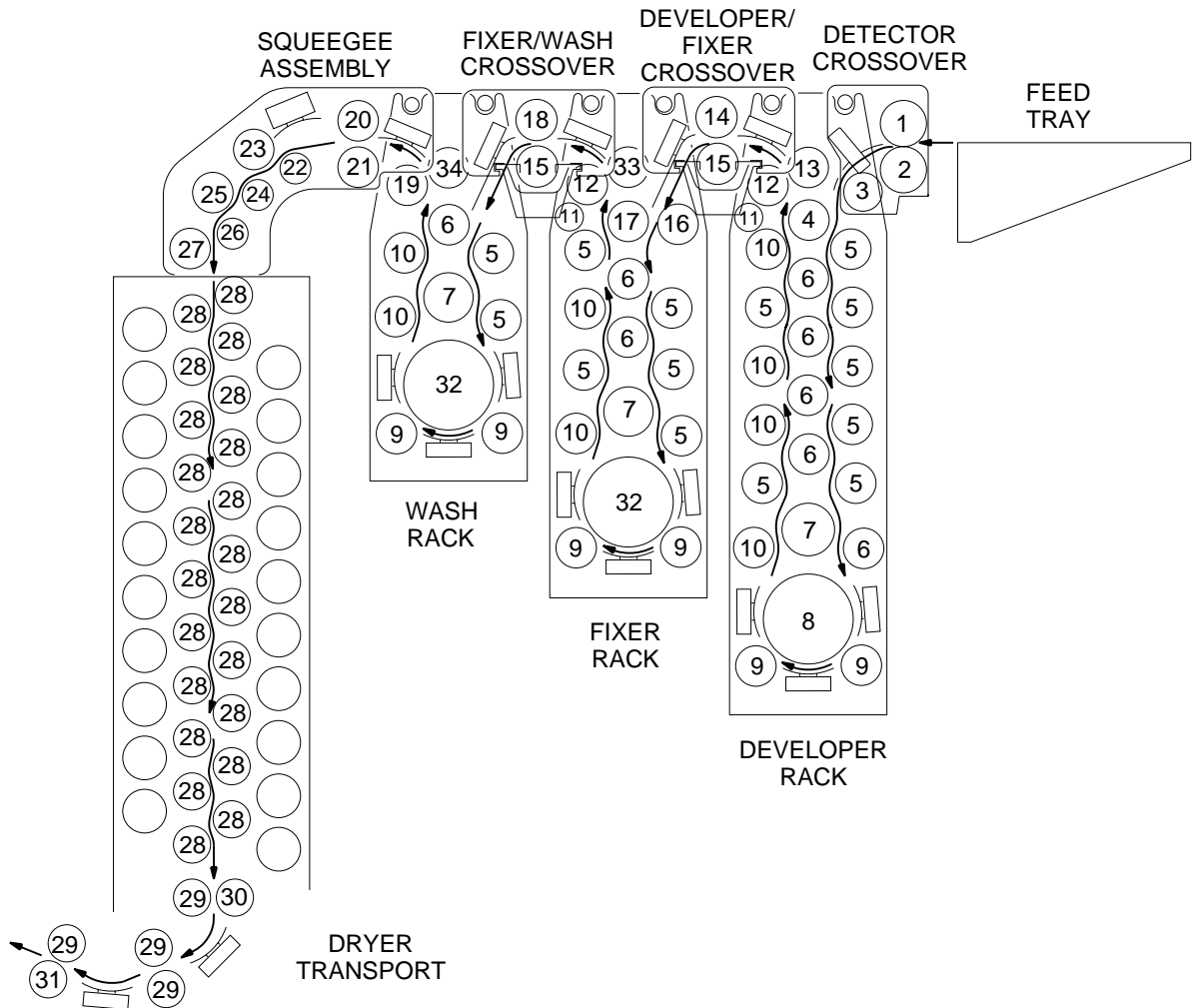


## Section 2: Racks and Crossovers - Quick Reference

### Note

This Section summarizes the major parts in each Roller Assembly.

See Section 3: Racks and Crossovers and Section 5: Dryer for the remaining parts.



