            | 4    |                  |
| 11   | 490096   | Screw .....                            | 4    |                  |
| 12   | 477001   | Sideplate - Drive .....                | 1    |                  |
| 13   | 183322   | Screw .....                            | 6    |                  |
| 14   | 852682   | Screw .....                            | 6    |                  |
| 15   | 472265   | Plate - Locking .....                  | 1    |                  |
| 16   | 190596   | Screw .....                            | 2    |                  |
| 17   | 474645   | Spring.....                            | 2    |                  |
| 18   | 650711   | Bearing .....                          | 4    |                  |
| 19   | 562765   | Shoe - Guide.....                      | 1    |                  |
| 20   | 477000   | Sideplate - Non-drive .....            | 1    |                  |
| 21   | 463100   | Washer - Thrust.....                   | 6    |                  |
| 22   | 463004   | Spacer .....                           | 6    |                  |
| 23   | 459343   | Washer - Flat .....                    | 6    |                  |
| 24   | 286904   | Sideplate - Developer, non-drive ..... | 1    | Includes item 10 |

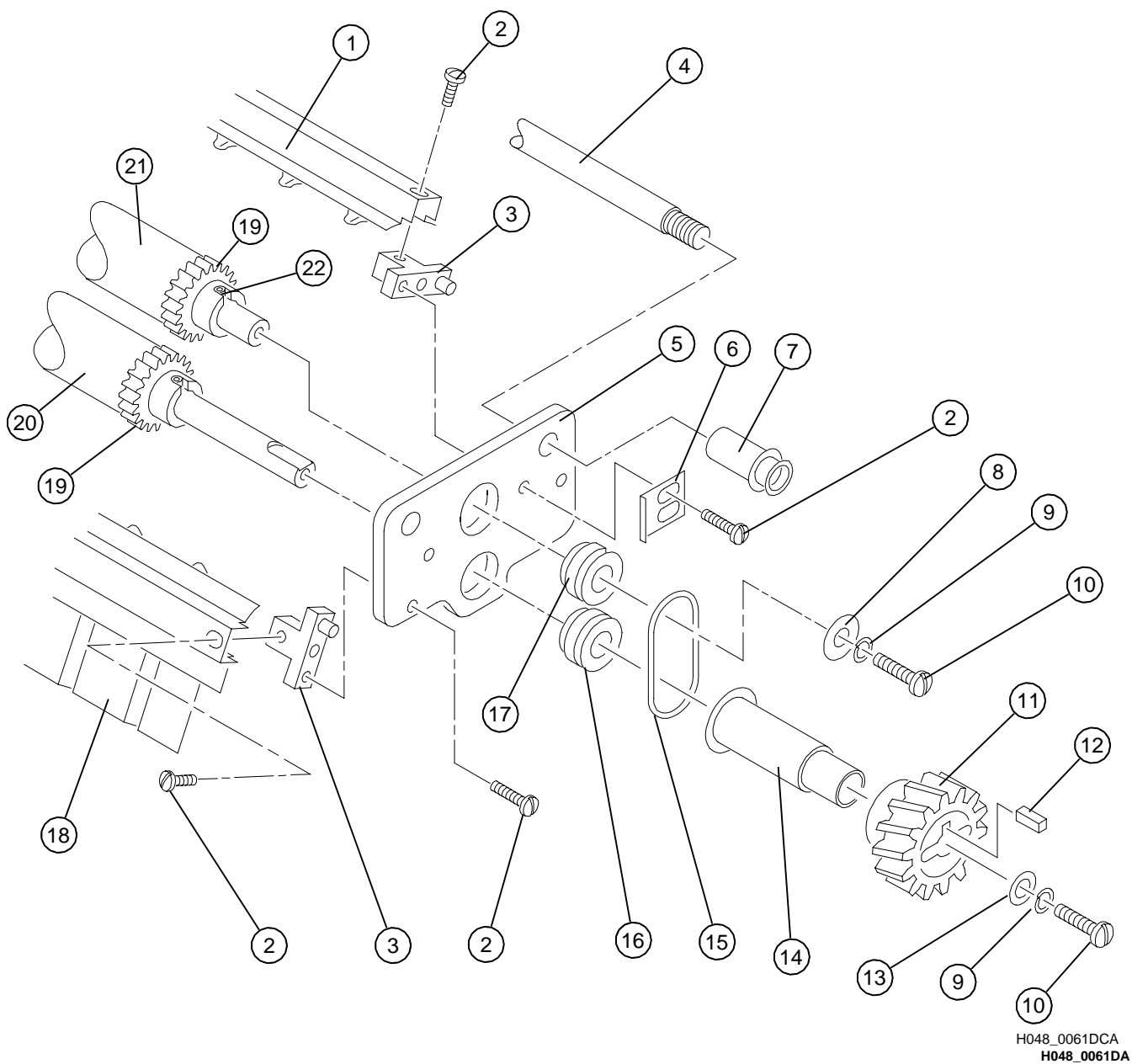
**Figure 3-9 Developer Rack - Turnaround Rollers**  
**Order by Part Number**

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**Figure 3-10 Developer/Fixer Crossover Assembly**



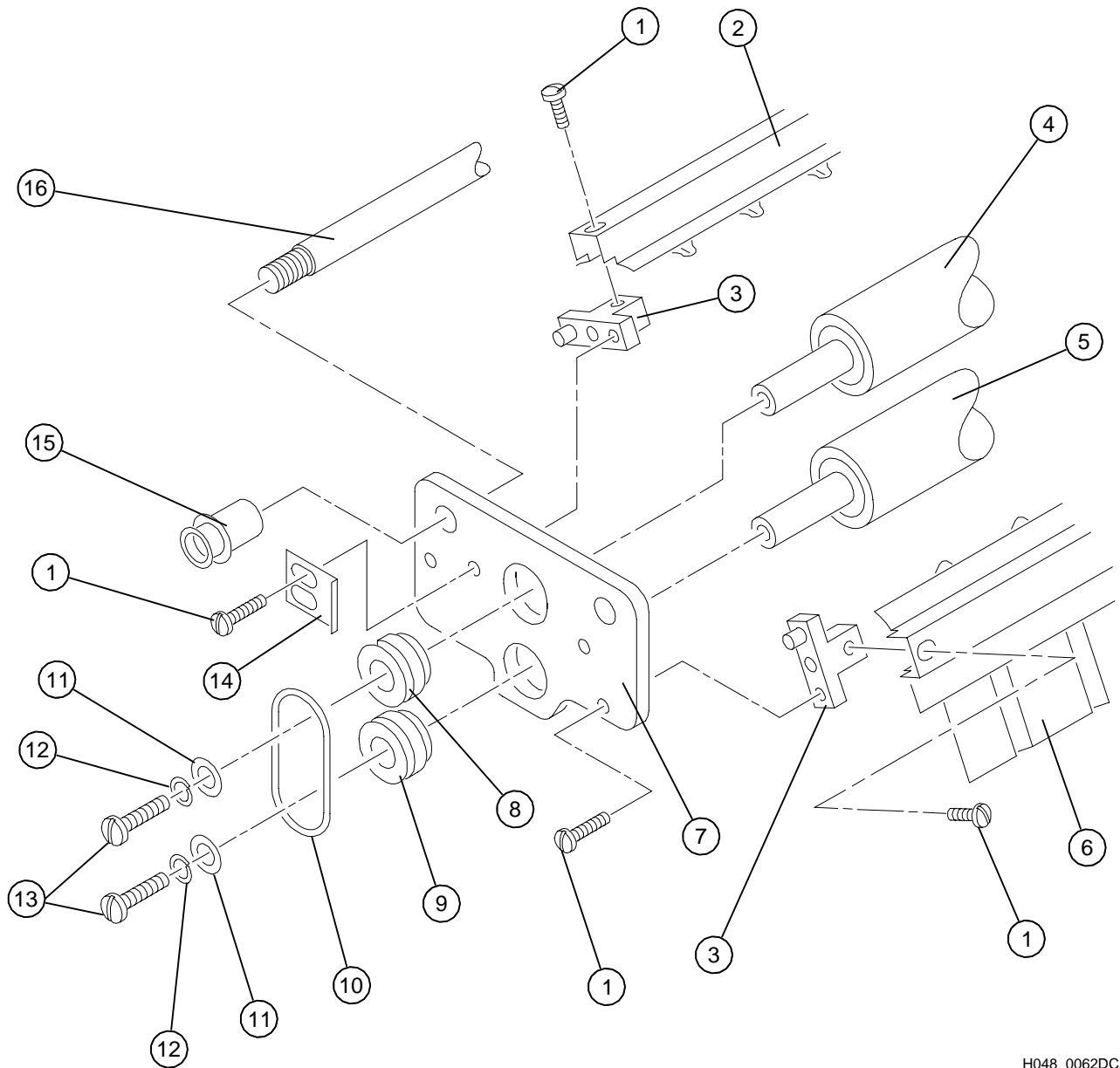
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**Figure 3-11 Developer/Fixer Crossover - Drive Side**  
**Order by Part Number**

| Item | Part No. | Description                             | Qty. | Notes   |
|------|----------|---|------|---|
|      | 240684   | Developer/Fixer Crossover Assembly..... | 1    |   |
| 1    | 458954   | Shoe - Guide.....                       | 1    | Developer side  |
| 2    | 852941   | Screw .....                             | 4    |   |
| 3    | 474596   | Bracket - Guide shoe.....               | 4    |   |
| 4    | 458170   | Rod - Tie .....                         | 2    |   |
| 5    | 286900   | Sideplate - Crossover .....             | 2    |   |
| 6    | 472268   | Clip .....                              | 2    |   |
| 7    | 472756   | Nut - Tie Rod, nylon .....              | 2    |   |
| 8    | 183322   | Screw .....                             | 6    |   |
| 9    | 459946   | Washer - ID.....                        | 1    |   |
| 10   | 853087   | Washer - Lock.....                      | 4    |   |
| 11   | 852682   | Screw .....                             | 4    |   |
| 12   | 550781   | Gear - Drive, crossover .....           | 1    |   |
| 13   | 452044   | Key .....                               | 1    |   |
| 14   | 852611   | Washer .....                            | 2    |   |
| 15   | 240065   | Spacer .....                            | 1    |   |
| 16   | 459344   | Spring .....                            | 2    |   |
| 17   | 240060   | Bearing .....                           | 2    |   |
| 18   | 240061   | Bearing .....                           | 2    |   |
| 19   | 458953   | Shoe - Guide.....                       | 1    | Fixer side  |
| 20   | 458384   | Gear - Idler.....                       | 2    |   |
| 21   | 240066   | Roller Assembly .....                   | 1    |   |
|      |          |   |      |   |
| 22   | 240067   | Roller Assembly .....                   | 1    |   |
| 23   | 544081   | Pin .....                               | 2    | Drive; includes items 20 & 23<br>Driven; includes items 20 & 23 |

**Figure 3-11 Developer/Fixer Crossover - Drive Side**  
Order by Part Number



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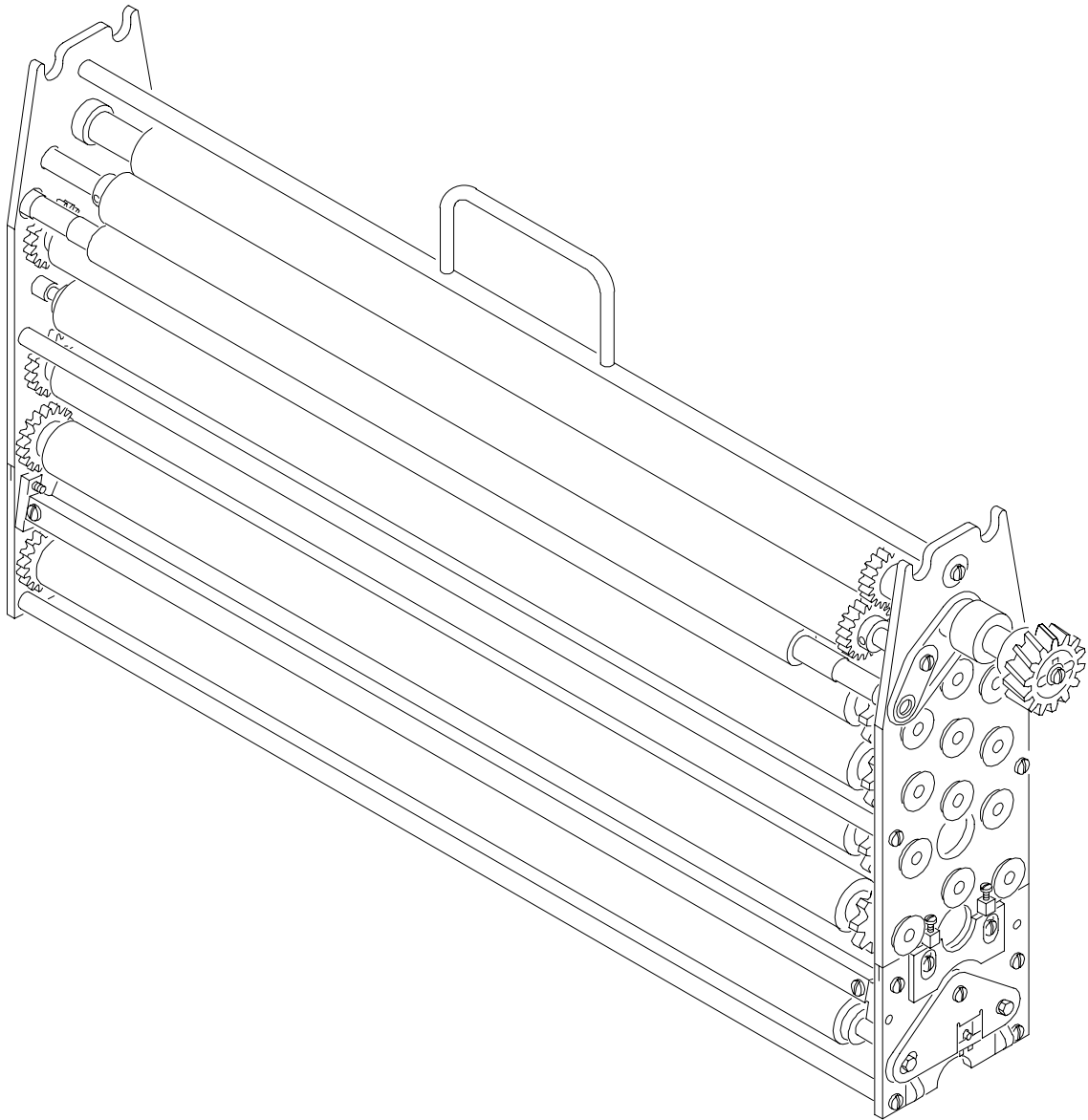
**Figure 3-12 Developer/Fixer Crossover - Non-Drive Side**  
**Order by Part Number**

| Item | Part No. | Description                             | Qty. | Notes          |
|------|----------|---|------|----------------|
|      | 240684   | Developer/Fixer Crossover Assembly..... | 1    |                |
| 1    | 852941   | Screw .....                             | 4    |                |
| 2    | 458954   | Shoe - Guide.....                       | 1    | Developer side |
| 3    | 474596   | Bracket - Guide shoe.....               | 4    |                |
| 4    | 240067   | Roller Assembly .....                   | 1    | Driven         |
| 5    | 240066   | Roller Assembly .....                   | 1    | Drive          |
| 6    | 458953   | Shoe - Guide.....                       | 1    | Fixer side     |
| 7    | 286900   | Sideplate - Crossover .....             | 2    |                |
| 8    | 183322   | Screw .....                             | 4    |                |
| 9    | 240061   | Bearing .....                           | 2    |                |
| 10   | 240060   | Bearing .....                           | 2    |                |
| 11   | 459344   | Spring .....                            | 2    |                |
| 12   | 852611   | Washer .....                            | 2    |                |
| 13   | 853087   | Washer - Lock.....                      | 4    |                |
| 14   | 852682   | Screw .....                             | 4    |                |
| 15   | 472268   | Clip .....                              | 2    |                |
| 16   | 472755   | Nut - Long .....                        | 2    |                |
| 17   | 458170   | Rod - Tie .....                         | 2    |                |

**Figure 3-12 Developer/Fixer Crossover - Non-Drive Side**  
**Order by Part Number**

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**Figure 3-13 Fixer Rack Assembly**



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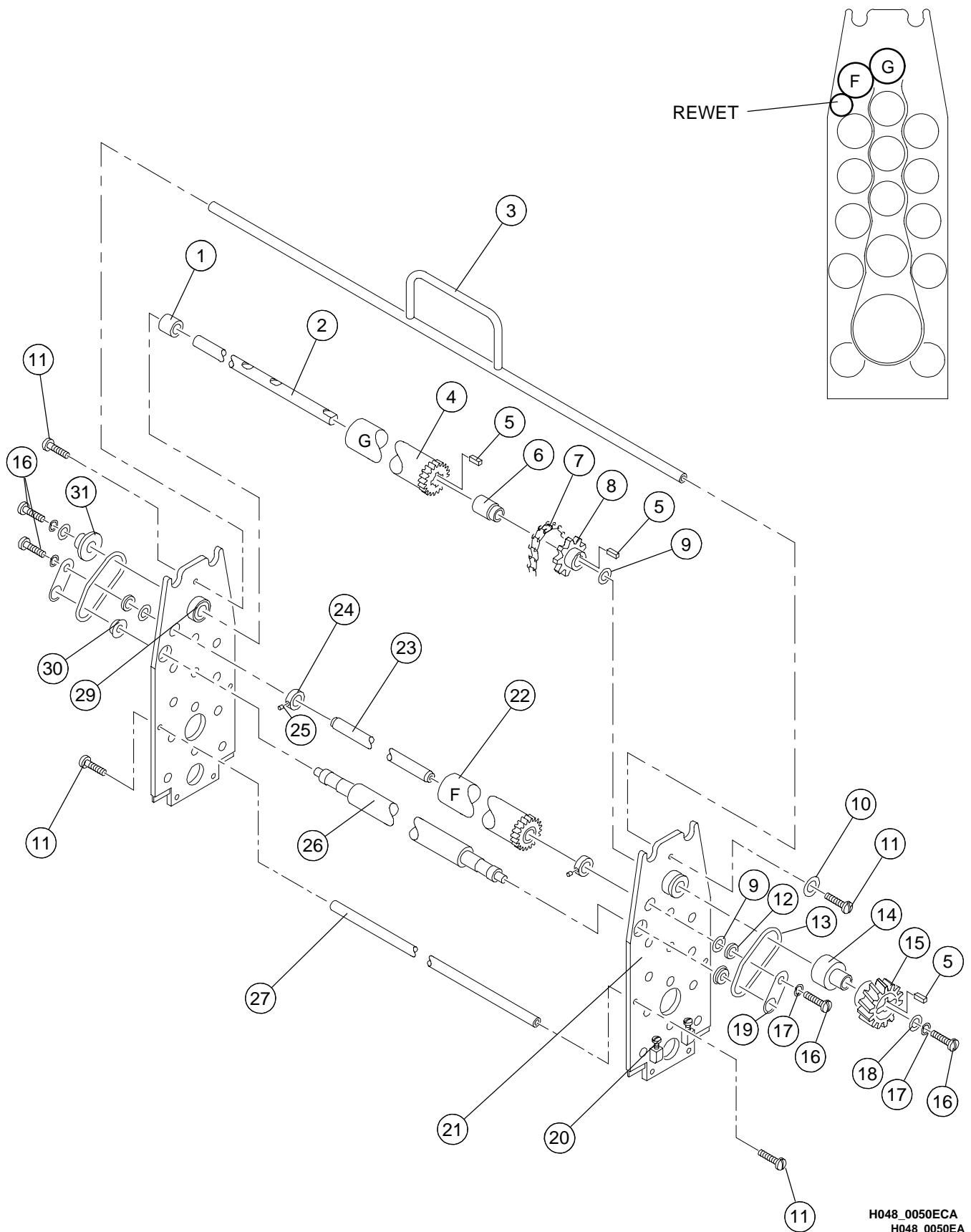
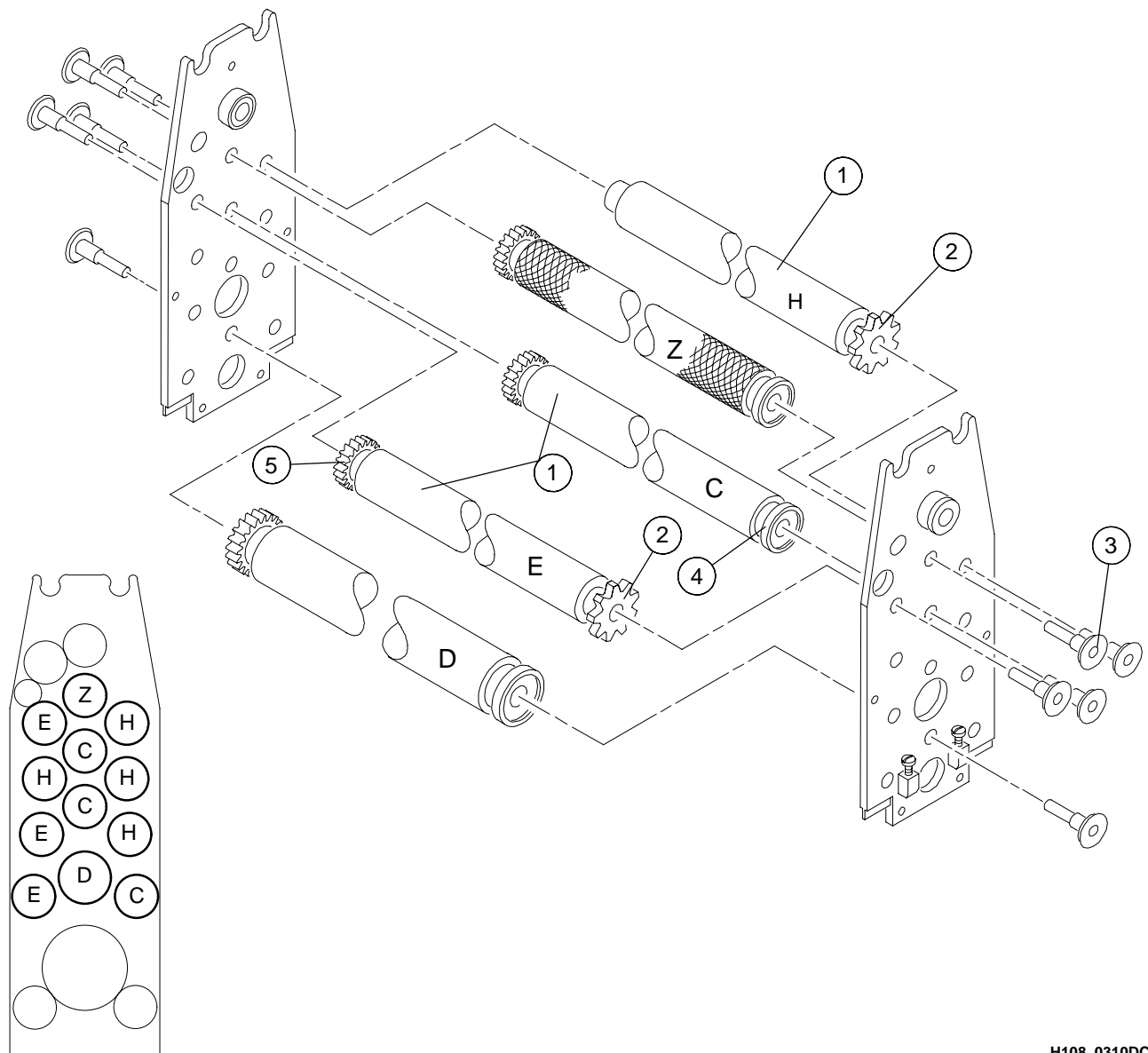


Figure 3-14 Fixer Rack - Top Exit Rollers  
Order by Part Number

| Item | Part No. | Description                        | Qty. | Notes                          |
|------|----------|------------------------------------|------|--------------------------------|
|      | 335534   | Fixer Rack Assembly .....          | 1    |                                |
| 1    | 473539   | Spacer .....                       | 1    |                                |
| 2    | 559787   | Shaft .....                        | 1    |                                |
| 3    | 459378   | Tie Rod Assembly.....              | 1    | Includes item 11               |
| 4    | 470086   | Roller - G .....                   | 1    |                                |
| 5    | 454354   | Key .....                          | 3    |                                |
| 6    | 459355   | Spacer .....                       | 1    |                                |
| 7    | 462688   | Chain .....                        | 1    |                                |
| 8    | 454285   | Sprocket .....                     | 1    |                                |
| 9    | 463100   | Washer - Thrust .....              | 3    |                                |
| 10   | 459944   | Washer - ID.....                   | 1    |                                |
| 11   | 852807   | Screw .....                        | 6    |                                |
| 12   | 463004   | Spacer .....                       | 2    |                                |
| 13   | 467843   | Spring .....                       | 2    |                                |
| 14   | 473538   | Spacer .....                       | 1    |                                |
| 15   | 550774   | Gear .....                         | 1    |                                |
| 16   | 852682   | Screw .....                        | 4    |                                |
| 17   | 853087   | Washer - Lock.....                 | 4    |                                |
| 18   | 852611   | Washer .....                       | 2    |                                |
| 19   | 473221   | Plate - Keeper .....               | 2    |                                |
| 20   | 183624   | Screw .....                        | 4    |                                |
| 21   | 286917   | Sideplate - Fixer, drive.....      | 1    | Includes item 20               |
| 22   | 467015   | Roller - F.....                    | 1    | Includes a gear and 2 bearings |
|      | 650711   | Bearing .....                      | 2    |                                |
|      | 466556   | Gear .....                         | 1    |                                |
| 23   | 458207   | Shaft .....                        | 1    |                                |
| 24   | 459347   | Collar .....                       | 2    |                                |
| 25   | 852889   | Setscrew.....                      | 2    |                                |
| 26   | 474599   | Roller - Rewet .....               | 1    |                                |
| 27   | 458219   | Rod - Tie .....                    | 4    |                                |
| 28   | 286914   | Sideplate - Fixer, non-drive ..... | 1    | Includes item 20               |
| 29   | 650702   | Bearing .....                      | 2    |                                |
| 30   | 473220   | Bushing .....                      | 2    |                                |
| 31   | 458205   | Spacer .....                       | 1    |                                |

