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PARTS LIST
for the
***Kodak RP X-Omat* PROCESSOR,**
MODEL M6B



This equipment includes parts and assemblies sensitive to damage from electrostatic discharge. Use caution to prevent damage during all service procedures.

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This publication is part of a series of instruction books that provides technical support information on the KODAK *RP* X-OMAT Processor, Model M6B. For the ease of referencing and reordering the other publications, the following tables provide the part numbers for each of the publications.

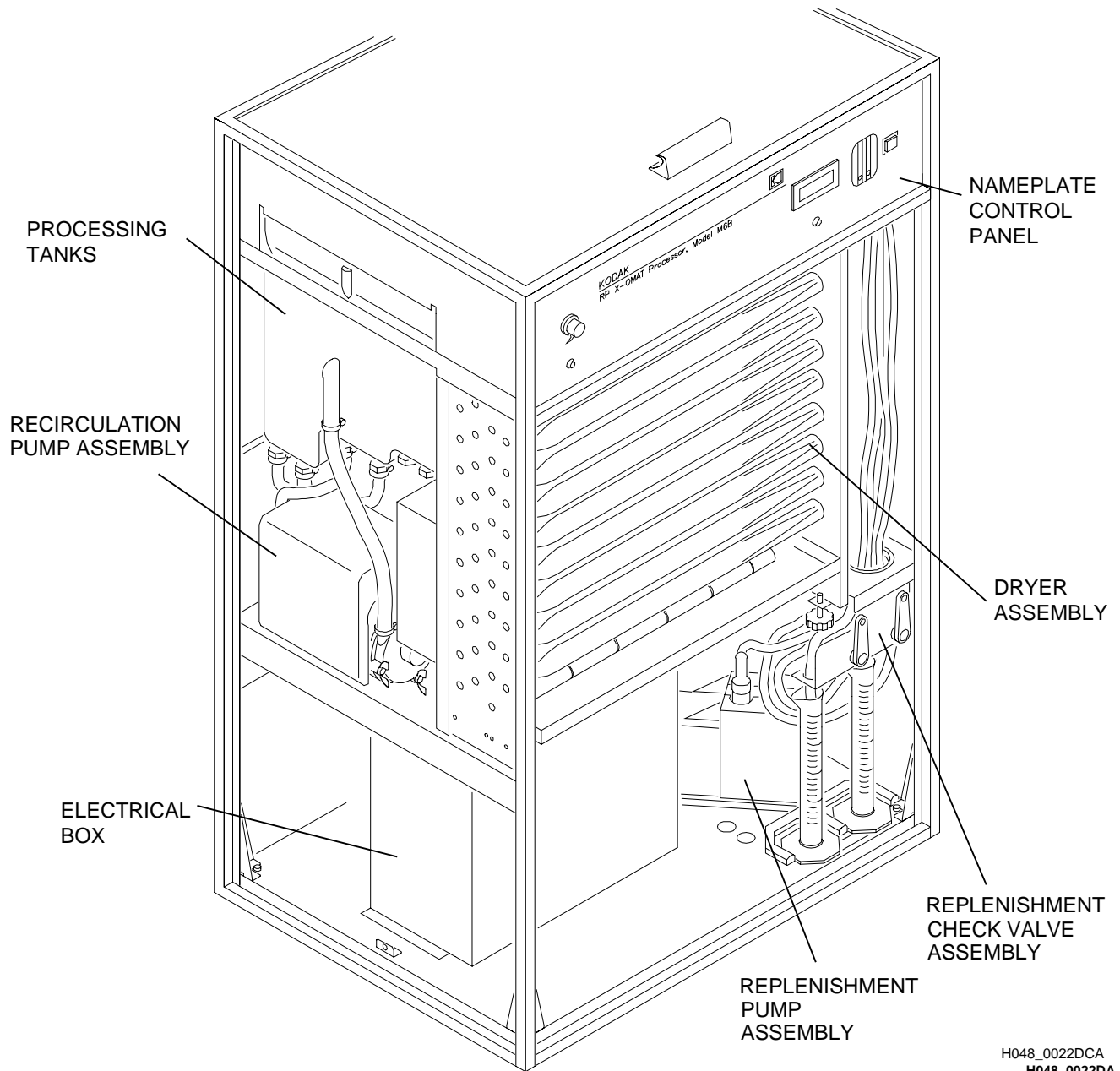
Publications for M6B Processors - Serial Numbers 15,000 and Above						
	Complete Binder	Operator Manual	Site Specs	Installation Instructions	Service Manual	Parts List
Publication Part No.	246630	1C7061	1C7070	246626	246628	246629

Publications for M6B Processors - Serial Numbers 10,000 to 14,999						
	Complete Binder	Operator Manual	Site Specs	Installation Instructions	Service Manual	Parts List
Publication Part No.	635881	1C7061	1C7070	635884	635885	635882

Publications for M6B Processors - Serial Numbers Below 10,000						
	Complete Binder	Operator Manual	Site Specs	Installation Instructions	Service Manual	Parts List
Publication Part No.	Not Available	1C7061	1C7070	635812	635828	635860

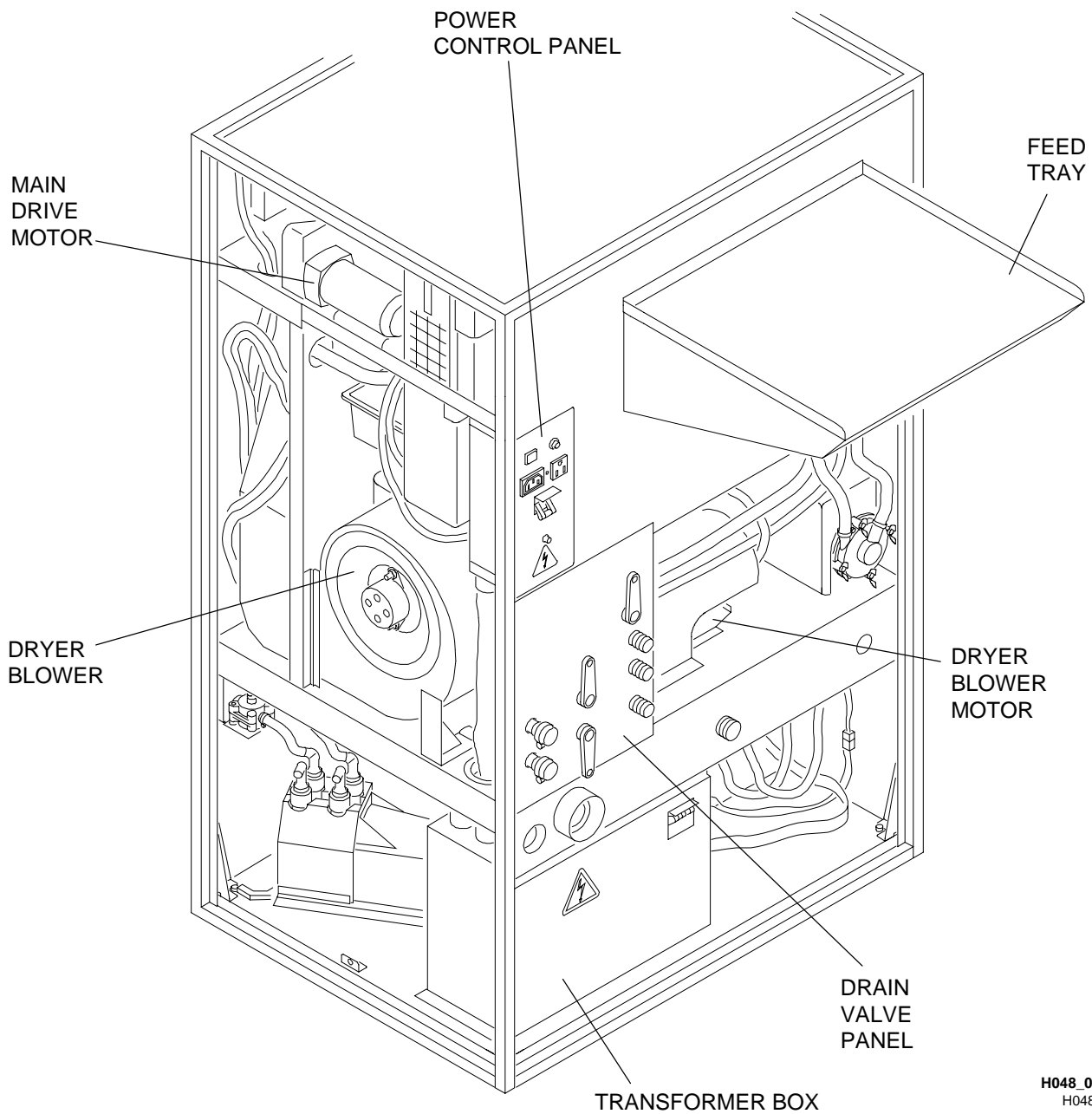
It is recommended that these publications be kept in the binder provided. If an individual document gets misplaced or destroyed, reorder a copy from your Eastman Kodak Representative.

SECTION 1 Locators



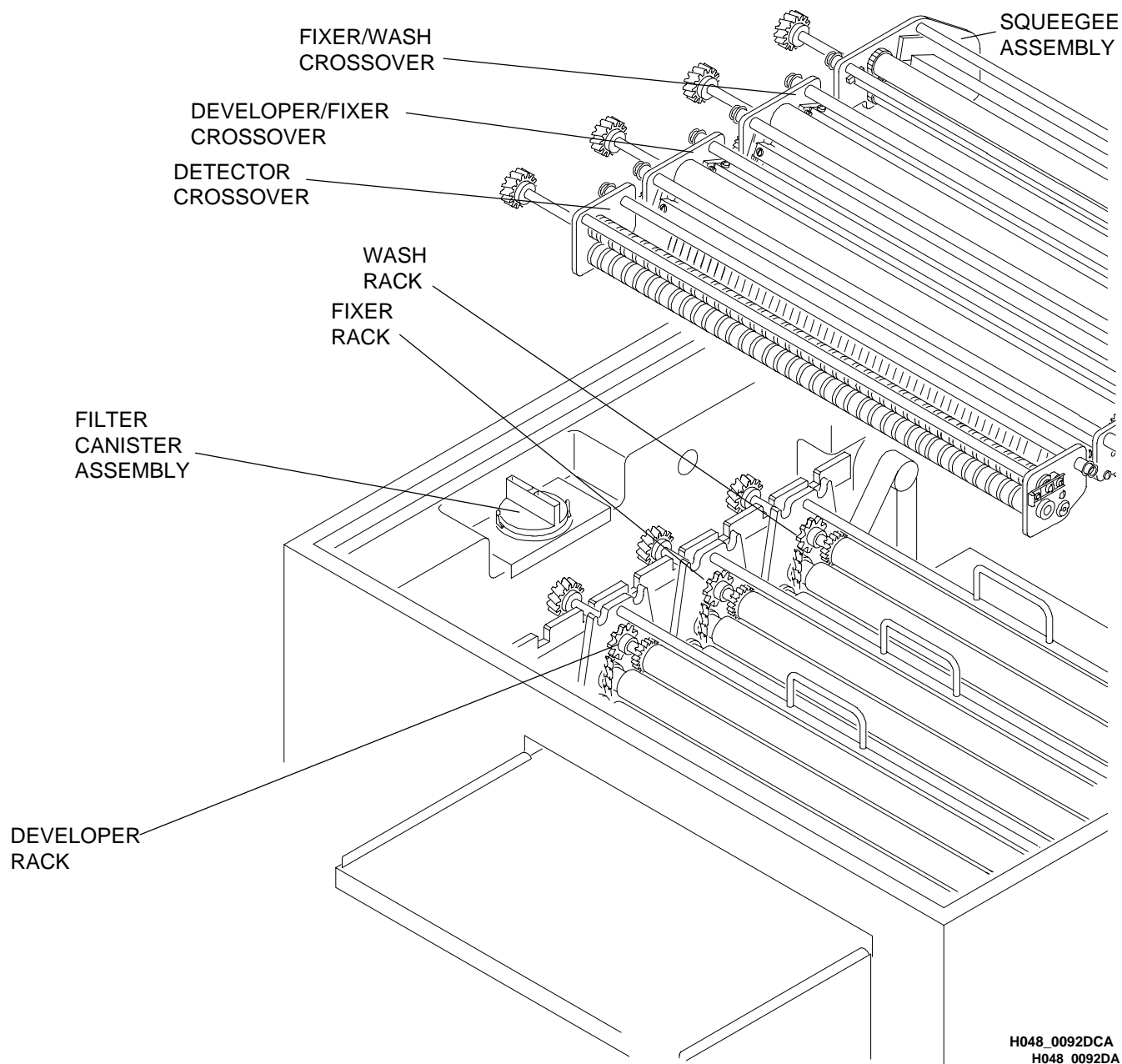
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Receiving-End View



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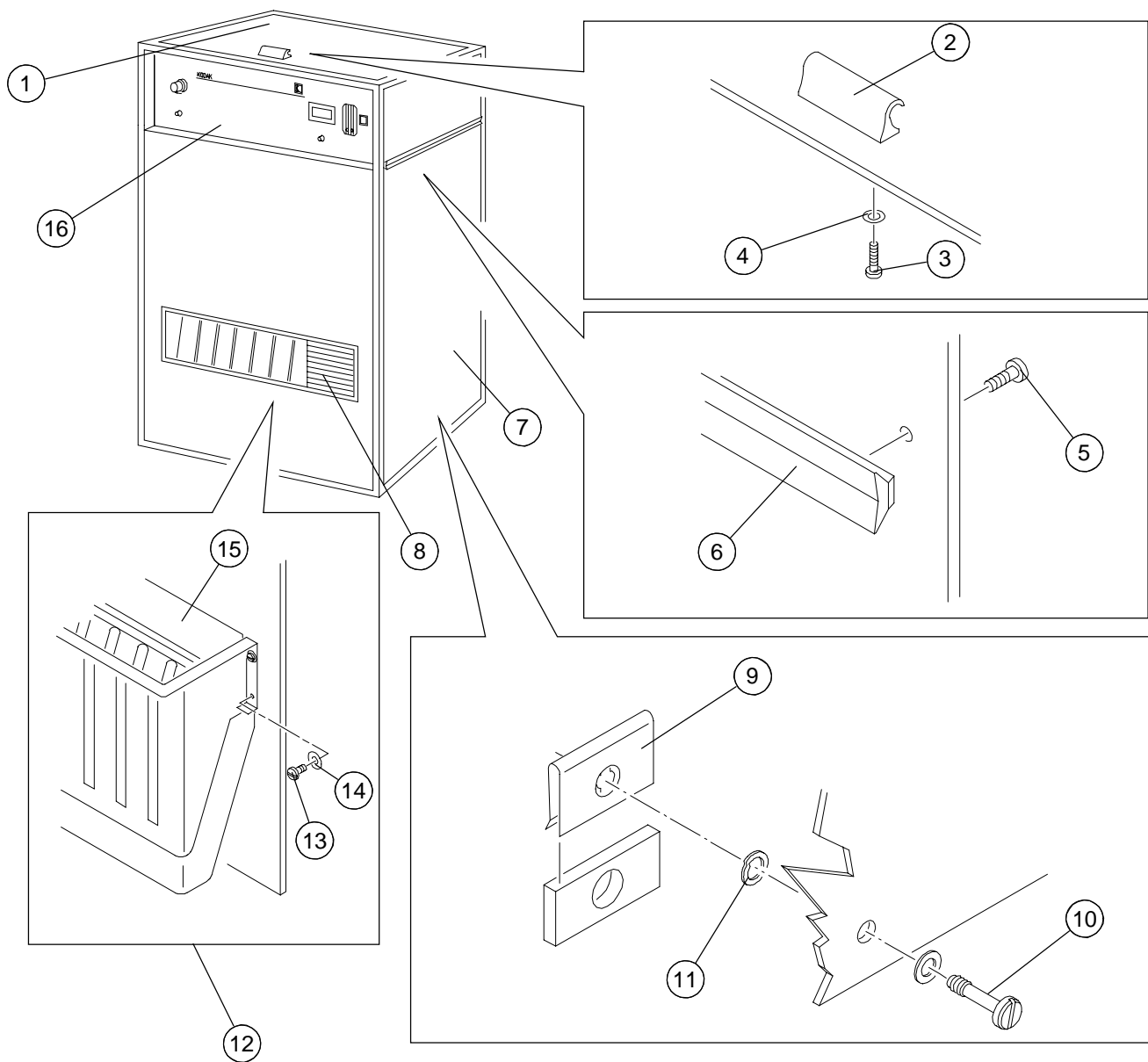
Feed-End View



Racks

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SECTION 2
Covers and Panels



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Figure 2-1 Receiving-End View
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	748647	Top Cover Assembly	1	Includes items 2, 3, & 4
2	470153	Handle	1	
3	852808	Screw	2	
4	852873	Washer	2	
5	852972	Screw	3	
6	748917	Handle	1	
7	748878	Side Panel Assembly	2	Not Parts Services orderable; order item 7
8	240643	Bezel	1	Includes items 5 & 6 1 per panel
9	202888	Receptacle	1	1 per panel
10	261619	Screw	1	1 per panel, Includes a plastic washer
11	943707	Retainer.....	1	Includes items 8, 13, 14, & 15
12	748649	Receiving Bin Panel Assembly	1	
13	852972	Screw	4	
14	852616	Washer	4	
15	240235	Bin - Receiving.....	1	
16	911218	Nameplate	1	

**Figure 2-1 Receiving-End View
Order by Part Number**

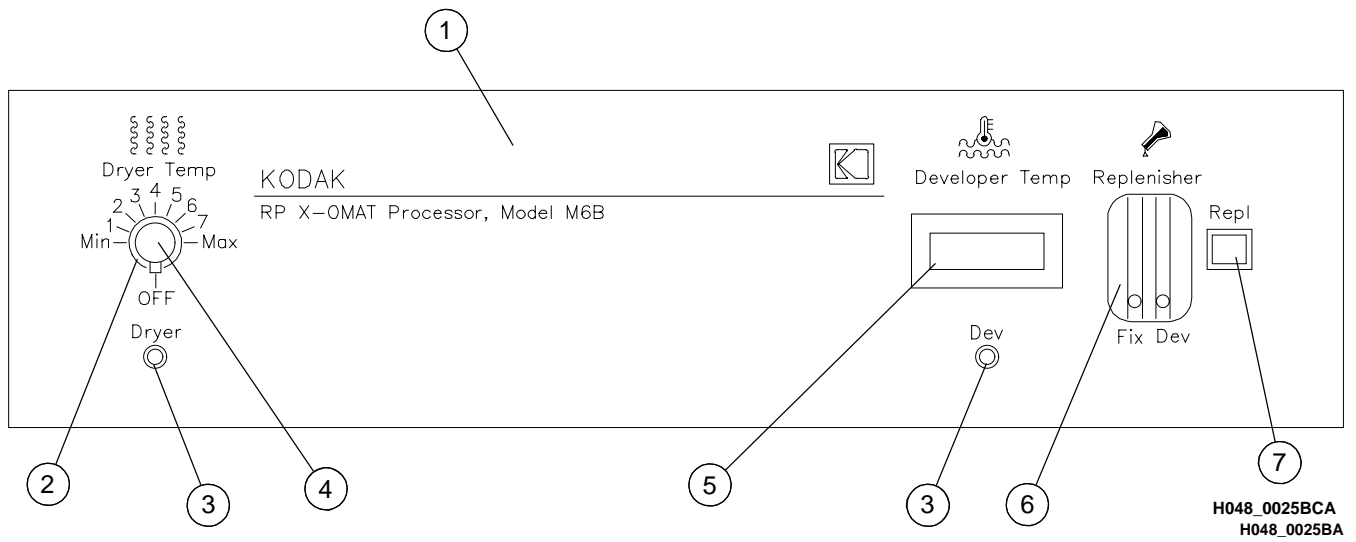
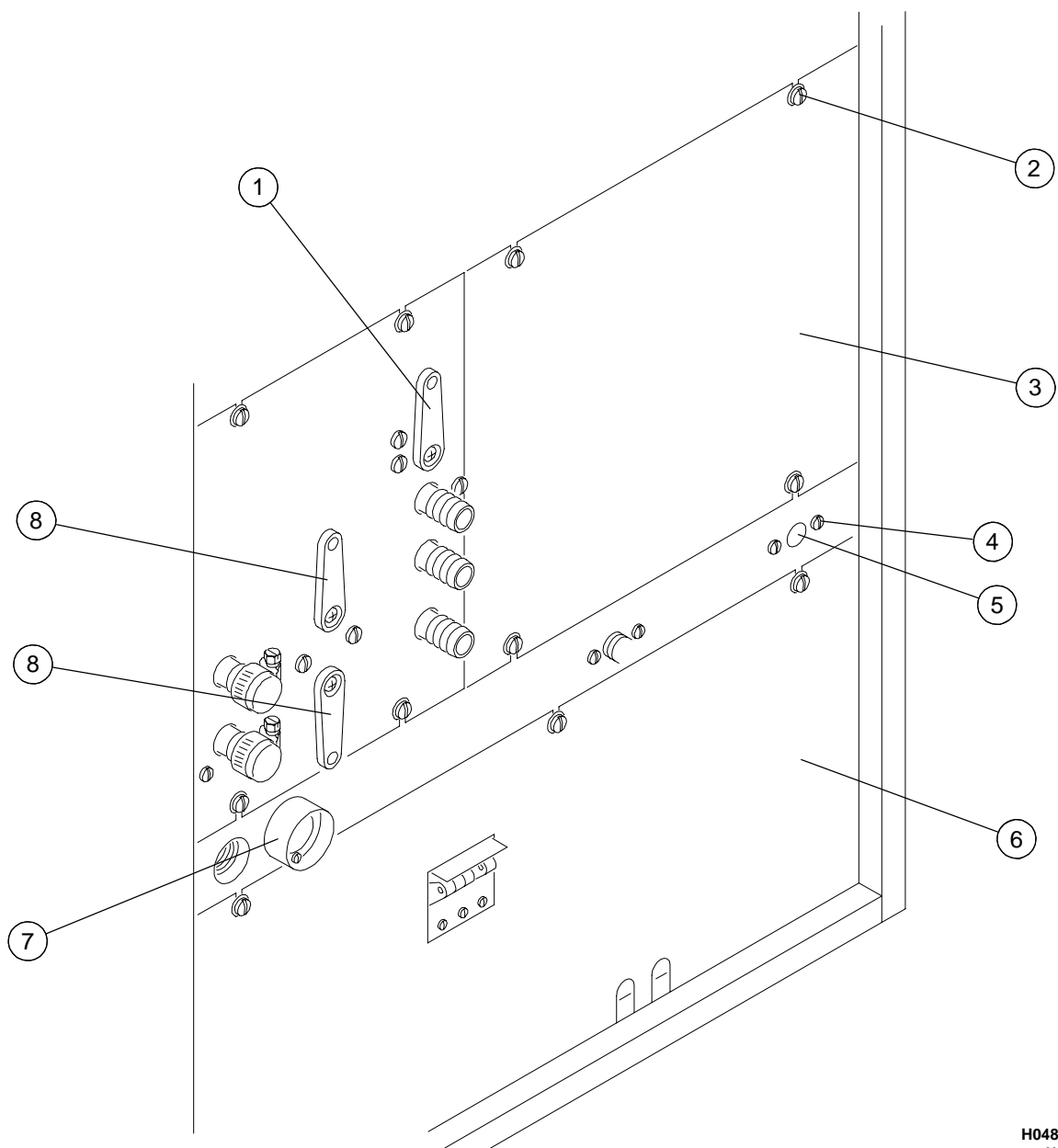


Figure 2-2 Nameplate Control Panel
Order by Part Number

Item	Part No.	Description	Qty.
1	911218	Nameplate	1
2	595860	Ring - Locking	1
3	264762	Lamp	2
4	834692	Knob	1
5	594453	Meter - Developer Temperature	1
6	621230	Flow Indicator Assembly	2
7	478560	Switch	1

Figure 2-2 Nameplate Control Panel
Order by Part Number



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Figure 2-3 Feed-End View
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	240819	Valve - Drain	1	Not shown Includes Connector P30, part no. 182415 P30
2	852682	Screw	11	
	853100	Washer - Lock.....	11	
	852611	Washer	11	
3	748426	Panel - Access	1	
4	191098	Washer - Lock.....	4	
	191097	Screw	4	
	530506	Standoff	2	
5	622020	Buzzer	1	
	240116	Cable	1	
	182415	Connector	1	
6	748473	Panel - Access, transformer	1	
7	468535	Adapter - Exhaust	1	
	852835	Screw	2	
8	583127	Valve - Drain	2	

Figure 2-3 Feed-End View
Order by Part Number

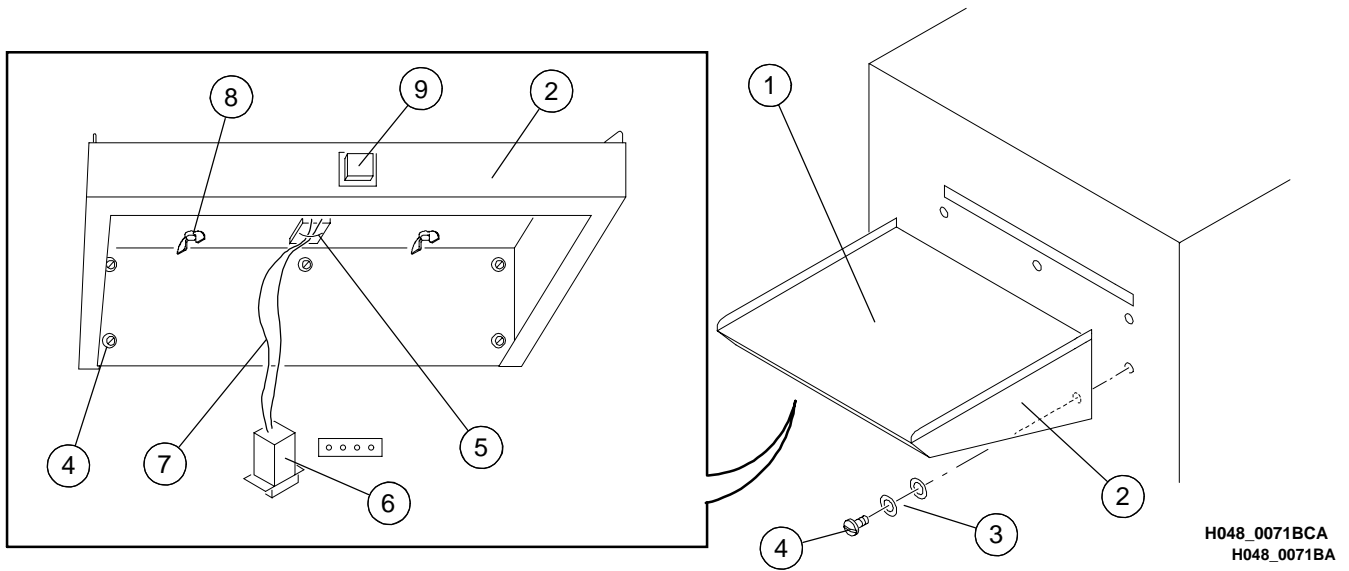
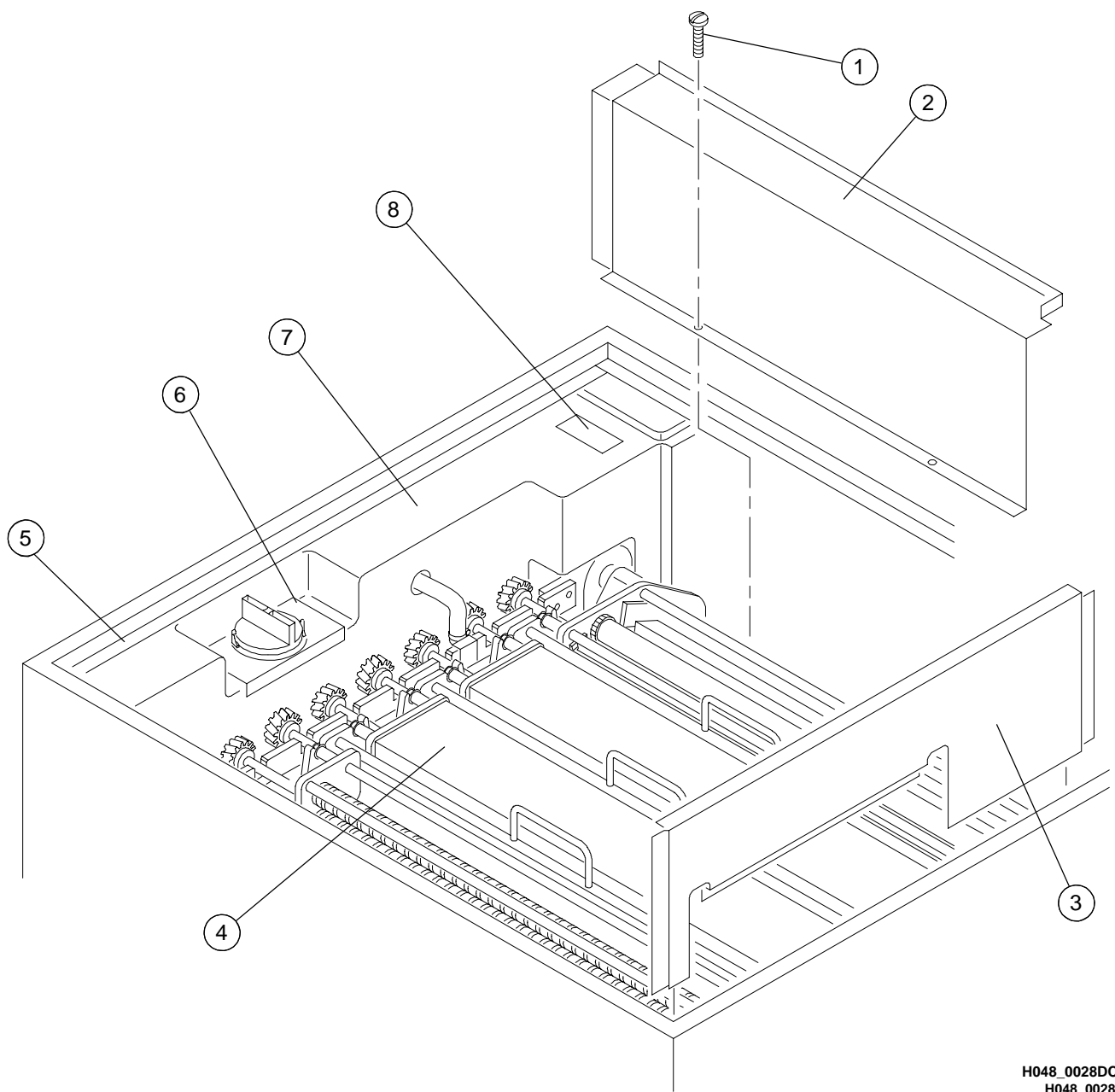


Figure 2-4 Feed Tray
Order by Part Number

Item	Part No.	Description	Qty.
1	454027	Film Guide Assembly.....	1
2	261600	Shelf - Feed	1
3	852611	Washer.....	5
4	852682	Screw	5
5	182915	Tie - Cable	2
	264548	Holder - Cable.....	2
6	616332	Connector - P6.....	1
7	622024	Cable Assembly	1
8	144097	Nut - Wing.....	3
	853011	Washer.....	3
9	478560	Switch.....	1

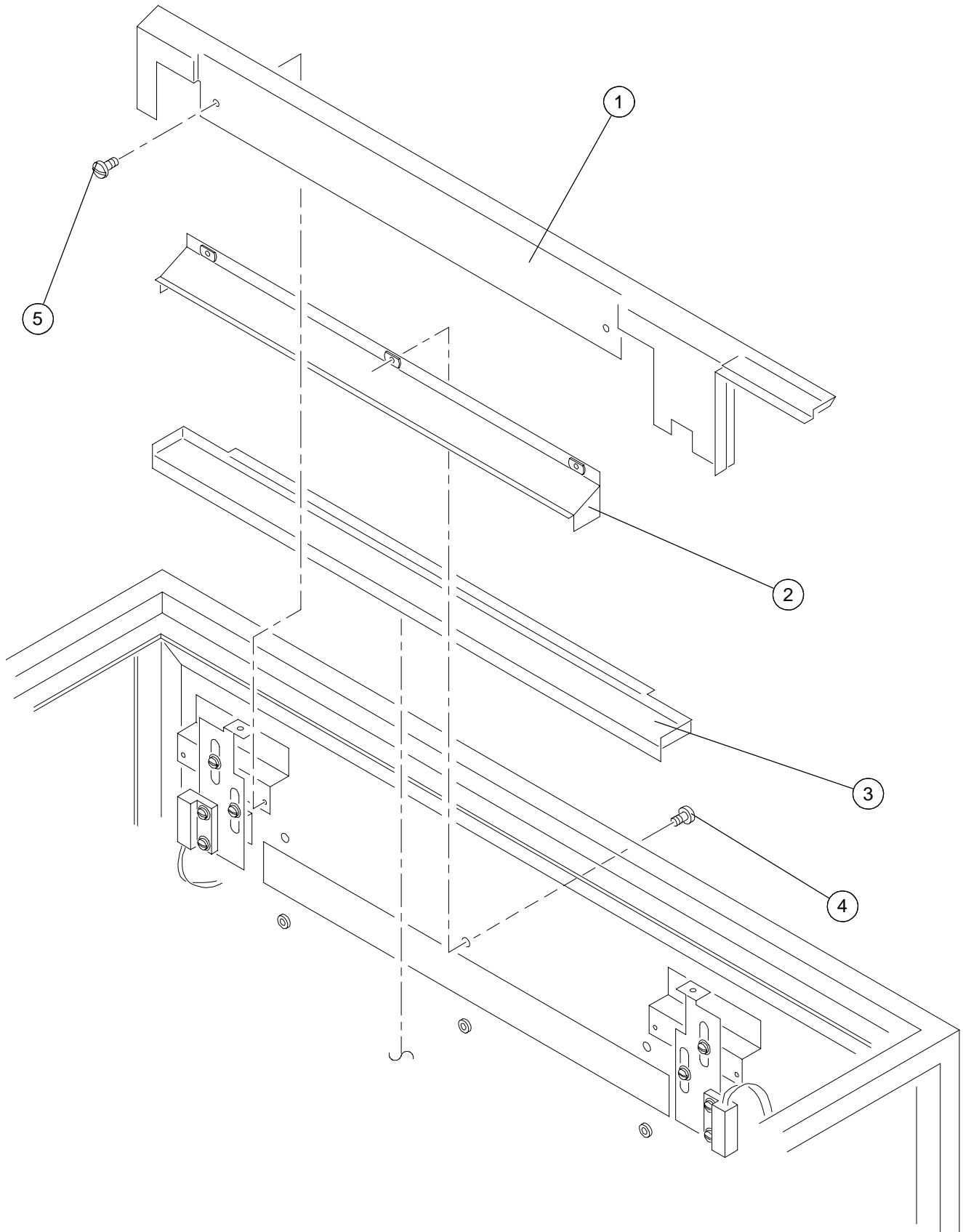
Figure 2-4 Feed Tray
Order by Part Number



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Item	Part No.	Description	Qty.	Notes
1	852821	Screw	2	Order by the foot; 9 feet required
2	246891	Guard - Splash, exit end.....	1	
3	981343	Guard - Splash, non-drive side.....	1	
4	613122	Cover - Evaporation.....	2	
5	779621	Gasket.....		
6	240806	Filter - Bezel.....	1	
7	748580	Guard - Splash, drive side	1	
8	470363	Label.....	1	

**Figure 2-5 Splash Guards - Receiving End
Order by Part Number**

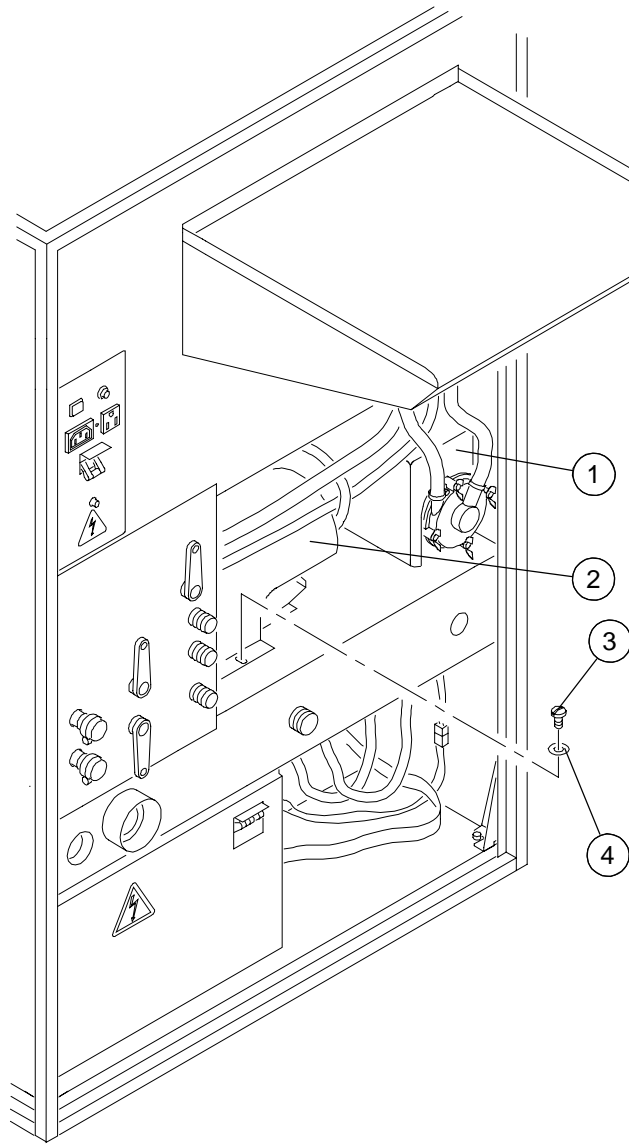


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Figure 2-6 Splash Guards - Feed End
Order by Part Number

Item	Part No.	Description	Qty.
1	748579	Guard - Splash, detector	1
2	469014	Lightlock Assembly	1
3	981342	Lip Assembly.....	1
4	852946	Screw	3
5	852535	Screw	2