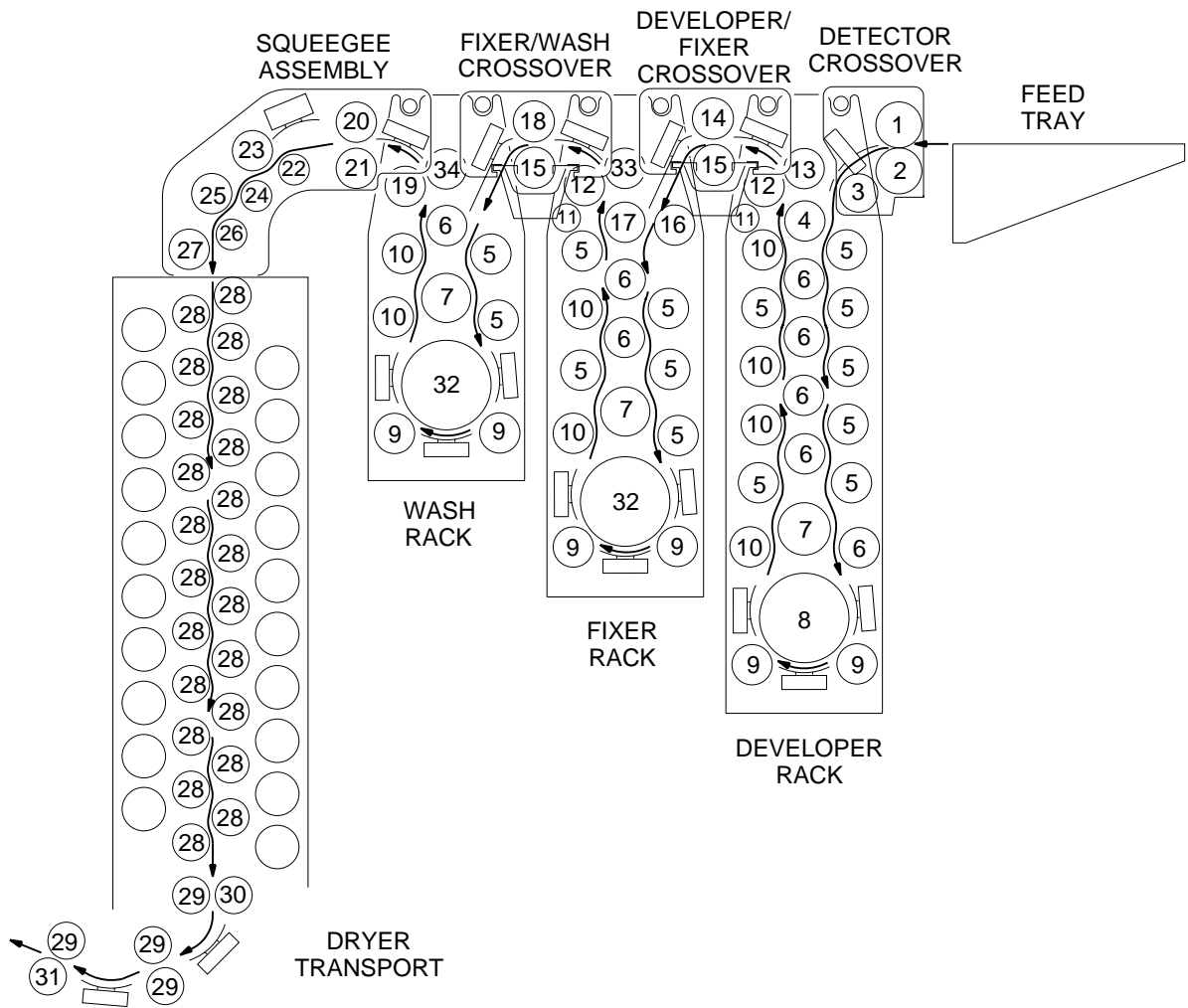
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### Note

The numbers in the above figure represent the positions of the Rollers in the Racks and Crossovers. See the tables on the following pages.