**Figure 3-14 Fixer Rack - Top Exit Rollers**  
**Order by Part Number**

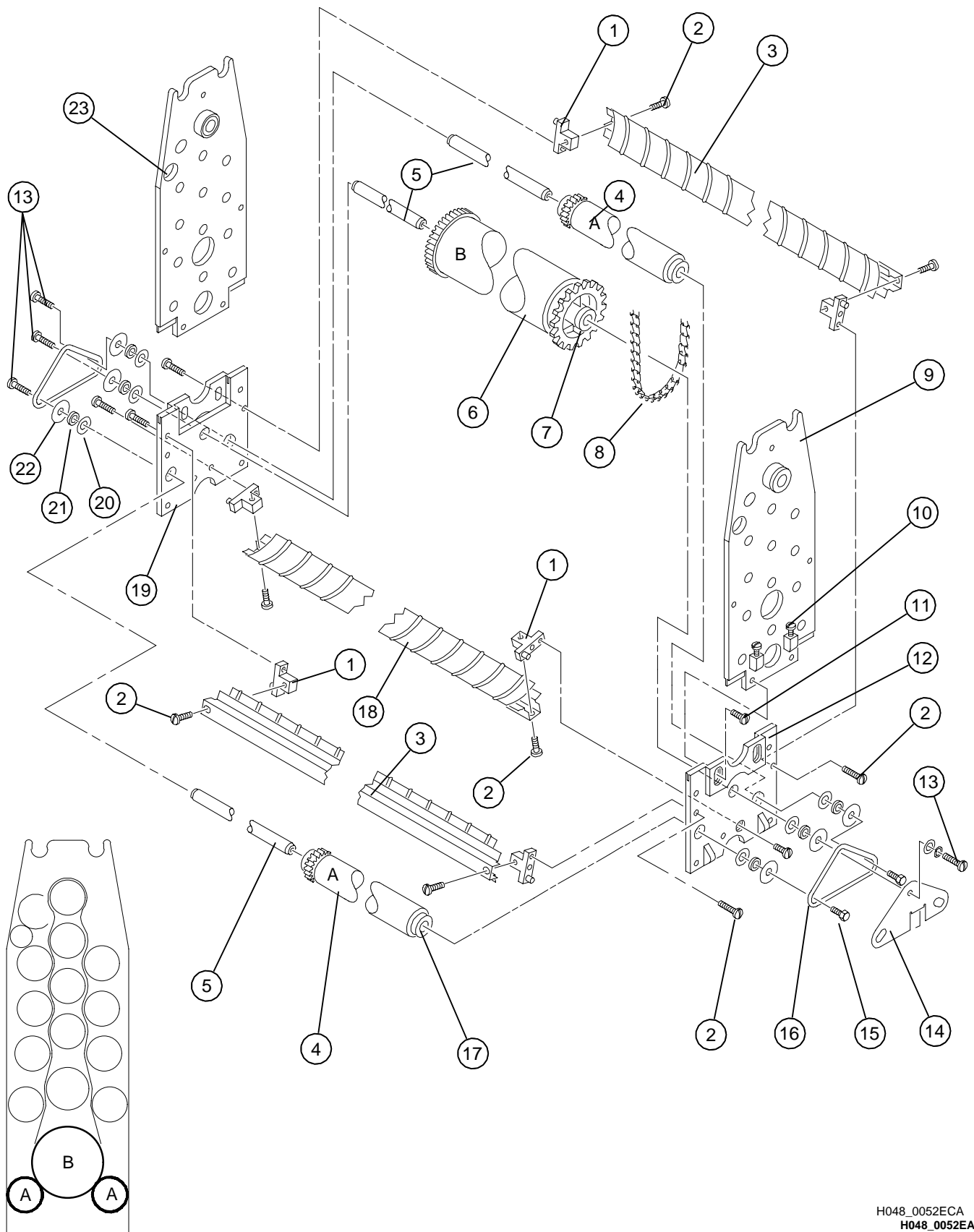


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Figure 3-15 Fixer Rack - Other Rollers  
Order by Part Number

| Item | Part No. | Description     | Qty. | Notes                                 |
|------|----------|-----------------|------|---------------------------------------|
| 1    | 489693   | Roller .....    | 11   | Roller only; C, E, or H               |
| 2    | 607833   | Sprocket .....  | 7    |                                       |
| 3    | 474777   | Stud .....      | 24   |                                       |
| 4    | 539198   | Idler .....     | 4    |                                       |
| 5    | 467564   | Gear .....      | 7    |                                       |
|      |          | Assemblies..... |      |                                       |
|      | 489695   | Roller - H..... | 4    | Includes items 1 & 2                  |
|      | 489699   | Roller - C..... | 4    | Includes items 1, 4, & 6              |
|      | 492104   | Roller - D..... | 1    | Assembly; includes the gear and idler |
|      | 489697   | Roller - E..... | 3    | Includes items 1, 2, & 4              |
|      | 261892   | Roller - Z..... | 1    | Includes items 4 & 5                  |

**Figure 3-15 Fixer Rack - Other Rollers**  
**Order by Part Number**



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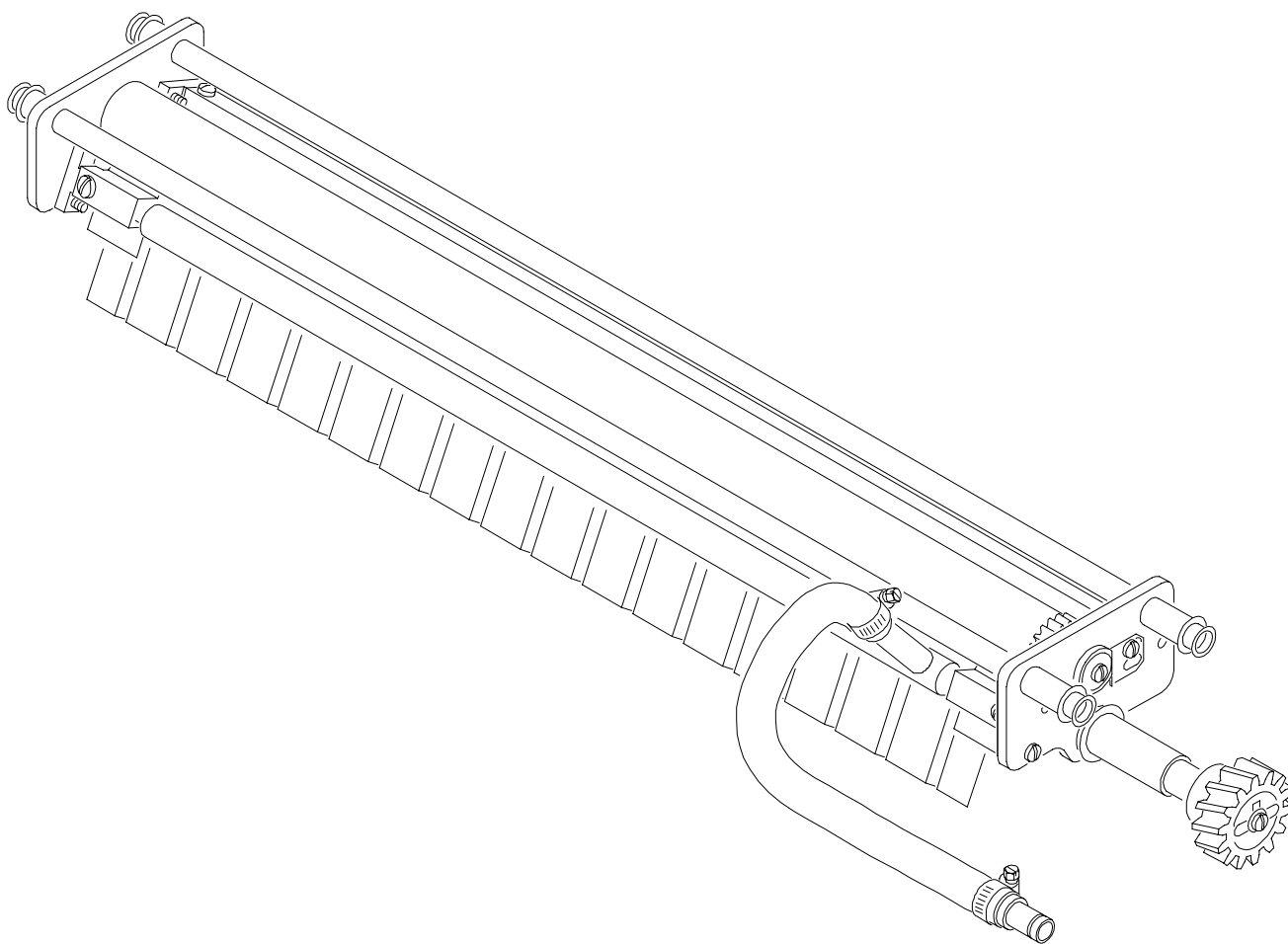
**Figure 3-16 Fixer Rack - Turnaround Rollers**  
**Order by Part Number**

| Item | Part No. | Description                        | Qty. | Notes  |
|------|----------|------------------------------------|------|--|
|      | 748699   | Turnaround Assembly .....          | 1    | Includes all items on this page except 9, 10, & 24 |
| 1    | 474596   | Bracket - Guide shoe.....          | 6    |  |
| 2    | 852941   | Screw .....                        | 6    |  |
| 3    | 458228   | Shoe - Guide.....                  | 2    |  |
| 4    | 261279   | Roller - A.....                    | 2    | Includes item 18                                   |
| 5    | 458207   | Shaft.....                         | 3    |  |
| 6    | 473146   | Roller - B.....                    | 1    |  |
| 7    | 650702   | Bearing.....                       | 2    |  |
| 8    | 462688   | Chain.....                         | 1    |  |
| 9    | 286917   | Sideplate - Fixer, drive.....      | 1    | Includes item 10                                   |
| 10   | 183624   | Screw .....                        | 4    |  |
| 11   | 490096   | Screw .....                        | 4    |  |
| 12   | 477001   | Sideplate - Drive .....            | 1    |  |
| 13   | 183322   | Screw .....                        | 6    |  |
| 14   | 852682   | Screw .....                        | 6    |  |
| 15   | 472265   | Plate - Locking .....              | 1    |  |
| 16   | 190596   | Screw .....                        | 2    |  |
| 17   | 474645   | Spring.....                        | 2    |  |
| 18   | 650711   | Bearing.....                       | 4    |  |
| 19   | 562765   | Shoe - Guide.....                  | 1    |  |
| 20   | 477000   | Sideplate - Non-drive .....        | 1    |  |
| 21   | 463100   | Washer - Thrust.....               | 6    |  |
| 22   | 463004   | Spacer .....                       | 6    |  |
| 23   | 459343   | Washer - Flat .....                | 6    |  |
| 24   | 286914   | Sideplate - Fixer, non-drive ..... | 1    | Includes item 10                                   |

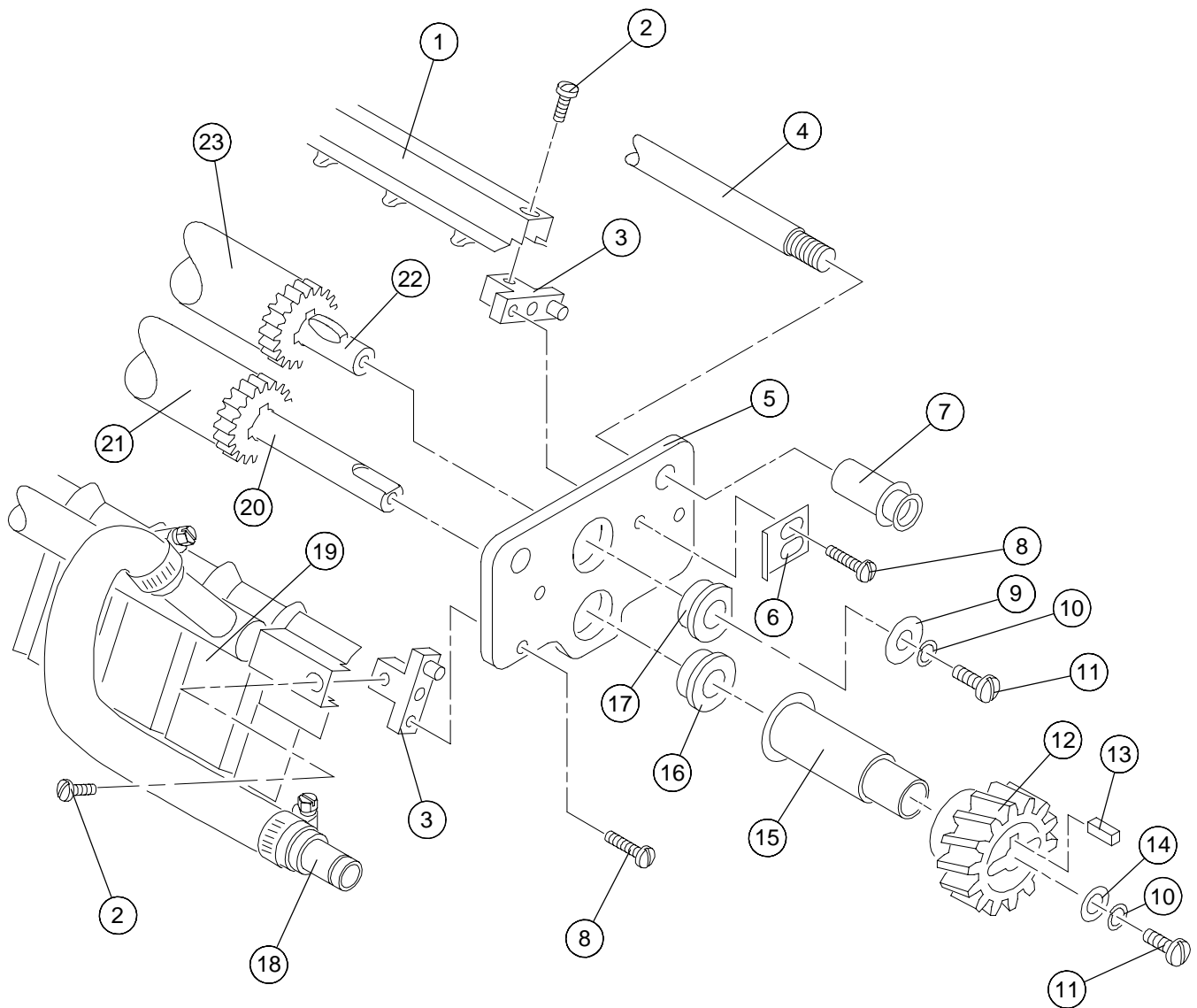
**Figure 3-16 Fixer Rack - Turnaround Rollers**  
**Order by Part Number**

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**Figure 3-17 Fixer/Wash Crossover Assembly**



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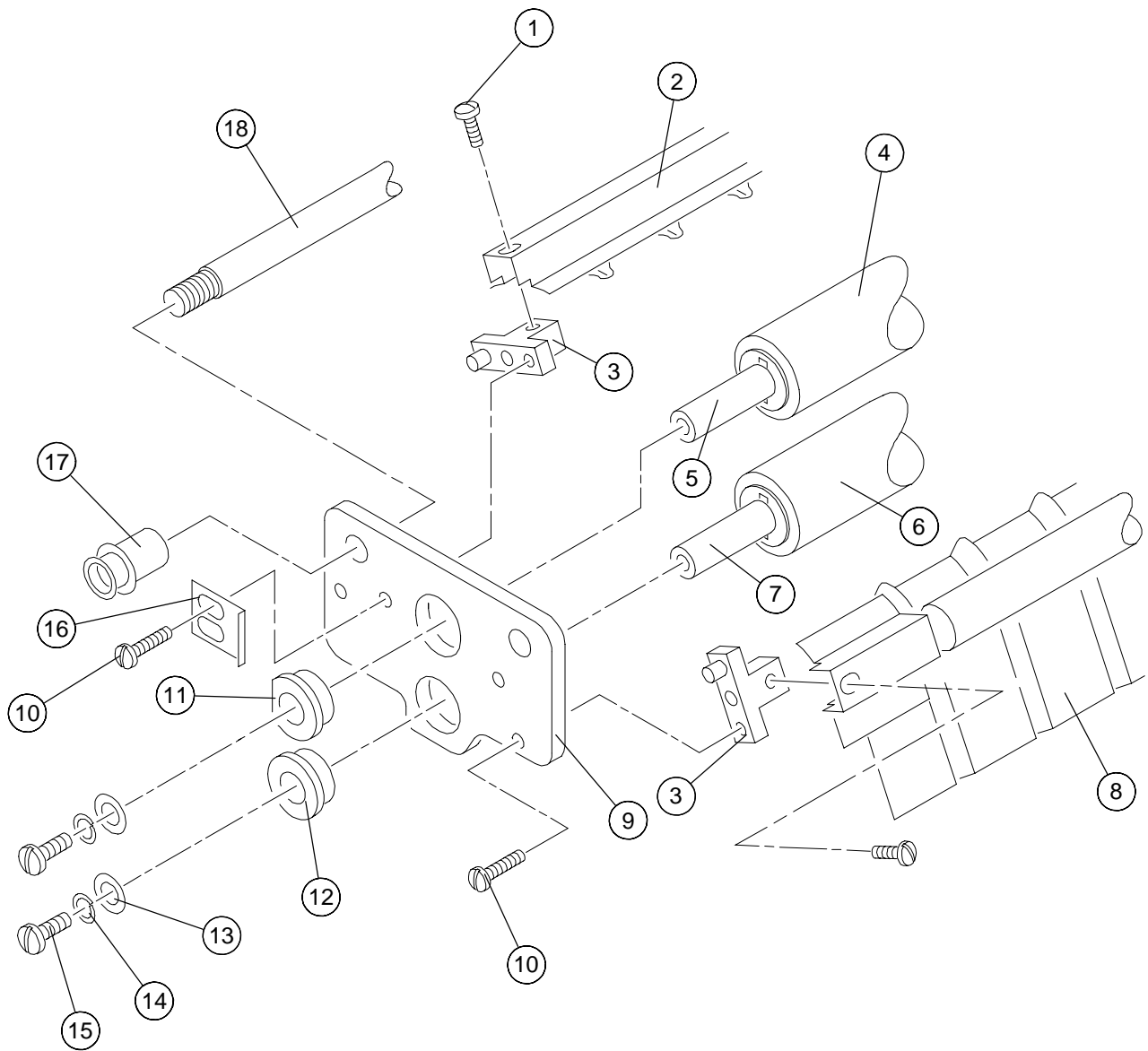


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**Figure 3-18 Fixer/Wash Crossover - Drive Side**  
**Order by Part Number**

| Item | Part No. | Description                        | Qty. | Notes      |
|------|----------|------------------------------------|------|------------|
|      | 240685   | Fixer/Wash Crossover Assembly..... | 1    |            |
| 1    | 458954   | Shoe - Guide.....                  | 1    | Fixer side |
| 2    | 852941   | Screw .....                        | 4    |            |
| 3    | 474596   | Bracket - Guide shoe.....          | 4    |            |
| 4    | 458170   | Rod - Tie .....                    | 2    |            |
| 5    | 286900   | Sideplate - Crossover .....        | 2    |            |
| 6    | 472268   | Clip .....                         | 2    |            |
| 7    | 472756   | Nut - Tie Rod, nylon .....         | 2    |            |
| 8    | 183322   | Screw .....                        | 6    |            |
| 9    | 459947   | Washer - ID.....                   | 1    |            |
| 10   | 853087   | Washer - Lock.....                 | 4    |            |
| 11   | 852682   | Screw .....                        | 4    |            |
| 12   | 550781   | Gear - Drive, crossover .....      | 1    |            |
| 13   | 452044   | Key .....                          | 1    |            |
| 14   | 852611   | Washer .....                       | 2    |            |
| 15   | 458174   | Spacer - Sleeve .....              | 1    |            |
| 16   | 650703   | Bearing .....                      | 2    |            |
| 17   | 650707   | Bearing .....                      | 2    |            |
| 18   | 943700   | Insert - Quick disconnect .....    | 1    |            |
| 19   | 246725   | Header - Spray .....               | 1    | Wash side  |
| 20   | 458164   | Shaft - Drive .....                | 1    |            |
| 21   | 470085   | Roller Assembly .....              | 1    | Drive      |
| 22   | 458175   | Shaft.....                         | 1    |            |
| 23   | 467017   | Roller Assembly .....              | 1    | Driven     |

**Figure 3-18 Fixer/Wash Crossover - Drive Side**  
**Order by Part Number**



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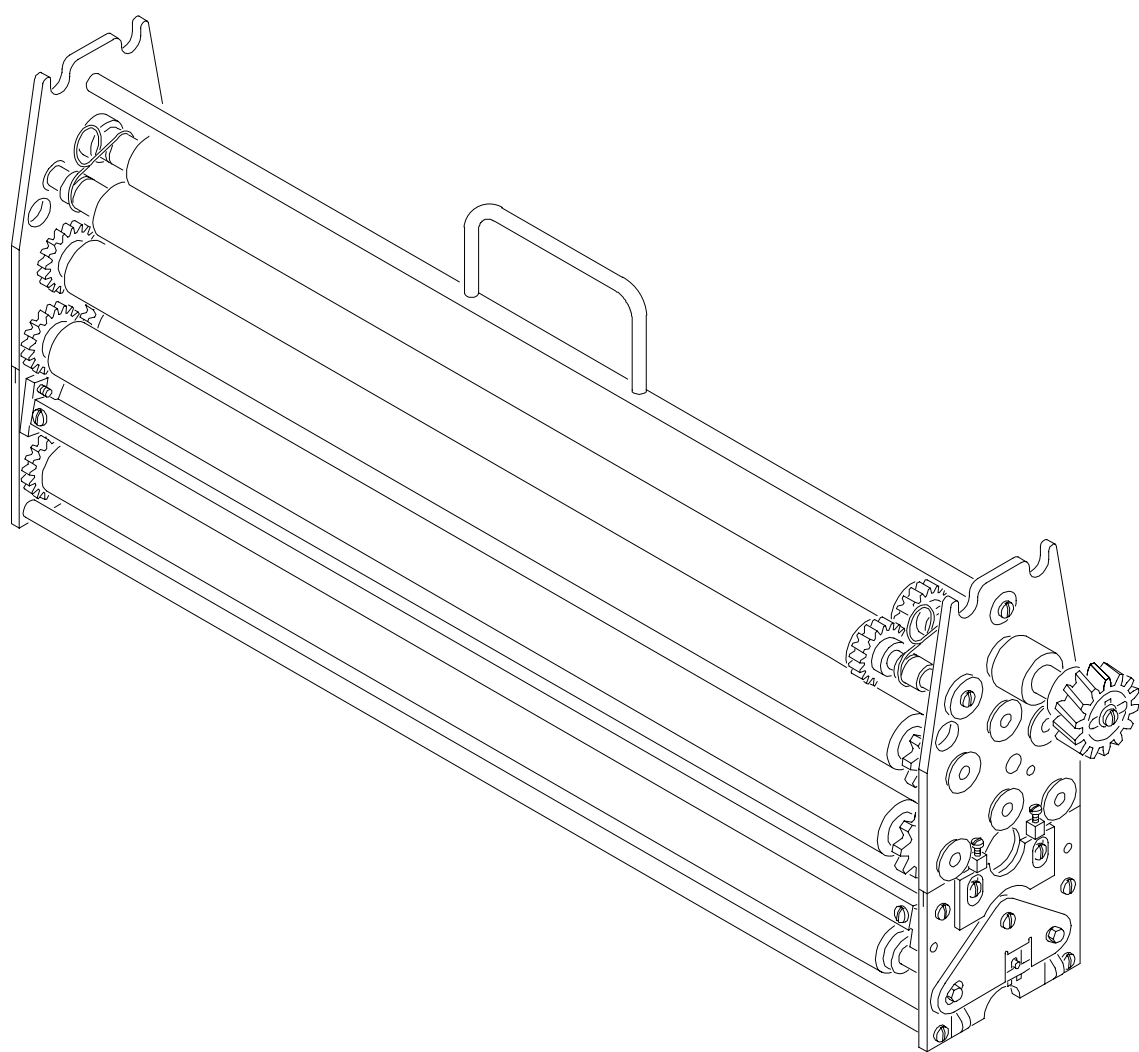
**Figure 3-19 Fixer/Wash Crossover - Non-Drive Side**  
**Order by Part Number**

| Item | Part No. | Description                        | Qty. | Notes      |
|------|----------|------------------------------------|------|------------|
|      | 240685   | Fixer/Wash Crossover Assembly..... | 1    |            |
| 1    | 852941   | Screw .....                        | 4    |            |
| 2    | 458954   | Shoe - Guide.....                  | 1    | Fixer side |
| 3    | 474596   | Bracket - Guide shoe.....          | 4    |            |
| 4    | 467017   | Roller Assembly .....              | 1    | Driven     |
| 5    | 458175   | Shaft.....                         | 1    |            |
| 6    | 470085   | Roller Assembly .....              | 1    | Drive      |
| 7    | 458164   | Shaft - Drive.....                 | 1    |            |
| 8    | 246725   | Header - Spray .....               | 1    | Wash side  |
| 9    | 286900   | Sideplate - Crossover .....        | 2    |            |
| 10   | 183322   | Screw .....                        | 4    |            |
| 11   | 650707   | Bearing.....                       | 2    |            |
| 12   | 650703   | Bearing.....                       | 2    |            |
| 13   | 852611   | Washer .....                       | 3    |            |
| 14   | 853087   | Washer - Lock.....                 | 4    |            |
| 15   | 852682   | Screw .....                        | 4    |            |
| 16   | 472268   | Clip .....                         | 2    |            |
| 17   | 472755   | Nut - Long.....                    | 2    |            |
| 18   | 458170   | Rod - Tie.....                     | 2    |            |

**Figure 3-19 Fixer/Wash Crossover - Non-Drive Side**  
**Order by Part Number**

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Figure 3-20 Wash Rack Assembly

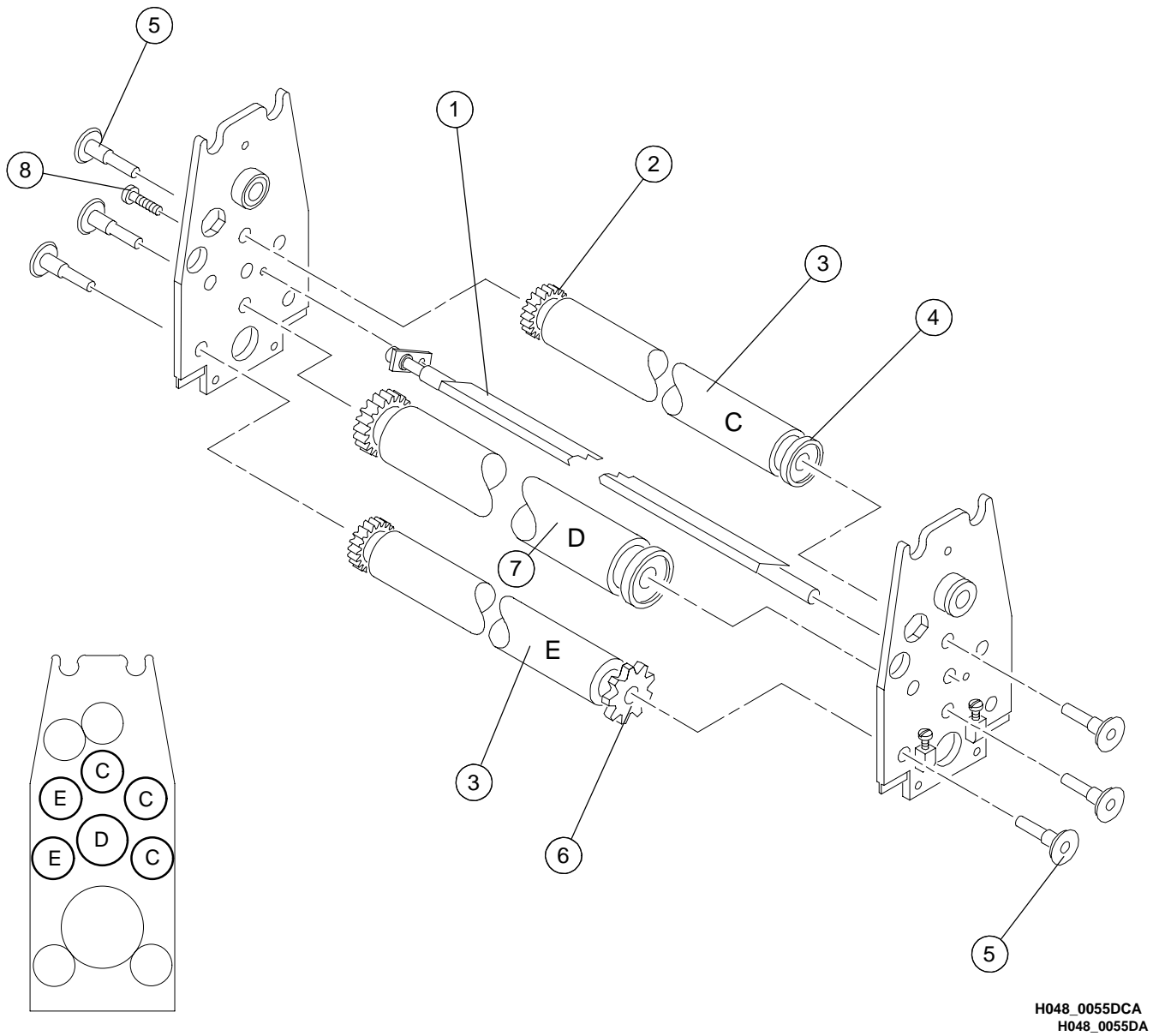


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| Item | Part No. | Description                       | Qty. | Notes            |
|------|----------|-----------------------------------|------|------------------|
|      | 240682   | Wash Rack Assembly .....          | 1    |                  |
| 1    | 474100   | Spacer .....                      | 3    |                  |
| 2    | 479820   | Spring .....                      | 2    |                  |
| 3    | 246915   | Roller - Pressure, drive .....    | 1    |                  |
| 4    | 459378   | Tie Rod Assembly .....            | 1    | Includes item 12 |
| 5    | 544081   | Pin .....                         | 2    |                  |
| 6    | 458384   | Gear - Idler .....                | 2    |                  |
| 7    | 458240   | Chain .....                       | 1    |                  |
| 8    | 454285   | Sprocket .....                    | 1    |                  |
| 9    | 454354   | Key .....                         | 2    |                  |
| 10   | 463100   | Washer - Thrust .....             | 1    |                  |
| 11   | 459945   | Washer - ID .....                 | 1    |                  |
| 12   | 852807   | Screw .....                       | 2    |                  |
| 13   | 650702   | Bearing .....                     | 2    |                  |
| 14   | 473538   | Spacer .....                      | 1    |                  |
| 15   | 550774   | Gear .....                        | 1    |                  |
| 16   | 852611   | Washer .....                      | 2    |                  |
| 17   | 852682   | Screw .....                       | 4    |                  |
| 18   | 853087   | Washer - Lock .....               | 4    |                  |
| 19   | 459343   | Washer - Flat .....               | 2    |                  |
| 20   | 650701   | Bearing .....                     | 2    |                  |
| 21   | 183624   | Screw .....                       | 4    |                  |
| 22   | 286912   | Sideplate - Wash, drive .....     | 1    | Includes item 21 |
| 23   | 246916   | Roller - Pressure, driven .....   | 1    |                  |
| 24   | 477093   | Spacer .....                      | 1    |                  |
| 25   | 286910   | Sideplate - Wash, non-drive ..... | 1    | Includes item 21 |
| 26   | 458205   | Spacer .....                      | 1    |                  |