Figure 2-6 Splash Guards - Feed End
Order by Part Number



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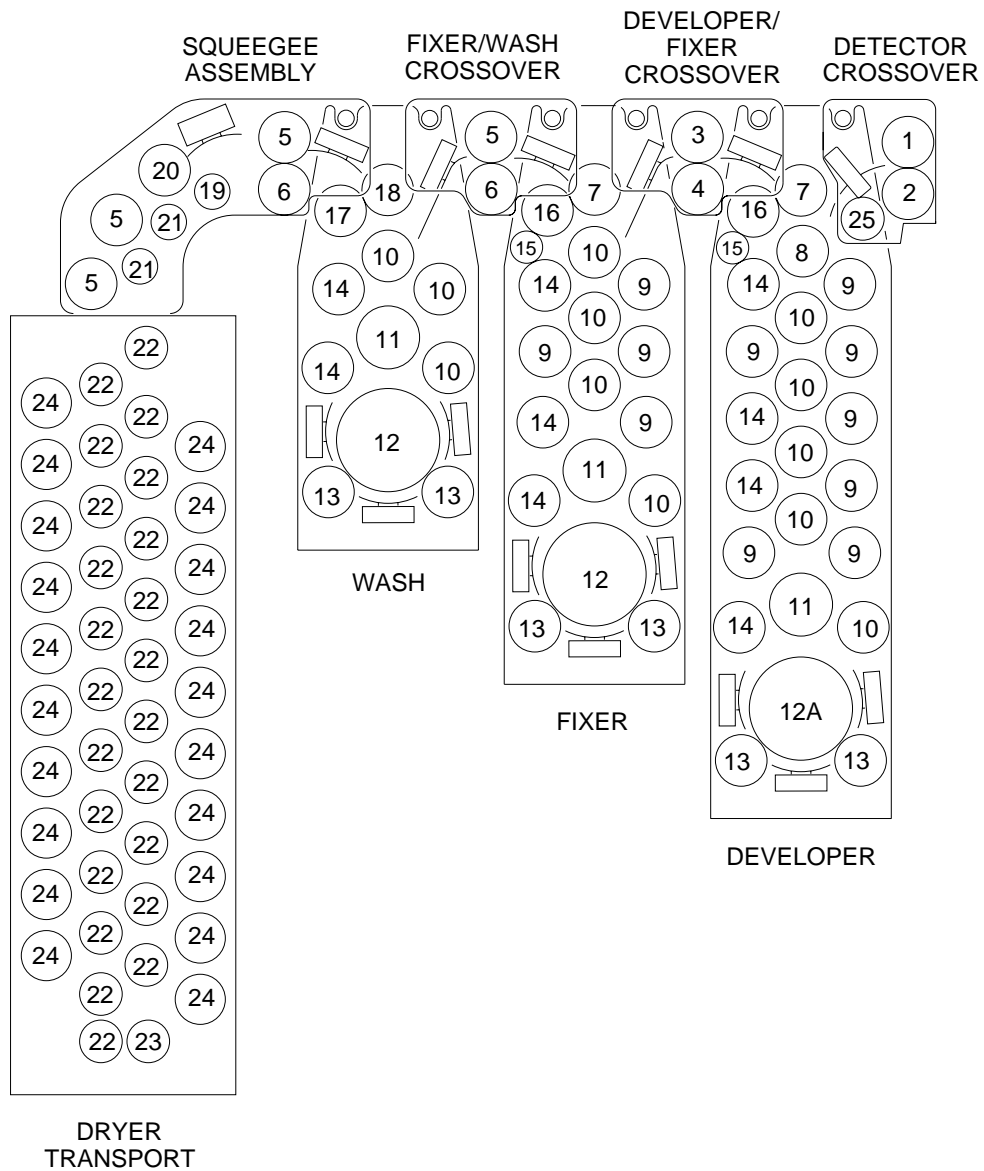
Figure 2-7 Recirculation Pump Cover and Dryer Blower Motor Cover
Order by Part Number

Item	Part No.	Description	Qty.
1	522368	Cover - Recirculation Pump.....	1
2	914313	Cover - Dryer Motor.....	1
3	852835	Screw	1
4	852831	Washer - Flat	1

Figure 2-7 Recirculation Pump Cover and Dryer Blower Motor Cover
Order by Part Number

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SECTION 3
Roller Transport System

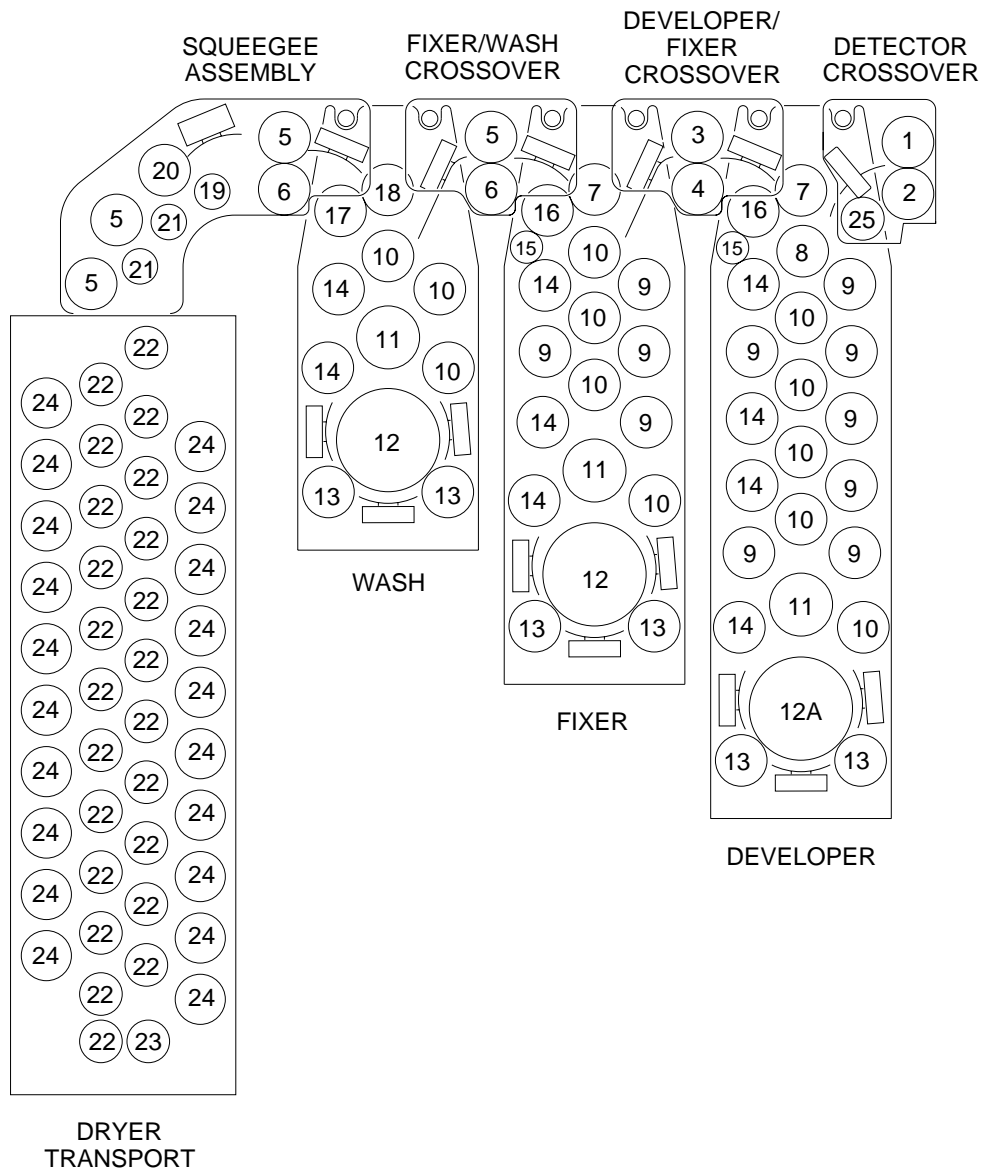


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**Figure 3-1 Rack Positions
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
		Crossover Rollers		
1	490109	Roller - Detector, driven.....	1	Resilient, grooved
2	490108	Roller - Detector, drive.....	1	Resilient, grooved
3	240067	Roller Assembly	1	Resilient, smooth, driven; includes part no. 458384 & 544081
	458384	Gear	1	
	544081	Pin	1	
4	240066	Roller Assembly	1	Resilient, smooth, drive; includes part no. 458384 & 544081
	458384	Gear	1	
	544081	Pin	1	
5	467017	Roller Assembly - Top, P, & R	1	Driven
6	470085	Roller Assembly	1	Resilient, drive
		Rack Roller Assemblies		
7	470086	Roller Assembly - G.....	2	Drive
8	474469	Roller Assembly - T	1	Resilient; includes roller, part no. 475453, gear, part no. 467564, idler, part no. 539198
	475453	Roller	1	
9	1C7387	Roller Assembly - H.....	11	Includes 1C7381 & 607833
	1C7381	Roller	32	
	607833	Sprocket	20	
10	1C7390	Roller Assembly - C.....	12	Includes part no. 1C7381, 467564, & 539198
	467564	Gear	21	
	539198	Idler	12	
11	1C7386	Roller Assembly - D.....	3	1.22 inch diameter
12	5B6076	Roller Assembly - B	2	Phenolic
12A	536884	Roller Assembly - B	1	Resilient
13	1C7384	Roller Assembly - A	6	Turnaround. Includes 2 bearings, part no. 650711
14	1C7389	Roller Assembly - E	9	Includes part no. 1C7381, 467564, & 607833
15	474599	Roller - Rewet	2	Resilient
16	467015	Roller Assembly - F	2	Stainless steel
17	246916	Roller - Pressure, driven.....	1	
18	246915	Roller - Pressure, drive.....	1	

**Figure 3-1 Rack Positions
Order by Part Number**

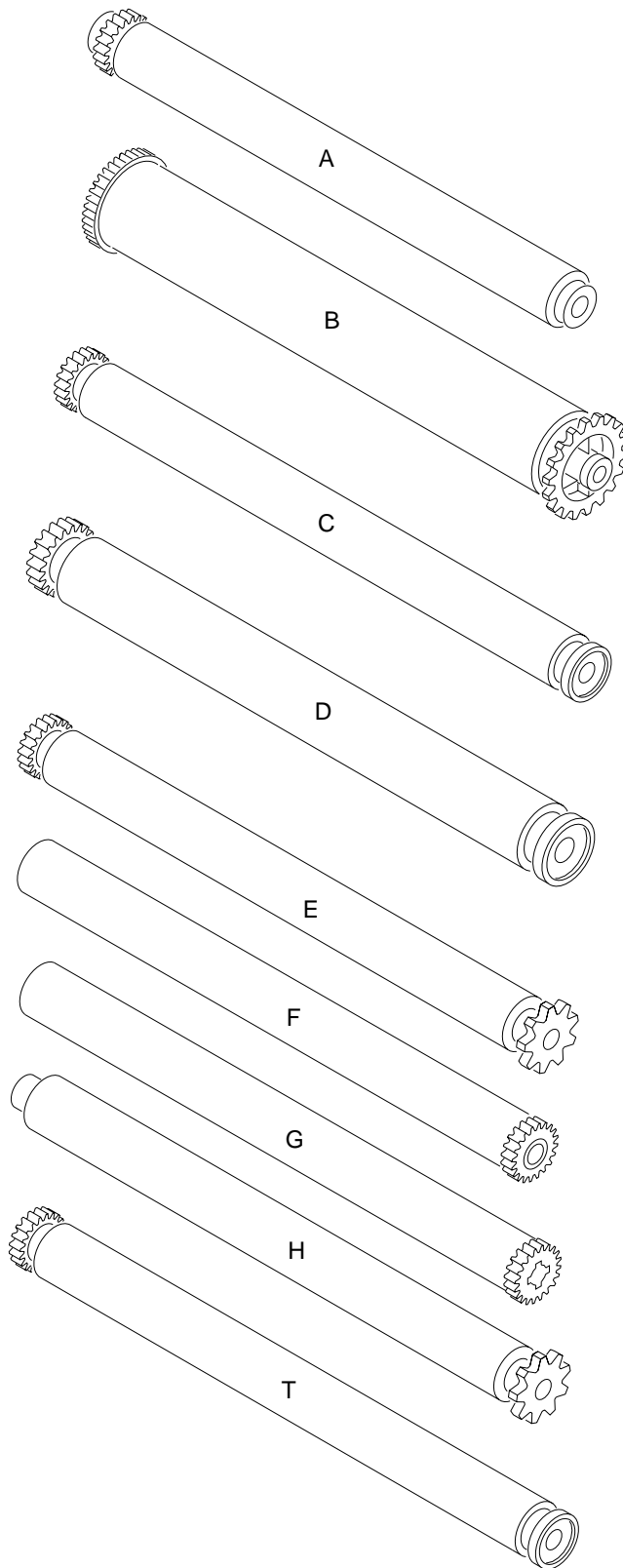


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**Figure 3-1 Rack Positions
Order by Part Number**

Item	Part No.	Description	Qty.	Notes
		Squeegee Assembly Rollers		
5	467017	Roller Assembly - Top, P, & R	3	
6	470085	Roller Assembly	1	Drive, resilient
19	458423	Roller Assembly - J.....	1	Includes part no. 458389
20	467016	Roller Assembly - K.....	1	
21	458949	Roller Assembly - L & N.....	2	Includes part no. 458389
		Dryer Transport Rollers and Air Tubes.....		
22	286949	Roller Assembly - Transport.....	23	Includes part no. 459379, 456162, 458901, & 852847
	459379	Roller	23	
	456162	Shaft	23	
	458901	Pulley.....	23	
	852847	Setscrew.....	23	
23	286948	Exit Roller Assembly	1	Includes part no. 459380, 456162, 454543, & 458952
	459380	Roller	1	Not Parts Services orderable; order item 23
	456162	Shaft	1	
	454543	O-Ring	6	
	458952	Setscrew.....	1	
24	471397	Tube - Air	20	
25	562330	Roller	1	

**Figure 3-1 Rack Positions
Order by Part Number**

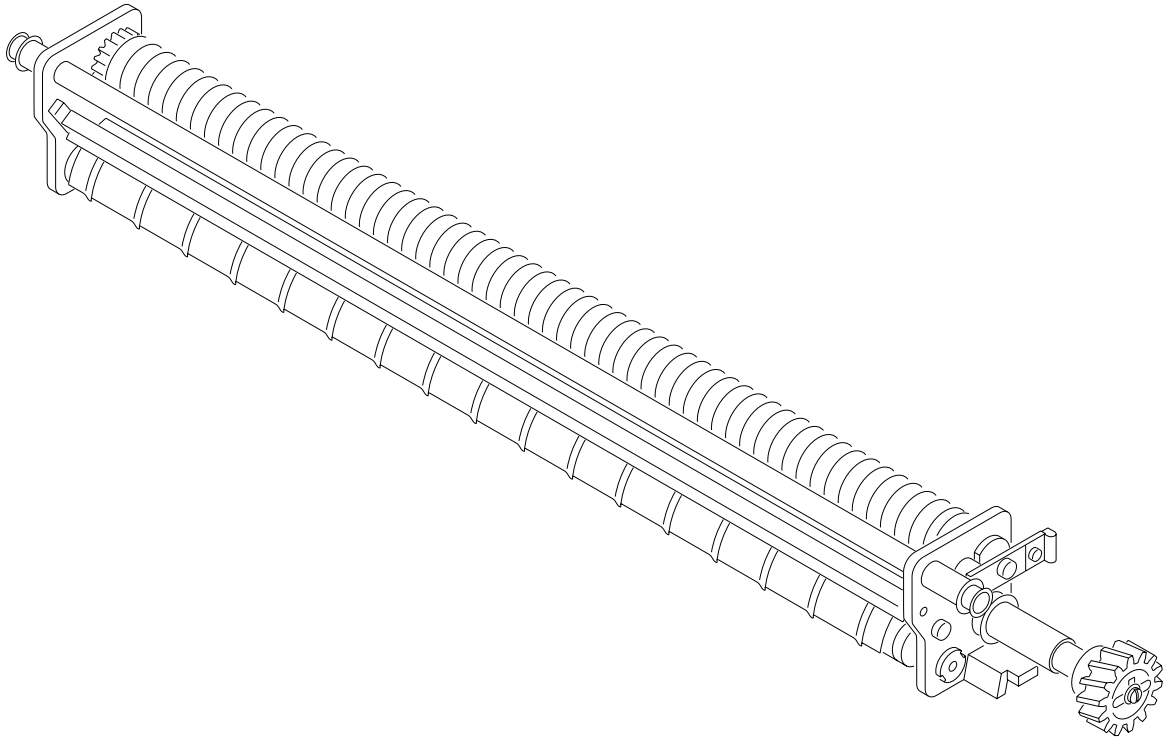


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Item	Part No.	Description	Qty.	Notes
A	1C7384	Roller Assembly - A		
	650711	Bearing		
B	5B6076	Roller Assembly - B		for the Fixer and Wash Rack for the Developer Rack
	536884	Roller Assembly - B		
C	1C7390	Roller Assembly - C		
	1C7381	Roller		
	467564	Gear		
	539198	Idler		
D	1C7386	Roller Assembly - D		includes Gear and Idler
E	1C7389	Roller Assembly - E		
	1C7381	Roller		
	607833	Sprocket		
F	467564	Gear		includes a Gear and 2 Bearings includes Gear
	467015	Roller Assembly - F		
G	470086	Roller Assembly - G		
H	1C7387	Roller Assembly - H		
	1C7381	Roller		
	607833	Sprocket		
T	474469	Roller Assembly - T		
	475453	Roller		
	539198	Idler		
	467564	Gear		

Figure 3-2 Roller Assemblies
Order by Part Number

Figure 3-3 Detector Crossover Assembly



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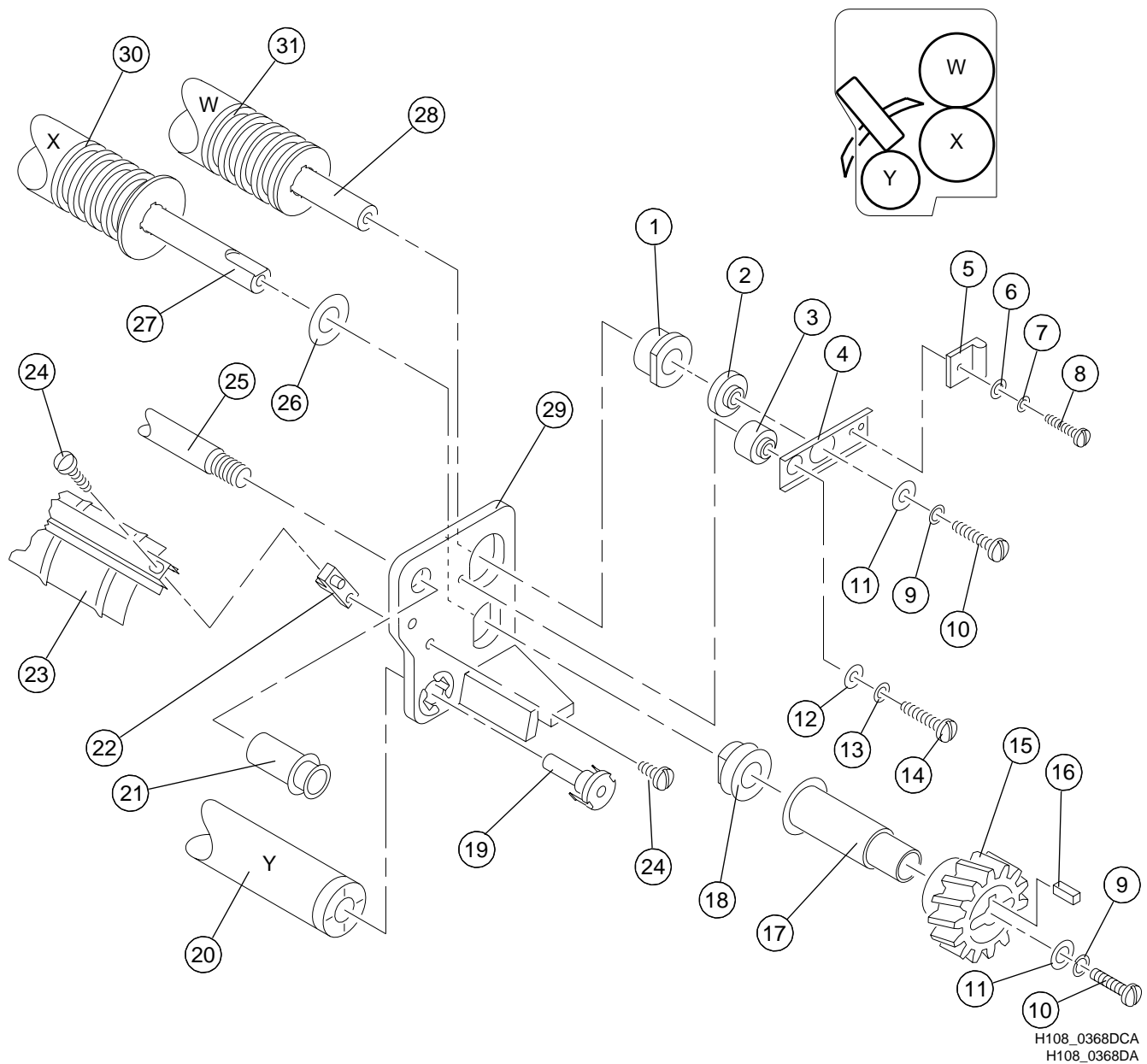


Figure 3-4 Detector Crossover - Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	1C7377	Detector Crossover Assembly	1	Complete
1	650707	Bearing	2	
2	5B6527	Bearing - Rocker	2	
3	489997	Standoff - Pivot	2	
4	474180	Support	2	
5	650876	Magnet - Actuator	2	
6	575822	Washer	2	
7	187283	Washer - Lock	2	
8	575821	Screw	2	
9	853087	Washer - Lock	4	
10	852682	Screw	4	
11	852611	Washer	4	
12	165627	Washer	2	
13	853096	Washer - Lock	2	
14	544194	Screw	2	
15	550781	Gear - Drive, crossover	1	
16	452044	Key	1	
17	458174	Spacer - Sleeve	1	
18	1C4395	Bearing	2	
19	562228	Stud - Snap-in	2	
20	1C7552	Roller	1	Y
21	472756	Nut - Special D, long	1	
22	594233	Bracket - Film Guide Shoe	2	
23	458953	Shoe - Guide	1	
24	5B6316	Screw	4	
25	458170	Rod - Tie	1	
26	418775	Washer - Thrust	2	
27	458235	Shaft - Drive	1	
28	458175	Shaft	1	
29	779433	Sideplate - Detector Crossover, drive side	1	
30	490108	Roller - Detector, drive	1	X
31	490109	Roller - Detector, driven	1	W

Figure 3-4 Detector Crossover - Drive Side
Order by Part Number

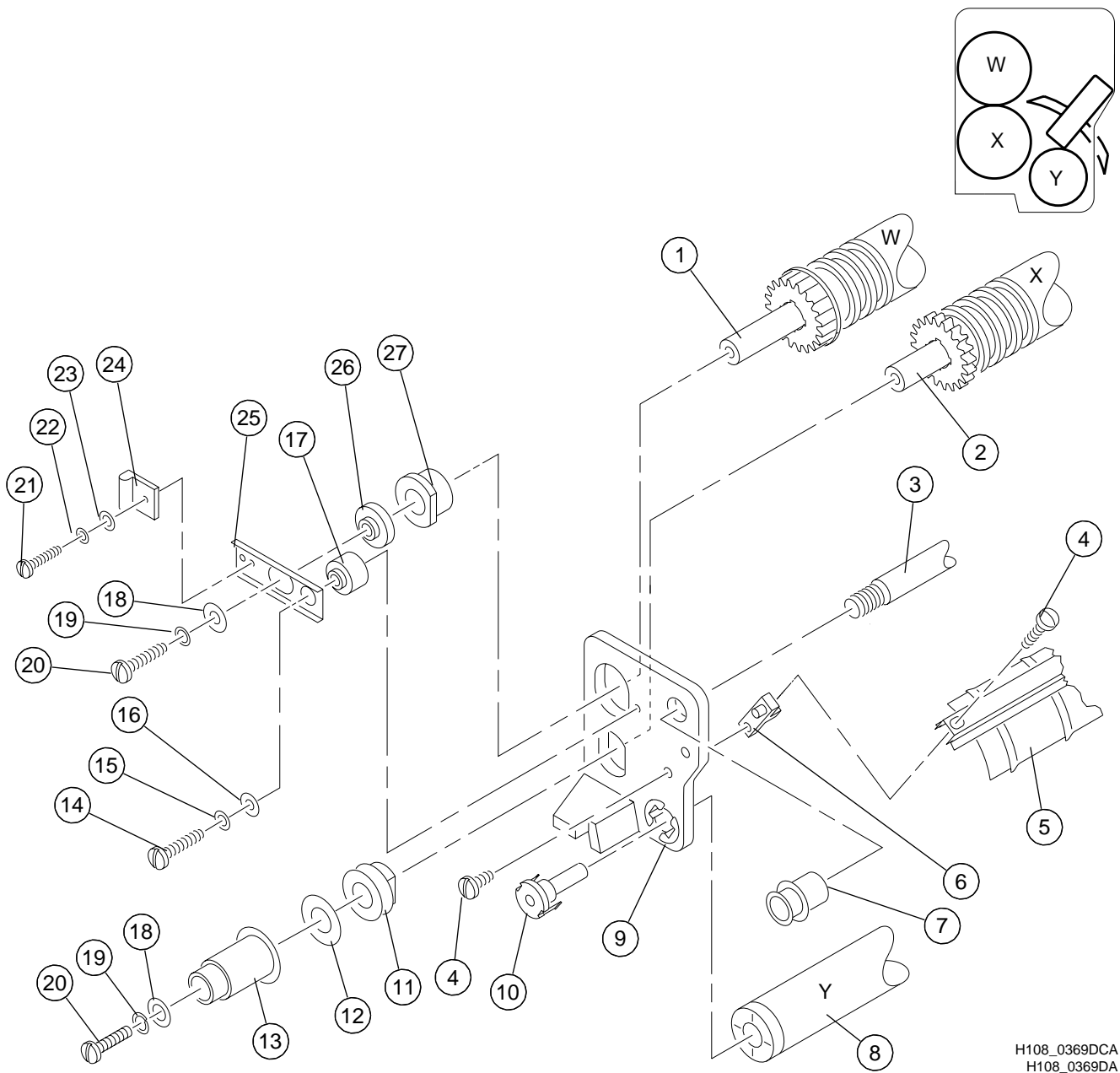
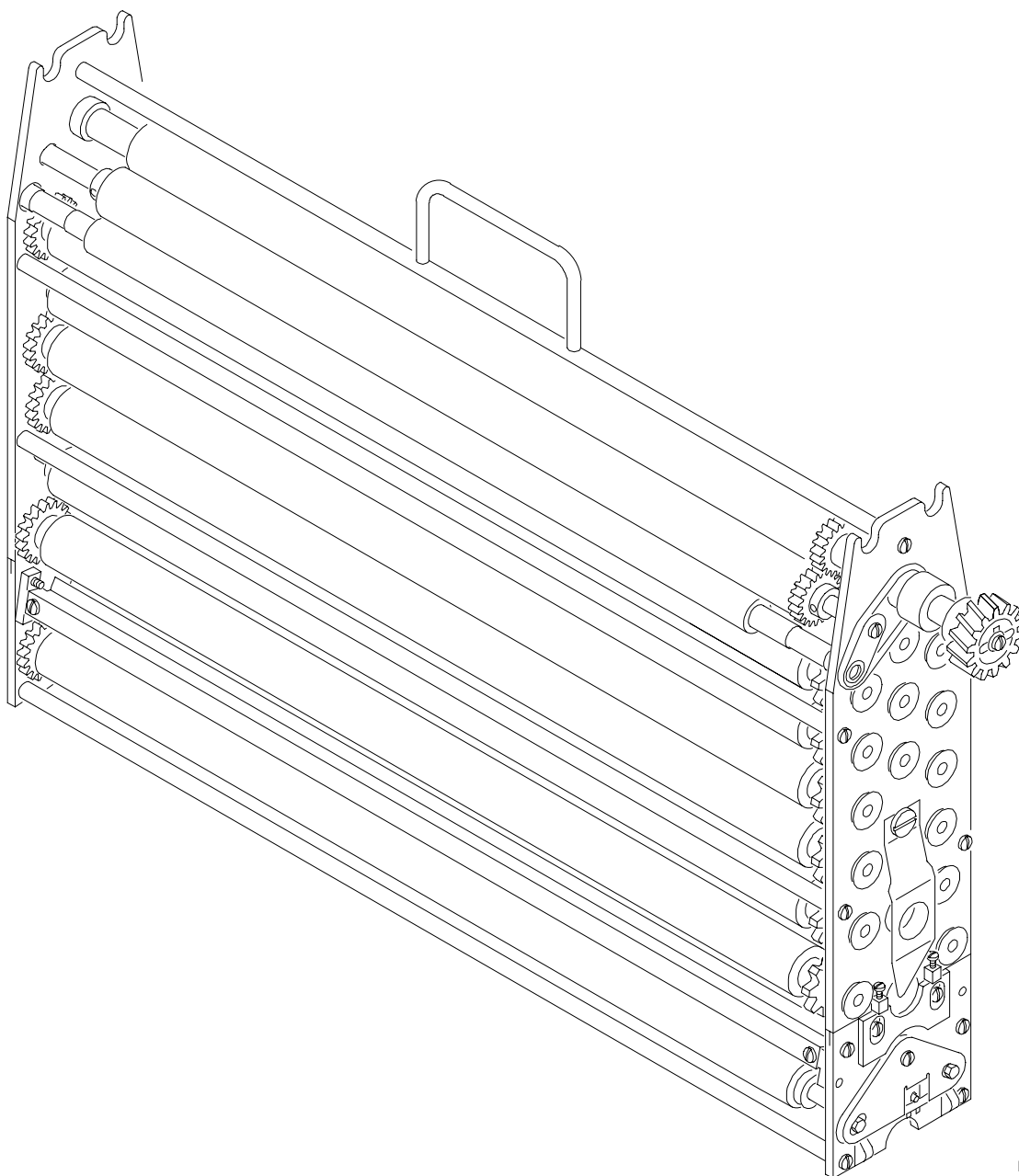


Figure 3-5 Detector Crossover - Non-Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	458175	Shaft	1	Y
2	458235	Shaft - Drive	1	
3	458170	Rod - Tie	1	
4	5B6316	Screw	4	
5	458953	Shoe - Guide.....	1	
6	594233	Bracket - Film Guide Shoe	2	
7	472755	Nut - Special N-D, short	1	
8	1C7552	Roller	1	
9	779434	Sideplate - Detector Crossover, non-drive side	1	
10	562228	Stud - Snap-in	2	
11	1C4395	Bearing	2	
12	418775	Washer - Thrust	2	
13	458236	Spacer	1	
14	544194	Screw	2	
15	853096	Washer - Lock.....	2	
16	165627	Washer	2	
17	489997	Standoff - Pivot	2	
18	852611	Washer	4	
19	853087	Washer - Lock.....	4	
20	852682	Screw	4	
21	575821	Screw	2	
22	187283	Washer - Lock.....	2	
23	575822	Washer	2	
24	650876	Magnet - Actuator	2	
25	474180	Support.....	2	
26	5B6527	Bearing - Rocker	2	
27	650707	Bearing	2	

Figure 3-5 Detector Crossover - Non-Drive Side
Order by Part Number

Figure 3-6 Developer Rack Assembly



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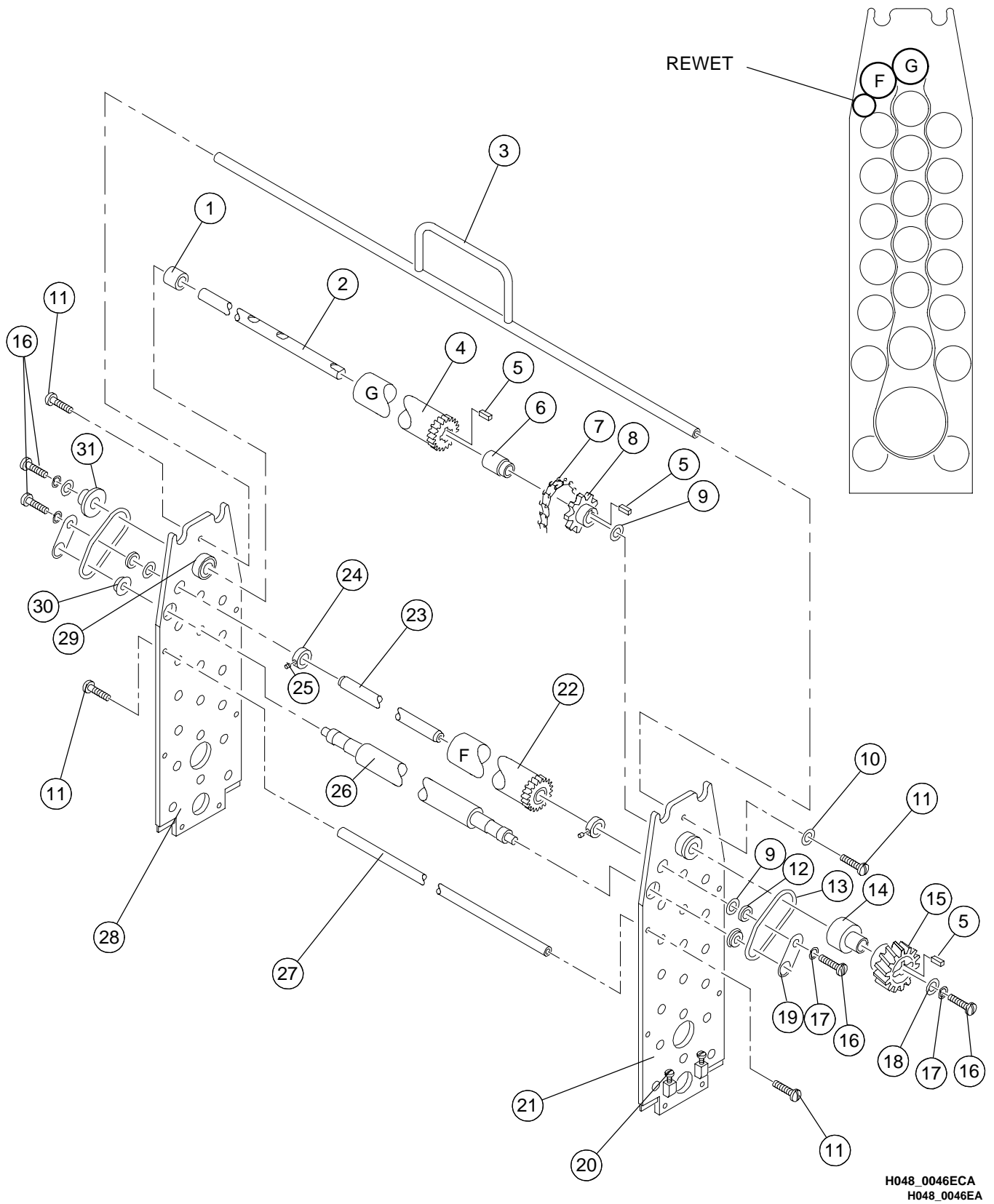
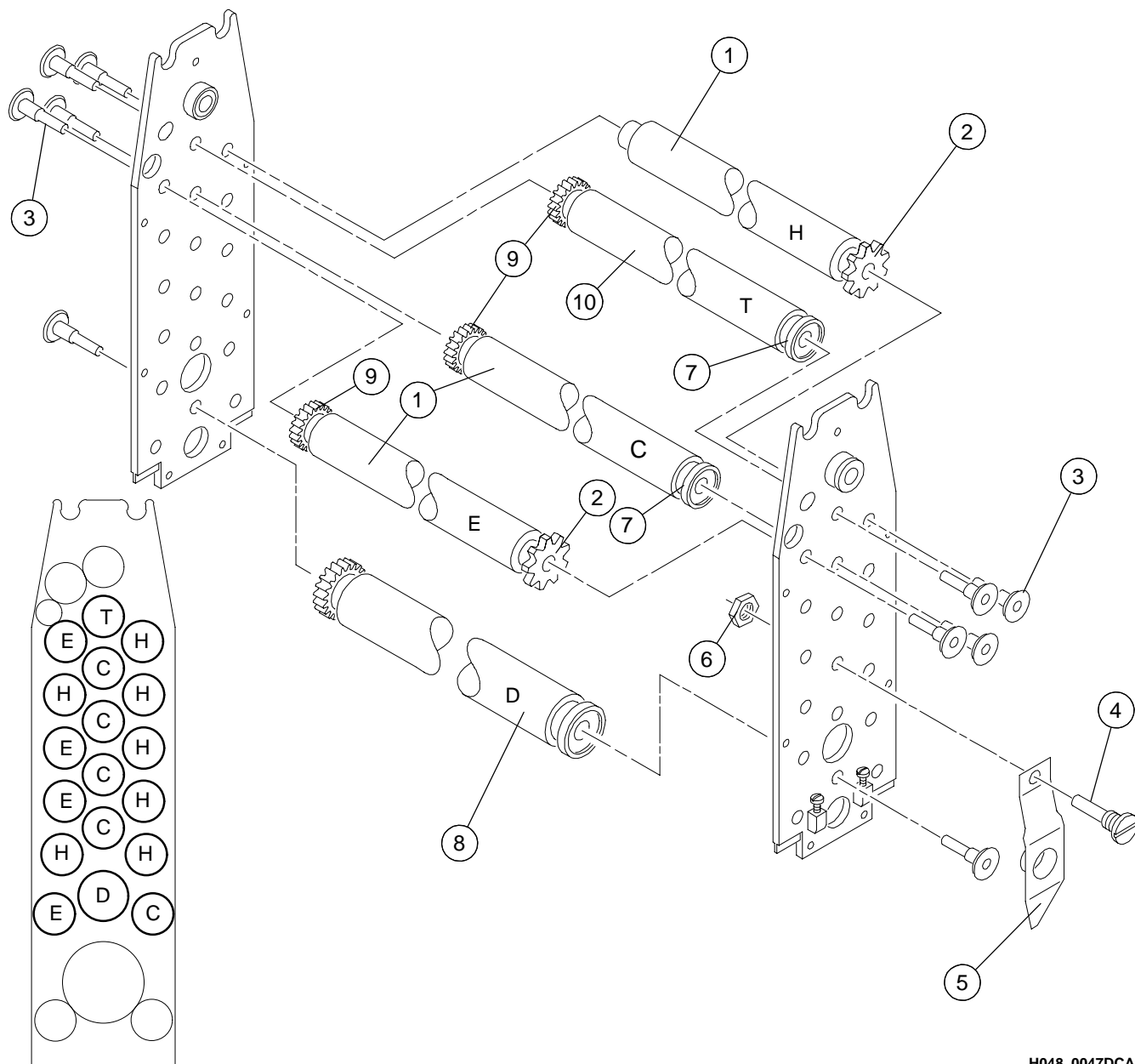


Figure 3-7 Developer Rack - Top Exit Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240680	Developer Rack Assembly.....	1	
1	473539	Spacer.....	1	
2	559787	Shaft.....	1	
3	459378	Tie Rod Assembly.....	1	Includes item 13
4	470086	Roller Assembly - G.....	1	
5	454354	Key.....	3	
6	459355	Spacer.....	1	
7	459263	Chain.....	1	
8	454285	Sprocket.....	1	
9	463100	Washer - Thrust.....	3	
10	459943	Washer - ID.....	1	
11	852807	Screw.....	2	
12	463004	Spacer.....	2	
13	467843	Spring.....	12	
14	473538	Spacer.....	1	
15	550774	Gear.....	1	
16	852682	Screw.....	4	
17	853087	Washer - Lock.....	4	
18	852611	Washer.....	2	
19	473221	Plate - Keeper.....	2	
20	183624	Screw.....	4	
21	286907	Sideplate - Developer, drive.....	1	Includes item 20
22	467015	Roller Assembly - F.....	1	Includes a gear and 2 bearings
	650711	Bearing.....	2	
	466556	Gear.....	1	
23	458207	Shaft.....	1	
24	459347	Collar.....	2	
25	852889	Setscrew.....	2	
26	474599	Roller - Rewet.....	1	
27	458219	Rod - Tie.....	4	
28	286904	Sideplate - Developer, non-drive.....	1	Includes item 20
29	650702	Bearing.....	2	
30	473220	Bushing.....	2	
31	458205	Spacer.....	1	