**Table 2–1 Racks and Crossovers - Quick Reference Table 1**

Pos. No.	Part No.	Description	Pos. No.	Part No.	Description	
1	490109	Roller, black rubber	13	5B6406	Roller, stainless steel	
	458175	Shaft		559787	Shaft	
	650707	Bearing		454354	Key	
2	490108	Roller, black rubber		454285	Sprocket	
	458235	Shaft		463100	Washer - Thrust	
	418775	Washer		473539	Spacer	
	1C4395	Bearing		459355	Spacer	
3	1C7552	Roller, black plastic		5B6775	Spacer	
	562228	Stud		650702	Bearing	
4	5B6058	Roller, stainless steel	14	1C0489	Roller, white silicone	
	467564	Gear		914507	Bearing	
	5	539198	Idler	15	470085	Roller, black rubber
		474777	Stud		914482	Shaft
6		1C7381	Roller, black plastic		914507	Bearing
	607833	Sprocket	16	5B6413	Roller, black rubber	
	474777	Stud		458207	Shaft	
7	1C7381	Roller, black plastic		459347	Collar	
	467564	Gear		852889	Setscrew	
	539198	Idler		914507	Bearing	
	474777	Stud	17	5B6414	Roller, stainless steel	
8	1C7386	Roller, black plastic, 1.22-in.		458207	Shaft	
	474777	Stud		5B6775	Spacer	
9	536884	Roller, black rubber, 2-in.		459347	Collar	
	458207	Shaft		852889	Setscrew	
	650702	Bearing	914507	Bearing		
10	1C7384	Roller, black plastic	18	467017	Roller, tan phenolic	
	458207	Shaft		914480	Shaft	
	650711	Bearing		914507	Bearing	
	473434	Spacer	19	5B6370	Roller, tan phenolic	
	459346	Spacer		5B6371	Shaft	
11	1C7381	Roller, black plastic		459347	Collar	
	467564	Gear		852889	Setscrew	
	607833	Sprocket		1C7395	Bearing	
	474777	Stud	20	5B6099	Roller, white silicone	
12	474599	Roller, black rubber		650703	Bearing	
12	5B6407	Roller, black rubber	21	246915	Roller, white silicone	
	458207	Shaft		650703	Bearing	
	13	459347	Collar	22	458423	Roller, tan phenolic
		852889	Setscrew		458391	Shaft
Continued in the next column.			1C4981		Spacer	Table continued on the next page.



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**Note**

The numbers in the above figure represent the positions of the Rollers in the Racks and Crossovers. See the tables on the previous and following pages.

**Table 2-2 Racks and Crossovers - Quick Reference Table 2**

<b>Pos. No.</b>	<b>Part No.</b>	<b>Description</b>	<b>Pos. No.</b>	<b>Part No.</b>	<b>Description</b>
23	467016	Roller, tan phenolic	30	5B6914	Roller, tan phenolic
	458390	Shaft		5B6947	Shaft
	650705	Bearing		5B6723	Spacer
24	458949	Roller, tan phenolic		852857	Setscrew
	458393	Shaft		5B6907	Pulley
	1C4981	Spacer	31	968180	Roller Assy, black rubber, grooved
	458389	Bearing		852857	Setscrew
25	467017	Roller, tan phenolic		963808	Shaft
	458390	Shaft	32	5B6076	Roller, tan phenolic
	650705	Bearing		458207	Shaft
26	458949	Roller, tan phenolic		650702	Bearing
	458391	Shaft	33	5B6406	Roller, stainless steel
	458382	Gear		559787	Shaft
27	467017	Roller, tan phenolic		594254	Gear
	458175	Shaft		454354	Key
	650705	Bearing		477092	Spacer
28	459379	Roller, tan phenolic		5B6775	Spacer
	456162	Shaft		5B6776	Spacer
	852857	Setscrew		454285	Sprocket
	1C4315	Pulley		463100	Washer - Thrust
29	981430	Roller, tan phenolic	34	470086	Roller, black rubber
	963808	Shaft		559787	Shaft
	852857	Setscrew		473539	Spacer
				459355	Spacer
				454354	Key
				454285	Sprocket
				463100	Washer - Thrust
				650702	Bearing