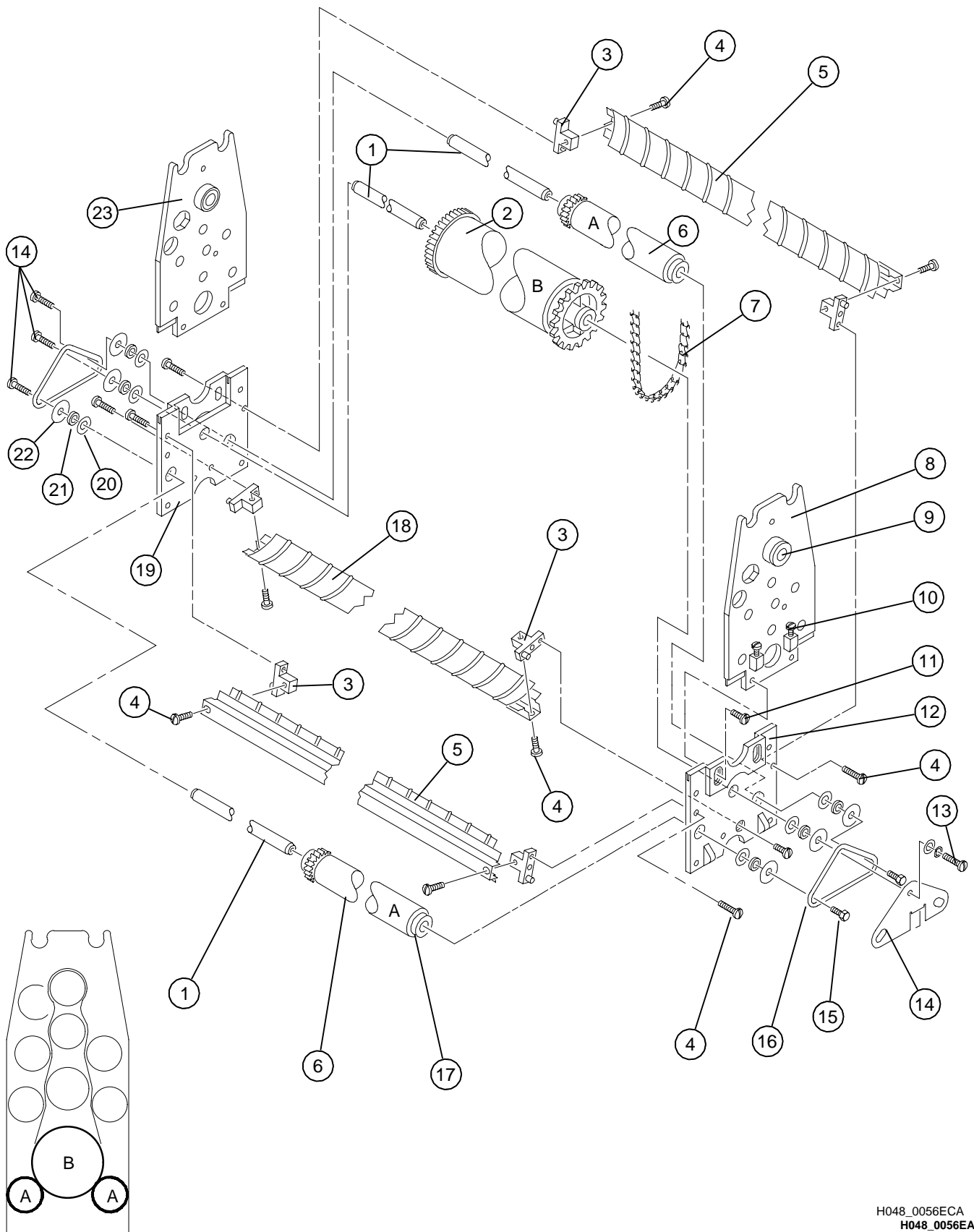
**Figure 3-21 Wash Rack - Squeegee Rollers**  
**Order by Part Number**



**Figure 3-22 Wash Rack - Other Rollers**  
**Order by Part Number**

| Item | Part No. | Description              | Qty. | Notes                    |
|------|----------|--------------------------|------|--------------------------|
| 1    | 474472   | Guide Bar Assembly ..... | 1    | Roller only; C or E      |
| 2    | 467564   | Gear .....               | 5    |                          |
| 3    | 489693   | Roller .....             | 5    |                          |
| 4    | 539198   | Idler .....              | 3    |                          |
| 5    | 474777   | Stud .....               | 12   |                          |
| 6    | 607833   | Sprocket .....           | 2    |                          |
| 7    | 492104   | Roller - D.....          | 1    |                          |
| 8    | 852682   | Screw .....              | 1    |                          |
|      |          | Assemblies .....         |      |                          |
|      | 489699   | Roller - C.....          | 3    | Includes items 2 - 4     |
|      | 489697   | Roller - E.....          | 2    | Includes items 2, 3, & 6 |

**Figure 3-22 Wash Rack - Other Rollers**  
**Order by Part Number**



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H048\_0056EA

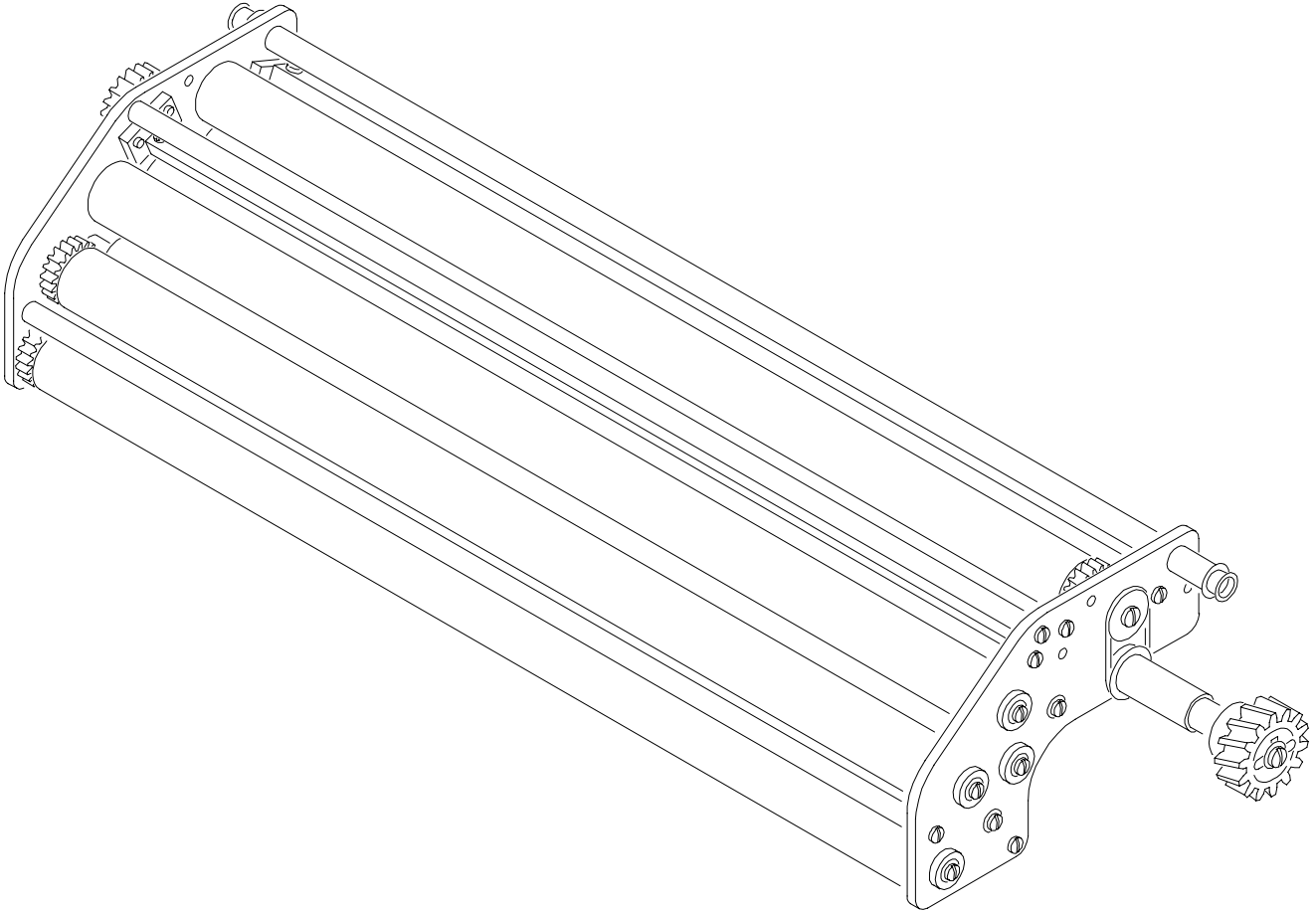
**Figure 3-23 Wash Rack - Turnaround Rollers**  
**Order by Part Number**

| Item | Part No. | Description                       | Qty. | Notes            |
|------|----------|-----------------------------------|------|------------------|
|      | 748699   | Turnaround Assembly .....         | 1    |                  |
| 1    | 458207   | Shaft .....                       | 3    |                  |
| 2    | 473146   | Roller - B.....                   | 1    |                  |
| 3    | 474596   | Bracket - Guide shoe.....         | 6    |                  |
| 4    | 852941   | Screw .....                       | 6    |                  |
| 5    | 458228   | Shoe - Guide.....                 | 2    |                  |
| 6    | 261279   | Roller - A.....                   | 2    | Includes item 18 |
| 7    | 459263   | Chain .....                       | 1    |                  |
| 8    | 286912   | Sideplate - Wash, drive .....     | 1    | Includes item 10 |
| 9    | 650702   | Bearing .....                     | 2    |                  |
| 10   | 183624   | Screw .....                       | 4    |                  |
| 11   | 490096   | Screw .....                       | 4    |                  |
| 12   | 477001   | Sideplate - Drive .....           | 1    |                  |
| 13   | 183322   | Screw .....                       | 6    |                  |
| 14   | 852682   | Screw .....                       | 4    |                  |
| 15   | 472265   | Plate - Locking .....             | 1    |                  |
| 16   | 190596   | Screw .....                       | 2    |                  |
| 17   | 474645   | Spring .....                      | 2    |                  |
| 18   | 650711   | Bearing .....                     | 2    |                  |
| 19   | 562765   | Shoe - Guide.....                 | 1    |                  |
| 20   | 477000   | Sideplate - Non-drive .....       | 1    |                  |
| 21   | 463100   | Washer - Thrust .....             | 4    |                  |
| 22   | 463004   | Spacer .....                      | 4    |                  |
| 23   | 459343   | Washer - Flat .....               | 4    |                  |
| 24   | 286910   | Sideplate - Wash, non-drive ..... | 1    | Includes item 10 |

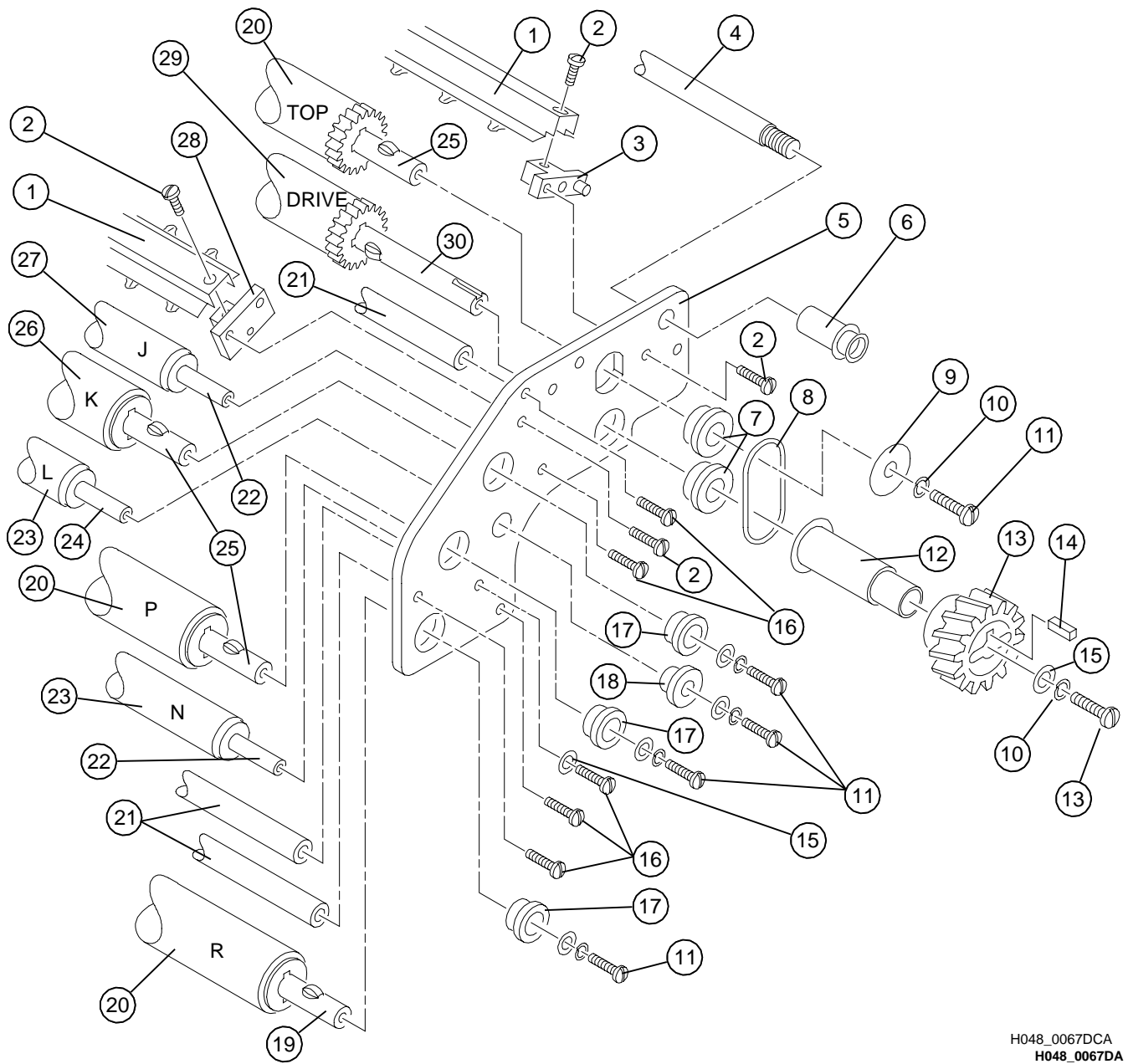
**Figure 3-23 Wash Rack - Turnaround Rollers**  
**Order by Part Number**

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**Figure 3-24 Squeegee Assembly**



H048\_0066DA

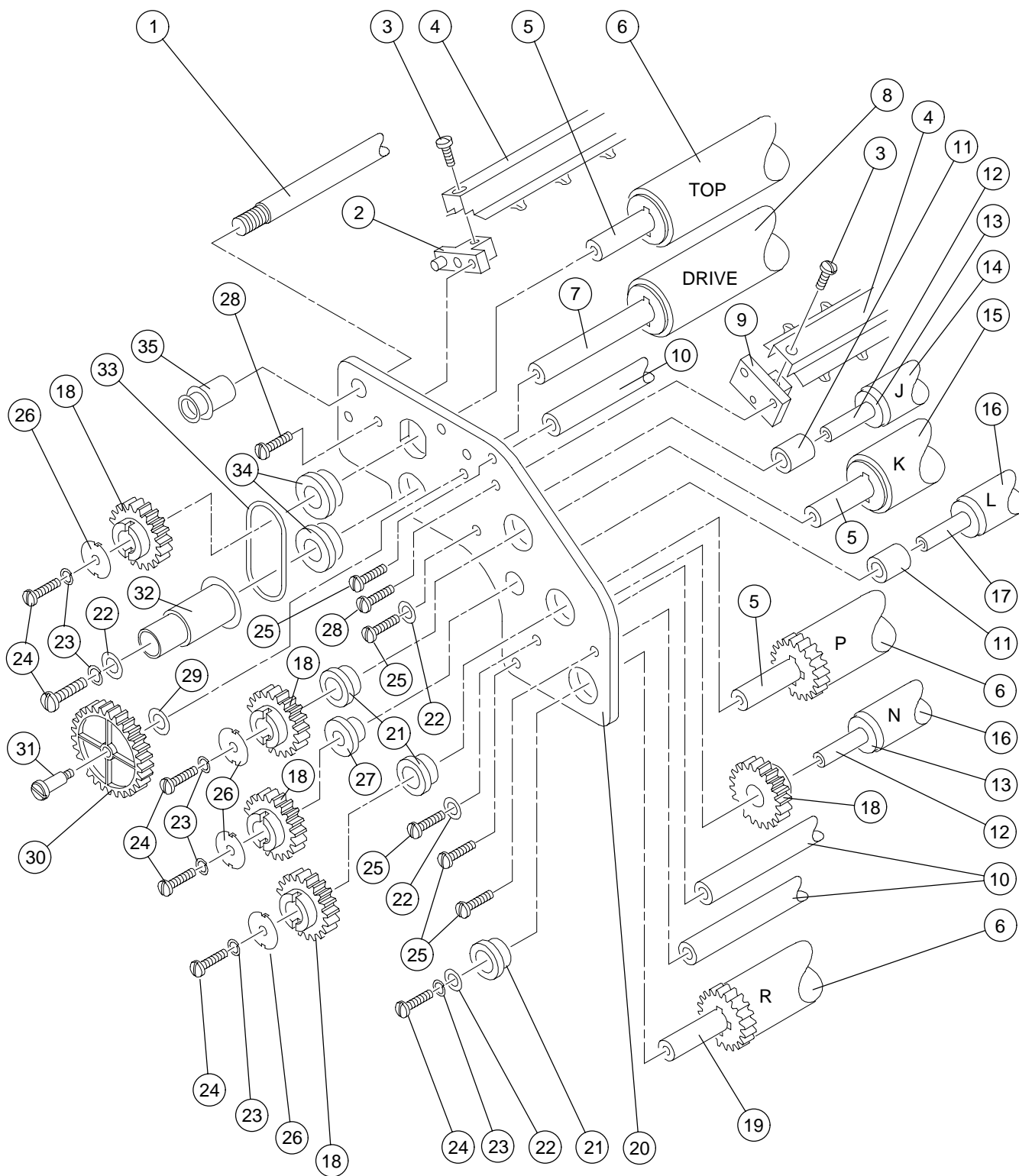


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H048\_0067DA

**Figure 3-25 Squeegee Assembly - Drive Side**  
**Order by Part Number**

| Item | Part No. | Description                   | Qty. | Notes            |
|------|----------|-------------------------------|------|------------------|
|      | 240686   | Squeegee Assembly .....       | 1    |                  |
| 1    | 458954   | Shoe - Guide.....             | 2    |                  |
| 2    | 852941   | Screw .....                   | 4    |                  |
| 3    | 474596   | Bracket - Guide shoe.....     | 2    |                  |
| 4    | 458170   | Rod - Tie .....               | 1    |                  |
| 5    | 286922   | Sideplate - Squeegee .....    | 2    |                  |
| 6    | 472756   | Nut - Tie Rod, nylon .....    | 1    |                  |
| 7    | 183322   | Screw .....                   | 8    |                  |
| 8    | 914507   | Bearing .....                 | 2    |                  |
| 9    | 459344   | Spring .....                  | 2    |                  |
| 10   | 462139   | Washer .....                  | 1    |                  |
| 11   | 853087   | Washer - Lock.....            | 2    |                  |
| 12   | 852682   | Screw .....                   | 2    |                  |
| 13   | 458174   | Spacer - Sleeve .....         | 1    |                  |
| 14   | 550781   | Gear - Drive, crossover ..... | 1    |                  |
| 15   | 452044   | Key .....                     | 1    |                  |
| 16   | 852611   | Washer .....                  | 2    |                  |
| 17   | 852807   | Screw .....                   | 8    |                  |
| 18   | 650705   | Bearing .....                 | 6    |                  |
| 19   | 458389   | Bearing .....                 | 2    |                  |
| 20   | 458175   | Shaft .....                   | 1    |                  |
| 21   | 467017   | Roller Assembly .....         | 3    |                  |
| 22   | 458394   | Rod - Tie .....               | 3    |                  |
| 23   | 458391   | Shaft .....                   | 2    |                  |
| 24   | 458949   | Roller Assembly - L & N ..... | 1    | Includes item 19 |
| 25   | 458390   | Shaft .....                   | 2    |                  |
| 26   | 458393   | Shaft .....                   | 1    |                  |
| 27   | 467016   | Roller Assembly - K .....     | 1    |                  |
| 28   | 458423   | Roller Assembly - J .....     | 1    | Includes item 19 |
| 29   | 458162   | Bracket - Guide Shoe .....    | 2    |                  |
| 30   | 470085   | Roller Assembly .....         | 1    | Drive            |
| 31   | 458235   | Shaft - Drive .....           | 1    |                  |

**Figure 3-25 Squeegee Assembly - Drive Side**  
**Order by Part Number**



H048\_0068EAA  
H048\_0068EA

**Figure 3-26 Squeegee Assembly - Non-Drive Side**  
**Order by Part Number**

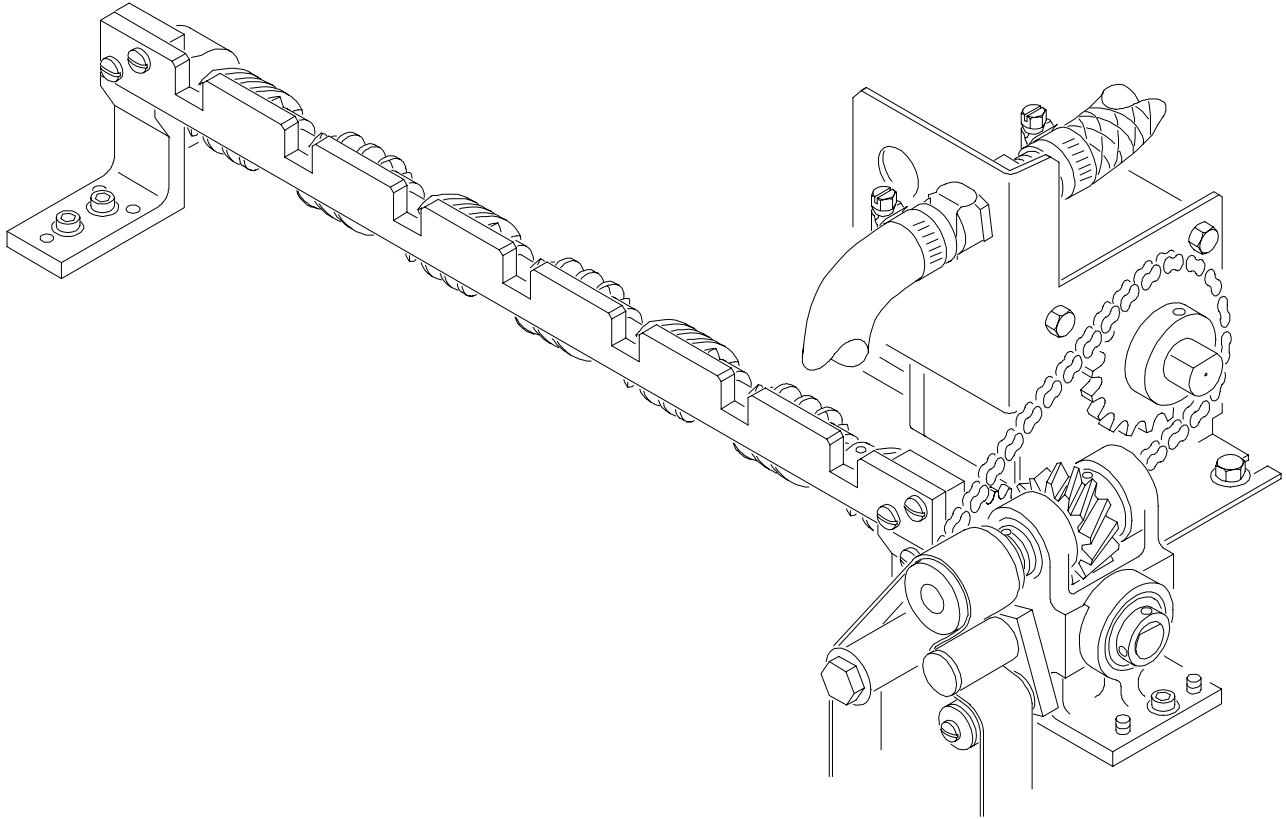
| Item | Part No. | Description                   | Qty. | Notes            |
|------|----------|-------------------------------|------|------------------|
|      | 240686   | Squeegee Assembly .....       | 1    |                  |
| 1    | 458170   | Rod - Tie .....               | 1    |                  |
| 2    | 474596   | Bracket - Guide shoe .....    | 2    |                  |
| 3    | 852941   | Screw .....                   | 4    |                  |
| 4    | 458954   | Shoe - Guide .....            | 2    |                  |
| 5    | 458390   | Shaft .....                   | 2    |                  |
| 6    | 467017   | Roller Assembly .....         | 3    |                  |
| 7    | 458235   | Shaft - Drive .....           | 1    |                  |
| 8    | 470085   | Roller Assembly .....         | 1    | Drive            |
| 9    | 458162   | Bracket - Guide Shoe .....    | 2    |                  |
| 10   | 458394   | Rod - Tie .....               | 3    |                  |
| 11   | 458387   | Spacer .....                  | 2    |                  |
| 12   | 458391   | Shaft .....                   | 2    |                  |
| 13   | 458389   | Bearing .....                 | 2    |                  |
| 14   | 458423   | Roller Assembly - J .....     | 1    | Includes item 13 |
| 15   | 467016   | Roller Assembly - K .....     | 1    |                  |
| 16   | 458949   | Roller Assembly - L & N ..... | 2    | Includes item 13 |
| 17   | 458393   | Shaft .....                   | 1    |                  |
| 18   | 458382   | Gear .....                    | 2    |                  |
| 19   | 458175   | Shaft .....                   | 1    |                  |
| 20   | 286922   | Sideplate - Squeegee .....    | 2    |                  |
| 21   | 650705   | Bearing .....                 | 6    |                  |
| 22   | 852611   | Washer .....                  | 2    |                  |
| 23   | 853087   | Washer - Lock .....           | 2    |                  |
| 24   | 852682   | Screw .....                   | 2    |                  |
| 25   | 852807   | Screw .....                   | 8    |                  |
| 26   | 458208   | Washer .....                  | 4    |                  |
| 27   | 458389   | Bearing .....                 | 2    |                  |
| 28   | 183322   | Screw .....                   | 8    |                  |
| 29   | 180977   | Washer - Flat .....           | 1    |                  |
| 30   | 458385   | Gear - 29-Tooth .....         | 1    |                  |
| 31   | 458386   | Screw - Shoulder .....        | 1    |                  |
| 32   | 458236   | Spacer .....                  | 1    |                  |
| 33   | 459344   | Spring .....                  | 2    |                  |
| 34   | 914507   | Bearing .....                 | 2    |                  |
| 35   | 472755   | Nut - Long .....              | 1    |                  |