Figure 3-7 Developer Rack - Top Exit Rollers
Order by Part Number

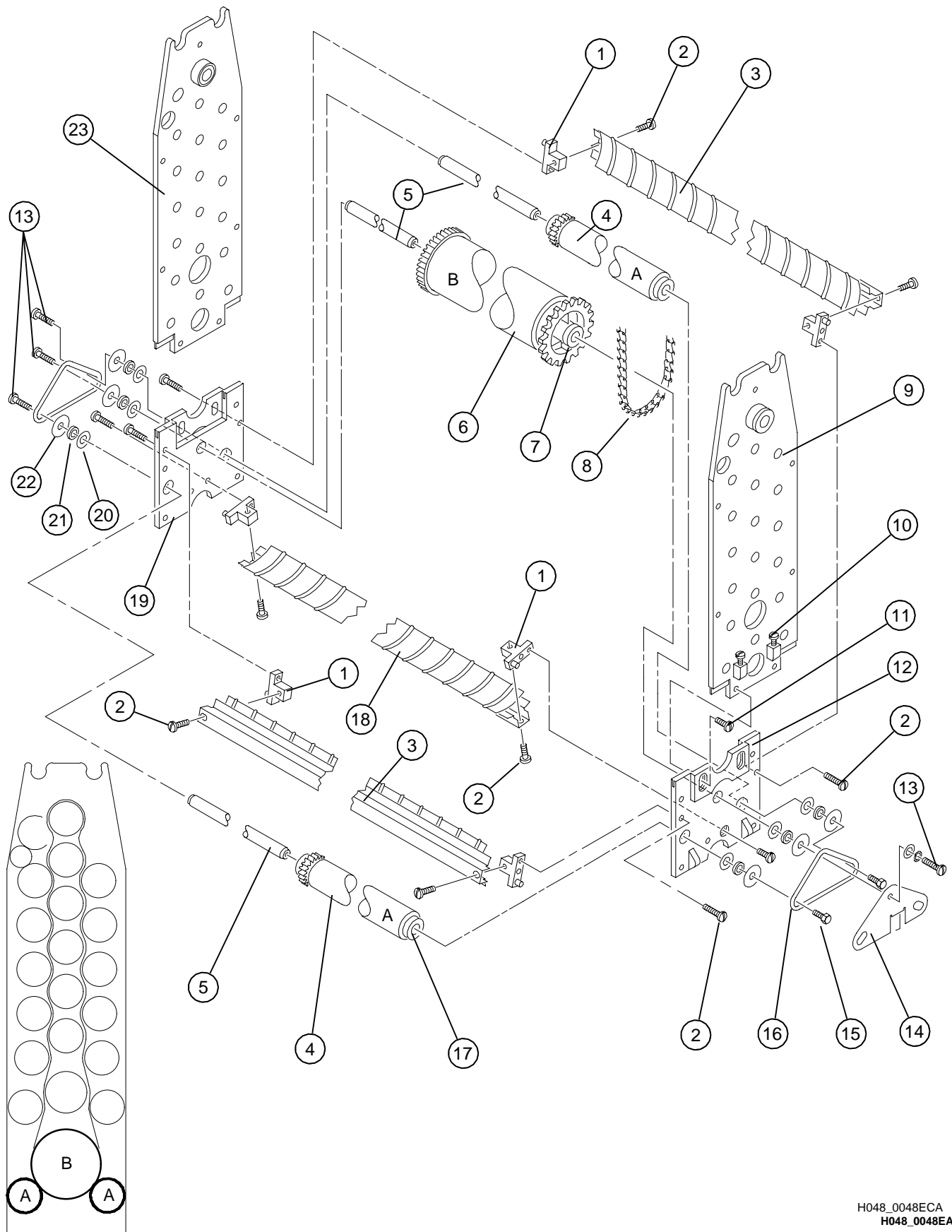


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Figure 3-8 Developer Rack - Other Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	1C7381	Roller	16	Roller only; C, E, or H
2	607833	Sprocket	11	
3	474777	Stud	35	
4	470507	Stud - Baffle	1	
5	261414	Baffle - Developer	1	
6	452101	Nut	1	
7	539198	Idler	7	
8		1	
9	467564	Gear	11	
10	475453	Roller	1	
		Assemblies.....		
	1C7387	Roller Assembly - H.....	7	Includes items 1 & 2
	474469	Roller Assembly - T	1	Includes items 7, 9, & 10
	1C7390	Roller Assembly - C.....	5	Includes items 1, 7, & 9
8	1C7386	Roller Assembly - D.....	1	Assembly; includes the gear and idler
	1C7389	Roller Assembly - E	4	Includes items 1, 2, & 9

Figure 3-8 Developer Rack - Other Rollers
Order by Part Number



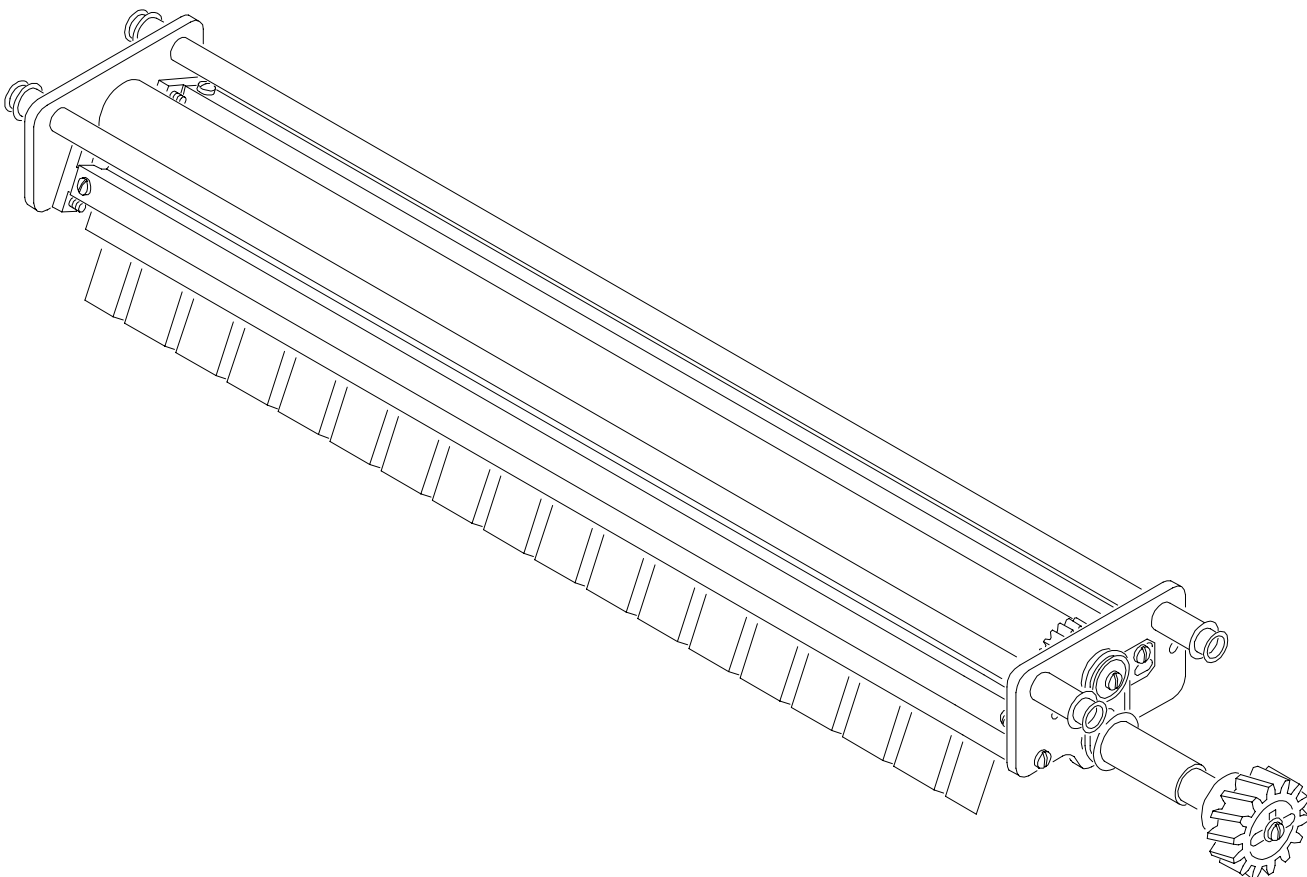
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Item	Part No.	Description	Qty.	Notes
	335977	Developer Turnaround Assembly	1	
1	474596	Bracket - Guide Shoe	6	
2	5B6316	Screw	12	
3	458228	Shoe - Guide.....	2	
4	1C7384	Roller Assembly - A	2	Includes item 18
5	458207	Shaft	3	
6	536884	Roller Assembly - B	1	
7	650702	Bearing	2	
8	459263	Chain	1	
9	286907	Sideplate - Developer, drive	1	Includes item 10
10	183624	Screw	4	
11	490096	Screw	4	
12	477001	Sideplate - Drive	1	
13	852682	Screw	6	
14	472265	Plate - Locking	1	
15	190596	Screw	2	
16	474645	Spring	2	
17	650711	Bearing	4	
18	562765	Shoe - Guide.....	1	
19	477000	Sideplate - Non-drive	1	
20	463100	Washer - Thrust	6	
21	463004	Spacer	6	
22	459343	Washer - Flat	6	
23	286904	Sideplate - Developer, non-drive	1	Includes item 10

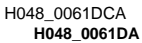
Figure 3-9 Developer Rack - Turnaround Rollers
Order by Part Number

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Figure 3-10 Developer/Fixer Crossover Assembly



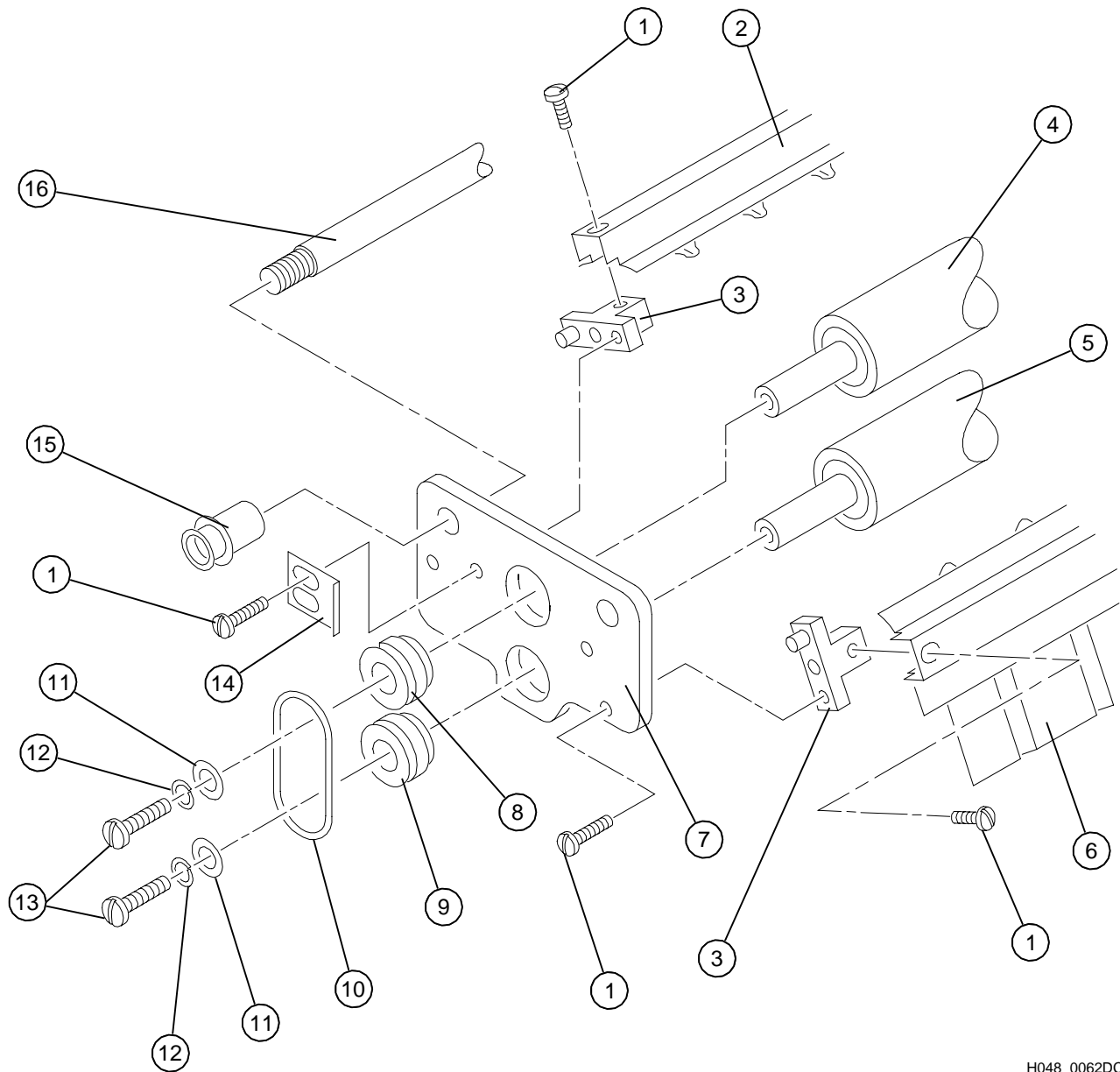
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246629

Item	Part No.	Description	Qty.	Notes
	240684	Developer/Fixer Crossover Assembly.....	1	
1	458954	Shoe - Guide.....	1	Developer side
2	5B6316	Screw	10	
3	474596	Bracket - Guide Shoe	4	
4	458170	Rod - Tie	2	
5	286900	Sideplate - Crossover	2	
6	472268	Clip	2	
7	472756	Nut - Special D, long	2	
8	459946	Washer - ID.....	1	
9	853087	Washer - Lock.....	4	
10	852682	Screw	4	
11	550781	Gear - Drive, crossover	1	
12	452044	Key	1	
13	852611	Washer	2	
14	240065	Spacer	1	
15	459344	Spring	2	
16	240060	Bearing	2	
17	240061	Bearing	2	
18	458953	Shoe - Guide.....	1	Fixer side
19	458384	Gear	2	
20	240066	Roller Assembly	1	
21	240067	Roller Assembly	1	
22	544081	Pin	2	

Figure 3-11 Developer/Fixer Crossover - Drive Side
Order by Part Number



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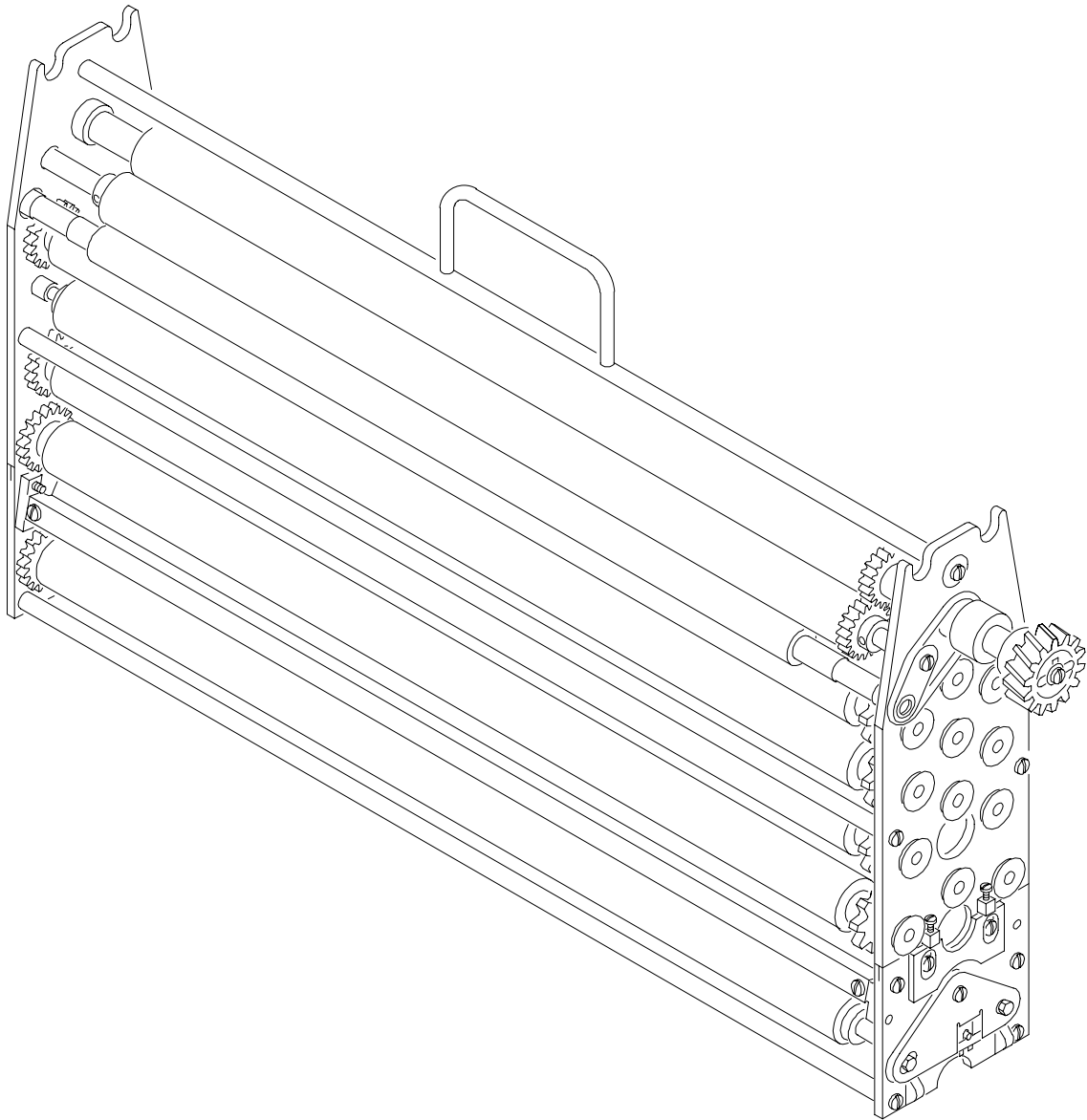
Figure 3-12 Developer/Fixer Crossover - Non-Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240684	Developer/Fixer Crossover Assembly.....	1	
1	5B6316	Screw	8	
2	458954	Shoe - Guide.....	1	Developer side
3	474596	Bracket - Guide Shoe	4	
4	240067	Roller Assembly	1	Driven
5	240066	Roller Assembly	1	Drive
6	458953	Shoe - Guide.....	1	Fixer side
7	286900	Sideplate - Crossover	2	
8	240061	Bearing	2	
9	240060	Bearing	2	
10	459344	Spring	2	
11	852611	Washer	2	
12	853087	Washer - Lock.....	4	
13	852682	Screw	4	
14	472268	Clip	2	
15	472755	Nut - Special N-D, short	2	
16	458170	Rod - Tie	2	

Figure 3-12 Developer/Fixer Crossover - Non-Drive Side
Order by Part Number

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Figure 3-13 Fixer Rack Assembly



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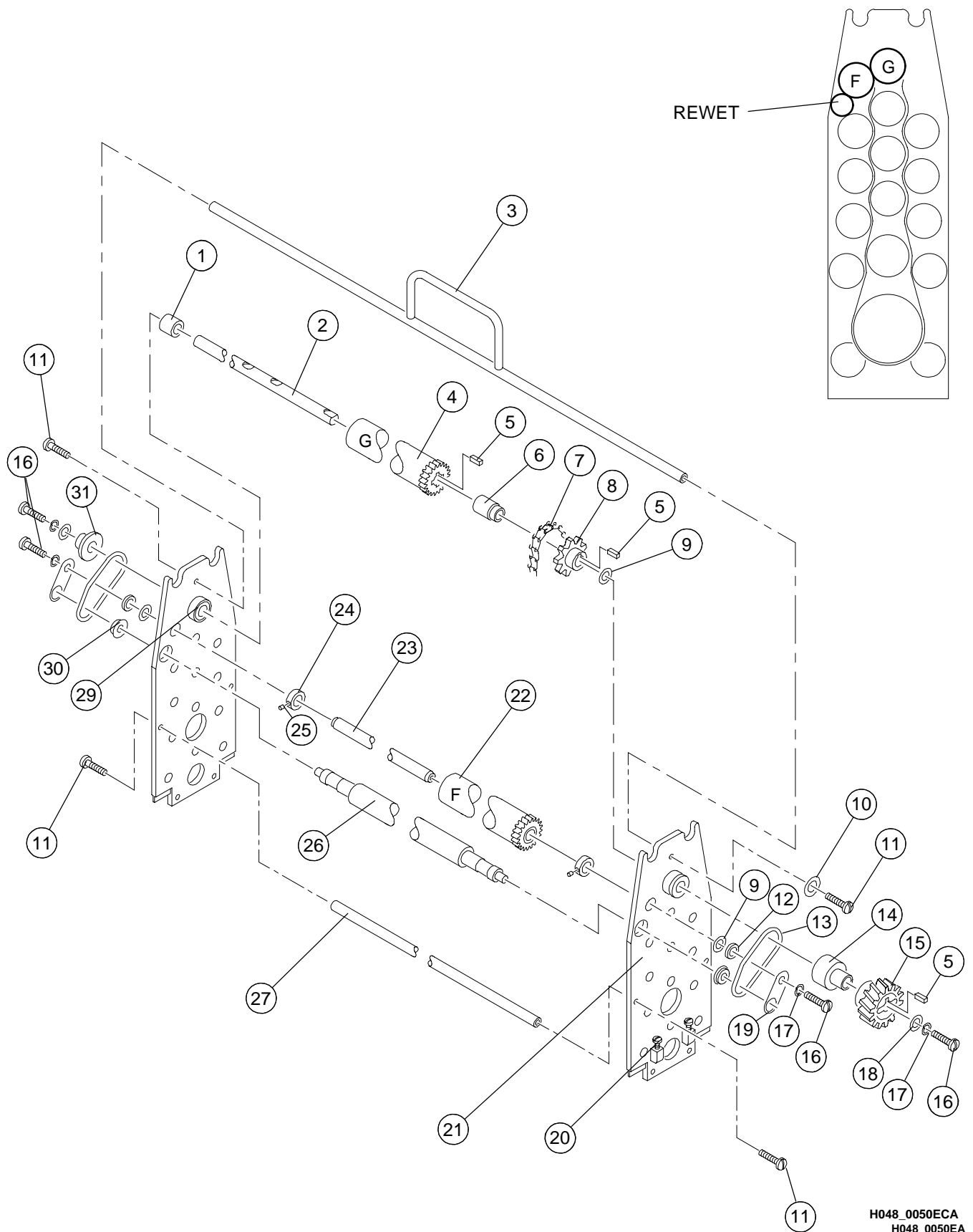
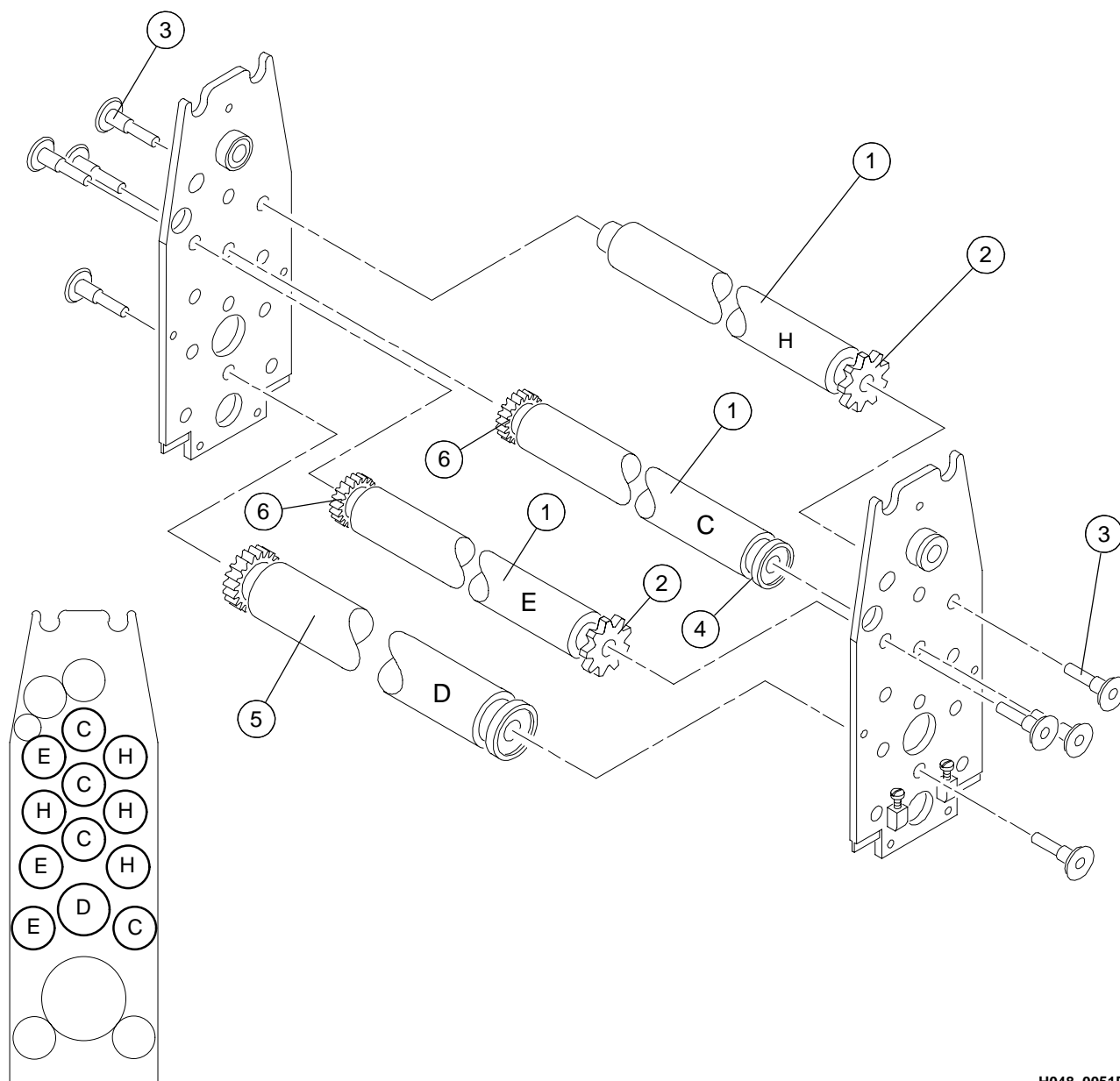


Figure 3-14 Fixer Rack - Top Exit Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240681	Fixer Rack Assembly	1	
1	473539	Spacer	1	
2	559787	Shaft	1	
3	459378	Tie Rod Assembly.....	1	Includes item 11
4	470086	Roller Assembly - G.....	1	
5	454354	Key	3	
6	459355	Spacer	1	
7	462688	Chain	1	
8	454285	Sprocket	1	
9	463100	Washer - Thrust	3	
10	459944	Washer - ID.....	1	
11	852807	Screw	6	
12	463004	Spacer	2	
13	467843	Spring	2	
14	473538	Spacer	1	
15	550774	Gear	1	
16	852682	Screw	4	
17	853087	Washer - Lock.....	4	
18	852611	Washer	2	
19	473221	Plate - Keeper	2	
20	183624	Screw	4	
21	286917	Sideplate - Fixer, drive.....	1	Includes item 20
22	467015	Roller Assembly - F	1	Includes a gear and 2 bearings
	650711	Bearing	2	
	466556	Gear	1	
23	458207	Shaft	1	
24	459347	Collar	2	
25	852889	Setscrew.....	2	
26	474599	Roller - Rewet	1	
27	458219	Rod - Tie	4	
28	286914	Sideplate - Fixer, non-drive	1	Includes item 20
29	650702	Bearing	2	
30	473220	Bushing	2	
31	458205	Spacer	1	

Figure 3-14 Fixer Rack - Top Exit Rollers
Order by Part Number

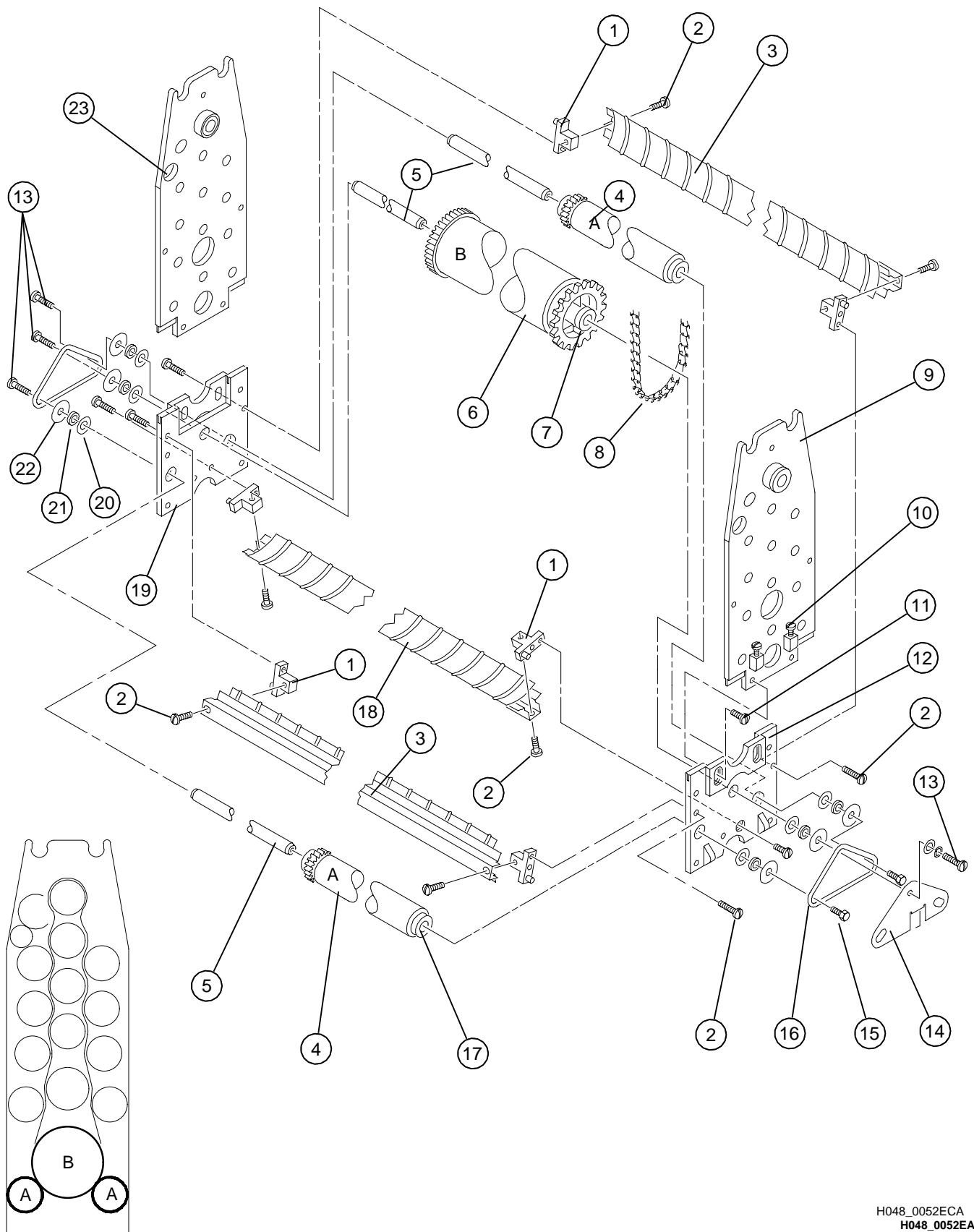


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Figure 3-15 Fixer Rack - Other Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	1C7381	Roller	11	Roller only; C, E, or H See below
2	607833	Sprocket	7	
3	474777	Stud	24	
4	539198	Idler	4	
5		1	
6	467564	Gear	7	
		Assemblies.....		
	1C7387	Roller Assembly - H.....	4	Includes items 1 & 2
	1C7390	Roller Assembly - C.....	4	Includes items 1, 4, & 6
5	1C7386	Roller Assembly - D.....	1	Assembly; includes the gear and idler
	1C7389	Roller Assembly - E	3	Includes items 1, 2, & 4

Figure 3-15 Fixer Rack - Other Rollers
Order by Part Number



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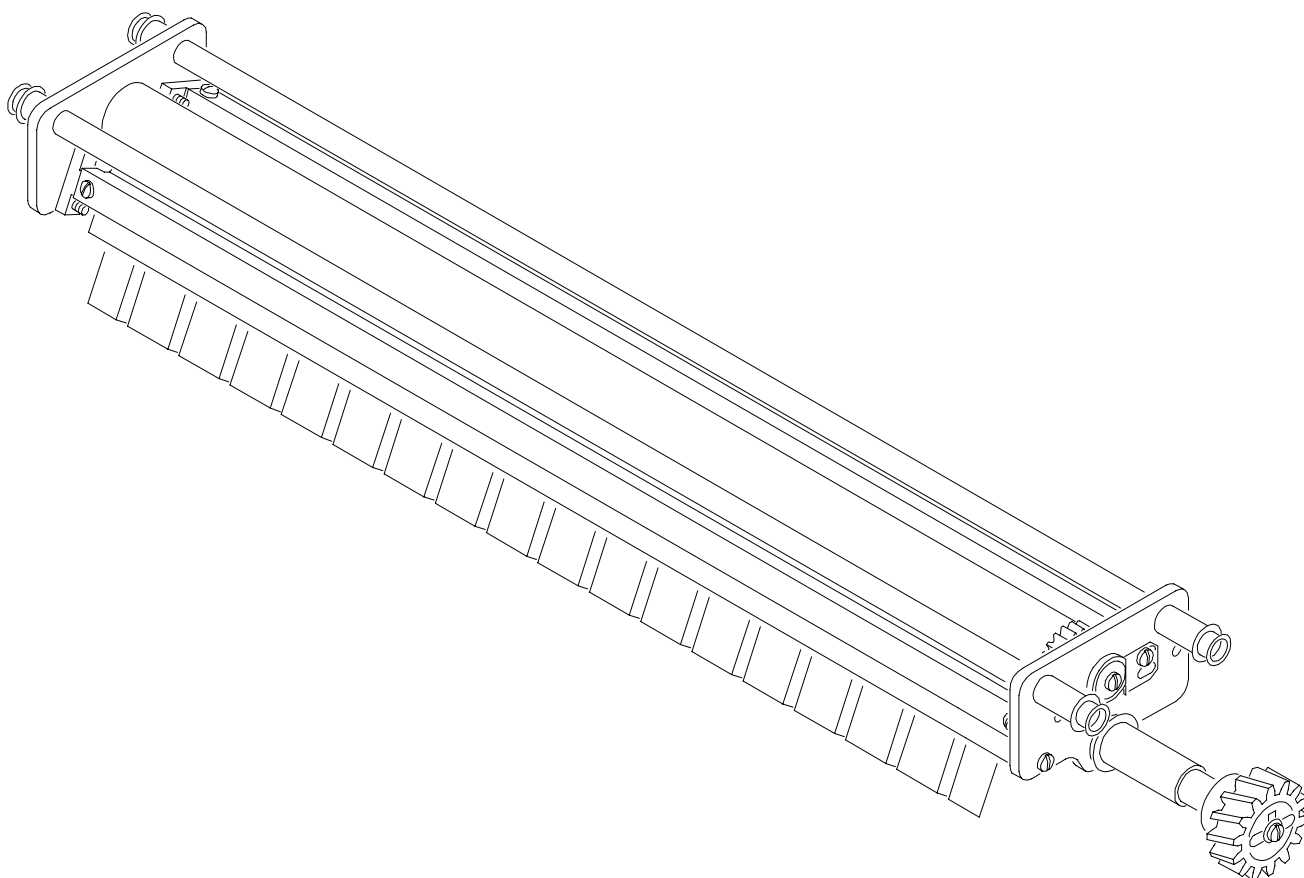
Figure 3-16 Fixer Rack - Turnaround Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	748699	Turnaround Assembly	1	Includes all items on this page except 9, 10, & 24
1	474596	Bracket - Guide Shoe	6	
2	5B6316	Screw	12	
3	458228	Shoe - Guide.....	2	
4	1C7384	Roller Assembly - A	2	Includes item 18
5	458207	Shaft	3	
6	5B6067	Roller Assembly - B	1	
7	650702	Bearing	2	
8	462688	Chain	1	
9	286917	Sideplate - Fixer, drive.....	1	Includes item 10
10	183624	Screw	4	
11	490096	Screw	4	
12	477001	Sideplate - Drive	1	
13	852682	Screw	6	
14	472265	Plate - Locking	1	
15	190596	Screw	2	
16	474645	Spring	2	
17	650711	Bearing	4	
18	562765	Shoe - Guide.....	1	
19	477000	Sideplate - Non-drive	1	
20	463100	Washer - Thrust	6	
21	463004	Spacer	6	
22	459343	Washer - Flat	6	
23	286914	Sideplate - Fixer, non-drive	1	Includes item 10

Figure 3-16 Fixer Rack - Turnaround Rollers
Order by Part Number

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Figure 3-17 Fixer/Wash Crossover Assembly