**Figure 3-26 Squeegee Assembly - Non-Drive Side**  
**Order by Part Number**

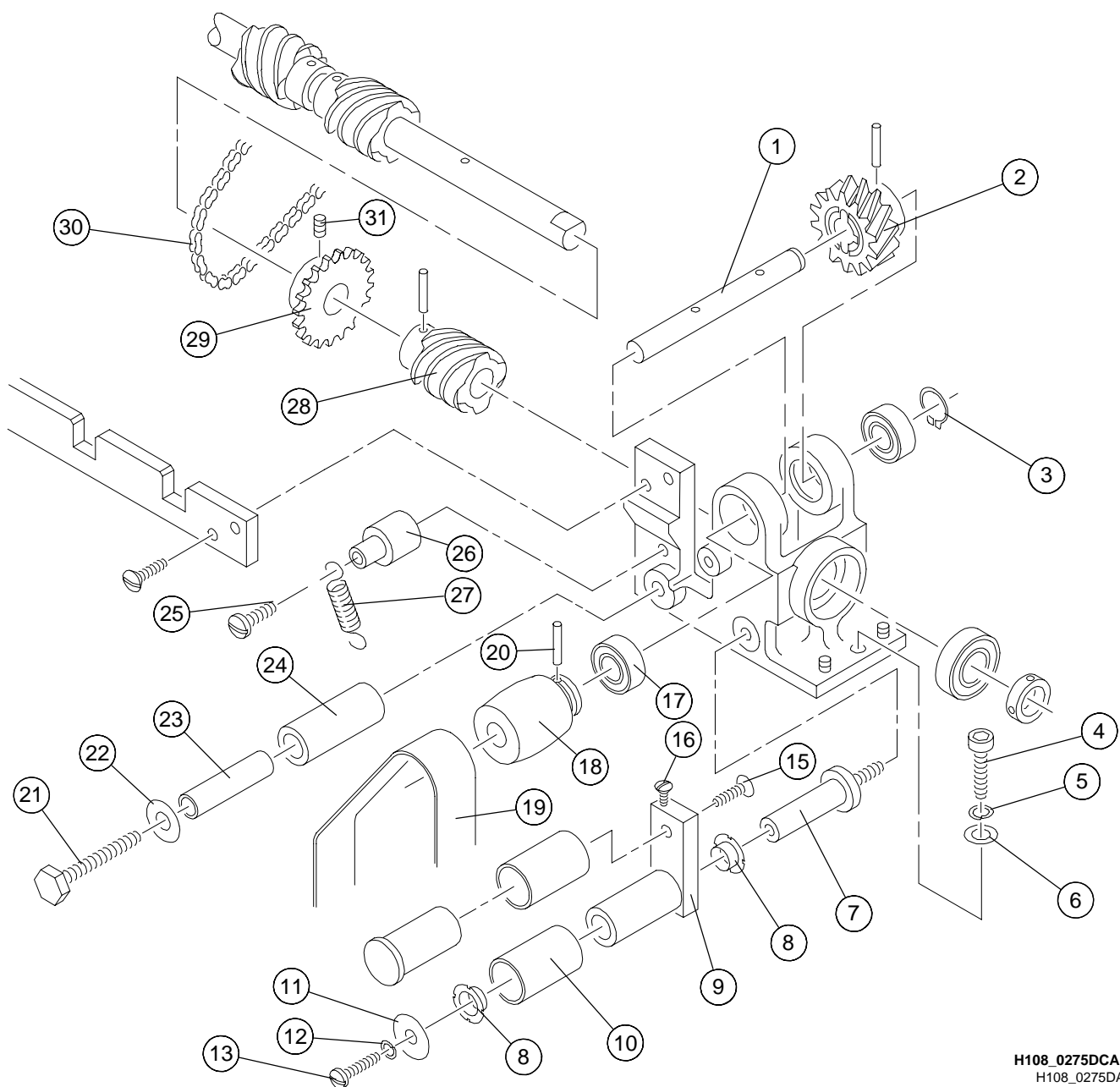
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## SECTION 4

### Main Drive Assembly



H108\_0276DA

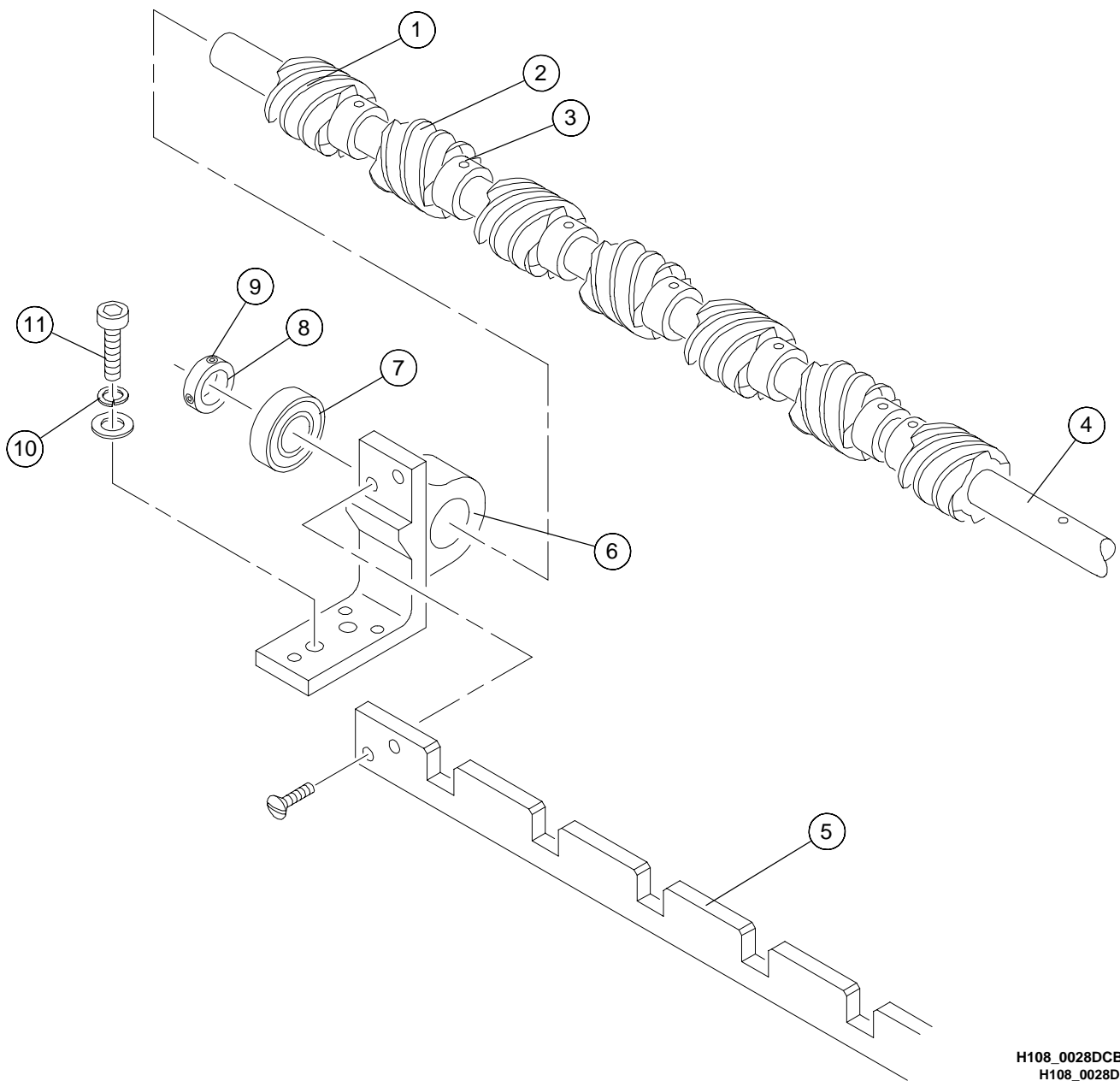


H108\_0275DCA  
H108\_0275DA

**Figure 4-1 Main Drive Assembly**  
**Order by Part Number**

| Item | Part No. | Description                          | Qty. |
|------|----------|--------------------------------------|------|
| 1    | 472315   | Shaft.....                           | 1    |
| 2    | 650663   | Gear .....                           | 1    |
| 3    | 853051   | Ring - Retaining.....                | 1    |
| 4    | 852520   | Screw .....                          | 2    |
| 5    | 535004   | Washer - Lock.....                   | 2    |
| 6    | 183498   | Washer - Flat .....                  | 2    |
| 7    | 968199   | Stud - Special .....                 | 1    |
| 8    | 963435   | Bearing.....                         | 2    |
| 9    | 963969   | Pivot Assembly .....                 | 1    |
| 10   | 963965   | Roller - Idler .....                 | 2    |
| 11   | 459343   | Washer - Flat .....                  | 1    |
| 12   | 850897   | Washer - Lock.....                   | 1    |
| 13   | 852972   | Screw .....                          | 1    |
| 14   | 968197   | Idler - Shaft .....                  | 1    |
| 15   | 562201   | Screw - Countersink .....            | 1    |
| 16   | 852522   | Screw .....                          | 1    |
| 17   | 190481   | Bearing - Ball .....                 | 2    |
| 18   | 968434   | Roller - Drive, crowned .....        | 1    |
| 19   | 968433   | Belt .....                           | 1    |
| 20   | 853069   | Pin .....                            | 1    |
| 21   | 853186   | Screw .....                          | 1    |
| 22   | 852630   | Washer .....                         | 1    |
| 23   | 779728   | Bushing .....                        | 1    |
| 24   | 943202   | Roller - Idler .....                 | 1    |
| 25   | 852941   | Screw .....                          | 1    |
| 26   | 968446   | Spacer - Spring, belt tensioner..... | 1    |
| 27   | 968445   | Spring - Belt tensioner.....         | 1    |
| 28   | 748955   | Gear - Worm, left-hand.....          | 1    |
| 29   | 458187   | Sprocket .....                       | 1    |
| 30   | 911150   | Chain .....                          | 1    |
| 31   | 852558   | Setscrew.....                        | 1    |

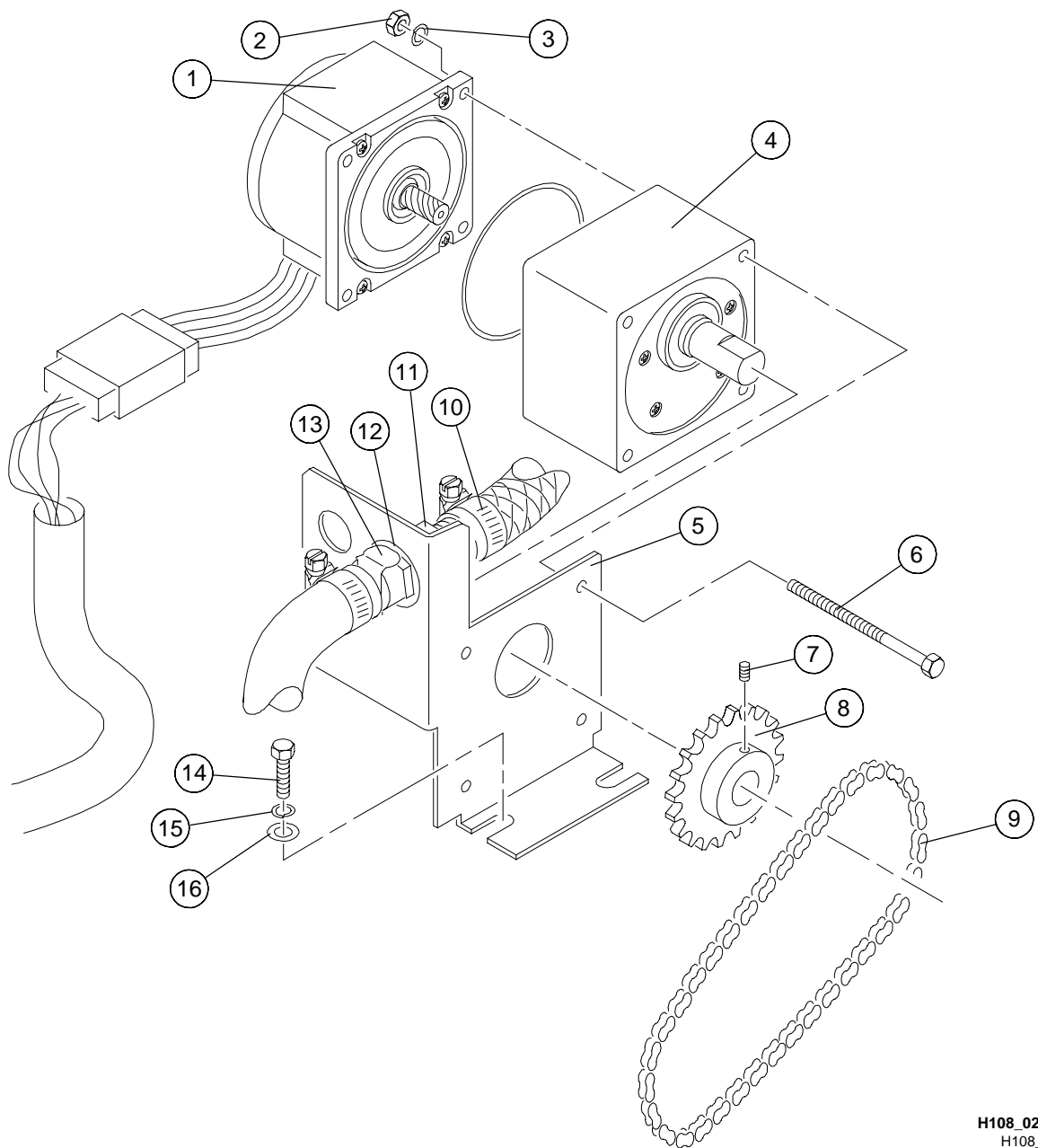
**Figure 4-1 Main Drive Assembly**  
Order by Part Number



H108\_0028DCB  
H108\_0028DA

| Item | Part No. | Description                  | Qty. |
|------|----------|------------------------------|------|
| 1    | 748955   | Gear - Worm, left-hand.....  | 5    |
| 2    | 748956   | Gear - Right, hand worm..... | 3    |
| 3    | 853000   | Pin .....                    | 8    |
| 4    | 472446   | Shaft.....                   | 1    |
| 5    | 246612   | Bar - Rack support.....      | 1    |
| 6    | 472192   | Support.....                 | 1    |
| 7    | 192019   | Bearing.....                 | 2    |
| 8    | 472989   | Collar .....                 | 2    |
| 9    | 852845   | Setscrew.....                | 4    |
| 10   | 535004   | Washer - Lock.....           | 4    |
| 11   | 852520   | Screw .....                  | 4    |

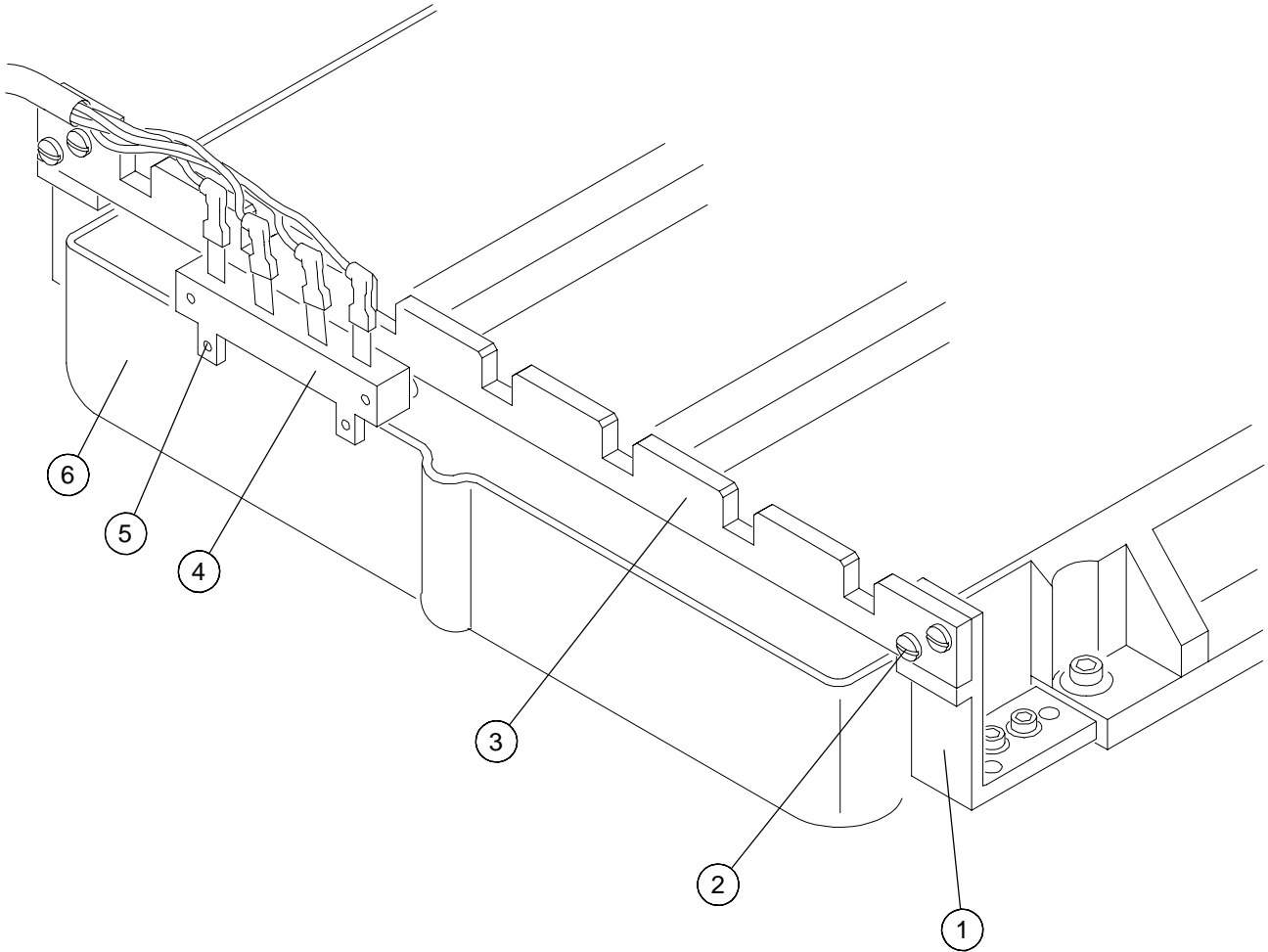
**Figure 4-2 Main Drive  
Order by Part Number**



H108\_0274DCB  
H108\_0274DA

| Item | Part No. | Description  | Qty. |
|------|----------|--|------|
| 1    | 955703   | Motor - DC Drive .....   | 1    |
| 2    | 587227   | Nut.....   | 4    |
| 3    | 852961   | Washer - Lock.....   | 4    |
| 4    | 779325   | Gearbox .....  | 1    |
| 5    | 968195   | Bracket - Motor, mount .....   | 1    |
| 6    | 914518   | Screw .....  | 4    |
| 7    | 852558   | Setscrew.....  | 1    |
| 8    | 779729   | Sprocket - Drive .....   | 1    |
| 9    | 911150   | Chain .....  | 1    |
| 10   | 246800   | Clamp - Hose, narrow band size 2, range .219 - .625m, width .312 ..... | 2    |
| 11   | 943701   | Coupling - Quick disconnect, panel mount .....                         | 1    |
| 12   | 594534   | Washer - Metal .....   | 1    |
| 13   | 943700   | Insert - Quick disconnect.....   | 1    |
| 14   | 171950   | Screw .....  | 2    |
| 15   | 852961   | Washer - Lock.....   | 2    |
| 16   | 852873   | Washer .....   | 2    |

**Figure 4-3 Main Drive  
Order by Part Number**

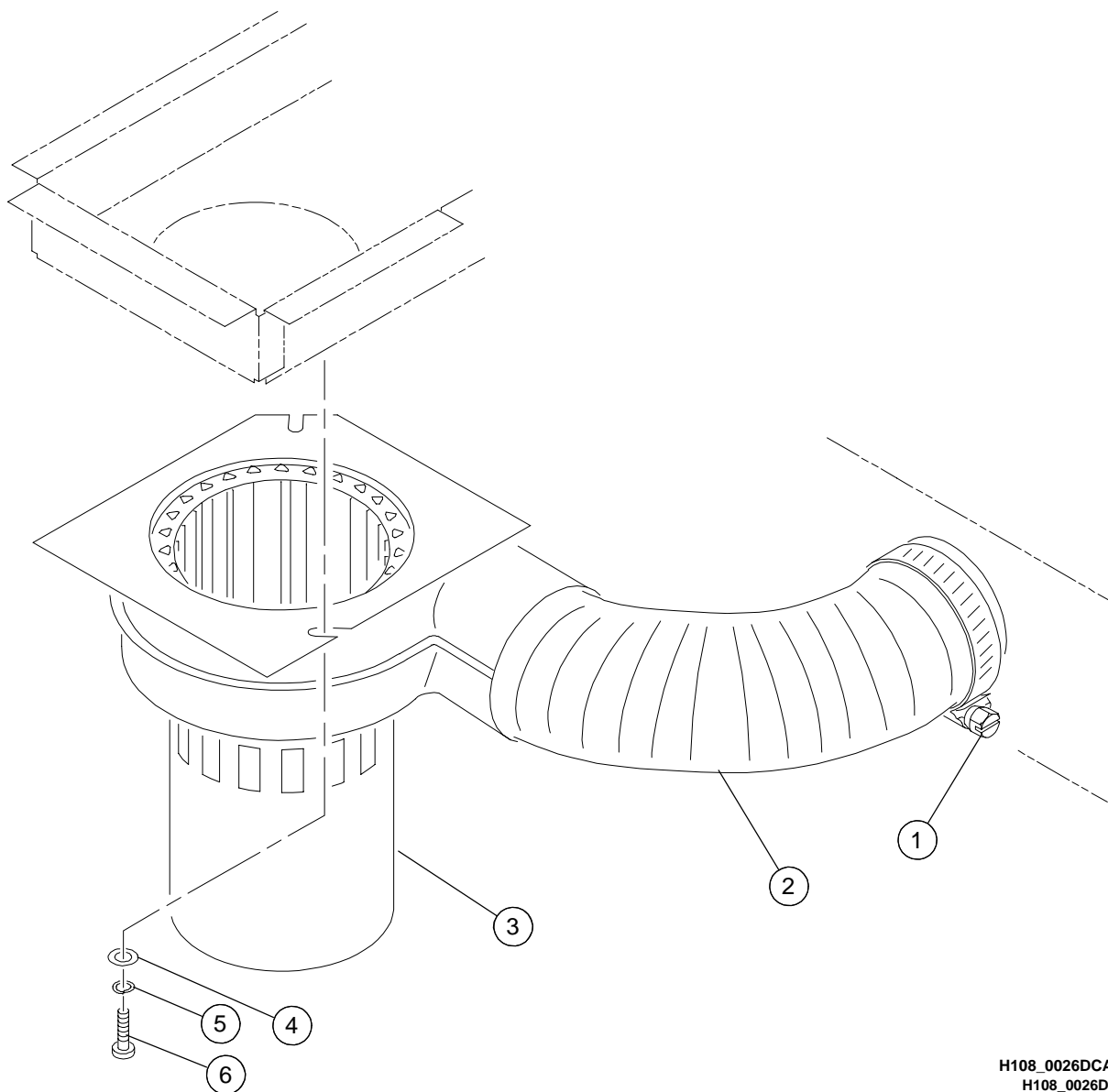


H108\_0273DCC  
H108\_0273DA

| Item | Part No. | Description                 | Qty. |
|------|----------|-----------------------------|------|
| 1    | 466641   | Support.....                | 2    |
| 2    | 852805   | Screw .....                 | 4    |
| 3    | 246612   | Bar - Rack support .....    | 1    |
| 4    | 963962   | Level Sensing Assembly..... | 1    |
| 5    | 182098   | Setscrew.....               | 2    |
| 6    | 968067   | Tank .....                  | 1    |

Figure 4-4 Rack Support Bar  
Order by Part Number

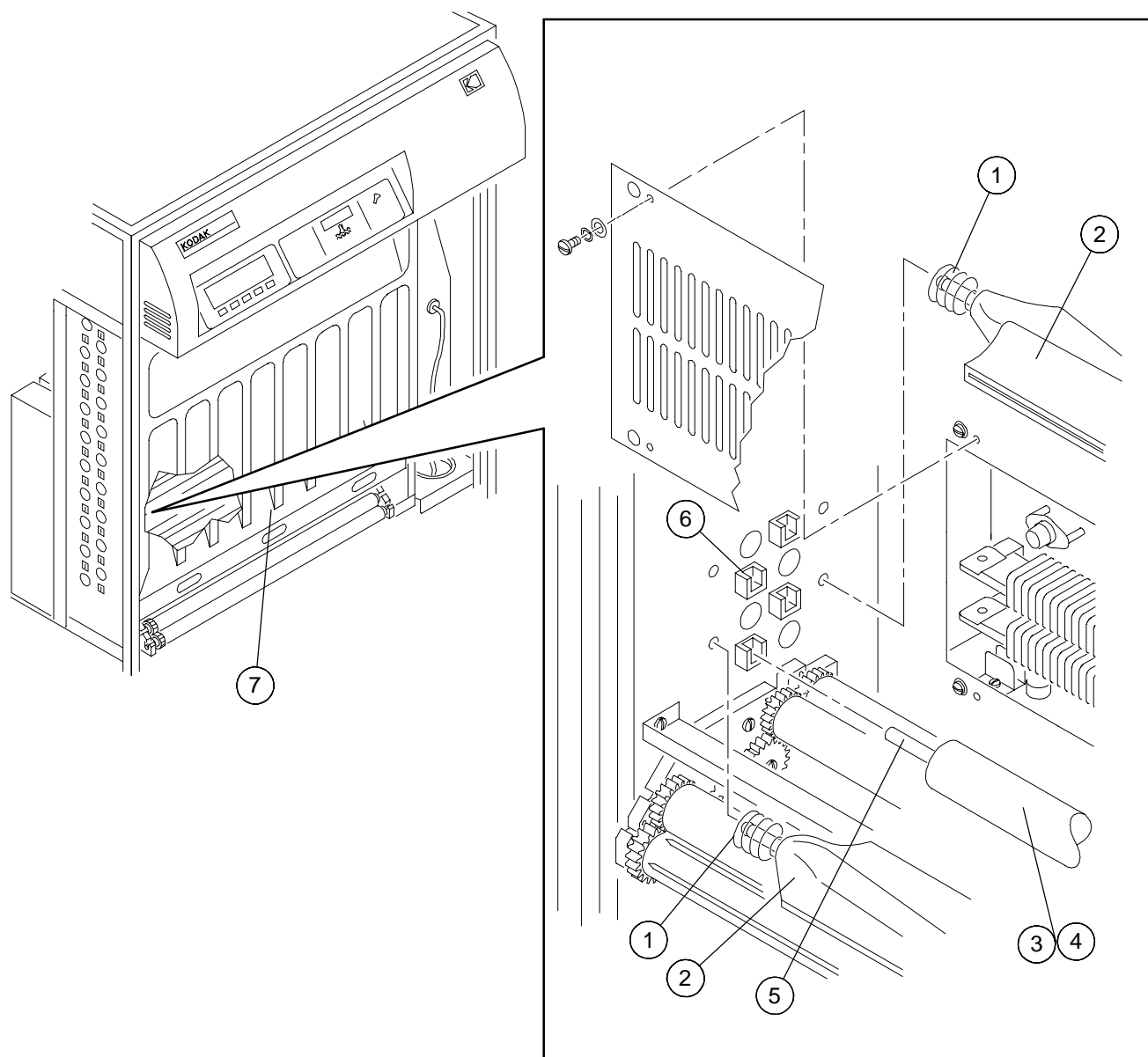
**SECTION 5**  
**Dryer Assembly**



H108\_0026DCA  
H108\_0026DA

| Item | Part No. | Description           | Qty. |
|------|----------|-----------------------|------|
| 1    | 246807   | Clamp - Band.....     | 1    |
| 2    | 748449   | Hose.....             | 1    |
| 3    | 911428   | Blower - Exhaust..... | 1    |
| 4    | 852611   | Washer.....           | 2    |
| 5    | 853100   | Washer - Lock.....    | 2    |
| 6    | 852682   | Screw .....           | 2    |

Figure 5-1 Dryer Assembly  
Order by Part Number

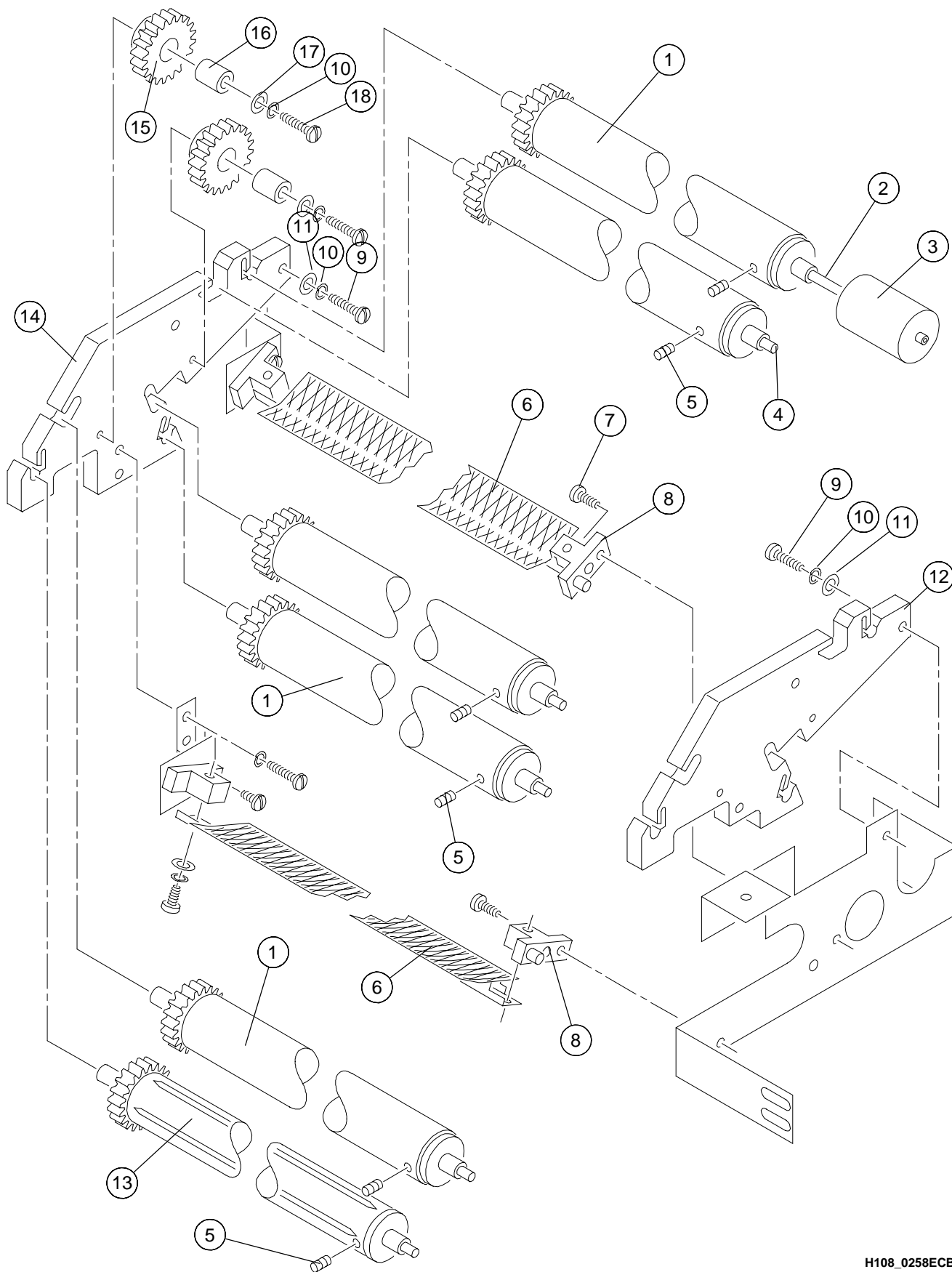


H108\_0315DCA  
H108\_0315DA

Figure 5-2 Dryer Rollers and Air Tubes  
Order by Part Number

| Item | Part No. | Description                           | Qty. | Notes  |
|------|----------|---------------------------------------|------|--|
| 1    | 562609   | Spring .....                          | 20   | Includes:<br>456162 Shaft<br>459379 Roller<br>852857 Setscrew<br>458901 Pulley |
| 2    | 779232   | Tube - Air .....                      | 20   |  |
| 3    | 459379   | Roller .....                          | 23   |  |
| 4    | 286949   | Dryer Transport Roller Assembly ..... | 23   |  |
| 5    | 456162   | Shaft .....                           | 24   | Not shown<br>Not shown   |
| 6    | 562670   | Block .....                           | 44   |  |
|      | 852857   | Setscrew .....                        | 23   |  |
|      | 458901   | Pulley .....                          | 23   |  |
| 7    | 968179   | Panel - Ribbed .....                  | 1    |  |
|      | 852682   | Screw .....                           | 1    |  |
|      | 852611   | Washer .....                          | 1    |  |
|      | 853100   | Washer - Lock .....                   | 1    |  |

Figure 5-2 Dryer Rollers and Air Tubes  
Order by Part Number

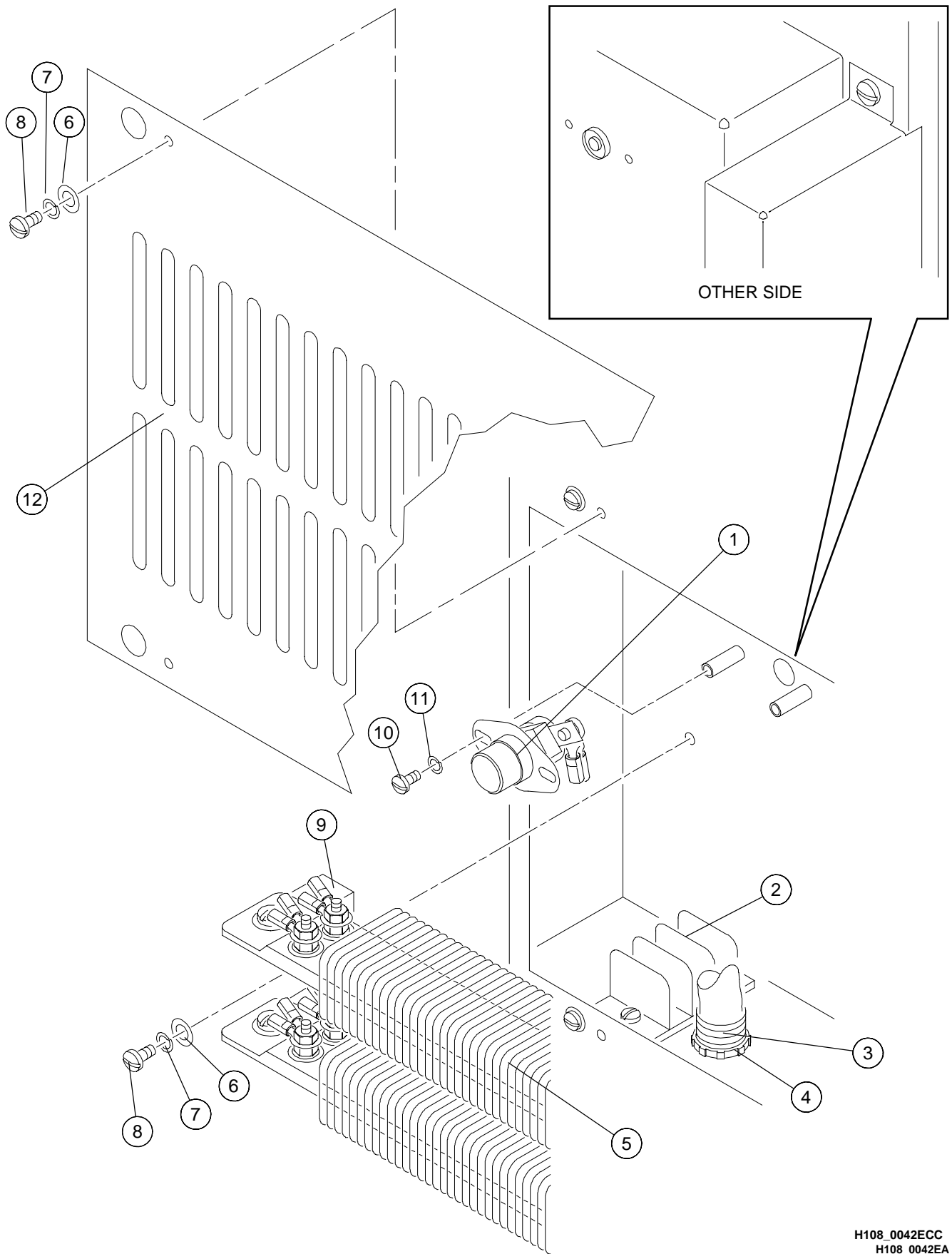


H108\_0258ECB  
H108\_0258EA

**Figure 5-3 Dryer Rollers and Air Tubes**  
**Order by Part Number**

| Item | Part No. | Description                         | Qty. |
|------|----------|-------------------------------------|------|
| 1    | 467017   | Roller Assembly .....               | 5    |
| 2    | 963974   | Shaft - Turnaround, drive.....      | 1    |
| 3    | 458901   | Pulley.....                         | 1    |
| 4    | 963808   | Shaft.....                          | 5    |
| 5    | 458952   | Setscrew.....                       | 5    |
| 6    | 963806   | Shoe .....                          | 2    |
| 7    | 852808   | Screw .....                         | 4    |
| 8    | 968073   | Block - Shoe, mounting .....        | 4    |
| 9    | 852809   | Screw .....                         | 4    |
| 10   | 850897   | Washer - Lock.....                  | 6    |
| 11   | 180977   | Washer - Flat .....                 | 4    |
| 12   | 918877   | Bearing Block Assembly - Right..... | 1    |
| 13   | 968180   | Roller - Turnaround.....            | 1    |
| 14   | 963622   | Bearing Block Assembly - Left ..... | 1    |
| 15   | 458384   | Gear - Idler.....                   | 2    |
| 16   | 968444   | Spacer .....                        | 2    |
| 17   | 779051   | Washer - Flat .....                 | 2    |
| 18   | 852810   | Screw .....                         | 2    |

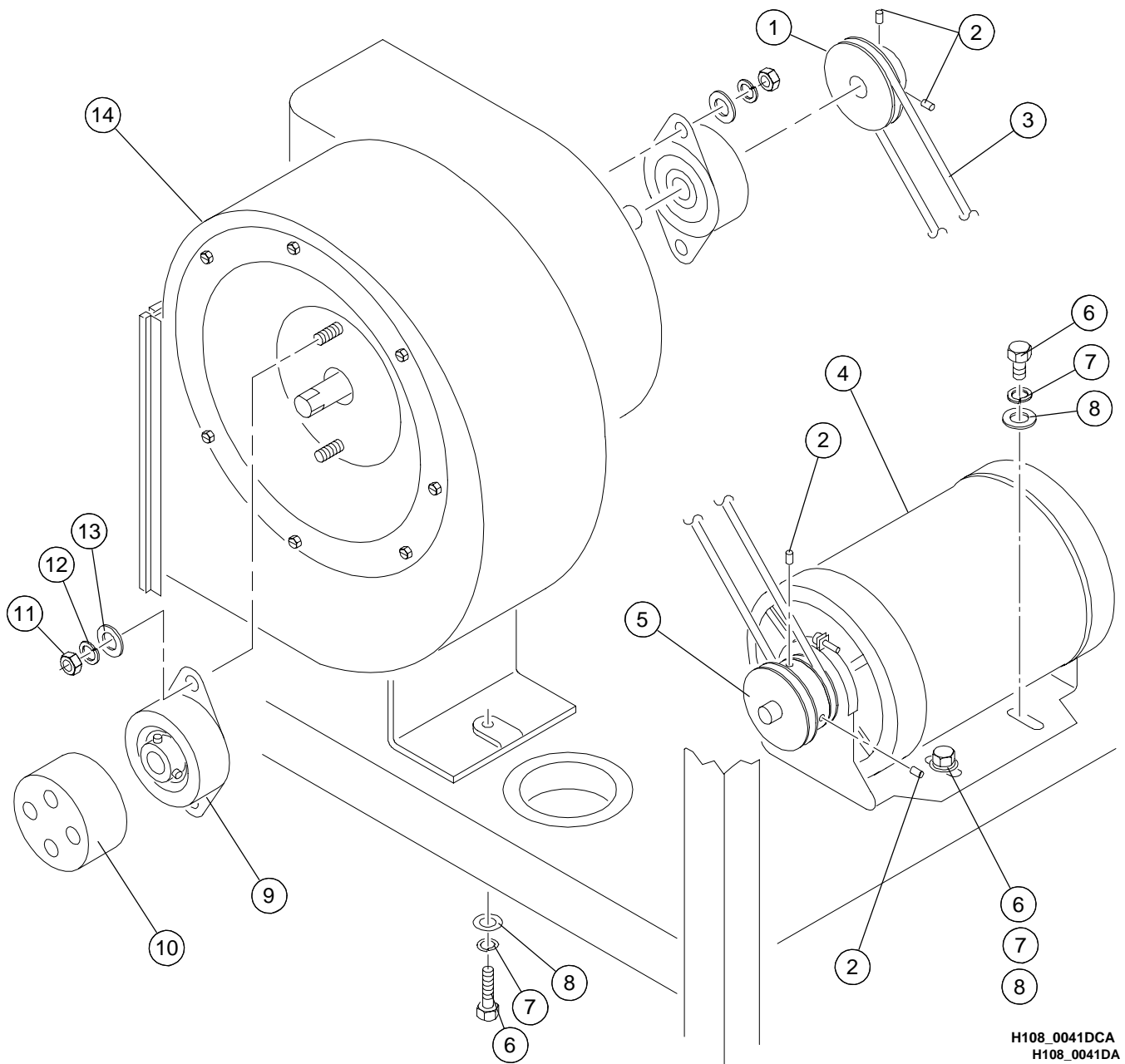
**Figure 5-3 Dryer Rollers and Air Tubes**  
Order by Part Number



H108\_0042ECC  
H108\_0042EA

| Item | Part No. | Description                        | Qty. |
|------|----------|------------------------------------|------|
| 1    | 659590   | Thermostat - Overtemperature ..... | 1    |
| 2    | 911438   | Strip - Terminal .....             | 1    |
| 3    | 493400   | Relief - Strain .....              | 1    |
| 4    | 852073   | Locknut.....                       | 1    |
| 5    | 183153   | Heater.....                        | 2    |
| 6    | 852611   | Washer .....                       | 6    |
| 7    | 853100   | Washer - Lock.....                 | 6    |
| 8    | 852682   | Screw .....                        | 6    |
| 9    | 622026   | Bracket - Heater .....             | 2    |
| 10   | 852971   | Screw .....                        | 2    |
| 11   | 187213   | Washer - Lock.....                 | 2    |
| 12   | 968186   | Cover - Heater .....               | 1    |

**Figure 5-4 Heater Parts**  
**Order by Part Number**

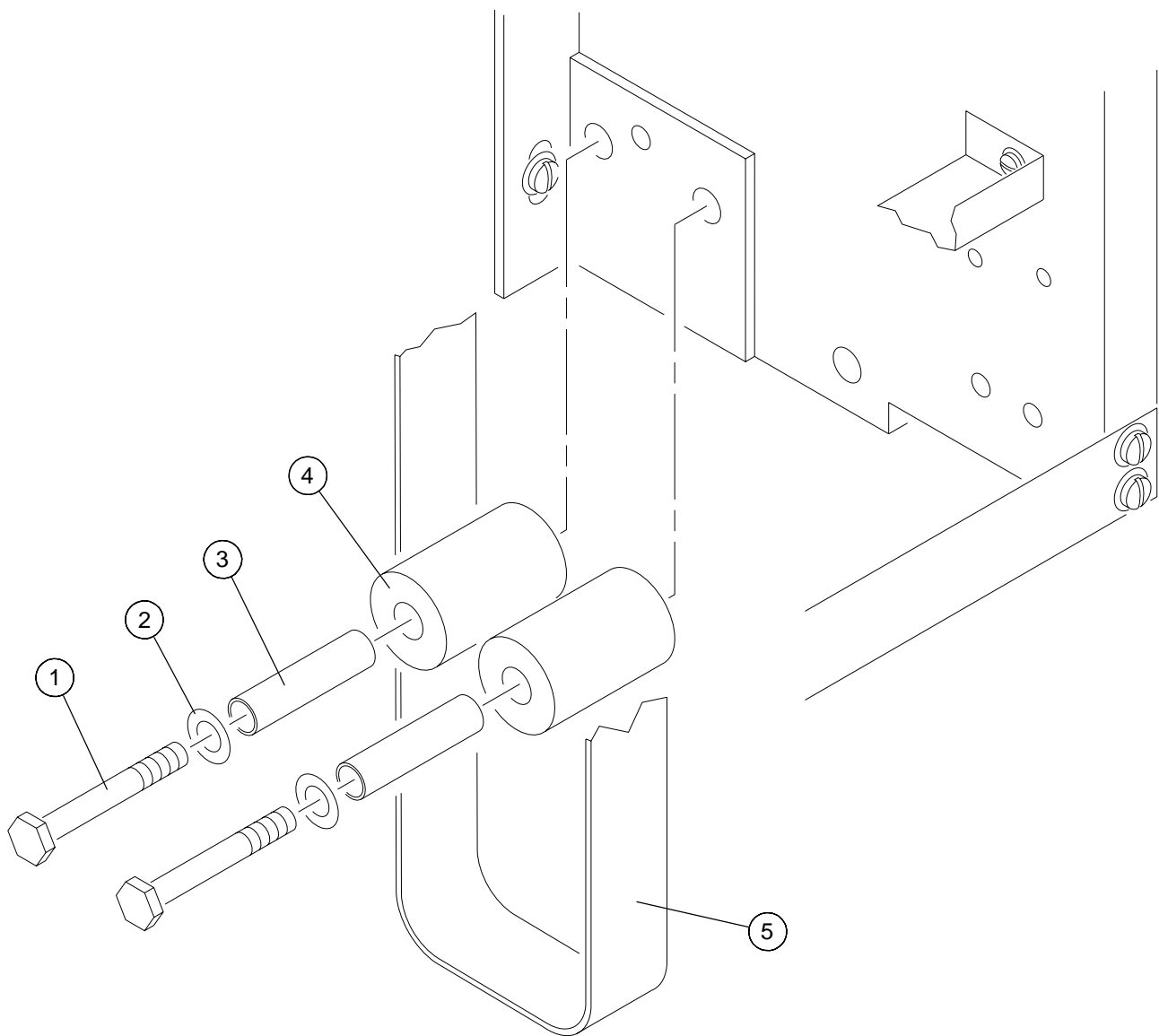


H108\_0041DCA  
H108\_0041DA

**Figure 5-5 Blower and Motor Assembly**  
**Order by Part Number**

| Item | Part No. | Description            | Qty. |
|------|----------|------------------------|------|
| 1    | 474692   | Pulley - Blower .....  | 1    |
| 2    | 852559   | Setscrew .....         | 4    |
| 3    | 474442   | Belt .....             | 1    |
| 4    | 963611   | Motor - Blower .....   | 1    |
| 5    | 474693   | Pulley.....            | 1    |
| 6    | 853006   | Screw .....            | 6    |
| 7    | 852617   | Washer - Lock.....     | 6    |
| 8    | 852613   | Washer .....           | 6    |
| 9    | 470203   | Bearing Assembly ..... | 2    |
| 10   | 914310   | Guard .....            | 1    |
| 11   | 166331   | Nut.....               | 4    |
| 12   | 852656   | Washer - Lock.....     | 4    |
| 13   | 852615   | Washer .....           | 4    |
| 14   | 264983   | Blower .....           | 1    |

Figure 5-5 Blower and Motor Assembly  
Order by Part Number

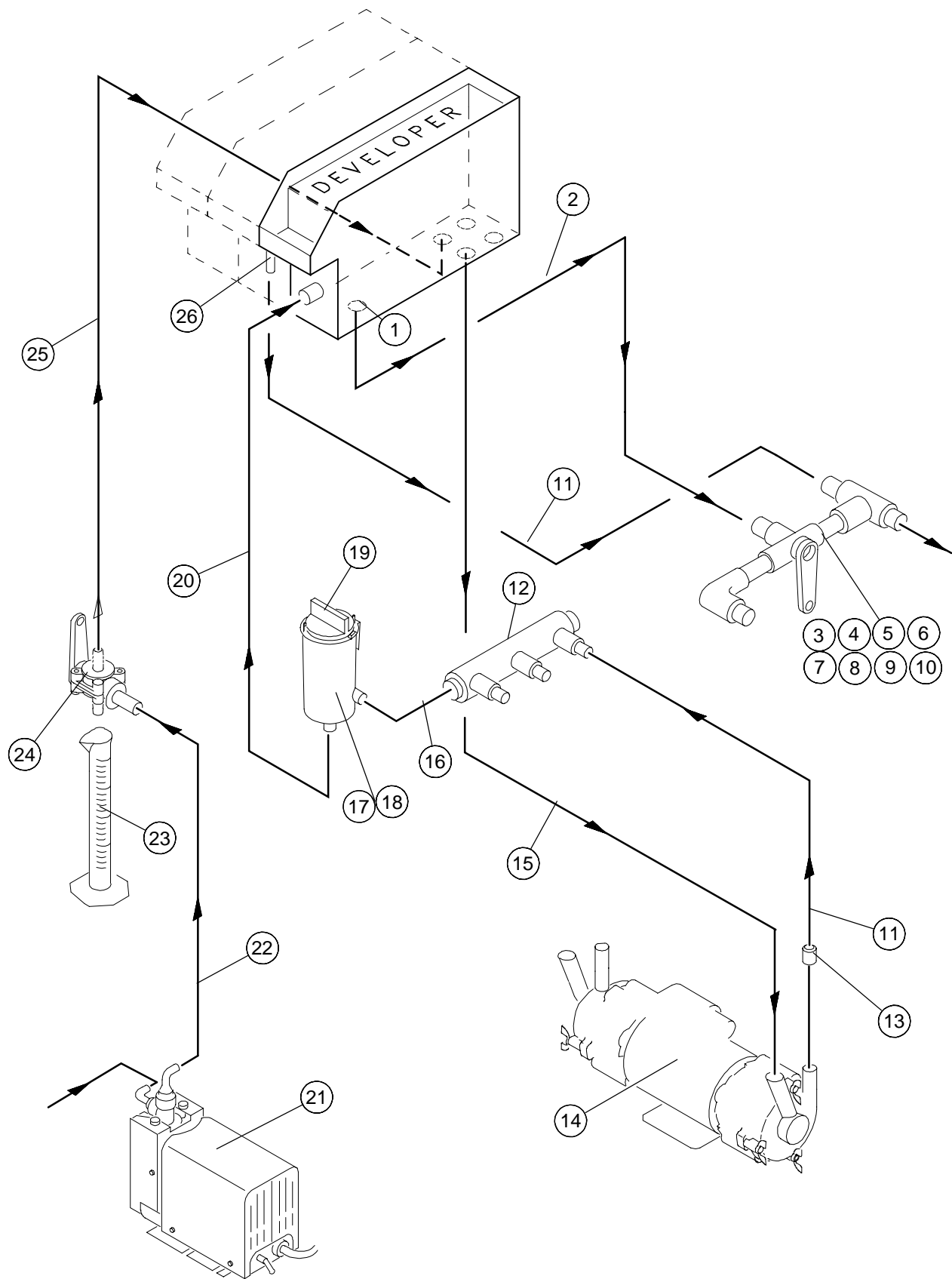


H108\_0255dca  
P108\_0255DA

| Item | Part No. | Description  | Qty. |
|------|----------|--------------|------|
| 1    | 541262   | Screw .....  | 2    |
| 2    | 852630   | Washer ..... | 2    |
| 3    | 779749   | Sleeve ..... | 2    |
| 4    | 779727   | Pulley.....  | 2    |
| 5    | 968433   | Belt .....   | 1    |

**Figure 5-6 Lower Dryer Adjustment Assembly**  
**Order by Part Number**

**SECTION 6**  
**Plumbing**

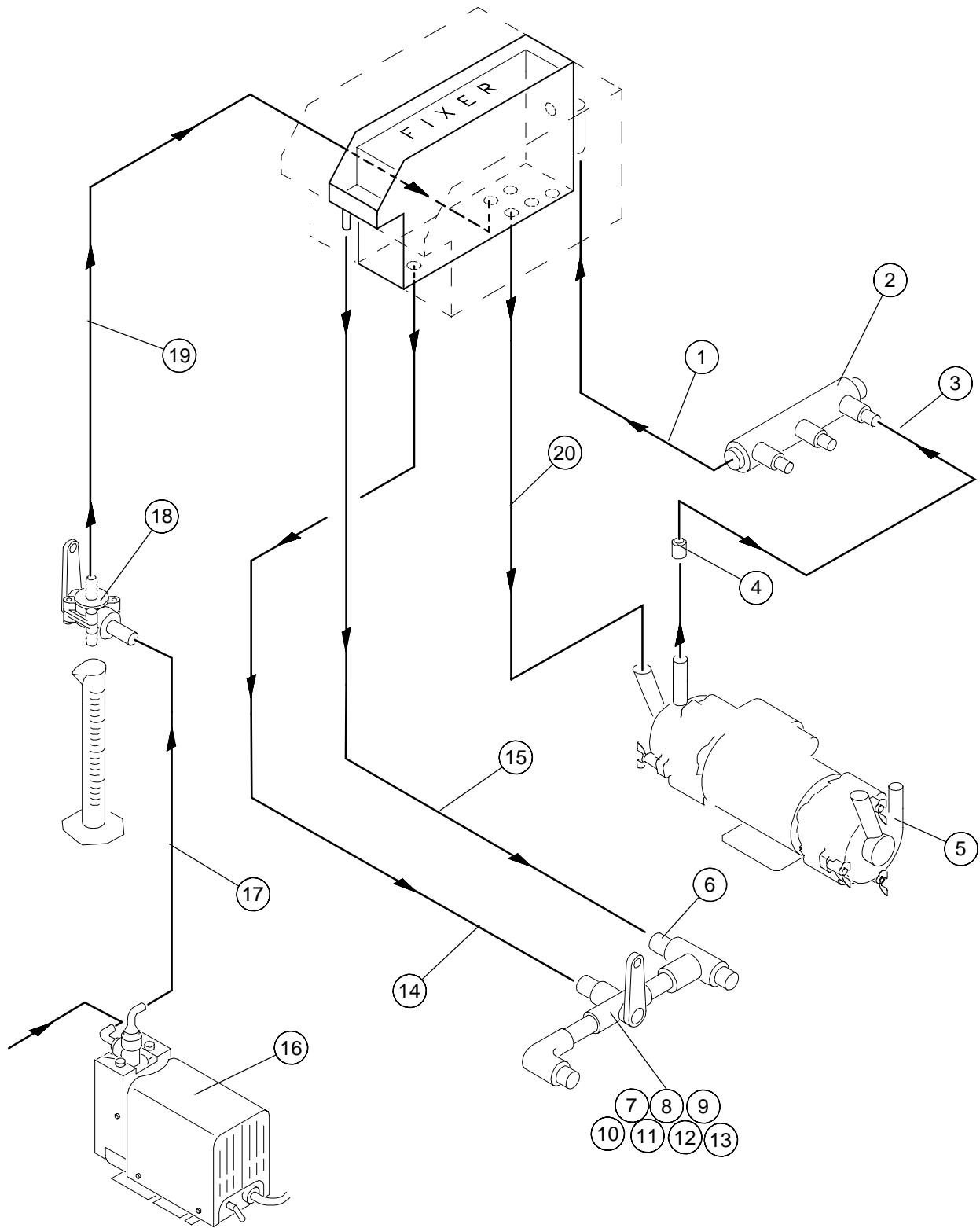


H108\_0260ECB  
H108\_0260EA

Figure 6-1 Developer Circulation Plumbing Diagram  
Order by Part Number

| Item | Part No. | Description  | Qty. |
|------|----------|--|------|
| 1    | 246800   | Clamp - Hose, narrow band size 2, range .219 - .625m, width .312 ..... | 10   |
| 2    | 911483   | Tubing .....   | 1    |
|      |          | <b>Developer Drain Assembly</b> .....                                  | 1    |
| 3    | 583127   | Valve - Chemical drain .....   | 1    |
| 4    | 748249   | Elbow - ½ x ¾ in.....  | 1    |
| 5    | 748427   | Nipple - ½ x 2 ½ in. ....  | 2    |
| 6    | 748585   | Tee - ½ x ¾ x ¾ in. ....   | 1    |
| 7    | 748245   | Clamp.....   | 1    |
| 8    | 534764   | Elbow - ½ Pt x ½ Barb .....  | 1    |
| 9    | 475492   | Cap.....   | 1    |
| 10   | 246808   | Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....    | 1    |
| 11   | 914498   | Tubing - Formed .....  | 2    |
| 12   | 607748   | Thermowell.....  | 1    |
| 13   | 918889   | Orifice, .220 I D.....   | 1    |
| 14   | 914491   | Recirculation Pump Assembly .....                                      | 1    |
| 15   | 760476   | Tubing .....   | 1    |
| 16   | 240628   | Tubing - Formed .....  | 1    |
| 17   | 562790   | Cartridge - Filter .....   | 1    |
| 18   | 261391   | Canister - Developer filter.....                                       | 1    |
| 19   | 562553   | Filter Cap Assembly .....  | 1    |
| 20   | 333966   | Tubing - Formed .....  | 1    |
| 21   | 943211   | Replenishment Pump Assembly, complete .....                            | 1    |
| 22   | 333439   | Tubing - Flared .....  | 1    |
| 23   | 479821   | Cylinder - Graduated .....   | 1    |
| 24   | 240888   | Valve - Replenishment, check.....                                      | 1    |
| 25   | 943205   | Tubing - Formed .....  | 1    |
| 26   | 429715   | Clamp - Hose, narrow band size 2, range .359 - .391, width .220 .....  | 3    |