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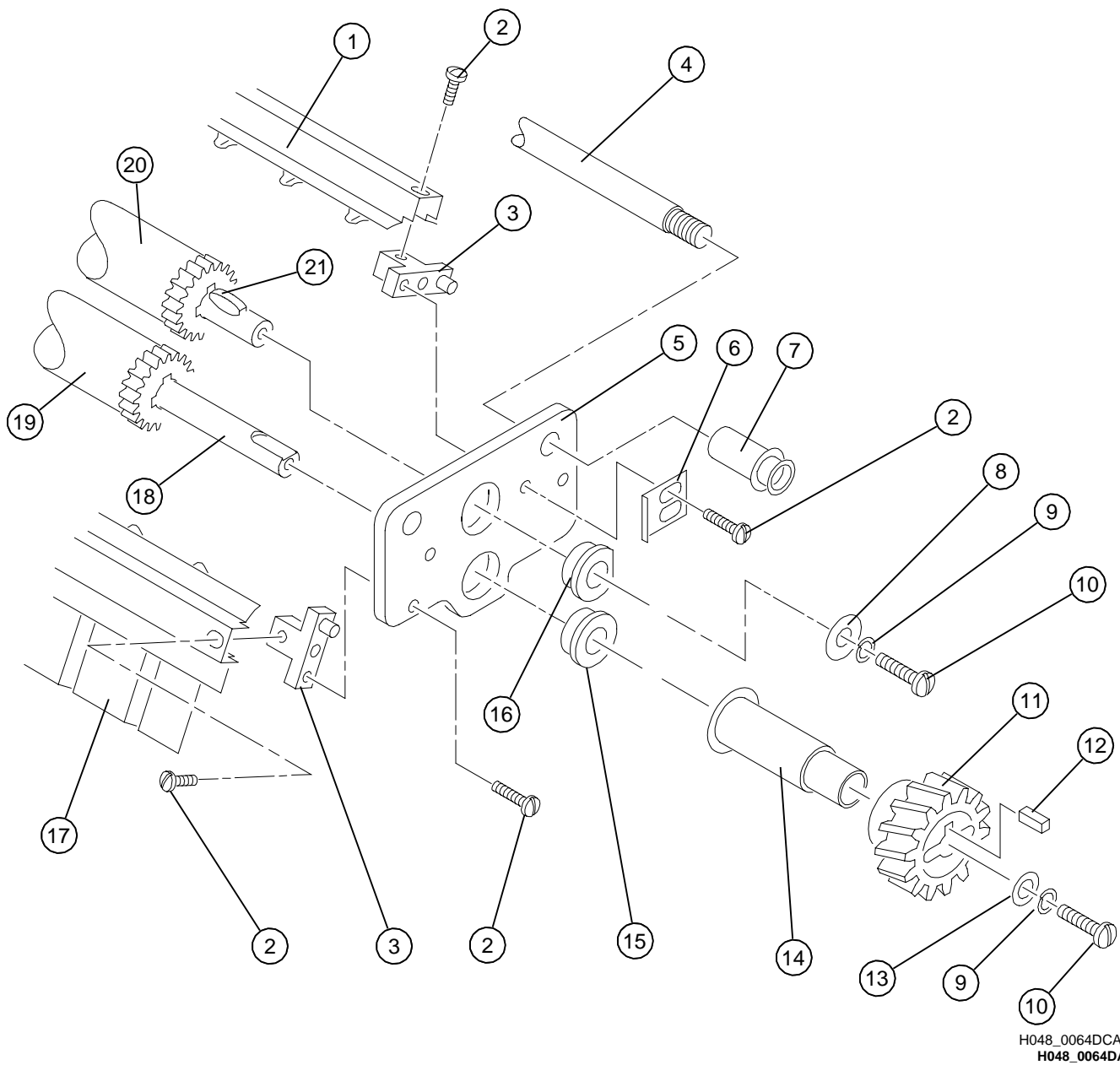
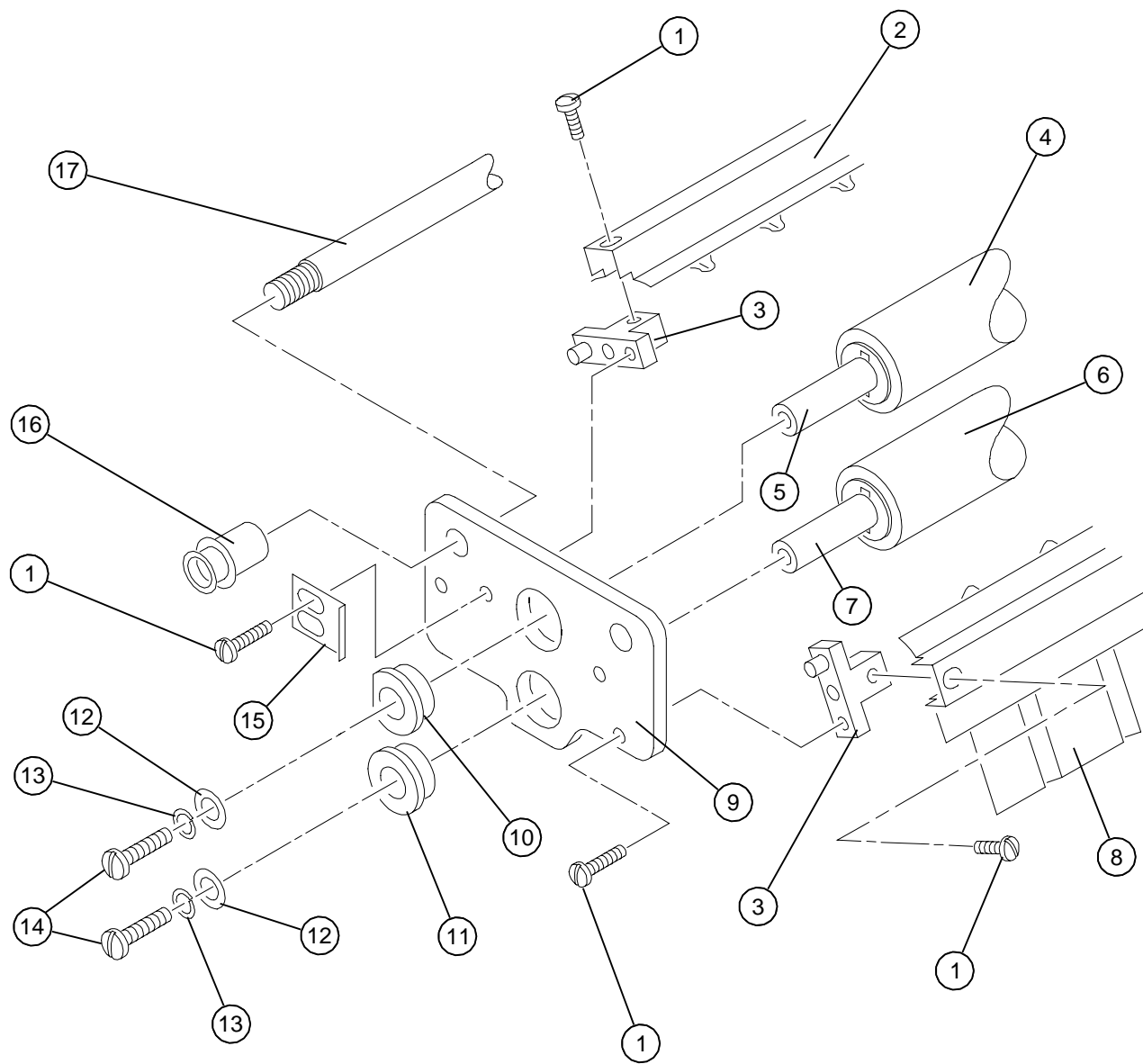


Figure 3-18 Fixer/Wash Crossover - Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240685	Fixer/Wash Crossover Assembly.....	1	
1	990243	Shoe - Guide.....	1	Fixer side
2	5B6316	Screw	10	
3	474596	Bracket - Guide Shoe	4	
4	458170	Rod - Tie	2	
5	286900	Sideplate - Crossover	2	
6	472268	Clip	2	
7	472756	Nut - Special D, long	2	
8	459947	Washer - ID.....	1	
9	853087	Washer - Lock.....	4	
10	852682	Screw	4	
11	550781	Gear - Drive, crossover	1	
12	452044	Key	1	
13	852611	Washer	2	
14	458174	Spacer - Sleeve	1	
15	650703	Bearing	2	
16	650707	Bearing	2	
17	990242	Shoe - Guide.....	1	Wash side
18	458164	Shaft - Drive	1	
19	470085	Roller Assembly	1	Drive
20	467017	Roller Assembly - Top, P, & R	1	Driven
21	458175	Shaft	1	

Figure 3-18 Fixer/Wash Crossover - Drive Side
Order by Part Number



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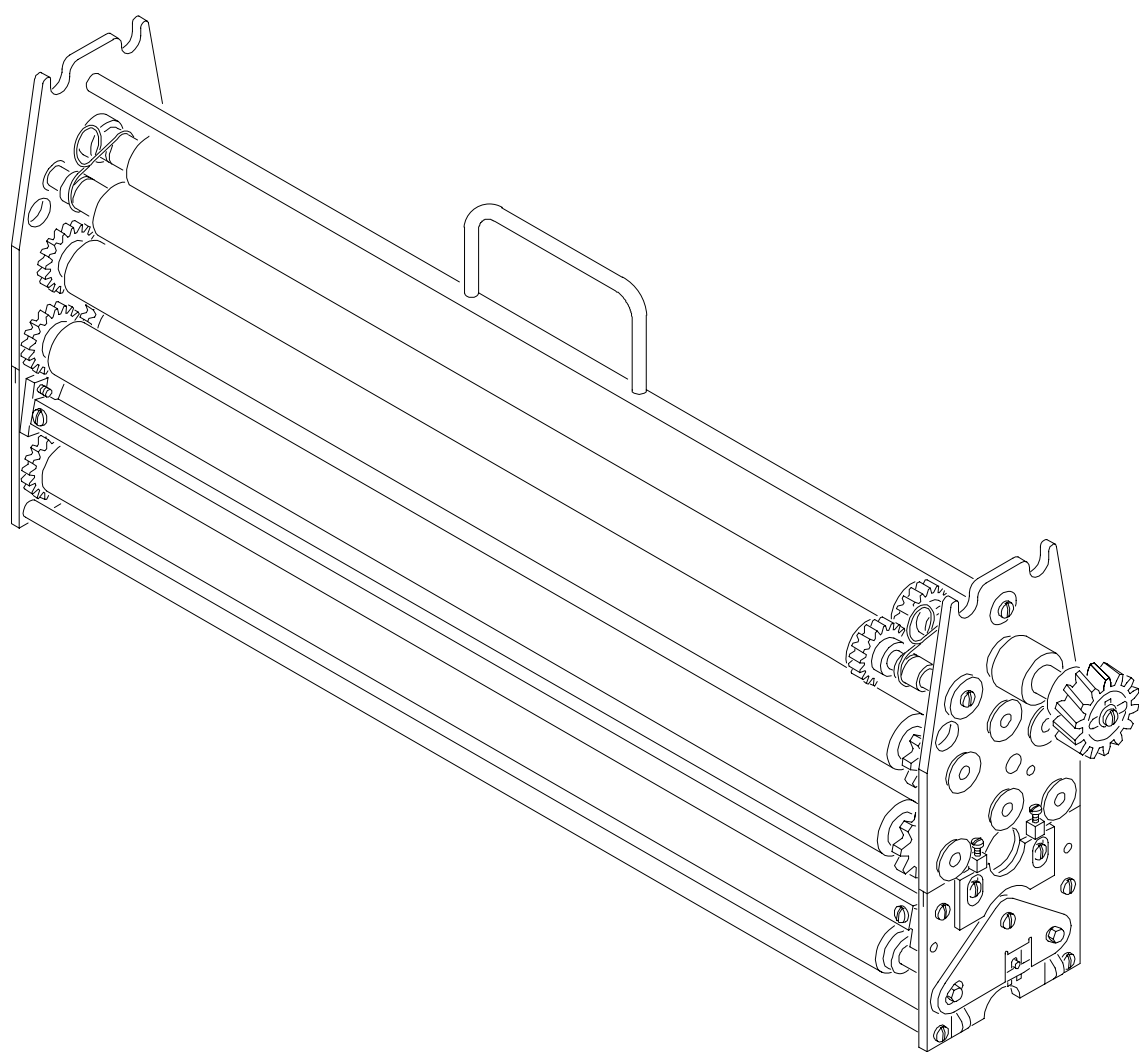
Figure 3-19 Fixer/Wash Crossover - Non-Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240685	Fixer/Wash Crossover Assembly.....	1	
1	5B6316	Screw	8	
2	458954	Shoe - Guide.....	1	Fixer side
3	474596	Bracket - Guide Shoe	4	
4	467017	Roller Assembly - Top, P, & R.....	1	Driven
5	458175	Shaft.....	1	
6	470085	Roller Assembly	1	Drive
7	458164	Shaft - Drive.....	1	
8	458953	Shoe - Guide.....	1	Wash side
9	286900	Sideplate - Crossover	2	
10	650707	Bearing	2	
11	650703	Bearing	2	
12	852611	Washer	3	
13	853087	Washer - Lock.....	4	
14	852682	Screw	4	
15	472268	Clip	2	
16	472755	Nut - Special N-D, short	2	
17	458170	Rod - Tie.....	2	

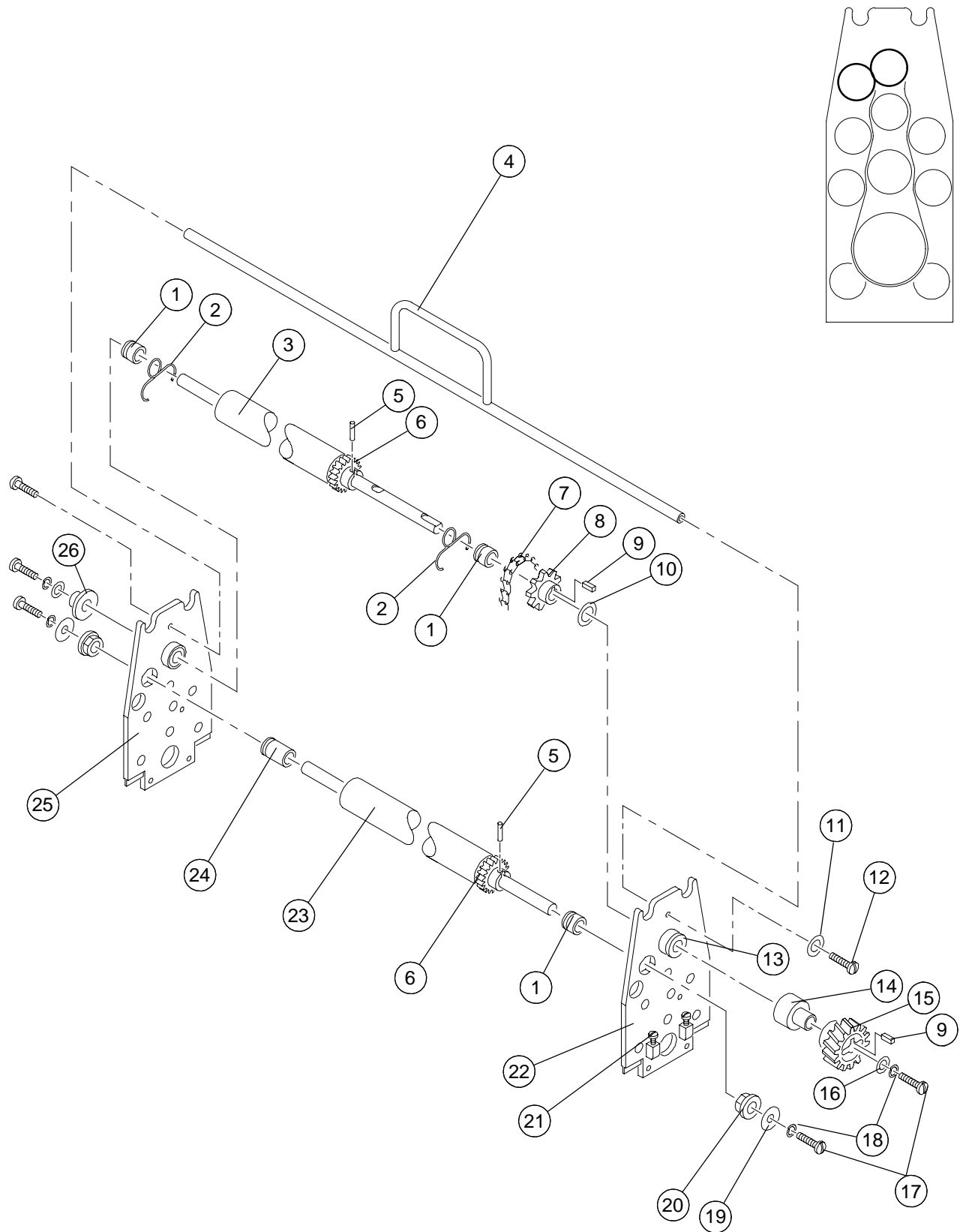
Figure 3-19 Fixer/Wash Crossover - Non-Drive Side
Order by Part Number

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Figure 3-20 Wash Rack Assembly



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Figure 3-21 Wash Rack - Squeegee Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240682	Wash Rack Assembly	1	
1	474100	Spacer	3	
2	479820	Spring	2	
3	246915	Roller - Pressure, drive	1	
4	459378	Tie Rod Assembly	1	Includes item 12
5	544081	Pin	2	
6	458384	Gear	2	
7	458240	Chain	1	
8	454285	Sprocket	1	
9	454354	Key	2	
10	463100	Washer - Thrust	1	
11	459945	Washer - ID	1	
12	852807	Screw	2	
13	650702	Bearing	2	
14	473538	Spacer	1	
15	550774	Gear	1	
16	852611	Washer	2	
17	852682	Screw	4	
18	853087	Washer - Lock	4	
19	459343	Washer - Flat	2	
20	650701	Bearing	2	
21	183624	Screw	4	
22	286912	Sideplate - Wash, drive	1	Includes item 21
23	246916	Roller - Pressure, driven	1	
24	477093	Spacer	1	
25	286910	Sideplate - Wash, non-drive	1	Includes item 21
26	458205	Spacer	1	

Figure 3-21 Wash Rack - Squeegee Rollers
Order by Part Number

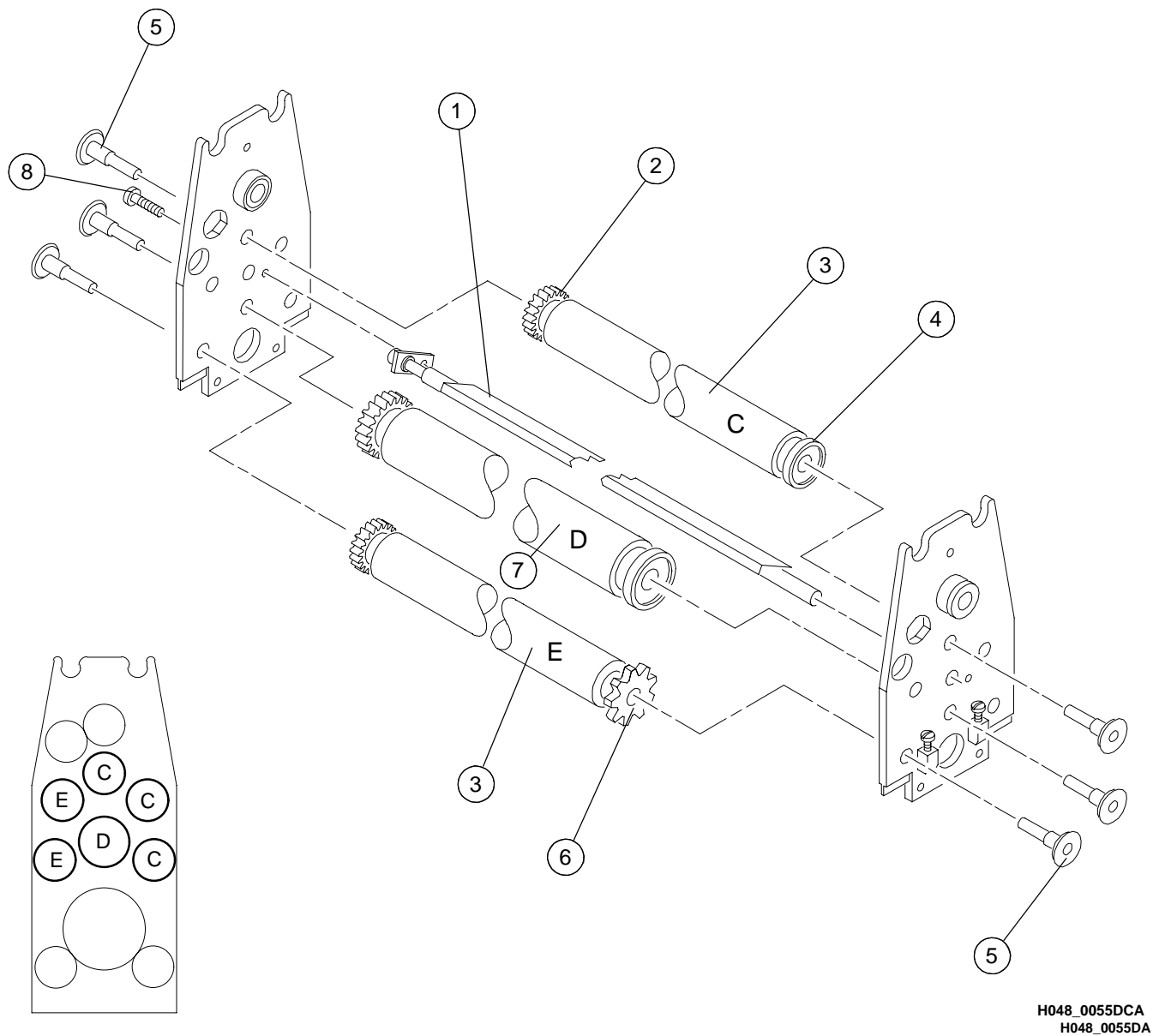
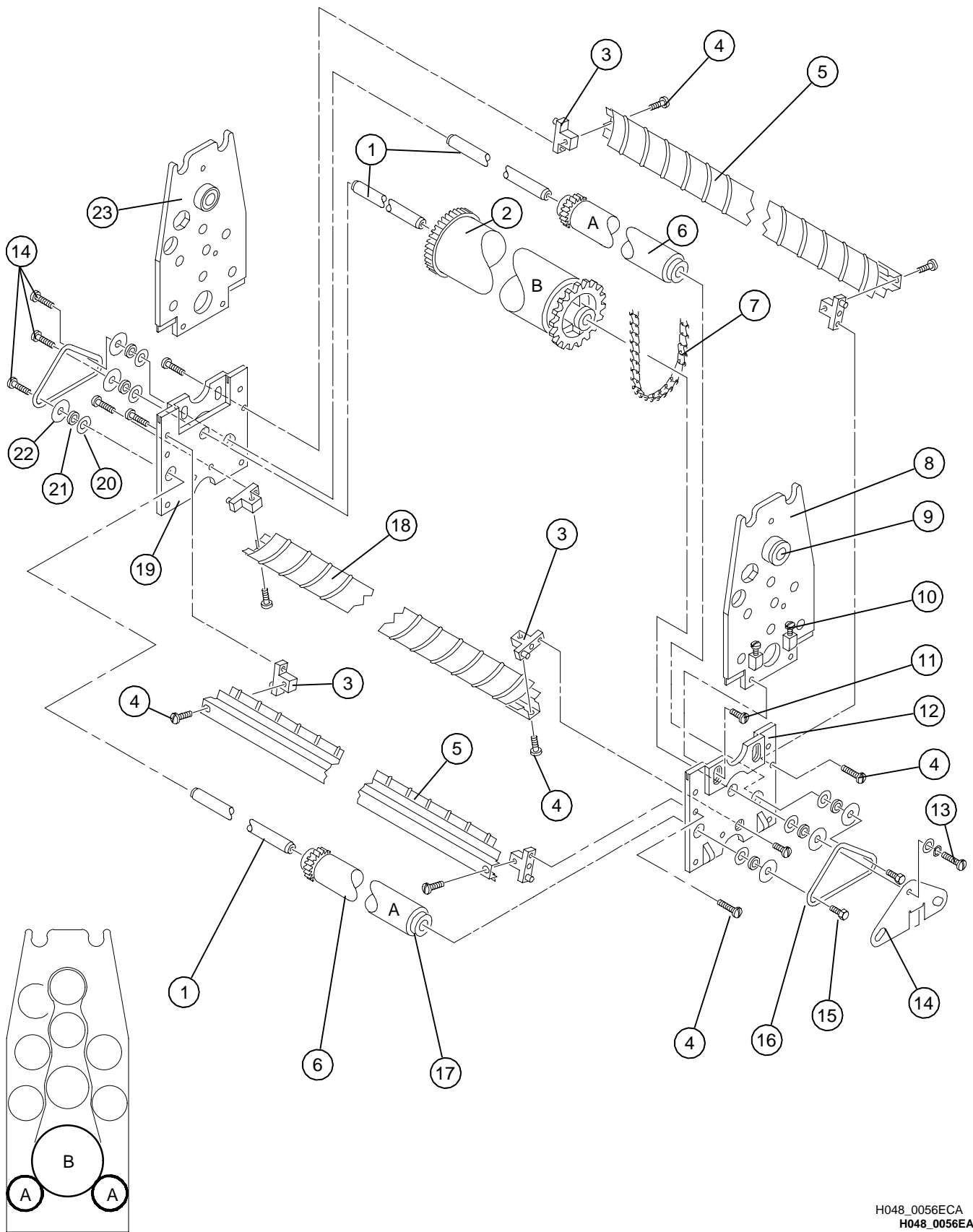


Figure 3-22 Wash Rack - Other Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	474472	Guide Bar Assembly	1	Roller only; C or E
2	467564	Gear	5	
3	1C7381	Roller	5	
4	539198	Idler	3	
5	474777	Stud	12	
6	607833	Sprocket	2	
7		1	
8	852682	Screw	1	
		Assemblies		See below
	1C7390	Roller Assembly - C.....	3	
7	1C7386	Roller Assembly - D.....	1	
	1C7389	Roller Assembly - E.....	2	

Figure 3-22 Wash Rack - Other Rollers
Order by Part Number



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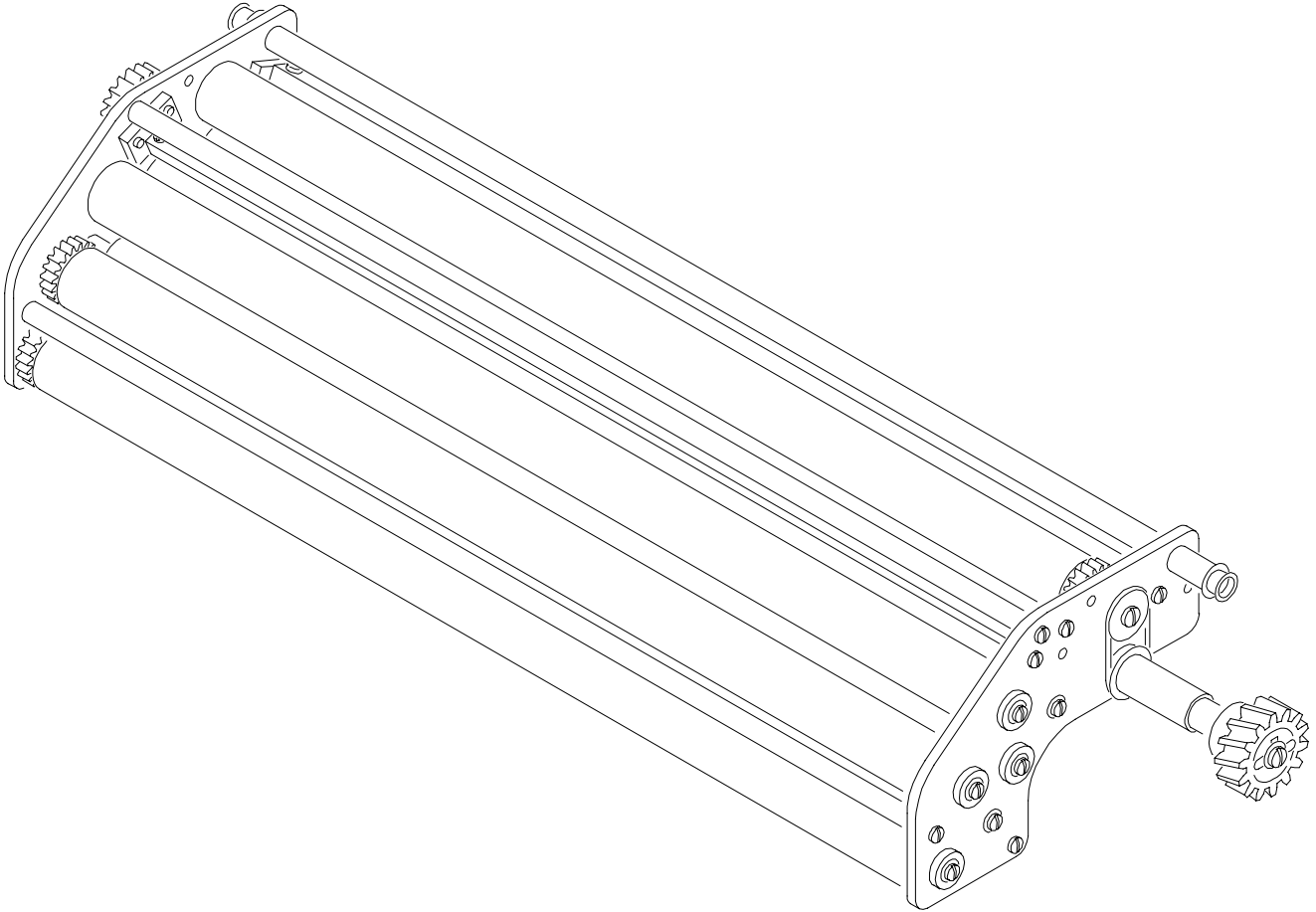
Figure 3-23 Wash Rack - Turnaround Rollers
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	748699	Turnaround Assembly	1	
1	458207	Shaft	3	
2	5B6076	Roller Assembly - B	1	
3	474596	Bracket - Guide Shoe	6	
4	5B6316	Screw	12	
5	458228	Shoe - Guide	2	
6	1C7384	Roller Assembly - A	2	Includes item 18
7	459263	Chain	1	
8	286912	Sideplate - Wash, drive	1	Includes item 10
9	650702	Bearing	2	
10	183624	Screw	4	
11	490096	Screw	4	
12	477001	Sideplate - Drive	1	
13	852682	Screw	4	
14	472265	Plate - Locking	1	
15	190596	Screw	2	
16	474645	Spring	2	
17	650711	Bearing	2	
18	562765	Shoe - Guide	1	
19	477000	Sideplate - Non-drive	1	
20	463100	Washer - Thrust	4	
21	463004	Spacer	4	
22	459343	Washer - Flat	4	
23	286910	Sideplate - Wash, non-drive	1	Includes item 10

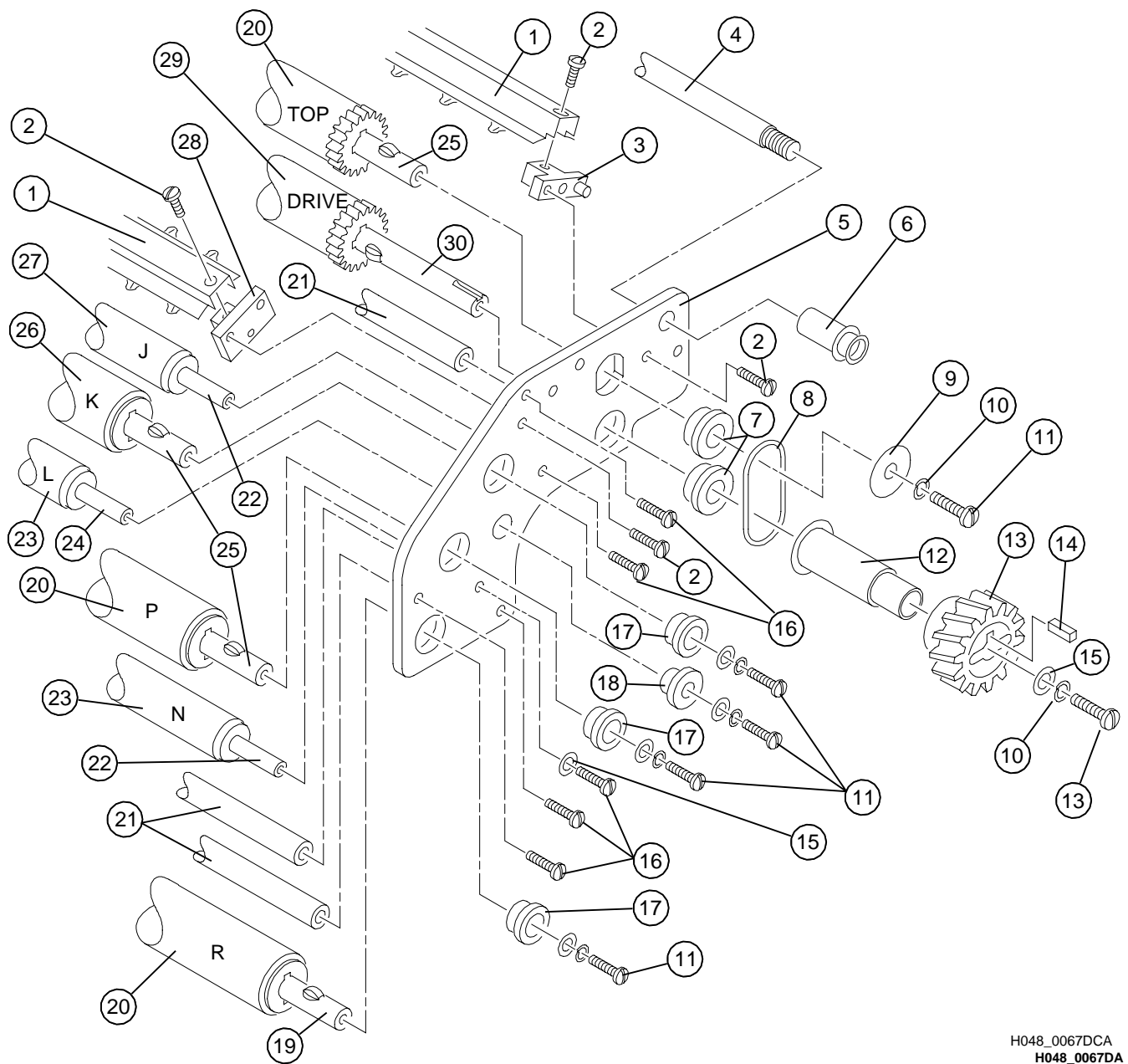
Figure 3-23 Wash Rack - Turnaround Rollers
Order by Part Number

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Figure 3-24 Squeegee Assembly



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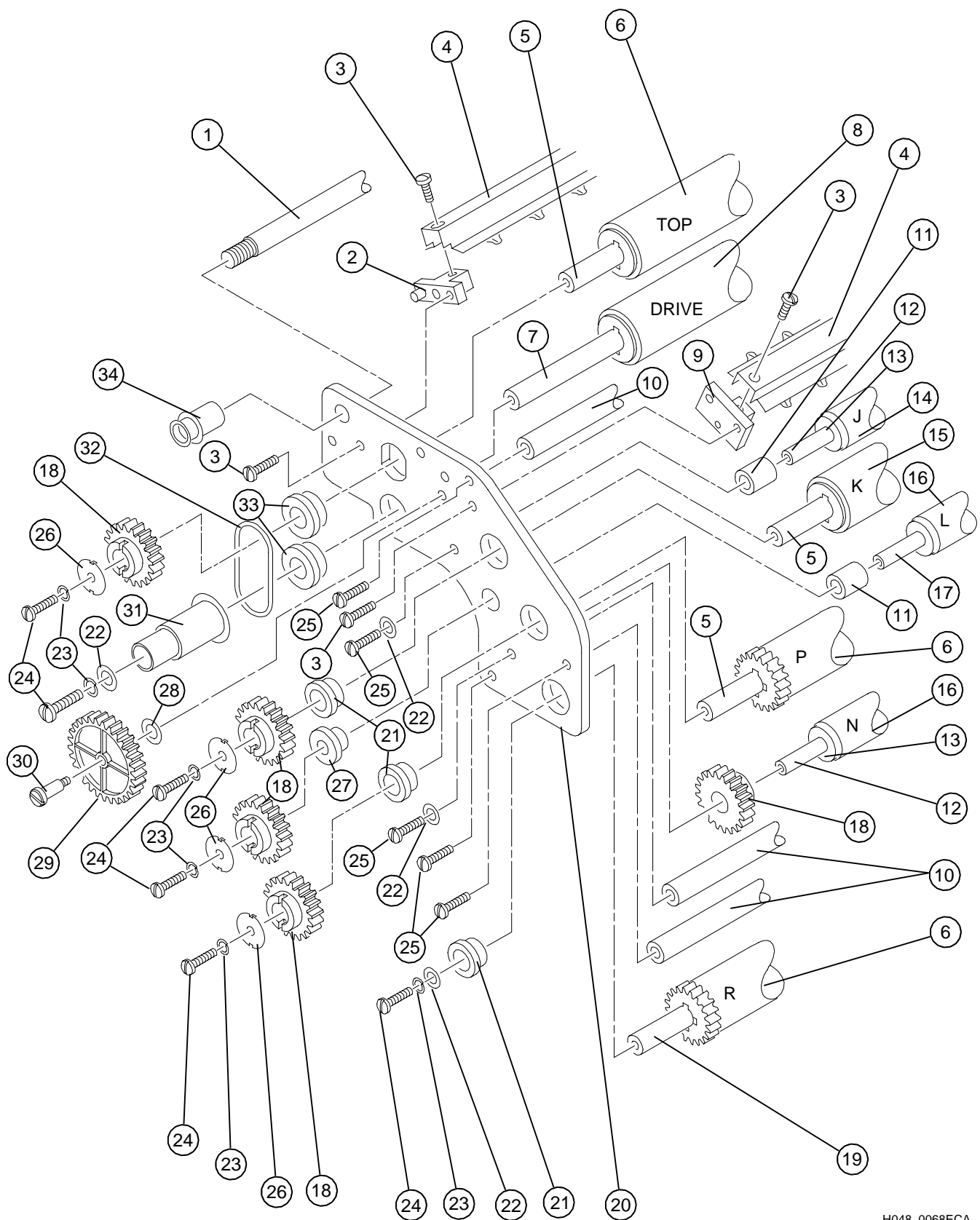


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Figure 3-25 Squeegee Assembly - Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240686	Squeegee Assembly	1	
1	458954	Shoe - Guide.....	2	
2	5B6316	Screw	12	
3	474596	Bracket - Guide Shoe	2	
4	458170	Rod - Tie	1	
5	286922	Sideplate - Squeegee	2	
6	472756	Nut - Special D, long	1	
7	650703	Bearing	4	
8	459344	Spring	2	
9	462139	Washer	1	
10	853087	Washer - Lock.....	2	
11	852682	Screw	2	
12	458174	Spacer - Sleeve	1	
13	550781	Gear - Drive, crossover	1	
14	452044	Key	1	
15	852611	Washer	2	
16	852807	Screw	8	
17	650705	Bearing	6	
18	458389	Bearing	2	
19	458175	Shaft.....	1	
20	467017	Roller Assembly - Top, P, & R	3	
21	458394	Rod - Tie	3	
22	458391	Shaft.....	2	
23	458949	Roller Assembly - L & N.....	1	Includes item 19
24	458393	Shaft.....	1	
25	458390	Shaft.....	2	
26	467016	Roller Assembly - K.....	1	
27	458423	Roller Assembly - J.....	1	Includes item 19
28	458162	Bracket - Guide Shoe	2	
29	470085	Roller Assembly	1	Drive
30	458235	Shaft - Drive	1	