Figure 6-1 Developer Circulation Plumbing Diagram  
Order by Part Number

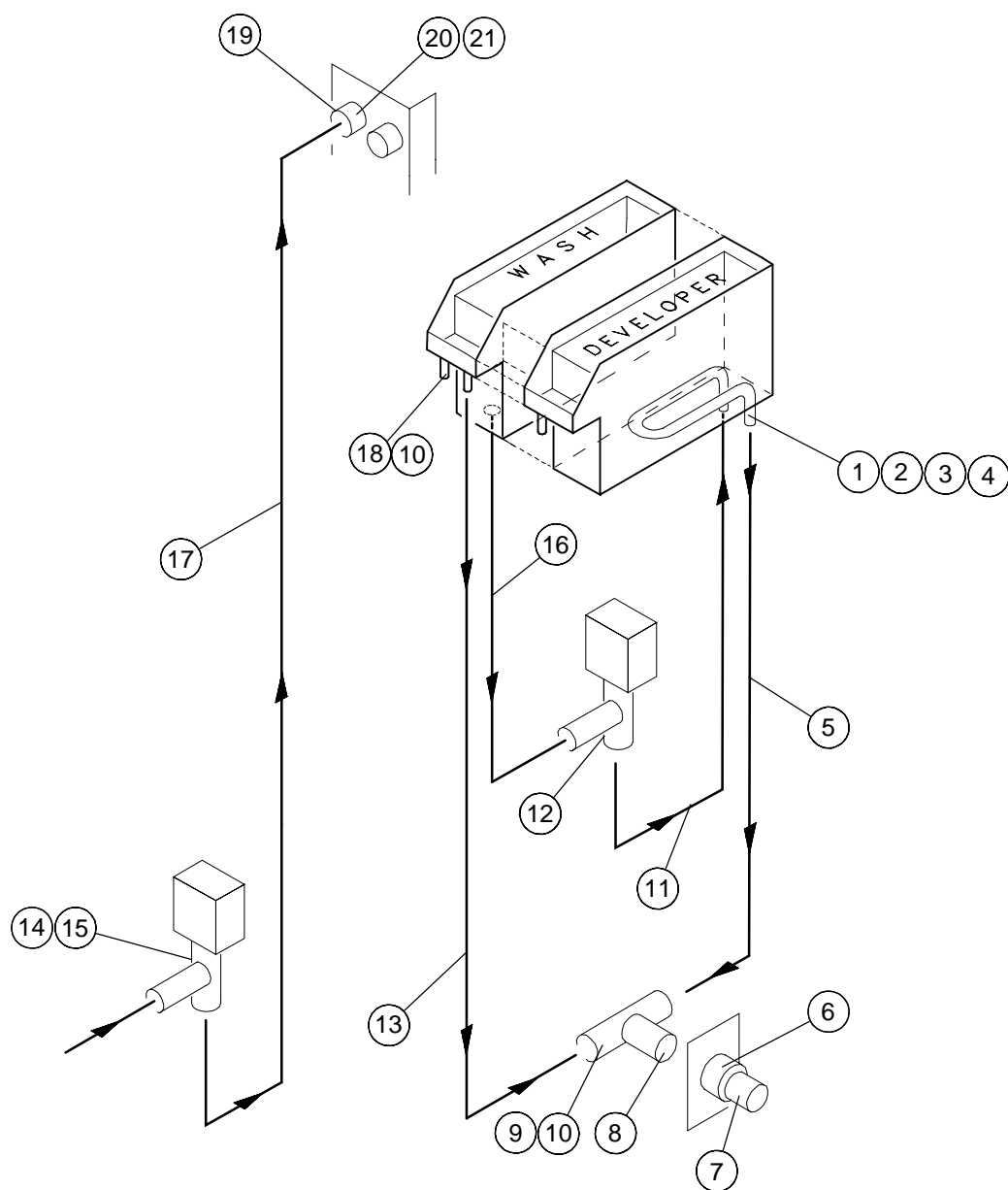


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H108\_0261EA

**Figure 6-2 Fixer Circulation Plumbing Diagram**  
**Order by Part Number**

| Item | Part No. | Description   | Qty. |
|------|----------|---|------|
| 1    | 333465   | Tubing - Formed, 13.0 in.....   | 1    |
| 2    | 607748   | Thermowell.....   | 1    |
| 3    | 911485   | Tubing - Formed, flared.....  | 1    |
| 4    | 918889   | Orifice, .220 I D.....  | 1    |
| 5    | 914491   | Recirculation Pump Assembly.....                                      | 1    |
| 6    | 246808   | Clamp - Hose, wide band size 10, range .500 - 1.125 width .562.....   | 17   |
|      |          | <b>Drain Valve Assembly</b> .....                                     | 1    |
| 7    | 583127   | Valve - Chemical drain .....  | 1    |
| 8    | 748249   | Elbow - ½ x ¾ in.....   | 1    |
| 9    | 748427   | Nipple - ½ x 2 ½ in. ....   | 2    |
| 10   | 748585   | Tee - ½ x ¾ x ¾ in. ....  | 1    |
| 11   | 748245   | Clamp.....  | 1    |
| 12   | 534764   | Elbow - ½ Pt x ½ Barb .....   | 1    |
| 13   | 475492   | Cap.....  | 1    |
| 14   | 459600   | Tubing .....  | 1    |
| 15   | 246890   | Tubing - Formed .....   | 1    |
| 16   | 943211   | Replenishment Pump Assembly, complete .....                           | 1    |
| 17   | 475499   | Fitting Tee ½ x ½ x ¼.....  | 1    |
| 17   | 429715   | Clamp - Hose, narrow band size 2, range .359 - .391, width .220 ..... | 1    |
| 18   | 240888   | Valve - Replenishment, check .....                                    | 1    |
| 19   | 333439   | Tubing - Flared .....   | 1    |
| 20   | 464101   | Tubing - 13.0 in.....   | 1    |

Figure 6-2 Fixer Circulation Plumbing Diagram  
Order by Part Number

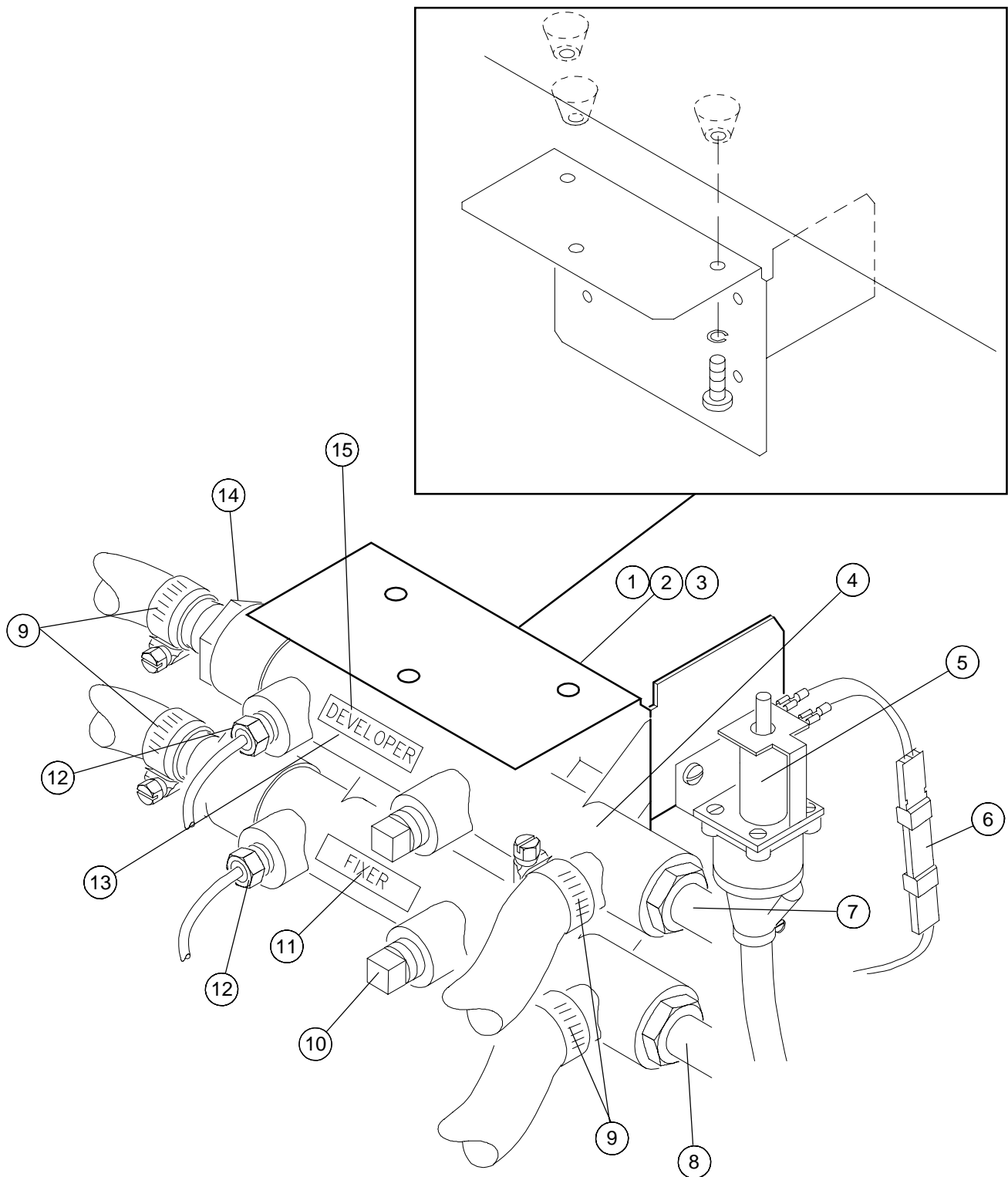


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Figure 6-3 Washer Circulation Plumbing Diagram  
Order by Part Number

| Item | Part No. | Description   | Qty. | Notes                        |
|------|----------|---|------|------------------------------|
| 1    | 532095   | Exchanger - Heat.....   | 1    | Not shown, packed in prepack |
| 2    | 532378   | Seal .....  | 6    |                              |
| 3    | 532379   | Washer .....  | 2    |                              |
| 4    | 562602   | Plug - Gland sealing .....  | 2    |                              |
| 5    | 333432   | Tubing- Formed.....   | 1    |                              |
| 6    | 911151   | Coupling - Drain.....   | 1    |                              |
| 7    | 183882   | Adapter.....  | 1    |                              |
| 8    | 853063   | Fitting - Barbed .....  | 1    |                              |
| 9    | 282902   | Tee - ½ PT x ½ Barb x ½ Barb.....                                   | 1    |                              |
| 10   | 246808   | Clamp - Hose, wide band size 10, range .500 - 1.125 width .562..... | 17   |                              |
| 11   | 911487   | Tubing - Formed .....   | 1    |                              |
| 12   | 779243   | Solenoid - Cooling/wash dump.....                                   | 1    |                              |
| 13   | 963809   | Tubing - Formed, flared .....                                       | 1    |                              |
| 14   | 594431   | Adapter - Garden hose .....   | 1    |                              |
| 15   | 779241   | Solenoid Valve - Inlet.....   | 1    |                              |
| 16   | 911480   | Tubing - Formed, flared .....                                       | 1    |                              |
| 17   | 911486   | Tubing - Flared, 53 in., high pressure.....                         | 1    |                              |
| 18   | 475492   | Cap.....  | 1    |                              |
| 19   | 943701   | Coupling - Quick disconnect, panel mount.....                       | 1    |                              |
| 20   | 246801   | Clamp - Hose, narrow band size 3 .....                              | 2    |                              |
| 21   | 581094   | Washer - Garden hose .....  | 1    |                              |

**Figure 6-3 Washer Circulation Plumbing Diagram**  
**Order by Part Number**

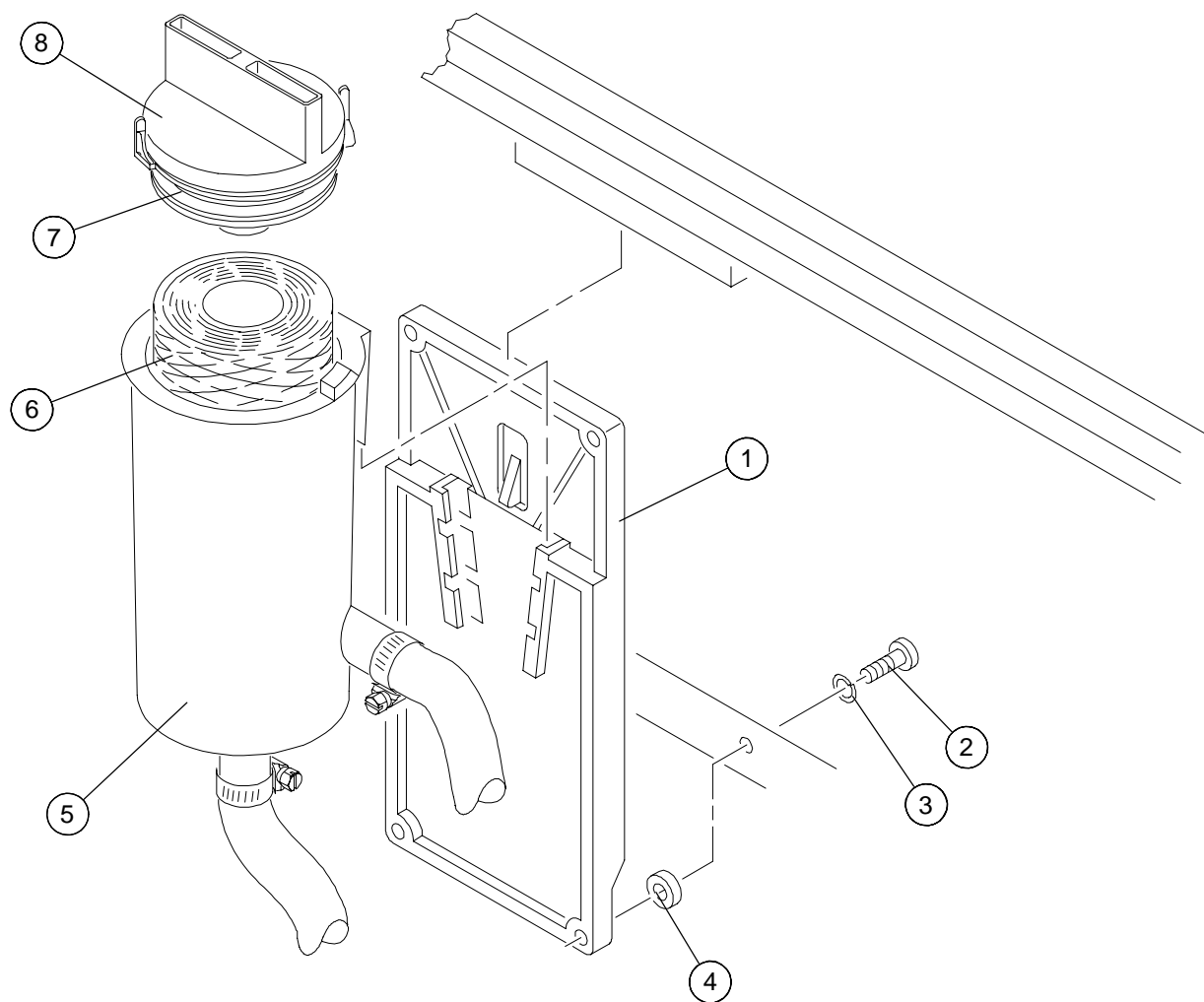


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H108\_0157EA

**Figure 6-4 Developer/Fix Thermowell Assemblies**  
**Order by Part Number**

| Item | Part No. | Description  | Qty. | Notes     |
|------|----------|--|------|-----------|
| 1    | 183498   | Washer - Flat .....  | 4    | Not shown |
| 2    | 535004   | Washer - Lock.....   | 4    | Not shown |
| 3    | 852871   | Screw .....  | 4    | Not shown |
| 4    | 607748   | Thermowell .....   | 2    |           |
| 5    | 779243   | Solenoid - Cooling/wash dump.....                                      | 1    |           |
| 6    | 618502   | Diode Assembly .....   | 1    |           |
| 7    | 914804   | Heater - Developer, 1000 watts.....                                    | 1    |           |
| 8    | 914803   | Heater - Fixer, 1200 watts .....                                       | 1    |           |
| 9    | 246808   | Clamp - Hose, wide band size 10, range .500 -<br>1.125 width .562..... | 4    |           |
| 10   | 541891   | Plug .....   | 2    |           |
| 11   | 529615   | Label - Fixer .....  | 1    |           |
| 12   | 963610   | Thermistor .....   | 2    |           |
| 13   | 607793   | Locator .....  | 2    | Not shown |
| 14   | 532033   | Adapter .....  | 2    |           |
| 15   | 522359   | Label - Developer .....  | 1    |           |

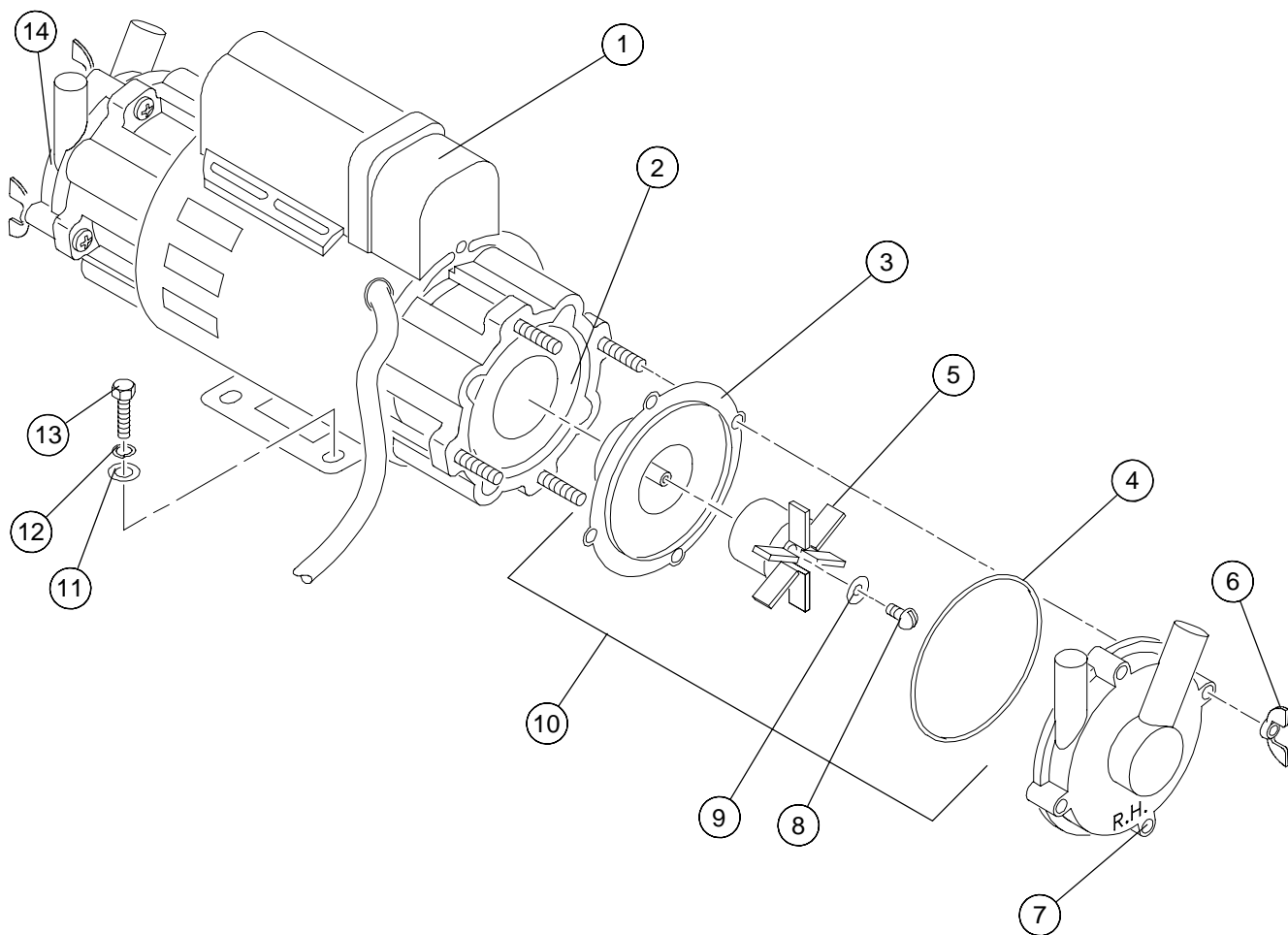
**Figure 6-4 Developer/Fix Thermowell Assemblies**  
**Order by Part Number**



H108\_0242DCA  
H108\_0242DA

| Item | Part No. | Description                       | Qty. | Notes                  |
|------|----------|-----------------------------------|------|------------------------|
| 1    | 246746   | Bracket .....                     | 1    | Includes 562485 O-Ring |
| 2    | 852682   | Screw .....                       | 2    |                        |
| 3    | 853100   | Washer - Lock.....                | 2    |                        |
| 4    | 943208   | Spacer .....                      | 2    |                        |
| 5    | 261391   | Canister - Developer filter ..... | 1    |                        |
| 6    | 562790   | Cartridge - Filter.....           | 1    |                        |
| 7    | 562485   | O-Ring .....                      | 1    |                        |
| 8    | 562553   | Filter Cap Assembly.....          | 1    |                        |

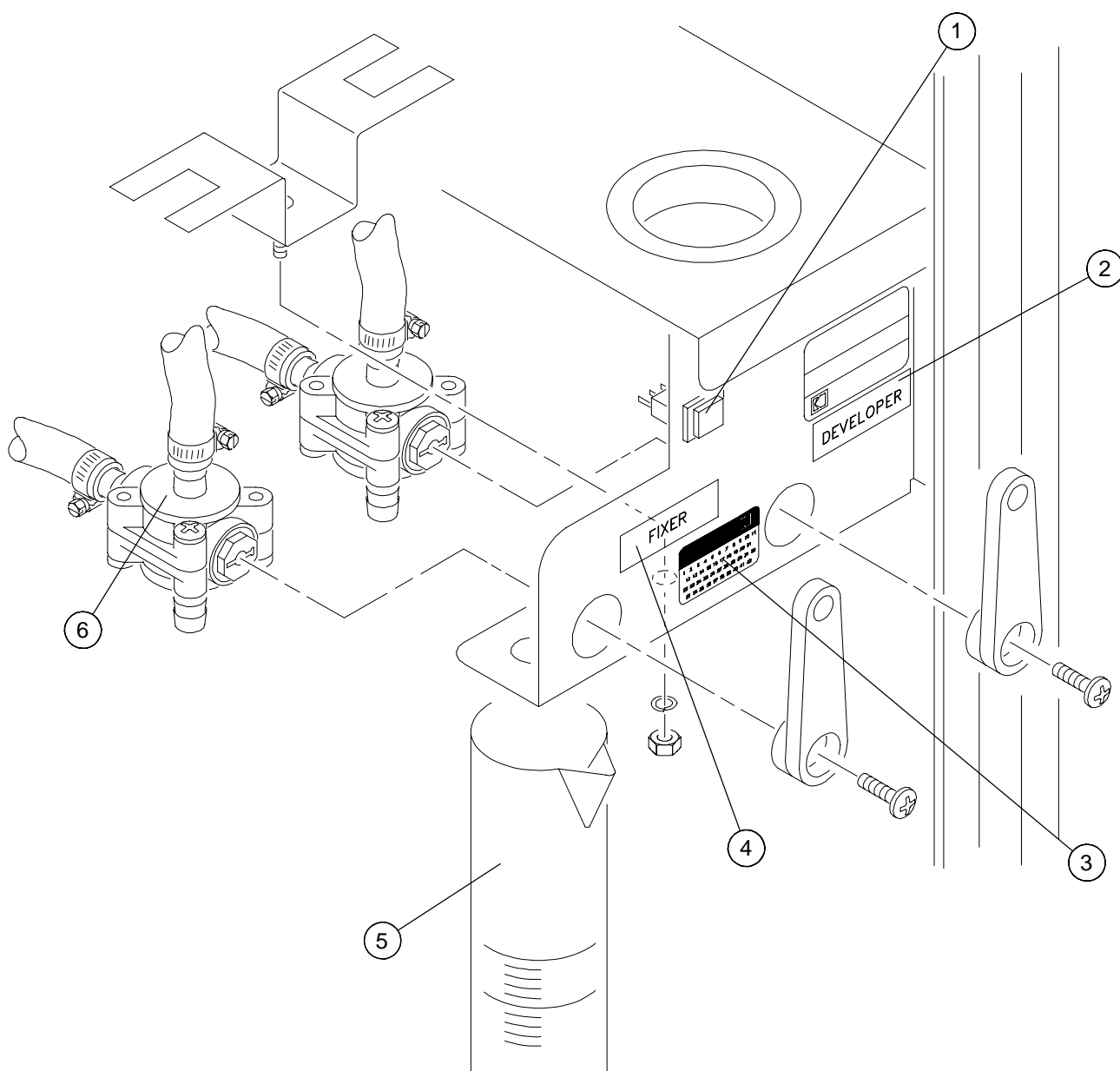
**Figure 6-5 Filter Canister Assembly**  
**Order by Part Number**



H108\_0040DCC  
H108\_0040DA

| Item | Part No. | Description                               | Qty. | Notes                               |
|------|----------|---|------|-------------------------------------|
|      | 911491   | Recirculation Pump Assembly .....         | 1    | Includes items 3, 4, 5, 8,<br>and 9 |
| 1    | 477871   | Capacitor .....                           | 1    |                                     |
| 2    | 473926   | Magnet - Drive .....                      | 2    |                                     |
| 3    | 418700   | Housing - Inner .....                     | 2    |                                     |
| 4    | 463363   | O-Ring .....                              | 2    |                                     |
| 5    | 474362   | Impeller.....                             | 2    |                                     |
| 6    | 144097   | Nut - Wing.....                           | 8    |                                     |
| 7    | 472606   | Housing - Outer, right .....              | 1    |                                     |
| 8    | 452946   | Screw .....                               | 2    |                                     |
| 9    | 493505   | Washer .....                              | 2    |                                     |
| 10   | 418701   | Inner Housing and Impeller Assembly ..... | 2    |                                     |
| 11   | 852873   | Washer .....                              | 2    |                                     |
| 12   | 853086   | Washer - Lock.....                        | 2    |                                     |
| 13   | 852895   | Screw .....                               | 2    |                                     |
| 14   | 472605   | Housing - Outer, left .....               | 1    |                                     |

**Figure 6-6 Recirculation Pump Assembly**  
**Order by Part Number**

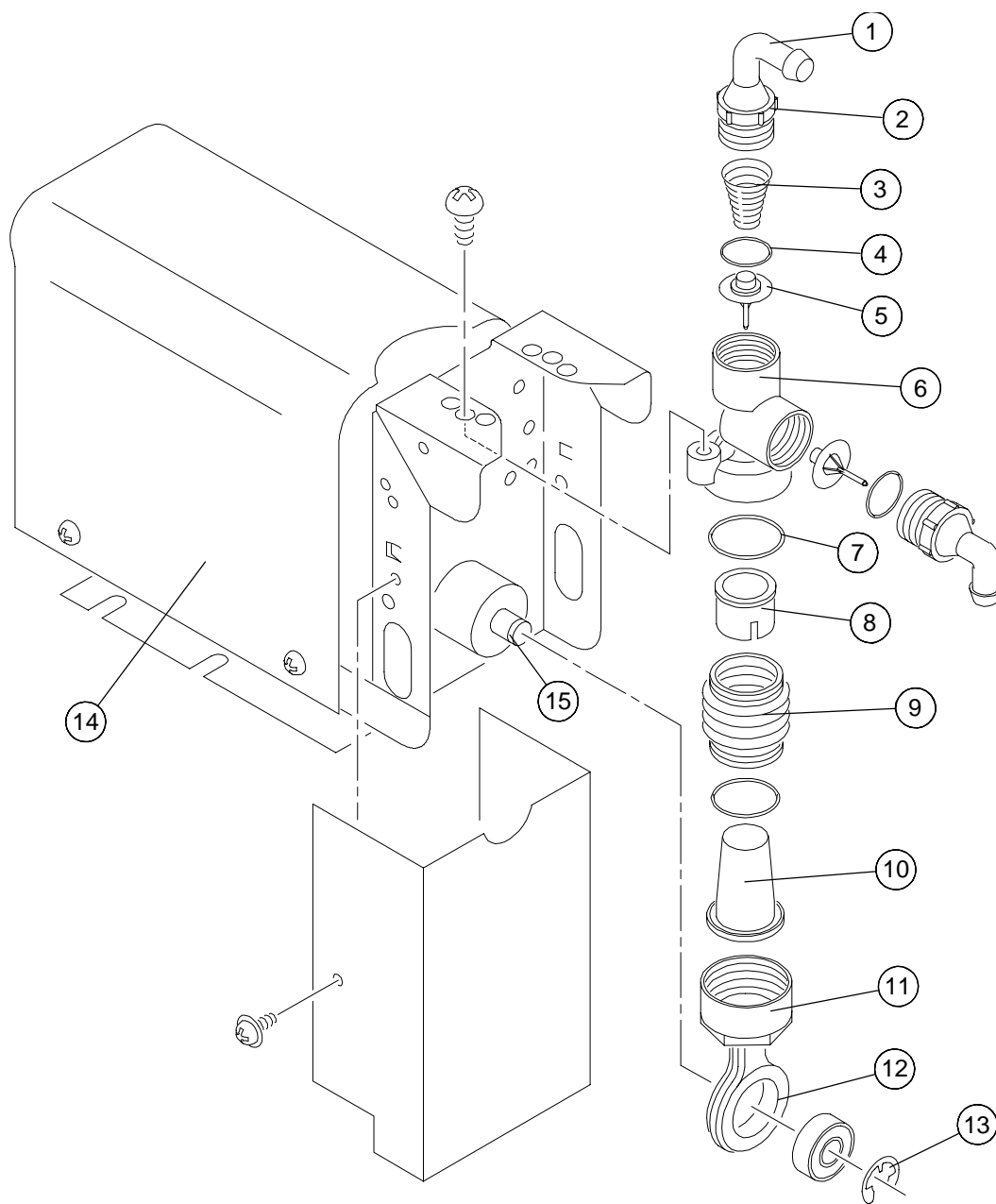


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H108\_0020DA

**Figure 6-7 Replenishment Control Assembly**  
**Order by Part Number**

| Item | Part No. | Description                         | Qty. |
|------|----------|-------------------------------------|------|
| 1    | 478560   | Switch - Replenishment, check ..... | 1    |
| 2    | 522359   | Label - Developer .....             | 1    |
| 3    | 869623   | Label - Modification.....           | 1    |
| 4    | 529615   | Label - Fixer.....                  | 1    |
| 5    | 479821   | Cylinder - Graduated .....          | 2    |
| 6    | 240888   | Valve - Replenishment, check .....  | 2    |

**Figure 6-7 Replenishment Control Assembly**  
**Order by Part Number**

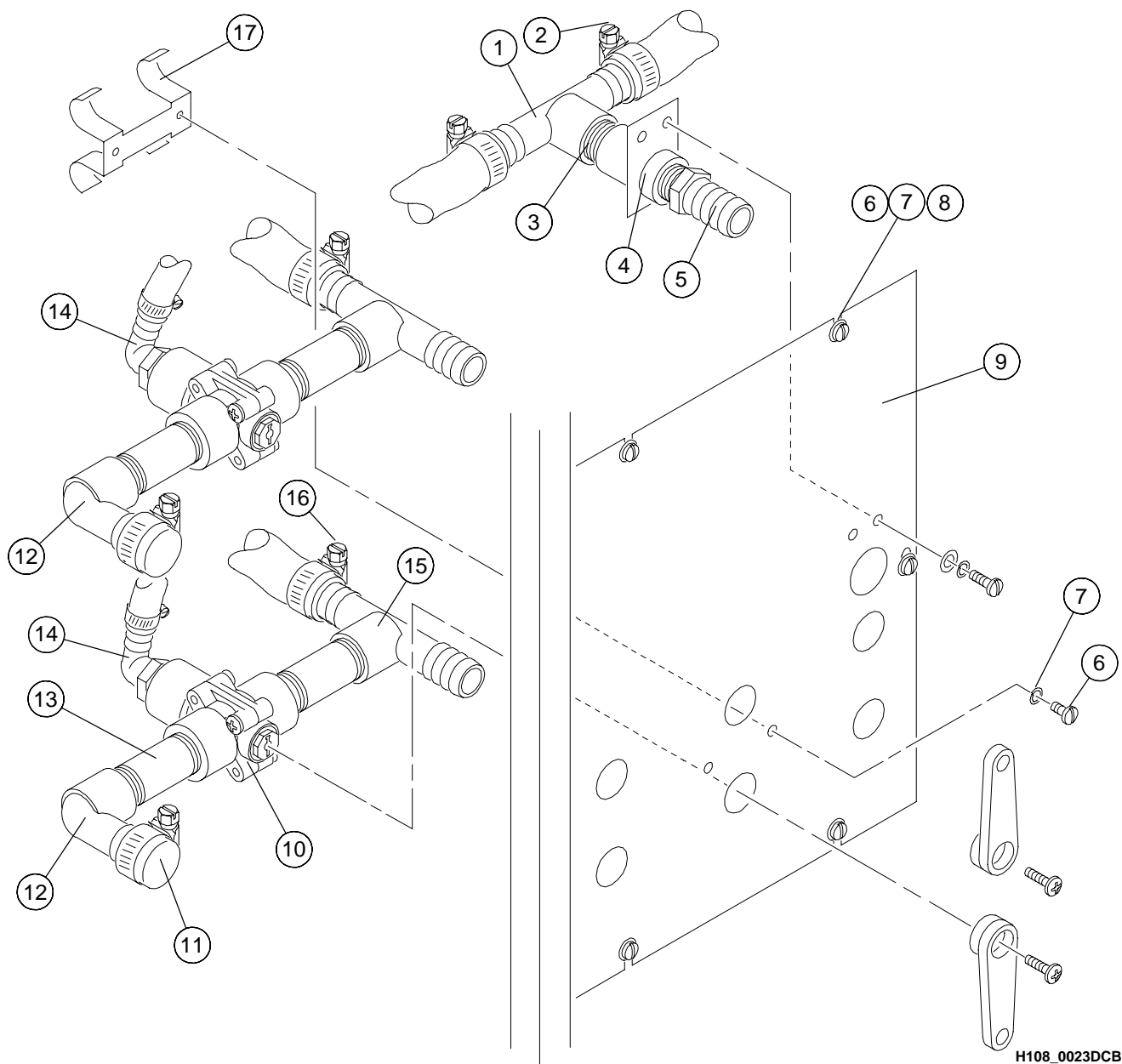


H108\_0272DCB  
H108\_0272DA

**Figure 6-8 Developer/Fixer Replenishment Pumps**  
**Order by Part Number**

| Item | Part No. | Description                                 | Qty. |
|------|----------|---|------|
| 1    | 520390   | Elbow.....                                  | 2    |
| 2    | 520391   | Nut.....                                    | 2    |
| 3    | 914807   | Spring.....                                 | 1    |
| 4    | 520388   | O-Ring.....                                 | 2    |
| 5    | 609817   | Valve Assembly .....                        | 2    |
| 6    | 535638   | Valve Body .....                            | 1    |
| 7    | 535639   | O-Ring.....                                 | 2    |
| 8    | 914812   | Guide.....                                  | 1    |
| 9    | 532008   | Bellows.....                                | 1    |
| 10   | 594838   | Cup - Displacement .....                    | 1    |
| 11   | 594839   | Nut - Coupling.....                         | 1    |
| 12   | 914809   | Connecting Rod Assembly .....               | 1    |
| 13   | 914808   | E-Ring .....                                | 1    |
| 14   | 943211   | Replenishment Pump Assembly, complete ..... | 2    |
| 15   | 914811   | Crank.....                                  | 1    |

**Figure 6-8 Developer/Fixer Replenishment Pumps**  
Order by Part Number



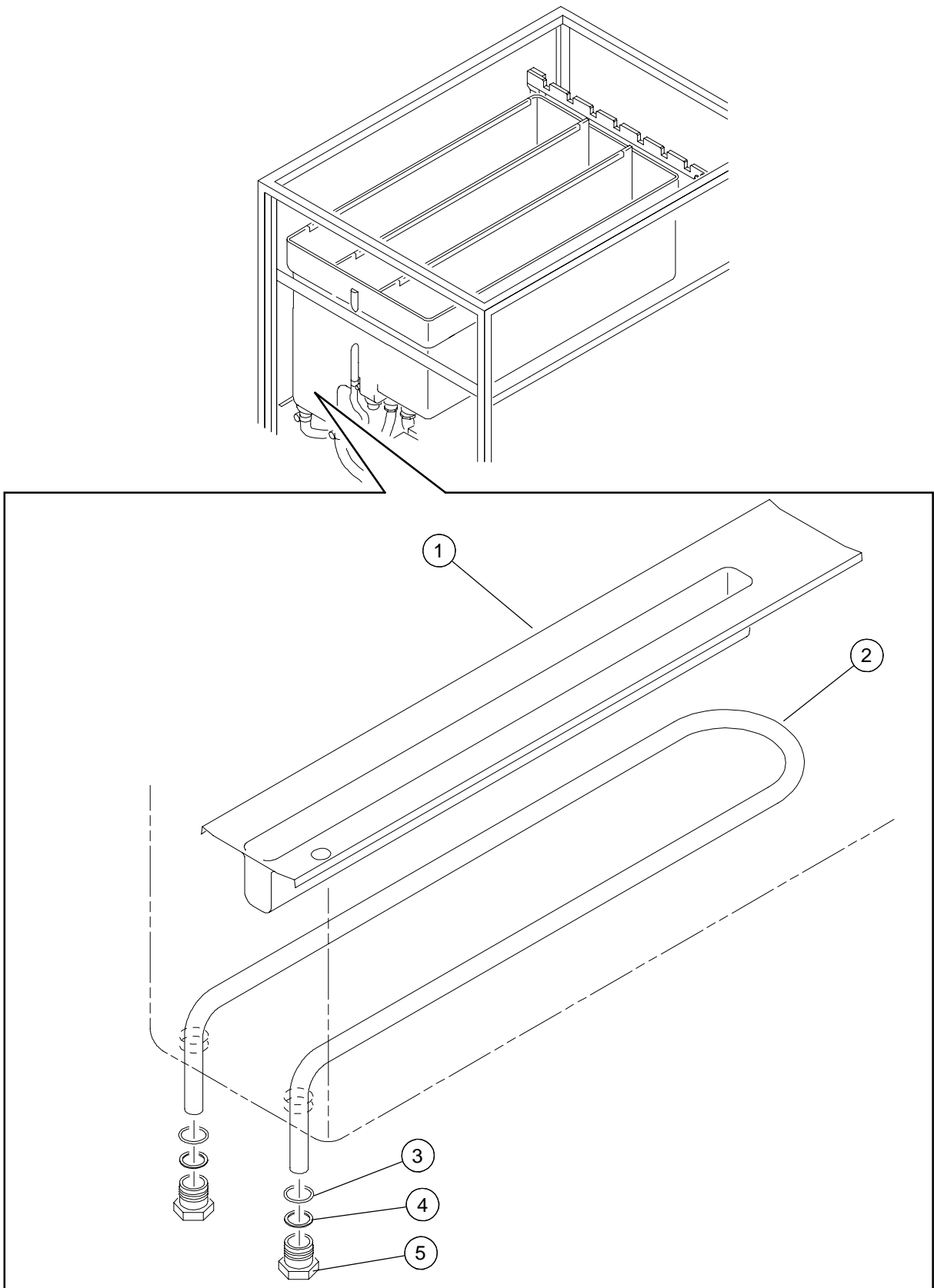
H108\_0023DA

H108\_0023DCB

**Figure 6-9 Drain Assembly**  
Order by Part Number

| Item | Part No. | Description   | Qty. |
|------|----------|---|------|
| 1    | 282902   | Tee - ½ PT x ½ Barb x ½ Barb.....                                   | 1    |
| 2    | 246808   | Clamp - Hose, wide band size 10, range .500 - 1.125 width .562..... | 17   |
| 3    | 911151   | Coupling - Drain.....   | 1    |
| 4    | 183882   | Adapter.....  | 1    |
| 5    | 853063   | Fitting - Barbed .....  | 1    |
| 6    | 852682   | Screw .....   | 4    |
| 7    | 853100   | Washer - Lock.....  | 4    |
| 8    | 852611   | Washer.....   | 4    |
| 9    | 779718   | Panel .....   | 1    |
| 10   | 583127   | Valve - Chemical drain .....  | 2    |
| 11   | 475492   | Cap.....  | 2    |
| 12   | 748249   | Elbow - ½ x ¾ in.....   | 2    |
| 13   | 748427   | Nipple - ½ x 2 ½ in. ....   | 4    |
| 14   | 534764   | Elbow - ½ Pt x ½ Barb .....   | 2    |
| 15   | 748585   | Tee - ½ x ¾ x ¾ in. ....  | 2    |
| 16   | 246801   | Clamp - Hose, narrow band size 3 .....                              | 2    |
| 17   | 748245   | Clamp.....  | 2    |

Figure 6-9 Drain Assembly  
Order by Part Number



H108\_0127ECA  
H108\_0127EA

**Figure 6-10 Developer Heat Exchanger**  
**Order by Part Number**

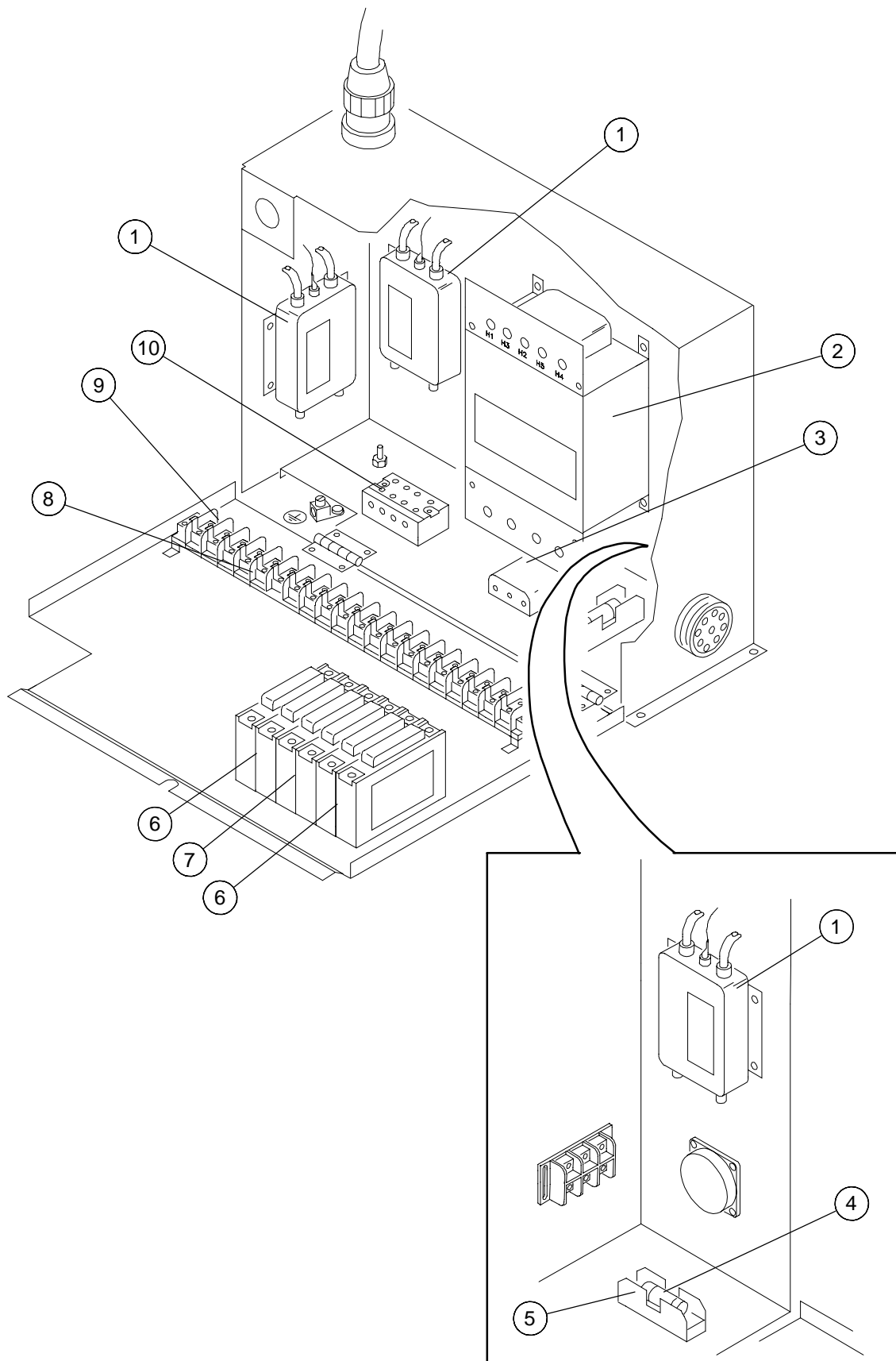
| Item | Part No. | Description                  | Qty. |
|------|----------|------------------------------|------|
| 1    | 779730   | Cover - Heat Exchanger ..... | 1    |
| 2    | 532095   | Exchanger - Heat.....        | 1    |
| 3    | 532377   | Washer .....                 | 2    |
| 4    | 532378   | Seal .....                   | 2    |
| 5    | 562602   | Plug - Gland sealing .....   | 1    |

Figure 6-10 Developer Heat Exchanger  
Order by Part Number

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## **SECTION 7**

### **Electrical**

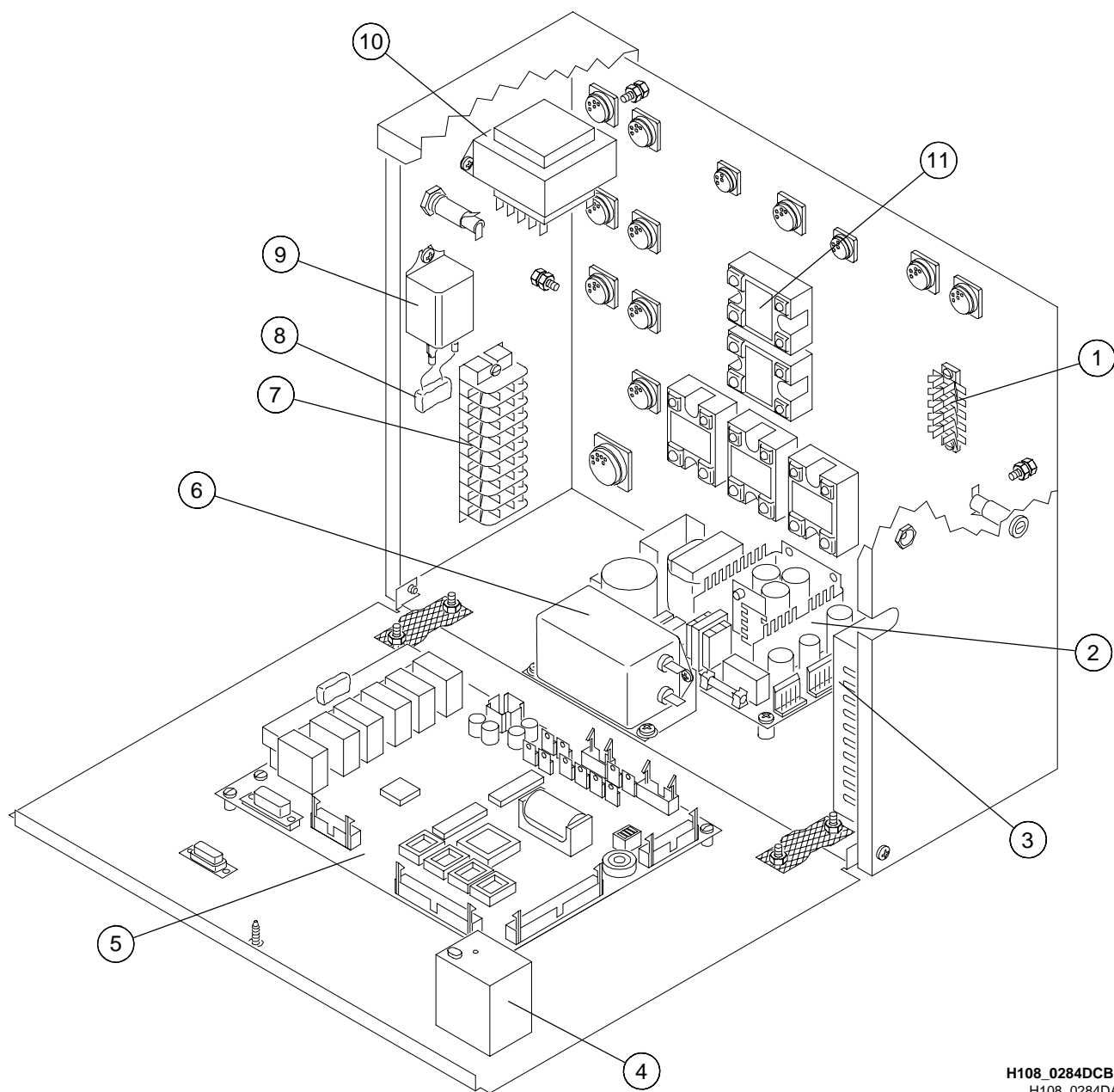


H108\_0046ECB  
P108\_0046EA

**Figure 7-1 Transformer Box**  
**Order by Part Number**

| Item | Part No. | Description                             | Qty. |
|------|----------|---|------|
| 1    | 911424   | Filter - FL1, FL2, FL3.....             | 3    |
| 2    | 918801   | Transformer - T1 .....                  | 1    |
| 3    | 918211   | Filter - FL4 .....                      | 1    |
| 4    | 264407   | Fuse - F3 .....                         | 1    |
| 5    | 264405   | Holder - Fuse .....                     | 1    |
| 6    | 911419   | Breaker - Circuit, 10 A, CB2, CB4 ..... | 2    |
| 7    | 779273   | Breaker - Circuit, 15 A, CB3.....       | 1    |
| 8    | 914235   | Strip - Marker .....                    | 1    |
| 9    | 914234   | Strip - Terminal, TB2 .....             | 1    |
| 10   | 240627   | Strip - Terminal, TB1 .....             | 1    |

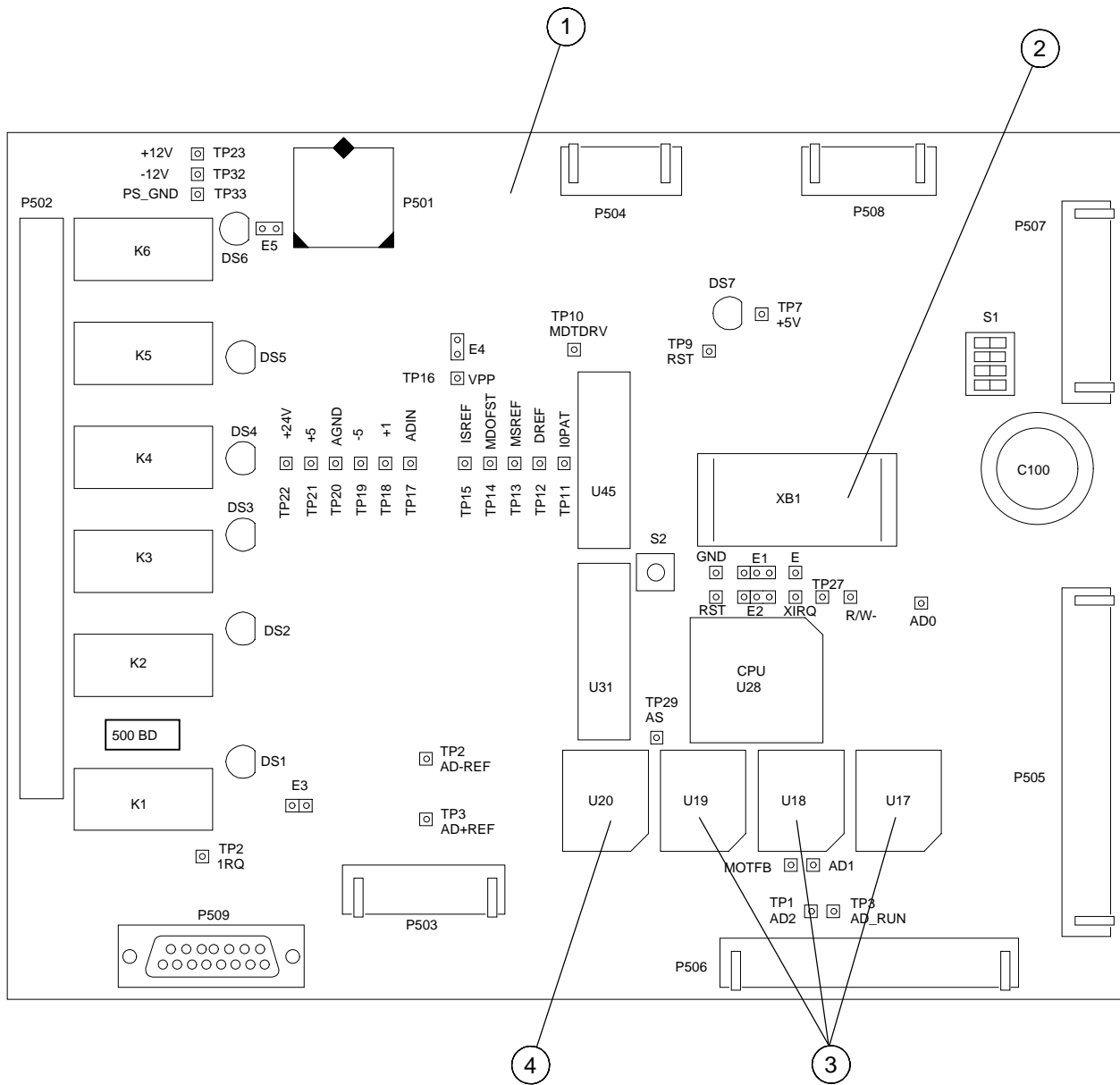
Figure 7-1 Transformer Box  
Order by Part Number



H108\_0284DCB  
H108\_0284DA

| Item | Part No. | Description                      | Qty. |
|------|----------|----------------------------------|------|
| 1    | 535265   | Strip - Terminal, TB5 .....      | 1    |
| 2    | 955745   | Quad Power Supply.....           | 1    |
| 3    | 911412   | Controller - DC Motor .....      | 1    |
| 4    | 914493   | Counter.....                     | 1    |
| 5    | 968175   | 500 Circuit Board Assembly ..... | 1    |
| 6    | 781230   | Filter - RFI.....                | 1    |
| 7    | 779400   | Strip - Terminal .....           | 1    |
| 8    | 918804   | Network - Arc suppression .....  | 1    |
| 9    | 918204   | Relay - K8.....                  | 1    |
| 10   | 779409   | Transformer - T2.....            | 1    |
| 11   | 655290   | Solid State Relay .....          | 5    |