Figure 3-25 Squeegee Assembly - Drive Side
Order by Part Number



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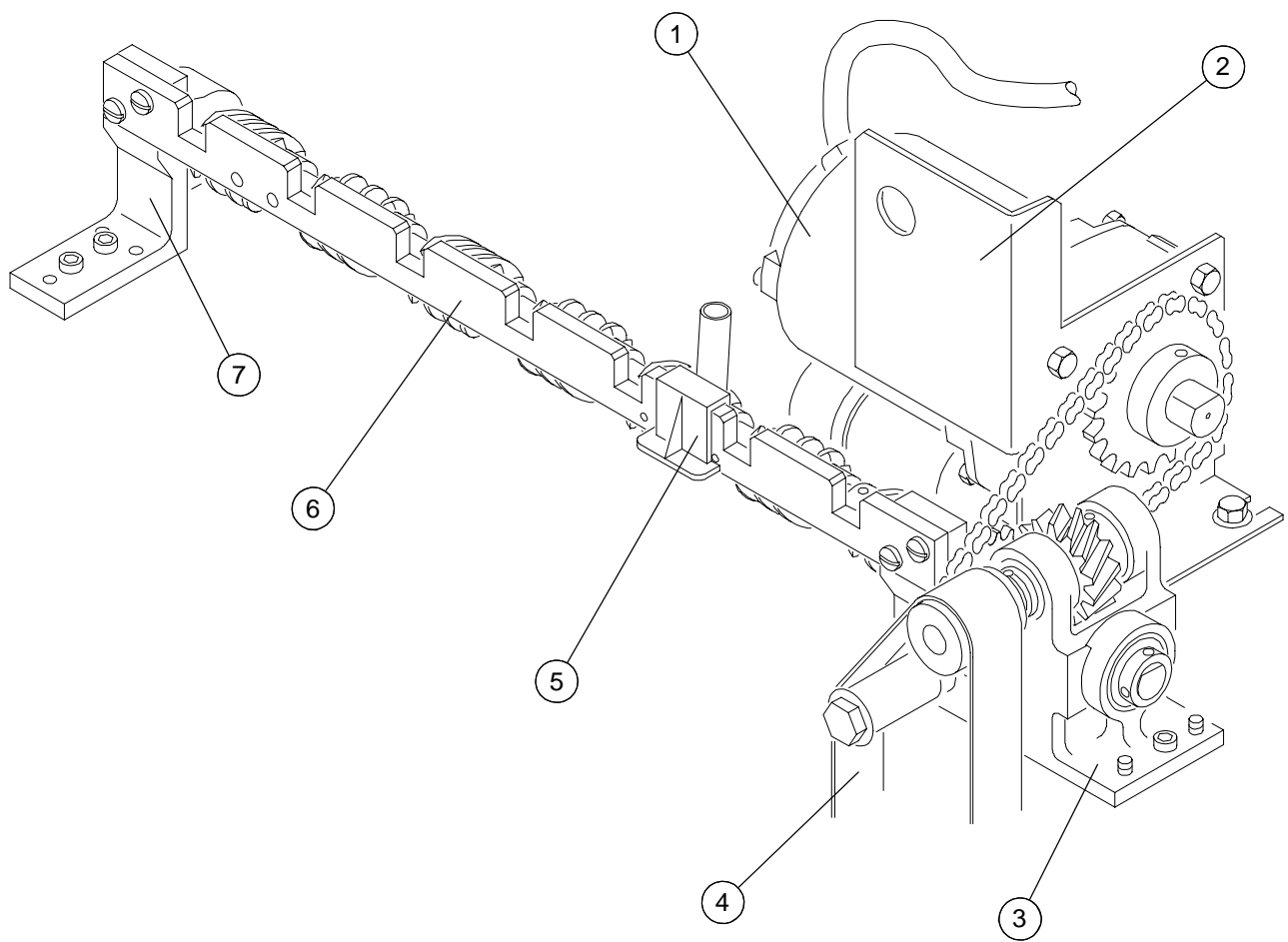
Figure 3-26 Squeegee Assembly - Non-Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	240686	Squeegee Assembly	1	
1	458170	Rod - Tie	1	
2	474596	Bracket - Guide Shoe	2	
3	5B6316	Screw	12	
4	458954	Shoe - Guide.....	2	
5	458390	Shaft.....	2	
6	467017	Roller Assembly - Top, P, & R	3	
7	458235	Shaft - Drive	1	
8	470085	Roller Assembly	1	Drive
9	458162	Bracket - Guide Shoe	2	
10	458394	Rod - Tie	3	
11	458387	Spacer	2	
12	458391	Shaft.....	2	
13	458389	Bearing	2	
14	458423	Roller Assembly - J.....	1	Includes item 13
15	467016	Roller Assembly - K.....	1	
16	458949	Roller Assembly - L & N.....	2	Includes item 13
17	458393	Shaft.....	1	
18	458382	Gear	2	
19	458175	Shaft.....	1	
20	286922	Sideplate - Squeegee	2	
21	650705	Bearing	6	
22	852611	Washer	2	
23	853087	Washer - Lock.....	2	
24	852682	Screw	2	
25	852807	Screw	8	
26	458208	Washer	4	
27	458389	Bearing	2	
28	180977	Washer	1	
29	458385	Gear - 29-Tooth	1	
30	458386	Screw - Shoulder	1	
31	458236	Spacer	1	
32	459344	Spring	2	
33	650703	Bearing	4	
34	472755	Nut - Special N-D, short	1	

Figure 3-26 Squeegee Assembly - Non-Drive Side
Order by Part Number

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SECTION 4
Main Drive Assembly

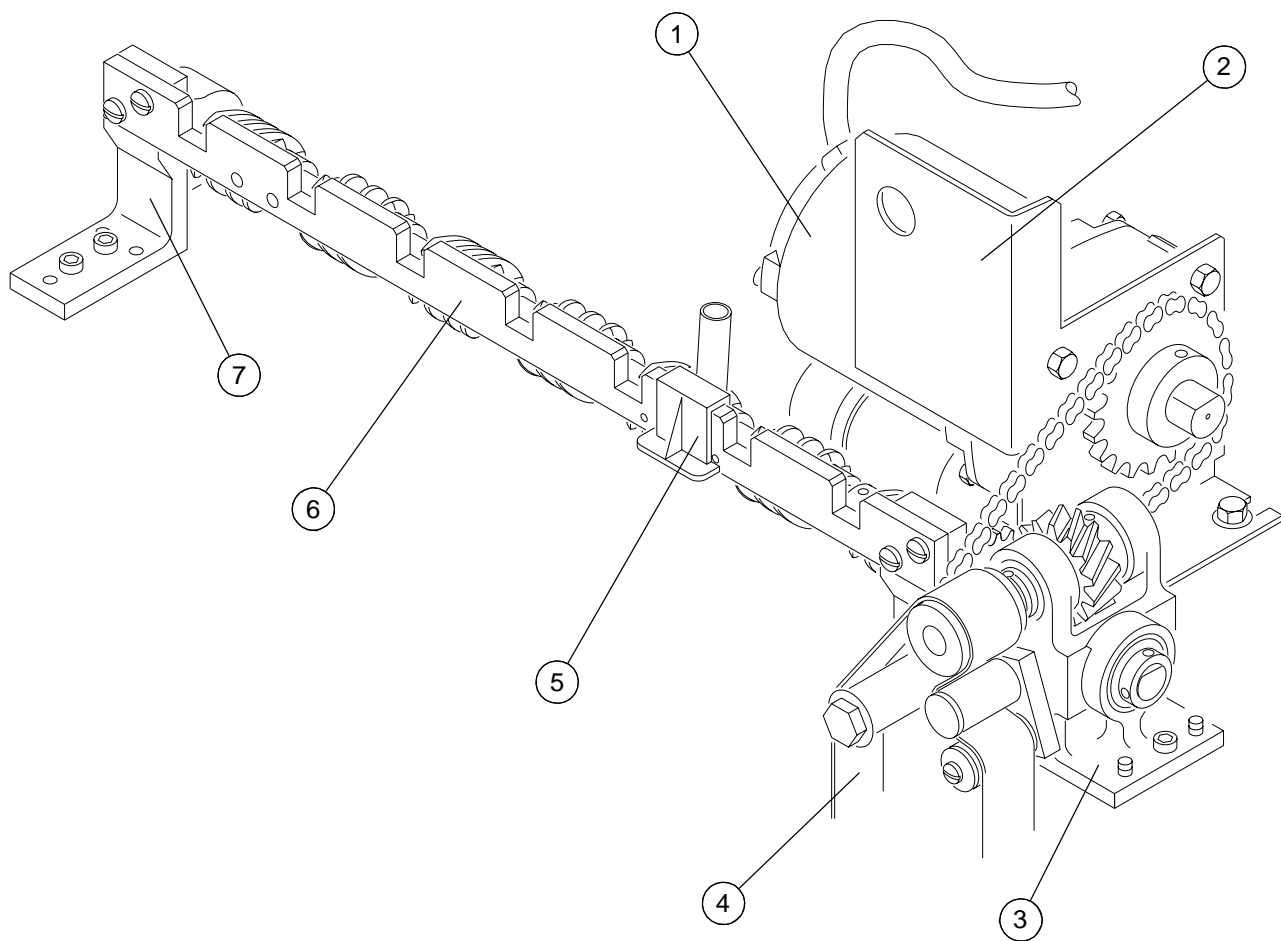


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Figure 4-1 Old Style Main Drive Assembly - Overview
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	333658	Motor - Drive, main	1	Includes Connector P18, see Figure 7-2.
2	261685	Plate - Angle	1	
3	472223	Support.....	1	
4	261284	Belt	1	
5	240874	Nozzle - Water Gap	1	
6	246612	Bar - Rack Support	2	
7	472267	Support.....	1	

Figure 4-1 Old Style Main Drive Assembly - Overview
Order by Part Number



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Figure 4-2 New Style Main Drive Assembly - Overview
Order by Part Number

Item	Part No.	Description	Qty.
1	333658	Motor - Drive, main	1
2	261685	Plate - Angle	1
3	968064	Support.....	1
4	968433	Belt	1
5	240874	Nozzle - Water Gap	1
6	246612	Bar - Rack Support	2
7	472267	Support.....	1

Figure 4-2 New Style Main Drive Assembly - Overview
Order by Part Number

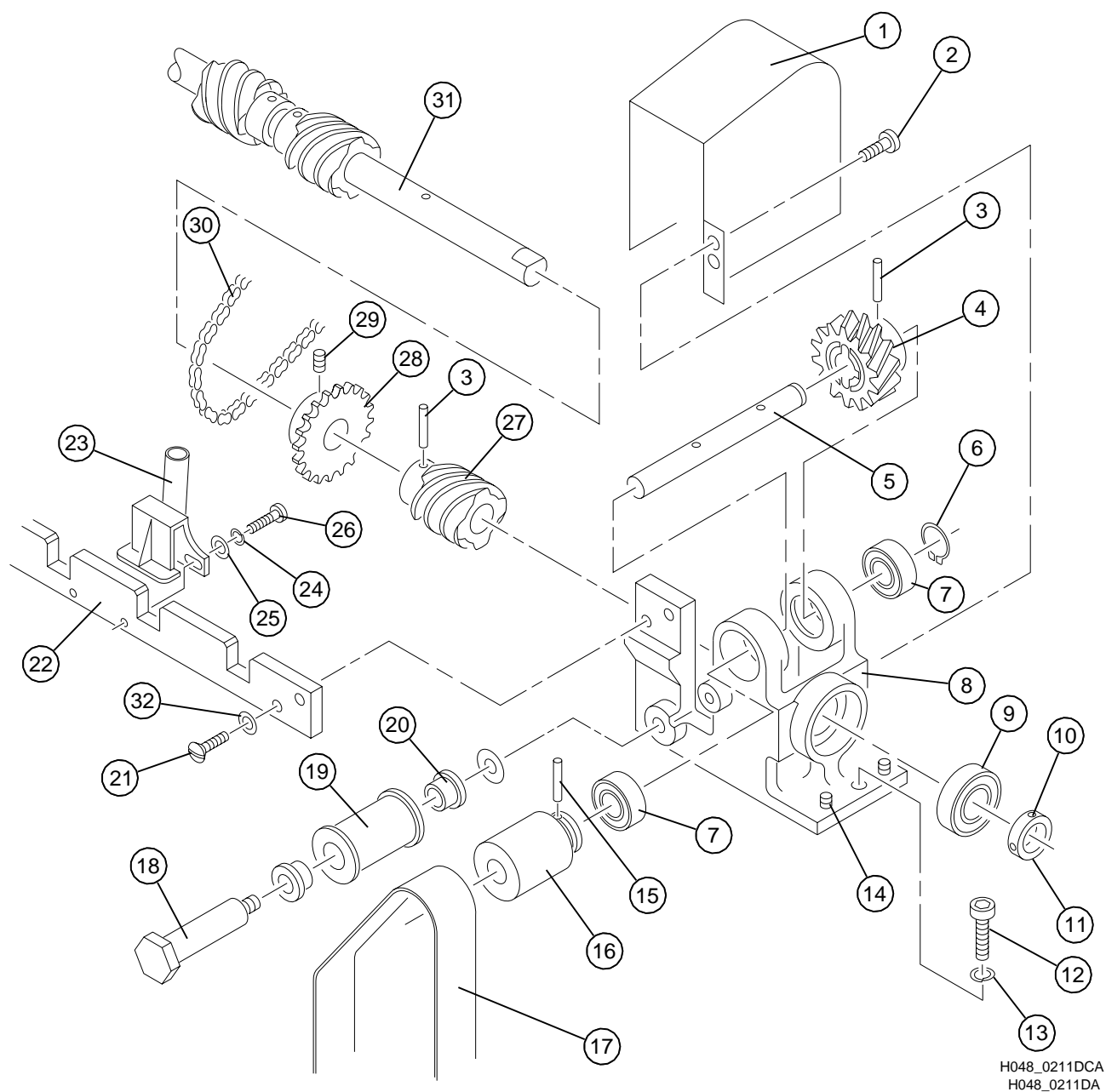
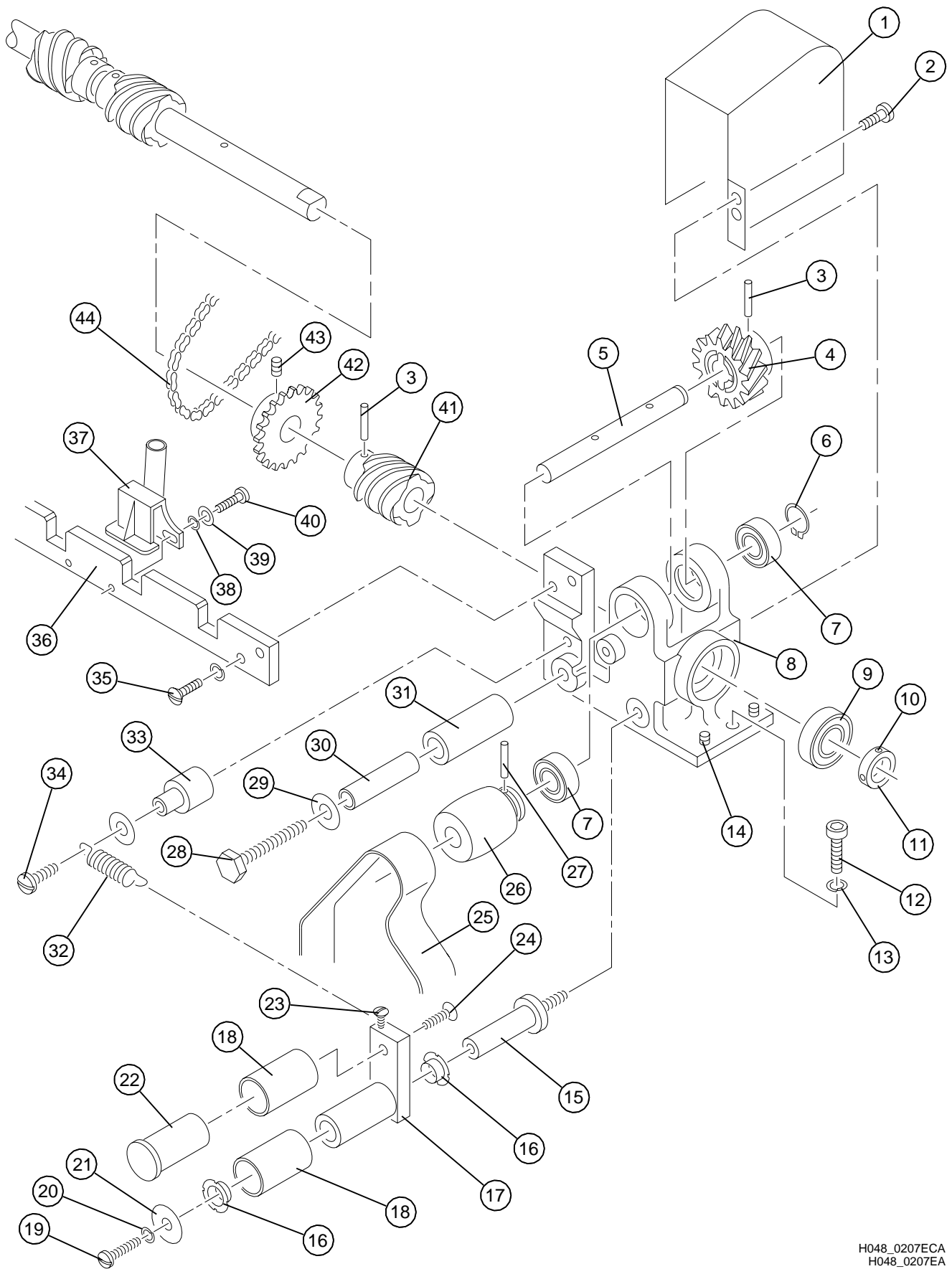


Figure 4-3 Old Style Main Drive - Drive End
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	264533	Guard - Chain	1	Includes items 19 & 20
2	852887	Screw	1	
3	853000	Pin	1	
4	650663	Gear	1	
5	472315	Shaft	1	
6	853051	Ring - Retaining (E-Ring)	1	
7	190481	Bearing	2	
8	472223	Support	1	
9	192019	Bearing	1	
10	852845	Setscrew	2	
11	472715	Collar Assembly	1	
12	852520	Screw	2	
13	535004	Washer - Lock	2	
14	852555	Setscrew	4	
15	853069	Pin	1	
16	474388	Pulley - Knurled	1	
17	261284	Belt	1	
18	470534	Stud	1	
	469070	Idler Pulley Assembly	1	
19	458946	Pulley - Flanged	1	
20	469069	Bearing	2	
21	852811	Screw	2	
22	246612	Bar - Rack Support	1	
23	240874	Nozzle - Water Gap	1	
24	187213	Washer - Lock	2	
25	852831	Washer - Flat	2	
26	853038	Screw	2	
27	748955	Gear - Worm, left hand	5	
28	458187	Sprocket - 19-Tooth	1	
29	852558	Setscrew	2	
30	469349	Chain	1	
31	472446	Shaft - Drive		
32	535004	Washer - Lock		

**Figure 4-3 Old Style Main Drive - Drive End
Order by Part Number**

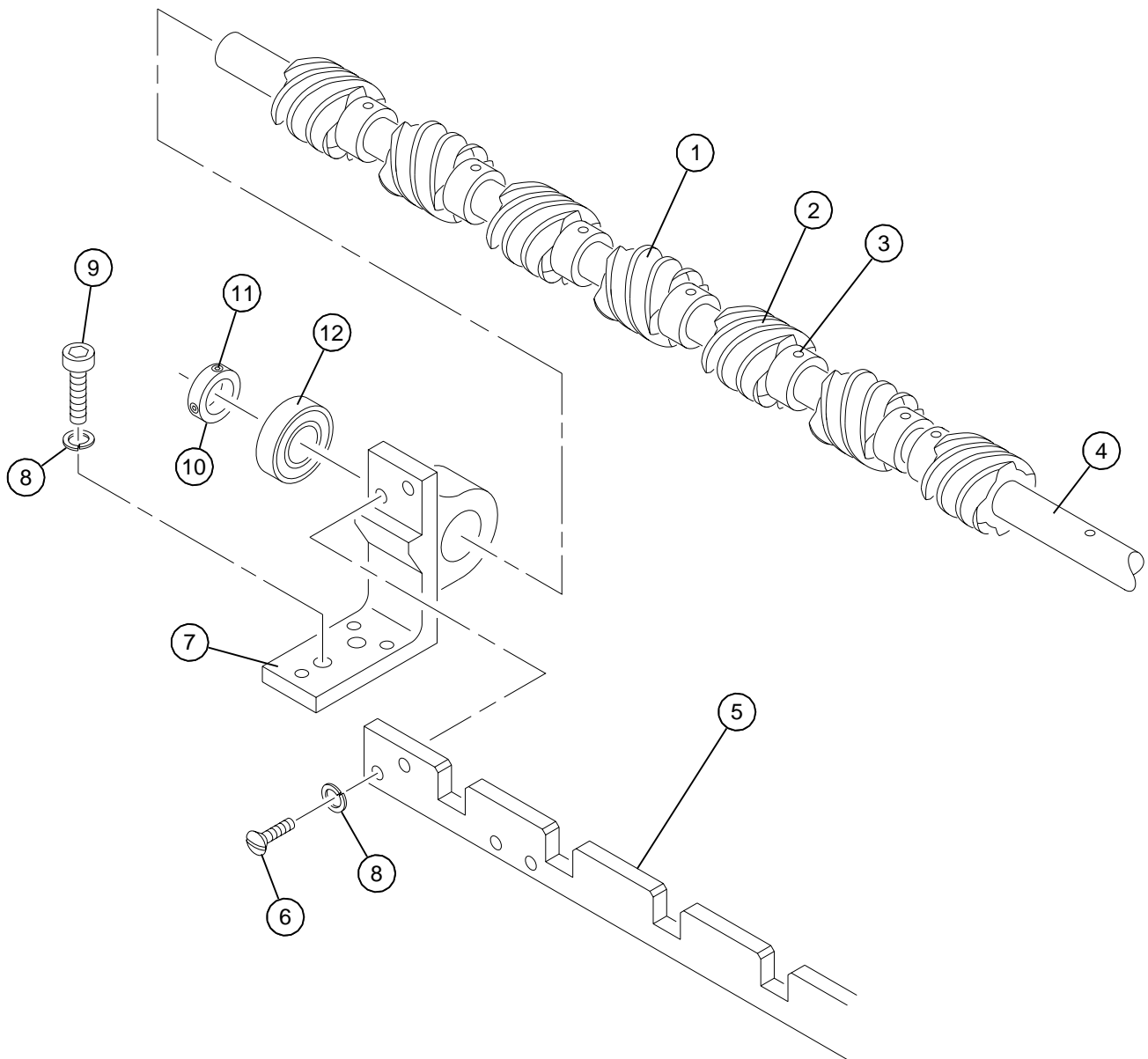


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Figure 4-4 New Style Main Drive - Drive End
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	264533	Guard - Chain	1	Includes item 10
2	852887	Screw	1	
3	853000	Pin	1	
4	650663	Gear	1	
5	472315	Shaft	1	
6	853051	Ring - Retaining (E-Ring)	1	
7	190481	Bearing	2	
8	968064	Support	1	
9	192019	Bearing	1	
10	852845	Setscrew	2	
11	472715	Collar Assembly	1	
12	852520	Screw	2	
13	535004	Washer - Lock	2	
14	852555	Setscrew	4	
15	968199	Stud - Special	1	
16	963435	Bearing	2	
17	963969	Pivot Assembly	1	
18	963965	Roller - Idler	2	
19	852972	Screw	1	
20	850897	Washer - Lock	1	
21	459343	Washer - Flat	1	
22	968197	Idler Shaft	1	
23	852522	Screw	1	
24	562201	Screw - Countersink	1	
25	968433	Belt	1	
26	968434	Roller - Drive, Crowned	1	
27	853069	Pin	1	
28	853186	Screw	1	
29	852630	Washer	1	
30	779728	Bushing	1	
31	943202	Roller - Idler	1	
32	968445	Spring - Belt Tensioner	1	
33	968446	Spacer - Spring, Belt Tensioner	1	
34	852941	Screw	1	
35	852811	Screw	4	
	535004	Washer - Lock	4	
36	246612	Bar - Rack Support	1	
37	240874	Nozzle - Water Gap	1	
38	187213	Washer - Lock	2	
39	852831	Washer - Flat	2	
40	853038	Screw	2	
41	748955	Gear - Worm, left hand	5	
42	458187	Sprocket - 19-Tooth	1	
43	852558	Setscrew	2	
44	469349	Chain	1	

**Figure 4-4 New Style Main Drive - Drive End
Order by Part Number**

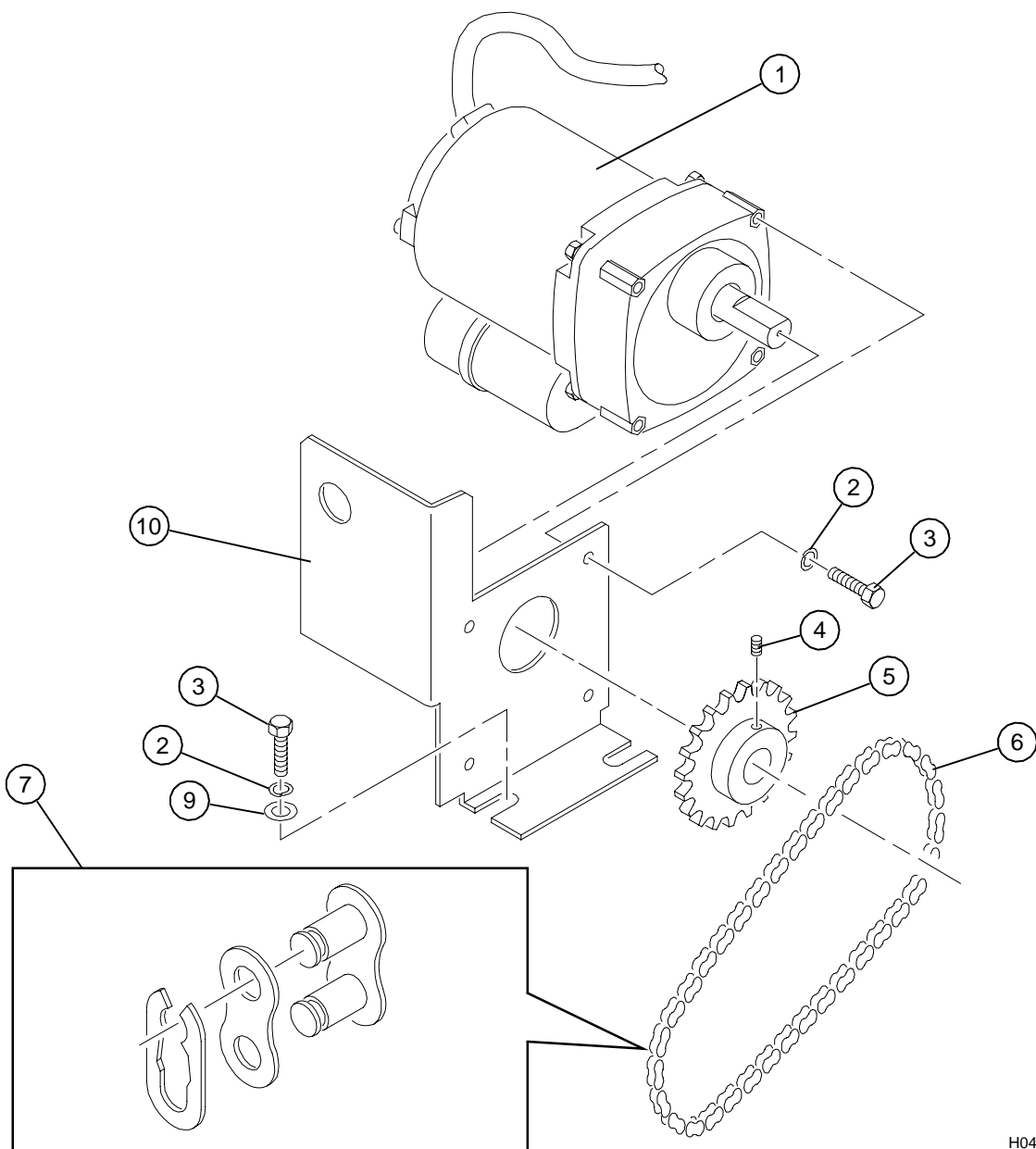


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Figure 4-5 Main Drive - Non-Drive End
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	748956	Gear - Worm, right hand.....	3	Includes item 11
2	748955	Gear - Worm, left hand.....	5	
3	853000	Pin	8	
4	472446	Shaft - Drive	1	
5	246612	Bar - Rack Support.....	1	
6	852811	Screw	4	
7	468812	Support.....	1	
8	535004	Washer - Lock.....	4	
9	852658	Screw	2	
10	472989	Collar Assembly	1	
11	852845	Setscrew.....	2	
12	192019	Bearing	1	

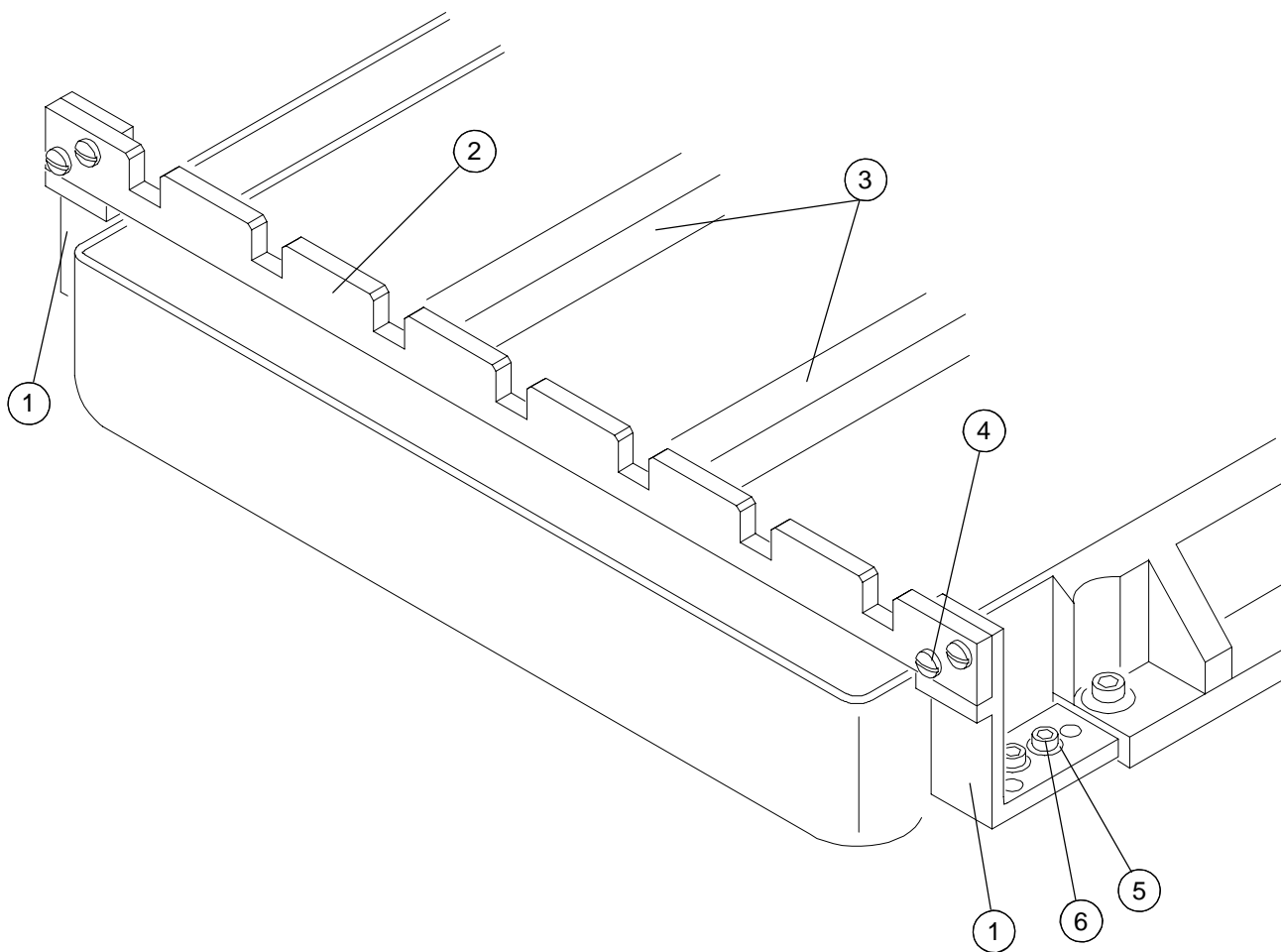
Figure 4-5 Main Drive - Non-Drive End
Order by Part Number



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Item	Part No.	Description	Qty.	Notes
1	333658	Motor - Drive, main	1	For 60 Hz For 50 Hz not shown, needed for 24 tooth sprocket
2	535004	Washer - Lock.....	6	
3	171950	Screw	6	
4	852558	Setscrew.....	1	
5	454454	Sprocket - 20-Tooth	1	
	469373	Sprocket - 24-Tooth	1	
6	469349	Chain	1	
7	454260	Link - Connecting.....	1	
	459333	Chain Segment, 2 pitches	1	
9	852611	Washer	2	
10	261685	Plate - Angle	1	

Figure 4-6 Main Drive Motor
Order by Part Number



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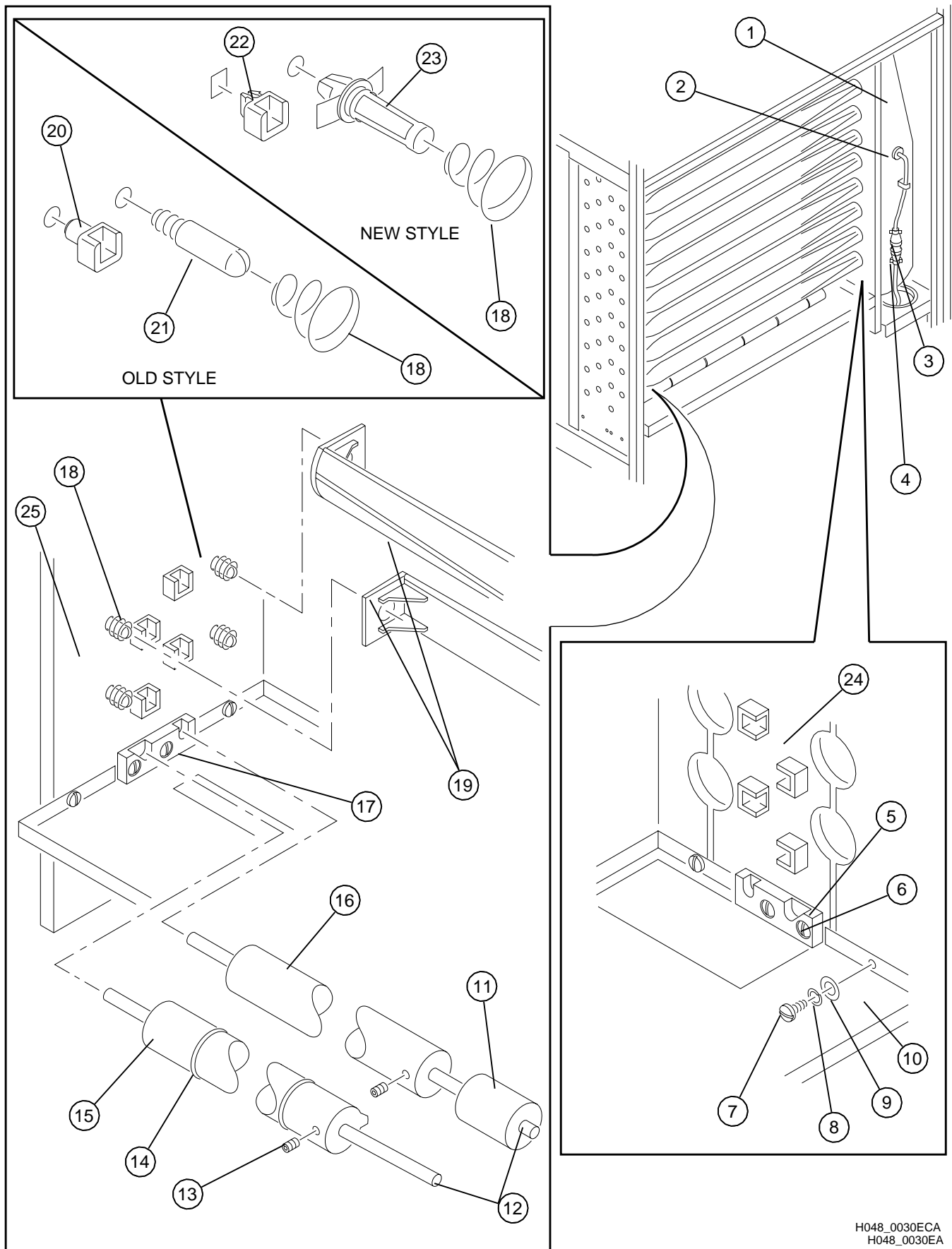
Figure 4-7 Rack Support Bar - Non-Drive Side
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	261770	Support.....	2	not shown
2	246612	Bar - Rack Support.....	1	
3	748138	Stiffener.....	2	
4	852811	Screw	4	
	535004	Washer - Lock.....	4	
5	535004	Washer - Lock.....	4	
6	852658	Screw	4	

Figure 4-7 Rack Support Bar - Non-Drive Side
Order by Part Number

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SECTION 5
Dryer Assembly

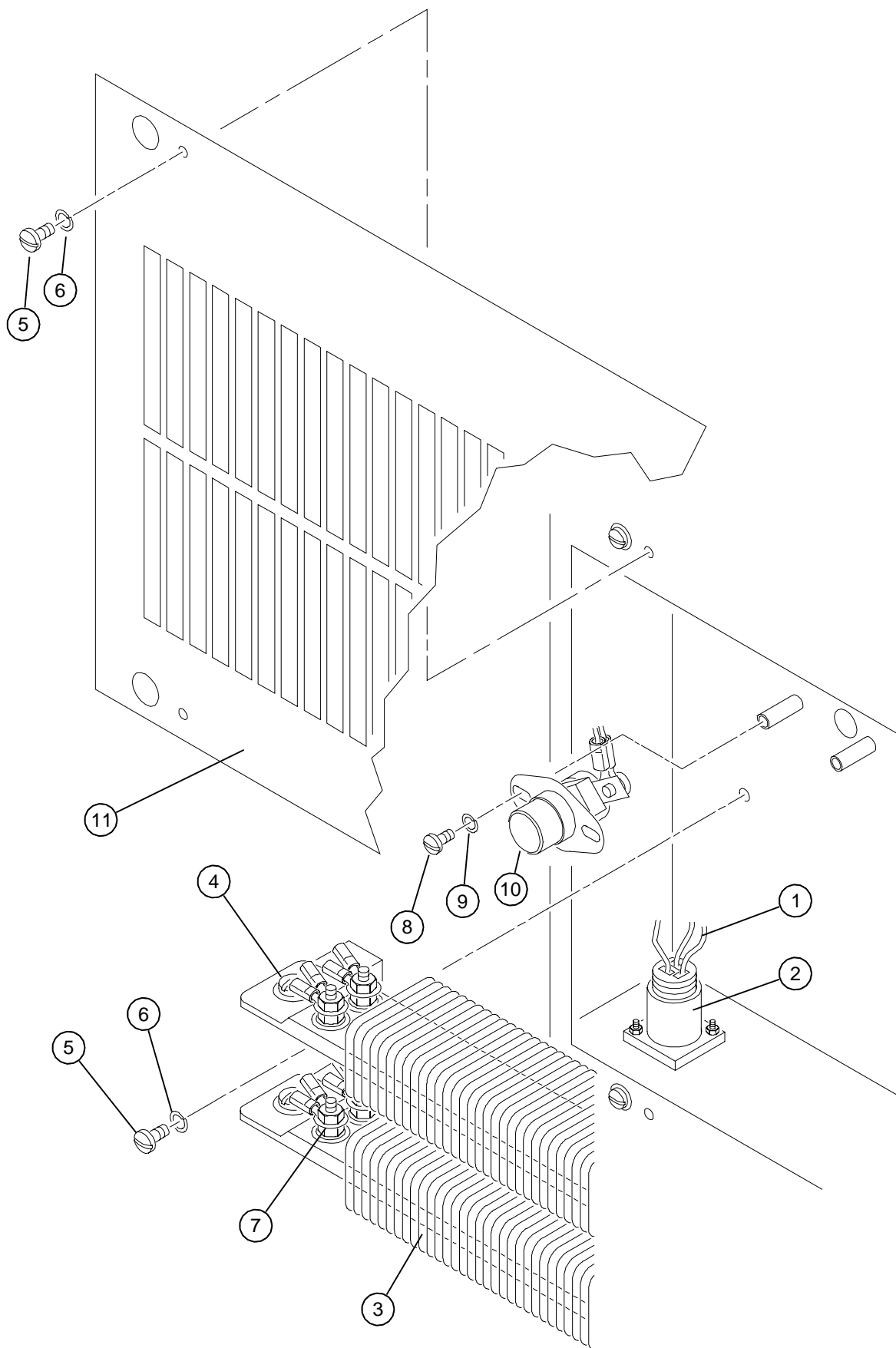


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Figure 5-1 Dryer Rollers and Air Tubes
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	264539	Plenum - Dryer.....	1	
2	622040	Dryer Thermistor Assembly	1	Includes part no. 558690 & 558669
3	558690	Plug - Connector.....	1	
4	622046	Dryer Thermistor Connector Cable Assembly.....	1	Includes part no. 558669 (2), 558690, & 558691
	558691	Jack - Connector.....	1	J29
	558690	Plug - Connector.....	1	P29
	240916	Control Panel Cable Assembly.....	1	Not shown; includes part no. 594450
	594450	Potentiometer - Dryer Temperature Control.....	1	R4; not shown
5	914813	Block - Exit Roller - Drive side	1	Right side
6	852682	Screw	4	
7	852946	Screw	4	
8	853100	Washer - Lock.....	4	
9	852611	Washer	4	
10	467988	Pan - Old Style	1	
	748437	Pan - New Style.....	1	
11	1C4315	Pulley.....	23	
12	456162	Shaft.....	24	
13	852857	Setscrew.....	24	
14	454543	O-Ring	6	
15	459380	Roller	1	
	286948	Exit Roller Assembly	1	Includes items 11, 12, & 13 & part no. 459380
16	459379	Roller	23	
	286949	Roller Assembly - Transport.....	23	Includes items 11, 12, & 13 & part no. 459379
17	914985	Block - Exit Roller - non-drive side.....	1	Left side
18	562609	Spring	20	
19	1C0950	Tube - Air	20	
20	458709	Support - Old Style	20	
21	450060	Stud - Old Style	20	
22	562670	Support - New Style.....	20	
23	1C4394	Stud - New Style.....	20	
24	655721	Sideplate - Drive Side, Old Style.....	1	Includes 1, 2, 5
	699818	Sideplate - Drive Side, New Style	1	Includes 1, 2, 5
25	467408	Sideplate - Non-Drive	1	
	699822	Sideplate - Non-Drive Side	1	Includes 17, 18, 22,

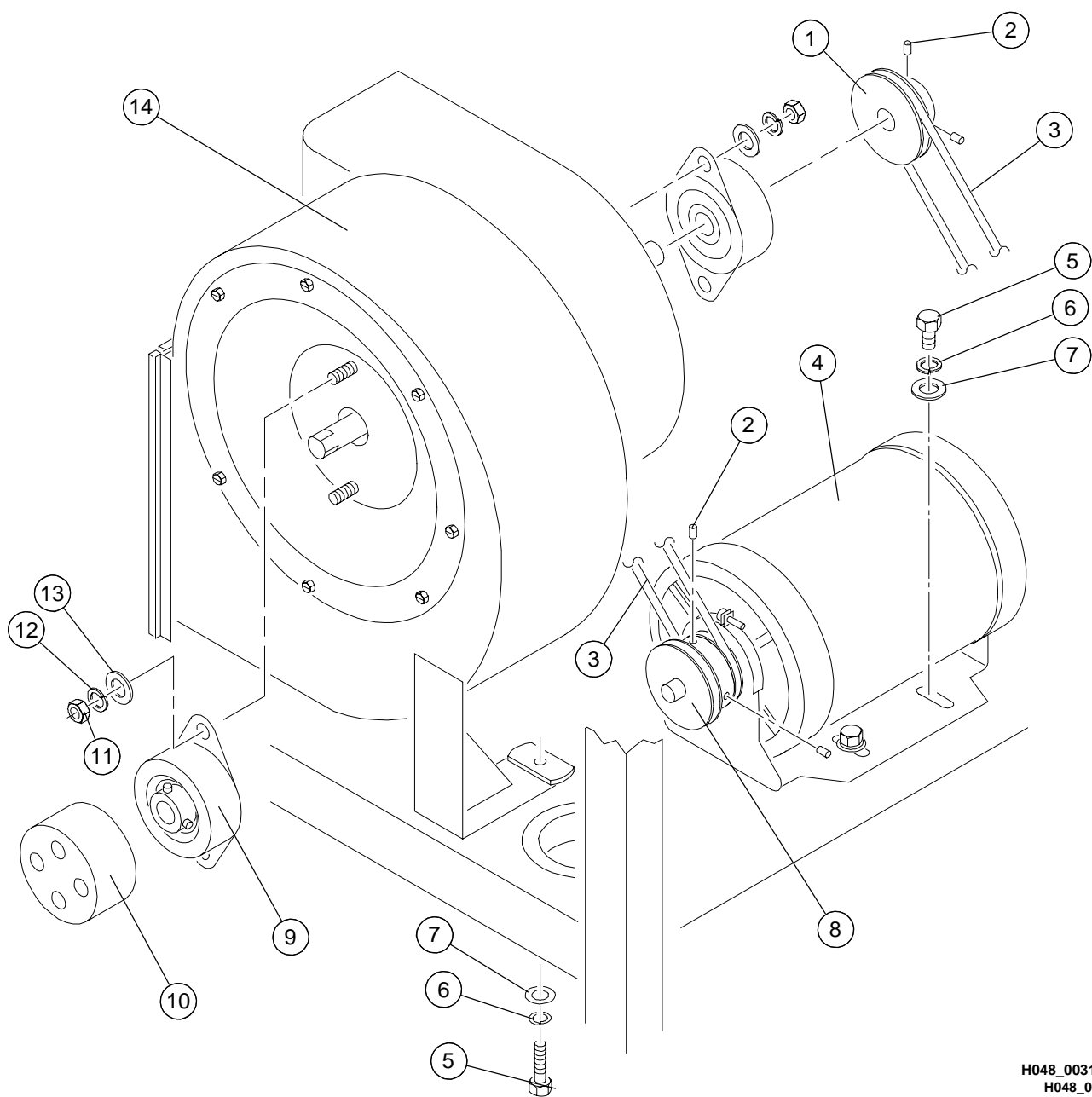
Figure 5-1 Dryer Rollers and Air Tubes
Order by Part Number



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Item	Part No.	Description	Qty.	Notes
1	622036	Wires - Heater.....	1	Includes part no. 558654 Not shown
2	558655	Connector - P10.....	1	
	288211	Heater Cord Assembly.....	1	
	558654	Connector - J10	1	
3	183153	Heater.....	2	
	852811	Screw	4	
4	852622	Nut.....	4	
	535004	Washer - Lock.....	4	
	852613	Washer	8	
5	852682	Screw	6	
6	853100	Washer - Lock.....	6	
7	852805	Screw	4	
	853087	Washer - Lock.....	4	
8	852971	Screw	2	
9	187213	Washer - Lock.....	2	
10	659590	Thermostat - Overtemperature	1	
11	748234	Cover - Heater	1	

Figure 5-2 Heater Parts
Order by Part Number



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Figure 5-3 Blower and Motor Assembly
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	474692	Pulley - Blower	1	Includes Connector P13, See Figure 7-2
2	852559	Setscrew.....	4	
3	474442	Belt	1	
4	963611	Motor - Blower	1	
5	853006	Screw	6	
6	852617	Washer - Lock.....	6	
7	852613	Washer	6	
8	474693	Pulley.....	1	
9	470203	Bearing Assembly	2	
10	914310	Guard	1	
11	166331	Nut.....	4	
12	852656	Washer - Lock.....	4	
13	852615	Washer	4	
14	264983	Blower	1	

Figure 5-3 Blower and Motor Assembly
Order by Part Number

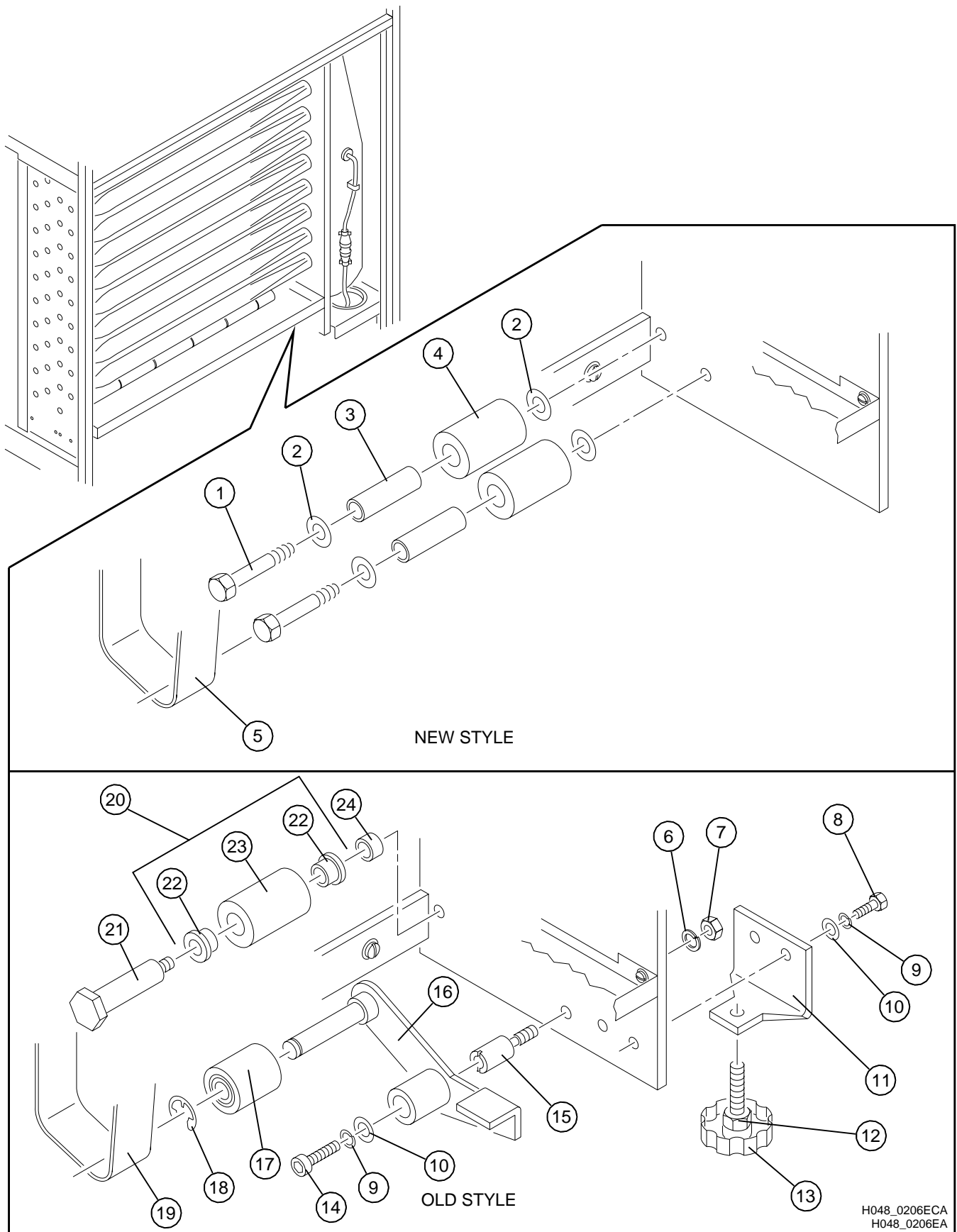
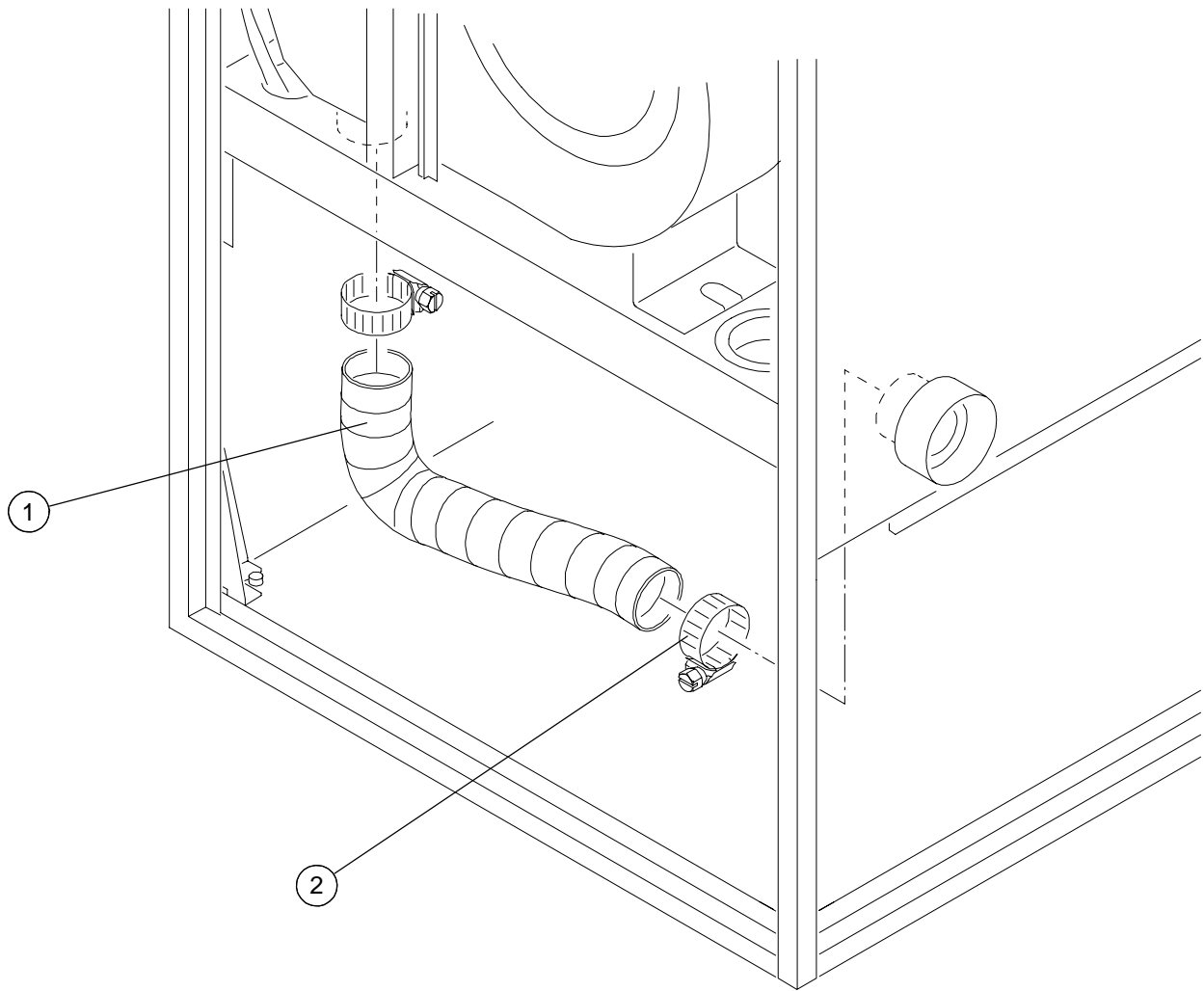


Figure 5-4 Belt Adjustment Assembly
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	541262	Screw	2	Includes items 22 and 23
2	852630	Washer	4	
3	779749	Sleeve	2	
4	779727	Pulley.....	2	
5	968433	Belt	1	
6	852617	Washer - Lock.....	1	
7	853136	Nut.....	1	
8	185489	Screw	2	
9	535004	Washer - Lock.....	3	
10	852799	Washer	3	
11	655711	Bracket - Tension Roller	1	
12	852623	Nut - Lock	1	
13	655723	Screw and Knob Assembly.....	1	
14	852519	Screw	1	
15	240055	Shaft.....	1	
16	240072	Arm and Shaft Assembly	1	
17	289783	Pulley and Bearing Assembly.....	1	
18	166326	E-Ring	1	
19	261284	Belt	1	
20	469080	Pulley Assembly - Drive.....	1	
21	470536	Screw - Shoulder	1	
22	469079	Bearing	2	
23	458508	Pulley.....	1	
24	568492	Spacer	1	

Figure 5-4 Belt Adjustment Assembly
Order by Part Number



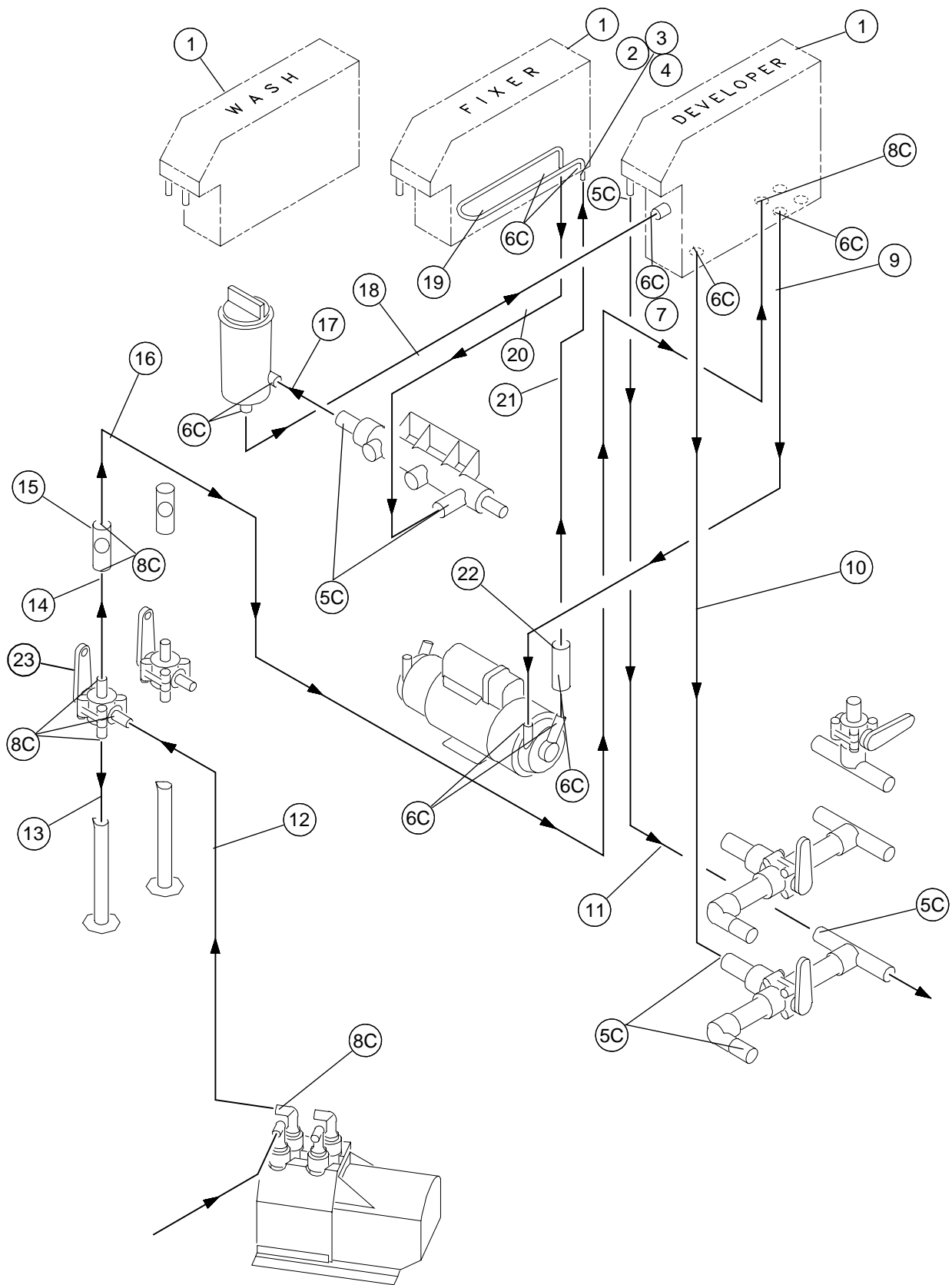
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Item	Part No.	Description	Qty.
1	458850	Hose - Exhaust	1
2	246806	Clamp - Hose	2

Figure 5-5 Exhaust Hose
Order by Part Number

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SECTION 6
Plumbing

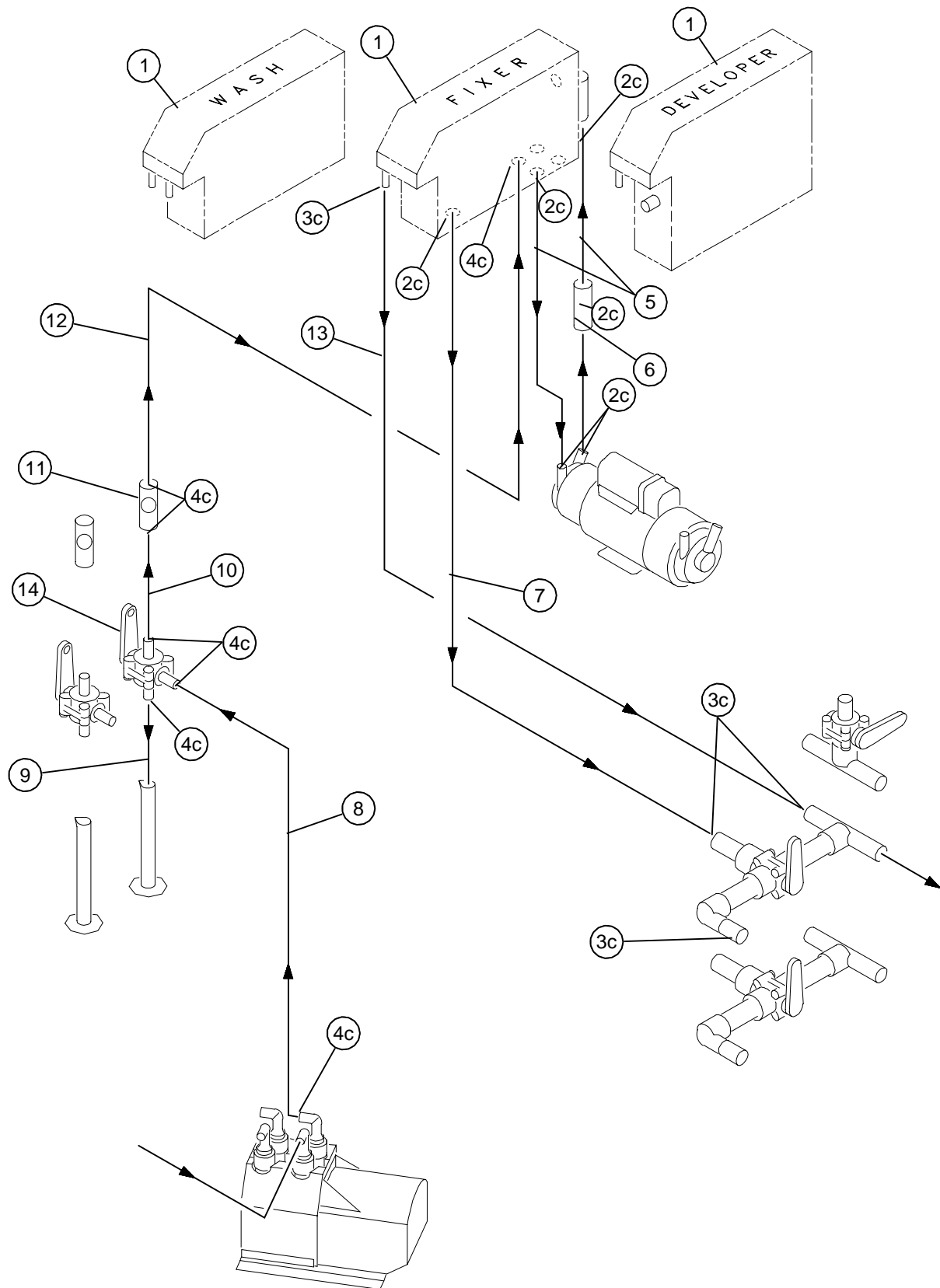


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Figure 6-1 Developer Circulation Plumbing Diagram
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	968067	Tank Assembly.....	1	Tanks shown separately here for illustrative purposes only
2	532378	O-Ring	2	
3	532379	Washer	2	
4	562602	Plug - Gland Sealing.....	2	
5C	246808	Clamp - Hose	6	
6C	246801	Clamp - Hose	10	
7	333961	Clip - Nozzle	1	
8C	246801	Clamp - Hose	7	
9	539420	Tubing	1	
10	246974	Tubing - Formed	1	
11	246890	Tubing - Formed	1	
12	333439	Tubing - Flared	1	
13	333437	Tubing	1	
14	333438	Tubing - Flared	1	
15	621230	Flow Indicator Assembly.....	1	
16	333441	Tubing - Formed	1	
17	240628	Tubing - Formed	1	
18	333966	Tubing - Formed	1	
19	532095	Exchanger - Heat.....	1	
20	333465	Tubing - Formed	1	
21	464101	Tubing	1	
22	918889	Orifice - 0.220 ID	1	
	240885	Graduate Support.....	1	not shown
	852682	Screw	2	not shown
23	240888	Replenisher - Ball Valve	1	

**Figure 6-1 Developer Circulation Plumbing Diagram
Order by Part Number**

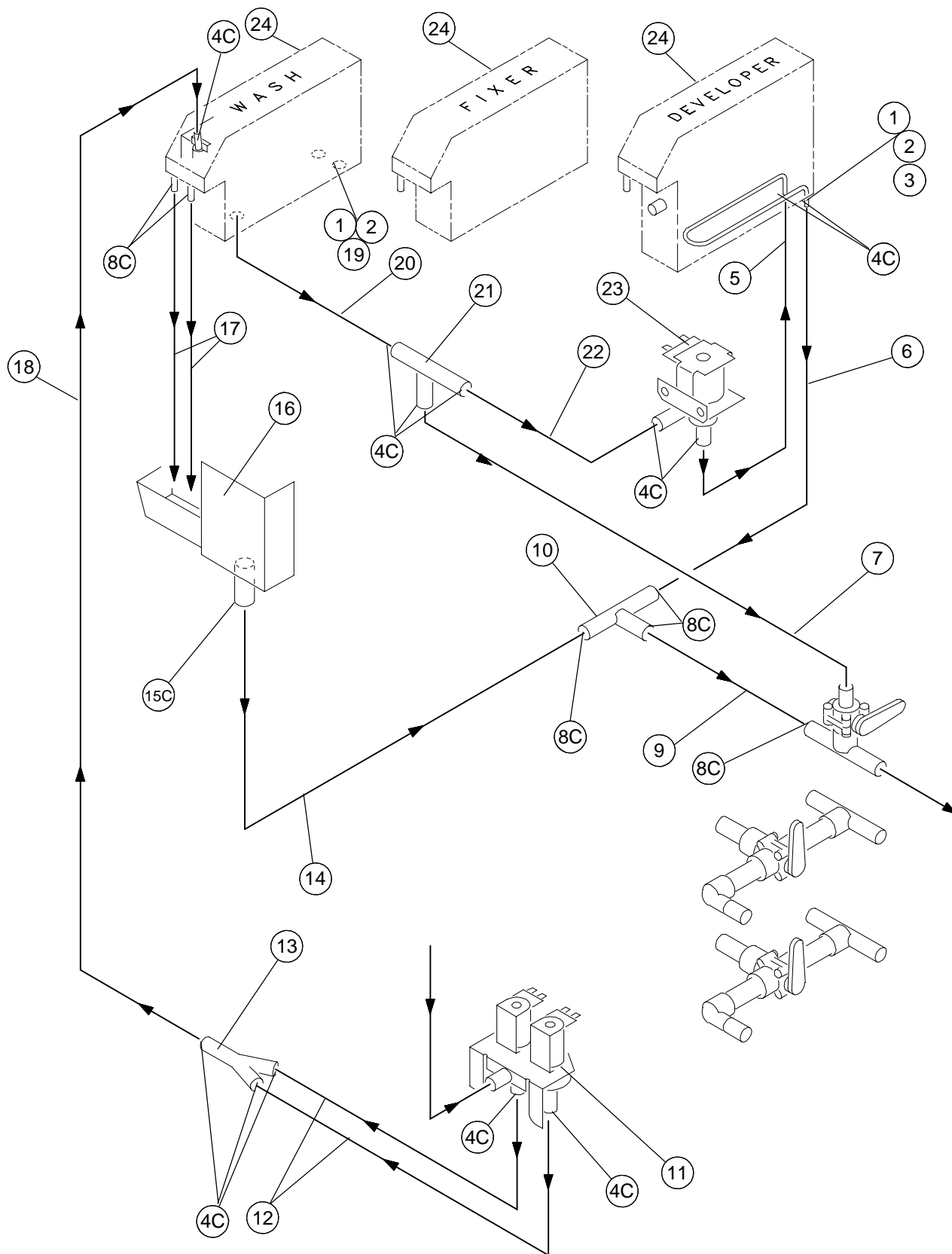


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Figure 6-2 Fixer Circulation Plumbing Diagram
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	968067	Tank Assembly.....	1	Tanks shown separately here for illustrative purposes only
2C	246801	Clamp - Hose.....	6	
3C	246808	Clamp - Hose.....	4	
4C	246801	Clamp - Hose.....	7	
5	464101	Tubing	1	
6	918889	Orifice - 0.220 ID	1	
7	246974	Tubing - Formed	1	
8	333439	Tubing - Flared	1	
9	333437	Tubing	1	
10	333438	Tubing - Flared	1	
11	621230	Flow Indicator Assembly.....	1	
12	333441	Tubing - Formed	1	
13	246890	Tubing - Formed	1	
14	240888	Replenisher - Ball Valve	1	
	240885	Graduate Support.....	1	not shown
	852682	Screw	2	not shown

Figure 6-2 Fixer Circulation Plumbing Diagram
Order by Part Number



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Figure 6-3 Wash Circulation Plumbing Diagram
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	532378	O-Ring	4	Metal
2	532379	Washer	4	
3	562602	Plug - Gland Sealing.....	2	
4C	246801	Clamp - Hose.....	14	
5	333440	Tubing - Flared	1	$\frac{3}{4}$ inch Only one side used
6	333432	Tubing - Formed	1	
7	333973	Tubing - Formed	1	
8C	246808	Clamp - Hose.....	5	
9	748589	Tubing - Formed	1	
10	186441	Connector - Tee.....	1	
11	655700	Valve - Inlet Solenoid.....	1	
	748584	Cover - Solenoid	1	
	852807	Screw	2	
	852611	Washer	2	
	852621	Nut.....	2	
	246802	Clamp - Hose.....	2	
	264834	Cable	1	
	853100	Washer - Lock.....	2	
12	468558	Tubing	2	
13	477011	Connector - Hose, Y	1	
14	748430	Tubing - Formed	1	Tanks shown separately here for illustrative purposes only not shown
15C	246804	Clamp - Hose.....	1	
16	246749	Pan - Drip.....	1	
17	333956	Tubing - Flared	2	
18	333962	Tubing - Formed	1	
19	261664	Plug - Sealing	2	
20	333464	Tubing - Formed	1	
21	180281	Connector - Tee.....	1	
22	333452	Tubing - Flared	1	
23	264484	Valve - Cooling Solenoid	1	
	852683	Screw	2	
	535004	Washer - Lock.....	2	
	852799	Washer	2	
	264769	Cover.....	1	
	852682	Screw	2	
24	968067	Tank Assembly.....	1	
	333960	Tube - Inlet.....	1	

Figure 6-3 Wash Circulation Plumbing Diagram
Order by Part Number

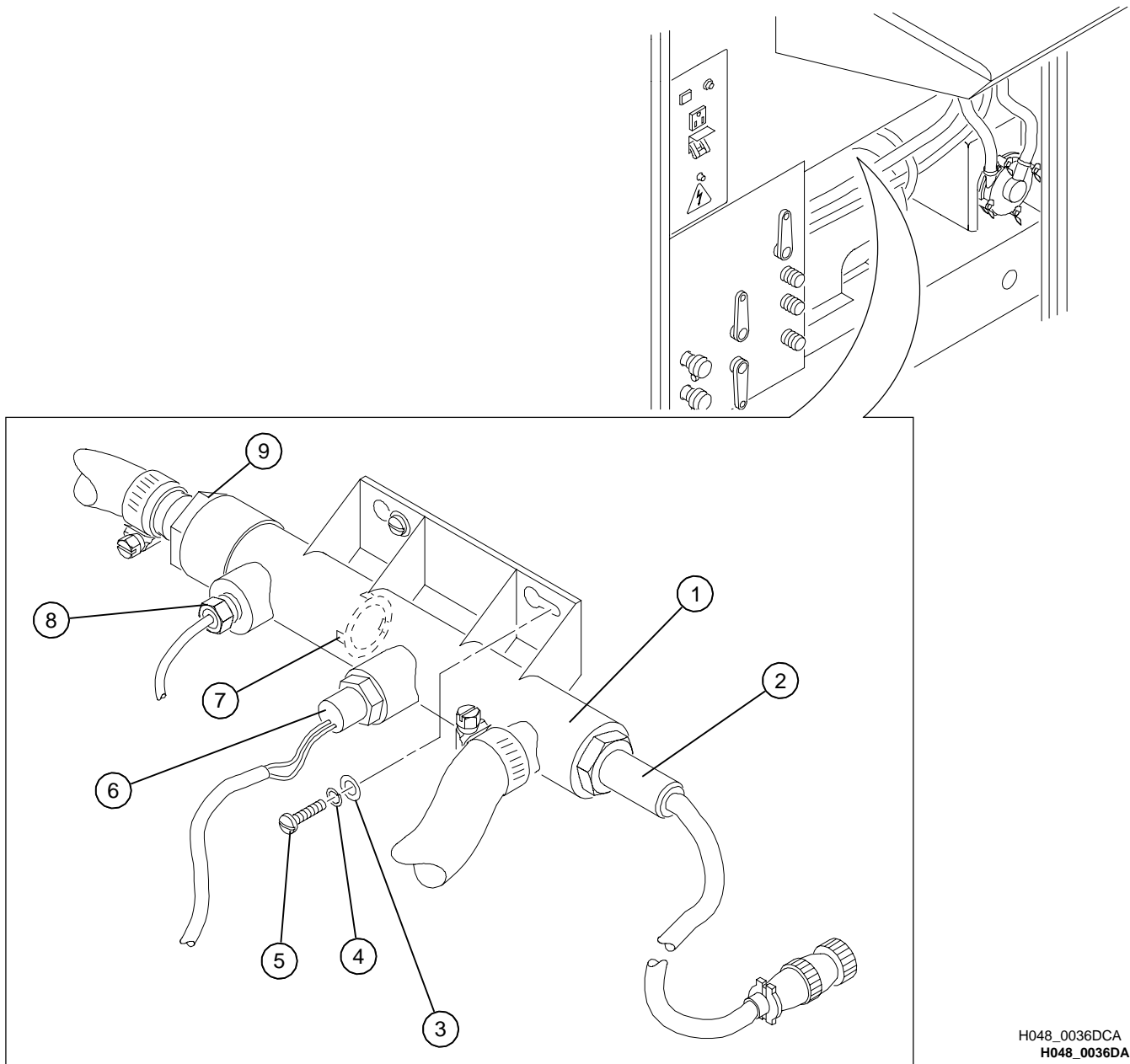
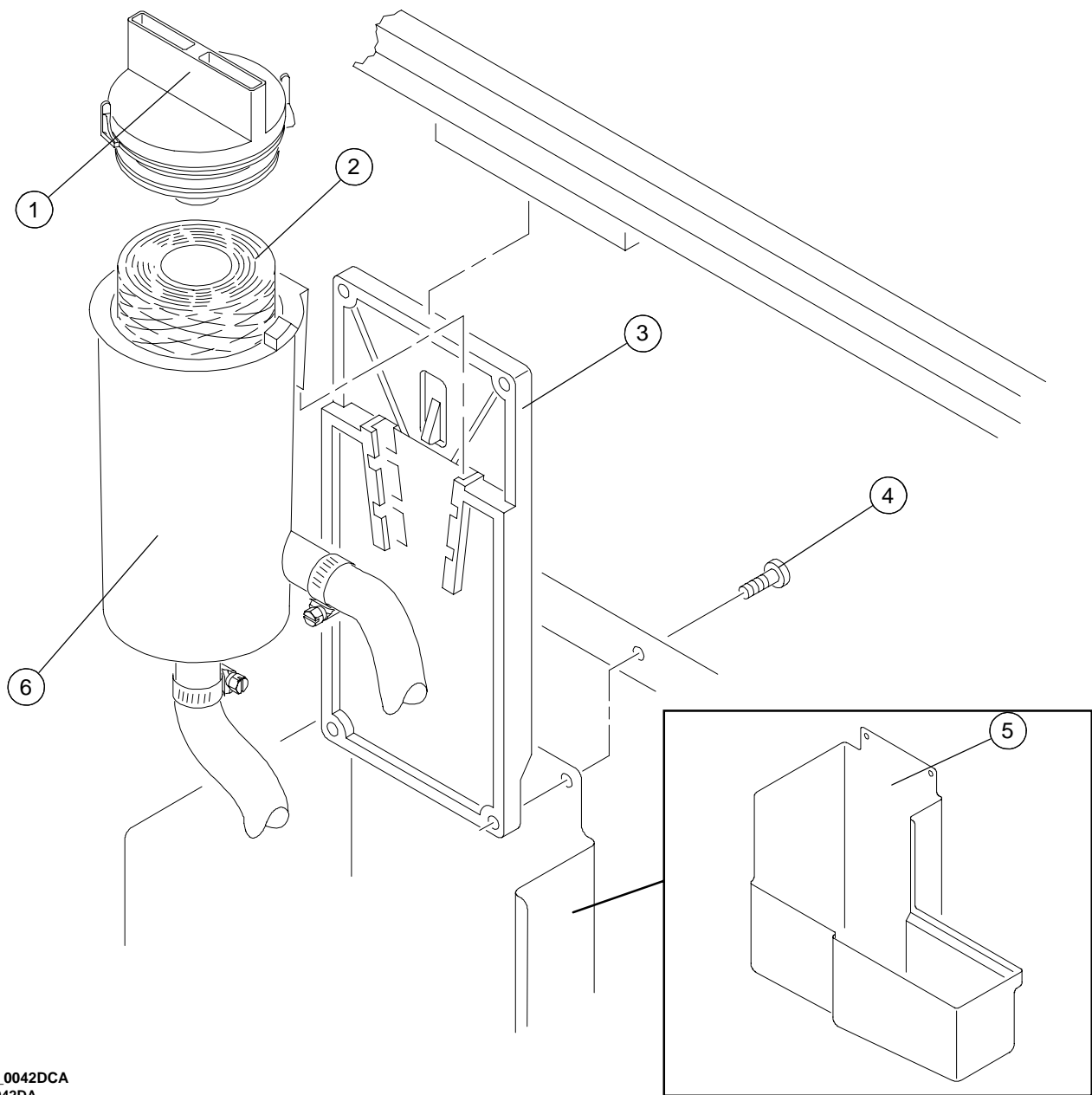


Figure 6-4 Developer Thermowell
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	607748	Thermowell.....	1	Includes part no. 529988, 616362, 562528, & 474948
2	696164	Developer Heater Assembly	1	
	474948	Heater.....	1	
	529988	Boot	1	
	616362	Plug - Connector	1	
3	852779	Washer	2	
4	535004	Washer - Lock.....	2	
5	852776	Screw	2	
6	562367	Overtemperature Thermostat Assembly	1	
	594826	Thermostat	1	
	558690	Plug - Connector	2	Includes part no. 558690, 558669, 686695, 689712, & 594826 Not Parts Services orderable; order item 7 P16 and P17
	558669	Clamp - Cable.....	2	
	686695	Terminal	3	
	689712	Sleeving.....	1	
7	607793	Locator	1	
8	562366	Thermistor Assembly	1	
	558690	Plug - Connector	1	
	559569	Clamp - Cable.....	1	
	686694	Terminal	1	
	689096	Sleeving.....	1	
9	532033	Adapter	1	2.5 feet
				0.7 feet