Figure 7-2 Electrical Box  
Order by Part Number

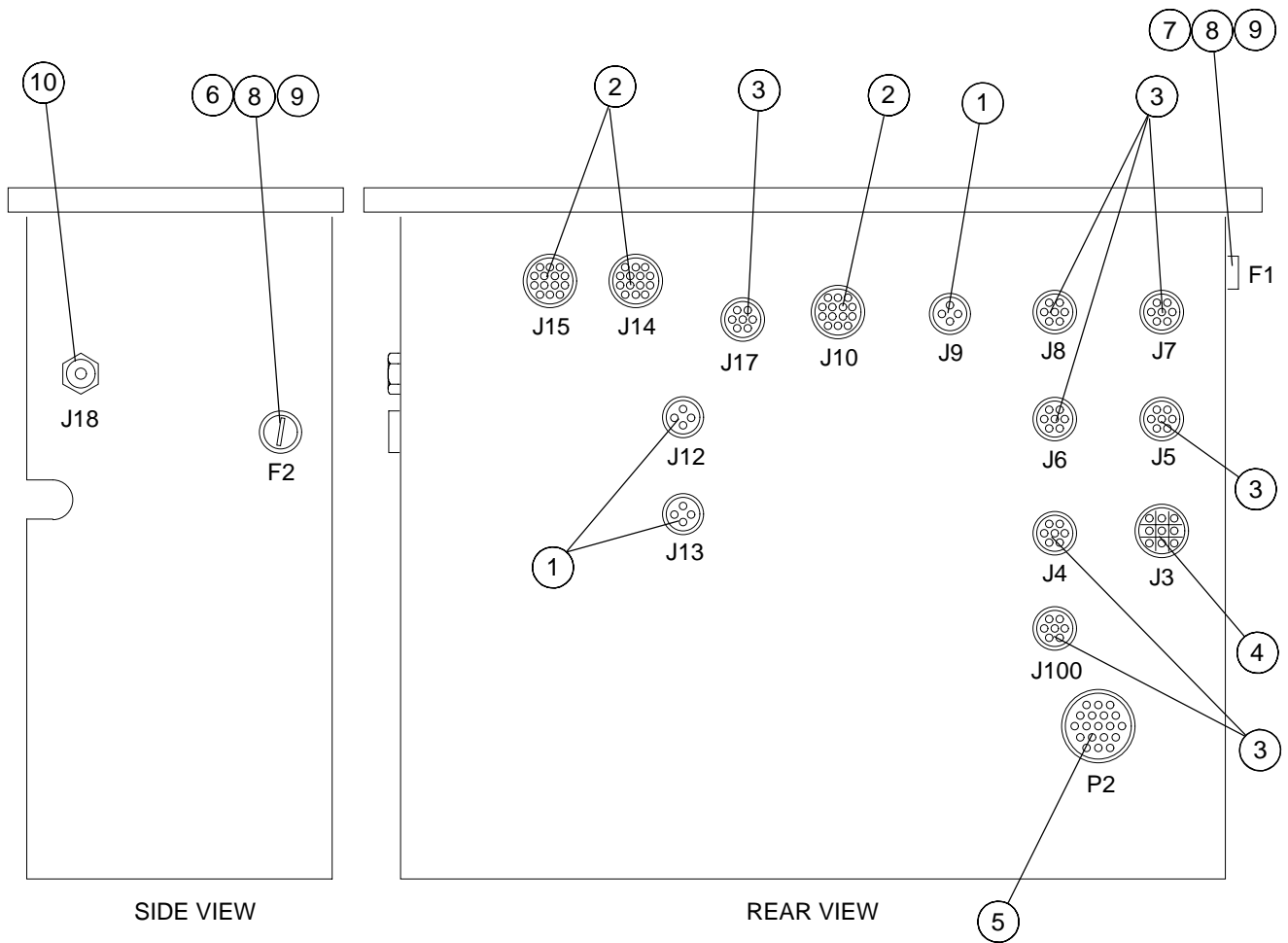


H108\_0285DCB  
H108\_0285DA

Figure 7-3 500 Circuit Board Assembly  
Order by Part Number

| Item | Part No. | Description   | Qty. | Notes                           |
|------|----------|---|------|---------------------------------|
| 1    | 969175   | 500 Circuit Board Assembly, packed, does not<br>include U17 - U20 ..... | 1    | Japanese<br>All other languages |
| 2    | 227322   | Battery .....   | 1    |                                 |
| 3    | 981011   | U17, U18, U19 .....   | 1    |                                 |
| 3    | 981010   | U17, U18, U19 .....   | 1    |                                 |
| 4    | 981099   | U20.....  | 1    |                                 |

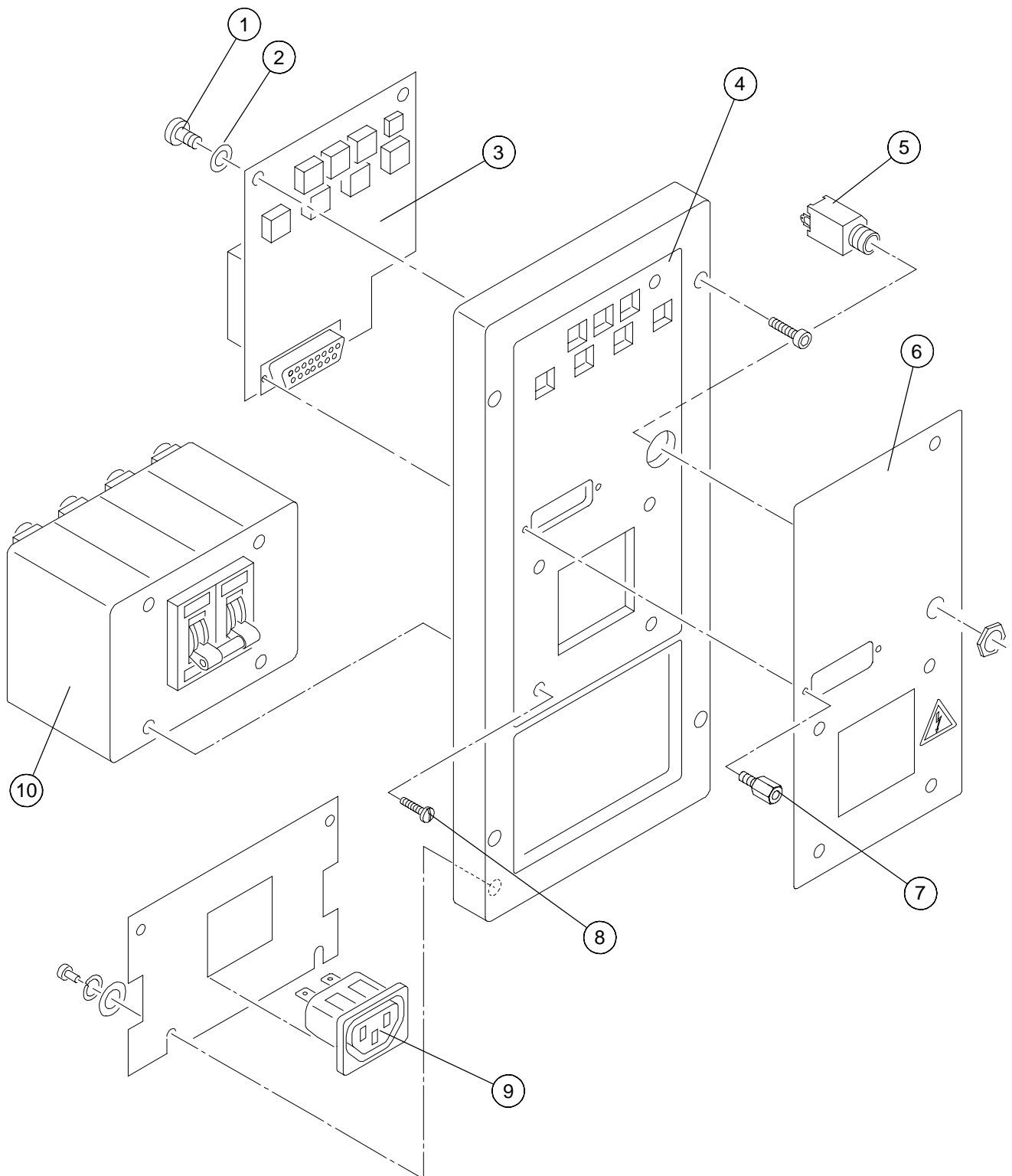
Figure 7-3 500 Circuit Board Assembly  
Order by Part Number



H108\_0283DCA  
H108\_0283DA

| Item | Part No. | Description                                     | Qty. |
|------|----------|---|------|
| 1    | 422206   | Receptacles - J9, J12, J13.....                 | 1    |
| 2    | 558648   | Receptacles - J14, J15, J10.....                | 1    |
| 3    | 911404   | Receptacles - J4, J5, J6,J7, J8, J17, J100..... | 4    |
| 4    | 911406   | Receptacle - J3.....                            | 1    |
| 5    | 911400   | Connector - P2 .....                            | 1    |
| 6    | 273691   | Fuse - F2, 2.5 Amp, slow-blow .....             | 1    |
| 7    | 379381   | Fuse - F1, ¼ Amp, slow-blow.....                | 1    |
| 8    | 477506   | Carrier - Fuse.....                             | 2    |
| 9    | 498607   | Holder - Fuse.....                              | 2    |
| 10   | 379569   | Receptacle - J18.....                           | 1    |

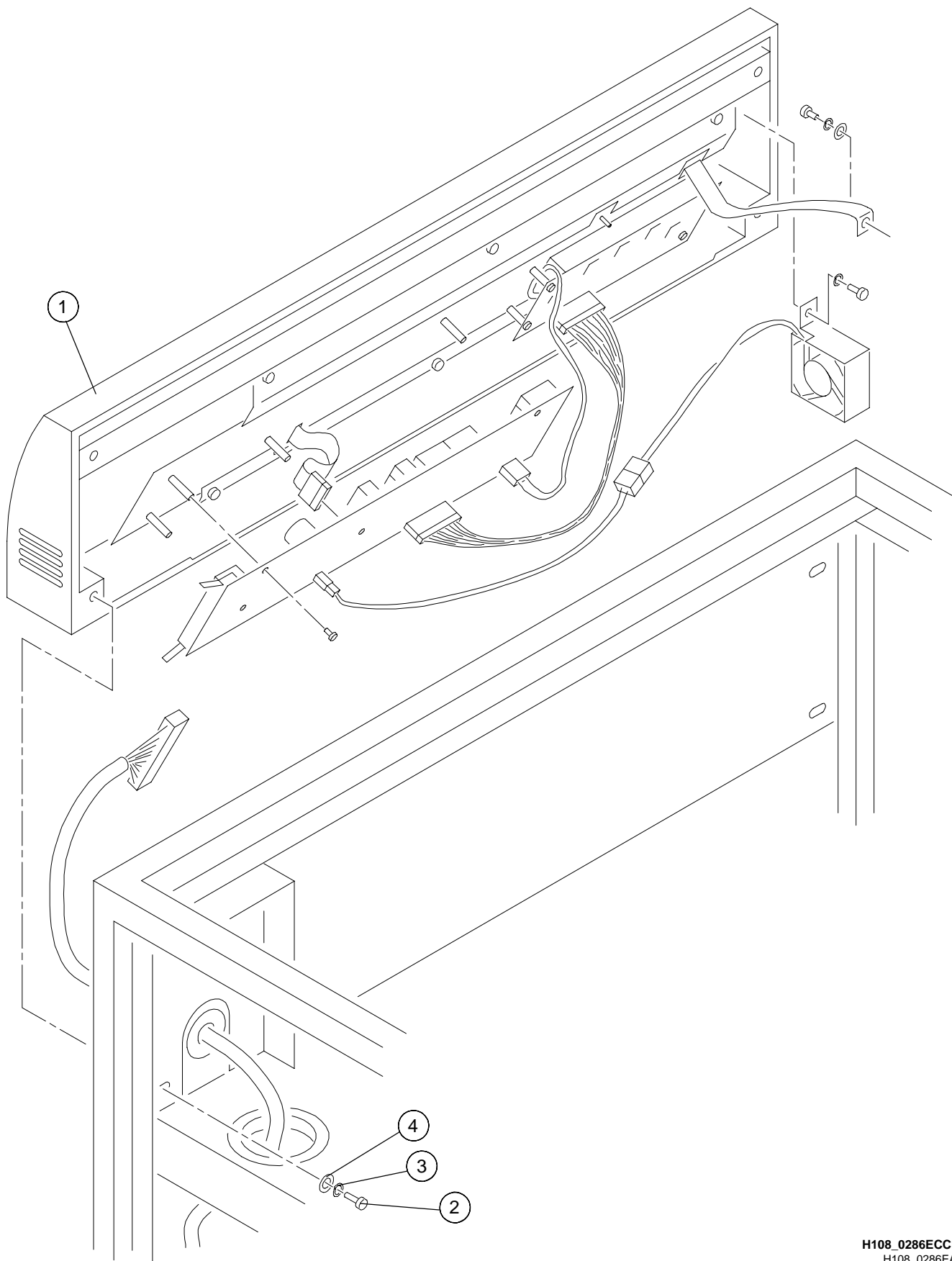
Figure 7-4 Electrical Box  
Order by Part Number



H108\_0254ECD  
H108\_0254EA

| Item | Part No. | Description                      | Qty. |
|------|----------|----------------------------------|------|
| 1    | 852682   | Screw .....                      | 2    |
| 2    | 209234   | Washer - Nylon .....             | 2    |
| 3    | 918097   | 200 Circuit Board Assembly ..... | 1    |
| 4    | 779234   | Panel - Control .....            | 1    |
| 5    | 594466   | Connector - Interface .....      | 1    |
| 6    | 943204   | Bezel - Overlay .....            | 1    |
| 7    | 191097   | Screw - Jack .....               | 6    |
| 8    | 852835   | Screw .....                      | 4    |
| 9    | 781405   | Receptacle - 110 Volt .....      | 1    |
| 10   | 911420   | Breaker - Circuit, 35 amp .....  | 1    |

**Figure 7-5 Control Panel**  
**Order by Part Number**

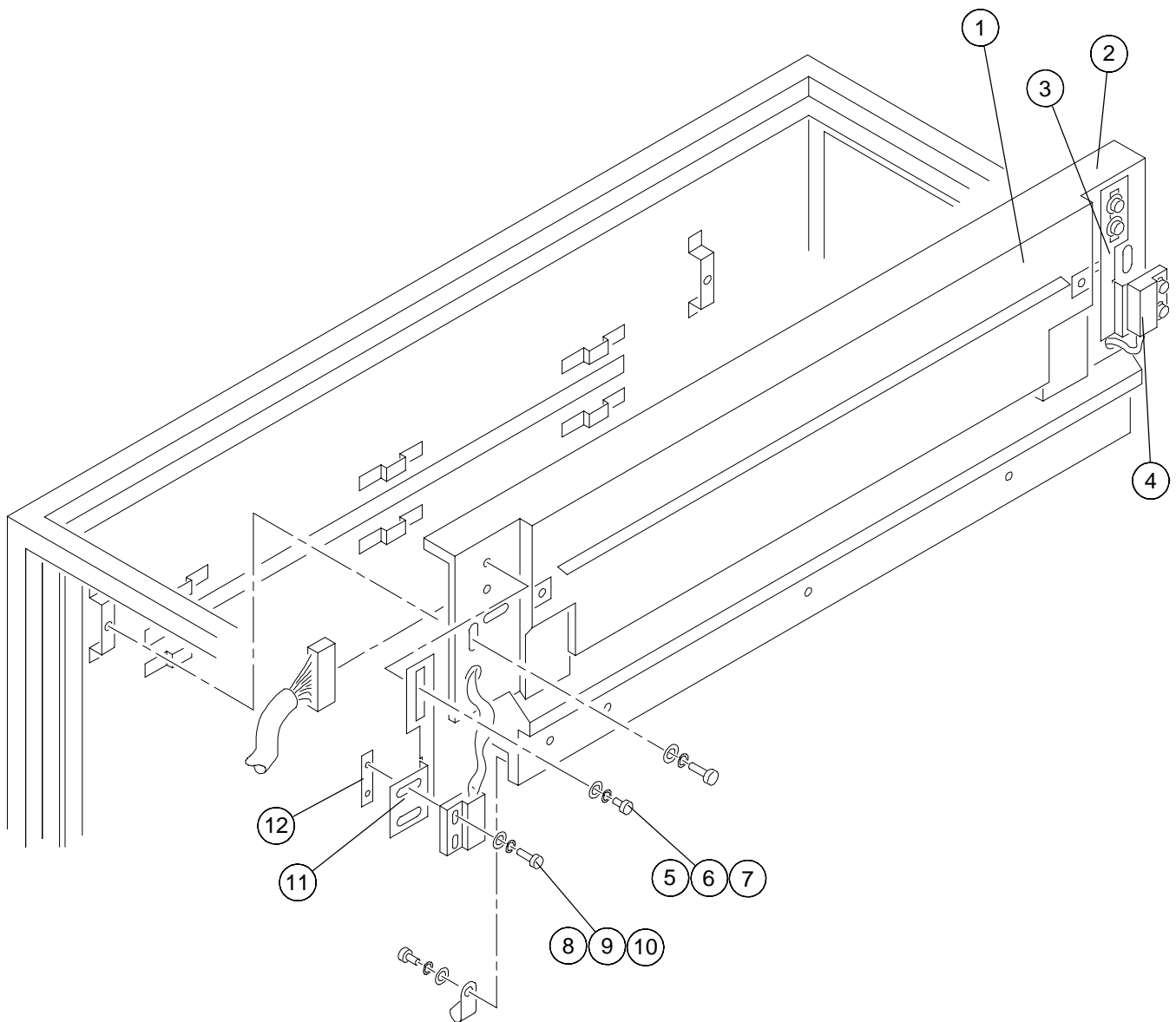


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H108\_0286EA

**Figure 7-6 350 Circuit Board Display Assembly**  
**Order by Part Number**

| Item | Part No. | Description                              | Qty. |
|------|----------|--|------|
| 1    | 981425   | 350 Circuit Board Display Assembly ..... | 1    |
| 2    | 852682   | Screw .....                              | 4    |
| 3    | 853100   | Washer - Lock.....                       | 4    |
| 4    | 183498   | Washer - Flat .....                      | 4    |

**Figure 7-6 350 Circuit Board Display Assembly**  
**Order by Part Number**



H108\_0279DCC  
H108\_0279DA

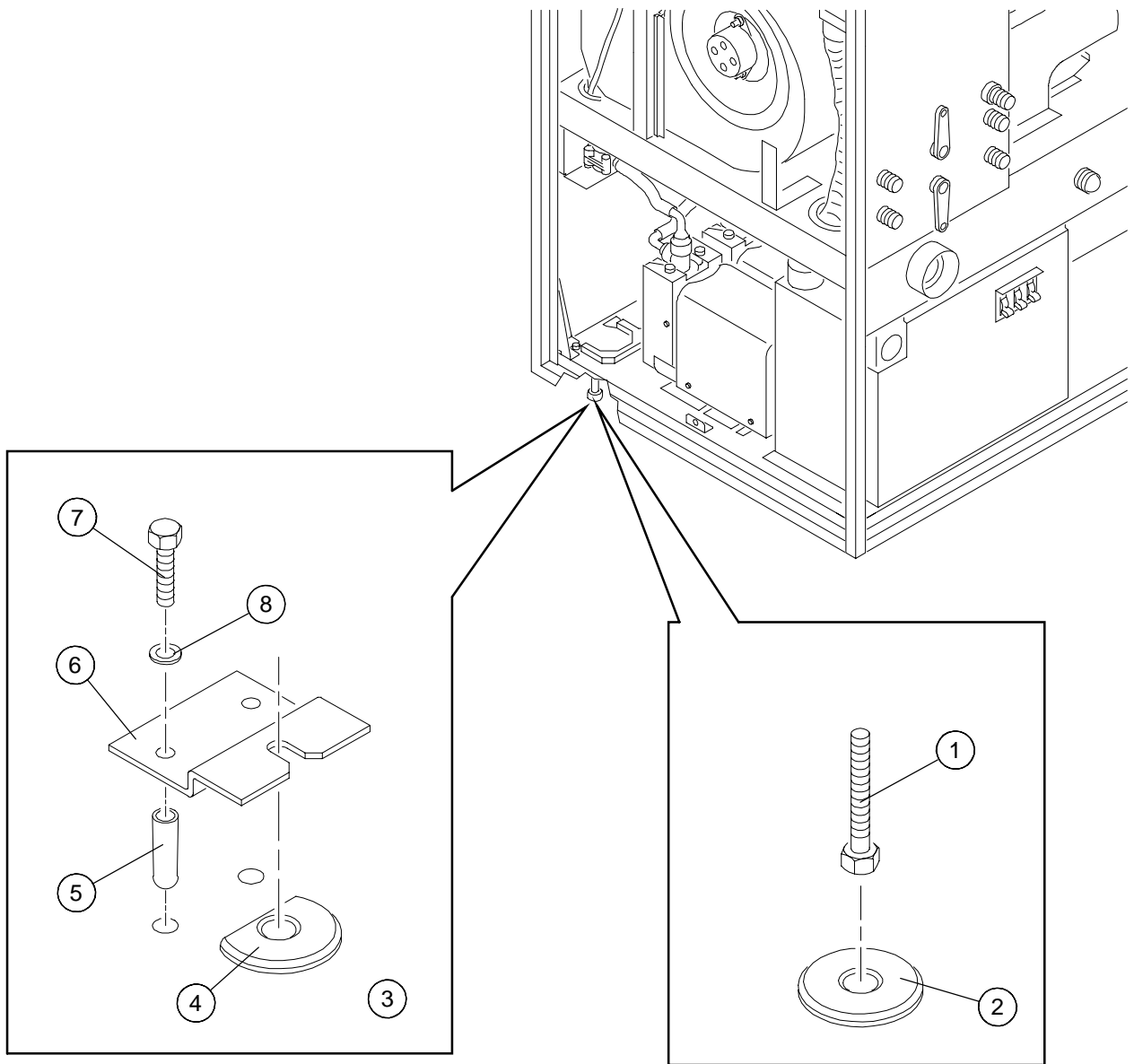
**Figure 7-7 5600 Circuit Board Assembly**  
**Order by Part Number**

| Item | Part No. | Description                       | Qty. | Notes     |
|------|----------|-----------------------------------|------|-----------|
| 1    | 911425   | 5600 Circuit Board Assembly ..... | 1    | Not shown |
|      | 968442   | Eprom - U5612 .....               | 1    |           |
| 2    | 963624   | Cover .....                       | 1    |           |
| 3    | 914545   | Bracket - Switch, right.....      | 1    |           |
| 4    | 914599   | Reed Switch Assembly .....        | 2    |           |
| 5    | 852835   | Screw .....                       | 4    |           |
| 6    | 165627   | Washer .....                      | 4    |           |
| 7    | 187213   | Washer - Lock.....                | 4    |           |
| 8    | 535561   | Screw .....                       | 2    |           |
| 9    | 528291   | Washer .....                      | 2    |           |
| 10   | 191098   | Washer - Lock.....                | 2    |           |
| 11   | 914544   | Bracket - Switch, left.....       | 1    |           |
| 12   | 288235   | Strip - Tap .....                 | 2    |           |

**Figure 7-7 5600 Circuit Board Assembly**  
**Order by Part Number**

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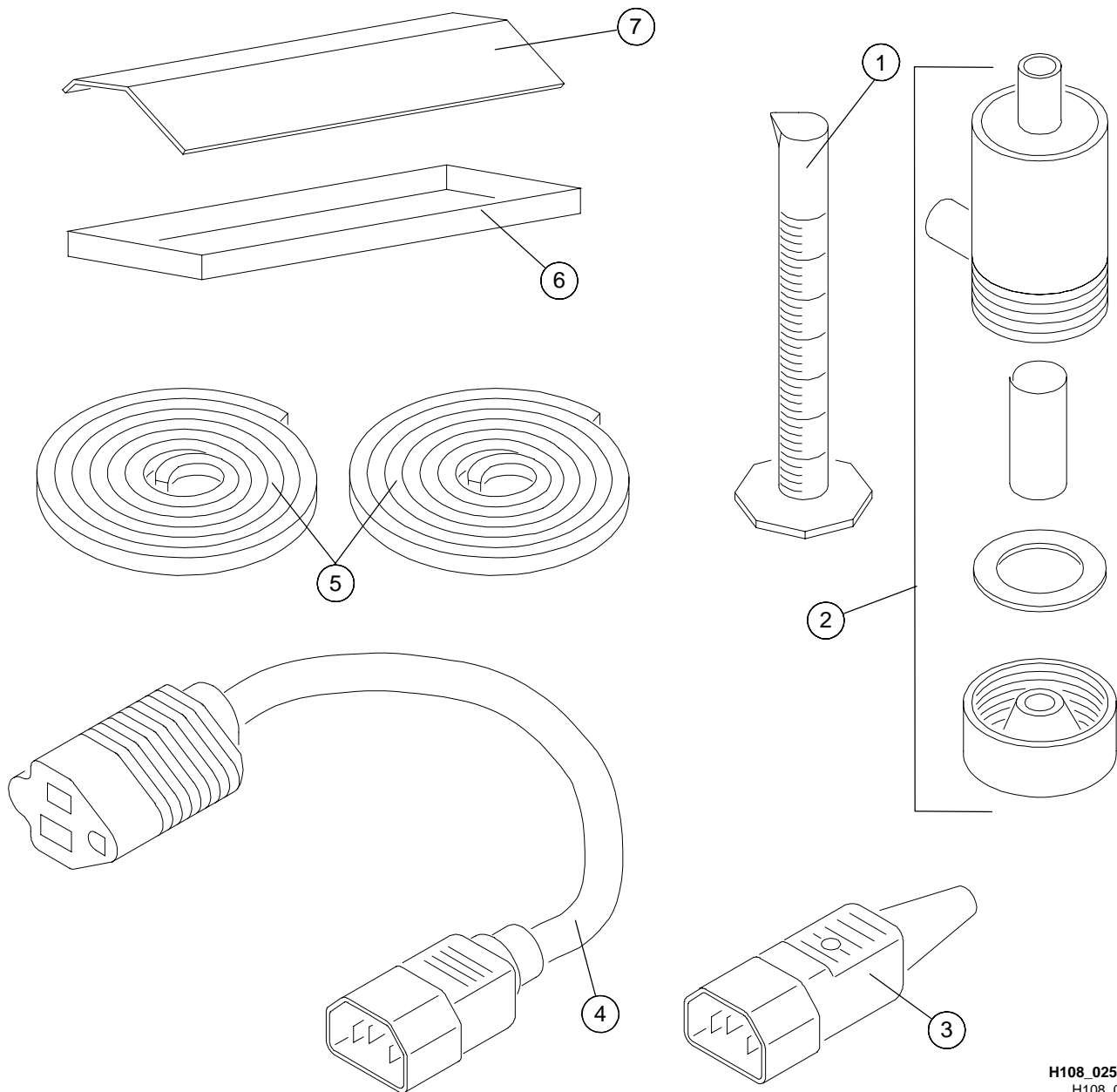
**SECTION 8**  
**Miscellaneous**



H108\_0270DCA  
H108\_0270DA

| Item | Part No. | Description                              | Qty. | Notes     |
|------|----------|--|------|-----------|
| 1    | 459229   | Screw - Leveling .....                   | 1    | Not shown |
| 2    | 459548   | Plate - Floor .....                      | 1    |           |
| 3    | 261413   | Earth Quake Bracket Kit, includes: ..... | 1    |           |
| 4    |          | Plate - Floor .....                      | 4    |           |
| 5    |          | Anchor .....                             | 8    |           |
| 6    |          | Bracket .....                            | 4    |           |
| 7    |          | Bolt - Stainless steel .....             | 8    |           |
| 8    |          | Washer - Stainless steel .....           | 8    |           |
|      |          | Punch .....                              | 1    |           |

Figure 8-1 Leveling Feet  
Order by Part Number



H108\_0253DCA  
H108\_0253DA

| Item | Part No. | Description                             | Qty. |
|------|----------|---|------|
| 1    | 479821   | Cylinder - Graduated .....              | 2    |
| 2    | 472261   | Strainer Assembly, complete .....       | 2    |
| 3    | 744714   | Plug - Adapter .....                    | 1    |
| 4    | 955747   | Cable - Adapter .....                   | 1    |
| 5    | 650938   | Gasket - Light tight, 10 ft. roll ..... | 2    |
| 6    | 459432   | Tray - Drip .....                       | 1    |
| 7    | 240864   | Guard - Splash .....                    | 1    |

**Figure 8-2 Accessories**  
**Order by Part Number**

## SECTION 9

### Numerical Index

| Part Number | Description                              | Figure Number   |
|-------------|--|---|
| 136224      | E-Ring .....                             | 2-1   |
| 144097      | Nut - Wing .....                         | 2-4, 6-6  |
| 165627      | Washer .....                             | 3-4, 3-5, 7-7   |
| 166331      | Nut .....                                | 5-5   |
| 171950      | Screw .....                              | 4-3   |
| 180977      | Washer - Flat .....                      | 5-3, 3-26   |
| 182098      | Setscrew .....                           | 4-4   |
| 183153      | Heater .....                             | 5-4   |
| 183322      | Screw .....                              | 3-4, 3-5, 3-9,<br>3-11, 3-12,<br>3-16, 3-18,<br>3-19, 3-23,<br>3-25, 3-26 |
| 183498      | Washer - Flat .....                      | 4-1, 6-4, 7-6   |
| 183624      | Screw .....                              | 3-7, 3-9,<br>3-14, 3-16,<br>3-21, 3-23                                    |
| 183882      | Adapter .....                            | 6-3, 6-9  |
| 187213      | Washer - Lock .....                      | 5-4, 7-7  |
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