**Figure 6-4 Developer Thermowell
Order by Part Number**

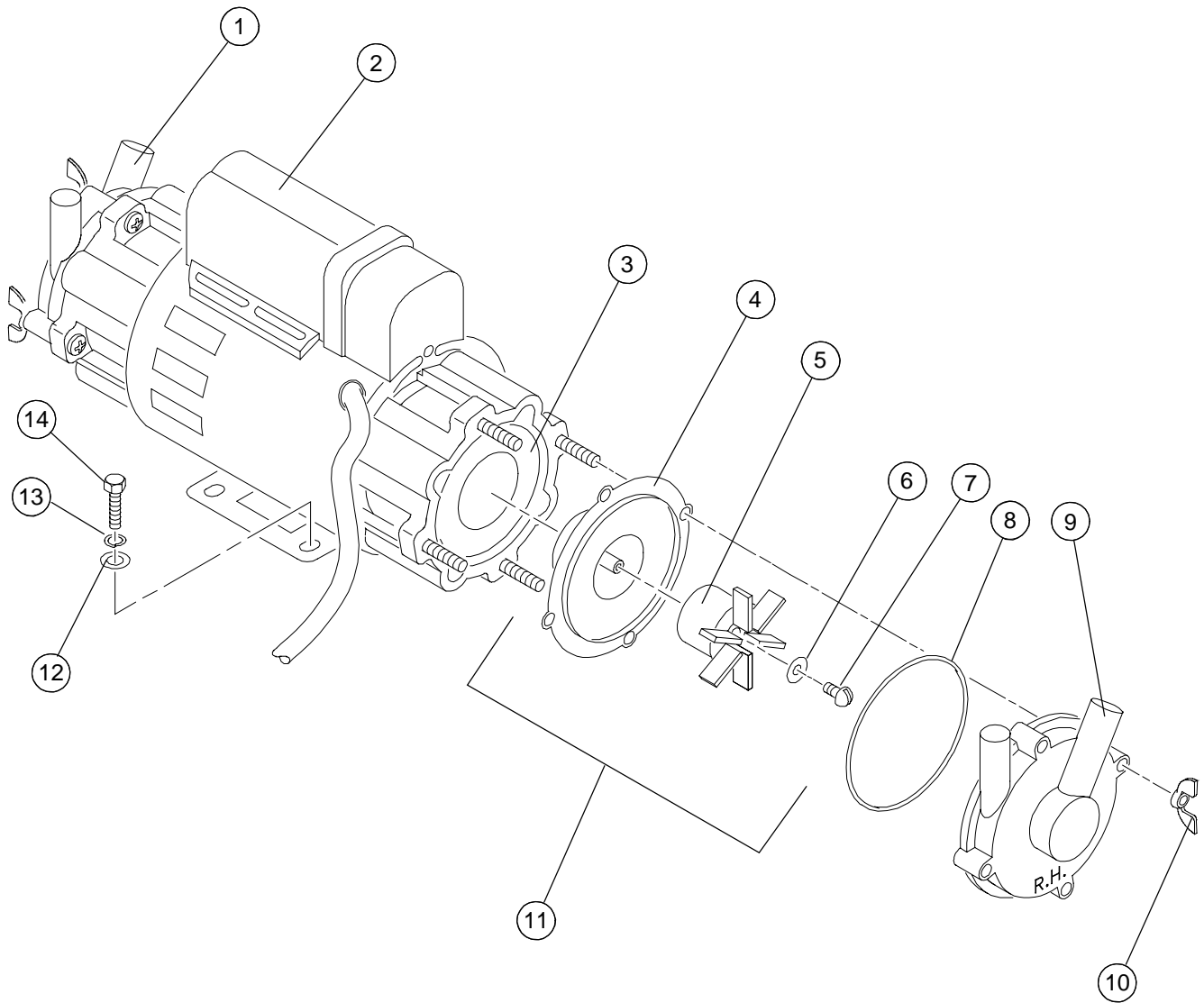


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Figure 6-5 Filter Canister Assembly
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	562553	Filter Cap Assembly.....	1	Includes O-Ring, part no. 562485
	562485	O-Ring	1	
2	562790	Cartridge - Filter, 75-micron.....	1	
3	246746	Bracket - Filter Canister	1	
4	852682	Screw	4	
5	246749	Pan - Drip.....	1	
6	261391	Canister	1	

Figure 6-5 Filter Canister Assembly
Order by Part Number

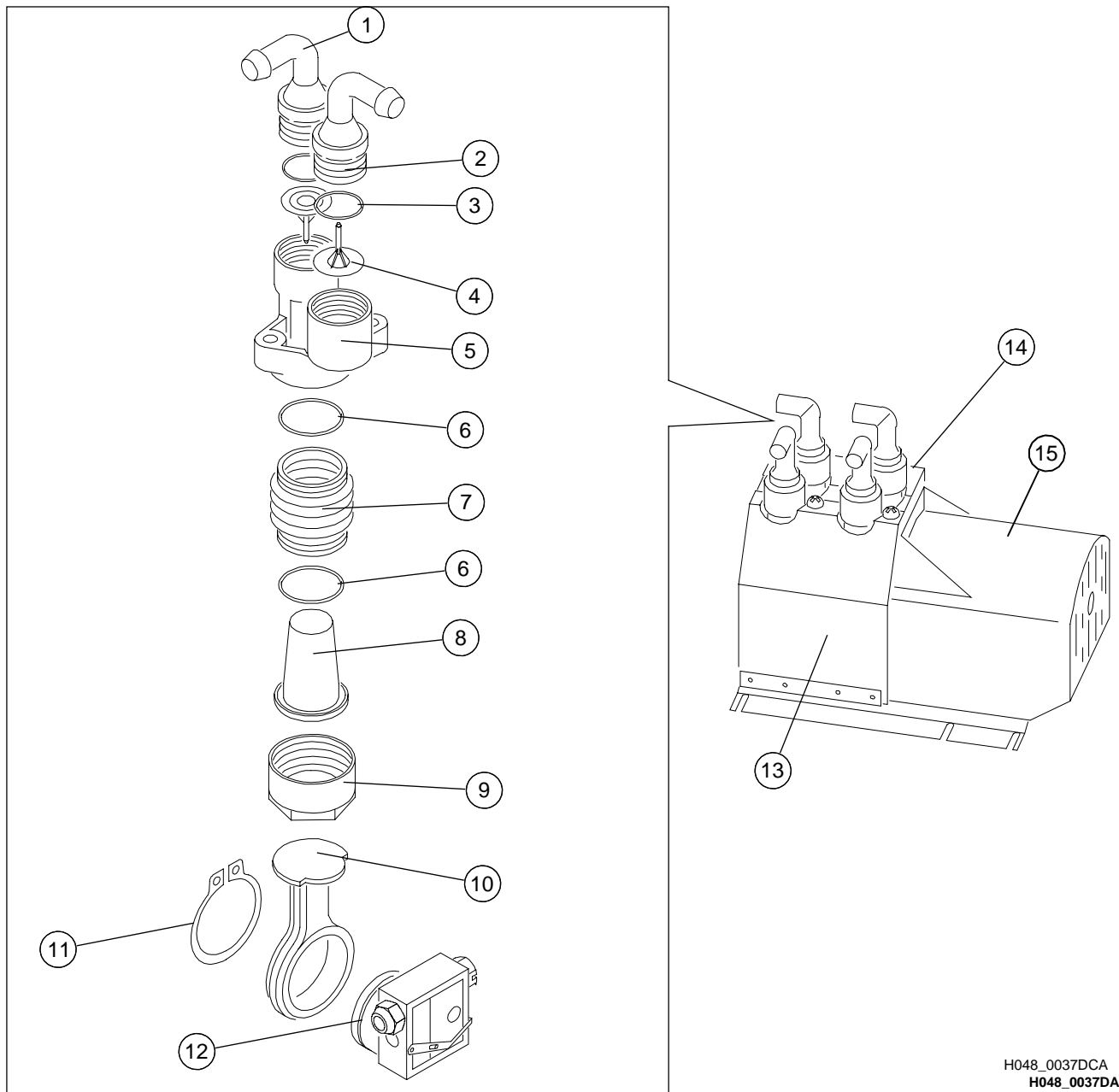


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Figure 6-6 Recirculation Pump Assembly
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	914491	Recirculation Pump Assembly	1	Includes items 1 - 12
	469403	Pad	1	Not shown
	264529	Cover - Recirculation Pump.....	1	Not shown
1	472605	Housing - Impeller.....	1	Left hand, for developer
2	477871	Capacitor.....	1	
3	473926	Magnet - Drive	2	
4	418700	Housing - Inner	2	
5	474362	Impeller.....	2	
6	493505	Washer	2	
7	852946	Screw	2	
8	463363	O-Ring	2	
9	472606	Housing - Impeller.....	1	Right hand, for fixer
10	144097	Nut - Wing.....	8	
11	418701	Inner Housing and Impeller Assembly.....	2	Includes items 4 - 7
12	852799	Washer	2	
13	535004	Washer - Lock.....	2	
14	171950	Screw	2	
	911405	Plug - Connector	1	Not shown
	420226	Clamp - Cable	1	Not shown

Figure 6-6 Recirculation Pump Assembly
Order by Part Number

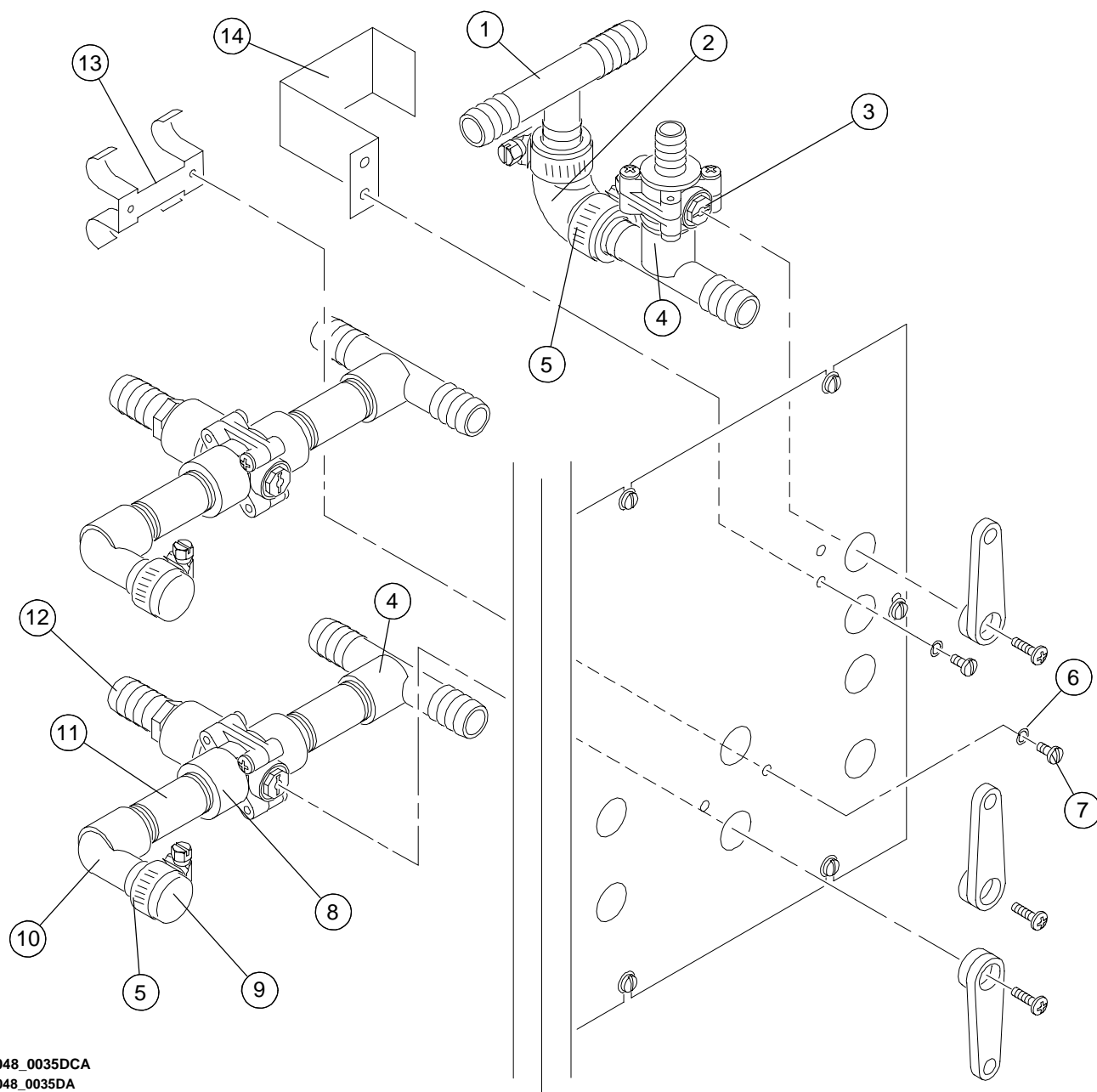


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Figure 6-7 Replenishment Pump Assembly
Order by Part Number

Item	Part No.	Description	Qty.	Notes
	333659	Replenishment Pump Assembly	1	Includes all the items on this page
1	520390	Elbow	4	
2	520391	Nut	4	
3	520388	O-Ring	4	
4	609817	Valve	4	
5	914430	Body - Valve	2	
6	535639	O-Ring	4	
7	532008	Bellows	2	
	914812	Cup - Guide	2	not shown
8	594838	Cone	2	
9	246001	Nut - Coupling	2	
10	246002	Rod - Connecting	2	
11	523557	Ring - Retaining	2	
12	246003	Crank Assembly	2	
13	622018	Pump - Replenishment	2	
14	246000	Shield - Front	1	
	852682	Screw	2	
	852611	Washer	2	
	853100	Washer - Lock	2	
15	240974	Shield - Rear	1	

**Figure 6-7 Replenishment Pump Assembly
Order by Part Number**

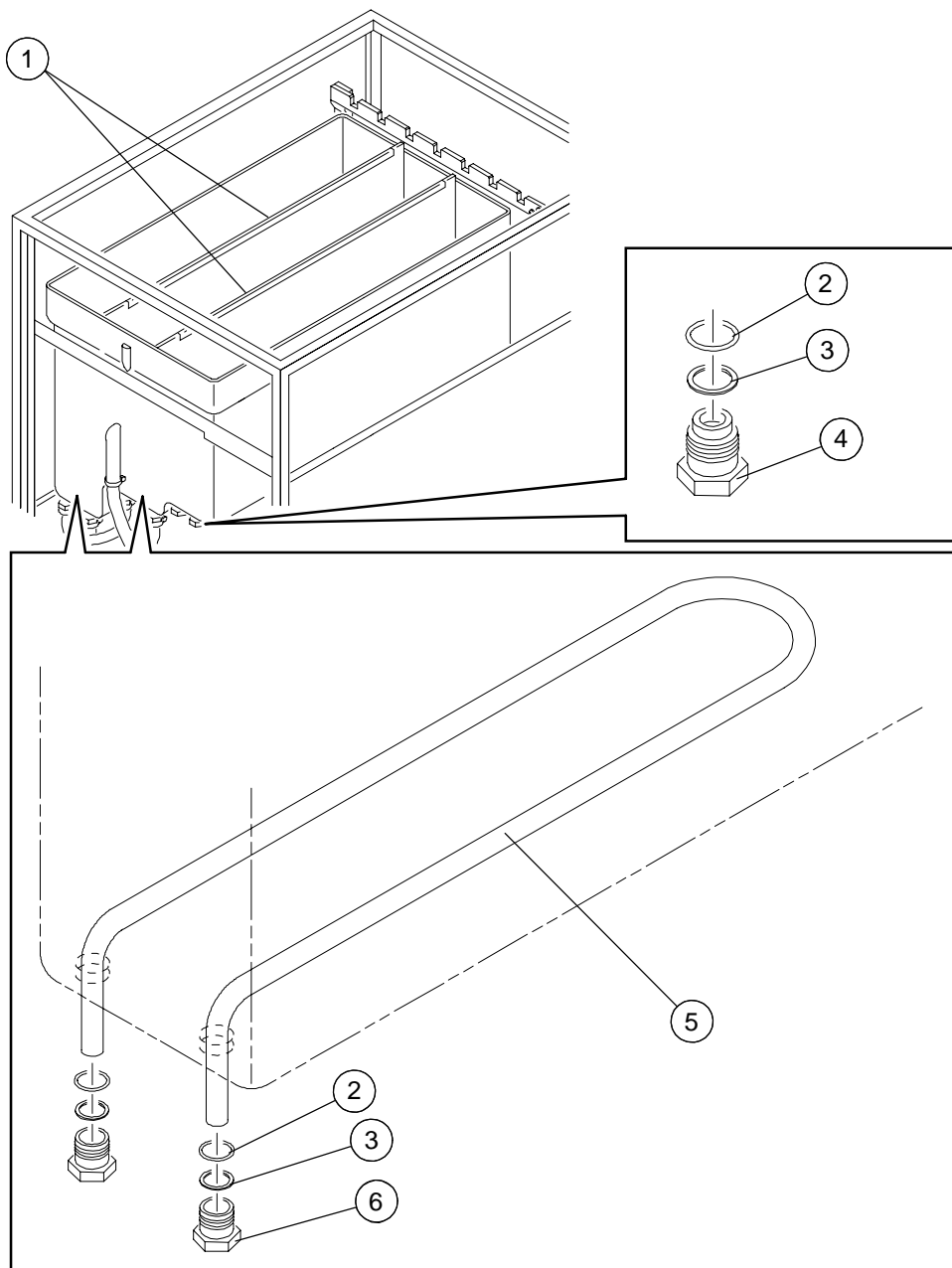


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Figure 6-8 Drain Assembly
Order by Part Number

Item	Part No.	Description	Qty.
1	186441	Connector - Tee	1
2	748589	Tubing - Formed	1
3	240819	Valve - Drain	1
4	748585	Fitting - T.....	3
5	246808	Clamp - Hose.....	4
6	853100	Washer - Lock.....	4
7	852682	Screw	4
8	583127	Valve - Drain	2
9	475492	Cap.....	2
10	748249	Fitting - Elbow	2
11	456560	Nipple - 2 $\frac{3}{8}$ -inch.....	4
12	183882	Fitting - Hose	2
13	748245	Bracket - Valve Clamp.....	1
14	748248	Bracket - Valve	1

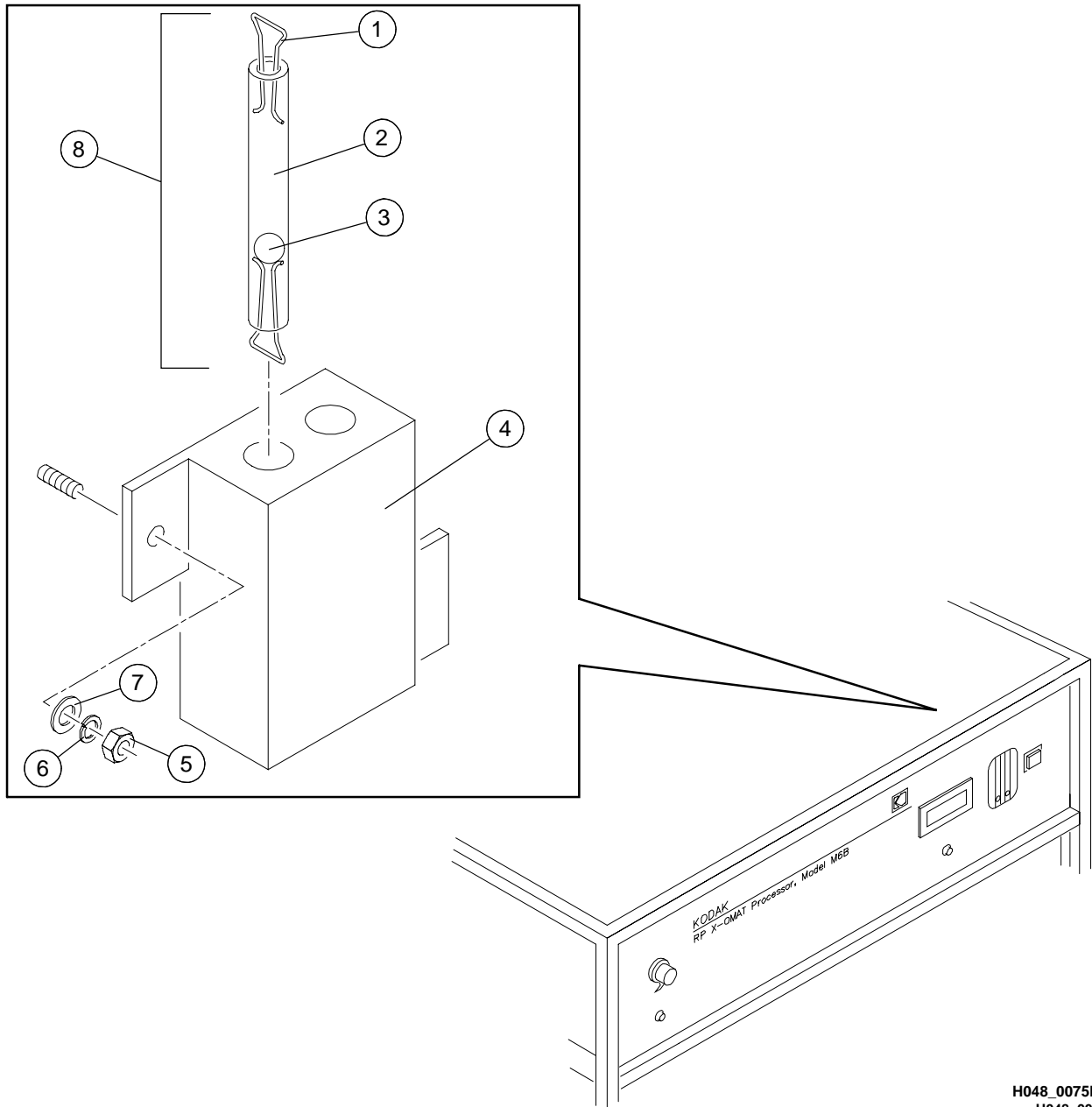
Figure 6-8 Drain Assembly
Order by Part Number



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Item	Part No.	Description	Qty.
1	748138	Stiffener	2
2	532379	Washer	6
3	532378	O-Ring	6
4	562602	Plug - Gland Sealing.....	2
5	532095	Exchanger - Heat.....	2
6	261664	Plug - Sealing	4

Figure 6-9 Heat Exchangers
Order by Part Number



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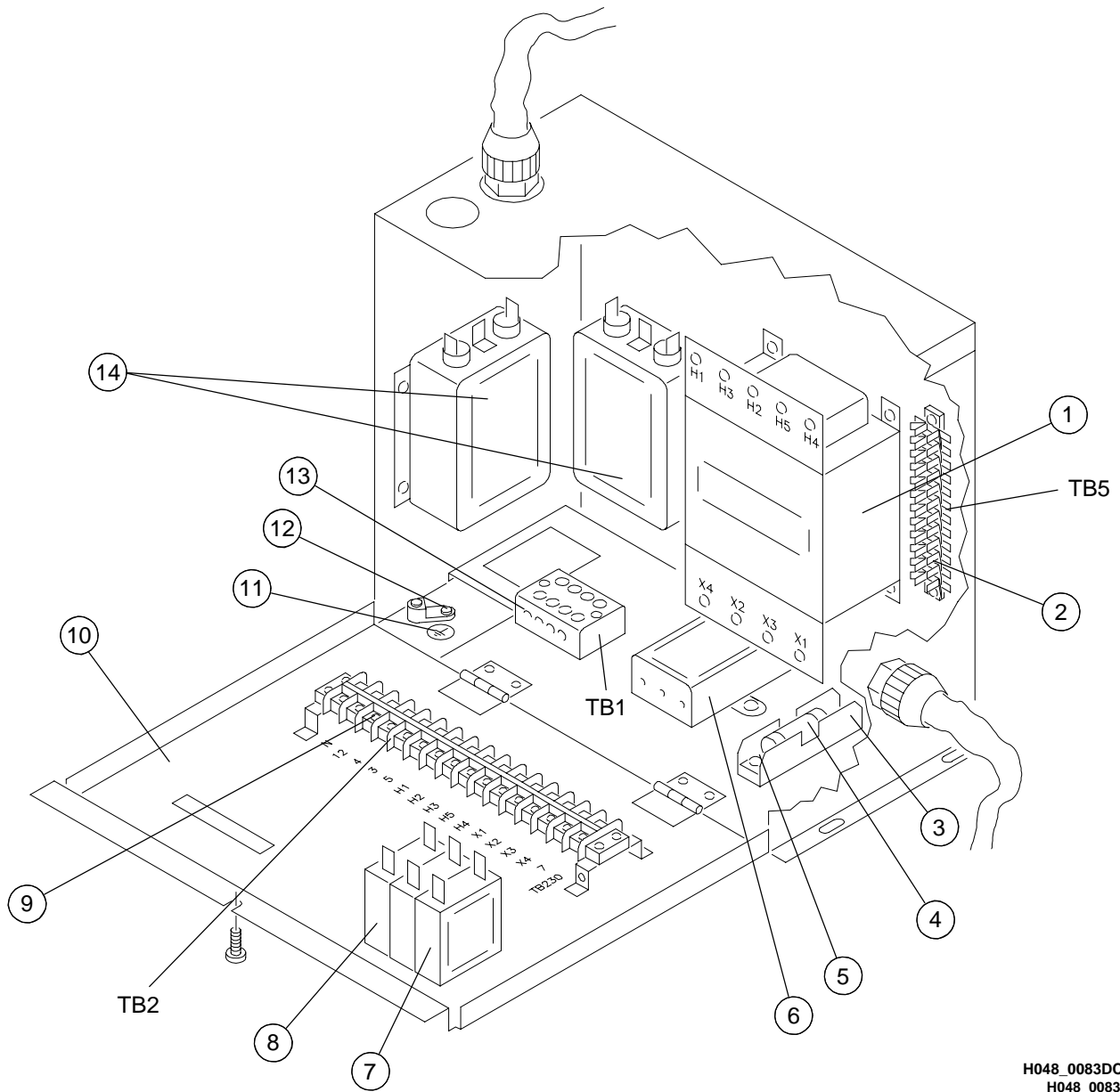
Figure 6-10 Flow Indicator Assembly
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	240866	Clip	4	
2	621229	Tube	2	
3	454990	Float	2	
4	748233	Cover - Flow Indicator	1	
5	523016	Nut.....	2	
6	187213	Washer - Lock.....	2	
7	852831	Washer - Flat	2	
8	621230	Flow Indicator Assembly	2	Includes items 1 - 3

Figure 6-10 Flow Indicator Assembly
Order by Part Number

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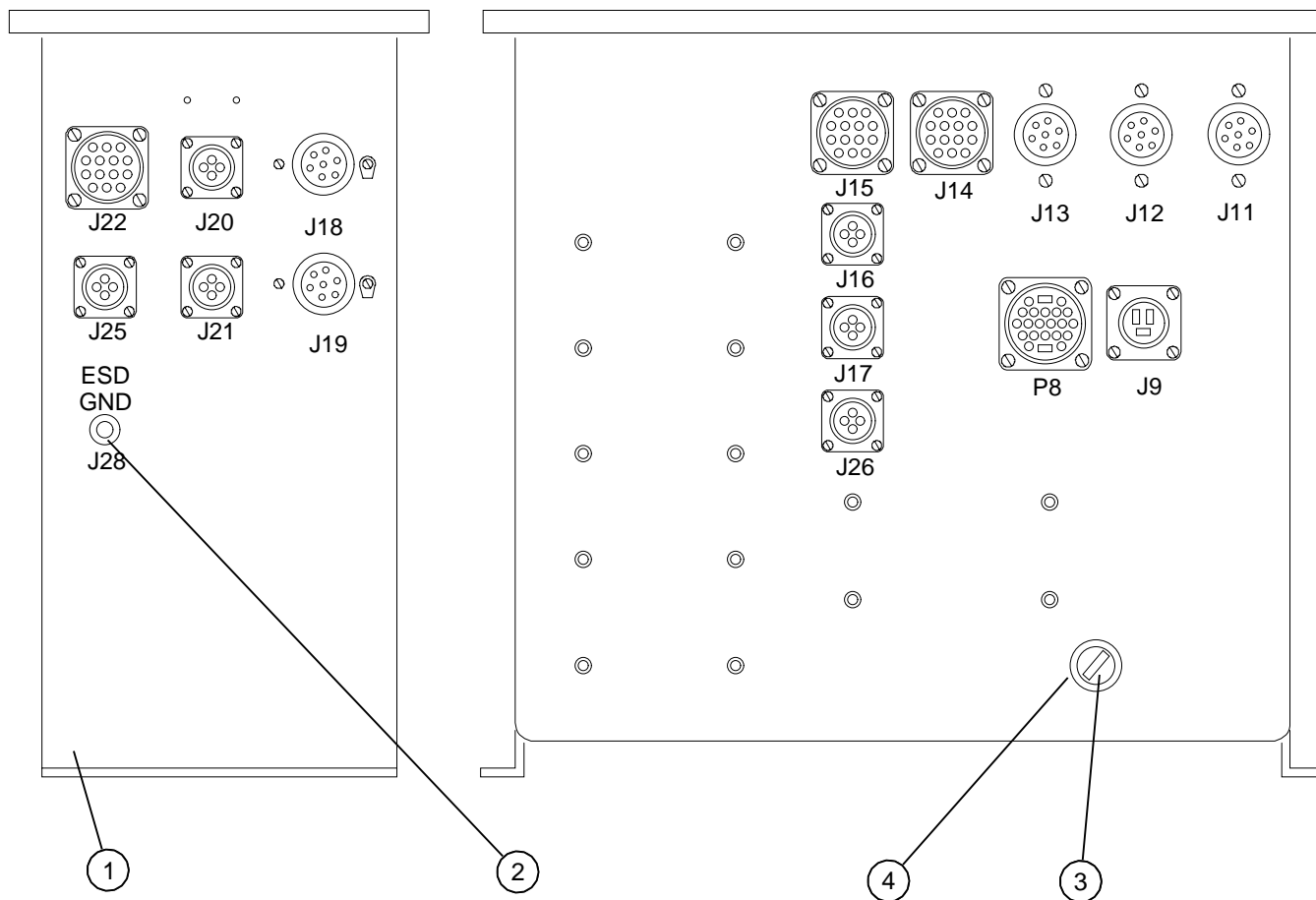
SECTION 7
Electrical



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H048_0083DA

Item	Part No.	Description	Qty.	Notes
1	918801	Transformer Box Assembly	1	Includes part no. 493281, 563317, & 562278 J8
		Transformer - T1	1	
	264490	Cable Assembly	1	
	493281	Jack - Connector.....	1	TB5
	563317	Relief - Strain, J8.....	1	
	562278	Relief - Strain	1	
	2 659487	Terminal Strip.....	1	Not shown
	3 264405	Holder - Fuse	1	
	4 264407	Fuse	1	
	5 852807	Screw	2	
	6 288233	Filter - Line, FL3	1	Includes part no. 184825, 165152, & 240117
	7 914445	Circuit Breaker - CB3, 2A.....	1	
	8 914444	Circuit Breaker - CB2, 15A.....	1	
		240912 Filter Harness Assembly.....	1	TB2
		246963 Harness - Power	1	
9	659487	Terminal Strip.....	1	Not shown
	165152	Jumper - Metal.....	5	
	240117	Wires - Jumper	6	Not shown
10	990239	Cover - Transformer Box	1	TB1
11	963310	Label - Ground Symbol.....	1	
12	598808	Lug - Ground.....	1	
13	240627	Terminal Strip.....	1	
	852959	Screw	2	not shown
	14 562289	Filter - EMI, FL1 and FL2	2	

**Figure 7-1 Transformer Box
Order by Part Number**



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Figure 7-2 Electrical Box, Exterior
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	493281	Jack - Connector.....	1	J8
	493282	Plug - Connector.....	1	P8
	558695	Jack - Connector.....	1	J9
	558694	Plug - Connector.....	1	P9
	558690	Plug - Connector.....	7	P14, P16, P17, P20, P21, P25, P26
	911404	Jack - Connector.....	5	J11, J12, J13, J18, J19
	616362	Plug - Connector.....	5	P11, P12, P13, P18, P19
	422206	Jack - Connector.....	7	J16, J17, J20, J21, J25, J26
	558648	Jack - Connector.....	2	J14, J15, J22
	558647	Plug - Connector.....	2	P15, P22
		Electrical Box	1	Not Part Service Orderable
		853165 Screw	2	
	2	379569 Receptacle - Ground, electrostatic discharge	1	J28
		545186 Fuse - F1, 0.5A.....	1	not shown
	3	477506 Fuse - Carrier.....	1	
	4	476330 Fuse - Holder	1	
		Connectors Mating Connectors..... (for J Connectors)		
		J22 558648 P22 558647		
		J20 422206 P20 558690		
	J18 911404 P18 911405			
	J25 422206 P25 558690			
	J21 422206 P21 558690			
	J19 911404 P19 911405			
	J15 558648 P15 558647			
	J14 558648 P14 558690			
	J13 911404 P13 911405			
	J12 911404 P12 911405			
	J11 911404 P11 911405			
	J16 422206 P16 558690			
	J8 493281 P8 493282.....			
	J17 422206 P17 558690			
	J26 422206 P26 558690			
	J9 558695 P9 558694.....			

Figure 7-2 Electrical Box, Exterior
Order by Part Number

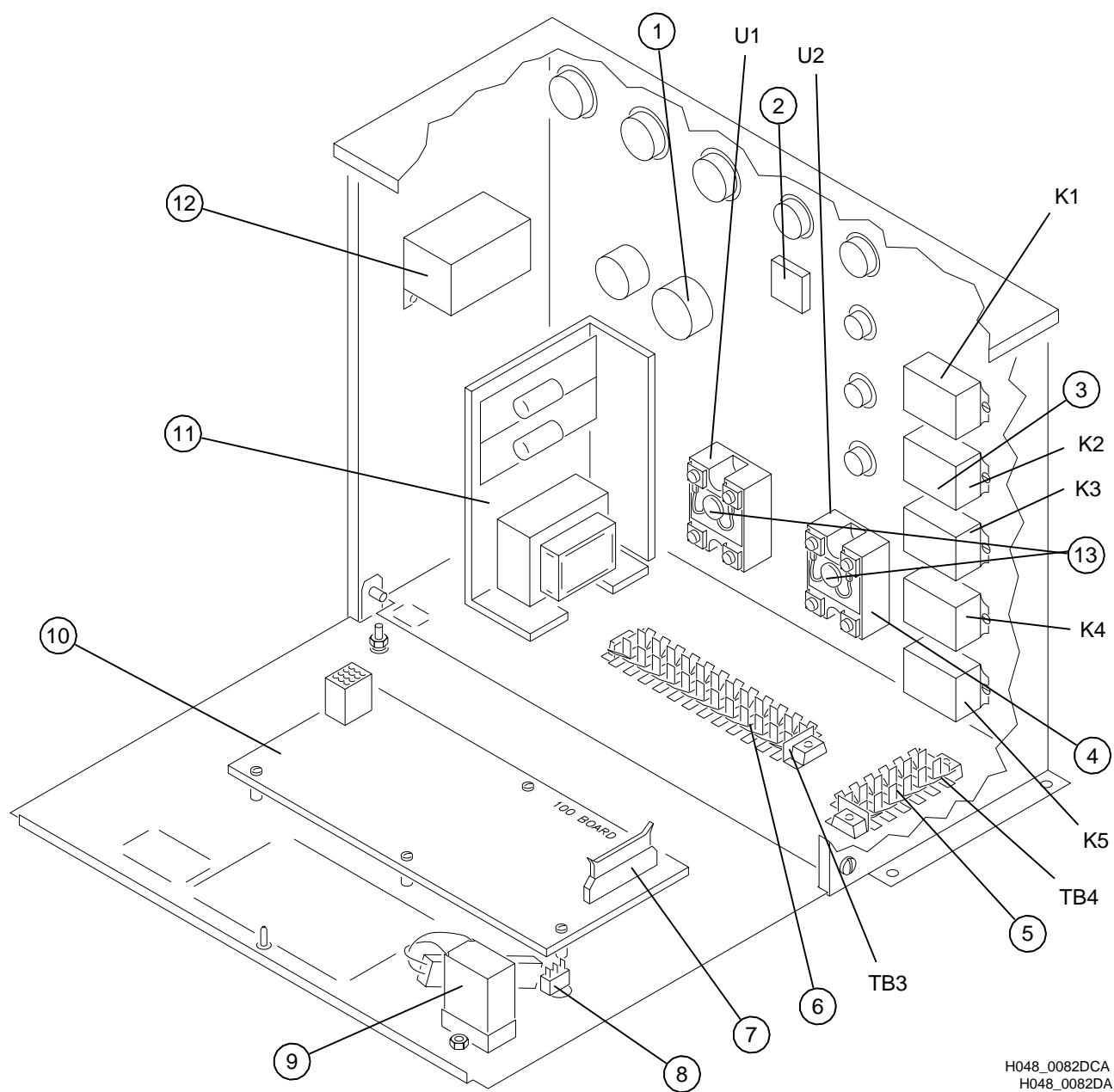


Figure 7-3 Electrical Box, Interior
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	968389	AC Harness Assembly	1	Includes part no. 422206, 911404, 493282, 558695, 601965, & 659487
	422206	Jack - Connector.....	1	
	911404	Jack - Connector.....	5	
	493282	Plug - Connector.....	1	
	558695	Jack - Connector.....	1	
	601965	Connector - J102	1	
2	523936	Rectifier - Bridge	1	
3	600204	Relay	5	TB4
4	991743	Relay - Solid State.....	2	
5	535265	Terminal Strip.....	1	
6	659487	Terminal Strip.....	1	TB3
7	622022	DC Harness Assembly.....	1	Includes part no. 182415, 182416, 422206, 498662, 535265, & 558648
	182415	Connector.....	1	
	182416	Connector.....	1	
	422206	Jack - Connector.....	5	
	498662	Connector - J101	1	
	558648	Jack - Connector.....	2	
8	480059	Switch - Standby.....	1	
9	652486	Counter.....	1	Includes part no. 182415 P27B
	182415	Connector.....	1	
10	261885	100 Board Assembly.....	1	For Serial No. 10,000 and higher, for Serial No. 9,999 and below use 655732
	593267	IC - U8, U9, U10, U11	4	
	555049	IC - U17, U21, U26, U27	4	
	659547	IC - U2, U4.....	2	
	593003	IC - U15.....	2	
	565979	IC - U19, U28.....	2	
	541858	IC - U29, U30.....	2	
	555001	IC - U24.....	1	
	555075	IC - U14.....	1	
	555071	IC - U13, U23.....	2	
	555043	IC - U12.....	1	
	659561	IC - U5, U7.....	2	
	573424	IC - U15.....	1	
	555081	IC - U22.....	1	
	480708	IC - U16, U25.....	1	
	594343	IC - U18.....	1	
	659589	IC - U6.....	1	
11	659546	Power Supply	1	
12	246842	Relay - K6	1	
13	943378	MOV	2	

**Figure 7-3 Electrical Box, Interior
Order by Part Number**

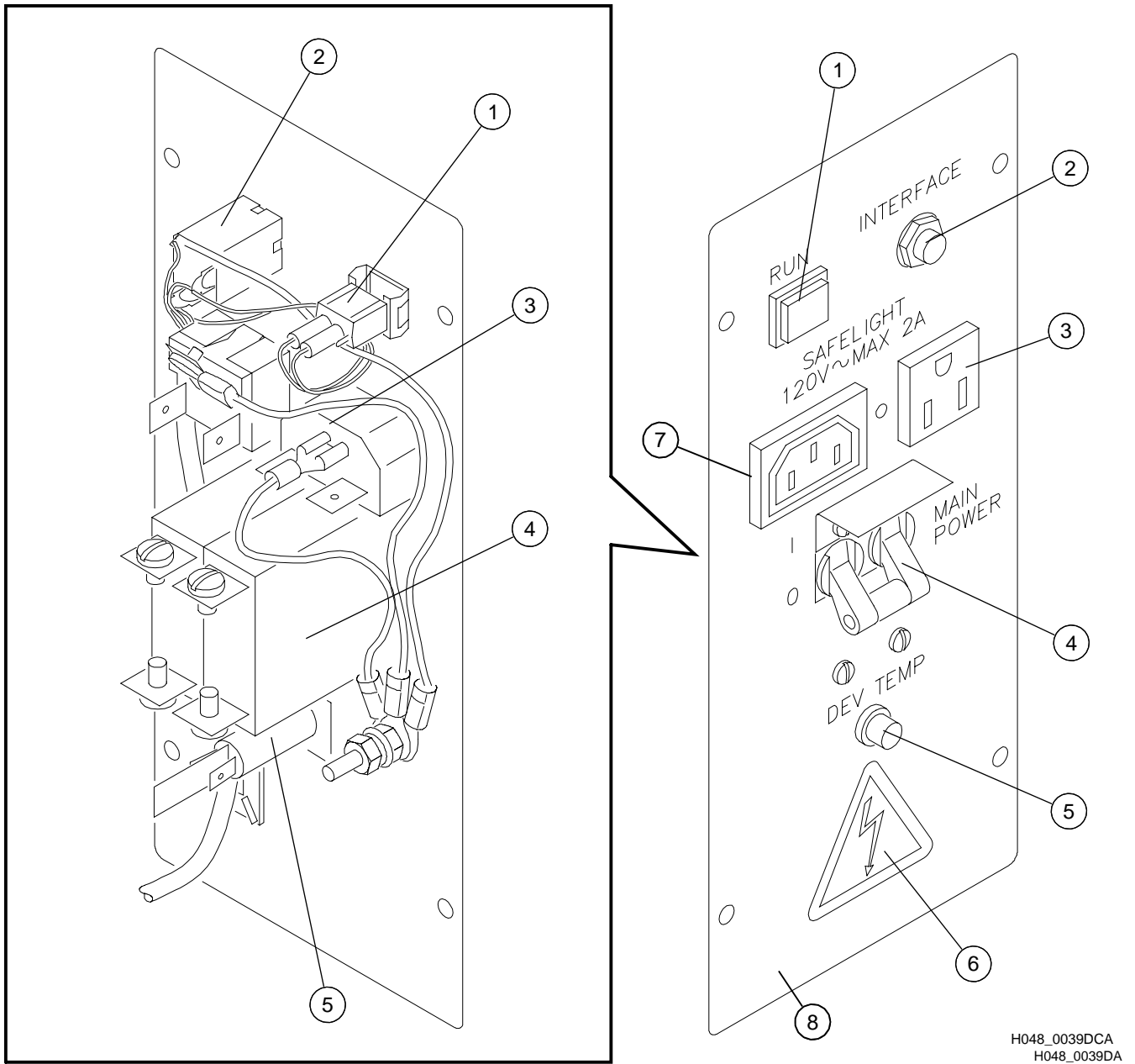
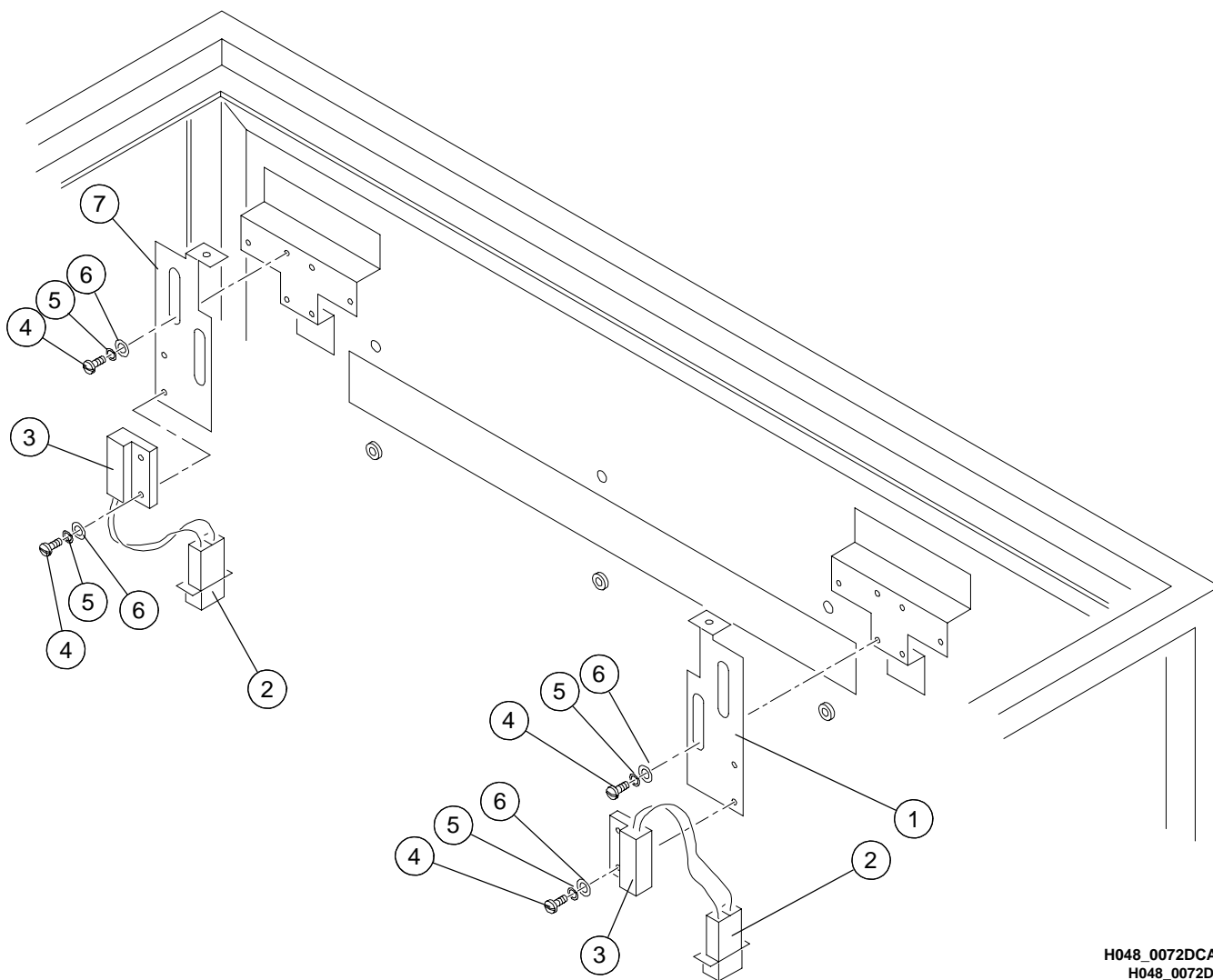


Figure 7-4 Power Control Panel
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	478560	Switch.....	1	S1
2	594466	Jack - Interface, J2	1	
3	264339	Receptacle - J1	1	
4	914443	Circuit Breaker - CB1.....	1	
5	264762	Lamp	1	
6	483433	Label.....	1	Developer Temperature, DS4
	420224	Connector - P5.....	1	Not shown
7	246989	Receptacle - J1	1	International Outlet
8	246999	Panel	1	

Figure 7-4 Power Control Panel
Order by Part Number



H048_0072DCA
H048_0072DA

Item	Part No.	Description	Qty.	Notes
1	474125	Bracket - Mounting.....	1	Drive side
2	182415	Connector.....	2	
	182416	Connector.....	2	Not shown
	240110	Detector Switch Cable Assembly	1	Not shown. Includes connector, part no. 182416
3	240109	Switch.....	2	Detector
4	191097	Screw	4	
5	191098	Washer - Lock.....	4	
6	575822	Washer	4	
7	474124	Bracket - Mounting.....	1	Non-drive side
	288210	Cable - J5/P5	1	not shown

Figure 7-5 Detector Switches
Order by Part Number

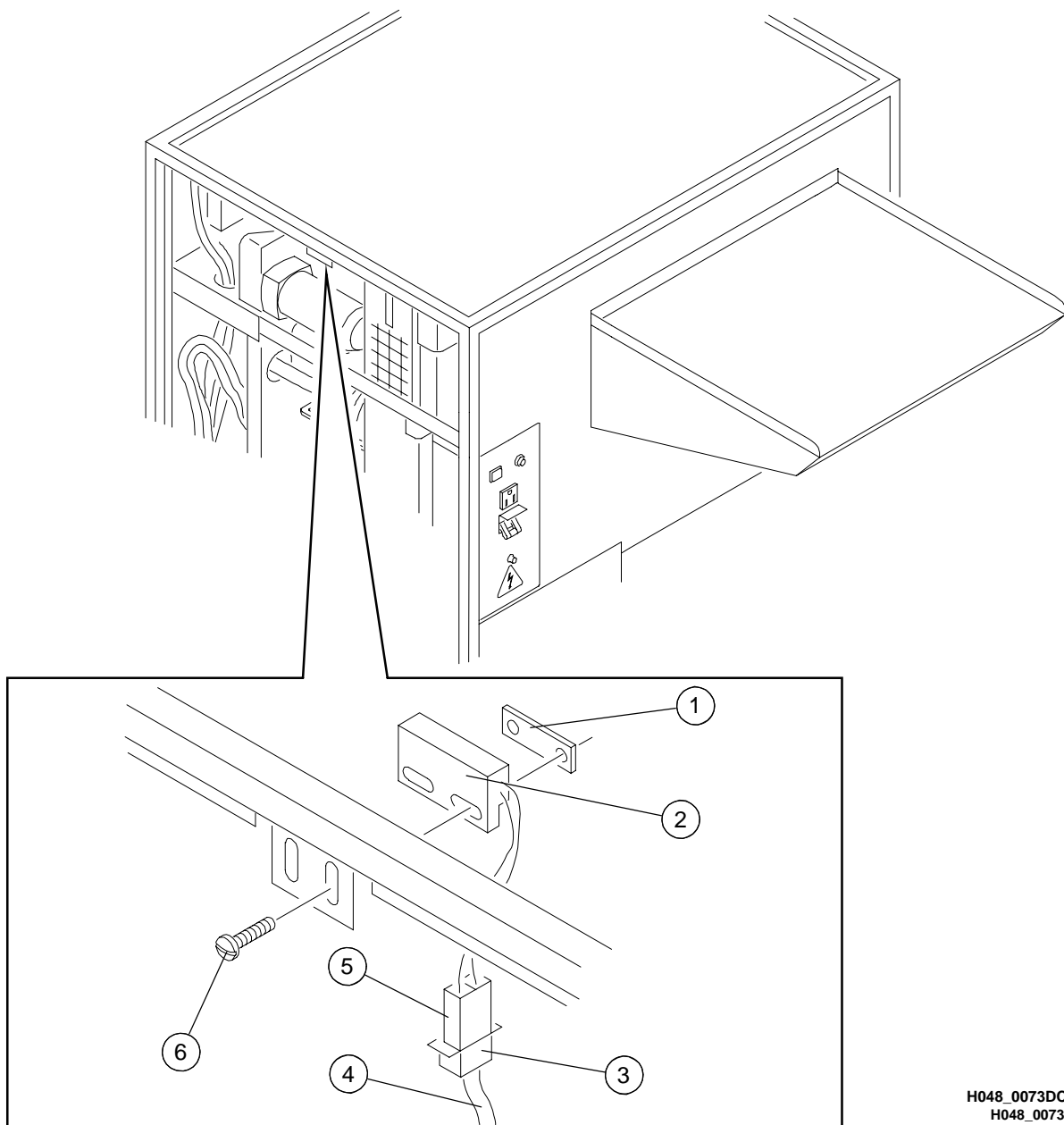


Figure 7-6 Cover Interlock Switch
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	288235	Strip - Tapping	1	S5, cover interlock. Includes part no. 182415, 191097, & 182590
2	240109	Switch	1	
3	182416	Connector	1	Includes part no. 558690 & 559569
4	240113	Cable Assembly	1	
	558690	Plug - Connector	1	P31; not shown
	559569	Clamp - Cable	1	Not shown
5	182415	Connector	1	Not shown
	182590	Tie - Wire	1	
6	191097	Screw	2	

Figure 7-6 Cover Interlock Switch
Order by Part Number

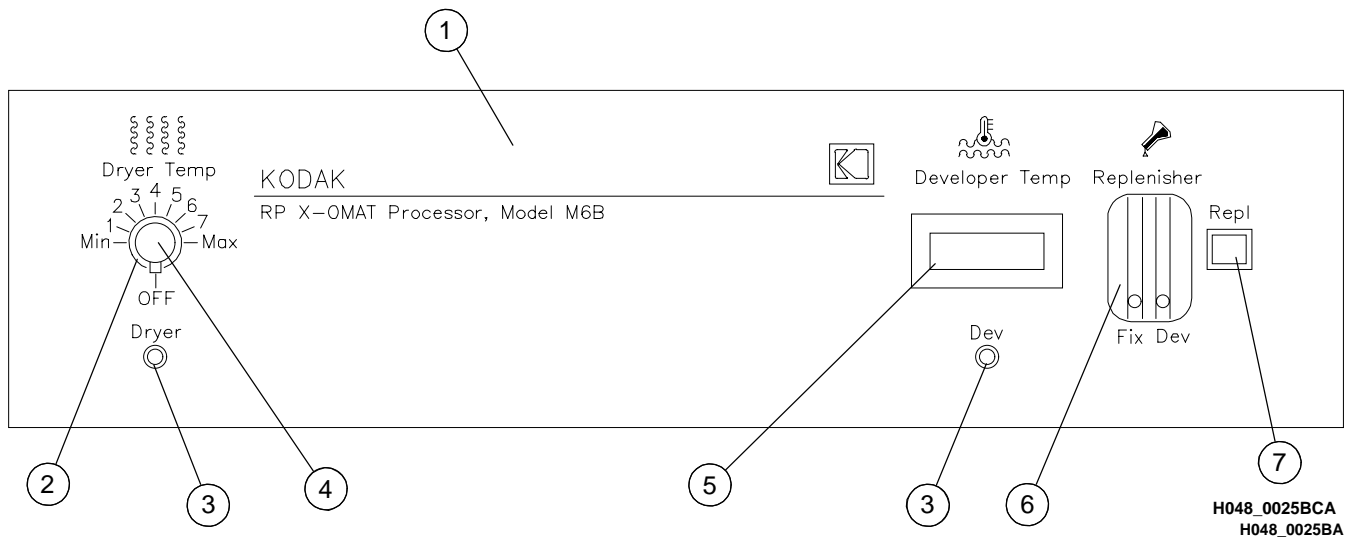


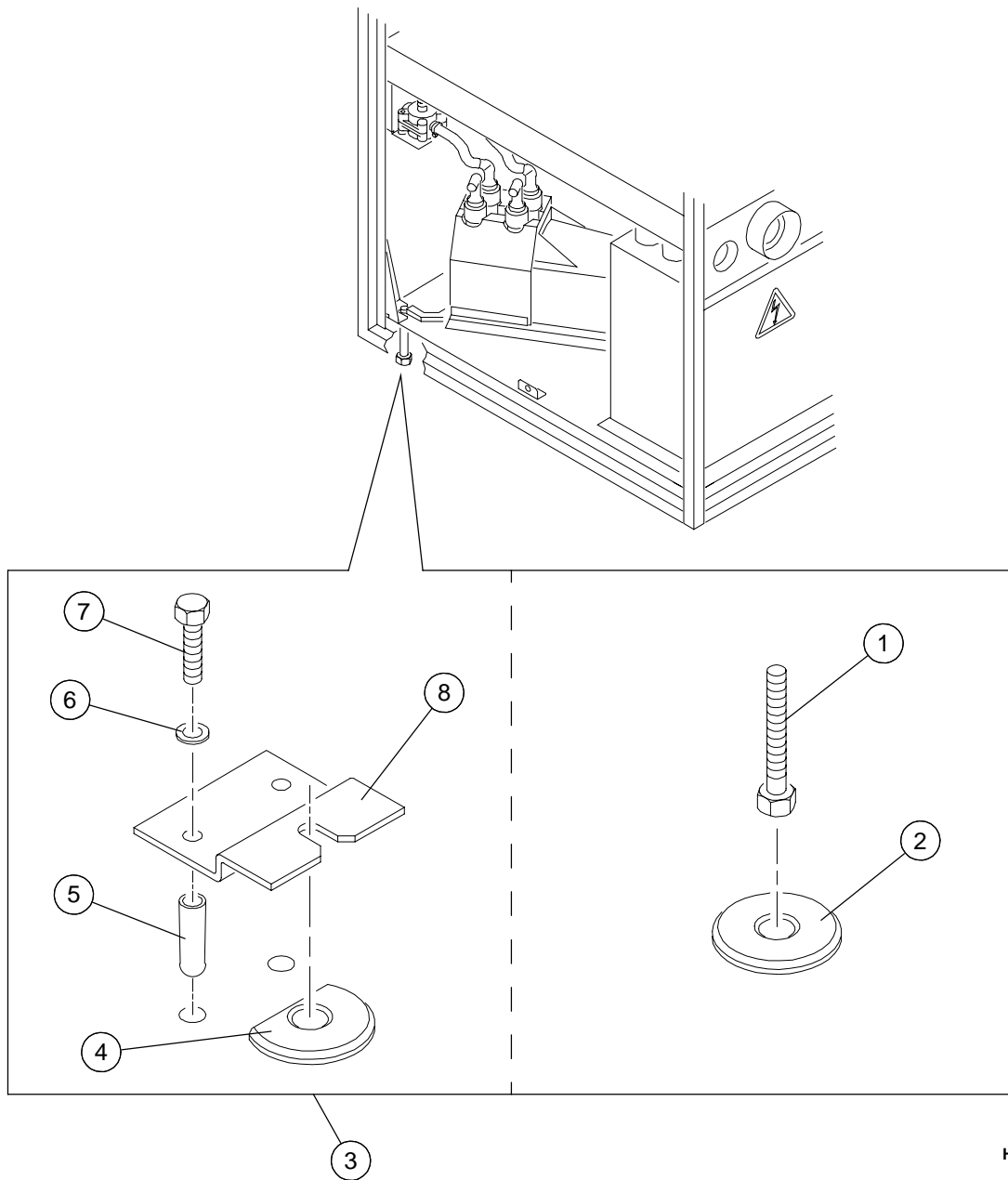
Figure 7-7 Plumbing Controls
Order by Part Number

Item	Part No.	Description	Qty.	Notes
1	911218	Nameplate	1	
2	595860	Ring - Locking	1	
3	264762	Lamp	2	
4	834692	Knob	1	
	594450	Potentiometer - Dryer Temperature Control	1	R4, not shown
5	594453	Meter - Developer Temperature	1	
	240916	Control Panel Cable Assembly	1	not shown
6	621230	Flow Indicator Assembly	2	Includes part no. 621229, 240866, & 454990
	621229	Tube	2	
	240866	Clip	4	
	454990	Float	2	
7	478560	Switch	1	Replenishment

Figure 7-7 Plumbing Controls
Order by Part Number

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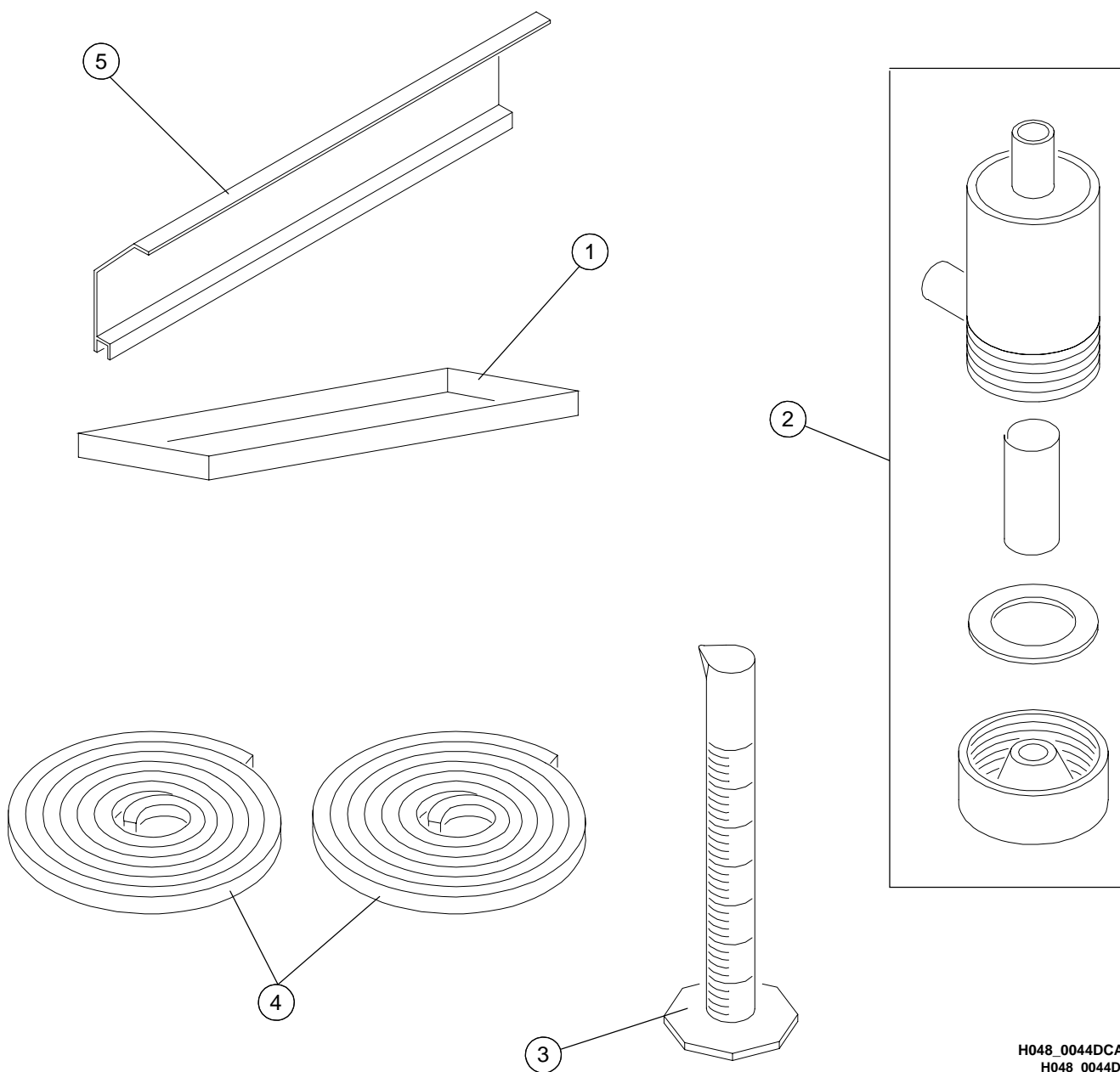
SECTION 8
Miscellaneous



H048_0040DCA
H048_0040DA

Item	Part No.	Description	Qty.	Notes
1	459229	Screw - Leveling	4	Includes items 4 - 8, which are also available separately
2	459548	Plate - Floor	4	
3	261413	Kit - Earthquake Bracket.....	1	
4	261898	Cup - Floor	4	Stainless steel Stainless steel
5	261929	Anchor	8	
6	173824	Washer	8	
7	188623	Bolt	8	
8	240104	Bracket	4	

Figure 8-1 Leveling Feet
Order by Part Number



H048_0044DCA
H048_0044DA

Item	Part No.	Description	Qty.	Notes
1	459432	Tray - Drip.....	1	Includes part no. 457995 & 613114
2	472261	Strainer Assembly	2	
	457995	Screen	2	
	613114	Gasket	2	
3	479821	Graduate	2	100 mL
4	650938	Gasket - Lighttight, 10-foot roll	2	
5	240864	Guard - Splash.....	1	
	240885	Graduate Support.....	1	not shown
	852682	Screw	2	not shown

Figure 8-2 Accessories
Order by Part Number

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SECTION 9

Numerical Index

Part Number	Description	Figure Number
144097	Nut - Wing	2-4, 6-6
165152	Jumper - Metal	7-1
165627	Washer	3-4, 3-5
166326	E-Ring	5-4
166331	Nut	5-3
171950	Screw	4-6, 6-6
173824	Washer	8-1
180281	Connector - Tee	6-3
180977	Washer	3-26
182415	Connector	2-3, 7-3, 7-5, 7-6
182416	Connector	7-3, 7-5, 7-6
182590	Tie - Wire	7-6
182915	Tie - Cable	2-4
183153	Heater	5-2
183624	Screw	3-7, 3-9, 3-14, 3-16, 3-21, 3-23
183882	Fitting - Hose	6-8
185489	Screw	5-4
186441	Connector - Tee	6-3, 6-8
187213	Washer - Lock	4-3, 4-4, 5-2, 6-10
187283	Washer - Lock	3-4, 3-5
188623	Bolt	8-1
190481	Bearing	4-3, 4-4
190596	Screw	3-9, 3-16, 3-23
191097	Screw	2-3, 7-5, 7-6
191098	Washer - Lock	2-3, 7-5
192019	Bearing	4-3, 4-4, 4-5
1C0950	Tube - Air	5-1
1C4315	Pulley	5-1
1C4394	Stud - New Style	5-1
1C4395	Bearing	3-4, 3-5
1C7377	Detector Crossover Assembly	3-4
1C7381	Roller	3-1, 3-2, 3-8, 3-15, 3-22
1C7384	Roller Assembly - A	3-1, 3-2, 3-9, 3-16, 3-23
1C7386	Roller Assembly - D	3-1, 3-2, 3-8, 3-15, 3-22
1C7387	Roller Assembly - H	3-1, 3-2, 3-8, 3-15
1C7389	Roller Assembly - E	3-1, 3-2, 3-8, 3-15, 3-22
1C7390	Roller Assembly - C	3-1, 3-2, 3-8, 3-15, 3-22
1C7552	Roller	3-4, 3-5
202888	Receptacle	2-1

Part Number	Description	Figure Number
240055	Shaft	5-4
240060	Bearing	3-11, 3-12
240061	Bearing	3-11, 3-12
240065	Spacer	3-11
240066	Roller Assembly.....	3-1, 3-11, 3-12
240067	Roller Assembly.....	3-1, 3-11, 3-12
240072	Arm and Shaft Assembly	5-4
240104	Bracket.....	8-1
240109	Switch	7-5, 7-6
240110	Detector Switch Cable Assembly.....	7-5
240113	Cable Assembly.....	7-6
240116	Cable	2-3
240117	Wires - Jumper.....	7-1
240235	Bin - Receiving	2-1
240627	Terminal Strip	7-1
240628	Tubing - Formed.....	6-1
240643	Bezel.....	2-1
240680	Developer Rack Assembly	3-7
240681	Fixer Rack Assembly.....	3-14
240682	Wash Rack Assembly	3-21
240684	Developer/Fixer Crossover Assembly.....	3-11, 3-12
240685	Fixer/Wash Crossover Assembly	3-18, 3-19
240686	Squeegee Assembly.....	3-25, 3-26
240806	Filter - Bezel	2-5
240819	Valve - Drain.....	2-3, 6-8
240864	Guard - Splash	8-2
240866	Clip.....	7-7, 6-10
240874	Nozzle - Water Gap	4-1, 4-2, 4-3, 4-4
240885	Graduate Support.....	6-1, 6-2, 8-2
240888	Replenisher - Ball Valve.....	6-1, 6-2
240912	Filter Harness Assembly	7-1
240916	Control Panel Cable Assembly	5-1, 7-7
240974	Shield - Rear	6-7
246000	Shield - Front.....	6-7
246001	Nut - Coupling	6-7
246002	Rod - Connecting	6-7
246003	Crank Assembly	6-7
246612	Bar - Rack Support	4-1, 4-2, 4-3, 4-4, 4-5, 4-7
246746	Bracket - Filter Canister	6-5
246749	Pan - Drip	6-3, 6-5
246801	Clamp - Hose	6-1, 6-2, 6-3
246802	Clamp - Hose	6-3
246804	Clamp - Hose	6-3
246806	Clamp - Hose	5-5
246808	Clamp - Hose	6-1, 6-2, 6-3, 6-8
246842	Relay - K6.....	7-3
246890	Tubing - Formed.....	6-1, 6-2

Part Number	Description	Figure Number
246891	Guard - Splash, exit end.....	2-5
246915	Roller - Pressure, drive	3-1, 3-21
246916	Roller - Pressure, driven	3-1, 3-21
246963	Harness - Power.....	7-1
246974	Tubing - Formed.....	6-1, 6-2
246989	Receptacle - J1	7-4
246999	Panel.....	7-4
261284	Belt.....	4-1, 4-3, 5-4
261391	Canister	6-5
261413	Kit - Earthquake Bracket.....	8-1
261414	Baffle - Developer.....	3-8
261600	Shelf - Feed.....	2-4
261619	Screw.....	2-1
261664	Plug - Sealing.....	6-3, 6-9
261685	Plate - Angle.....	4-1, 4-2, 4-6
261770	Support	4-7
261885	100 Board Assembly	7-3
261898	Cup - Floor	8-1
261929	Anchor	8-1
264339	Receptacle - J1	7-4
264405	Holder - Fuse.....	7-1
264407	Fuse.....	7-1
264484	Valve - Cooling Solenoid.....	6-3
264490	Cable Assembly.....	7-1
264529	Cover - Recirculation Pump	6-6
264533	Guard - Chain.....	4-3, 4-4
264539	Plenum - Dryer.....	5-1
264548	Holder - Cable	2-4
264762	Lamp.....	2-2, 7-4, 7-7
264769	Cover.....	6-3
264834	Cable	6-3
264983	Blower.....	5-3
286900	Sideplate - Crossover.....	3-11, 3-12, 3-18, 3-19
286904	Sideplate - Developer, non-drive	3-7, 3-9
286907	Sideplate - Developer, drive.....	3-7, 3-9
286910	Sideplate - Wash, non-drive.....	3-21, 3-23
286912	Sideplate - Wash, drive.....	3-21, 3-23
286914	Sideplate - Fixer, non-drive.....	3-14, 3-16
286917	Sideplate - Fixer, drive	3-14, 3-16
286922	Sideplate - Squeegee.....	3-25, 3-26
286948	Exit Roller Assembly	3-1, 5-1
286949	Roller Assembly - Transport	3-1, 5-1
288210	Cable - J5/P5.....	7-5
288211	Heater Cord Assembly	5-2
288233	Filter - Line, FL3.....	7-1
288235	Strip - Tapping.....	7-6
289783	Pulley and Bearing Assembly	5-4
333432	Tubing - Formed.....	6-3
333437	Tubing.....	6-1, 6-2
333438	Tubing - Flared.....	6-1, 6-2
333439	Tubing - Flared.....	6-1, 6-2
333440	Tubing - Flared.....	6-3

Part Number	Description	Figure Number
333441	Tubing - Formed.....	6-1, 6-2
333452	Tubing - Flared.....	6-3
333464	Tubing - Formed.....	6-3
333465	Tubing - Formed.....	6-1
333658	Motor - Drive, main	4-1, 4-2, 4-6
333659	Replenishment Pump Assembly	6-7
333956	Tubing - Flared.....	6-3
333960	Tube - Inlet	6-3
333961	Clip - Nozzle	6-1
333962	Tubing - Formed.....	6-3
333966	Tubing - Formed.....	6-1
333973	Tubing - Formed.....	6-3
335977	Developer Turnaround Assembly.....	3-9
379569	Receptacle - Ground, electrostatic discharge.....	7-2
418700	Housing - Inner.....	6-6
418701	Inner Housing and Impeller Assembly	6-6
418775	Washer - Thrust.....	3-4, 3-5
420224	Connector - P5	7-4
420226	Clamp - Cable	6-6
422206	Jack - Connector	7-2, 7-3
450060	Stud - Old Style.....	5-1
452044	Key.....	3-4, 3-11, 3-18, 3-25
452101	Nut	3-8
454027	Film Guide Assembly	2-4
454260	Link - Connecting	4-6
454285	Sprocket.....	3-7, 3-14, 3-21
454354	Key.....	3-7, 3-14, 3-21
454454	Sprocket - 20-Tooth.....	4-6
454543	O-Ring	3-1, 5-1
454990	Float.....	7-7, 6-10
456162	Shaft	3-1, 5-1
456560	Nipple - 2 $\frac{3}{8}$ -inch	6-8
457995	Screen	8-2
458162	Bracket - Guide Shoe.....	3-25, 3-26
458164	Shaft - Drive	3-18, 3-19
458170	Rod - Tie.....	3-4, 3-5, 3-11, 3-12, 3-18, 3-19, 3-25, 3-26
458174	Spacer - Sleeve.....	3-4, 3-18, 3-25
458175	Shaft	3-4, 3-5, 3-18, 3-19, 3-25, 3-26
458187	Sprocket - 19-Tooth.....	4-3, 4-4
458205	Spacer	3-7, 3-14, 3-21
458207	Shaft	3-7, 3-9, 3-14, 3-16, 3-23

Part Number	Description	Figure Number
458208	Washer	3-26
458219	Rod - Tie.....	3-7, 3-14
458228	Shoe - Guide	3-9, 3-16, 3-23
458235	Shaft - Drive	3-4, 3-5, 3-25, 3-26
458236	Spacer	3-5, 3-26
458240	Chain	3-21
458382	Gear.....	3-26
458384	Gear.....	3-1, 3-11, 3-21
458385	Gear - 29-Tooth.....	3-26
458386	Screw - Shoulder.....	3-26
458387	Spacer	3-26
458389	Bearing	3-25, 3-26
458390	Shaft	3-25, 3-26
458391	Shaft	3-25, 3-26
458393	Shaft	3-25, 3-26
458394	Rod - Tie.....	3-25, 3-26
458423	Roller Assembly - J	3-1, 3-25, 3-26
458508	Pulley.....	5-4
458709	Support - Old Style.....	5-1
458850	Hose - Exhaust.....	5-5
458901	Pulley.....	3-1
458946	Pulley - Flanged	4-3
458949	Roller Assembly - L & N	3-1, 3-25, 3-26
458952	Setscrew	3-1
458953	Shoe - Guide	3-4, 3-5, 3-11, 3-12, 3-19
458954	Shoe - Guide	3-11, 3-12, 3-19, 3-25, 3-26
459229	Screw - Leveling.....	8-1
459263	Chain	3-7, 3-9, 3-23
459333	Chain Segment, 2 pitches.....	4-6
459343	Washer - Flat.....	3-9, 4-4, 3-16, 3-21, 3-23
459344	Spring	3-11, 3-12, 3-25, 3-26
459347	Collar	3-7, 3-14
459355	Spacer	3-7, 3-14
459378	Tie Rod Assembly	3-7, 3-14, 3-21
459379	Roller	3-1, 5-1
459380	Roller	3-1, 5-1
459432	Tray - Drip	8-2
459548	Plate - Floor.....	8-1
459943	Washer - ID	3-7
459944	Washer - ID	3-14

Part Number	Description	Figure Number
459945	Washer - ID	3-21
459946	Washer - ID	3-11
459947	Washer - ID	3-18
462139	Washer	3-25
462688	Chain	3-14, 3-16
463004	Spacer	3-7, 3-9, 3-14, 3-16, 3-23
463100	Washer - Thrust.....	3-7, 3-9, 3-14, 3-16, 3-21, 3-23
463363	O-Ring	6-6
464101	Tubing.....	6-1, 6-2
466556	Gear.....	3-7, 3-14
467015	Roller Assembly - F.....	3-1, 3-2, 3-7, 3-14
467016	Roller Assembly - K	3-1, 3-25, 3-26
467017	Roller Assembly - Top, P, & R.....	3-1, 3-18, 3-19, 3-25, 3-26
467408	Sideplate - Non-Drive	5-1
467564	Gear.....	3-1, 3-2, 3-8, 3-15, 3-22
467843	Spring	3-7, 3-14
467988	Pan - Old Style.....	5-1
468535	Adapter - Exhaust.....	2-3
468558	Tubing.....	6-3
468812	Support	4-5
469014	Lightlock Assembly.....	2-6
469069	Bearing	4-3
469070	Idler Pulley Assembly	4-3
469079	Bearing	5-4
469080	Pulley Assembly - Drive	5-4
469349	Chain	4-3, 4-4, 4-6
469373	Sprocket - 24-Tooth.....	4-6
469403	Pad	6-6
470085	Roller Assembly.....	3-1, 3-18, 3-19, 3-25, 3-26
470086	Roller Assembly - G	3-1, 3-2, 3-7, 3-14
470153	Handle	2-1
470203	Bearing Assembly.....	5-3
470363	Label	2-5
470507	Stud - Baffle.....	3-8
470534	Stud	4-3
470536	Screw - Shoulder.....	5-4
471397	Tube - Air.....	3-1
472223	Support	4-1, 4-3
472261	Strainer Assembly	8-2
472265	Plate - Locking.....	3-9, 3-16, 3-23

Part Number	Description	Figure Number
472267	Support	4-1, 4-2
472268	Clip	3-11, 3-12, 3-18, 3-19
472315	Shaft	4-3, 4-4
472446	Shaft - Drive	4-3, 4-5
472605	Housing - Impeller	6-6
472606	Housing - Impeller	6-6
472715	Collar Assembly	4-3, 4-4
472755	Nut - Special N-D, short	3-5, 3-12, 3-19, 3-26
472756	Nut - Special D, long	3-4, 3-11, 3-18, 3-25
472989	Collar Assembly	4-5
473220	Bushing	3-7, 3-14
473221	Plate - Keeper	3-7, 3-14
473538	Spacer	3-7, 3-14, 3-21
473539	Spacer	3-7, 3-14
473926	Magnet - Drive	6-6
474100	Spacer	3-21
474124	Bracket - Mounting	7-5
474125	Bracket - Mounting	7-5
474180	Support	3-4, 3-5
474362	Impeller	6-6
474388	Pulley - Knurled	4-3
474442	Belt	5-3
474469	Roller Assembly - T	3-1, 3-2, 3-8
474472	Guide Bar Assembly	3-22
474596	Bracket - Guide Shoe	3-9, 3-11, 3-12, 3-16, 3-18, 3-19, 3-23, 3-25, 3-26
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SECTION 11
Publication Change Notice Table

Print Date	Pub No.	ECO No.	Affected Pages	File Name	Notes
Feb. 1995	246629	2590-282	Front cover, 4, 3-7 through 3-12, 4-2 through 4-4, 5-1 through 5-2, 5-8, 9-1 through back cover	3040ip_a_rev1.txt	Revised the Detector Crossover, Drive and Non-Drive Sides, Main Drive Assembly and Dryer Assembly

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